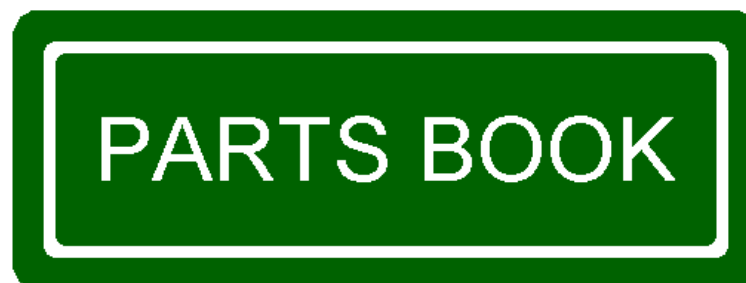




**6-ROW
PEANUT
DIGGER-SHAKER-INVERTER
(6-31, 6-36, 6-38 & 6-40)**

(FOR MACHINES PRIOR TO 2002)



03-SERIES

KELLEY MANUFACTURING CO.

80 Vernon Drive / Zip 31794
P.O. Drawer 1467 / Zip 31793
Tifton, GA

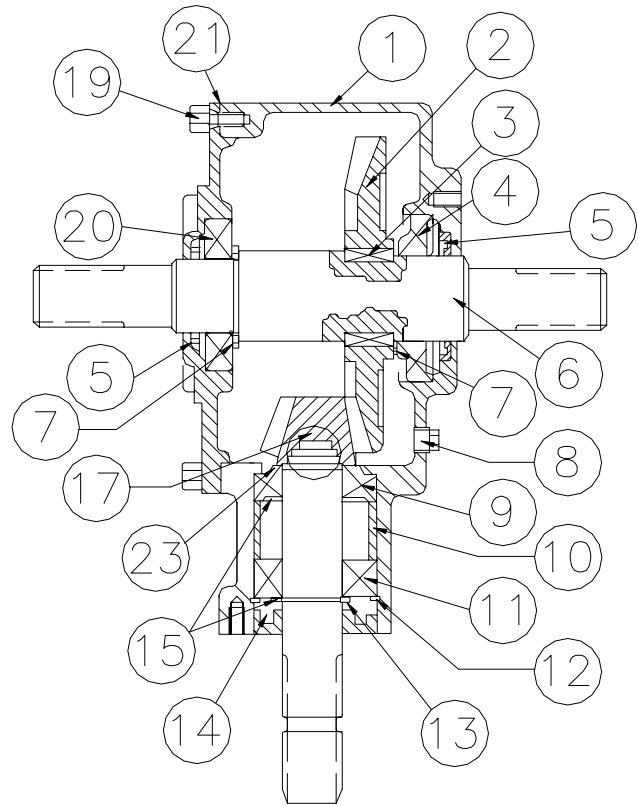
Tel: 229-382-9393
Toll Free: 1-800-444-5449
Fax: 229-382-5259
Email Address: info@kelleymfg.com

PART NO. 03-PB-03
Printing Date: NOV 2002

TABLE OF CONTENTS

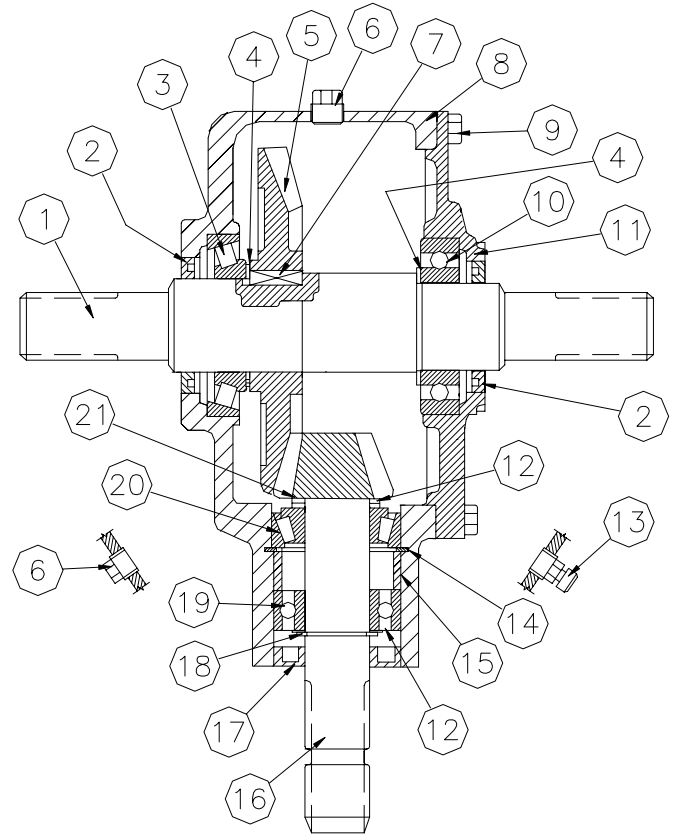
GEAR BOXES, 6R 1000 RPM (1986-1992)	2
GEAR BOXES, 6R 1000 RPM (1993-1998)	3
GEAR BOXES, 6R 1000 RPM (1999-)	4
DRIVELINE, 6R 1 3/4-1000 (Used on machines prior to 1994).....	5
DRIVELINE, 1 3/8-1000 & 1 3/4-1000	6-7
MAIN FRAMES, 6-36 & 6-38	8-9
H.K. MAST, 6R	10
3-WHEEL DIRT KNOCKERS	11
RATTLER FRAME AND COMPONENTS (1991-)	12-13
RATTLER FRAME AND COMPONENTS (PRIOR TO 1991).....	13
DRIVE TRAIN COMPONENTS	14-16
SPLIT SPROCKET	17
HYDRAULIC DRIVE, 6R.....	18-19
MAST COULTER.....	20-21
COULTER, 5 X 5 (1994 ONLY & 1995-).....	22-23
FRONT COULTER, 17" & 20"	24-25
SINGLE COULTER, 6R (31")	26-27
PLOW STANDARD.....	28-29
CYLINDER INVERTER COMPONENTS, LT & RT	30-33
CENTER INVERTER BUNDLE	34-36
VINE GUIDE ROD, #1 (PRIOR TO 1992) & (1992-)	37
VINE GUIDE ROD, #1.92	37
GAUGE WHEEL, 8 X 10	38-39
CYLINDER INVERTER FENDER, 6R	40
FRONT SHIELD, LT & RT	41
REAR SHIELD, LT & RT.....	42
CENTER SHIELD, 6-31 & 6-36	43
CENTER SHIELD, 6-38 & 6-40	43
DOUBLE COULTER, (1994 ONLY) (1995-1996) & (1997-)	44-45
DOUBLE COULTER MOUNT, 1"	45

6R 1000 RPM GEAR BOX
(1986-1992)
 (03-054-062)



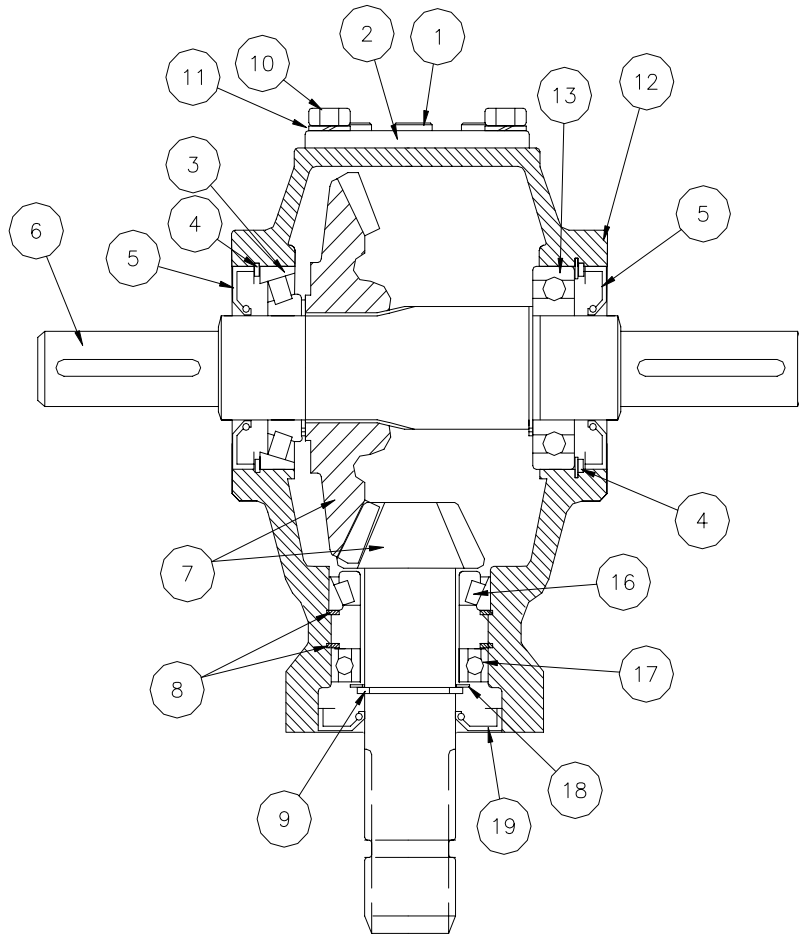
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-054-034	(1986-1992)	CASTING	1
2	03-054-072	(1986-1992)	GEAR & PINION (1000 RPM)	1
3	03-054-036	(1986-1992)	PARALLEL KEY (10 X 8 X 30)	2
4	03-054-037	(1986-1992)	BEARING (30208)	1
5	03-054-038	(1986-1992)	OIL SEAL (40 X 62 X 7)	1
6	03-054-061	(1986-1992)	SHAFT, 1 1/4 Z19	1
7	03-054-040	(1986-1992)	SHIM (40.3 X 51.5)	1
8	03-054-041	(1986-1992)	PLUG, 1/4" GAS	1
9	21-051-004	(1986-1992)	BEARING (30207)	1
10	03-054-069	(1986-1992)	SPACER	1
11	03-051-006	(1986-1992)	BEARING (6207)	2
12	27-050-009	(1986-1992)	SNAP RING (72 UNI7437)	1
13	27-050-008	(1986-1992)	SNAP RING (35 UNI7435)	1
14	03-054-070	(1986-1992)	OIL SEAL (35 X 72 X 10)	1
15	27-050-007	(1986-1992)	SHIM (35.3 X 40)	3
16	27-050-014	(1986-1992)	OIL FILTER PLUG	1
17	03-054-072	(1986-1992)	PINION & GEAR (1000 RPM)	1
19	03-054-052	(1986-1992)	BOLT (M2 X 20)	6
20	03-054-057	(1986-1992)	BEARING (6208) (1000 RPM ONLY)	1
21	03-054-053	(1986-1992)	GASKET	1
22	27-050-013	(1986-1992)	PLUG (3/8" GAS)	1
23	03-054-056	(1986-1992)	SHIM (1000 RPM ONLY)	1

6R 1000 RPM GEAR BOX
(1993-1998)
 (03-054-078)



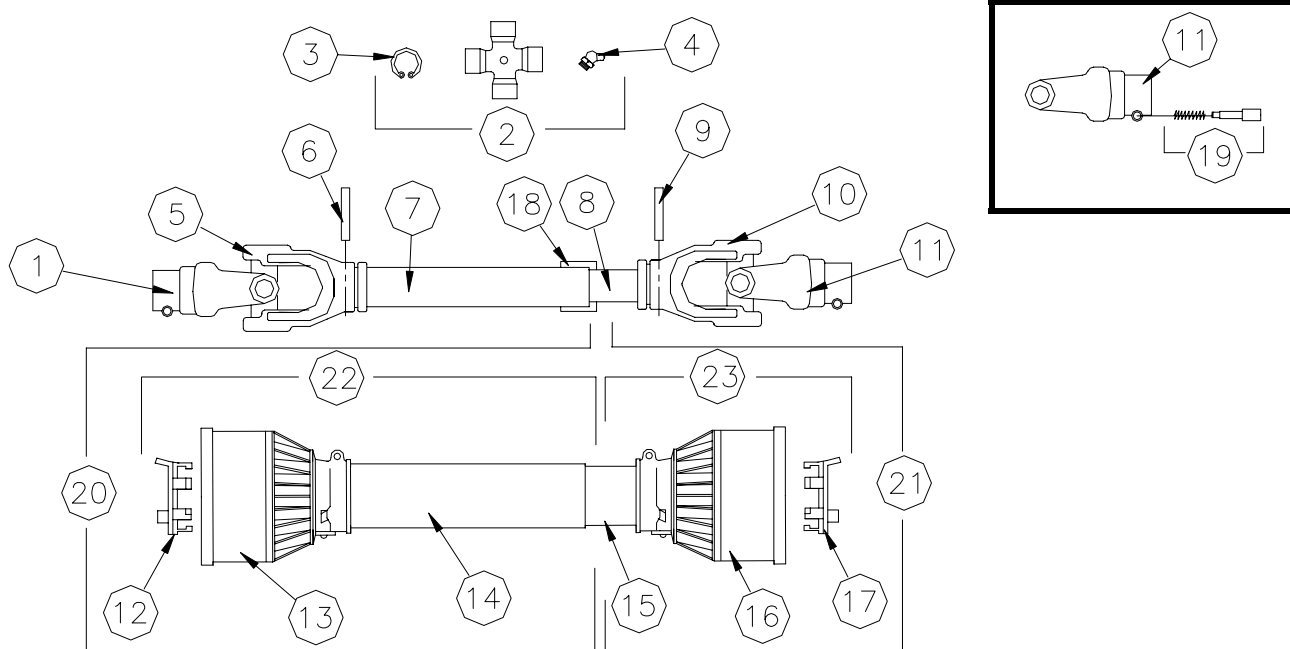
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-054-088	(1993-1998)	SHAFT	1
2	03-054-038	(1993-1998)	SEAL, OUTPUT	2
3	03-054-037	(1993-1998)	BEARING, TAPERED	1
4	03-054-040	(1993-1998)	SHIM	2
5	03-054-087	(1993-1998)	BEVEL COUPLING W/PINION	1
6	27-050-013	(1993-1998)	PLUG, 3/8 GAS	2
7	03-054-081	(1993-1998)	PARALLEL KEY B12 X 8 X 30	1
8	03-054-082	(1993-1998)	CASING	1
9	03-054-083	(1993-1998)	BOLT 10 X 25, 8,8	8
10	03-054-057	(1993-1998)	BEARING 6208	1
11	03-054-089	(1993-1998)	COVER	1
12	27-050-007	(1993-1998)	SHIM	2
13	27-050-014	(1993-1998)	PLUG, OIL FILTER	1
14	27-050-009	(1993-1998)	CIRCLIP, INTERNAL	1
15	03-054-085	(1993-1998)	SPACER	1
16	03-054-086	(1993-1998)	PINION SHAFT, Z12 M.4.35	1
17	03-054-070	(1993-1998)	SEAL, OIL	1
18	03-050-180	(1993-1998)	SNAP RING, 35 INI7436	1
19	03-051-029	(1993-1998)	BEARING 6207	1
20	03-051-030	(1993-1998)	BEARING 32207	1
21	03-050-109	(1993-1998)	SHIM 35.3 X 1.3	1

**6R 1000 RPM GEAR BOX
(1999-)
(03-054-093)**



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-054-094		PLUG	1
2	03-054-095		CAP, HOUSING	1
3	03-054-096		BEARING (354401040)	1
4	33-054-097		CIRCLIP	2
5	03-054-098		SEAL (355008040)	2
6	03-054-114		SHAFT, 4R	1
7	03-054-113		GEAR SET, 1000	1
8	03-054-101		CIRCLIP (338000072)	1
9	03-054-102		RETAINING RING	1
10	03-054-103		CAPSCREW	4
11	03-054-104		WASHER	4
12	03-054-105		HOUSING	1
13	03-054-106		BEARING (354101040)	1
14	03-054-107		SHIM (340I08000)	1
16	03-054-109		BEARING (354401035)	1
17	03-054-110		BEARING (354101035)	1
18	03-054-111		SHIM (340E03500)	1
19	03-054-112		SEAL (355029035)	1

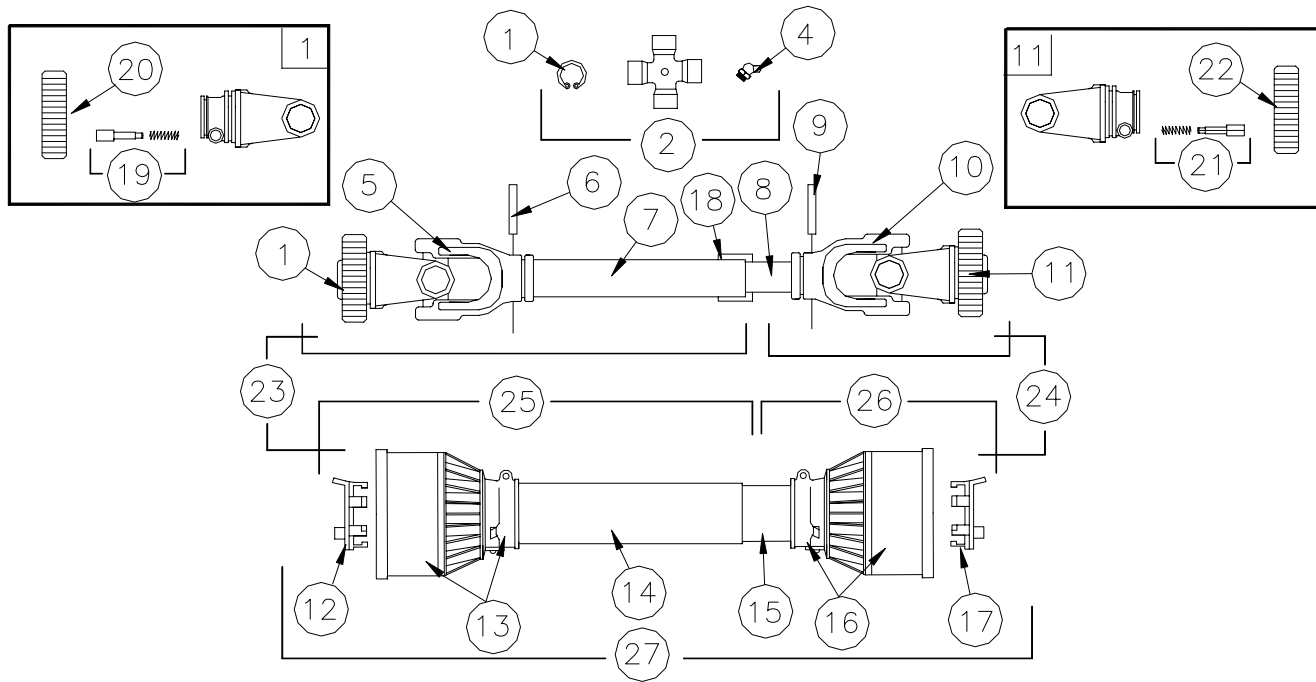
(6-ROW) 1 3/4-1000 DRIVELINE `86
 (03-055-108) (Used on Machines Prior to 1994)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-055-076	(-1994)	YOKE, 1 3/4-6 (1000) TRACTOR	1
2	03-055-075	(-1994)	CROSS & BEARIN KIT	2
3	03-055-080	(-1994)	CROSS KIT SNAP RING	8
4	03-055-100	(-1994)	GREASE NIPPLE	2
5	03-055-081	(-1994)	OUTER TUBE YOKE	1
6	03-055-101	(-1994)	FLEXIBLE PIN	1
7	03-055-129	(-1994)	CARDAN TUBE	1
8	03-055-130	(-1994)	C.M. CARDAN TUBE	1
9	03-055-103	(-1994)	FLEXIBLE PIN	1
10	03-055-084	(-1994)	INNER TUBE YOKE	1
11	03-055-078	(-1994)	1 3/8-6 (540) TRACTOR TOKE	1
12	03-055-099	(-1994)	OUTER SHIELD RETAINER	1
13	03-055-131	(-1994)	OUTER SHIELD CONE (6R-BLK)	1
14	03-055-114	(-1994)	OUTER SHIELD TUBE (6R-BLK)	1
15	03-055-115	(-1994)	SAFETY SHIELD	1
16	03-055-132	(-1994)	INNER SHIELD CONE (6R-BLK)	1
17	03-055-090	(-1994)	INNER SHIELD RETAINER	1
18	03-055-102	(-1994)	GREASE RING	1
19	03-055-098	(-1994)	1 3/8 Q.D. PIN & SPRING	1
20	03-055-111	(-1994)	SHIELD TRACTOR HALF, 1 3/4-20	1
21	03-055-113	(-1994)	SHIELD IMP HALF, 1 3/8-6	1
22	03-055-120	(-1994)	SAFETY GUARD	1
23	03-055-121	(-1994)	HALF SAFETY GUARD	1

1 3/8-1000 DRIVELINE (03-055-138)

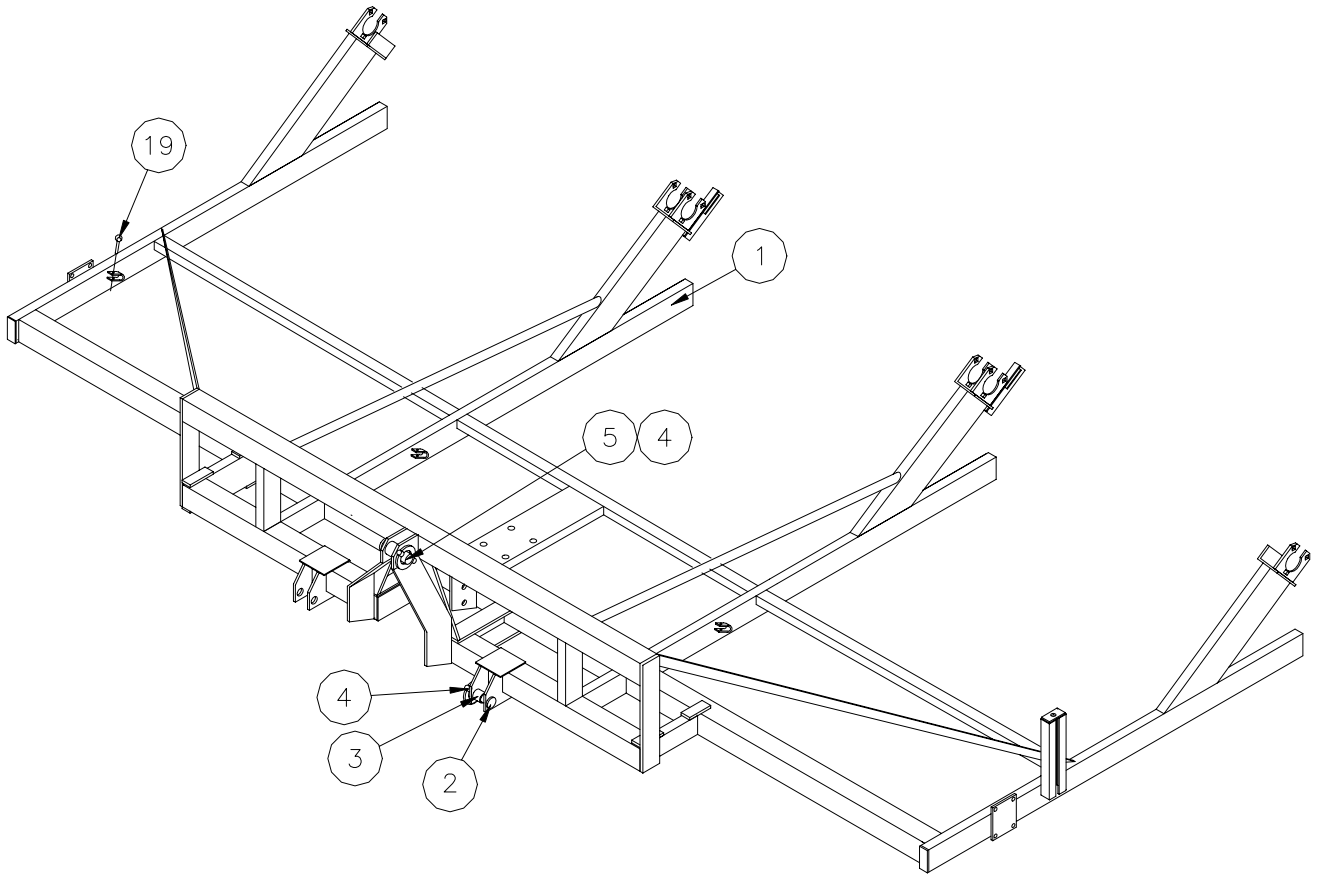
1 3/4-1000 DRIVELINE (03-055-139)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	-138	-139
1	03-055-156		YOKE, RS	1	-
	03-055-159		YOKE, RS	-	1
2	03-055-075		CROSS JOURNAL ASSY	2	2
3	03-055-080		CIRCLIP	8	8
4	03-055-100		GREASE FITTING	2	2
5	03-055-081		OUTER TUBE YOKE	1	1
6	03-055-101		FLEXIBLE PIN	1	1
7	03-055-141		CARDAN TUBE	1	1
8	03-055-142		CM CARDAN TUBE	1	1
9	03-055-103		FLEXIBLE PIN	2	2
10	03-055-084		INNER TUBE YOKE	8	8
11	03-055-143		YOKE, RS	2	2
12	03-055-089		O BEARING 3-4	1	1
13	03-055-144		O CONE SET F3-4	1	1
14	03-055-145		CM SAFETY TUBE	1	1
15	03-055-146		SAFETY TUBE	1	1
16	03-055-147		I CONE SET F3-4	1	1
17	03-055-090		I BEARING 3-4	1	1
18	03-055-102		RING NUT	-	-

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	-138	-139
19	03-055-098		COMPLETE PUSH BUTTON	1	-
	33-055-184		COMPLETE PUSH BUTTON	-	1
20	03-055-148		SLEEVE	1	-
	03-055-160		SLEEVE	-	1
21	03-055-098		COMPLETE PUSH BUTTON	1	1
22	03-055-148		SLEEVE	8	8
23	03-055-158		HALF SHAFT, 1 3/8-21 (1000) W/SHIELD	1	-
	03-055-162		HALF SHAFT, 1 3/4-20 (1000) W/SHIELD	-	1
24	03-055-152		HALF SHAFT, 1 3/8-6 IMP W/SHIELD	1	1
25	03-055-153		HALF SAFETY SHIELD	1	1
26	03-055-154		HALF SAFETY SHIELD	1	1
27	03-055-155		SAFETY SHIELD	1	1

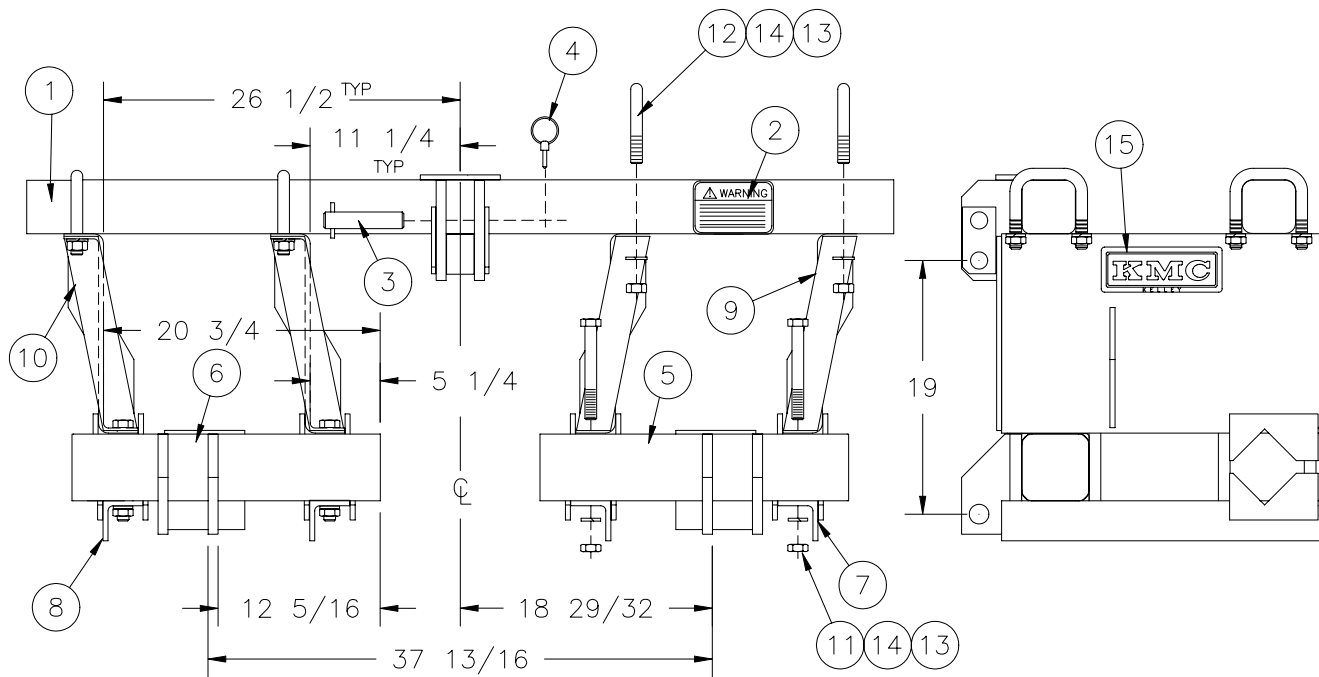
6-36 & 6-38-ROW MAIN FRAMES



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-31	6-36	6-38	6-40
1	03-080-690	(-2000)	MAIN FRAME, 6-31	(1)	-	-	-
	03-080-764	(2001-)	MAIN FRAME, 6-31	1	-	-	-
	03-080-505	(-1993)	MAIN FRAME, (6-36)	-	(1)	-	-
	03-080-625	(1994-2000)	MAIN FRAME, (6-36)	-	(1)	-	-
	03-080-757	(2001-)	MAIN FRAME, (6-36)	-	1	-	-
	03-080-526	(-1993)	MAIN FRAME, (6-38)	-	-	(1)	-
	03-080-621	(1994-2000)	MAIN FRAME, (6-38)	-	-	(1)	-
	03-080-762	(2001-)	MAIN FRAME, (6-38)	-	-	1	-
	03-080-641	(-2000)	MAIN FRAME, (6-40)	-	-	-	(1)
	03-080-767	(2001-)	MAIN FRAME, (6-40)	-	-	-	1
2	03-050-089		HITCH PIN, CAT III	(2)	2	2	2
	03-026-126		PIN, STEP HITCH	2	-	-	-
3	06-024-022		SPACER, CAT III	2	2	2	2
4	03-050-094		LINCH PIN, 7/16 X 2	3	3	3	3
5	02-081-057		PIN, 1 1/4 UPPER HITCH	1	1	1	1
6	03-080-503	(-1993)	TENSION PIPE	(2)	(2)	(2)	(2)
7	03-050-480	(-1993)	TENSION STRAP	(2)	(2)	(2)	(2)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-31	6-36	6-38	6-40
8	48-091550	(-1993)	CAPSCREW, 7/8 X 2 1/2	(4)	(4)	(4)	(4)
9	66-010400	(-1993)	LOCKWASHER, 7/8	(4)	(4)	(4)	(4)
10	68-010400	(-1993)	HEX NUT, 7/8	(4)	(4)	(4)	(4)
11	48-091350	(-1993)	CAPSCREW, 3/4 X 2 1/2	(4)	(4)	(4)	(4)
12	66-010350	(-1993)	LOCKWASHER, 3/4	(6)	(6)	(6)	(6)
13	68-010350	(-1993)	HEX NUT, 3/4	(6)	(6)	(6)	(6)
14	48-010700	(-1993)	CAPSCREW, 3/4 X 2	(2)	(2)	(2)	(2)
15	70-010150	(-1993)	JAM NUT, 3/4	(2)	(2)	(2)	(2)
*16	02-050-053		DECAL, KMC	2	2	2	2
*17	03-050-095		DECAL, PTO	1	1	1	1
*18	02-050-078		DECAL, WARNING	1	1	1	1
19	76-010150		COTTER PIN, 3/16 X 2	6	6	6	6

6-ROW H.K. MAST (03-082-206)

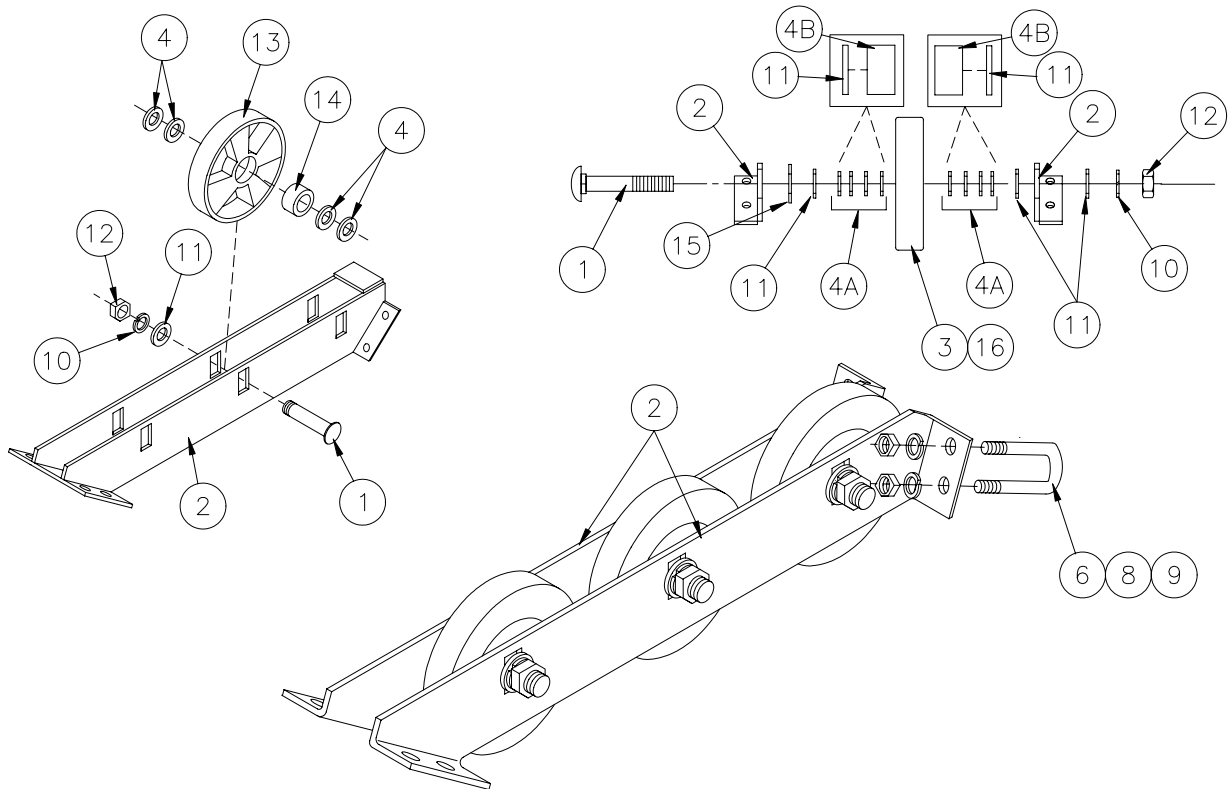


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-633		WELDMENT, MAST	1
2	02-050-078		NEW WARNING DECAL	1
3	02-081-057		PIN, 1 1/4 UPPER ASSY (6R)	1
4	02-050-002		KLIK PIN, 7/16 X 1 3/4	1

LT & RT 6-ROW H.K. MAST (03-082-204) (03-082-205)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
5	03-080-631		HITCH, 6R H.K. LOWER LT	1	-
6	03-080-632		HITCH, 6R H.K. LOWER RT	-	1
7	03-080-634		BRACKET, LOWER DIAMOND LT	2	-
8	03-080-635		BRACKET, LOWER DIAMOND RT	-	2
9	03-080-636		BRACKET, "Z" LT	2	-
10	03-080-637		BRACKET, "Z" RT	-	2
11	48-100320		CAPSCREW, 7/8 X 7 G5 PLT	1	1
12	14-050-018		"U"-BOLT, 7/8 X 5 3/4 X 4 15/16	4	4
13	68-010400		HEX NUT, 7/8 PLT	16	16
14	66-010400		LOCKWASHER, 7/8 PLT	16	16
15	02-050-053		DECAL, KMC	1	1

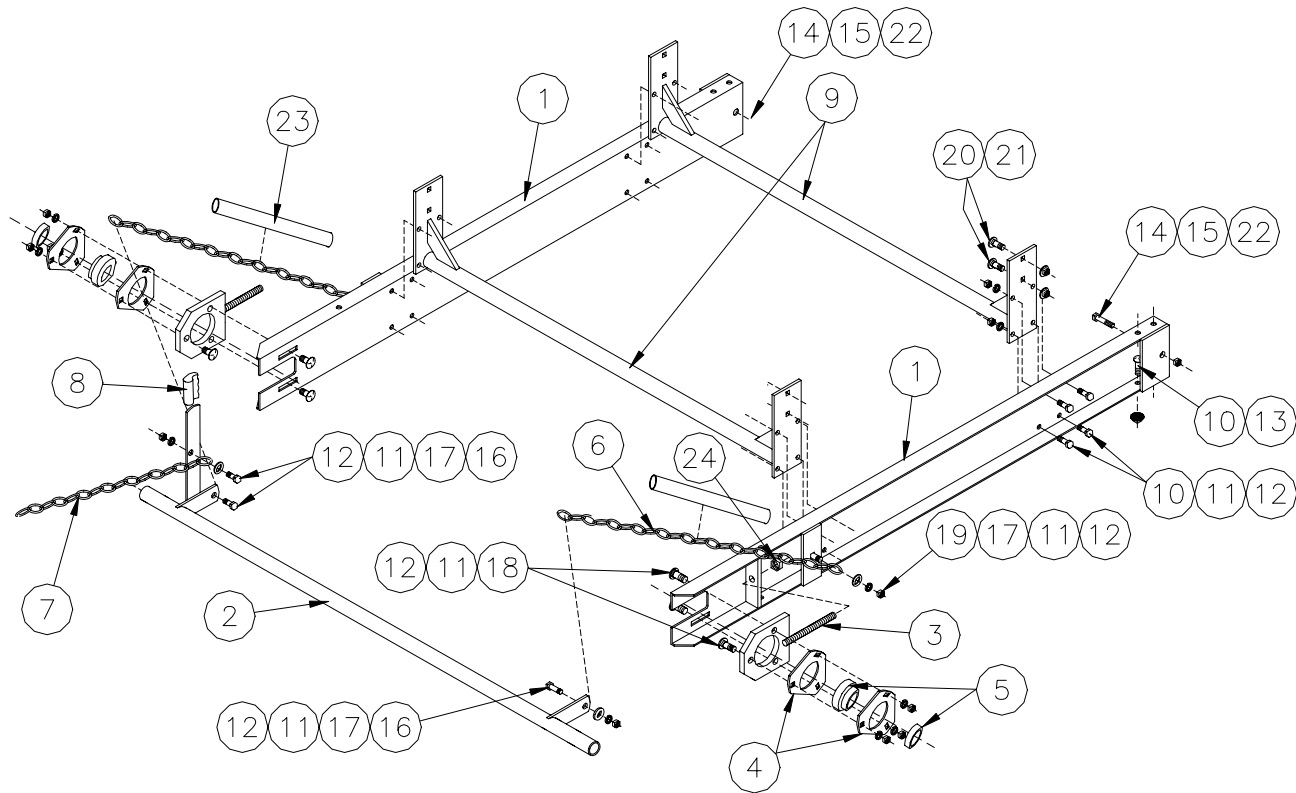
3 WHEEL DIRT KNOCKER



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-050-039	(-1982)	CARRIAGE BOLT, 3/4 X 3 1/4 SHORT SQ	(3)
	04-050-011	(1983-1990)	CARRIAGE BOLT, 3/4 X 4 1/4	(3)
	52-050448	(1991-)	CARRIAGE BOLT, 3/4 X 4 1/4 G"5"	3
2	03-080-140	(-1982)	DIRT KNOCKER SUPPORT	(1)
	03-023-464	(1983-)	DIRT KNOCKER SUPPORT	2
3	03-081-016	(-1982)	KNOCKER WHEEL ASSY	(3)
	03-050-083	(1983-)	7" KNOCKER WHEEL ASSY	3
4	03-050-028	(-1982)	WASHER, 1 1/4 X 3/4	(12)
	03-050-028	(1983-)	WASHER, 1 1/4 X 3/4	24
4A	04-050-014	(1983-1984)	WASHER, 1 1/4 X 3/4 X 3/16	(21)
4B	03-050-086	(1985-1997)	KNOCKER WHEEL SPACER	(6)
	03-050-028	(1998-)	WASHER, 1 1/4 X 3/4	24
6	03-050-025		"U"-BOLT	4
8	68-010150		HEX NUT, 3/8 PLT	8
9	66-010150		LOCKWASHER, 3/8 PLT	8
10	66-010350		LOCKWASHER, 3/4 PLT	3
11	62-010300		FLATWASHER, 3/4 PLT	9
12	70-010150	(-1990)	JAM NUT, 3/4	(3)
	68-010350	(1991-)	HEX NUT, 3/4 PLT	3
13	03-057-013	(-1982)	KNOCKER WHEEL	(3)
14	03-051-015	(-1982)	BEARING, 3/4" CYL	(6)
15	62-010370	(1983-1990)	FLATWASHER, 1" STD	(3)
	62-020050	(1991-)	FLATWASHER, 1" SAE	3
16	04-051-004	(1983-)	BEARING, 3/4 EXT	3

6-31, 6-36, 6-38 & 6-40 RATTLER FRAME AND COMPONENTS

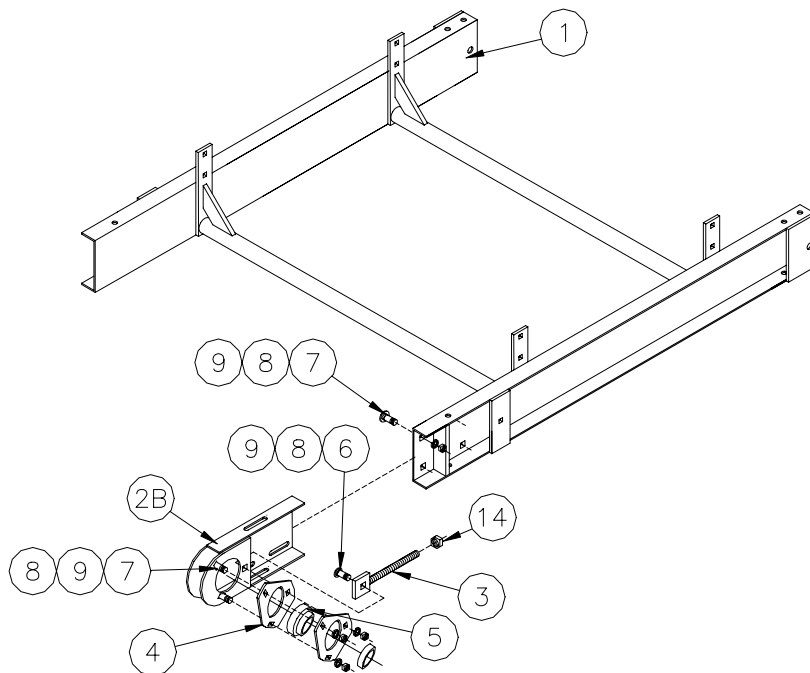
(1991-)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				6-31	6-36	6-38	6-40
1	03-080-561		RATTLER SIDE	6	6	6	6
2	03-080-127		RATTLER ADJ PIPE	-	-	-	1
	03-080-330		RATTLER ADJ PIPE, 4-36 LT	-	1	-	1
	03-080-331		RATTLER ADJ PIPE, 4-36 RT	-	2	-	1
	03-080-686		RATTLER ADJ PIPE, 6-31 LT	1	-	-	-
	03-080-687		RATTLER ADJ PIPE, 6-31 RT	2	-	-	-
	03-080-518		RATTLER ADJ PIPE, 6-38 LT	-	-	1	-
	03-080-519		RATTLER ADJ PIPE, 6-38 RT	-	-	1	-
	03-080-520		RATTLER ADJ PIPE, 6-38 CENTER	-	-	1	-
3	03-080-559		BLOCK IDLER	6	6	6	6
4	03-051-020		FLANGE, #62 MSTR 34	12	12	12	12
5	03-051-027		BEARING, 1 3/16 EXT W/COLLAR	(6)	6	6	6
	03-051-017	(2001-)	BEARING, 1 3/16 TRI-PLY	6	-	-	-
6	03-050-092		CHAIN 5/0 MACH STR (23 LINKS)	6	6	6	6
7	03-050-093		CHAIN 5/0 MACH STR (16 LINKS)	3	3	3	3
8	03-050-019		PLASTIC HANDLE GRIP	3	3	3	3
9	03-080-685		RATTLER BRACE	6	-	-	-
	03-080-558		RATTLER BRACE	-	6	6	6
10	48-090100		CAPSCREW, 3/8 X 1 G5 PLT	72	72	72	72
11	66-010100		LOCKWASHER, 3/8 PLT	75	75	75	75
12	68-010100		HEX NUT, 3/8 PLT	75	75	75	75

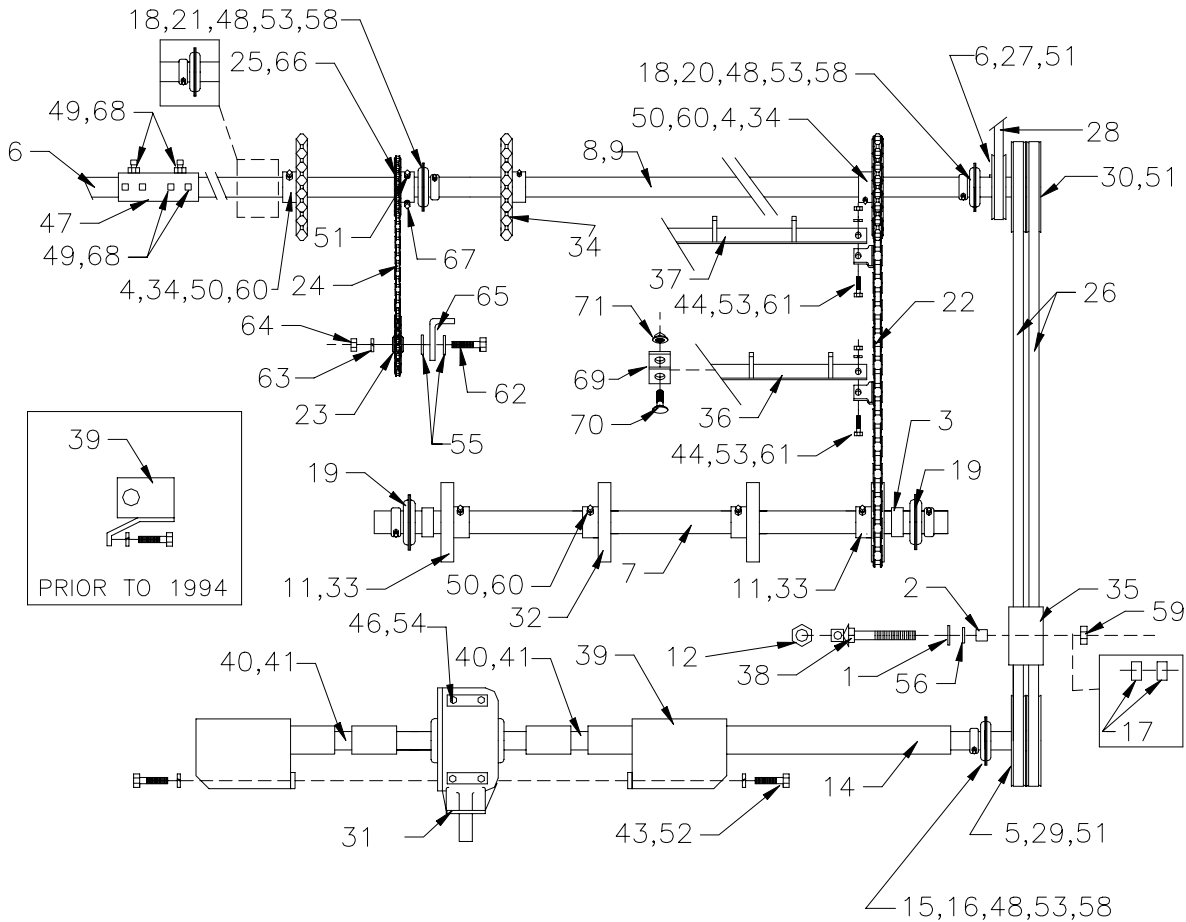
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				6-31	6-36	6-38	6-40
13	78-020300		WHIZ NUT, 3/8 PLT	24	24	24	24
14	48-090650		CAPSCREW, 1/2 X 3 G5 PLT	6	6	6	6
15	72-010100		LOCKNUT, 1/2 G"B" PLT & WAXED	6	6	6	6
16	48-090150		CAPSCREW, 3/8 X 1 1/4 G5 PLT	9	9	9	9
17	62-010100		FLATWASHER, 3/8 PLT	15	15	15	15
18	52-050045		CARRIAGE SCREW, 3/8 X 1 1/2 G5	18	18	18	18
19	52-050040		CARRIAGE SCREW, 3/8 X 1 1/4 G5	6	6	6	6
20	52-030100		CARRIAGE SCREW, 5/16 X 3/4 G5	24	24	24	24
21	78-020049		WHIZ NUT, 5/16	24	24	24	24
22	03-024-190		RATTLER PIVOT SPACER	6	6	6	6
23	03-024-252		GUARD, CHAIN	6	6	6	6
24	68-010250		HEX NUT, 1/2 PLT	6	6	6	6

6-ROW RATTLER FRAME AND COMPONENTS (PRIOR TO 1991)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-498	(1983-1990)	FRAME, 83 RATTLER	(3)
2	03-080-466	(-1990)	SKID SHOE, 4R	(6)
3	03-080-025	(-1990)	IDLER ADJUSTMENT	(6)
4	03-051-020	(1983-1990)	FLANGE, #62 MSTR 3H	(12)
5	03-051-026	(-1990)	BEARING, W.O./LOCKING COLLAR	(6)
	03-051-025	(-1990)	LOCKING COLLAR	(6)
6	52-030300	(-1990)	CARRIAGE SCREW, 3/8 X 1 1/4 G2 PLT	(6)
7	52-030200	(-1990)	CARRIAGE SCREW, 3/8 X 3/4 G5 PLT	(36)
8	66-010150	(-1990)	LOCKWASHER, 3/8 PLT	(42)
9	68-010150	(-1990)	HEX NUT, 3/8 PLT	(42)

6-31, 6-36, 6-38 & 6-40 ROW DRIVE TRAIN COMPONENTS



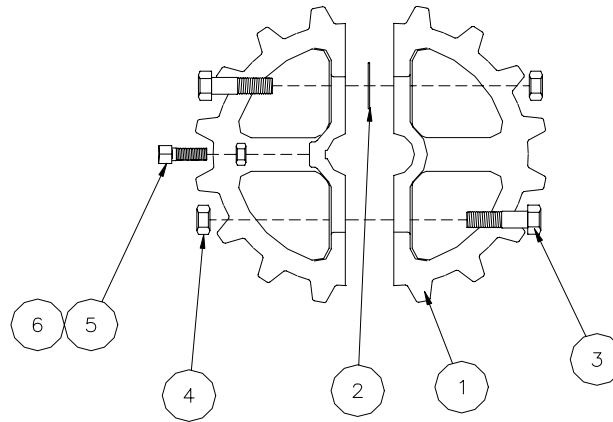
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				6-31	6-36	6-38	6-40
1	03-080-148	(-1983)	IDLER WASHER, 13/16"	-	(2)	(2)	-
	62-010370	(1984-)	FLATWASHER, 1"	2	2	2	2
2	03-024-036	(-1983)	SPACER, 3/4" X 29/32"	-	(2)	(2)	-
	03-050-085	(1984-)	SPACER, 3/4" X 1 1/8"	2	2	2	2
3	03-024-102	(-1990)	SPACER, CHAIN IDLER	-	(6)	(6)	-
	03-024-215	(1991-)	SPACER, CHAIN IDLER	6	6	6	6
4	03-026-016		KEY, 1/4 X 2	6	6	6	6
5	03-026-017		KEY, 1/4 X 2 11/16	2	2	2	2
6	03-026-033		KEY, 1/4 X 4 7/8	3	3	3	3
7	03-026-199		SHAFT, 6-31 FRONT	3	-	-	-
	03-026-074	(-1990)	FRONT SHAFT	-	(3)	(3)	-
	03-026-175	(1991-)	FRONT SHAFT, 91	-	3	3	3
8	03-026-186		REAR DRIVE SHAFT (6-ROW)	-	2	-	-
9	03-026-158		REAR DRIVE SHAFT (6-38)	-	-	2	-
	03-026-197		SHAFT, 6-31 REAR DRIVE	2	-	-	-
	03-026-188		SHAFT, 6-40 REAR DRIVE	-	-	-	2
11	03-050-026		SPIROL PIN, 1/4 X 2	6	6	6	6
12	03-050-053		CAPSCREW, 1/2-13NC X 16	2	2	2	2
13	03-050-081	(-1992)	JACKSHAFT SHIELD	-	(2)	(2)	-

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				6-31	6-36	6-38	6-40
14	03-050-113		SHIELD, 6-31 JACKSHAFT	2	-	-	-
	03-050-074	(-1992)	PLASTIC PIPE, 1 1/2 X 22 1/4	-	(2)	-	-
	03-050-107	(1993-)	SHIELD, 6-ROW JACKSHAFT	-	2	2	2
	03-050-048	(-1992)	PLASTIC PIPE, 1 1/2 X 29 1/2	-	-	(2)	-
15	03-051-002		EXT BEARING W/COLLAR, 1 3/16	2	2	2	2
16	03-051-020		FLANGE, #62 MSTR 3H	4	4	4	4
17	03-051-015	(-1984)	3/4 CYLINDER BEARING (204)	-	(4)	(4)	-
18	03-051-016		1 1/4 BEARING & COLLAR (SPH-72)	4	4	6	6
19	SEE PAGE 12 FOR COMPONENTS						
20	03-051-024		FLANGE, #72 MSTR 3-H	4	4	4	4
21	03-051-023		FLANGE, #72 MS 3-H	4	4	8	8
22	03-052-045		CHAIN (PR)	6	6	6	6
	03-052-046		ATTACH LINK (CA557-A4)	-	-	-	-
	03-052-047		COUPLER LINK (CA557)	-	-	-	-
	03-052-048		ROLLER LINK (CA557)	-	-	-	-
	03-052-049		HALF LINK (CA557)	-	-	-	-
23	03-052-012		SPROCKET, IDLER (60-15T-625)	2	2	2	4
24	03-052-043		CHAIN (# 60-72P)	2	2	2	4
	03-052-018		CONNECTING LINK #60	-	-	-	-
	03-052-037		OFFSET LINK #60	-	-	-	-
25	03-052-044		SPROCKET #60-13-1.25	2	2	2	4
26	03-053-015		V-BELT, HC-156.2 (1 MATCHED SET)	2	2	2	2
27	03-053-030		SHEAVE (1C 6.35-F 1.25PS)	2	2	2	2
28	03-053-031		V-BELT HC-72 (C-68)	2	2	2	2
29	03-053-036		SHEAVE (2C 10.375-F 1.88PS)	4	4	4	4
30	03-053-037		SHEAVE (2C 12.375-F 1.25PS)	4	4	4	4
31	03-054-062	(-1992)	GEAR BOX, 4 & 6-ROW	-	(1)	(1)	-
	03-054-078	(1993-1997)	GEAR BOX	(1)	(1)	(1)	(1)
	03-054-093	(1998-)	GEAR BOX, "T"	1	1	1	1
32	03-057-003		FRONT BAR IDLER	6	6	6	6
33	03-057-007		FRONT CHAIN IDLER	6	6	6	6
34	03-081-084		SPROCKET (See Page 17 For Parts)	6	6	6	6
35	03-057-012	(-1984)	7" BELT IDLER WO/BEARINGS	-	(2)	(2)	-
	03-081-017	(-1984)	7" BELT IDLER W/BEARINGS	-	(2)	(2)	-
	03-053-039	(1985-)	FLAT IDLER, 3 1/4 X 6 1/2	2	2	2	2
36	03-080-681		RATTLER BAR, LT	30	-	-	-
	03-080-531		RATTLER BAR, LT	-	30	30	30
37	03-080-682		RATTLER BAR, RT	30	-	-	-
	03-080-532		RATTLER BAR, RT	-	30	30	30
38	03-080-206		IDLER BOLT, 3/4	2	2	2	2

LIST CONTINUED ON NEXT PAGE

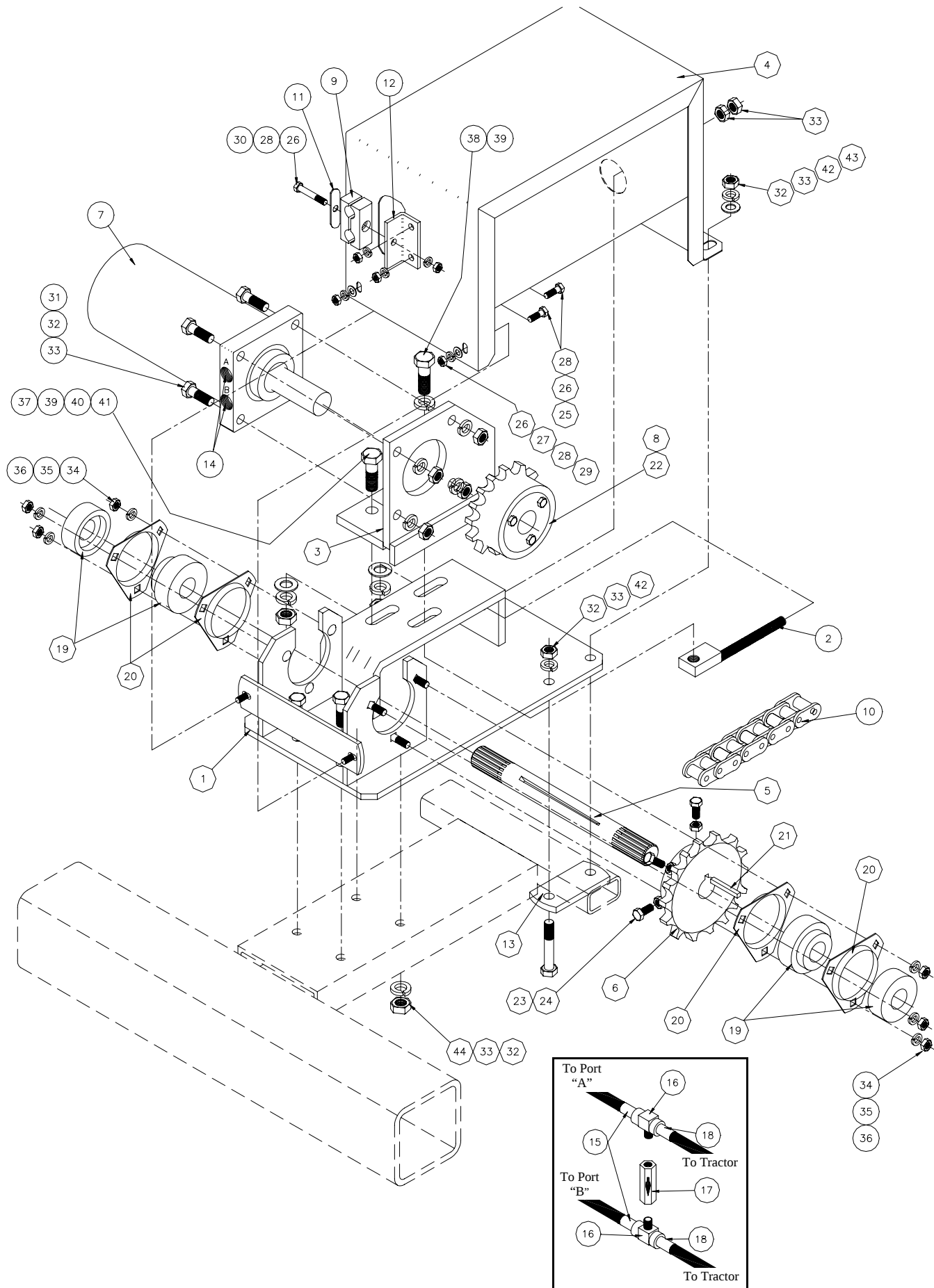
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				6-31	6-36	6-38	6-40
39	03-080-450	(-1990)	COUPLING SHIELD	-	(2)	(2)	-
	03-080-546	(1991-1992)	COUPLING SHIELD	-	(2)	(2)	-
	03-080-586	(1993– 2000)	COUPLING SHIELD	2	2	2	2
40	03-080-501		JACKSHAFT, 6R (Use with Terrell Box)	-	(1)	-	-
	03-080-500		JACKSHAFT, 6R LT	-	(2)	-	-
	03-080-680		JACKSHAFT, 6-36	2	-	-	-
	03-080-628		JACKSHAFT, 6R	-	2	-	-
	03-080-639		JACKSHAFT, 6-40	-	-	-	2
41	03-080-523		JACKSHAFT, 6-38 LT	-	-	2	-
	03-080-524		JACKSHAFT, 6-38(Use with Terrell Box)	-	-	(1)	-
42	48-090060		CAPSCREW, 5/16 X 2 3/4 G5 PLT	-	(1)	(1)	-
43	03-050-097	(-1997)	CAPSCREW, M8 X 16MM HEX HD	(4)	(4)	(4)	(4)
	48-090090	(1998-)	CAPSCREW, 3/8 X 3/4 G5 PLT	4	4	4	4
44	48-090150		CAPSCREW, 3/8 X 1 1/4 G5 PLT	123	120	120	123
46	48-010150	(-1984)	CAPSCREW, 1/2 X 1	-	(3)	(3)	-
	03-050-091	(1985-1997)	CAPSCREW, 12MM X 30MM	(4)	(4)	(4)	(4)
	48-090592	(1998-)	CAPSCREW, 1/2 X 1 1/4 G5 PLT	4	4	4	4
47	03-080-506		REAR DRIVE SHAFT COUPLER	1	1	1	1
48	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	16	16	20	20
49	54-010194		SETSCREW, 7/16 X 1 1/4 SQ HD	6	6	6	6
50	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	12	12	12	12
51	54-010050		SETSCREW, 3/8 X 1/2 SQ HD	22	22	22	24
53	66-010150		LOCKWASHER, 3/8	145	136	140	151
54	66-010250		LOCKWASHER, 1/2	4	4	4	4
55	04-050-013		FLATWASHER, 5.8 HT	4	4	4	8
56	62-010300		FLATWASHER, 3/4	2	2	2	2
58	68-010150		HEX NUT, 3/8	25	16	16	29
59	68-010350		HEX NUT, 3/4	2	2	2	2
60	70-010051		JAM NUT, 3/8	12	12	12	12
61	72-010050		LOCKNUT, 3/8	120	120	120	120
62	48-090984		CAPSCREW, 5/8 X 2 1/2 G5 PLT	2	2	2	4
63	66-010300		LOCKWASHER, 5/8	2	2	2	4
64	68-010300		HEX NUT, 5/8	2	2	2	4
65	IDLER BRACKET FRAME						
66	03-026-138		KEY, 1/4 X 1 1/4	2	2	2	4
67	54-010100		SETSCREW, 3/8 X 3/4 SQ HD	2	2	2	4
68	70-010071		JAM NUT, 7/16	6	6	6	6
69	03-027-077		PAD, KNOCKER	30	30	30	30
70	52-050050		CARRIAGE SCREW, 3/8 X 2 1/4	30	30	30	30
71	78-020300		WHIZ FLANGE NUT, 3/8	30	30	30	30

SPLIT SPROCKET



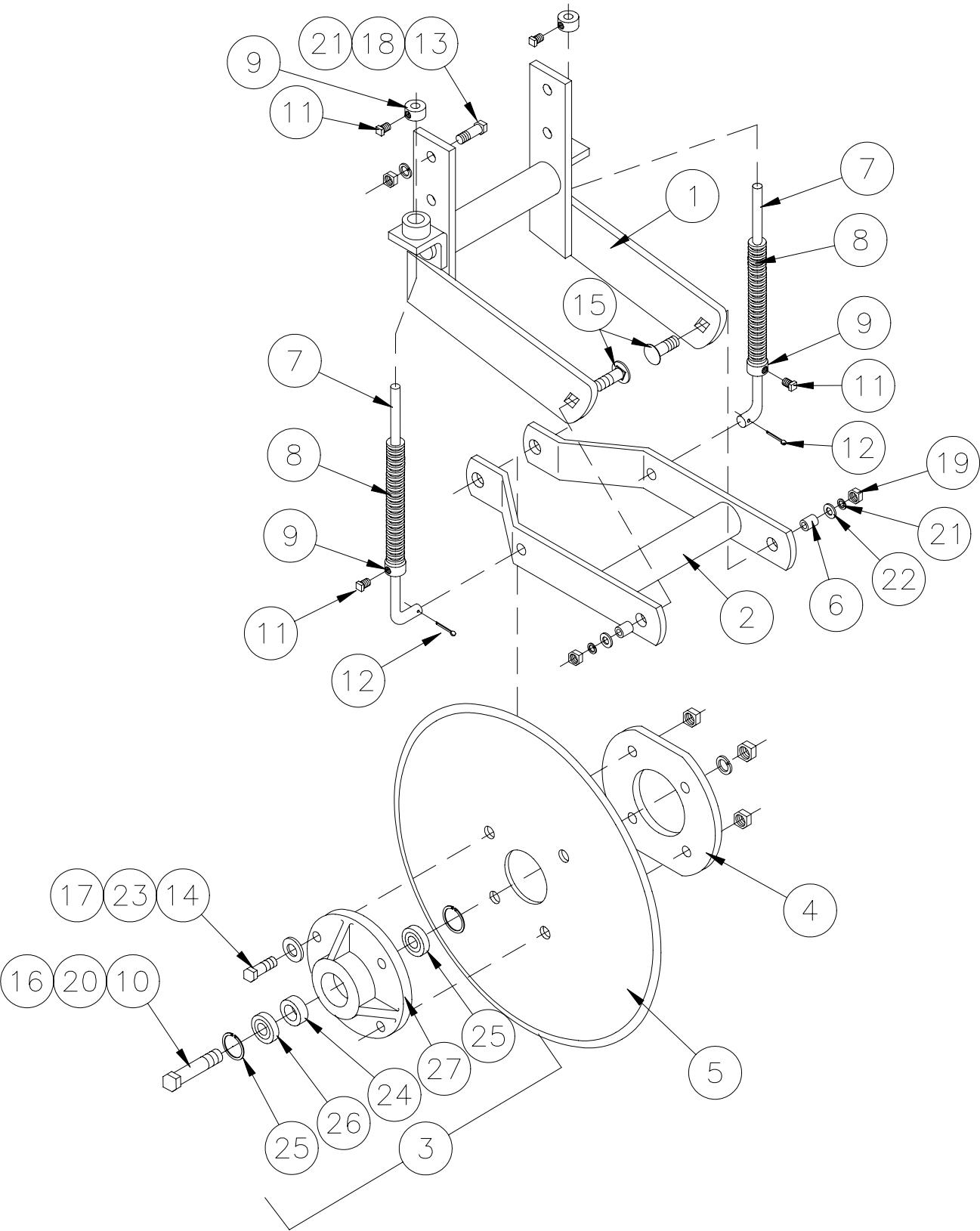
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-057-011		SPROCKET	1
2	03-050-098		WASHER, 1.375X17/32X.042	1
3	48-090596		CAPSCREW, 1/2 X 1 3/4 G5 PLT	2
4	72-010100		LOCKNUT, 1/2 G"B"	2
5	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	1
6	70-010050		JAM NUT, 3/8	1

6R HYDRAULIC DRIVE



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-747		MOUNT, HYD CONV	1
2	03-080-745		DRAWBOLT, 6 3/4	1
3	03-082-746		BRACKET, MOTOR MOUNT	1
4	03-080-744		SHIELD, HYD INV	1
5	03-026-237		SHAFT, HYD CONV	1
6	03-052-074		SPROCKET, 80B18H-1 1/4 BORE	1
7	33-061-068		MOTOR, 6R HYDRAULIC	1
8	33-053-084		TAPER BUSHING, 1 3/8	1
9	33-050-246		CLAMP, HOSE	1
10	03-052-073		CHAIN, 80H-32 PITCH	1
11	33-050-160		COVER PLATE	1
12	42-023-204		SUPPORT, HOSE BRACKET	1
13	03-023-775		CAP, 2 1/2" TUBE	2
14	42-059-016		ADAPTER (DRIVE MOTOR)	2
15	33-059-045		HOSE, 3/8" X 60" HYD	2
16	07-050-010		TEE, 1/2" NFTP HYD	2
17	42-061-002		VALVE, CHECK	1
18	11-059-001		HOSE, 3/8" X 24" HYD	2
19	03-051-016		BEARING, 1 1/4 W/COLLAR	2
20	03-051-024		FLANGE, 72 MSTR 3-HOLE	4
21	03-026-042		KEY, 1/4 X 1 9/16	1
22	03-052-075		SPROCKET, 80B15H	1
23	54-010172		SETSCREW, 3/8 X 1 3/4 SQ HD G5	3
24	70-010051		JAM NUT, 3/8	3
25	48-090043		CAPSCREW, 5/16 X 3/4 G5 PLT	2
26	66-010100		LOCKWASHER, 5/16 PLT	5
27	62-010050		FLATWASHER, 5/16 PLT	2
28	68-010100		HEX NUT, 5/16 PLT	5
29	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	2
30	48-090040		CAPSCREW, 5/16 X 2 1/4 G5 PLT	1
31	48-090625		CAPSCREW, 1/2 X 2 1/2 G5 PLT	4
32	66-010250		LOCKWASHER, 1/2 PLT	12
33	68-010250		HEX NUT, 1/2 PLT	14
34	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	6
35	66-010150		LOCKWASHER, 3/8 PLT	6
36	68-010150		HEX NUT, 3/8 PLT	6
37	48-090983		CAPSCREW, 5/8 X 2 1/4 G5 PLT	1
38	48-090950		CAPSCREW, 5/8 X 2 G5 PLT	2
39	66-010300		LOCKWASHER, 5/8 PLT	3
40	62-010250		FLATWASHER, 5/8 PLT	2
41	68-010300		HEX NUT, 5/8 PLT	2
42	48-090700		CAPSCREW, 1/2 X 3 1/4 G5 PLT	4
43	62-010200		FLATWASHER, 1/2 PLT	2
44	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	4

MAST COULTER
(03-082-157)



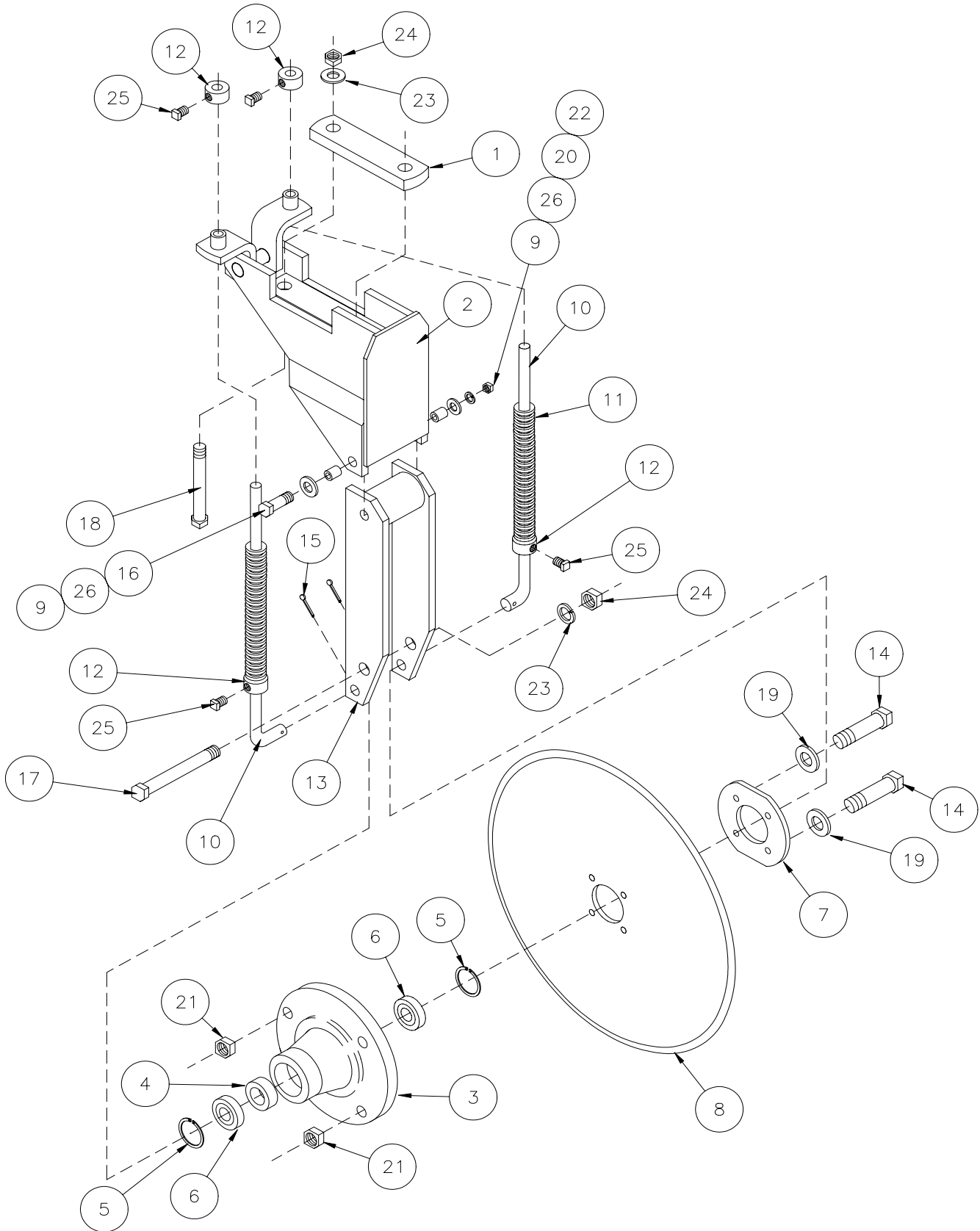
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-470		BRACKET, MAST COULTER	1
2	03-080-472		FORK, MAST COULTER	1
3	04-081-014		HUB, 1977	1
4	03-023-064		FLANGE, COULTER	1
5	03-050-042		DURA-FLUTE COULTER, 20"	1
6	04-024-001		BUSHING, PIVOT	2
7	03-026-115		ROD, SPRING PUSH	2
8	03-050-008		SPRING, COULTER	2
9	03-050-009		COLLAR, 11/16 ADJ	4
10	48-010750		CAPSCREW, 3/4 X 5 G5 PLN	1
11	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
12	76-010100		COTTER PIN, 3/16 X 1 1/2	2
13	48-090920		CAPSCREW, 5/8 X 1 3/4 G5 PLT	2
14	48-060100		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
15	52-030800		CARRIAGE SCREW, 5/8 X 2 PLT	2
16	68-010350		HEX NUT, 3/4 PLT	1
17	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
18	70-010140		JAM NUT, 5/8 PLT	2
19	68-010300		HEX NUT, 5/8 PLT	2
20	66-010350		LOCKWASHER, 3/4 PLT	1
21	66-010300		LOCKWASHER, 5/8 PLT	4
22	62-010250		FLATWASHER, 5/8 PLT	2
23	62-010050		FLATWASHER, 5/16 PLT	4
*24	04-024-069		SPACER, 3/8 BEARING	1
*25	04-050-078		RING, 2 3/64 INTERNAL RETAINER	2
*26	04-051-004		BEARING, 3/4 EXT CYL (205)	2
*27	03-057-014		HUB, COULTER	1

*These Items Make Up Item #3 (04-081-014)

5 X5 COULTER

(03-082-197)
(1994 ONLY)

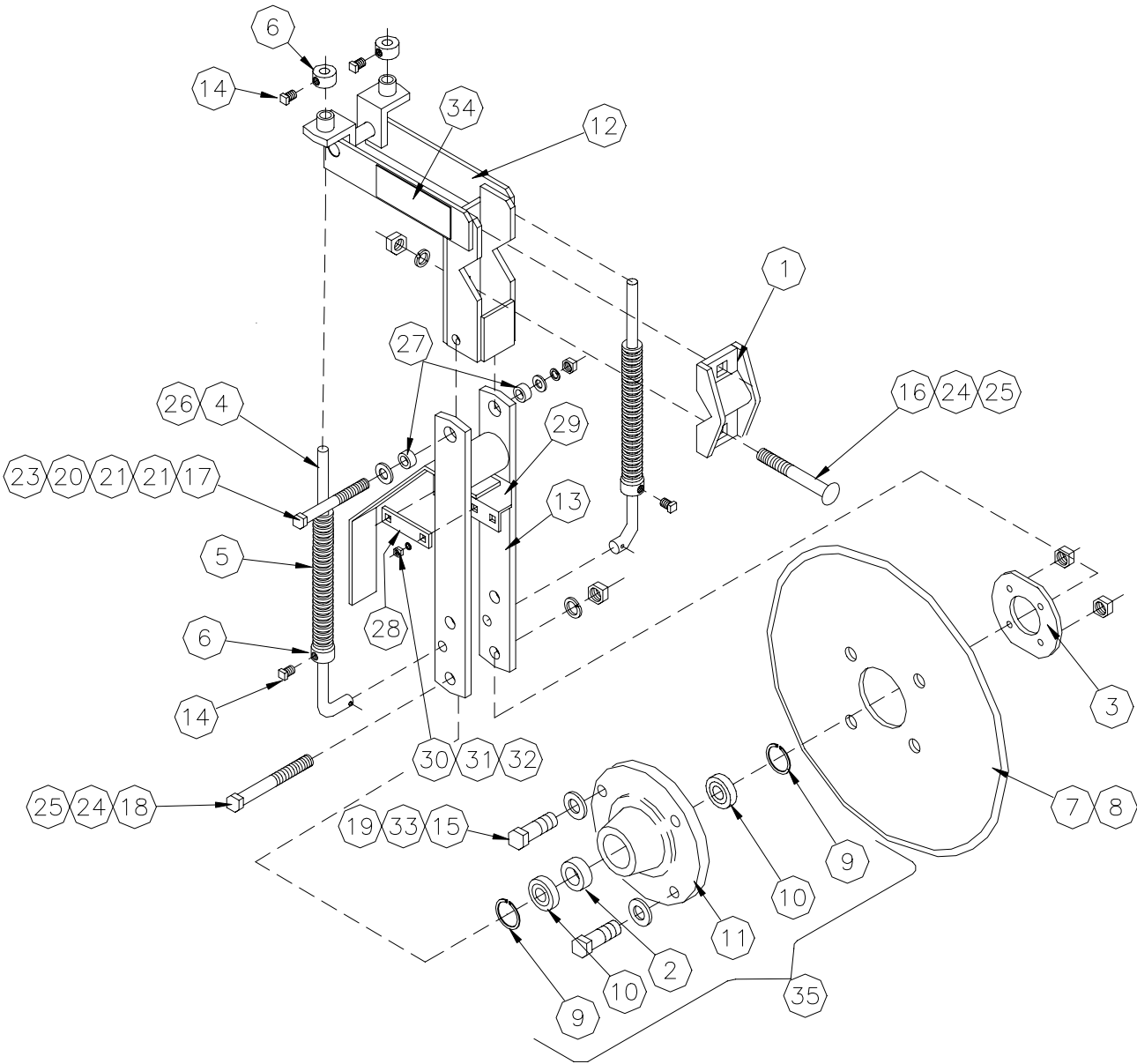
(03-082-208)
(1995-)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				-197	-208
1	36-023-027		CLAMP, COULTER BRACKET	1	1
2	03-080-606	(1994)	BRACKET, COULTER	(1)	-
	03-080-653	(1995-)	BRACKET, COULTER	1	1
3	03-057-014		HUB, COULTER	1	1
4	04-024-069		SPACER, 3/8 BEARING	1	1
5	04-050-078		RING, INTERNAL RETAINER 2 3/64	2	2
6	04-051-004		BEARING, 3/4 EXT CYL (205)	2	2
7	03-023-064		FLANGE, COULTER	1	1
8	03-050-042		COULTER, DURA-FLUTE 20"	1	1
9	04-024-001		BUSHING, PIVOT	2	2
10	03-026-115	(1994)	ROD, 26" SPRING PUSH	(2)	-
	03-026-025	(1995-)	ROD, SPRING PUSH	-	2
11	03-050-008		SPRING, COULTER	2	2
12	03-050-009		COLLAR, 11/16 ADJ	4	4
13	03-080-620	(1994)	FORK, COULTER	(1)	-
	03-080-652	(1995-)	FORK, COULTER	-	1
14	48-060100		CAPSCREW, 3/8 X 1 1/2 G5	4	4
15	76-010100		COTTER PIN, 3/16 X 1 1/2	2	2
16	48-060350	(1994)	CAPSCREW, 5/8 X 5 1/2 G5 PLT	(1)	-
	48-091202	(1995-)	CAPSCREW, 5/8 X 6 1/2 G5 PLT	-	1
17	48-091475		CAPSCREW, 3/4 X 5 G5 PLT	1	1
18	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 PLT	2	2
19	62-010050		FLATWASHER, 5/16 PLT	4	4
20	66-010300		LOCKWASHER, 5/8 PLT	1	1
21	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4	4
22	72-020050		LOCKNUT, 5/8 G"C" PLT & WAXED	1	1
23	66-010350		LOCKWASHER, 3/4 PLT	3	3
24	68-010350		HEX NUT, 3/4 PLT	3	3
25	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4	4
26	62-010250		FLATWASHER, 5/8 PLT	2	2

17" FRONT COULTER
(03-082-054)

20" FRONT COULTER
(03-082-084)

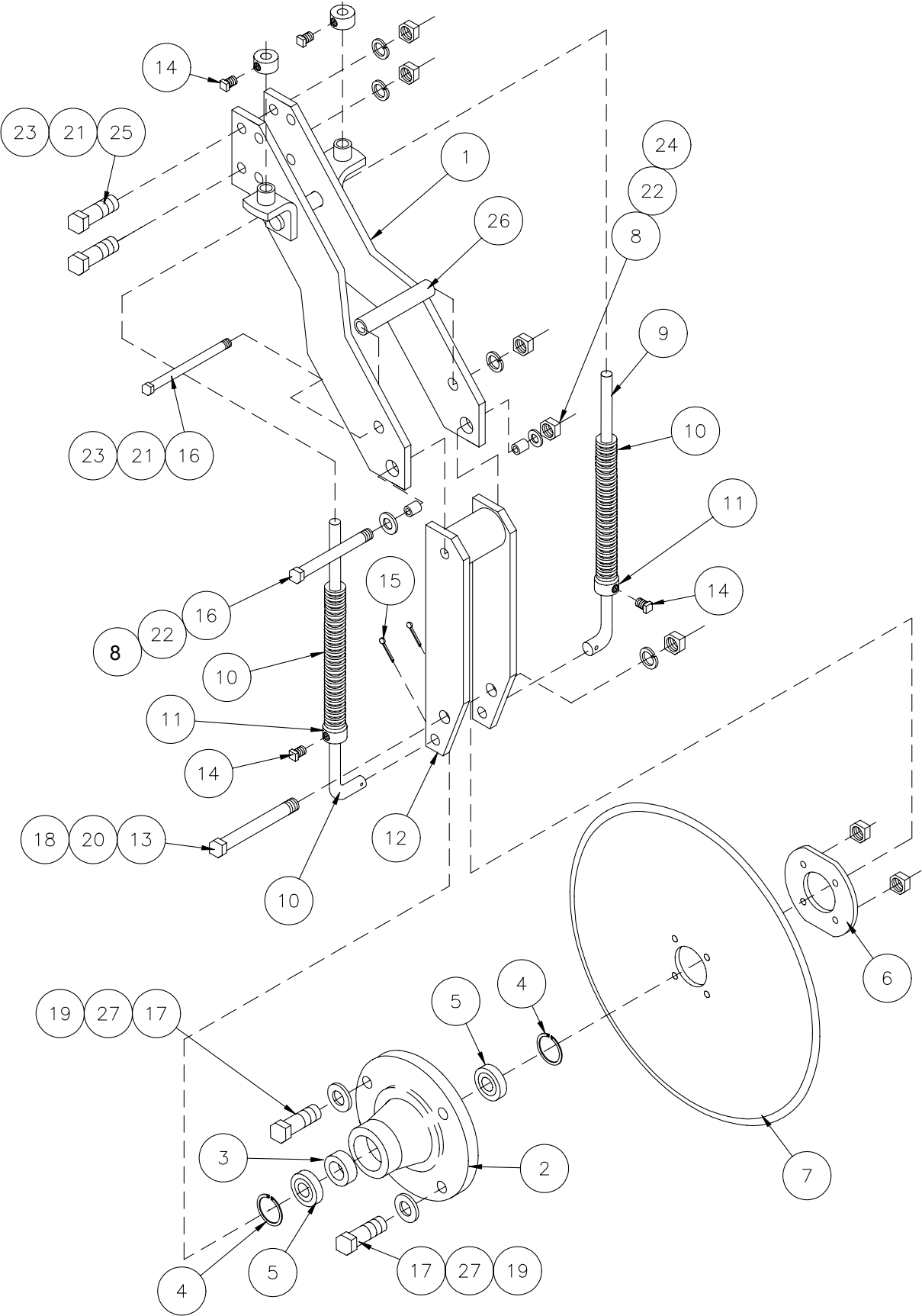


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				-054	-084
1	02-057-019		CLAMP, 2 1/2 TOOL BAR	1	1
2	04-024-069		BEARING SPACER, 3/8	1	1
3	03-023-064		COULTER FLANGE	1	1
4	03-026-025		SPRING PUSH ROD	2	2
5	03-050-008		COULTER SPRING	2	2
6	03-050-009		11/16" ADJ COLLAR	4	4
7	03-050-010		DURA FLUTE COULTER, 17"	1	-
8	03-050-042		DURA FLUTE COULTER, 20"	-	1
9	04-050-078		RETAINING RING, 2 3/64 INTERNAL	2	2

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				-054	-084
10	04-051-004		BEARING, 3/4 CYL (EXT 205)	2	2
11	03-057-014		COULTER HUB	1	1
12	03-080-537		COULTER BRACKET, '85	1	-
	03-080-180		COULTER FORK BRACKET	-	1
13	03-080-181		COULTER FORK	1	1
14	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4	4
15	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4	4
16	52-050450		CARRIAGE BOLT, 3/4 X 5 G5 PLT	2	2
17	48-091150		CAPSCREW, 5/8 X 5 1/2 G5 PLT	1	1
18	48-091475		CAPSCREW, 3/4 X 5 (AXLE)	1	1
19	72-010050		LOCKNUT, 3/8 G"C" PLT & WAXED	4	4
20	66-010300		LOCKWASHER, 5/8 PLT	1	1
21	62-010250		FLATWASHER, 5/8 PLT	2	2
23	72-020050		LOCKNUT, 5/8 G"C" PLT 7 WAXED	1	1
24	66-010350		LOCKWASHER, 3/4 PLT	3	3
25	68-010350		HEX NUT, 3/4 PLT	3	3
26	76-010100		COTTER PIN, 3/16 X 1 1/2	2	2
27	04-024-001		PIVOT BUSHING	2	2
28	03-023-228		DISC SHIELD BRACKET	1	1
29	03-080-244		DISC SHIELD	1	1
30	52-050045		CARRIAGE BOLT, 3/8 X 1 1/2 PLT	2	2
31	66-010150		LOCKWASHER, 3/8 PLT	2	2
32	68-010150		HEX NUT, 3/8 PLT	2	2
33	62-010050		FLATWASHER, 5/16 PLT	4	4
34	03-050-040		DECAL, KMC	1	1
*35	04-081-014		COULTER HUB ASSY	1	1

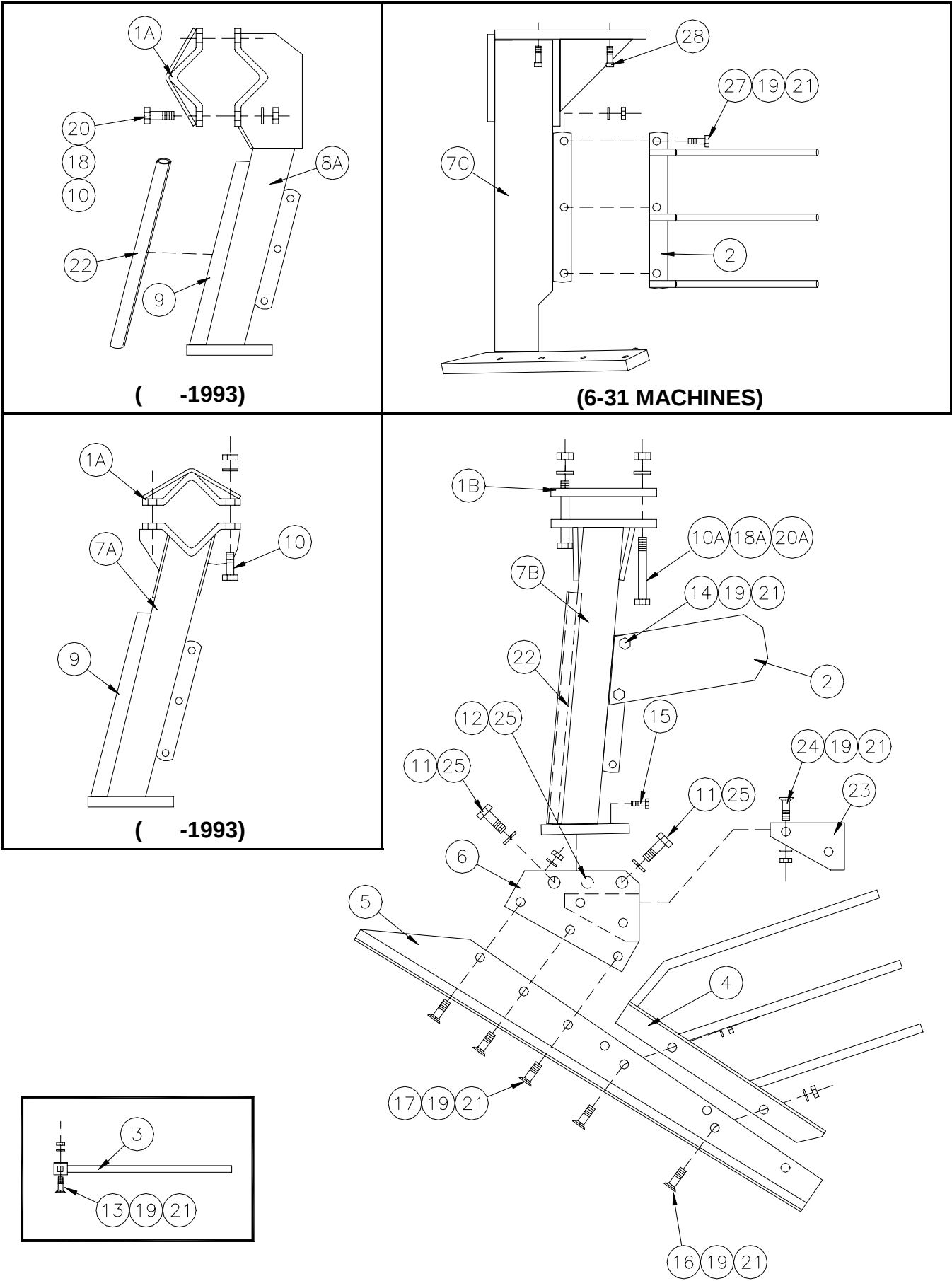
* Hub Assembly (04-081-014) Made Up of #2, #9, #10, & #11.

6-ROW SINGLE COULTER (31")
(03-082-216)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-654		BRACKET, DBL COULTER	1
2	03-057-014		HUB, COULTER	1
3	04-024-069		SPACER, 3/8 BEARING	1
4	04-050-078		RING, INTERNAL RETAINER 2 3/64	2
5	04-051-004		BEARING, 3/4 EXT CYL (205)	2
6	03-023-064		FLANGE, COULTER	1
7	03-050-042		COULTER, DURA-FLUTE 20"	1
8	04-024-001		BUSHING, PIVOT	2
9	03-026-025		ROD, SPRING PUSH	2
10	03-050-008		SPRING, COULTER	2
11	03-050-009		COLLAR, 11/16 ADJ	4
12	03-080-652		FORK, COULTER	1
13	48-091475		CAPSCREW, 3/4 X 5 G5	1
14	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
15	76-010100		COTTER PIN, 3/16 X 1 1/2	2
16	48-091202		CAPSCREW, 5/8 X 6 1/2 G5 PLT	2
17	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
18	68-010350		HEX NUT, 3/4 PLT	1
19	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
20	66-010350		LOCKWASHER, 3/4 PLT	1
21	66-010300		LOCKWASHER, 5/8 PLT	3
22	62-010250		FLATWASHER, 5/8 PLT	2
23	68-010300		HEX NUT, 5/8 PLT	3
24	72-020050		LOCKNUT, 5/8 G"C" PLT & WAXED	1
25	48-091000		CAPSREW, 5/8 X 3 G5 PLT	2
26	03-024-263		SPACER, UPPER	1
27	62-010050		FLATWASHER, 5/16 PLT	4

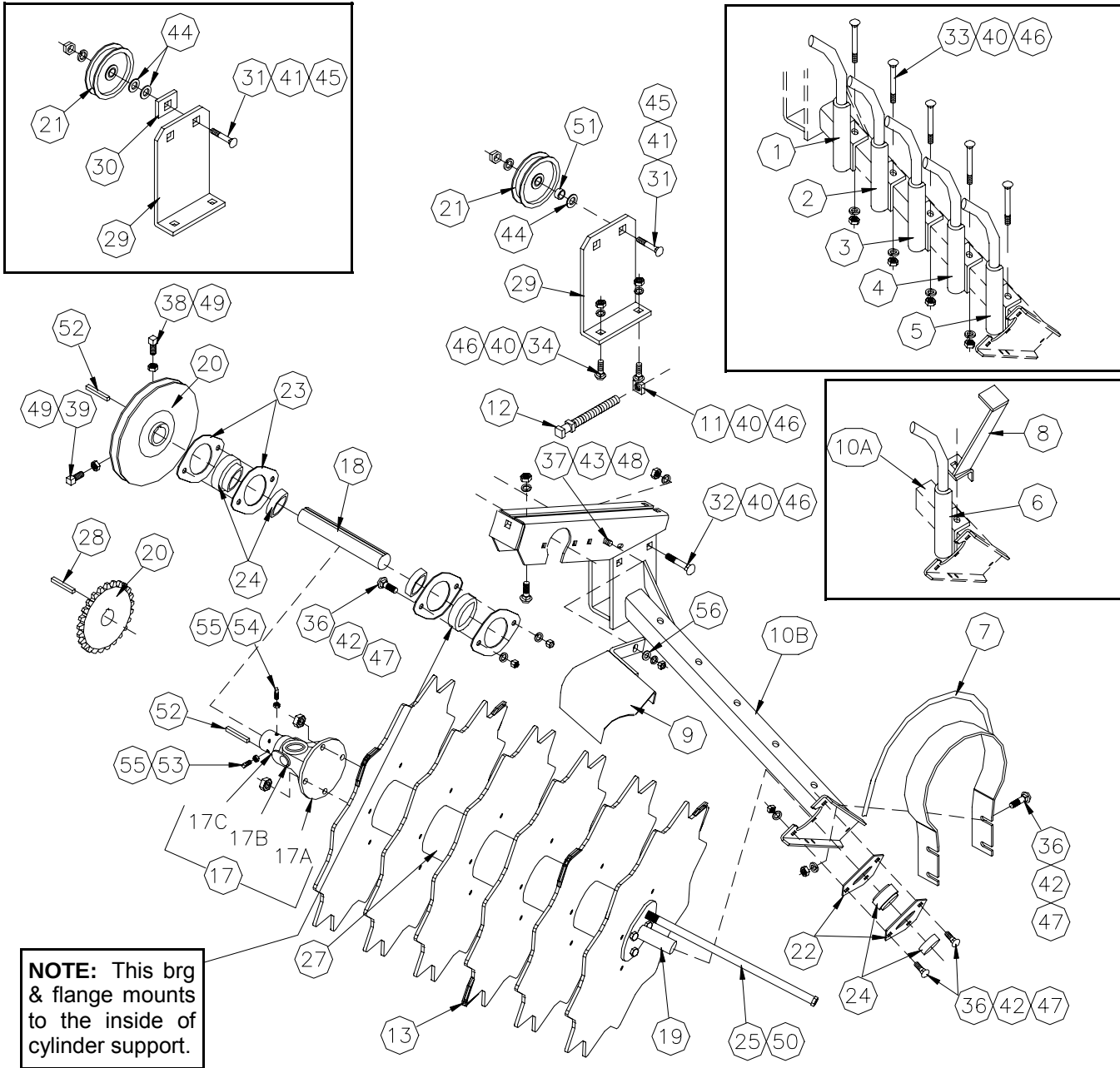
6R PLOW STANDARD



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-31	6-36	6-38	6-40
1A	03-050-560	(-1993)	PLOW STANDARD CLAMP	-	(6)	(6)	-
1B	03-023-672	(1994-)	CAP, SHANK	-	6	6	6
	36-080-014		CAP, SHANK	2	-	-	-
2	03-027-105		PLOW STANDARD SHIELD	2	6	6	6
3	03-080-227	(-1982)	VINE DEFLECTOR ROD	-	(6)	(6)	-
4	03-080-014		21" CUT ROD, LT	OPT	OPT	OPT	OPT
	03-080-015		21" CUT ROD, RT	OPT	OPT	OPT	OPT
	03-080-071		26" CUT ROD, LT	3	3	3	3
	03-080-072		26" CUT ROD, RT	3	3	3	3
	03-080-543	(-1993)	26" 6R LG CUT ROD LT (◇ BARS)	-	(1)	(1)	-
	03-080-544	(-1993)	26" 6R LG CUT ROD RT (◇ BARS)	-	(1)	(1)	-
	03-080-220		30" CUT ROD, LT	-	OPT	OPT	OPT
	03-080-221		30" CUT ROD, RT	-	OPT	OPT	OPT
	03-080-550	(-1993)	30" 6R LG CUT ROD LT (◇ BARS)	-	(OPT)	(OPT)	(OPT)
	03-080-551	(-1993)	30" 6R LG CUT ROD RT (◇ BARS)	-	(OPT)	(OPT)	(OPT)
5	03-081-068		BLADE, 3/8" X 5" X 42" (PAIR)	1	3	3	3
	03-081-125		BLADE, CENTER (PAIR)	2	-	-	-
6	03-027-109		21" CUT FROG, LT	OPT	OPT	OPT	OPT
	03-027-110		21" CUT FROG, RT	OPT	OPT	OPT	OPT
	03-027-111		26" CUT FROG, LT	1	-	-	-
	03-027-112		26" CUT FROG, RT	1	-	-	-
	03-023-533	(1991-)	26" CUT FROG, LT	-	3	3	3
	03-023-534	(1991-)	26" CUT FROG, RT	-	3	3	3
	03-080-218		30" CUT FROG, LT	OPT	OPT	OPT	OPT
	03-080-219		30" CUT FROG, RT	OPT	OPT	OPT	OPT
7A	03-080-224	(-1993)	PLOW STANDARD	-	(2)	(2)	-
7B	03-080-605	(1994-)	SHANK	2	6	6	6
7C	03-080-693		SHANK, RIGID	2	-	-	-
8A	03-080-309	(-1993)	PLOW STANDARD	-	(4)	(4)	-
9	03-027-106	(-1993)	WEAR SHIELD	-	(6)	(6)	-
10	48-090985	(1983-1993)	CAPSCREW, 5/8 X 2 3/4 G5 PLT	-	(24)	(24)	-
10A	48-100075	(1994-)	CAPSCREW, 3/4 X 7 1/2 G5 PLT	8	24	24	24
11	48-090930		CAPSCREW, 5/8 X 1 1/2 G5 PLT	4	12	12	12
12	48-090910		CAPSCREW, 5/8 X 1 1/4 G5 PLT	10	6	6	6
14	48-040100	(1985-)	CAPSCREW, 3/8 X 3/4 PLT	4	12	12	12
15	48-090590		CAPSCREW, 1/2 X 1 G5 PLT	2	12	12	12
16	60-020050	(1983-)	PLOW BOLT, 3/8 X 1 1/4 G5	12	12	12	12
17	14-050-030		PLOW BOLT, 3/8 X 1 1/2 G8 PLT	22	12	12	18
18	66-010300	(1983-1993)	LOCKWASHER, 5/8 PLT	-	(24)	(24)	-
18A	66-010350	(1984-)	LOCKWASHER, 3/4 PLT	8	24	24	24
19	66-010150		LOCKWASHER, 3/8 PLT	70	54	54	66
20	68-010300	(1983-1993)	HEX NUT, 5/8 PLT	-	(24)	(24)	-
20A	68-010350	(1994-)	HEX NUT, 3/4 PLT	8	24	24	24
21	68-010150		HEX NUT, 3/8 PLT	70	54	54	66
22	36-024-004		GUARD, SHANK SHIN	2	-	-	-
	03-024-211		PLASTIC SHIN GUARD	-	6	6	6
23	03-027-258		26" FROG SLIDE	2	6	6	6
	03-027-259		30" FROG SLIDE	-	OPT	OPT	-
24	60-020060		PLOW BOLT, 3/8 X 1 1/2 G5 PLT	4	12	12	12
25	03-080-694		SUPPORT, PLOW STD LT	2	-	-	-
	03-080-695		SUPPORT, PLOW STD RT	2	-	-	-
26	03-024-253		GUARD, CENTER	2	-	-	-

LT & RT CYLINDER INVERTER COMPONENTS

(OUTSIDE 6-31, 6-36, 6-38 & 6-40) (INSIDE 6-40)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	DRUMS OUTSIDE FOR 6-40				DRUMS INSIDE	
				6-31		6-36 6-38		6-40	
				LT	RT	LT	RT	LT	RT
1	03-080-290	(-1990)	#2 VINE GUIDE, LT	-	-	(1)	-	-	-
	03-080-291	(-1990)	#2 VINE GUIDE, RT	-	-	-	(1)	-	-
	03-080-565	(1991-)	#2.91 VINE GUIDE, LT	1	-	1	-	1	-
	03-080-566	(1991-)	#2.91 VINE GUIDE, RT	-	1	-	1	-	1
2	03-080-292	(-1990)	#3 VINE GUIDE, LT	-	-	(1)	-	-	-
	03-080-293	(-1990)	#3 VINE GUIDE, RT	-	-	-	(1)	-	-
	03-080-567	(1991-)	#3.91 VINE GUIDE, LT	1	-	1	-	1	-
	03-080-568	(1991-)	#3.91 VINE GUIDE, RT	-	1	-	1	-	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	DRUMS OUTSIDE FOR 6-40				DRUMS INSIDE	
				6-31		6-36 6-38		6-40	
				LT	RT	LT	RT	LT	RT
3	03-080-294	(-1990)	#4 VINE GUIDE, LT	-	-	(1)	-	-	-
	03-080-295	(-1990)	#4 VINE GUIDE, RT	-	-	-	(1)	-	-
	03-080-569	(1991-)	#4.91 VINE GUIDE, LT	1	-	1	-	1	-
	03-080-570	(1991-)	#4.91 VINE GUIDE, RT	-	1	-	1	-	1
4	03-080-296	(-1983)	#5 VINE GUIDE, LT	-	-	(1)	-	-	-
	03-080-297	(-1983)	#5 VINE GUIDE, RT	-	-	-	(1)	-	-
	03-080-513	(1984-1990)	#5.84 VINE GUIDE, LT	-	-	(1)	-	-	-
	03-080-514	(1984-1990)	#5.84 VINE GUIDE, RT	-	-	-	(1)	-	-
	03-080-571	(1991-)	#5.91 VINE GUIDE, LT	-	-	1	-	1	-
	03-080-572	(1991-)	#5.91 VINE GUIDE, RT	-	-	-	1	-	1
5	03-080-357	(-1983)	#6 VINE GUIDE, LT	-	-	(1)	-	-	-
	03-080358	(-1983)	#6 VINE GUIDE, RT	-	-	-	(1)	-	-
	03-080-538	(1984-)	#6.85 VINE GUIDE, LT	1	-	1	-	1	-
	03-080-539	(1984-)	#6.85 VINE GUIDE, RT	-	1	-	1	-	1
6	03-080-299	(1993)	#7 VINE GUIDE ROD	-	-	(1)	(1)	-	-
7	03-080-300		BRG COVER & ROD LT	1	-	1	-	1	-
	03-080-301		BRG COVER & ROD RT	-	1	-	1	-	1
8	03-080-413	(-1983)	SCRAPER, LT	-	-	(6)	-	-	-
	03-080-414	(-1983)	SCRAPER, RT	-	-	-	(6)	-	-
9	03-080-247		"U" JOINT SHIELD, LT	1	-	1	-	1	-
	03-080-248		"U" JOINT SHIELD, RT	-	1	-	1	-	1
10A	03-080-267	(-1983)	CYLINDER SUPPORT, LT	-	-	(1)	-	-	-
	03-080-268	(-1983)	CYLINDER SUPPORT, RT	-	-	-	(1)	-	-
10B	03-080-511	(1984-)	CYLINDER SUPPORT, LT	-	-	1	-	1	-
	03-080-512	(1984-)	CYLINDER SUPPORT, RT	-	-	-	1	-	1
	03-080-688		CYLINDER SUPPORT, LT	1	-	-	-	-	-
	03-080-689		CYLINDER SUPPORT, RT	-	1	-	-	-	-
* 11	03-080-250		BRACKET, IDLER PUSH	1	1	1	1	1	1
* 12	03-080-308		IDLER PUSH BOLT	1	1	1	1	1	1
13	03-080-359		"A" DISC	5	5	6	6	6	6
14	03-080-409	(-1990)	"B" DISC	-	-	(2)	(2)	-	-
15	03-080-410	(-1990)	"C" DISC	-	-	(2)	(2)	-	-
16	03-080-411	(-1990)	"D" DISC	-	-	(1)	(1)	-	-

LIST CONTINUED ON NEXT PAGE

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	DRUMS OUTSIDE FOR 6-40				DRUMS INSIDE	
				6-31		6-36 6-38		6-40	
				LT	RT	LT	RT	LT	RT
17	03-055-064	(-1991)	SINGLE "U" JOINT	-	-	(1)	(1)	-	-
**	03-055-133	(1992-)	"U" JOINT SINGLE - 35R	1	1	1	1	1	1
17A	03-055-018	(-1991)	FLANGE YOKE	-	-	(1)	(1)	-	-
	03-055-134	(1992-)	PLATE YOKE	1	1	1	1	1	1
17B	03-055-003	(-1991)	CROSS & BRG KIT	-	-	(1)	(1)	-	-
	03-055-135	(1992-)	KIT, 35R CROSS & BRG	1	1	1	1	1	1
17C	03-055-065	(-1991)	FITTING YOKE	-	-	(1)	(1)	-	-
	03-055-136	(1992-)	YOKE, 1 3/16	1	1	1	1	1	1
^	18	03-026-086							
			CYLINDER DRIVE SHAFT	1	1	1	1	1	1
	19	03-080-412							
			'78 LOWER CYL SHAFT	1	1	1	1	1	1
^	20	03-053-029							
			SHEAVE, (1C-12.375)	1	1	1	1	-	-
		03-080-600							
			SPROCKET, 60B25-1.188	-	-	-	-	1	1
*	21	03-053-023							
			IDLER BEARING, 1 X 5	1	1	1	1	1	1
	22	03-051-003	(-1982)						
			BRG FLANGE 3H #62 MS	-	-	(2)	(2)	-	-
		03-051-020	(1983-)						
			BRG FLANGE 3H#62MSTR	2	2	2	2	2	2
^	23	03-051-022							
			BRG FLANGE 2H #62 MS	4	4	4	4	4	4
^	24	03-051-002							
			1 3/16 BRG & COLLAR	3	3	3	3	3	3
*	25	03-050-114							
			CAPSCREW, 3/8 X 20 3/8	4	4	-	-	-	-
		03-050-011							
			CAPSCREW, 3/8 X 25 G5	-	-	4	4	4	4
*	26	03-050-077	(-1990)						
			ZIPNUT, 3/8 PLN	-	-	(4)	(4)	-	-
	27	03-027-217	(-1983)						
			CYLINDER SPACER	-	-	(6)	(6)	-	-
		03-024-198	(1984-)						
			INVERTER DISC SPACER	4	4	5	5	5	5
	28	03-026-042							
			KEY, 1/4 X 1 9/16	-	-	1	1	2	2
*	29	03-023-251							
			IDLER BRACKET	1	1	1	1	1	1
	30	03-023-018	(-1984)						
			IDLER WASHER	-	-	(1)	(1)	-	-
*	31	52-050360							
			CARR. BOLT, 5/8 X 2 1/2	1	1	1	1	1	1
	32	52-050275							
			CARR BOLT, 1/2 X 3 1/2	2	2	2	2	2	2
	33	52-050260							
			CARR BOLT, 1/2 X 3 1/4	4	4	5	5	5	5
*	34	52-050123							
			CARR BOLT, 1/2 X 1	1	1	1	1	1	1
*	35	52-010200	(-1992)						
			CARR BOLT, 1/2 X 1	-	-	(1)	(1)	-	-
^	36	52-050035							
			CARR BOLT, 3/8 X 1	7	7	9	9	9	9
	37	52-050010							
			CARR BOLT, 5/16 X 1	2	2	2	2	2	2
^	38	54-010100							
			SETSCREW, 3/8 X 3/4	1	1	1	1	1	1

LIST CONTINUED ON NEXT PAGE

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	DRUMS OUTSIDE FOR 6-40				DRUMS INSIDE	
				6-31		6-36 6-38		6-40	
				LT	RT	LT	RT	LT	RT
^	39	54-010150							
			SETSCREW, 3/8 X 7/8	1	1	1	1	1	1
*	40	66-010250							
			LOCKWASHER, 1/2	7	7	9	9	9	9
*	41	66-010300							
			LOCKWASHER, 5/8	1	1	1	1	1	1
^	42	66-010150							
			LOCKWASHER, 3/8	11	11	13	13	11	11
	43	66-010100							
			LOCKWASHER, 5/16	2	2	2	2	2	2
*	44	62-010250							
			FLATWASHER, 5/8	1	1	1	1	1	1
*	45	68-010300							
			HEX NUT, 5/8	1	1	1	1	1	1
*	46	68-010250							
			HEX NUT, 1/2	7	7	9	9	9	9
^	47	68-010150							
			HEX NUT, 3/8	11	11	13	13	11	11
	48	68-010100							
			HEX NUT, 5/16	2	2	2	2	2	2
^	49	70-010050							
			JAM NUT, 3/8	2	2	2	2	2	2
^	50	72-010050							
			LOCKNUT, 3/8 G"B"	4	4	4	4	4	4
*	51	03-050-087							
			INVERTER BELT SPACER	1	1	1	1	1	1
^	52	03-026-138	(-1992)						
			KEY, 1/4 X 1 1/4	-	-	(1)	(1)	-	-
		03-026-016							
			KEY, 1/4 X 2	2	2	1	1	1	1
	53	54-010180							
			SETSCREW, 7/16 X 7/8	1	1	1	1	1	1
	54	54-010190							
			SETSCREW, 7/16 X 1	2	2	1	1	1	1
	55	70-010071							
			JAM NUT, 7/16	3	3	2	2	2	2
	56	62-010050							
			FLATWASHER, 5/16	2	2	2	2	2	2

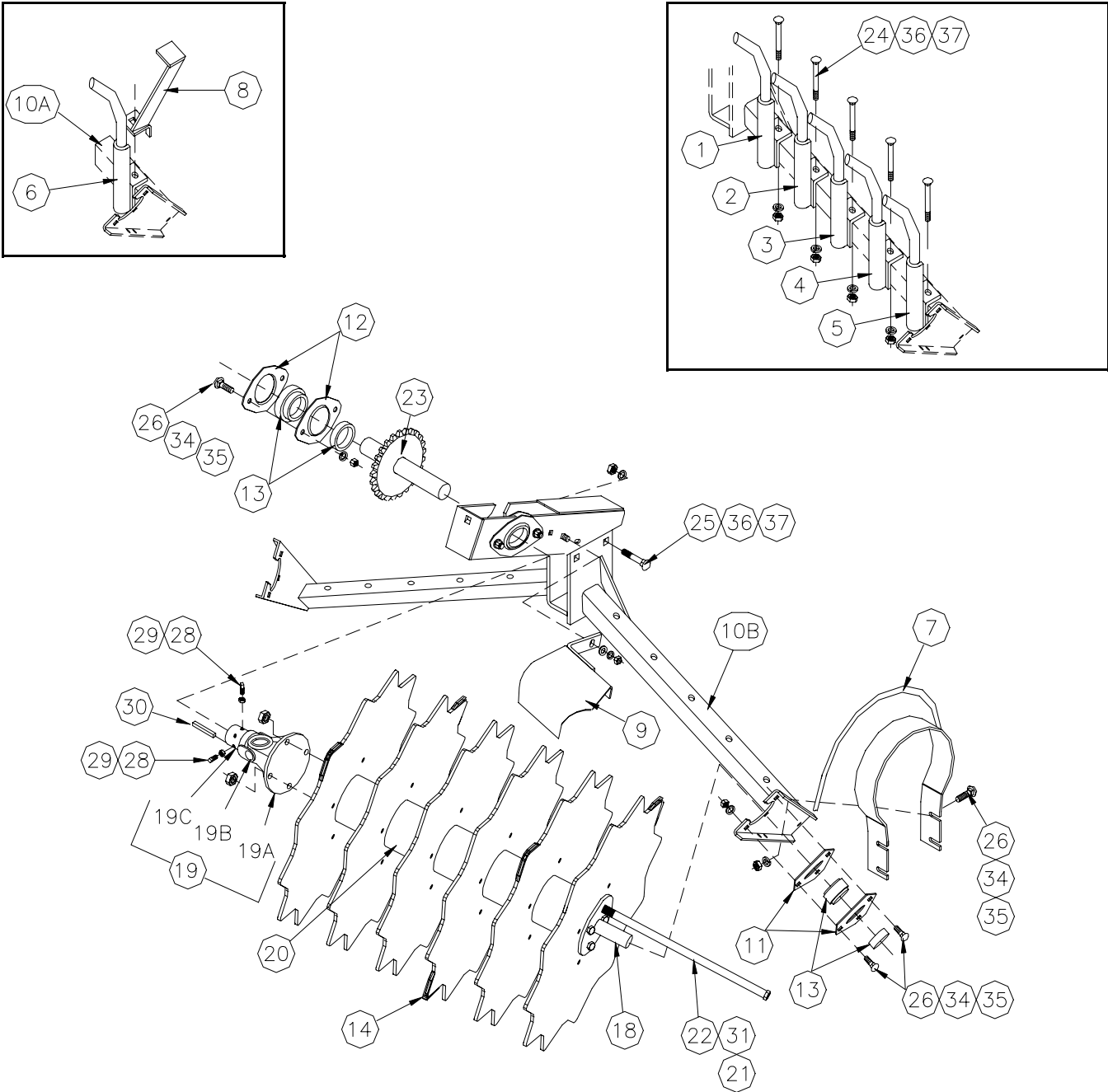
^ These Items Make Up 03-081-122 (for 6-31 machines)
 These Items Make Up 03-081-097

* These Items Make Up 03-081-052 & -053

**These Items Can Be Used to Replace 03-055-064 Prior to 1992

6-31, 6-36 & 6-38 CENTER INVERTER BUNDLE

(2 Bundles Required Per Machine)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				6-31	6-36	6-38
1	03-080-290		#2 VINE GUIDE, LT	-	(1)	(1)
	03-080-291		#2 VINE GUIDE, RT	-	(1)	(1)
	03-080-565		#2.91 VINE GUIDE, LT	1	1	1
	03-080-566		#2.91 VINE GUIDE, RT	1	1	1
2	03-080-292		#3 VINE GUIDE, LT	-	(1)	(1)
	03-080-293		#3 VINE GUIDE, RT	-	(1)	(1)
	03-080-567		#3.91 VINE GUIDE, LT	1	1	1
	03-080-568		#3.91 VINE GUIDE, RT	1	1	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				6-31	6-36	6-38
3	03-080-294	(-1990)	#4 VINE GUIDE, LT	-	(1)	(1)
	03-080-295	(-1990)	#4 VINE GUIDE, RT	-	(1)	(1)
	03-080-569	(1991-)	#4.91 VINE GUIDE, LT	1	1	1
	03-080-570	(1991-)	#4.91 VINE GUIDE, RT	1	1	1
4	03-080-296	(-1983)	#5 VINE GUIDE, LT	-	(1)	(1)
	03-080-297	(-1983)	#5 VINE GUIDE, RT	-	(1)	(1)
	03-080-513	(1984-1990)	#5.84 VINE GUIDE, LT	-	(1)	(1)
	03-080-514	(1984-1990)	#5.84 VINE GUIDE, RT	-	(1)	(1)
	03-080-571	(1991-)	#5.91 VINE GUIDE, LT	1	1	1
	03-080-572	(1991-)	#5.91 VINE GUIDE, RT	1	1	1
5	03-080-357	(-1983)	#6 VINE GUIDE, LT	-	(1)	(1)
	03-080-358	(-1983)	#6 VINE GUIDE, RT	-	(1)	(1)
	03-080-538	(1984-)	#6.85 VINE GUIDE, LT	1	1	1
	03-080-539	(1984-)	#6.85 VINE GUIDE, RT	1	1	1
6	03-080-299	(1993)	#7 VINE GUIDE ROD	-	(1)	(1)
7	03-080-300		BEARING COVER & G ROD LT	1	1	1
	03-080-301		BEARING COVER & G ROD RT	1	1	1
8	03-080-413	(-1983)	SCRAPER, LT	-	(1)	(1)
	03-080-414	(-1983)	SCRAPER, RT	-	(1)	(1)
9	03-080-247		U-JOINT SHIELD, LT	1	1	1
	03-080-248		U-JOINT SHIELD, RT	1	1	1
10A	03-080-471	(1983)	CYLINDER SUPPORT, CENTER	-	(1)	(1)
10B	03-080-517	(1984-)	CYLINDER SUPPORT, 84 CENTER	-	1	1
	03-080-691		SUPPORT, 6-31 CENTER	1	-	-
11	03-051-003	(-1982)	BEARING FLANGE, 3H #62 MS	-	(4)	(4)
	03-051-020	(1983-)	BEARING FLANGE, 3H #62 MSTR	-	4	4
12	03-051-022		BEARING FLANGE, 2H #62 M.S.	4	4	4
13	03-051-002		BEARING & COLLAR, 1 3/16	4	4	4
14	03-080-359		"A" DISC	10	12	12
15	03-080-409	(-1990)	"B" DISC	-	-	-
16	03-080-410	(-1990)	"C" DISC	-	-	-
17	03-080-411	(-1990)	"D" DISC	-	-	-
18	03-080-412		CYLINDER SHAFT, '78 LOWER	2	2	2
19	33-055-064	(-1991)	"U"-JOINT, SINGLE	-	(2)	(2)
*	03-055-133		"U"-JOINT, 4R SINGLE	2	2	2

LIST CONTINUED ON NEXT PAGE

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				6-31	6-36	6-38
19A	03-055-018	(-1991)	FLANGE YOKE	(1)	(1)	(1)
	03-055-134	(1992-)	PLATE, YOKE	1	1	1
19B	03-055-003	(-1991)	CROSS & BEARING KIT	(1)	(1)	(1)
	03-055-135	(1992-)	CROSS & BEARING KIT 35R	1	1	1
19C	03-055-065	(-1991)	FITTING YOKE	(1)	(1)	(1)
	03-055-136	(1992-)	YOKE, 1 3/16	1	1	1
20	03-027-217	(-1983)	CYLINDER SPACER, 3-29/32	-	(12)	(12)
	03-024-198	(1984-)	INVERTER DISC SPACER	8	10	10
21	03-050-077		ZIP NUT, 3/8 NC	-	8	8
22	03-050-114		CAPSCREW, 3/8 X 20 3/8	8	-	-
	03-050-011		CAPSCREW, 3/8 X 25 G5 PLT	-	8	8
23	03-080-573		INVERTER DRIVE, '91 CENTER	1	1	1
24	52-050260		CARRIAGE BOLT, 1/2 X 3 1/4 G5 PLT	10	10	10
25	48-090900		CAPSCREW, 1/2 X 5 1/2 G5 PLT	2	2	2
26	52-050035		CARRIAGE BOLT, 3/8 X 1 PLT	18	18	18
27	52-050010		CARRIAGE BOLT, 5/16 X 1 PLT	4	4	4
28	54-010180		SETSCREW, 7/16 X 7/8 G5 PLN	2	2	2
29	70-010071		JAM NUT, 7/16	6	6	6
30	03-026-138	(-1991)	KEY, 1/4 X 1 1/4	-	(2)	(2)
	03-026-016	(1992-)	KEY, 1/4 X 2	2	2	2
31	72-010050		LOCKNUT, 3/8 G"B" PLT	8	8	8
32	66-010100		LOCKWASHER, 5/16 PLT	4	4	4
33	68-010100		HEX NUT, 5/16 PLT	4	4	4
34	66-010150		LOCKWASHER, 3/8 PLT	14	18	18
35	68-010150		HEX NUT, 3/8 PLT	14	18	18
36	66-010250		LOCKWASHER, 1/2 PLT	10	12	12
37	68-010250		HEX NUT, 1/2 PLT	10	12	12
38	54-010190		SETSCREW, 7/16 X 1 SQ HD	4	4	4
39	62-010050		FLATWASHER, 5/16 PLT	4	4	4

#1 VINE GUIDE ROD , 6-ROW

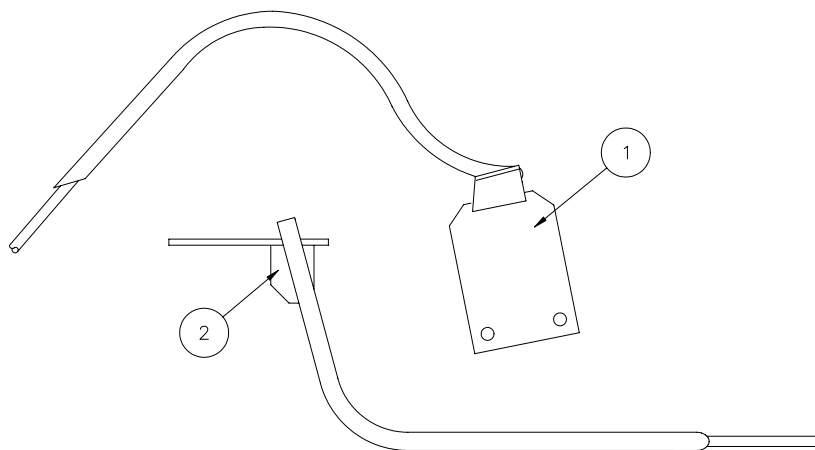
(Used on Center Inverter Only)

(03-082-185)

(Used on Machines Prior to 1992)

(03-082-194)

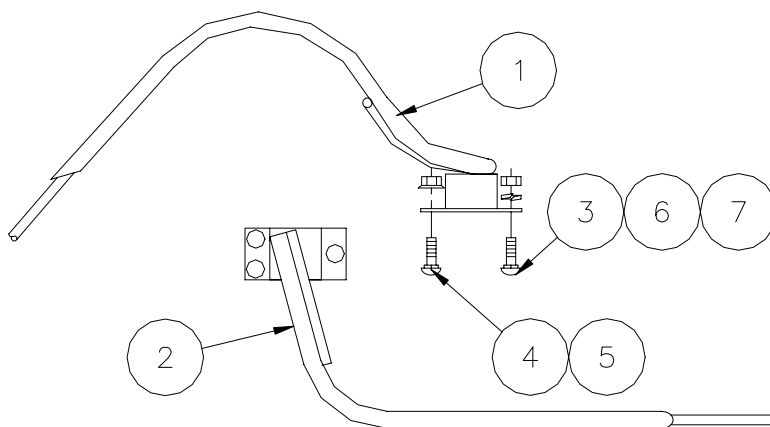
(1992-)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-540	(-1991)	#1 GUIDE ROD CENTER, LT	(1)
	03-080-581	(1992-)	#1.92 CENTER VINE ROD, LT	1
2	03-080-541	(-1991)	#1 GUIDE ROD CENTER, RT	(1)
	03-080-582	(1992-)	#1.92 GUIDE ROD CENTER, RT	1

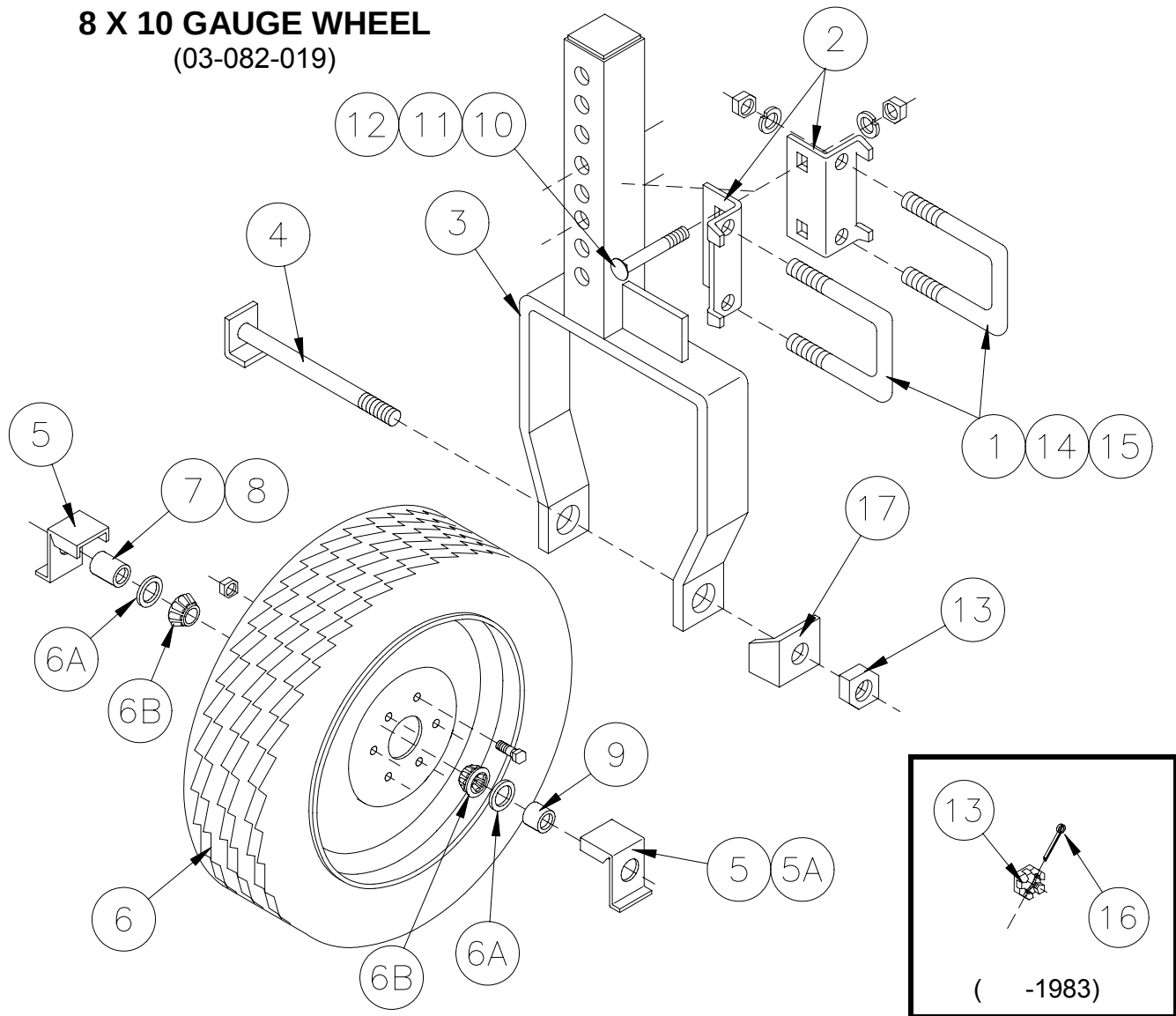
#1.92 VINE GUIDE ROD

(03-082-193)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-269	(-1991)	#1 GUIDE ROD CENTER, LT	(1)
	03-080-579	(1992-)	#1.92 CENTER VINE ROD, LT	1
2	03-080-270	(-1991)	#1 GUIDE ROD CENTER, RT	(1)
	03-080-580	(1992-)	#1.92 GUIDE ROD CENTER, RT	1
3	52-050123		CARRIAGE SCREW, 1/2 X 1	2
4	52050035		CARRIAGE SCREW, 3/8 X 1	4
5	78-020300		LOCKNUT, 3/8 WHIZ FLANGE G8 PLT	4
6	68-010250		HEX NUT, 1/2 PLT	2
7	66-010250		LOCKWASHER, 1/2 PLT	2

8 X 10 GAUGE WHEEL (03-082-019)



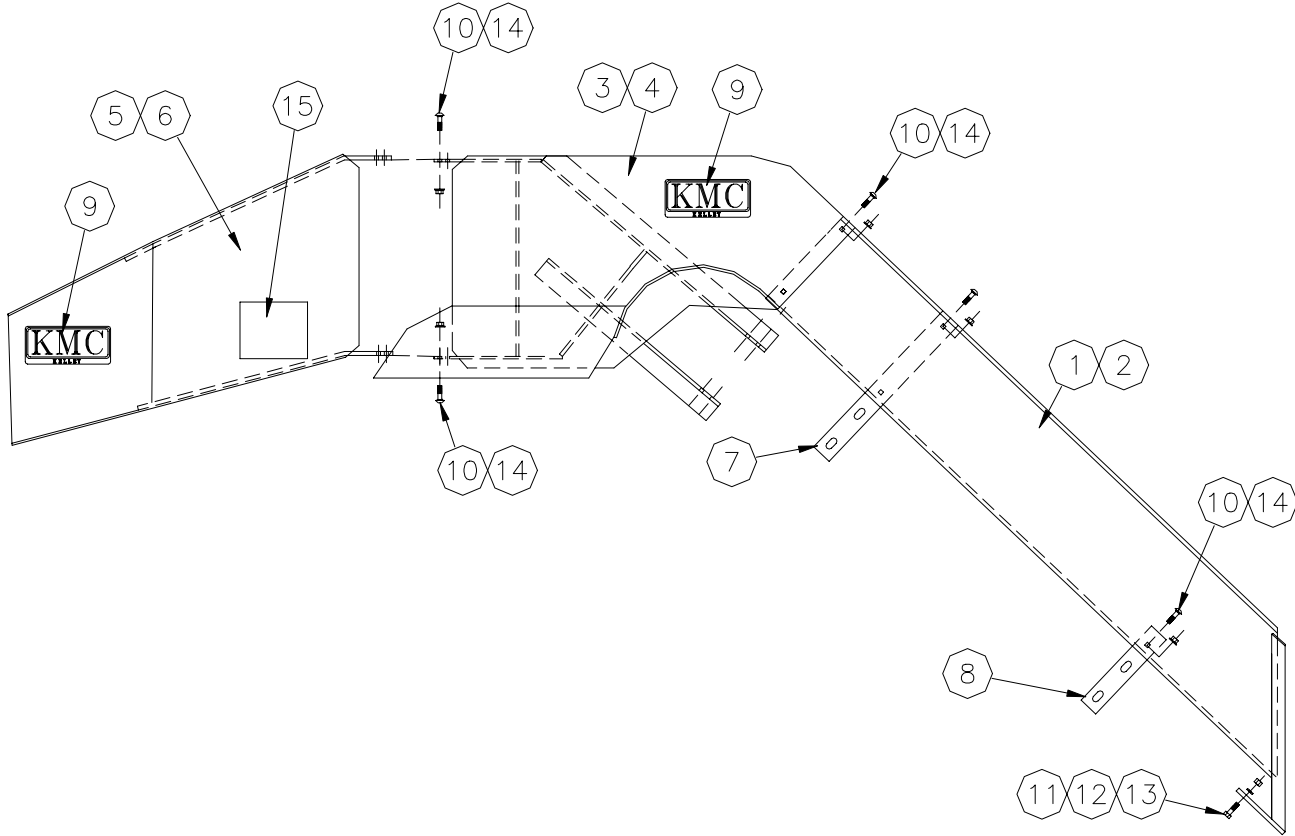
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-050-001		WHEEL POST "U" BOLT	2
2	03-027-044		WHEEL POST BRACKET	2
3	03-080-060		WHEEL FORK (8X10)	1
4	02-080-019	(-1983)	WHEEL SPINDLE	(1)
	03-080-507	(1984-)	WHEEL AXLE (8X10)	1
5	03-027-161		GAUGE WHEEL BRG SHIELD	1
5A	03-027-252		WHEEL SHIELD SHORT	1
6	03-058-007		TIRE, TUBELESS (8X10)	1
	02-058-012		TIRE, TUBELESS	1
	02-058-014		WHEEL, 10X6 (5-BOLT)	1
	03-058-008		HUB, CAST W/CUPS	1
	03-058-009		BOLT, 1/2 X 7/8 NF	5

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
6A	02-056-007		SEAL (NAT. 204029X)	2
6B	02-051-015		BEARING CONE (L44643)	2
7	02-024-004		SPACER (8X10)	1
9	02-024-005		SPACER (8X10) LONG	1
10	52-050100		CARRIAGE SCREW, 3/8 X 3 G5 PLT	2
11	66-010150		LOCKWASHER, 3/8 PLT	2
12	68-010150		HEX NUT, 3/8 PLT	2
13	68-030100	(-1983)	SLOTTED HEX NUT, 1"	(1)
	70-010250	(1984-)	JAM NUT, 1	1
14	66-010250		LOCKWASHER, 1/2 PLT	4
15	68-010250		HEX NUT, 1/2 PLT	4
16	76-010150	(-1983)	COTTER PIN, 3/16 X 2	(1)
17	11-027-014	(1984-)	PLATE, NUT STOP	1

^ Items make up 03-058-007 (8 x 10) Tire mounted on rim.

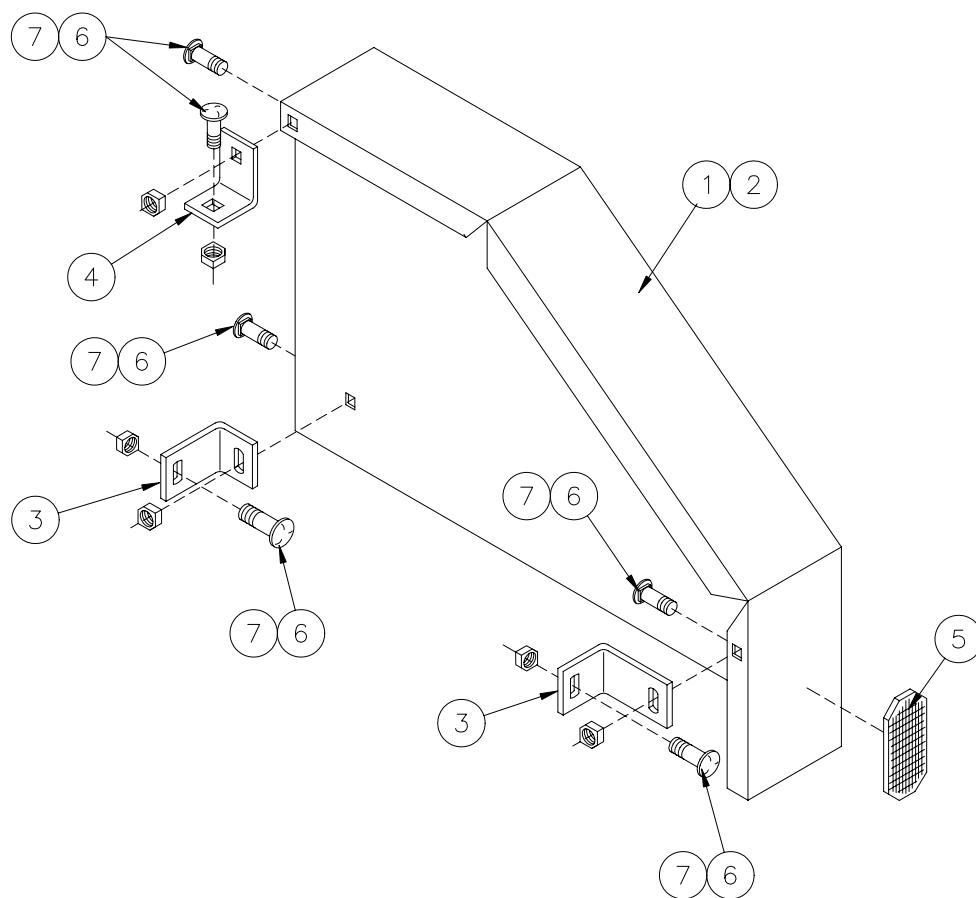


6-ROW CYLINDER INVERTER FENDER



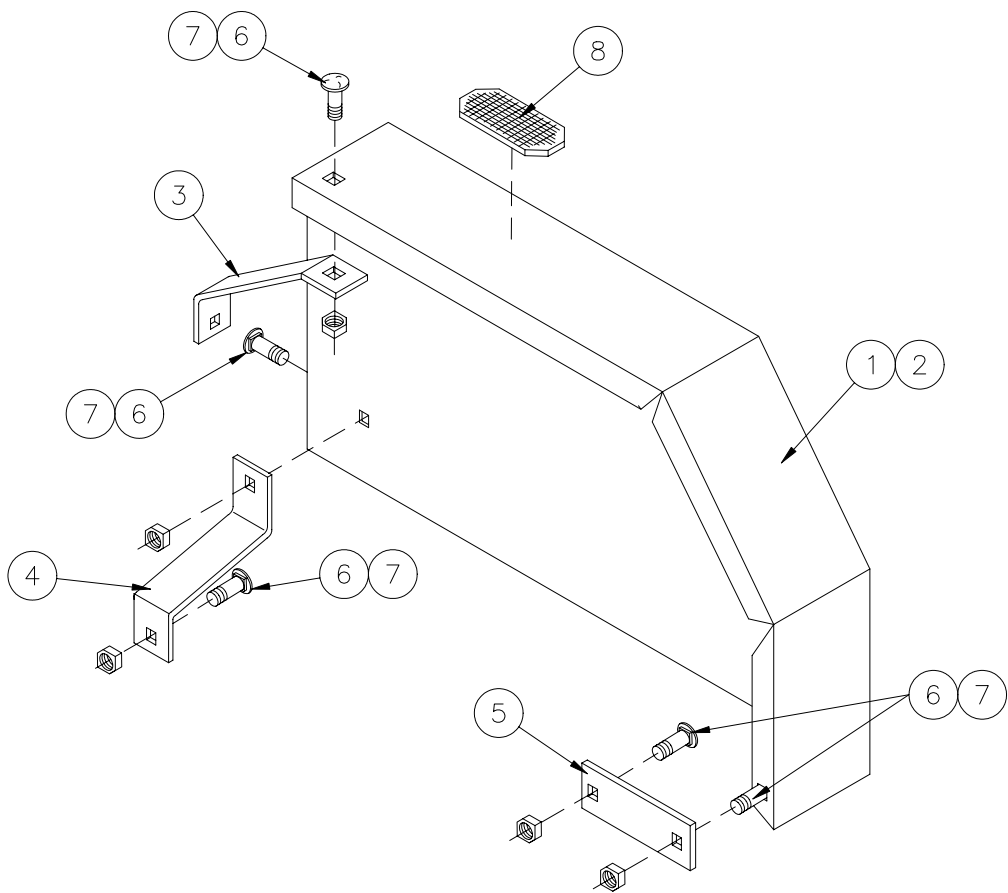
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-464		FENDER, LT	2
2	03-080-465		FENDER, RT	2
3	03-080-495	(1983-1994)	FENDER REAR, '83 LT	(3)
	03-080-644	(1994-)	FENDER, LT REAR	2
4	03-080-256	(-1982)	FENDER REAR, RT	(3)
	03-080-496	(1983-1994)	FENDER REAR, '83 RT	(3)
	03-080-645	(1995-)	FENDER, RT REAR	2
5	03-080-251	(-1990)	ADJUSTABLE SHIELD, LT	(3)
	03-080-563	(1991-)	ADJUSTABLE SHIELD, LT	2
6	03-080-252	(-1990)	ADJUSTABLE SHIELD, LT	(3)
	03-080-564	(1991-)	ADJUSTABLE SHIELD, RT	2
7	03-027-015		FENDER POST	6
8	03-027-232		FENDER POST	6
9	02-050-053		KMC DECAL	8
10	52-050005		CARRIAGE SCREW, 5/16 X 3/4	60
11	48-090100		CAPSCREW, 3/8 X 1	6
12	62-010100		FLATWASHER, 3/8	6
13	72-010050		LOCKNUT, 3/8 G"B" PLT	6
14	78-020045		WHIZ NUT, 5/16	60
15	03-050-084		SHAKER ROD DECAL	1

6-ROW LT & RT FRONT SHIELD



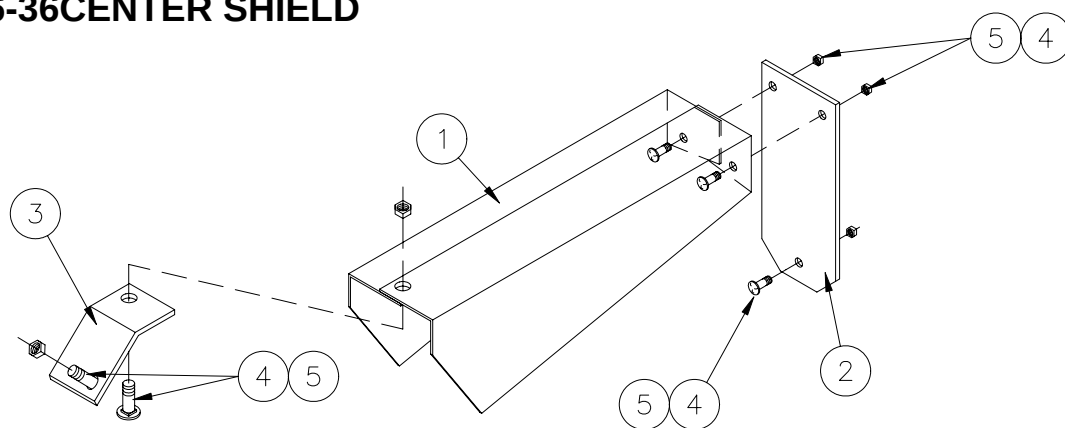
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
1	03-080-363		SHIELD, LT FRONT	1	-
2	03-080-364		SHIELD, RT FRONT (4-40)	-	1
3	03-023-317		SUPPORT, LOWER FRONT SHIELD	2	2
4	03-023-315		SUPPORT, TOP FRONT SHIELD	1	1
5	03-050-069		REFLECTOR, AMBER	1	1
6	52-030100		CARRIAGE BOLT, 5/16 X 3/4 PLT	6	6
7	78-020049		LOCKNUT, 5/16 WHIZ FLANGE	6	6

6-ROW LT & RT REAR SHIELD



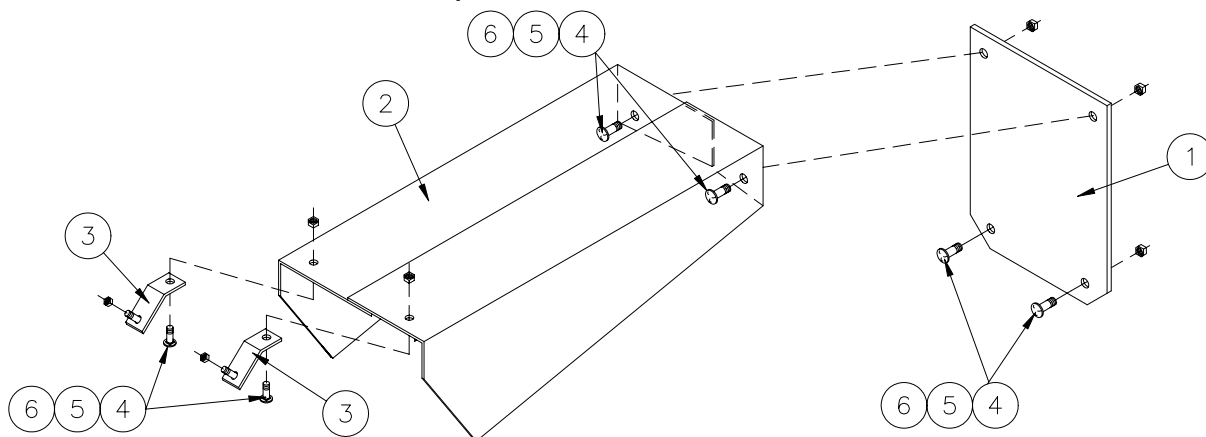
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
1	03-080-365		SHIELD, LT REAR	1	-
2	03-080-366		SHIELD, RT REAR (4-40)	-	1
3	03-023-308		SUPPORT, REAR SHIELD	1	1
4	03-023-309		BRACE, LT SHIELD	1	1
5	03-023-318		LEG, 4R SHEILD	1	1
6	52-050005		CARRIAGE BOLT, 5/16 X 3/4 PLT	5	5
7	78-020049		LOCKNUT, 5/16 WHIZ FLANGE	5	5
8	03-050-070		REFLECTOR, RED	1	1

6-31, & 6-36 CENTER SHIELD



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-478		INVERTER DRIVE SHEILD CENTER	1
2	03-027-244		INVERTER DRIVE SHIELD TOP	1
3	03-023-436		INVERTER DIRVE SHIELD REAR SUPPORT	1
4	52-050005		CARRIAGE BOLT, 5/16 X 3/4 G5 PLT	5
5	78-020049		LOCKNUT, 5/16 WHIZ FLANGE	5

6-38, & 6-40 CENTER SHIELD



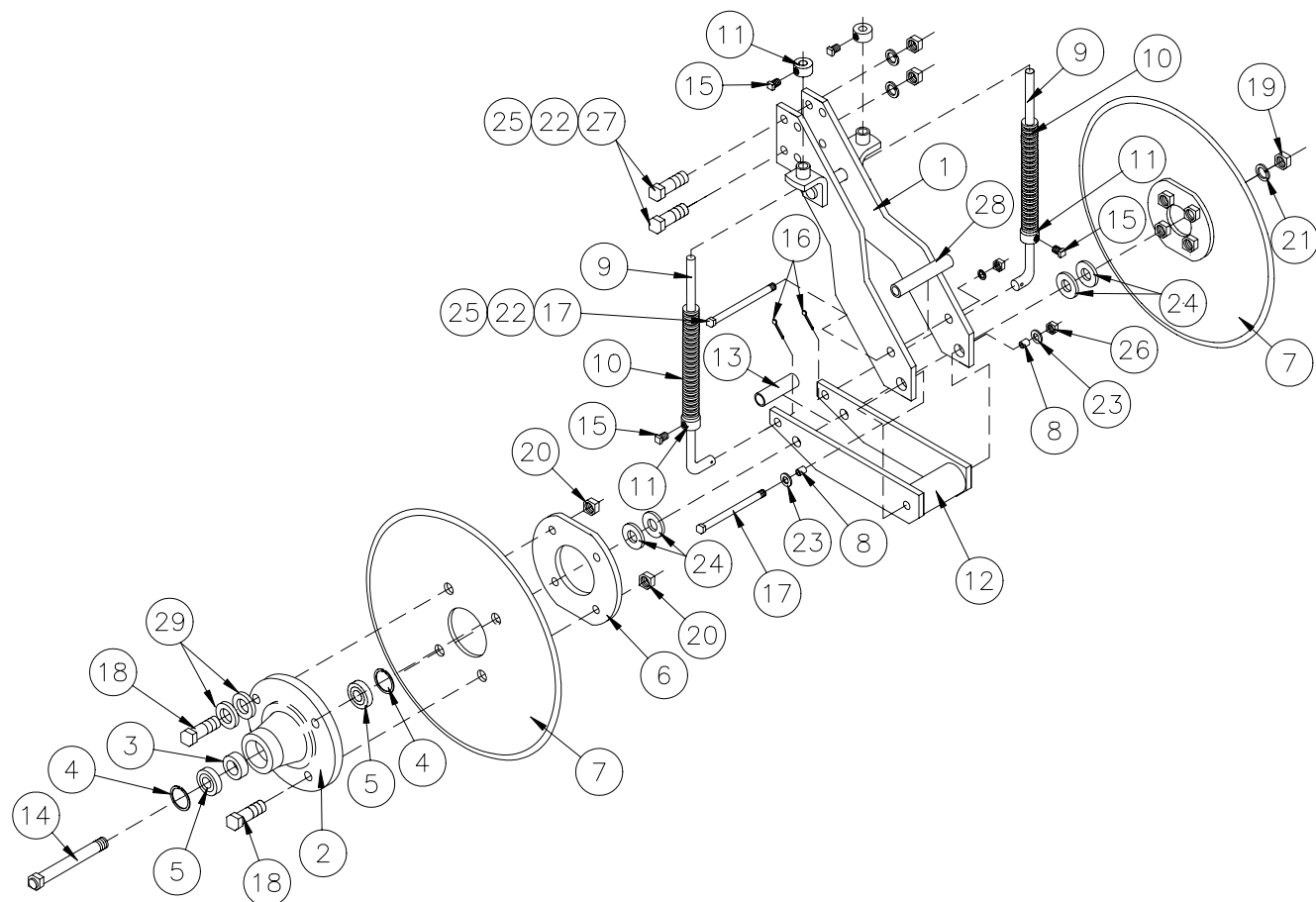
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				6-38	6-40
1	03-080-527		SHIELD, CENTER TOP	2	-
	03-027-269		SHIELD, CENTER TOP	-	2
2	03-027-244		SHIELD, INVERTER DRIVE	2	-
	03-080-598		SHIELD, INVERTER DRIVE	-	2
3	03-023-436		BRACKET, CENTER SHIELD	2	-
	03-023-634		BRACKET, CENTER SHIELD	-	4
4	52-050005		CARRIAGE BOLT, 5/16 X 3/4 G5 PLT	4	8
5	66-010100		LOCKWASHER, 5/16 PLT	5	8
6	68-010100		HEX NUT, 5/16 PLT	5	8
7	52-050010		CARRIAGE BOLT, 5/16 X 1 G5 PLT	1	-

6-ROW DOUBLE COULTER

(03-082-198)
(1994 ONLY)

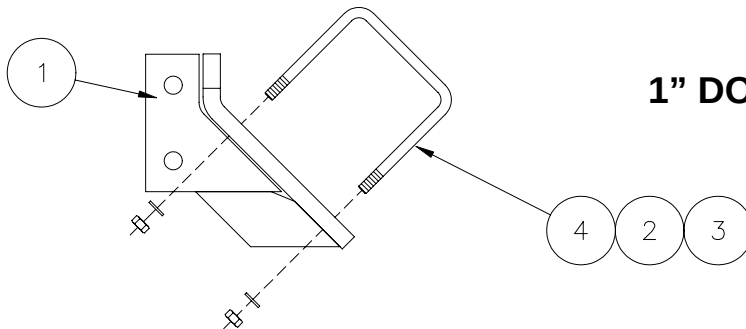
(03-082-209)
(1995-1996)

(03-082-214)
(1997-)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-626	(1994)	BRACKET, DBL COULTER	(1)
	03-080-654	(1994-)	BRACKET, DBL COULTER	1
2	03-057-014		HUB, COULTER	2
3	04-024-069	(1995-1996)	SPACER, 3/8 BEARING	(2)
	03-024-275	(1997-)	SPACER, BEARING	2
4	04-050-078		RING, INTERNAL RETAINER 2-3/64	4
5	04-051-004	(1995-1996)	BEARING, 3/4 EXT CYL (205)	(4)
	03-051-010	(1997-)	BEARING, 1" CYL W/O COLLAR	4
6	03-023-064		FLANGE, COULTER	2
7	03-050-042		COULTER, DURA-FLUTE 20"	2
8	04-024-001		BUSHING, PIVOT	2
9	03-026-115	(1994)	ROD, SPRING PUSH	(2)
	03-026-025	(1995-)	ROD, SPRING PUSH	2
10	03-050-008		SPRING, COULTER	2
11	03-050-009		COLLAR, 11/16 ADJ	4

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
12	03-080-620	(1994)	FORK, COULTER	(1)
	03080-652	(1995-1996)	FORK, COULTER	(1)
	03-080-669	(1997-)	FORK, 1" COULTER	1
13	03-024-170	(1994-1996)	SPACER, DBL COULTER	(1)
	03-024-274	(1997-)	SPACER, DBL COULTER	1
14	48-200068	(1994-1996)	CAPSCREW, 3/4 X 12 G8 PLT	(1)
	03-080-670	(1997-)	AXLE, 1" X 12" BOLT	1
15	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
16	76-010100		COTTER PIN, 3/16 X 1 1/2	2
17	48-090350	(1994)	CAPSCREW, 5/8 X 5 1/2 G5 PLN	(2)
	48-091202	(1995-)	CAPSCREW, 5/8 X 6 1/2 G5 PLT	2
18	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	8
19	68-010350	(1994-1996)	HEX NUT, 3/4 PLT	(1)
	70-010255	(1997-)	JAM NUT, 1 PLT	1
20	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	8
21	66-010350	(1994-1996)	LOCKWASHER, 3/4 PLT	(1)
	66-010450	(1997-)	LOCKWASHER, 1 PLT	1
22	66-010300		LOCKWASHER, 5/8 PLT	3
23	62-010250		FLATWASHER, 5/8 PLT	2
24	04-050-014	(1994-1996)	WASHER, 3/16 X 1 1/4 X 49/64	(2)
	62-020050	(1997-)	FLATWASHER, 1 SAE PLT	4
25	68-010300		HEX NUT, 5/8 PLT	3
26	72-020050		LOCKNUT, 5/8 G"B" PLT & WAXED	1
27	48-091000		CAPSCREW, 5/8 X 3 G5 PLT	2
28	03-024-263		SPACER, UPPER	1
29	62-010050		FLATWASHER, 5/16 PLT	16



1" DOUBLE COULTER MOUNT
(03-082-210)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-656		MOUNT, 1" DOUBLE COULTER	2
2	05-050-016		"U"-BOLT, 3/4 X 4 1/16 X 5 3/4	4
3	68-010350		HEX NUT, 3/4 PLT	8
4	66-010350		LOCKWASHER, 3/4 PLT	8

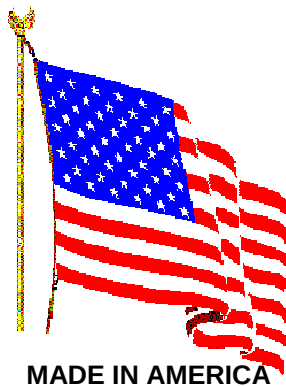
The following is a list of serial numbers issued to our machines at the beginning of each year. To determine when a unit was made, find the range within which the particular serial number falls. It would have been produced between January 1 to December 31 of that year.

YEAR	SERIAL NUMBERS
1985	27986-29695
1986	29696-31095
1987	31096-33234
1988	33235-35548
1989	35549-38496
1990	38497-41771
1991	41772-44466
1992	44467-47001
1993	47002-48750
1994	48751-51549
1995	51551-54262
1996	54263-56661
1997	56662-59465
1998	59466-62097
1999	62098-63986
2000	63987-65692
2001	65693-67340
2002	67341-68699
2003	68700-70482
2004	70483-72646
2005	72647-74866
2006	748867-



DEPENDABLE EQUIPMENT FOR PROGRESSIVE FARMING

Visit us at www.kelleymfg.com



MADE IN AMERICA