



03-SERIES

**2-ROW AND 4-ROW
PEANUT
DIGGER-SHAKER-INVERTER**
(4-31, 4-36, 4-38 & 4-40)

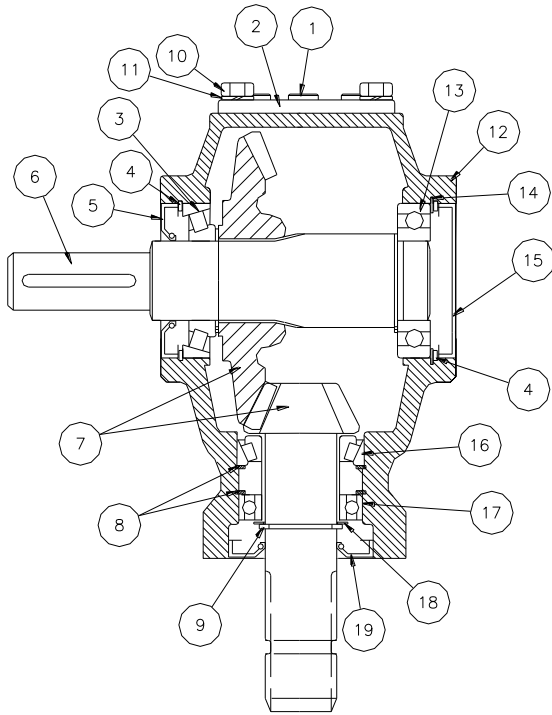
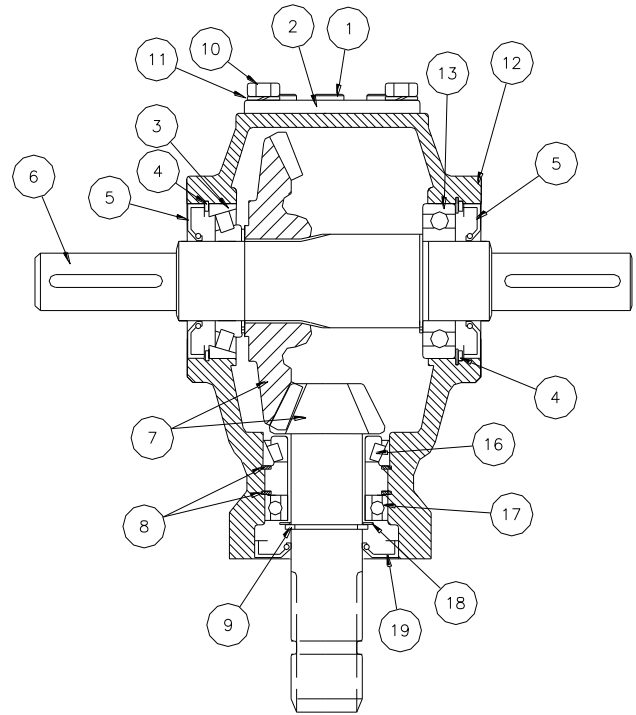
(USED ON MACHINES FROM 2002 TO PRESENT)

PARTS BOOK

PART NO. 03-PB-06
Printing Date MAY 2014

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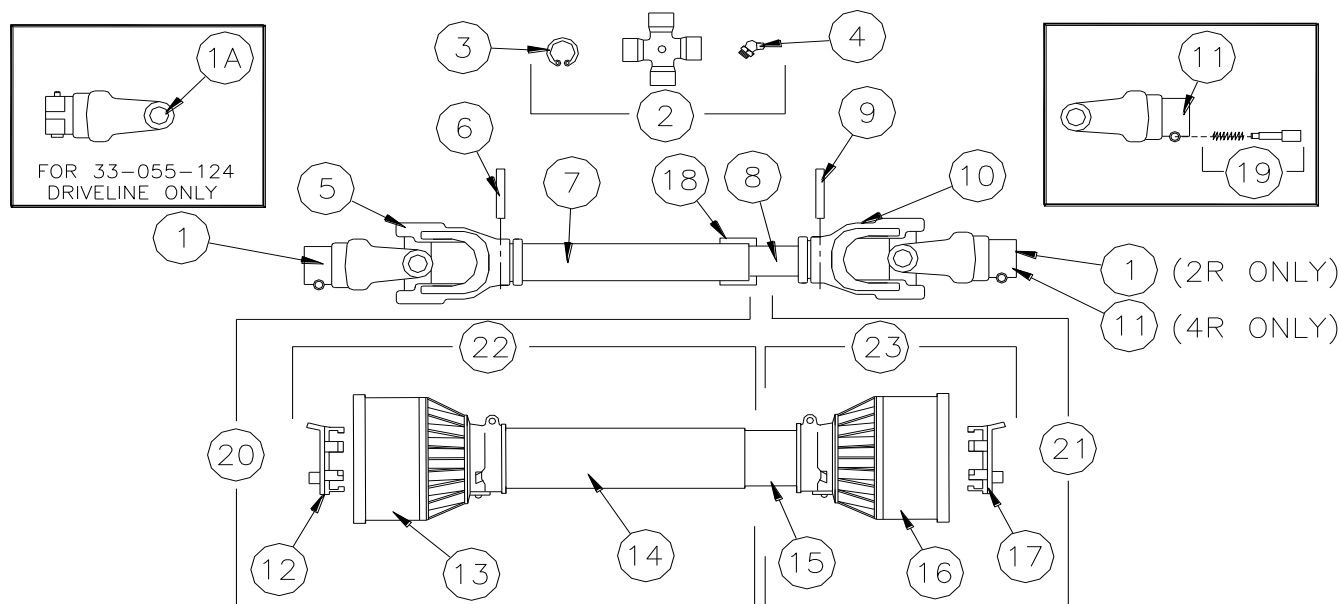
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2R (B&P) GEAR BOX**540 (03-054-090) 1000 (03-054-091)****4R (B&P) GEAR BOX****540(03-054-092) 1000 (03-054-093)**

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	-090	-091	-092	-093
1	03-054-094		PLUG	1	1	1	1
2	03-054-095		CAP, HOUSING	1	1	1	1
3	03-054-096		BEARING (354401040)	1	1	1	1
4	33-054-097		CIRCLIP	2	2	2	2
5	03-054-098		SEAL (355008040)	1	1	1	1
6	03-054-099		SHAFT, 2R	1	1	-	-
	03-054-114		SHAFT, 4R	-	-	1	1
7	03-054-100		GEAR SET, 540	1	-	1	-
	03-054-113		GEAR SET, 1000	-	1	-	1
8	03-054-101		CIRCLIP (338000072)	1	1	1	1
9	03-054-102		RETAINING RING	1	1	1	1
10	03-054-103		CAPSCREW	4	4	4	4
11	03-054-104		WASHER	4	4	4	4
12	03-054-105		HOUSING	1	1	1	1
13	03-054-106		BEARING (354101040)	1	1	1	1
14	03-054-107		SHIM (340I08000)	1	1	1	1
15	03-054-108		CAP, END	1	1	-	-
16	03-054-109		BEARING (354401035)	1	1	1	1
17	03-054-110		BEARING (354101035)	1	1	1	1
18	03-054-111		SHIM (340E03500)	1	1	1	1
19	03-054-112		SEAL (355029035)	1	1	1	1

(2-ROW) 1 3/8-540 DRIVELINE '86
(03-055-122)

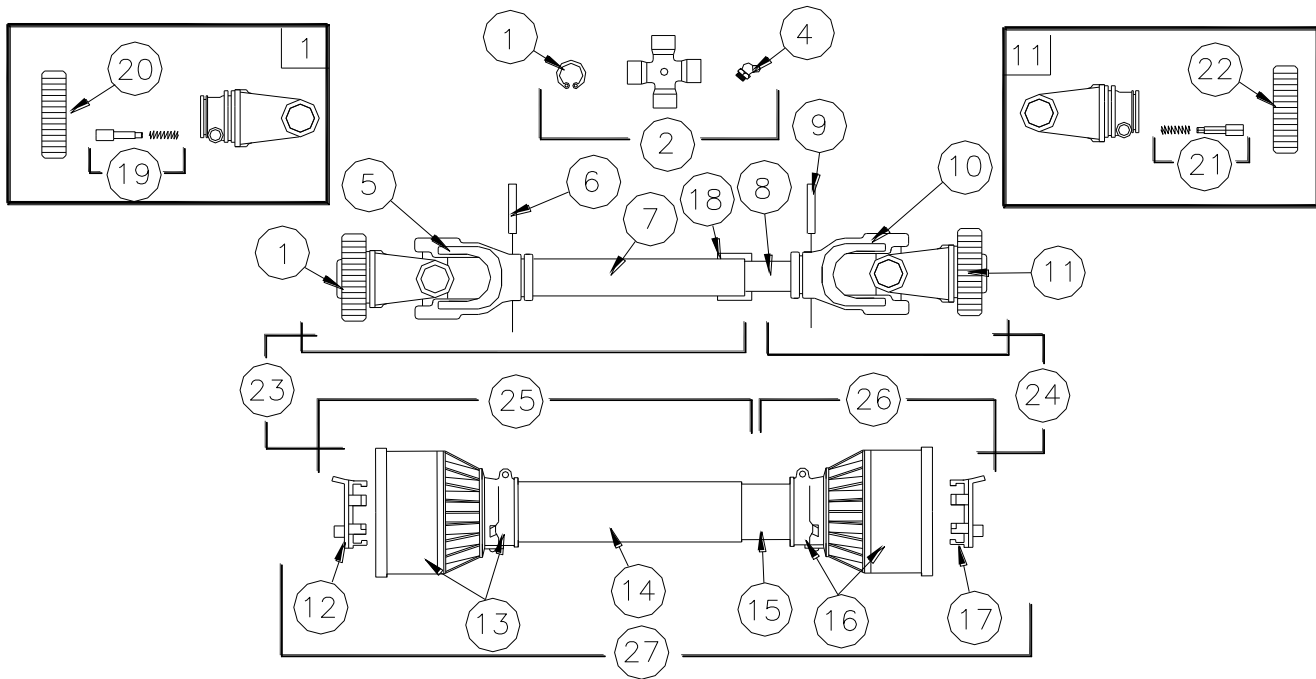
(4-ROW) 1 3/8-1000 DRIVELINE '86
(03-055-123)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	-122	-123
1	03-055-078		1 3/8-6 (540) TRACTOR YOKE	2	-
	03-055-007		1 3/8 (1000) TRACTOR YOKE	-	1
2	03-055-075		CROSS JOURNAL ASSY	2	2
3	03-055-080		CIRCLIP	8	8
4	03-055-100		GREASE NIPPLE	2	2
5	03-055-081		OUTER TUBE YOKE	1	1
6	03-055-101		FLEXIBLE PIN	1	1
7	03-055-082		OUTER SHAFT	1	1
8	03-055-083		INNER SHAFT	1	1
9	03-055-103		FLEXIBLE PIN	1	1
10	03-055-084		INNER TUBE YOKE	1	1
11	03-055-078		1 3/8-6 (540) TRACTOR TOKE	-	1
12	03-055-089		O BEARING 3-4	1	1
13	03-055-087		OUTER SHIELD CONE	1	1
14	03-055-091		OUTER SHIELD TUBE	1	1
15	03-055-092		INNER SHIELD TUBE	1	1
16	03-055-088		INNER SHIELD CONE	1	1
17	03-055-090		I BEARING 3-4	1	1
18	03-055-102		RING NUT	1	1
19	03-055-098		COMPLETE PUSH BUTTON	1	2
20	03-055-070		SHIELD TRACTOR HALF, 1 3/8-6	1	-
	03-055-126		SHIELD TRACTOR HALF, 1 3/8-1000	-	1
21	03-055-125		SHIELD IMP HALF, 1 3/8-6	1	1
22	03-055-093		TRACTOR HALF SHIELD W/RETAINER	1	1
23	03-055-094		IMP HALF SHIELD W/ RETAINER	1	1

1 3/8-540 DRIVELINE
 (03-055-137)

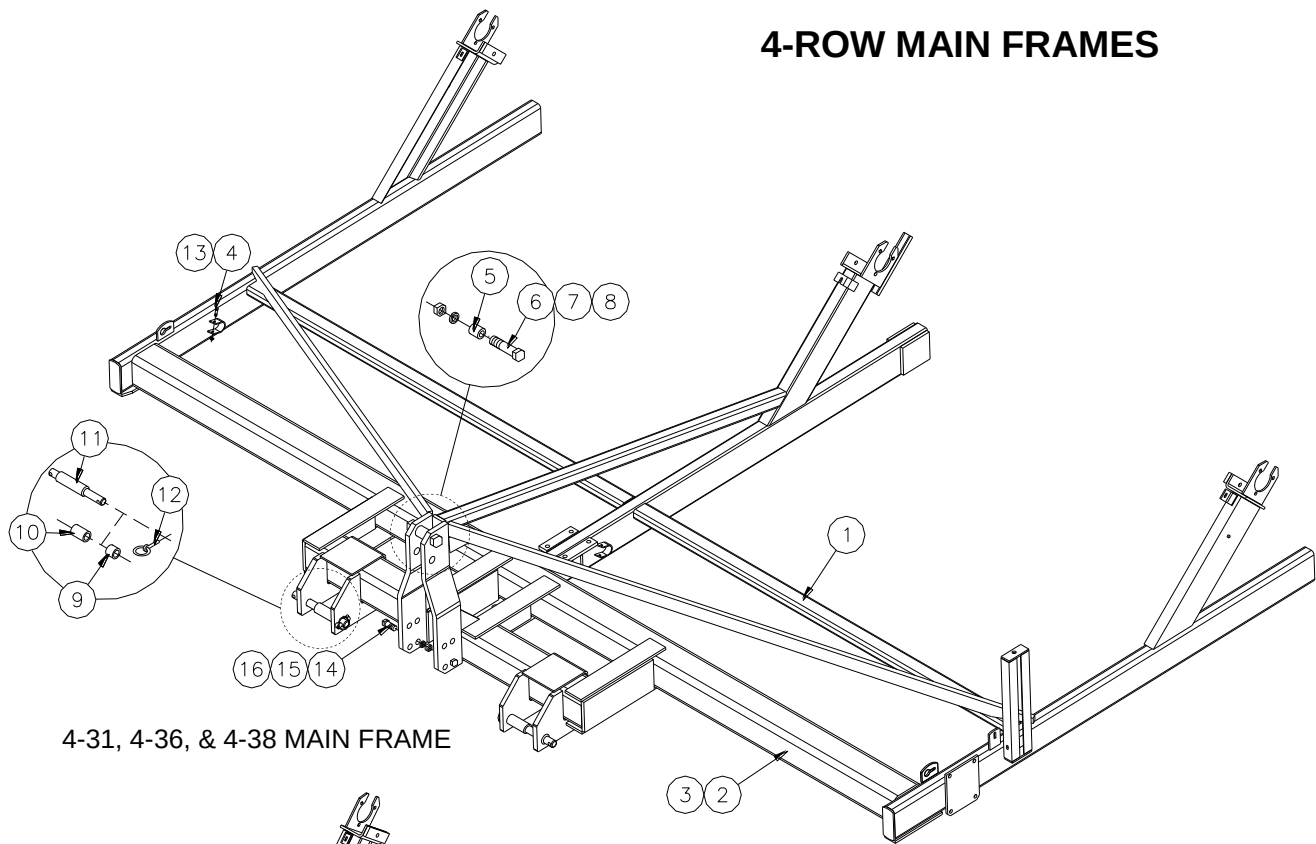
1 3/4-1000 DRIVELINE
 (03-055-139)

1 3/8-1000 DRIVELINE
 (03-055-138)


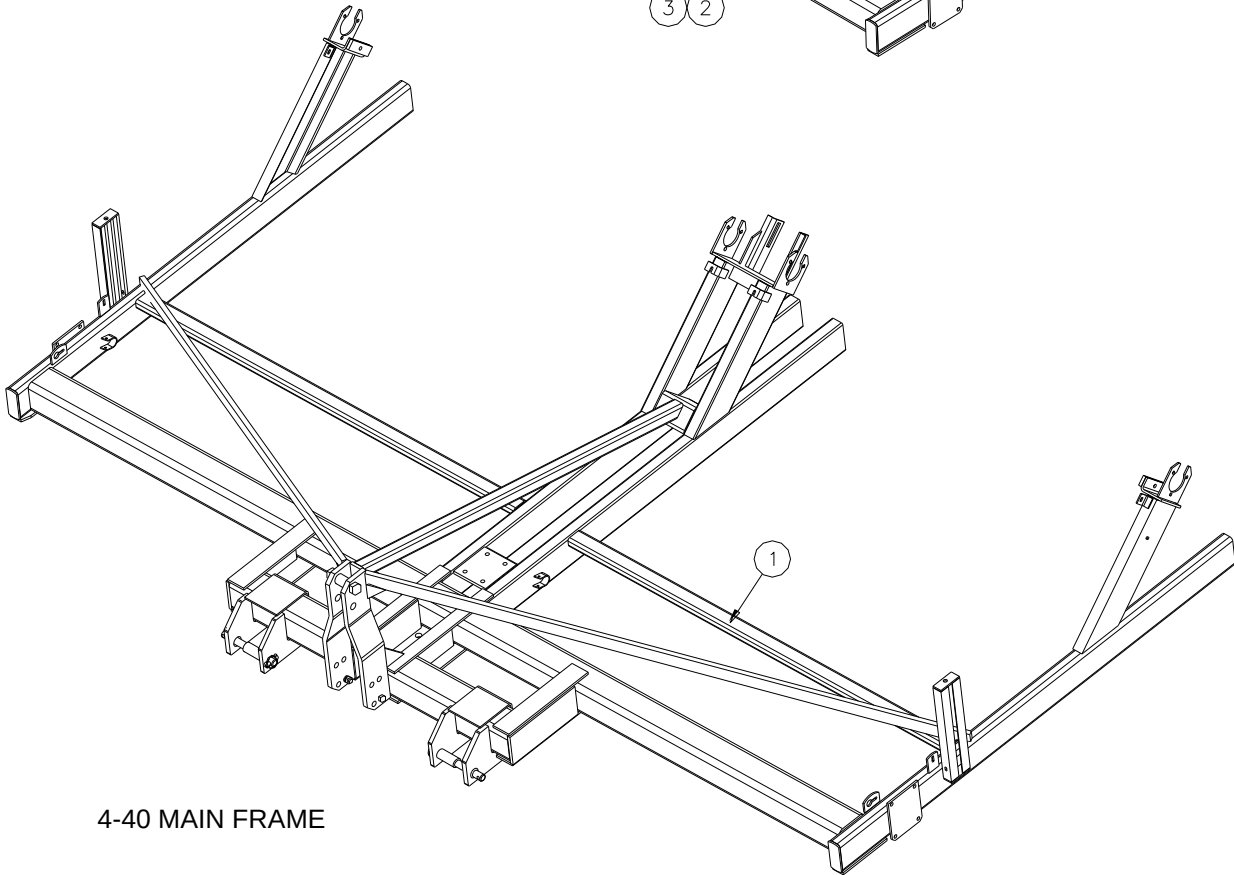
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1	03-055-140		YOKE, RS	1	-	-
	03-055-156		YOKE, RS	-	1	-
	03-055-159		YOKE, RS	-	-	1
2	03-055-075		CROSS JOURNAL ASSY	2	2	2
3	03-055-080		CIRCLIP	8	8	8
4	03-055-100		GREASE FITTING	2	2	2
5	03-055-081		OUTER TUBE YOKE	1	1	1
6	03-055-101		FLEXIBLE PIN	1	1	1
7	03-055-141		CARDAN TUBE	1	1	1
8	03-055-142		CM CARDAN TUBE	1	1	1
9	03-055-103		FLEXIBLE PIN	2	2	2
10	03-055-084		INNER TUBE YOKE	8	8	8
11	03-055-143		YOKE, RS	2	2	2
12	03-055-089		O BEARING 3-4	1	1	1
13	03-055-144		O CONE SET F3-4	1	1	1
14	03-055-145		CM SAFETY TUBE	1	1	1
15	03-055-146		SAFETY TUBE	1	1	1
16	03-055-147		I CONE SET F3-4	1	1	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	-137	-138	-139
17	03-055-090		I BEARING 3-4	1	1	1
18	03-055-102		RING NUT	1	-	-
19	03-055-098		COMPLETE PUSH BUTTON	1	1	-
	33-055-184		COMPLETE PUSH BUTTON	-	-	1
20	03-055-148		SLEEVE	1	1	-
	03-055-160		SLEEVE	-	-	1
21	03-055-098		COMPLETE PUSH BUTTON	1	1	1
22	03-055-148		SLEEVE	8	8	8
23	03-055-151		HALF SHAFT, 1 3/8-6 (540) W/ SHIELD	1	-	-
	03-055-158		HALF SHAFT, 1 3/8-21 (1000) W/SHIELD	-	1	-
	03-055-162		HALF SHAFT, 1 3/4-20 (1000) W/SHIELD	-	-	1
24	03-055-152		HALF SHAFT, 1 3/8-6 IMP W/ SHIELD	1	1	1
25	03-055-153		HALF SAFETY SHIELD	1	1	1
26	03-055-154		HALF SAFETY SHIELD	1	1	1
27	03-055-155		SAFETY SHIELD	1	1	1

4-ROW MAIN FRAMES



4-31, 4-36, & 4-38 MAIN FRAME

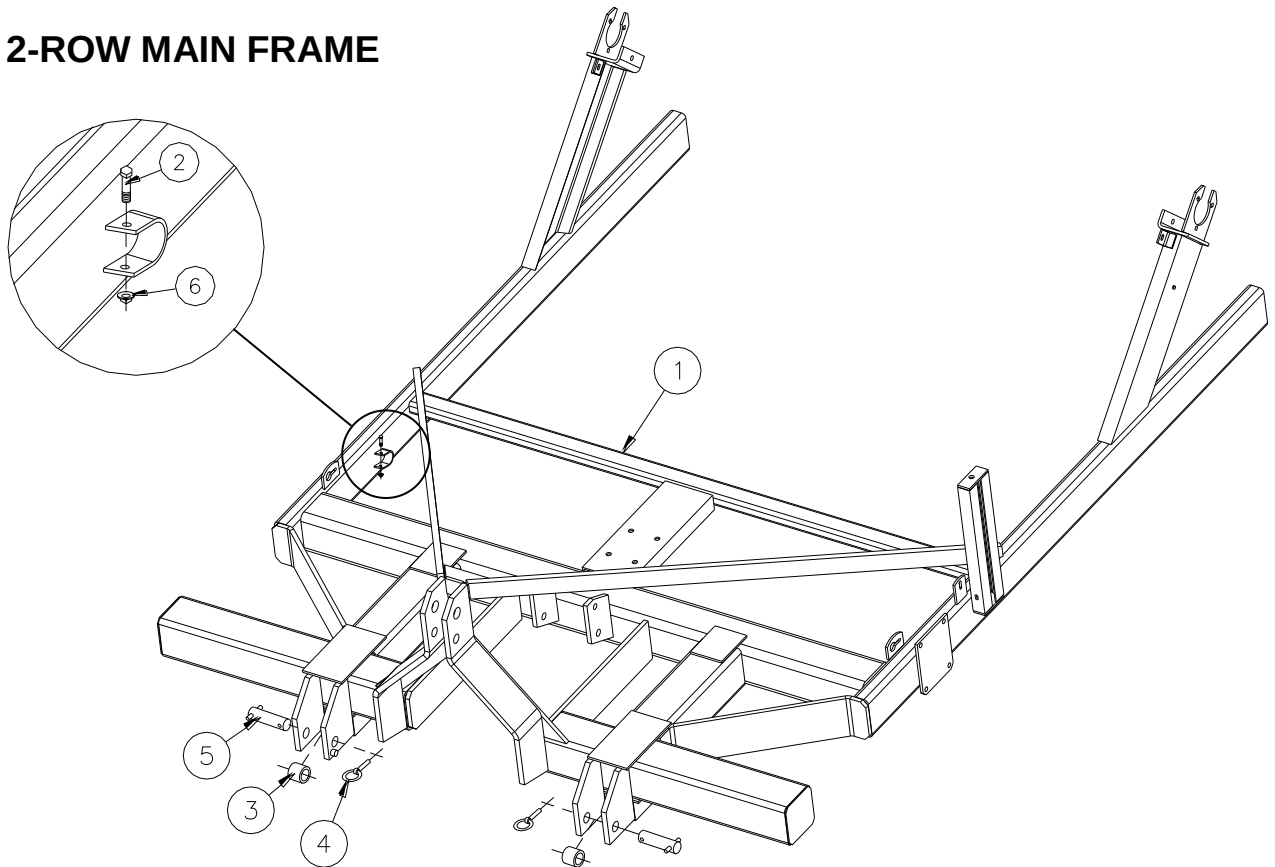


4-40 MAIN FRAME

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	4-31	4-36 4-38	4-40
1	03-080-763		MAIN FRAME, 2000 4-31	1	-	-
	03-080-755		MAIN FRAME, 2000 4R	-	1	-
	03-080-766		MAIN FRAME, 2000 4-40	-	-	1

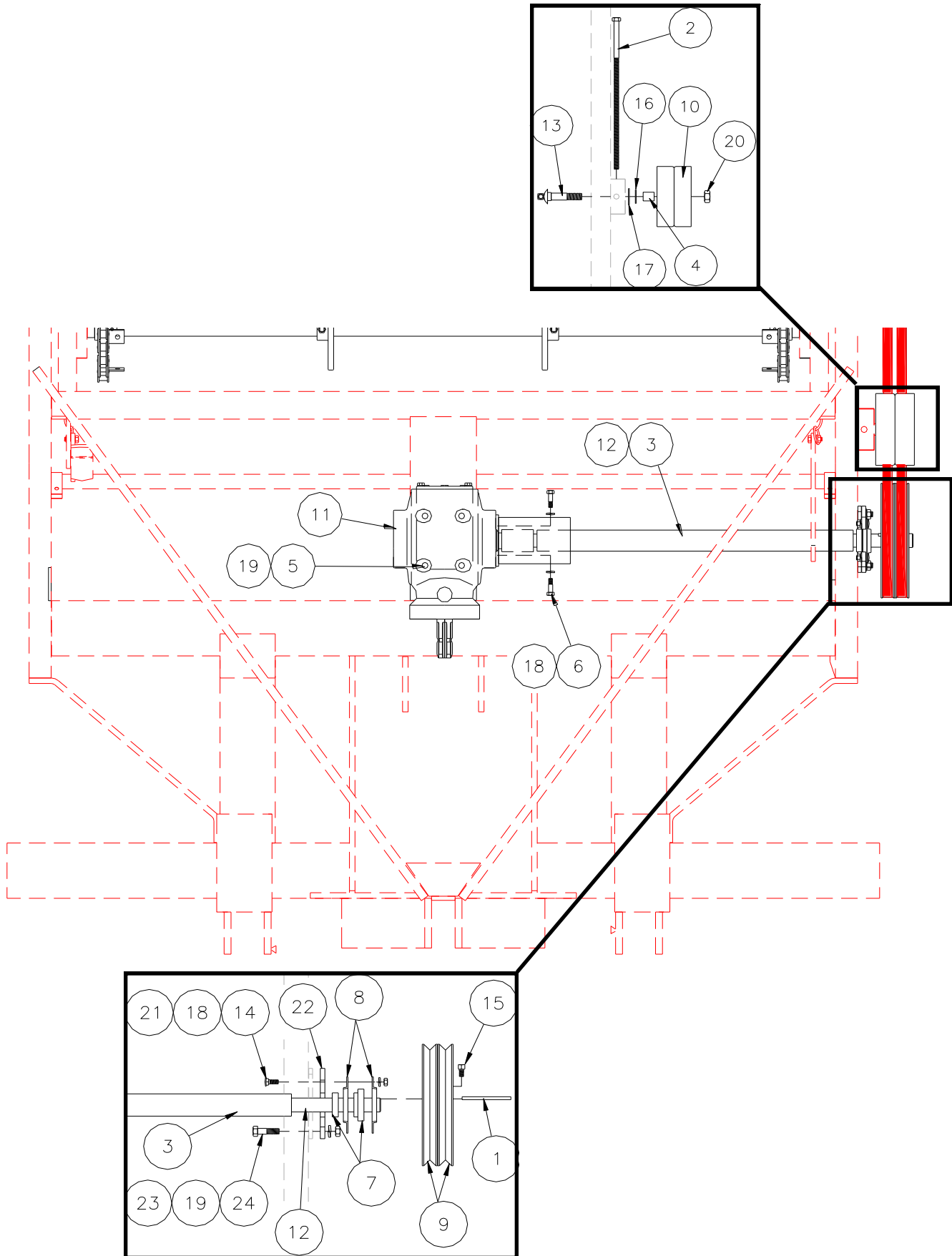
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	4-31	4-36 4-38	4-40
2	02-050-053		KMC DECAL	2	2	2
3	02-050-078		WARNING DECAL	1	1	1
4	48-090028		CAPSCREW, 1/4 X 2 G5 PLT	4	4	4
5	02-024-004		SPACER, 8 X 10	1	1	1
6	48-100600		CAPSCREW, 1 X 5 G5 PLT	1	1	1
7	66-010450		LOCKWASHER, 1 PLT	1	1	1
8	68-010450		HEX NUT, 1 PLT	1	1	1
9	05-024-010		SPACER, CAT. III	2	2	2
10	06-024-022		SPACER, CAT, III	2	2	2
11	03-026-126		PIN, STEP HITCH	2	2	2
12	02-050-002		KLIK PIN, 7/16 X 1 3/4	2	2	2
13	72-010020		LOCKNUT, 1/4 STOVER	4	4	4
14	48-091275		CAPSCREW, 3/4 X 2	2	2	2
15	66-010350		LOCKWASHER, 3/4	2	2	2
16	68-010350		HEXNUT, 3/4	2	2	2

2-ROW MAIN FRAME



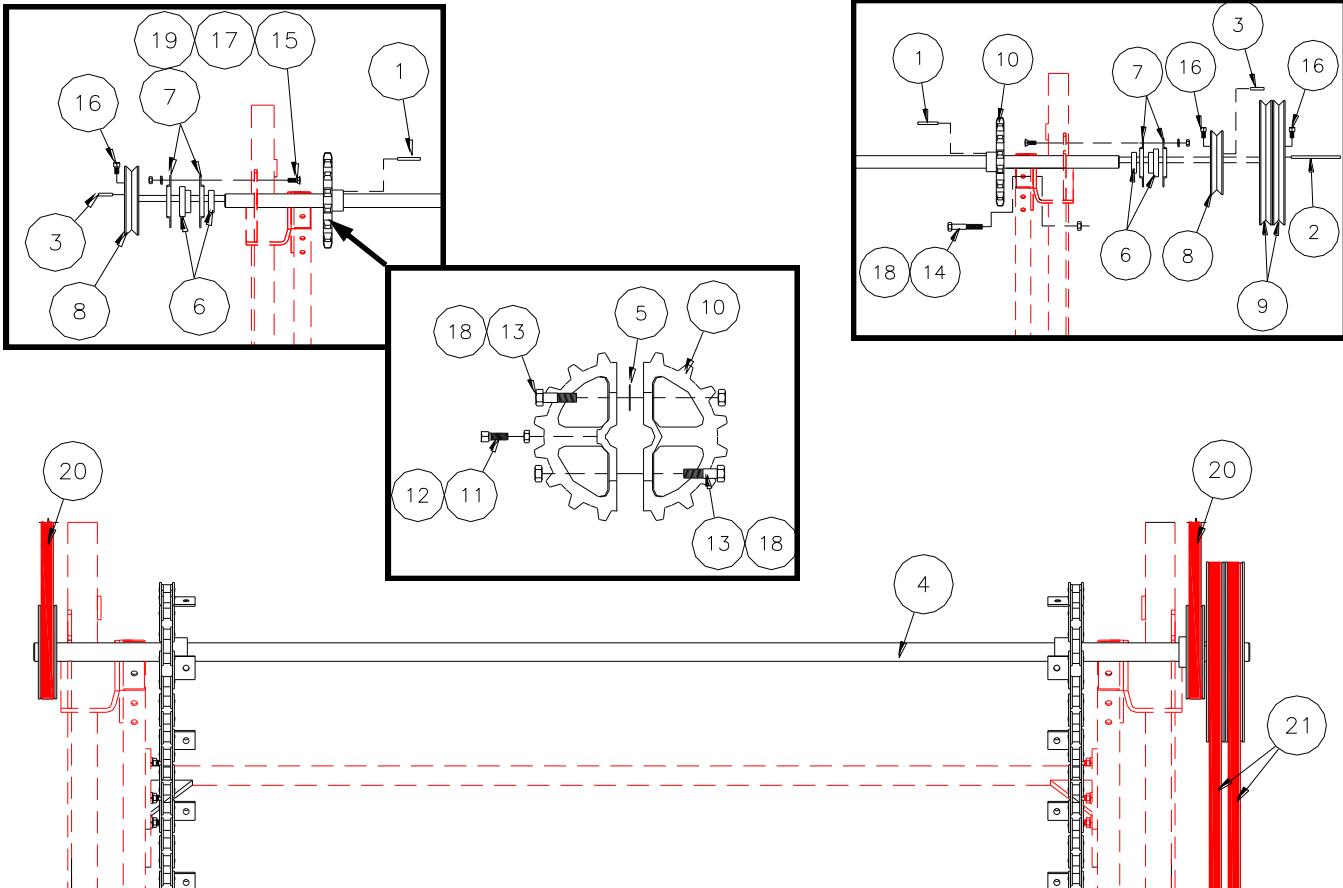
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1	03-080-754		MAIN FRAME, 2000 2R	1
2	48-090028		CAPSCREW, 1/4 X 2 G5 PLT	2
3	06-024-021		SPACER, CAT. II	2
4	02-050-002		KLIK PIN, 7/16 X 1 1/4	2
5	03-050-088		HITCH PIN, 1 1/8	2
6	72-010020		LOCKNUT, 1/4 STOVER	2

2-ROW FRONT DRIVE TRAIN COMPONENTS



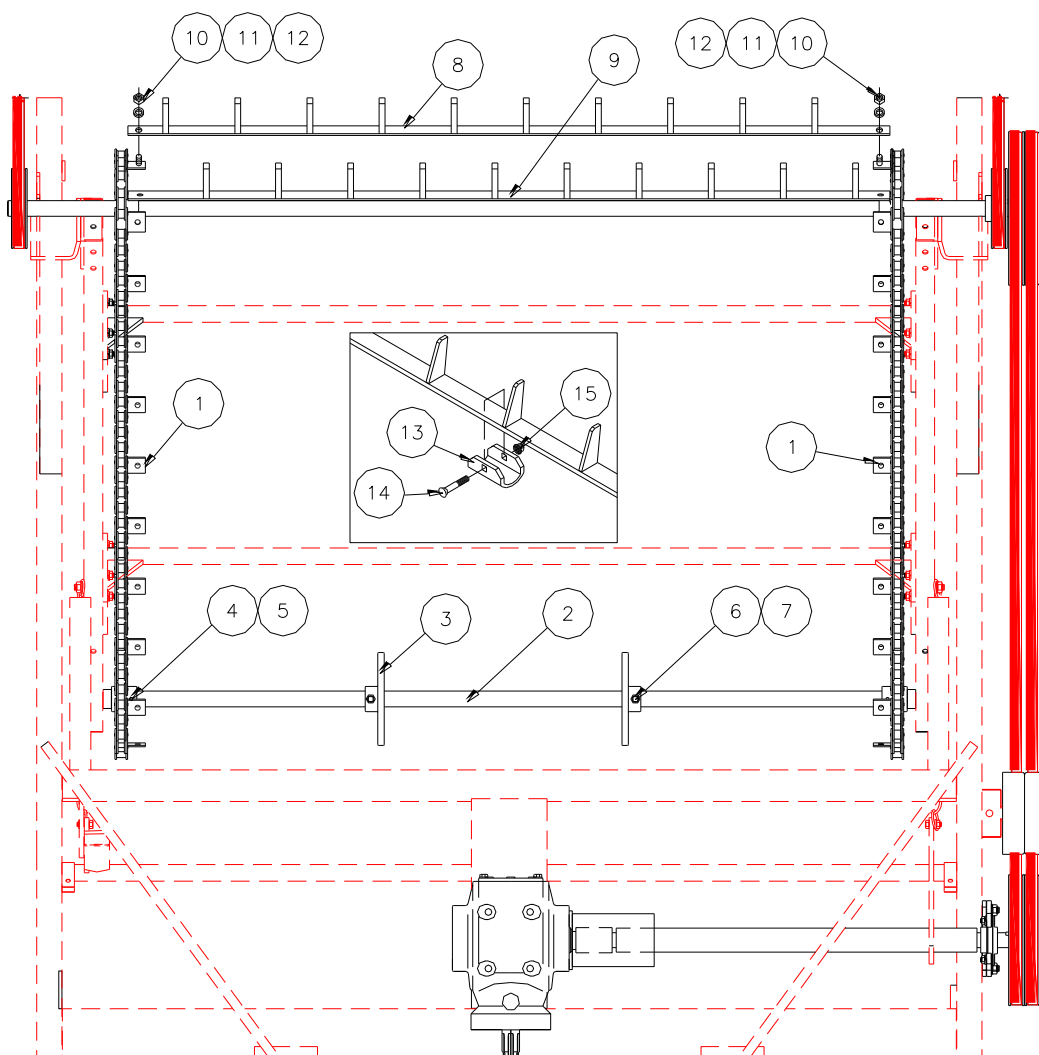
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1	03-026-239		KEY, 1/4 X 3 1/8	1
2	03-050-053		CAPSCREW, 1/2-13 X 16	1
3	03-050-048		PLASTIC PIPE, 1 1/2 X 28 5/8	1
4	03-050-085		SPACER, 3/4 X 1 1/8	1
5	48-090592		CAPSCREW, 1/2 X 1 1/4 G5 PLT	4
6	48-090090		CAPSCREW, 3/8 X 3/4 G5 PLT	2
7	03-051-002		BEARING, 1 3/16 W/COLLAR	1
8	03-051-020		FLANGE, 62 MSTR 3-HOLE	2
9	03-053-036		SHEAVE	2
10	03-053-039		PULLEY, IDLER	1
11	03-054-090		GEAR BOX, 2R (540) B&P	1
12	03-080-010		JACKSHAFT, 236"	1
13	03-080-206		BOLT, 3/4" IDLER	1
14	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	3
15	54-010050		SETSCREW, 3/8 X 1/2 SQ HD CUPPT	4
16	62-010300		FLATWASHER, 3/4 STD PLT	1
17	62-010370		FLATWASHER, 1 STD PLT	1
18	66-010150		LOCKWASHER, 3/8 PLT	5
19	66-010250		LOCKWASHER, 1/2 PLT	8
20	68-010350		HEX NUT, 3/4-10 PLT	1
21	68-010150		HEX NUT, 3/8 PLT	3
22	03-023-784		PLATE, BEARING MOUNT	1
23	68-010250		HEX NUT, 1/2 PLT	4
24	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	4

2-ROW REAR DRIVE TRAIN COMPONENTS



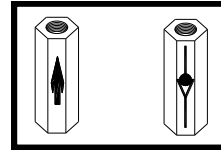
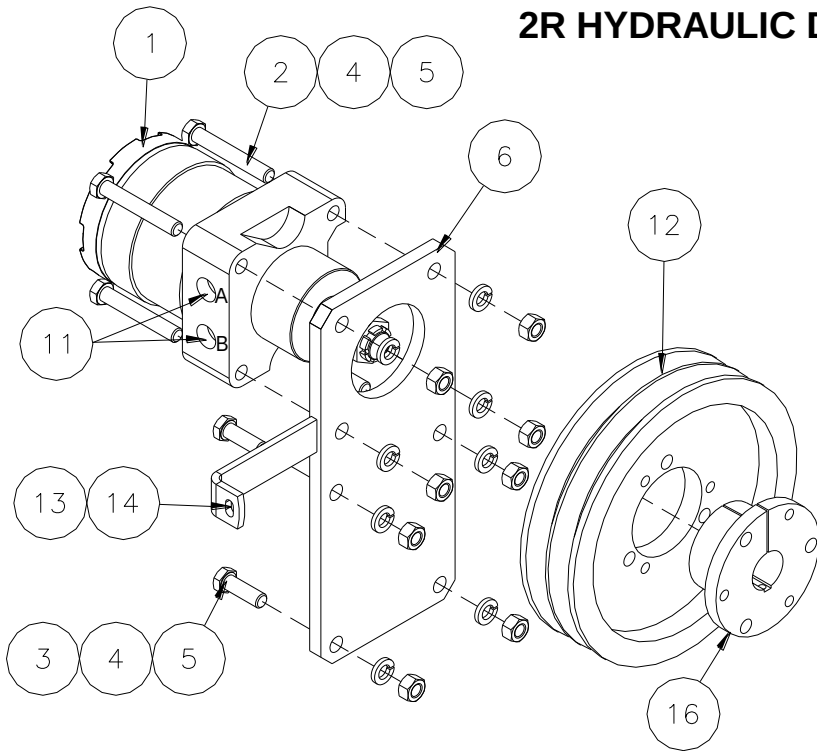
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1	03-026-016		KEY, 1/4 X 2	2
2	03-026-033		KEY, 1/4 X 4 7/8	1
3	03-026-042		KEY, 1/4 X 1 9/16	1
4	03-026-184		DRIVE SHAFT, REAR 2R	1
5	03-050-098		WASHER, 1.375 X 17/32 X .042	2
6	03-051-016		BEARING, 1 1/4 W/COLLAR	2
7	03-051-024		FLANGE, 72 MSTR 3-HOLE	4
8	03-053-030		SHEAVE	2
9	03-053-037		SHEAVE	2
10	03-057-011		SPROCKET	2
11	54-010105		SETSCREW, 3/8 X 7/8 SQ HD	2
12	70-010050		JAM NUT, 3/8 PLN	2
13	48-090596		CAPSCREW, 1/2 X 1 3/4 G5 PLT	4
14	48-090650		CAPSCREW, 1/2 X 3 G5 PLT	2
15	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	6
16	54-010050		SETSCREW, 3/8 X 1/2 SQ HD CUPPT	8
17	66-010150		LOCKWASHER, 3/8 PLT	6
18	72-010100		LOCKNUT, 1/2 G"B" PLT	6
19	68-010150		HEX NUT, 3/8 PLT	6
20	03-053-031		V-BELT - HC-72	2
21	03-053-015		V-BELT - HC-156.2 (SET OF 2)	1

2-ROW RATTLER BARS AND CHAINS

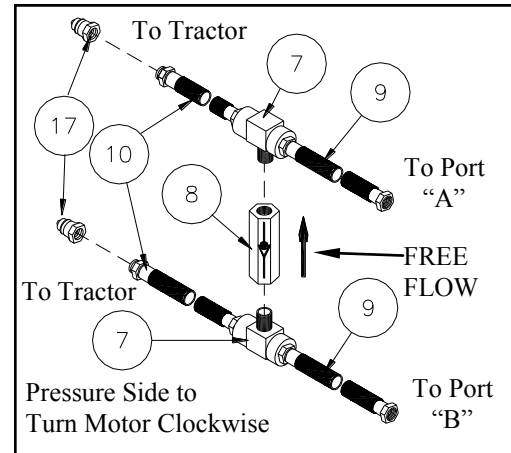


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-052-045		CHAIN, CA-557-80	2
2	03-026-175		FRONT SHAFT	1
3	03-057-003		IDLER, FRONT BAR	2
4	03-057-007		IDLER, 70 FRONT CHAIN	2
5	03-050-026		HEAVY DUTY SPIROL PIN, 1/4 X 2	4
6	54-010105		SETSCREW, 3/8 X 7/8 SQ HD	2
7	70-010051		JAM NUT, 3/8 PLT	2
8	03-080-531		RATTLER BAR, LT	10
9	03-080-532		RATTLER BAR, RT	10
10	48-090150		CAPSCREW, 3/8 X 1 1/4 G5 PLT	40
11	66-010150		LOCKWASHER, 3/8 PLT	40
12	72-010050		LOCKNUT, 3/8	40
13	03-027-077		KNOCKER PADS	20
14	52-050050		CARRIAGE SCREW, 3/8 X 2 1/4 G5 PLT	20
15	78-020300		LOCKNUT, 3/8 WHIZ FLANGE	20

2R HYDRAULIC DRIVE

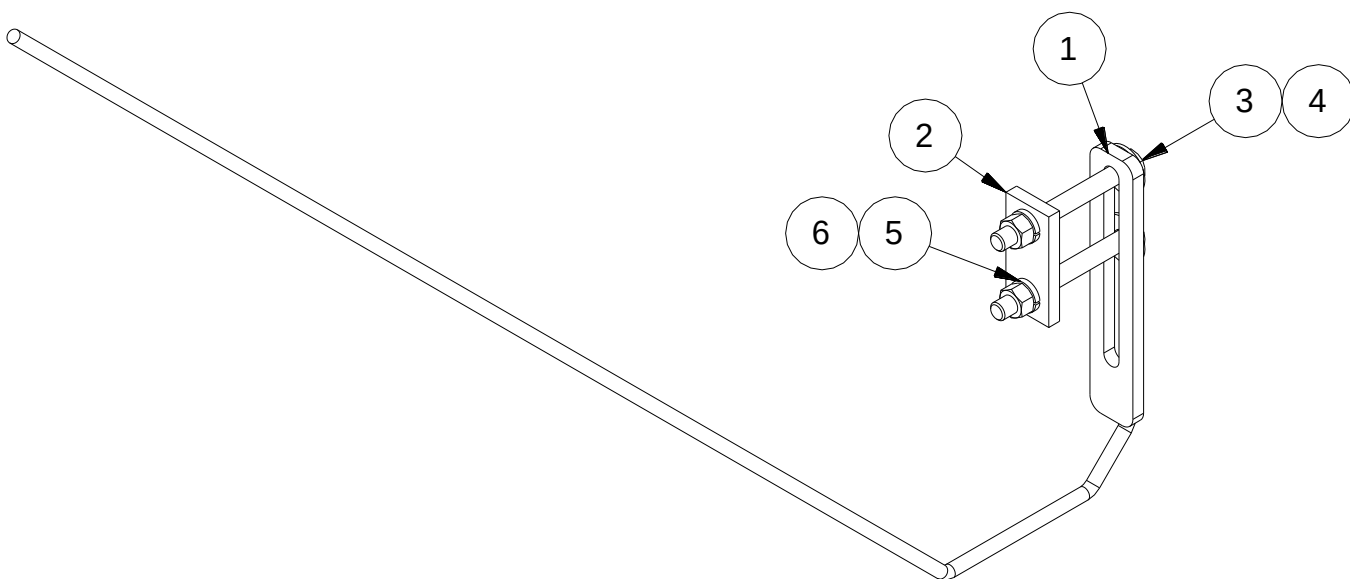


ITEM 8 COULD LOOK LIKE
EITHER OF THE ABOVE

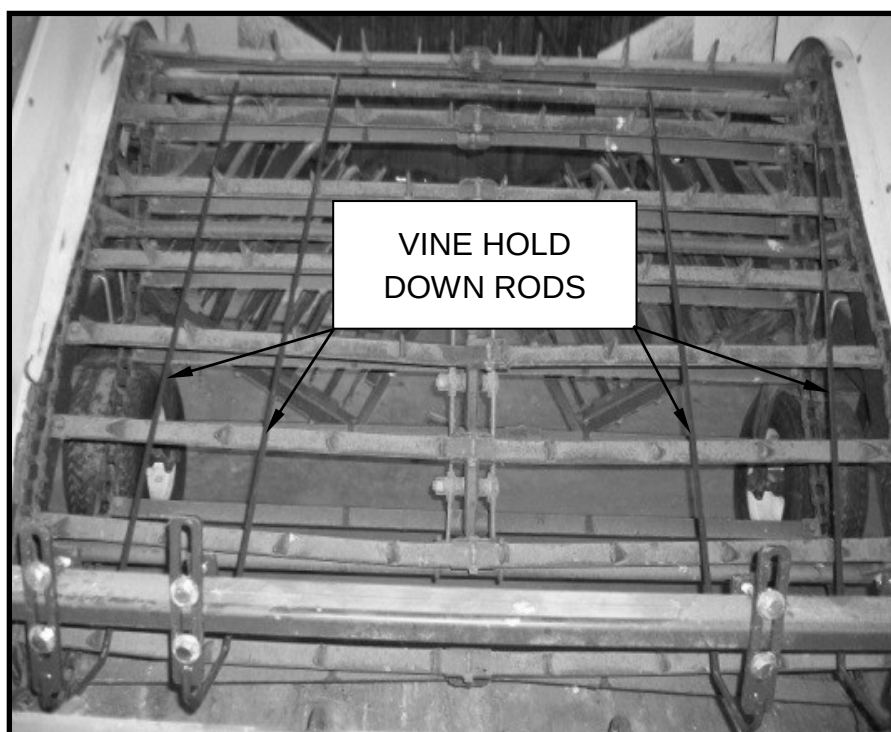


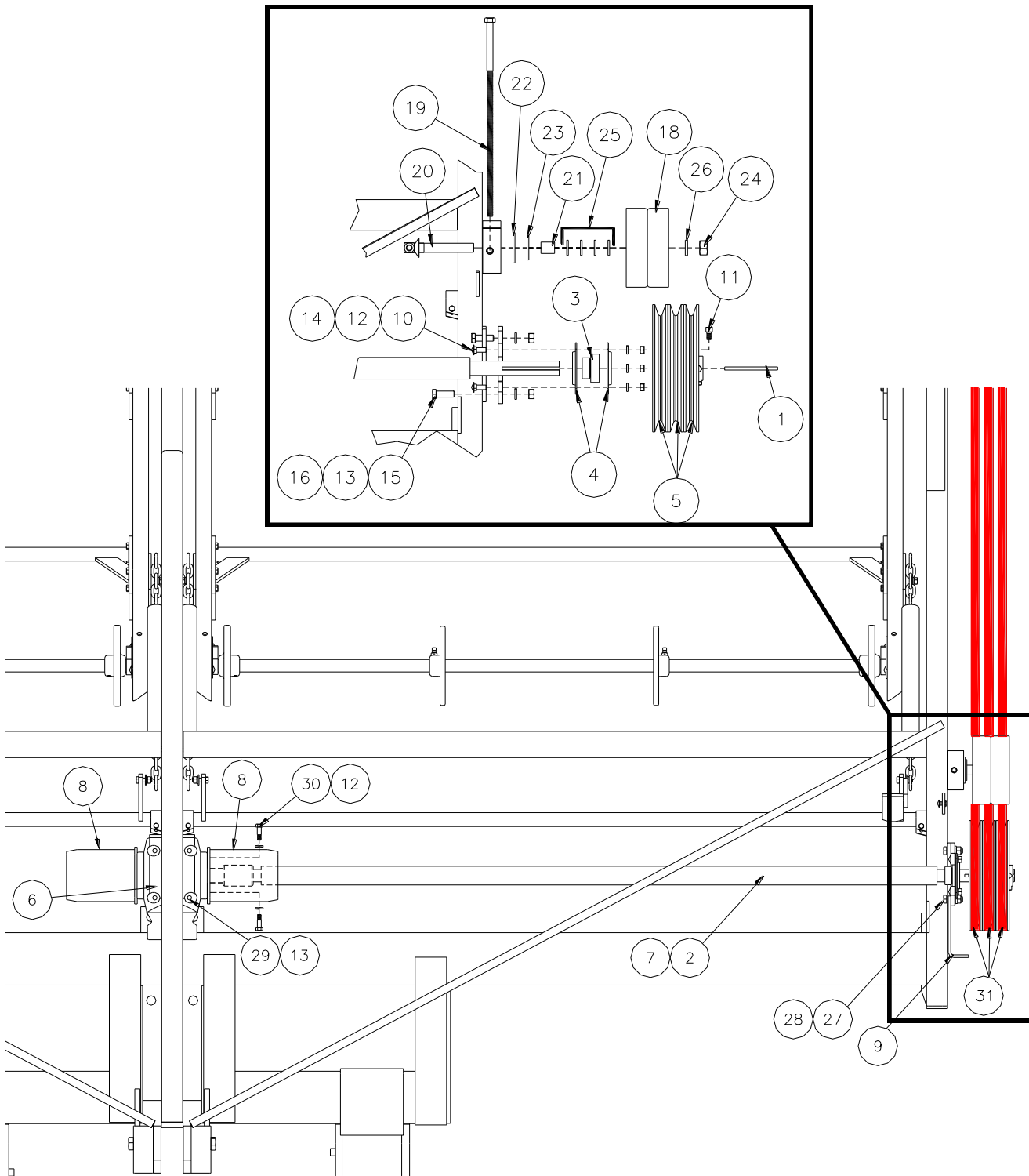
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1	33-061-068	(-2009)	MOTOR, 4R HYDRAULIC	(1)
	33-061-144	(2010-2011)	MOTOR, 6R HYDRAULIC	(1)
	03-061-082	(2012-)	MOTOR, LT 22.8 CW GREEN	1
2	48-090625	(2010-2011)	CAPSCREW, 1/2 X 2 1/2 G5 PLT	(4)
	48-090700	(2012-)	CAPSCREW, 1/2 X 3 1/4 G5 PLT	4
3	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	4
4	66-010250		LOCKWASHER, 1/2 REG PLT	8
5	68-010250		HEX NUT, 1/2 PLT	8
6	03-080-751	(-2002)	MOUNT, LT HYD MOTOR	(1)
	03-080-857	(2003-)	MOUNT, '03 LT HYD MOTOR	1
7	07-050-010	(-2013)	TEE, 1/2" NPTF HYD	(2)
	03-059-021	(2014-)	ADAPTER, 10MJ-8FP-8MP	2
8	42-061-002		VALVE, CHECK	1
9	11-059-001	(-2013)	HOSE, 6M3K-8MP-8MPX-24"	(2)
	33-059-130	(2014-)	HOSE, 8M3K-10FJX-6FJX-24"	2
10	33-059-002	(-2013)	HOSE, 6M3K-8MP-8MPX-90"	(2)
	42-059-008	(2014-)	HOSE, 8M3K-8MP-9MPX-90"	2
11	42-059-016	(-2013)	ADAPTER (DRIVE MOTOR)	(2)
	33-059-025	(2014-)	ADAPTER, 10MB-10MJ	2
12	03-053-045		SHEAVE, 2C100E	1
13	52-050010	(-2013)	CARRIAGE SCREW, 5/16 X 1 G5 PLT	(1)
	52-050005	(2014-)	CARRIAGE SCREW, 5/16 X 3/4 G5 PLT	1
14	78-020049		LOCKNUT, 5/16-18 WHIZ FLANGE PLT	1
15	02-050-088		STRAP, TIE DOWN	3
16	03-053-046		BUSHING, 1 3/8 SF	1
17	47-059-002		QUICK COUPLER, 1/2"	2

VINE HOLD DOWN ASSEMBLY (03-082-307)



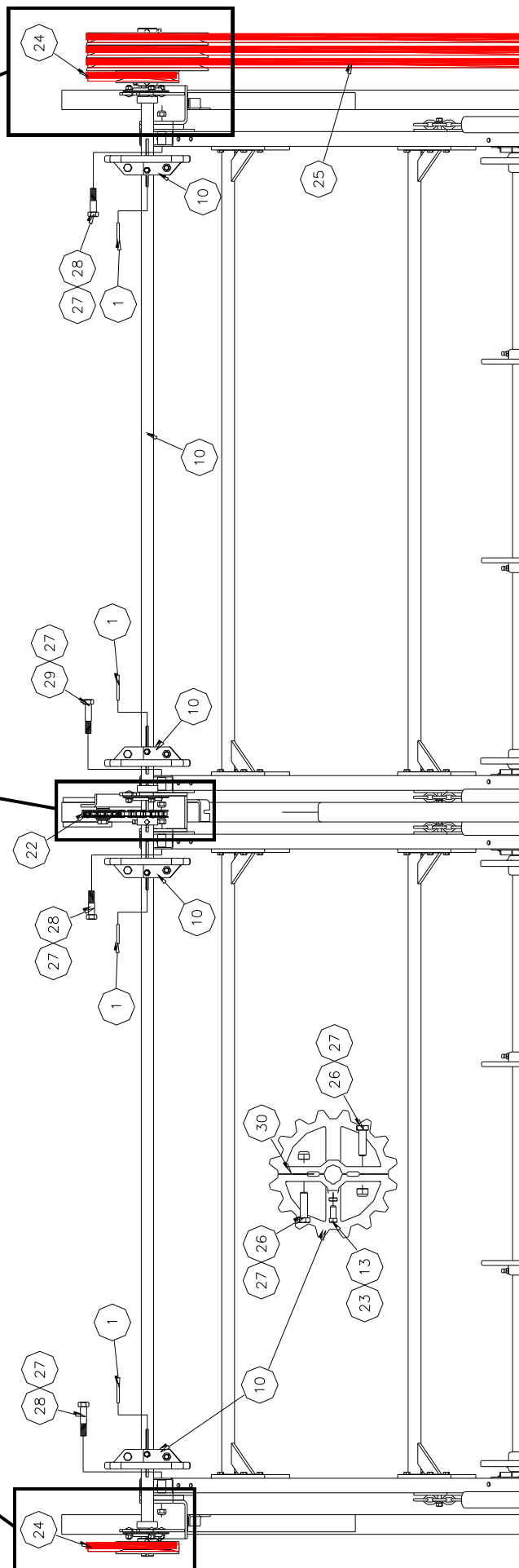
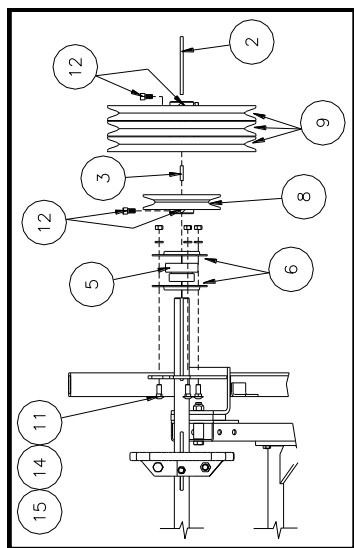
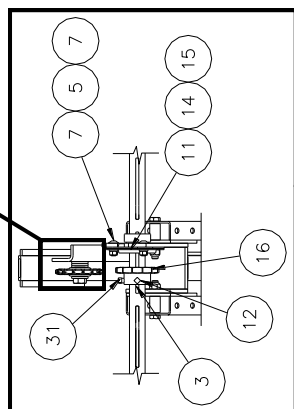
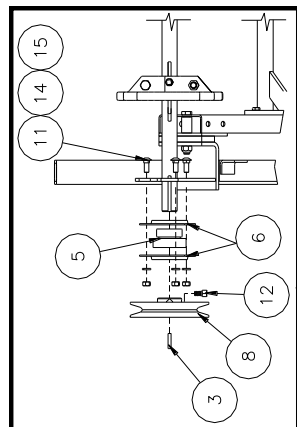
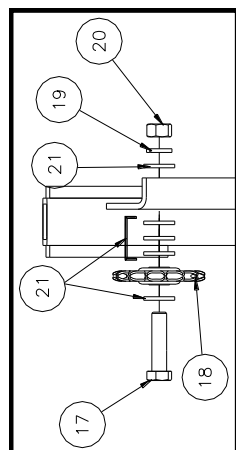
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-070-067		VINE HOLD DOWN	1
2	03-033-035		CAP, VINE ADJUSTMENT PLATE	2
3	48-090860		CAPSCREW, 1/2 X 4 1/2 G5 PLT	2
4	62-010200		FLATWASHER, 1/2 STD PLT	2
5	66-010250		LOCKWASHR, 1/2 REG PLT	2
6	68-010250		HEXNUT, 1/2 PLT	2



4-30 ROW FRONT DRIVE TRAIN COMPONENTS**4-36 & 4-38 ROW FRONT DRIVE TRAIN COMPONENTS**

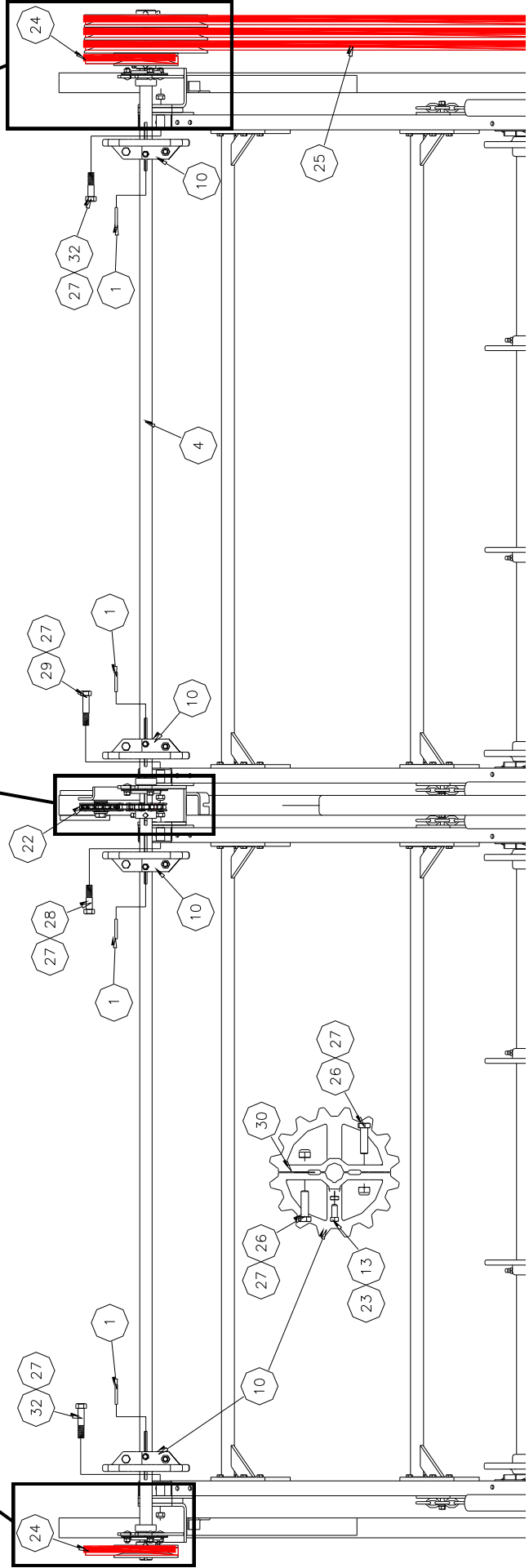
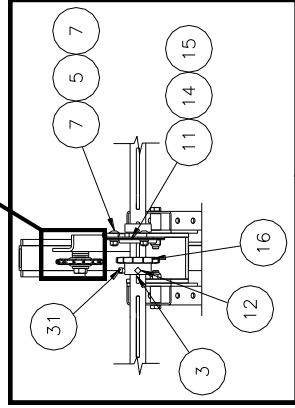
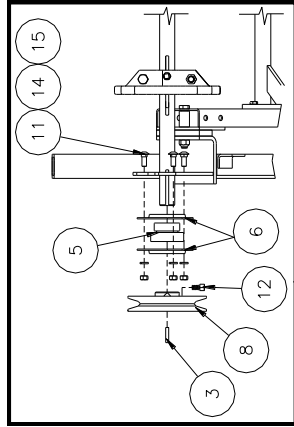
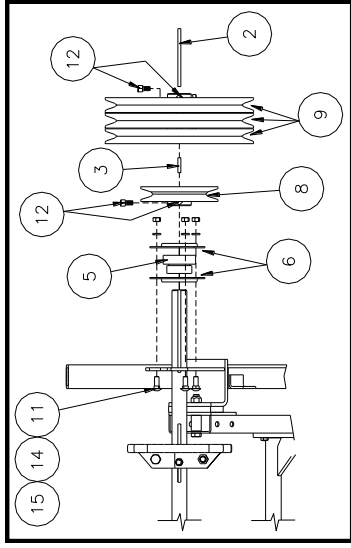
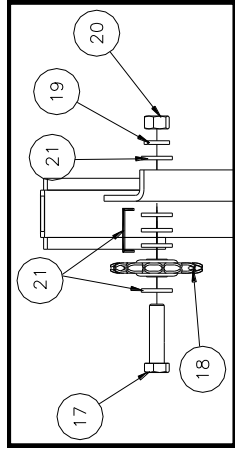
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				4-30	4-36 4-38
1	33-026-095		KEY, 1/4 X 4 3/8	1	1
2	03-050-119		SHIELD, 4-30 JACKSHAFT	1	-
	03-050-081		SHIELD, 4-36, 4-38 JACKSHAFT	-	1
3	03-051-002		BEARING, 1 3/16 W/COLLAR	1	1
4	03-051-020		FLANGE, 62 MSTR 3-HOLE	2	2
5	03-053-036		SHEAVE	3	3
6	03-054-093		GEAR BOX, 4R 1000 (B&P)	1	1
7	03-080-727		JACKSHAFT, 4-30	1	-
	03-080-462		JACKSHAFT, 4-36, 4-38	-	1
8	03-080-586		SHIELD, COUPLING	2	2
9	03-023-871		BRACKET, GEARBOX MOUNT	1	1
10	52-050035		CARRIAGE SCREW, 3/8 X 1	3	3
11	54-010050		SETSCREW, 3/8 X 1/2 SQ HD	6	6
12	66-010150		LOCKWASHER, 3/8 REG	7	7
13	66-010250		LOCKWASHER, 1/2 REG	8	8
14	68-010150		HEX NUT, 3/8 PLT	3	3
15	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 P	4	4
16	68-010250		HEX NUT, 1/2 PLT	4	4
17	03-023-784		PLATE, BEARING MOUNT	1	1
18	03-053-039		PULLEY, IDLER	1	1
19	03-050-053		CAPSCREW, 1/2-13 X 16	1	1
20	03-080-562		BOLT, 3/4 X 4 1/2 IDLER	1	1
21	03-050-085		SPACER, 3/4 X 1 1/8	1	1
22	62-010370		FLATWASHER, 1" STD PLT	1	1
23	62-010300		FLATWASHER, 3/4 PLT	1	1
24	68-010350		HEX NUT, 3/4 PLT	1	1
25	03-050-028		WASHER, 1 1/4 X 3/4	4	4
26	66-010350		LOCKWASHER, 3/4	1	1
27	52-050010		CARRIAGE SCREW, 5/16 X 1	1	1
28	78-020049		WHIZ FLANGE NUT, 5/16-18	1	1
29	48-090592		CAPSCREW, 1/2 X 1 1/4	4	4
30	48-090090		CAPSCREW, 3/8 X 3/4	4	4
31	03-053-040		V-BELT, HC 156.2 (Set of 3)	1	1

4-30 ROW REAR DRIVE TRAIN COMPONENTS



ITEM	PART NO	DESCRIPTION	QTY
1	03-026-016	KEY, 1/4 X 2	4
2	03-026-033	KEY, 1/4 X 4 7/8	1
3	03-026-138	KEY, 1/4 X 1 1/4	3
4	03-026-227	SHAFT, 4-30 REAR	1
5	03-051-016	BEARING, 1 1/4 W/COLLAR	3
6	03-051-024	FLANGE, 72 MSTR 3-HOLE	4
7	03-051-023	FLANGE, 72 MSTR 3-HOLE	2
8	03-053-030	SHEAVE	2
9	03-053-037	SHEAVE	3
10	03-057-011	SPROCKET	4
11	52-050035	CARRIAGE SCREW, 3/8 X 1	8
12	54-010050	SETSCREW, 3/8 X 1/2 SQ HD	11
13	54-010150	SETSCREW, 3/8 X 7/8 SQ HD	4
14	66-010150	LOCKWASHER, 3/8 REG	8
15	68-010150	HEX NUT, 3/8 PLT	8
16	03-052-044	SPROCKET, 60B13 1.25	1
17	48-090984	CAPSCREW, 5/8 X 2 1/2 G5 P	1
18	03-052-012	SPROCKET, IDLER	1
19	66-010300	LOCKWASHER, 5/8 PLT	1
20	68-010300	HEX NUT, 5/8 PLT	1
21	04-050-013	FLATWASHER, 5/8 HARDENED	5

ITEM	PART NO	DESCRIPTION	QTY
22	03-052-043	CHAIN (#60-71)	1
	03-052-037	OFFSET LINK, #60	-
	03-052-018	CONN. LINK, #60	-
23	70-010051	JAMNUT, 3/8 NC	4
24	03-053-031	V-BELT, HC 72	2
25	03-053-040	V-BELT, HC 156.2 (SET OF 3)	1
26	48-090596	CAPSCREW, 1/2 X 1 3/4	8
27	72-010100	LOCKNUT, 1/2 STOVER G"B" PLT	12
28	48-090630	CAPSCREW, 1/2 X 2 3/4 G5 PLT	3
29	48-090650	CAPSCREW, 1/2 X 3 G5 PLT	1
30	03-050-098	WASHER, 1.357 X 17/32 X .042	4
31	54-010075	SETSCREW, 3/8 X 5/8 SQ HD CUPPT	1

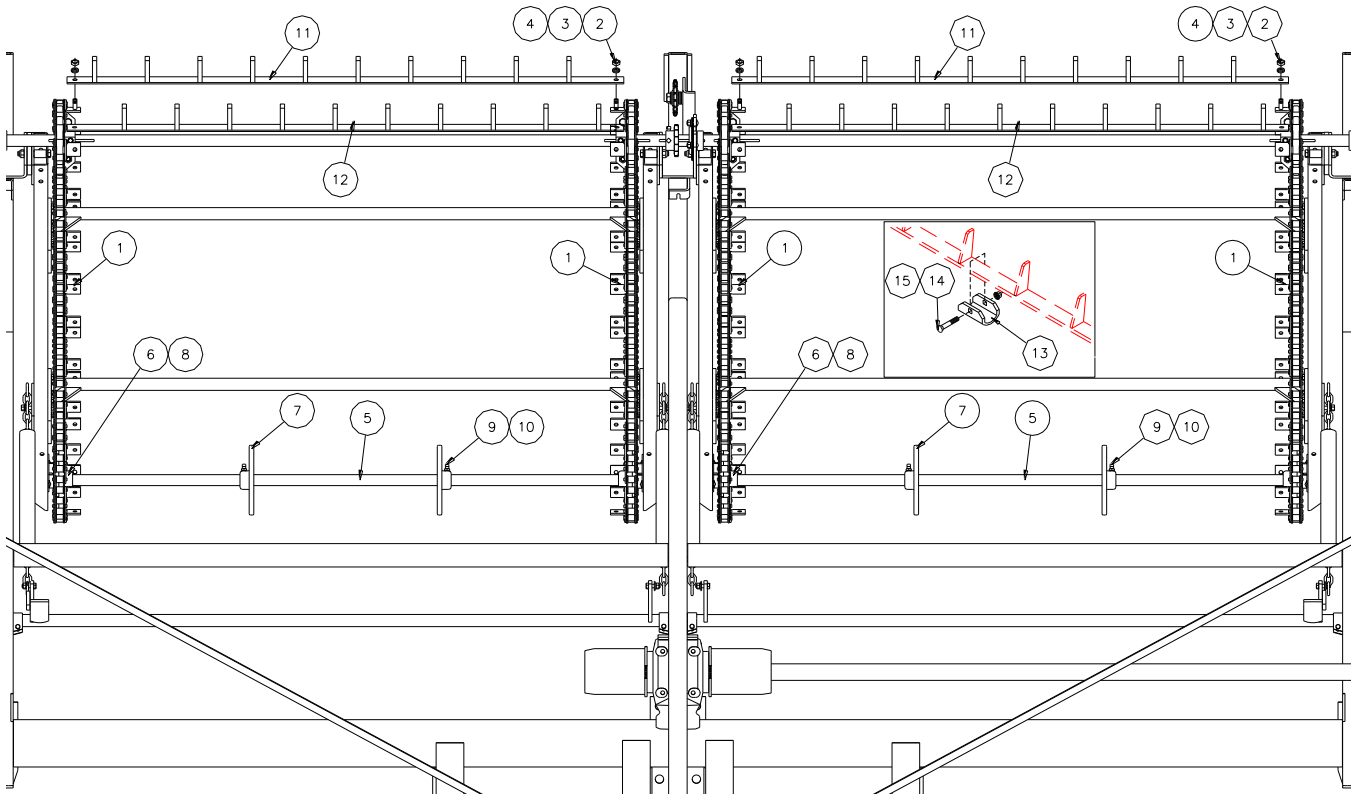


ITEM	PART NO	DESCRIPTION	QTY
1	03-026-016	KEY, 1/4 X 2	4
2	03-026-033	KEY, 1/4 X 4 7/8	1
3	03-026-138	KEY, 1/4 X 1 1/4	3
4	03-026-227	SHAFT, 4-36,4-38 REAR	1
5	03-051-016	BEARING, 1 1/4 W/COLLAR	3
6	03-051-024	FLANGE, 72 MSTR 3-HOLE	4
7	03-051-023	FLANGE, 72 MSTR 3-HOLE	2
8	03-053-030	SHEAVE	2
9	03-053-037	SHEAVE	3
10	03-057-011	SPROCKET	4
11	52-050035	CARRIAGE SCREW, 3/8 X 1	8
12	54-010050	SETSCREW, 3/8 X 1/2 SQ HD	11
13	54-010150	SETSCREW, 3/8 X 7/8 SQ HD	4
14	66-010150	LOCKWASHER, 3/8 REG	8
15	68-010150	HEX NUT, 3/8 PLT	8
16	03-052-044	SPROCKET, 60B13 1.25	1
17	48-090984	CAPSCREW, 5/8 X 2 1/2 G5 P	1
18	03-052-012	SPROCKET, IDLER	1
19	66-010300	LOCKWASHER, 5/8 PLT	1
20	68-010300	HEX NUT, 5/8 PLT	1
21	04-050-013	FLATWASHER, 5/8 HARDENED	5

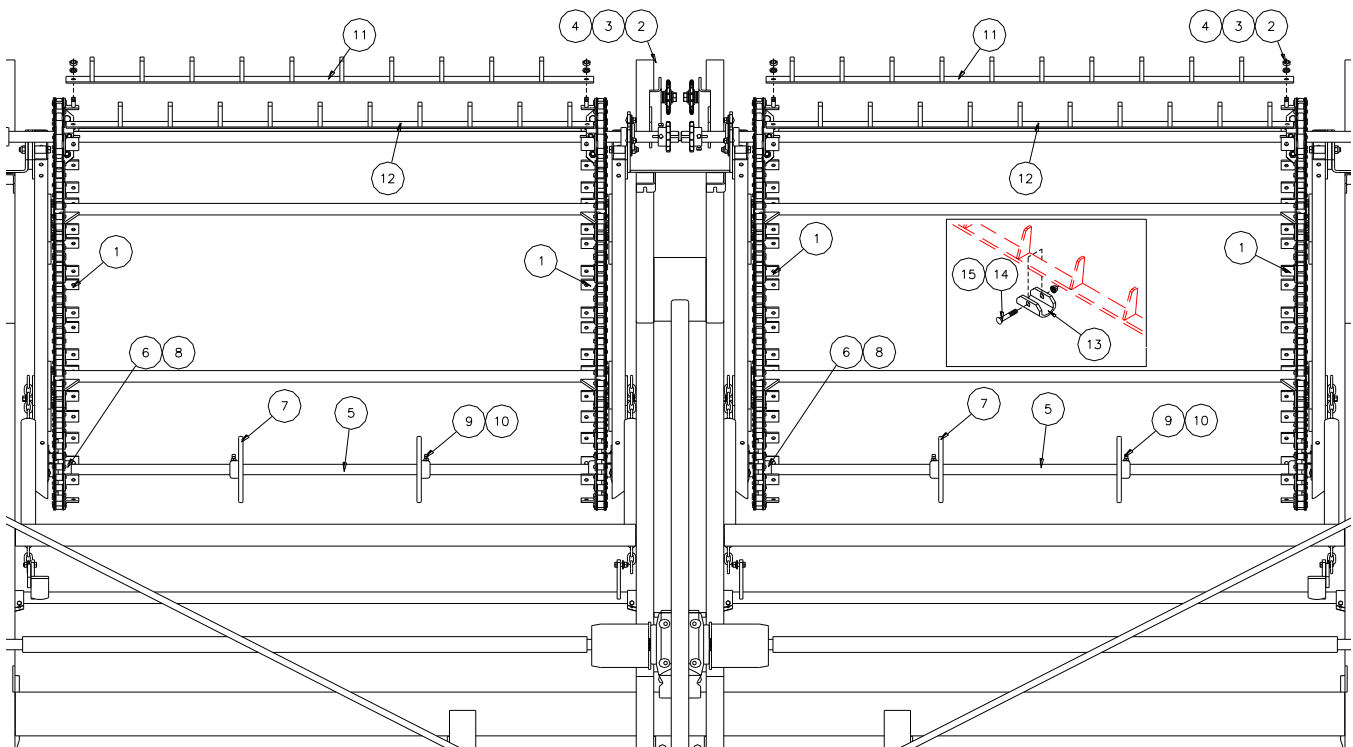
ITEM	PART NO	DESCRIPTION	QTY
22	03-052-043	CHAIN (#60-71)	1
	03-052-037	OFFSET LINK, #60	-
	03-052-018	CONN. LINK, #60	-
23	70-010051	JAMNUT, 3/8 NC	4
24	03-053-031	V-BELT, HC 72	2
25	03-053-040	V-BELT, HC 156.2 (SET OF 3)	1
26	48-090596	CAPSCREW, 1/2 X 1 3/4	8
27	72-010100	LOCKNUT, 1/2 STOVER G"B" PLT	12
28	48-090630	CAPSCREW, 1/2 X 2 3/4 G5 PLT	1
29	48-090650	CAPSCREW, 1/2 X 3 G5 PLT	1
30	03-050-098	WASHER, 1.357 X 17/32 X .042	4
31	54-010075	SETSCREW, 3/8 X 5/8 SQ HD CUPPT	1
32	48-090700	CAPSCREW, 1/2 X 3 1/4 G5 PLT	2

4-ROW RATTLER BARS AND CHAINS

FOR 4-30, 4-36 & 4-38 ROW



FOR 4-40 ROW



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				4-30	4-36 4-38 4-40
1	03-052-051	(Repair Parts Only)	CHAIN, CA-557 80 (PAIR)	-	-
	03-052-045		CHAIN, CA-557 80	4	4
	03-052-002		ATTACH LINK (CA550-A4)	-	-
	03-052-003		COUPLER LINK (CA550)	-	-
	03-052-007		ROLLER LINK (CA550)	-	-
	03-052-008		HALF LINK (CA500)	-	-
2	48-090150		CAPSCREW, 3/8 X 1 1/4 G5 P	80	80
3	66-010150		LOCKWASHER, 3/8 REG	80	80
4	72-010050		LOCKNUT, 3/8 STOVER PLT	80	80

RATTLER IDLER
(For 4-30)
(03-081-117)

RATTLER IDLER
(For 4-36, 4-38 & 4-40)
(03-081-087)

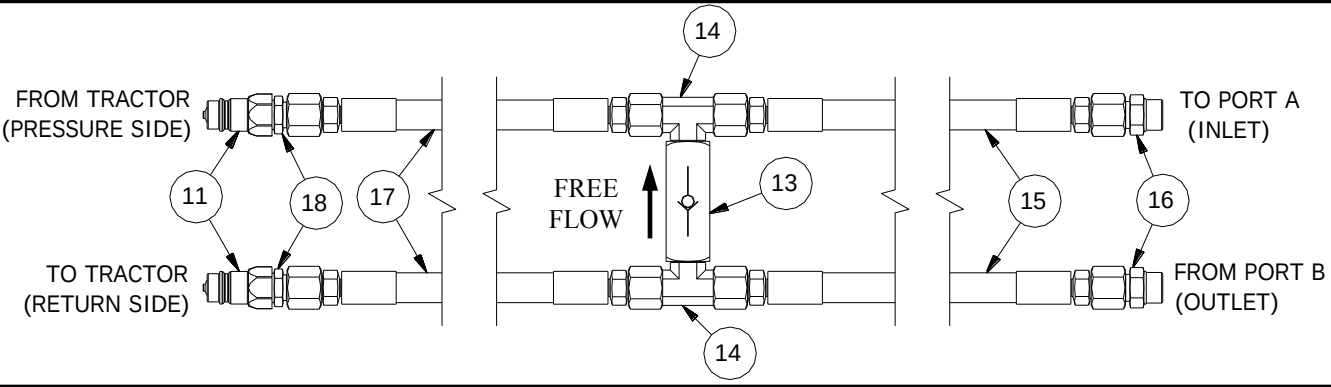
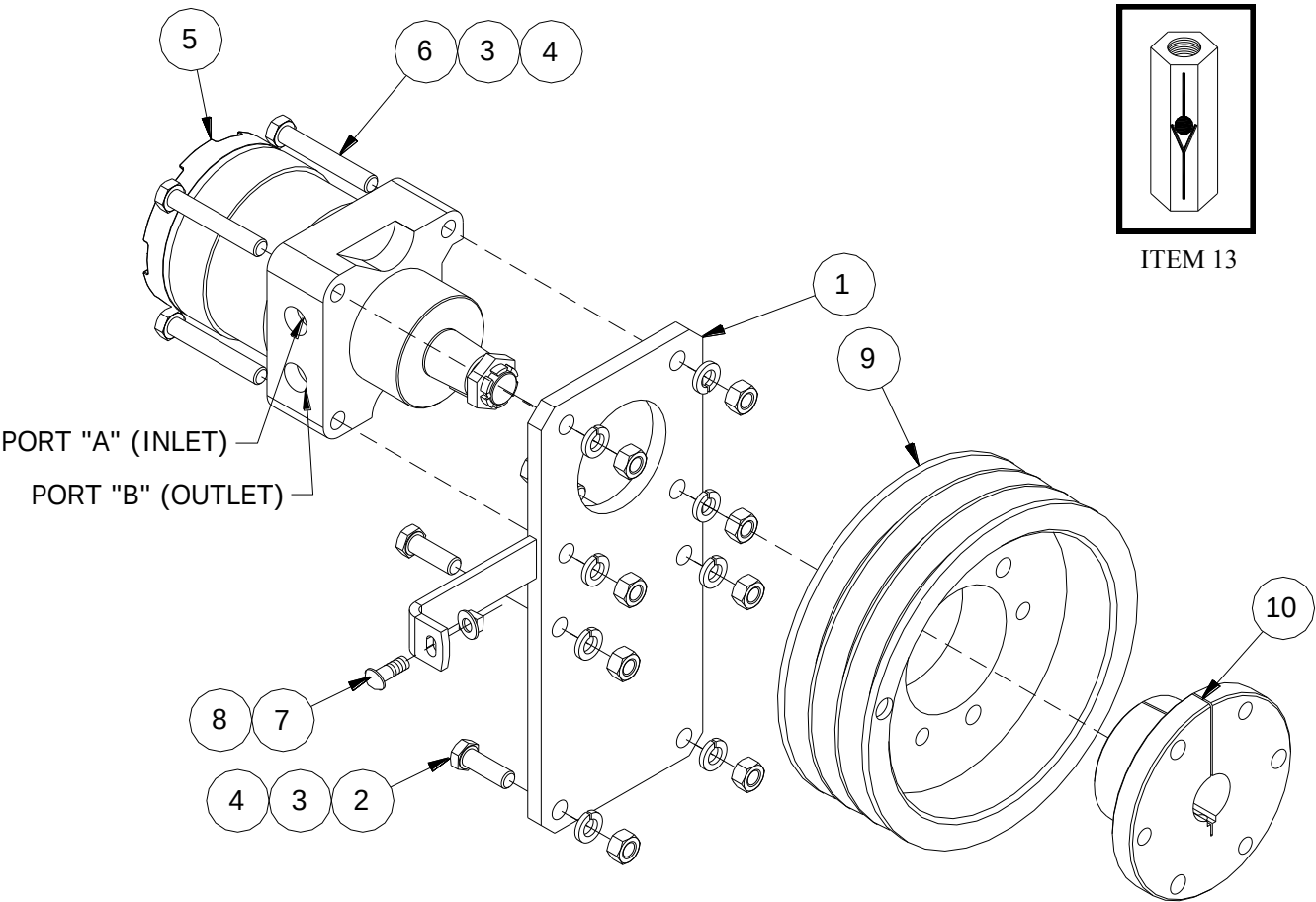
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				4-30	4-36 4-38 4-40
5	03-026-199		SHAFT, FRONT	2	-
	03-026-175		FRONT SHAFT	-	2
6	03-057-007		IDLER, 70 FRONT CHAIN	4	4
7	03-057-003		IDLER, FRONT BAR	4	4
8	03-050-026		SPIROL PIN, 1/4 X 2 HVY DUTY	4	4
9	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	4	4
10	70-010050		JAMNUT, 3/8 NC	4	4

LT & RT RATTLER BARS
(For 4-30)
(03-081-115)LT (03-081-116)RT

LT & RT RATTLER BARS
(For 4-36, 4-38 & 4-40)
(03-081-027)LT (03-081-028)RT

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				4-30	4-36 4-38 4-40
11	03-080-681		RATTLER BAR, 4-30 LT	20	-
	03-080-531		RATTLER BAR, LT	-	20
12	03-080-682		RATTLER BAR, 4-30 RT	20	-
	03-080-532		RATTLER BAR, RT	-	20
13	03-027-077		KNOCKER PADS	40	40
14	52-050500		CARRIAGE SCREW, 3/8 X 2 1/4	40	40
15	78-020300		LOCKNUT, 3/8 WHIZ FLANGE	40	40

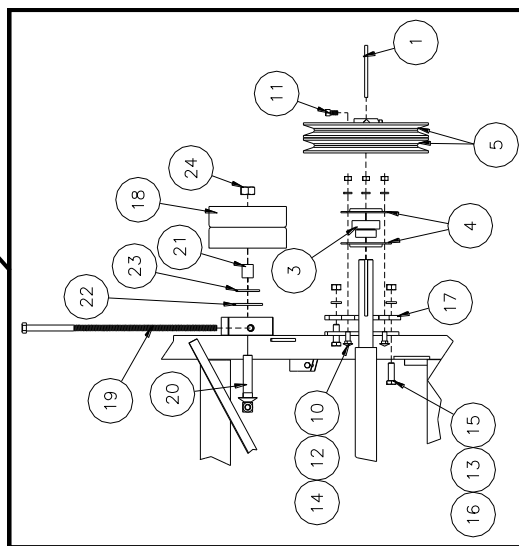
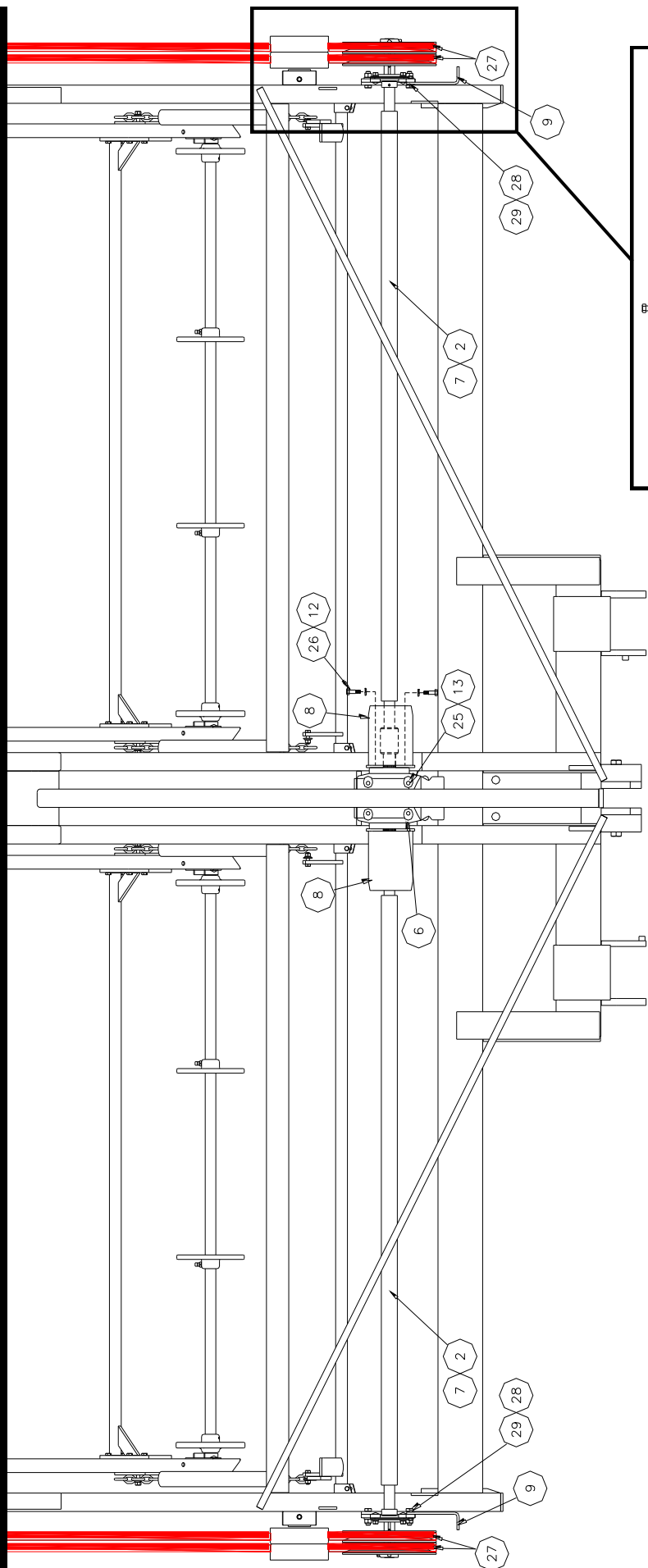
4R HYDRAULIC DRIVE



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-751	(-2002)	MOUNT, LT HYD MOTOR	(1)
	03-080-857	(2003-)	MOUNT, '03 LT HYD MOTOR	1
2	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	4
3	66-010250		LOCKWASHER, 1/2 REG PLT	8
4	68-010250		HEX NUT, 1/2 PLT	8
5	33-061-068	(-2009)	MOTOR, 4R HYDRAULIC	(1)
	33-061-144	(2010-2011)	MOTOR, 6R HYDRAULIC	(1)
	03-061-082	(2012-)	MOTOR, LT 22.8 CW	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
6	48-090625	(2010-2011)	CAPSCREW, 1/2 X 2 1/2 G5 PLT	(4)
	48-090700	(2012-)	CAPSCREW, 1/2 X 3 1/4 G5 PLT	4
7	52-050005		CARRIAGE SCREW, 5/16 X 3/4 G5 PLT	1
8	78-020049		LOCKNUT, 5/16-18 WHIZ FLANGE PLT	1
9	03-053-043		SHEAVE, 3C100E	1
10	03-053-044		BUSHING, 1 3/8	1
11	47-059-002		QUICK COUPLER, 1/2"	2
12	02-050-088		STRAP, TIE DOWN	4
13	42-061-002		VALVE, CHECK	1
14	07-050-010	(-2013)	TEE, 1/2" NPTF HYD	(2)
	03-059-020	(2014-)	TEE, 10MJ-10MJ-8MP	2
15	11-059-001	(-2013)	HOSE, 6M3K-8MP-8MPX-24"	(2)
	33-059-130	(2014-)	HOSE, 8M3K-10FJX-10FJX-24"	2
16	42-059-016	(-2013)	ADAPTER (DRIVE MOTOR)	(2)
	33-059-025	(2014-)	ADAPTER, STR-10MB-10MJ	2
17	07-059-003	(-2013)	HOSE, 6M3K-8MP-8MPX-100"	(2)
	03-059-018	(2014-)	HOSE, 8M3K-10FJX-10FJX-100"	2
18	03-059-017	(2014-)	ADAPTER, 10MJ-8MP	2

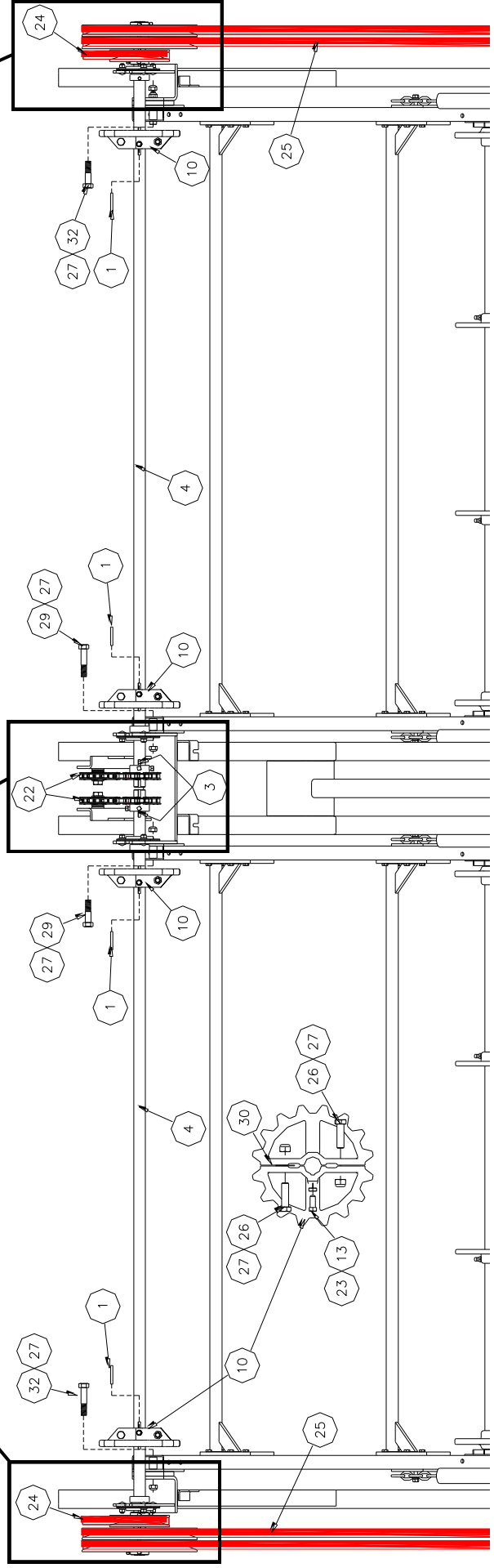
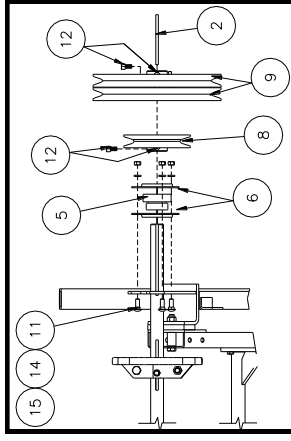
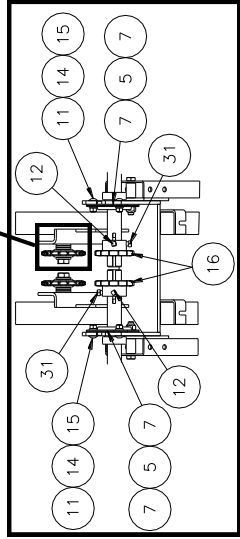
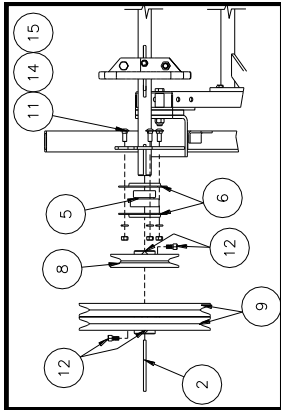
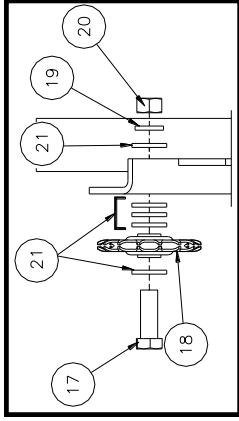
4-40 ROW FRONT DRIVE TRAIN COMPONENTS



ITEM	PART NO	DESCRIPTION	QTY
1	33-026-095	KEY, 1/4 X 4 3/8	2
2	03-050-081	SHIELD, 4-ROW JACKSHAFT	2
3	03-051-002	BEARING, 1 3/16 W/COLLAR	2
4	03-051-020	FLANGE, 62 MSTR 3-HOLE	4
5	03-053-036	SHEAVE	4
6	03-054-093	GEAR BOX, 4R 1000 (B&P)	1
7	03-080-462	JACKSHAFT, 4-40 ROW	2
8	03-080-586	SHIELD, COUPLING	2
9	03-023-871	BRACKET, GEARBOX MOUNT	2
10	52-050035	CARRIAGE SCREW, 3/8 X 1	6
11	54-010050	SETSCREW, 3/8 X 1/2 SQ HD	8
12	66-010150	LOCKWASHER, 3/8 REG	10
13	66-010250	LOCKWASHER, 1/2 REG	12
14	68-010150	HEX NUT, 3/8 PLT	6
15	48-090595	CAPSCREW, 1/2 X 1 1/2 G5 P	8
16	68-010250	HEX NUT, 1/2 PLT	8
17	03-023-784	PLATE, BEARING MOUNT	2
18	03-053-039	PULLEY, IDLER	2
19	03-050-053	CAPSCREW, 1/2-13 X 16	2
20	03-080-562	BOLT, 3/4 IDLER	2

ITEM	PART NO	DESCRIPTION	QTY
21	03-050-085	SPACER, 3/4 X 1 1/8	2
22	62-010370	FLATWASHER, 1" STD PLT	2
23	62-010300	FLATWASHER, 3/4 PLT	2
24	68-010350	HEX NUT, 3/4 PLT	2
25	48-090592	CAPSCREW, 1/2 X 1 1/4	4
26	48-090090	CAPSCREW, 3/8 X 3/4	4
27	03-053-015	V-BELT, HC 156.2 (Set of 2)	2
28	52-050010	CARRIAGE SCREW, 5/16 X 1	2
29	78-020049	WHIZ FLANGE NUT, 5/16-18	2

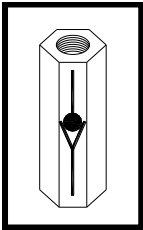
4-40 ROW REAR DRIVE TRAIN COMPONENTS



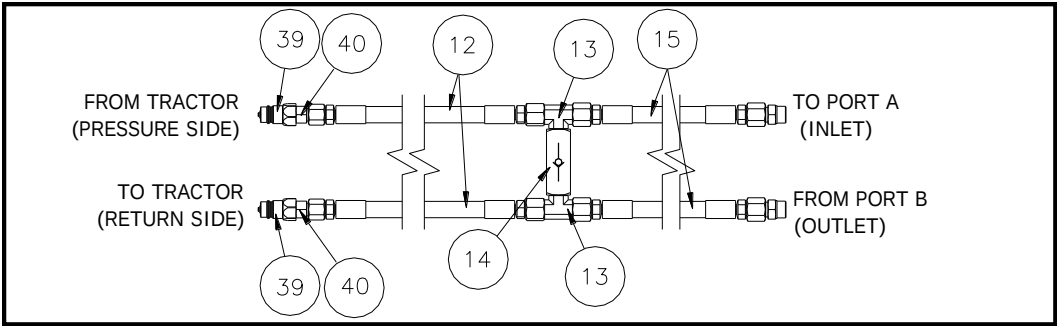
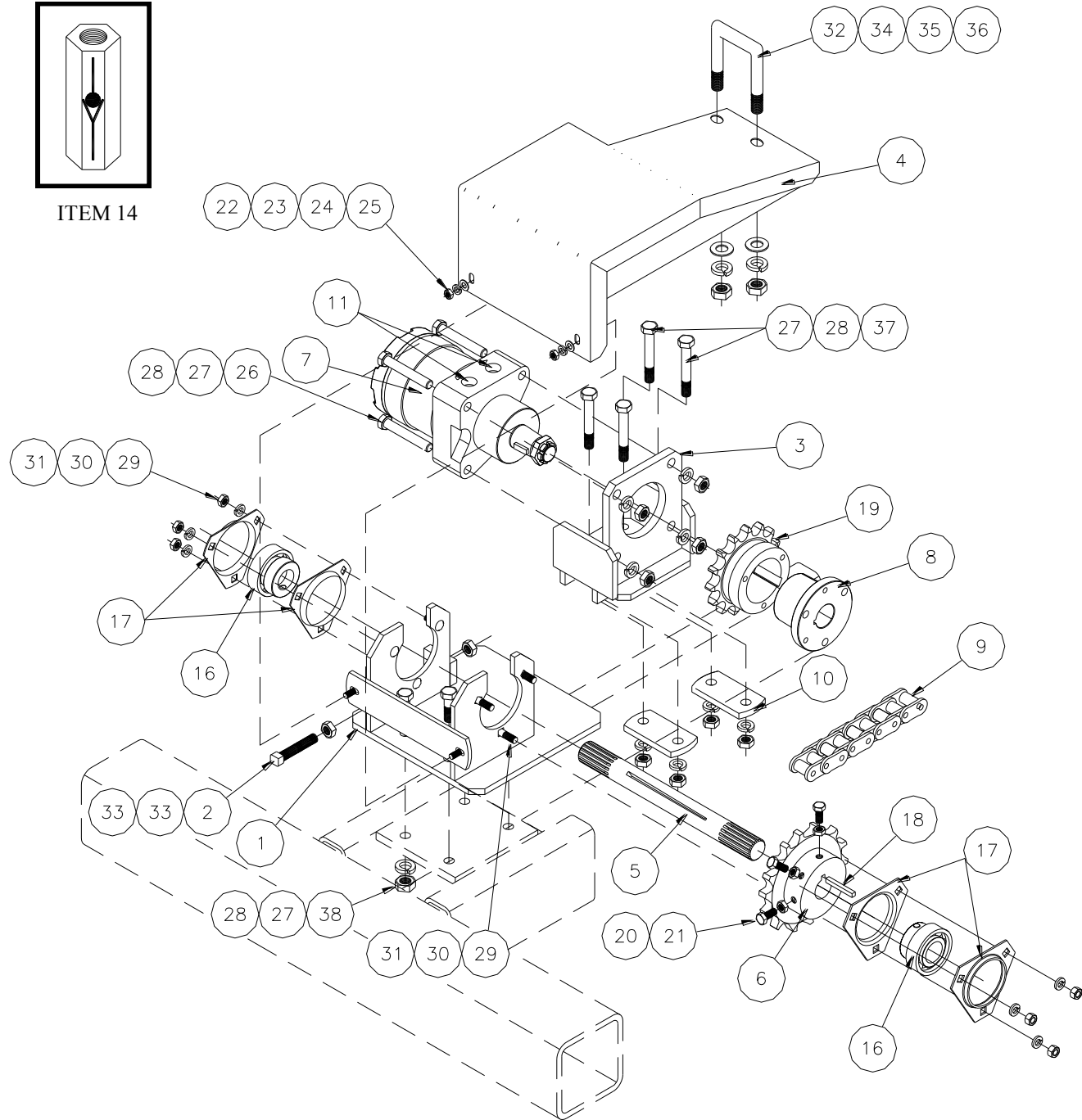
ITEM	PART NO	DESCRIPTION	QTY
1	03-026-016	KEY, 1/4 X 2	4
2	03-026-033	KEY, 1/4 X 4 7/8	2
3	03-026-138	KEY, 1/4 X 1 1/4	2
4	03-026-183	SHAFT, 4-40 REAR	2
5	03-051-016	BEARING, 1 1/4 W/COLLAR	4
6	03-051-024	FLANGE, 72 MSTR 3-HOLE	4
7	03-051-023	FLANGE, 72 MSTR 3-HOLE	4
8	03-053-030	SHEAVE	2
9	03-053-037	SHEAVE	4
10	03-057-011	SPROCKET	4
11	52-050035	CARRIAGE SCREW, 3/8 X 1	10
12	54-010050	SETSCREW, 3/8 X 1/2 SQ HD	14
13	54-010150	SETSCREW, 3/8 X 7/8 SQ HD	4
14	66-010150	LOCKWASHER, 3/8 REG	10
15	68-010150	HEX NUT, 3/8 PLT	10
16	03-052-044	SPROCKET, 60B13 1.25	2
17	48-090984	CAPSCREW, 5/8 X 2 1/2 G5 P	2
18	03-052-012	SPROCKET, IDLER	2
19	66-010300	LOCKWASHER, 5/8 PLT	2
20	68-010300	HEX NUT, 5/8 PLT	2
21	04-050-013	FLATWASHER, 5/8 HAR	10

ITEM	PART NO	DESCRIPTION	QTY
22	03-052-043	CHAIN (#60-71)	2
	03-052-037	OFFSET LINK, #60	-
	03-052-018	CONN. LINK, #60	-
23	70-010051	JAMNUT, 3/8 NC	4
24	03-053-031	V-BELT, HC 72	2
25	03-053-015	V-BELT, HC 156.2 (SET OF 2)	2
26	48-090596	CAPSCREW, 1/2 X 1 3/4	8
27	72-010100	LOCKNUT, 1/2 STOVER G"B" PLT	12
29	48-090650	CAPSCREW, 1/2 X 3 G5 PLT	2
30	03-050-098	WASHER, 1.357 X 17/32 X .042	4
31	54-010075	SETSCREW, 3/8 X 5/8 SQ HD CUPPT	2
32	48-090700	CAPSCREW, 1/2 X 3 1/4 G5 PLT	2

4-40 HYDRAULIC DRIVE



ITEM 14

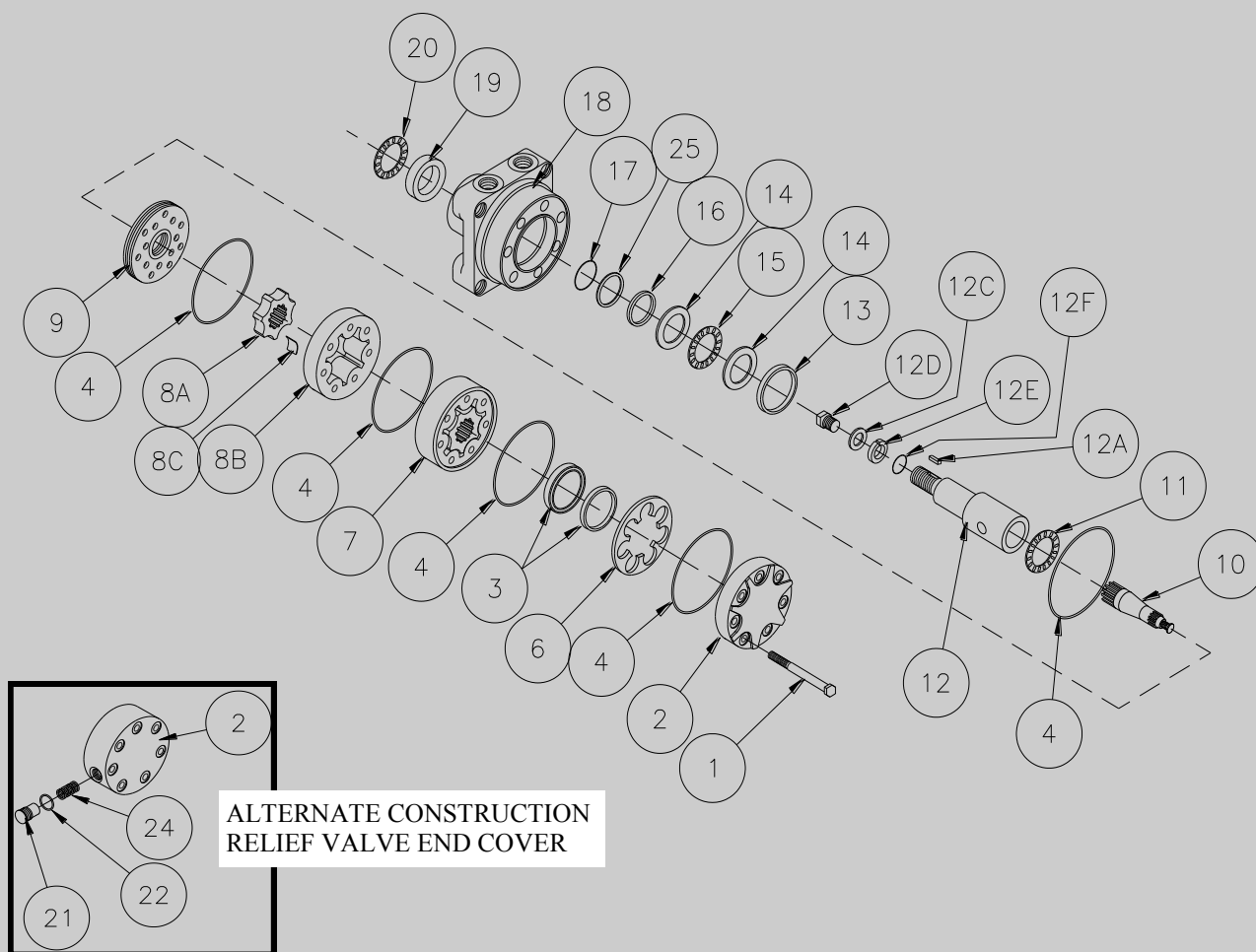


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-750		MOUNT, 4-40 DRIVELINE	1
2	54-010257		SETSCREW, 1/2 X 3 1/2 SQ HD G5	1
3	03-080-749		MOUNT, 4-40 MOTOR	1
4	03-080-748		SHIELD, 4-40 HYD INV	1
5	03-026-237		SHAFT, HYD CONV.	1
6	03-052-074		SPROCKET, 80B18H-1 1/4 BORE	1
7	33-061-068	(-2009)	MOTOR, 4R HYDRAULIC	(1)
	33-061-144	(2010-2011)	MOTOR, 6R HYDRAULIC	(1)
	03-061-082	(2012-)	MOTOR, 22.8 DISP W/O CPR	1
8	33-053-084		TAPER BUSHING, 1 3/8	1
9	03-052-073		CHAIN, 80H-32 PITCH	1
10	03-023-782		CAP, 2" TUBE	2
11	42-059-016	(-2013)	ADAPTER (DRIVE MOTOR)	(2)
	33-059-025	(2014-)	ADAPTER, STR-10MB-10MJ	2
12	33-059-045	(-2013)	HOSE, 6M3K-8MP-8MPX-60"	(2)
	03-059-016	(2014-)	HOSE, 8M3K-10FJX-8FJX-60"	2
13	07-050-010	(-2013)	TEE, 1/2" NFTP HYD	(2)
	03-059-020	(2014-)	TEE, 10MJ-10MJ-8MP	2
14	42-061-002		VALVE, CHECK	1
15	11-059-001	(-2013)	HOSE, 6M3K-8MP-8MPX-24"	(2)
	33-059-130	(2014-)	HOSE, 8M3K-10FJX-10FJX-24"	2
16	03-051-016		BEARING, 1 1/4 W/COLLAR	2
17	03-051-024		FLANGE, 72 MSTR 3-HOLE	4
18	03-026-016		KEY, 1/4 X 2	1
19	03-052-075		SPROCKET, 80B15H	1
20	54-010172		SETSCREW, 3/8 X 1 3/4 SQ HD CUPPT G5	3
21	70-010051		JAM NUT, 3/8	3
22	66-010100		LOCKWASHER, 5/16 PLT	2
23	62-010050		FLATWASHER, 5/6 STD PLT	2
24	68-010100		HEX NUT, 5/16 PLT	2
25	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	2
26	48-090625	(2010-2011)	CAPSCREW, 1/2 X 2 1/2 G5 PLT	(4)
	48-090700	(2012-)	CAPSCREW, 1/2 X 3 1/4 G5 PLT	4
27	66-010250		LOCKWASHER, 1/2 PLT	12
28	68-010250		HEX NUT, 1/2 PLT	12
29	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	6
30	66-010150		LOCKWASHER, 3/8 PLT	6
31	68-010150		HEX NUT, 3/8 PLT	6
32	21-050-001		U-BOLT, 5/8 X 2 11/16 X 3 5/16 PLT	1
33	70-010100		JAM NUT, 1/2 PLN	2
34	62-010250		FLATWASHER, 5/8 STD PLT	2
35	66-010300		LOCKWASHER, 5/8 PLT	2
36	68-010300		HEX NUT, 5/8 PLT	2
37	48-090901		CAPSCREW, 1/2 X 6 1/2 G5 PLT	4
38	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	4
39	47-059-002		QUICK COUPLER, 1/2"	2
40	49-059-001	(2014-)	ADAPTER, 8MJ-8MP	2

4-ROW HYDRAULIC HEAD MOTOR

(Used on Machines Prior to 2011)

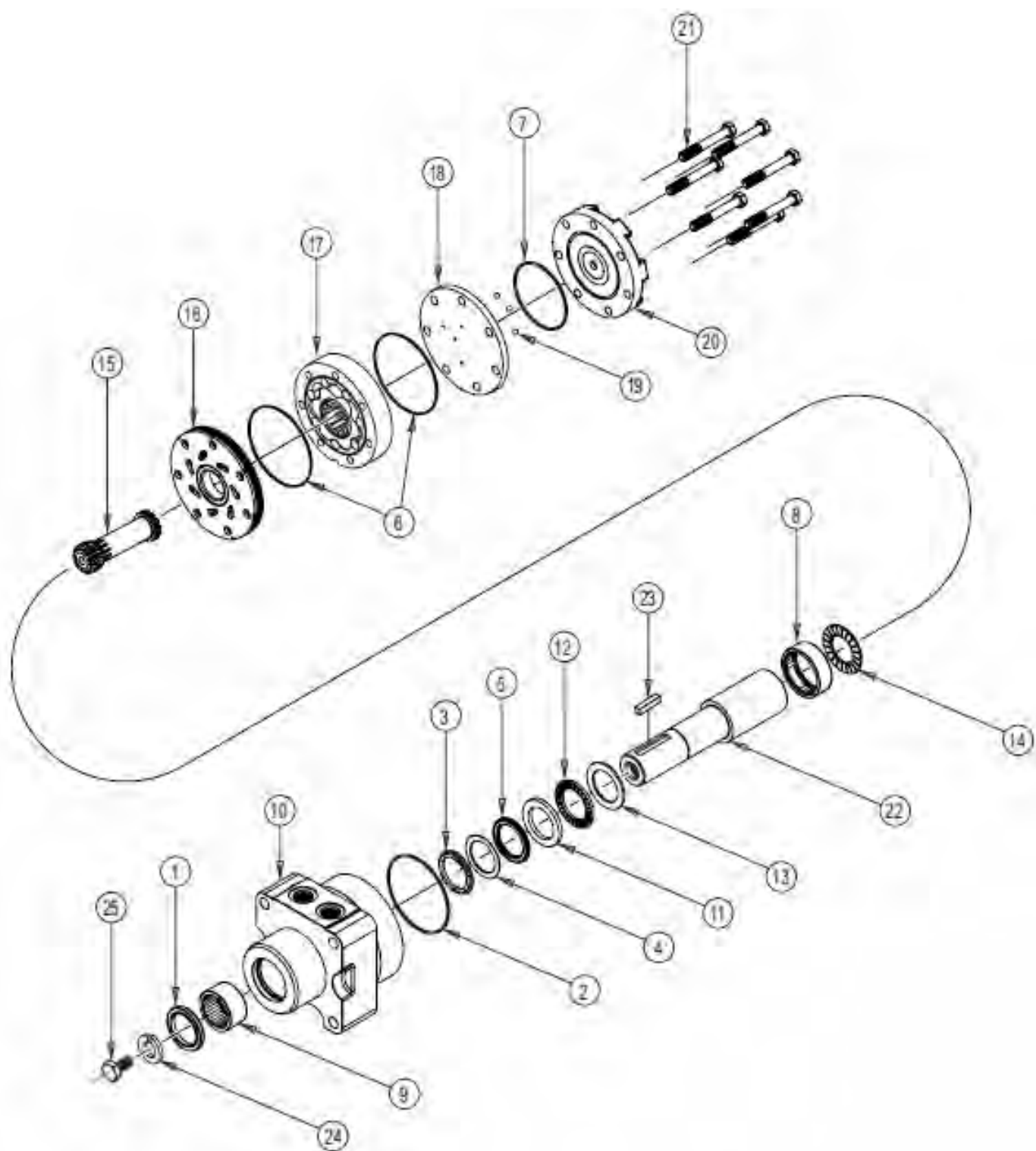
(33-061-068)



ITEM	KMC PART NO.	PARKER PART NO.	DESCRIPTION	QTY
1	33-061-153	021366	SPECIAL BOLTS	7
2	33-061-154	ME016004A3	END COVER	1
3	33-061-155	032435	SEAL-RING , COMMUTATOR	1
4	33-061-156	032819	SEAL RING	5
7	33-061-157	ME015000	MANIFOLD	1
8A	33-061-158	ME217003	ROTOR SET	1
8B	33-061-159	ME217007	FREE RUNNING ROTOR SET	1
9	33-061-160	477342	WEAR PLATE	1
10	33-061-161	ME213000	DRIVE LINK	1
11	33-061-162	068024	THRUST BEARING	1
12	33-061-163	ME019011	COUPLING SHAFT	1

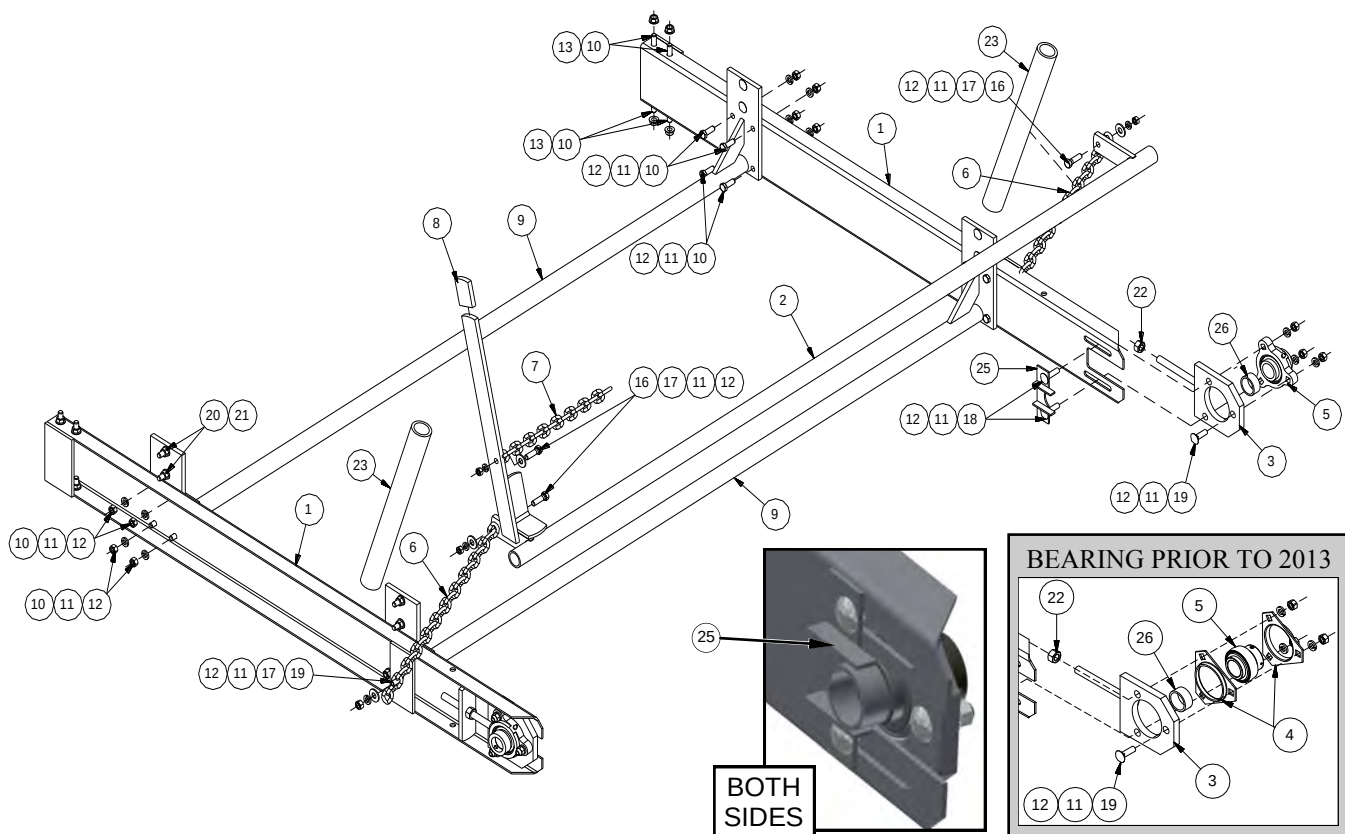
ITEM	KMC PART NO,	PARKER PART NO.	DESCRIPTION	QTY
12A	33-061-164	039028	KEY	1
12C	33-061-165	028518	WASHER	1
12D	33-061-166	021482	BOLT, 5/8 –18	1
12E	33-061-167	028992	LOCKWASHER	1
12F	33-061-168	401658	RETAINING RING	1
13	33-061-169	071031	INNER BEARING	1
14	33-061-170	400136	THRUST WASHER	2
15	33-061-171	069017	THRUST BEARING	1
16	33-061-172	032817	INNER SEAL	1
17	33-061-173	028515	BACKUP WASHER	1
18	33-061-174	ME012002A1	HOUSING ASSY	1
19	33-061-175	068027	OUTER BEARING	1
20	33-061-097	478035	DIRT & WATER SEAL	1
21	33-061-177	411063A1	PLUG & O-RING ASSY	1
22	33-061-178	032424	O-RING	1
24	33-061-179	41001230	VALVE	2
25	33-061-180	029118	BACKUP WASHER	1

LT 22.8 CW GREEN MOTOR
(Used on Machines In 2011 to Present)
(03-061-082)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	ITEMS 1-8 INCLUDED IN SEAL KIT 03-061-064		DUST SEAL	1
2			HOUSING SEAL	1
3			BACK UP RING	1
4			BACK UP SEAL	1
5			SHAFT SEAL	1
6			BODY SEALS	2
7			ENDCOVER SEAL	1
8			REAR HOUSING BEARING	1
9	03-061-065		FRONT HOUSING BEARING	1
10	03-061-078		HOUSING	1
11	03-061-066		FRONT THRUST WASHER	1
12	03-061-067		FRONT THRUST BEARING	1
13	03-061-068		THRUST WASHER	1
14	03-061-069		REAR THRUST BEARING	1
15	03-061-076		DRIVE LINK	1
16	03-061-083		MANIFOLD, REVERSE	1
17	03-061-075		ROTOR SET	1
18	03-061-071		BALANCE PLATE (3 BALLS)	1
19	03-061-072		STEEL BALLS	3
20	03-061-073		ENDCOVER	1
21	03-061-077		BOLT ASSEMBLY (7)	1
22	03-061-079		SHAFT (Includes Items 23, 24, & 25)	1
23	03-061-080		SHAFT KEY	1
24	03-061-081		LOCK WASHER	1
25	03-061-074		BOLT	1

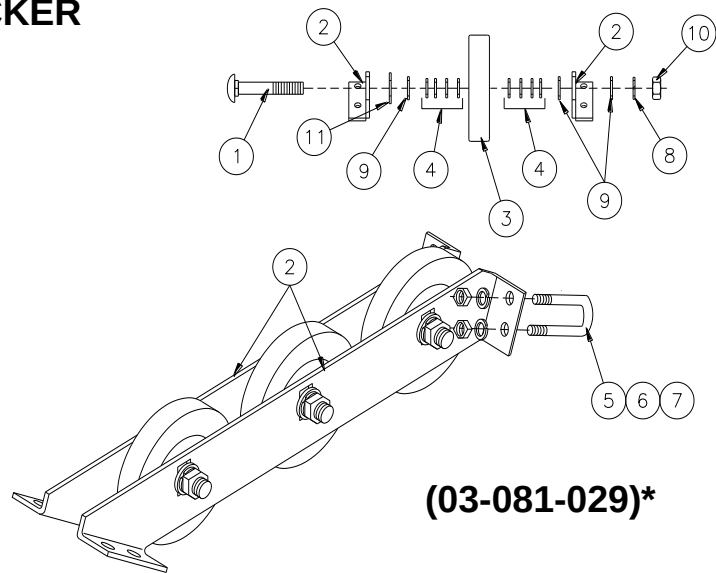
2, 4-30, 4-36, 4-38 & 4-40 RATTLER FRAME AND COMPONENTS



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				2R	4-30	4-36, 4-38 4-40
1	03-080-561		RATTLER SIDE	2	4	4
2	03-080-330		RATTLER ADJ PIPE, 4-36 LT	-	-	1
	03-080-686		RATTLER ADJ PIPE, 4-30 LT	-	1	-
	03-080-331		RATTLER ADJ PIPE, 4-36 RT	1	-	1
	03-080-687		RATTLER ADJ PIPE, 4-31 RT	-	1	-
3	03-080-559		BLOCK IDLER	2	4	4
4	03-051-020	(-2012)	FLANGE, #62 MSTR 34	(4)	(8)	(8)
5	03-051-017	(-2012)	BEARING, 1 3/16 TRI-PLY W/COLLAR	(2)	(4)	(4)
	03-051-035	(2013-)	BEARING, 1 3/16 3-H FLG UNIT W/C	2	4	4
6	03-050-092		CHAIN 5/0 MACH STR (23 LINKS)	2	4	4
7	03-050-093		CHAIN 5/0 MACH STR (16 LINKS)	1	2	2
8	03-050-019		PLASTIC HANDLE GRIP	1	2	2
9	03-080-558		RATTLER BRACE	2	-	4
	03-080-685		RATTLER BRACE, 4-30	-	4	-
10	48-090100		CAPSCREW, 3/8 X 1 G5 PLT	24	48	48
11	66-010150		LOCKWASHER, 3/8 PLT	27	54	54
12	68-010150		HEX NUT, 3/8 PLT	27	54	54
13	78-020300		WHIZ NUT, 3/8 PLT	8	16	16

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				2R	4-30	4-36, 4-38 4-40
16	48-090150		CAPSCREW, 3/8 X 1 1/4 G5 PLT	3	6	6
17	62-010100		FLATWASHER, 3/8 PLT	5	10	10
18	52-050045	(-2013)	CARRIAGE SCREW, 3/8 X 1 1/2 G5 P	(4)	(8)	(8)
	52-050049	(2014-)	CARRIAGE SCREW, 3/8 X 2 G5 PLT	4	8	8
19	52-050040	(-2013)	CARRIAGE SCREW, 3/8 X 1 1/4 G5 P	(2)	(2)	(2)
	52-050048	(2014-)	CARRIAGE SCREW, 3/8 X 1 3/4 G5 P	2	4	4
20	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	8	16	16
21	78-020049		WHIZ NUT, 5/16	8	16	16
22	68-010250		HEX NUT, 1/2 PLT	2	4	4
23	03-024-252		GUARD, CHAIN	2	4	4
25	03-070-024		SCRAPER ASSY	2	4	4
26	03-024-215	(-2012)	SPACER, CHAIN IDLER	(2)	(4)	(4)
	03-024-446	(2013-)	SPACER, '13 CHAIN IDLER 7/8"	2	4	4

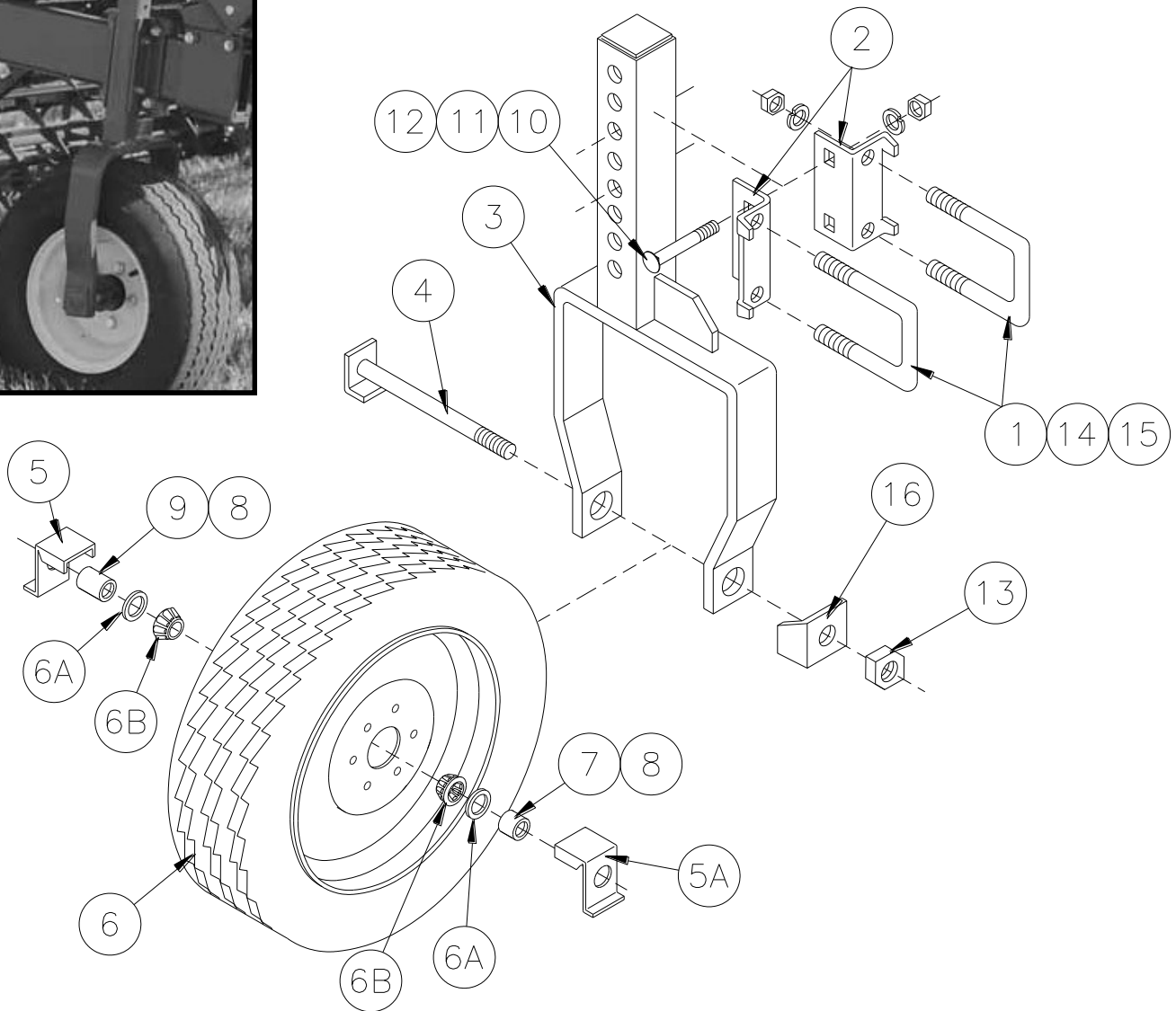
3 WHEEL DIRT KNOCKER



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
*1	52-050448		CARRIAGE BOLT, 3/4 X 4 1/2 G"5"	3
*2	03-023-464		DIRT KNOCKET SUPPORT	2
*3	03-050-083	(1999-2010)	7" KNOCKER WHEEL ASSY	(3)
	04-051-004	(1999-2010)	BEARING, 3/4 EXT	(2)
	03-050-111	(2011-)	WHEEL, 7" X 1 1/2 KNOCKER	3
	03-051-034	(2011-)	BEARING, 52M	2
*4	03-050-028		WASHER, 1 1/4 X 3/4	24
5	03-050-025		"U"-BOLT	4
6	68-010150		HEX NUT, 3/8 PLT	8
7	66-010150		LOCKWASHER, 3/8 PLT	8
*8	66-010350		LOCKWASHER, 3/4 PLT	3
*9	62-010300		FLATWASHER, 3/4 PLT	9
*10	68-010350		HEX NUT, 3/4 PLT	3
*11	62-020050		FLATWASHER, 1" SAE	3



GAUGE WHEEL



8 X 8 GAUGE WHEEL (03-082-192)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
-	03-081-089		WHEEL, 8 X 8 GAUGE	1

8 X 8 FRONT MOUNTED GAUGE WHEEL (03-082-222)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
-	03-081-089		WHEEL, 8 X 8 GAUGE	1
8	03-023-750		SPACER, 1/2 X 2 X 8	2

8 X 10 HIGH FLOTATION GAUGE WHEEL (03-082-019)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
-	03-081-088		WHEEL, 8 X 10 GAUGE	1

8 X 8 GAUGE WHEEL
(03-081-089)

8 X 10 GAUGE WHEEL
(03-081-088)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				-089	-088
1	03-050-001		WHEEL POST "U" BOLT	2	2
2	03-027-044		WHEEL POST BRACKET	2	2
3	03-080-060		WHEEL FORK (8X10)	1	1
4	03-080-507		WHEEL AXLE (8X10)	1	1
5	03-027-161		GAUGE WHEEL BRG SHIELD	1	1
5A	03-027-252		WHEEL SHIELD SHORT	1	1
6	21-058-003		WHEEL, W/TIRE 18X8.5X8	1	-
	03-081-077		WHEEL & HUB ASSY, 8 X 10	-	1
6A	02-056-007		SEAL (NAT. 204029X)	2	-
6B	02-051-015		BEARING CONE (L44643)	2	-
7	02-024-004		SPACER (8X10)	1	1
9	02-024-005		SPACER (8X10) LONG	1	1
10	52-050100		CARRIAGE SCREW, 3/8 X 3 G5	2	2
11	66-010150		LOCKWASHER, 3/8 PLT	2	2
12	68-010150		HEX NUT, 3/8 PLT	2	2
13	70-010250		JAM NUT, 1	1	1
14	66-010250		LOCKWASHER, 1/2 PLT	4	4
15	68-010250		HEX NUT, 1/2 PLT	4	4
16	11-027-014		PLATE, NUT STOP	1	1

8 X 10 WHEEL & HUB ASSEMBLY
(03-081-077)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
6	03-058-007		TIRE, TUBELESS (8X10)	1
	03-058-008	(2002-2007)	HUB, CAST W/CUPS	(1)
	03-058-009	(2002-2007)	BOLT, 1/2 X 7/8 NF	(5)
	02-058-017	(2008-)	HUB ASSEMBLY W-CUPS	1
	02-058-036	(2008-)	NUT, 1/2 NF LUG	5
6A	02-056-007		SEAL	2
6B	02-051-015		CONE, BEARING	2

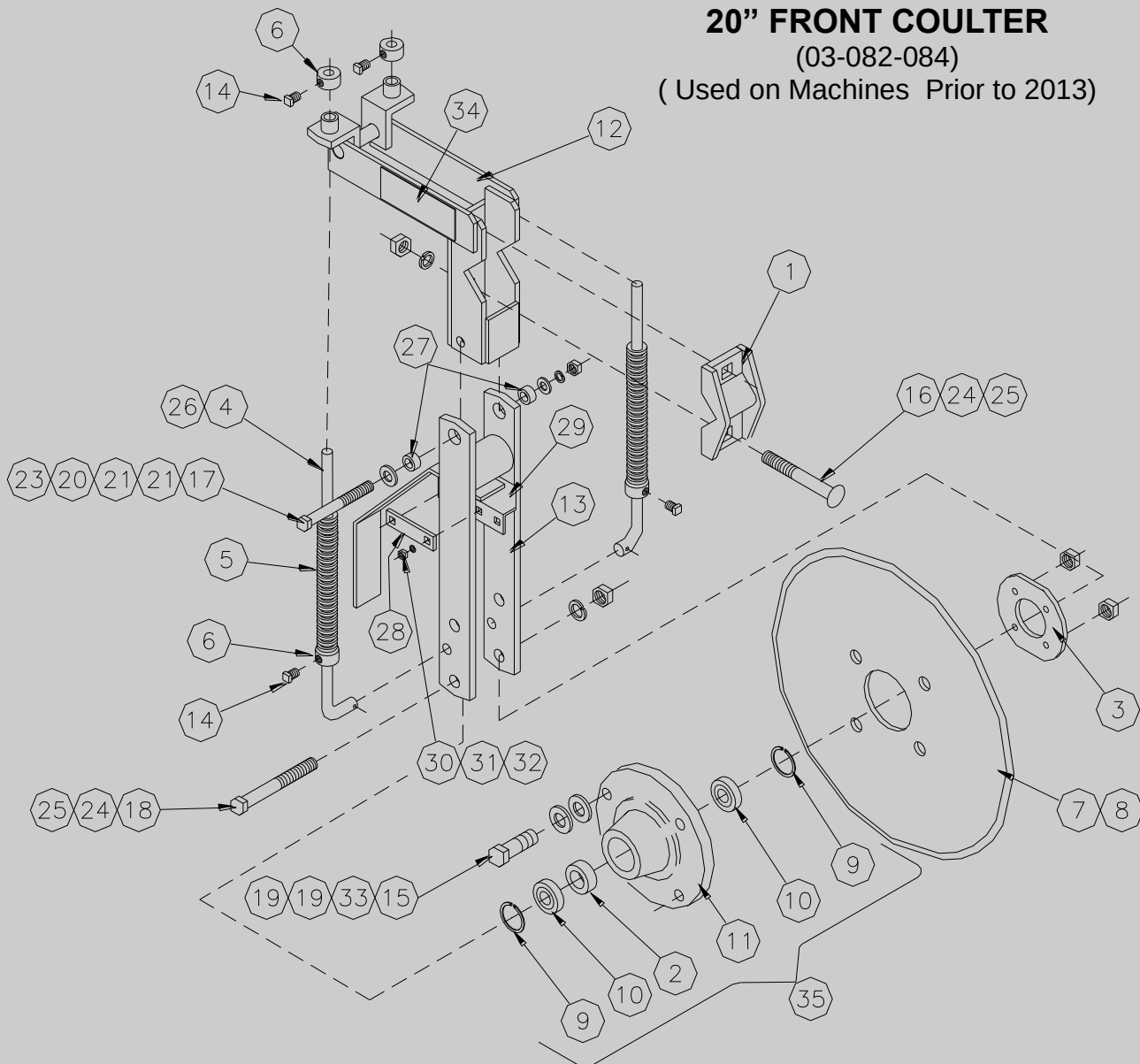
18 X 8.5 X 8 WHEEL W/TIRE
(21-058-003)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
6	21-058-002		TIRE, 18X8.5X8	1
	01-058-003		WHEEL, 8" W/CUPS	1

20" FRONT COULTER

(03-082-084)

(Used on Machines Prior to 2013)

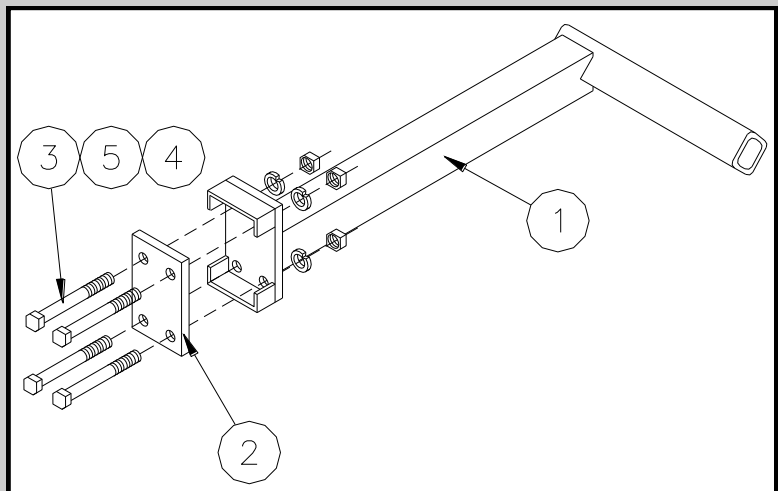


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	02-057-019		CLAMP, 2 1/2 TOOL BAR	1
2	04-024-069		BEARING SPACER, 3/8	1
3	03-023-064		COULTER FLANGE	1
4	03-026-025	(-2005)	SPRING PUSH ROD	(2)
	03-026-274	(2006-)	ROD, FLEX SPRING	2
5	03-050-008		COULTER SPRING	2
6	03-050-009		11/16" ADJ COLLAR	4
7	03-050-010		DURA FLUTE COULTER, 17"	1
8	03-050-042		DURA FLUTE COULTER, 20"	1
9	04-050-078		RETAINING RING, 2 3/64 INTERNAL	2
10	04-051-004		BEARING, 3/4 CYL (EXT 205)	2
11	03-057-014		COULTER HUB	1
12	03-080-537		COULTER BRACKET, '85	1
13	03-080-181		COULTER FORK	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
14	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
15	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
16	52-050450		CARRIAGE BOLT, 3/4 X 5 G5 PLT	2
17	48-091150		CAPSCREW, 5/8 X 5 1/2 G5 PLT	1
18	48-091475		CAPSCREW, 3/4 X 5 (AXLE)	1
19	72-010050		LOCKNUT, 3/8 G"C" PLT & WAXED	4
20	66-010300		LOCKWASHER, 5/8 PLT	1
21	62-010250		FLATWASHER, 5/8 PLT	2
23	72-020050		LOCKNUT, 5/8 G"C" PLT 7 WAXED	1
24	66-010350		LOCKWASHER, 3/4 PLT	3
25	68-010350		HEX NUT, 3/4 PLT	3
26	76-010100		COTTER PIN, 3/16 X 1 1/2	2
27	04-024-001		PIVOT BUSHING	2
28	03-023-228		DISC SHIELD BRACKET	1
29	03-080-244		DISC SHIELD	1
30	52-050045		CARRIAGE BOLT, 3/8 X 1 1/2 PLT	2
31	66-010150		LOCKWASHER, 3/8 PLT	2
32	68-010150		HEX NUT, 3/8 PLT	2
33	62-010050		FLATWASHER, 5/16 PLT	8
34	03-050-040		DECAL, KMC	1
*35	04-081-014		COULTER HUB ASSY	1

* Hub Assembly (04-081-014) Made Up of #2, #9, #10, & #11.

4-ROW COULTER BRACKET
(03-082-196)
(FOR MACHINES PRIOR TO 2013)

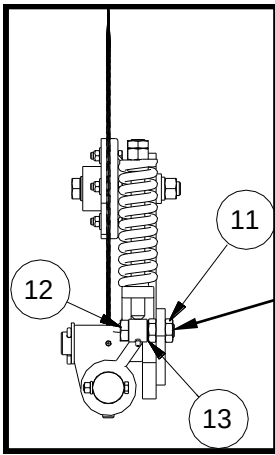


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-610		BRACKET, 4R VINE CUTTER	1
2	03-023-672		CAP, SHANK	1
3	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 PLT	4
4	68-010350		HEX NUT, 3/4 PLT	4
5	66-010350		LOCKWASHER, 3/4 PLT	4

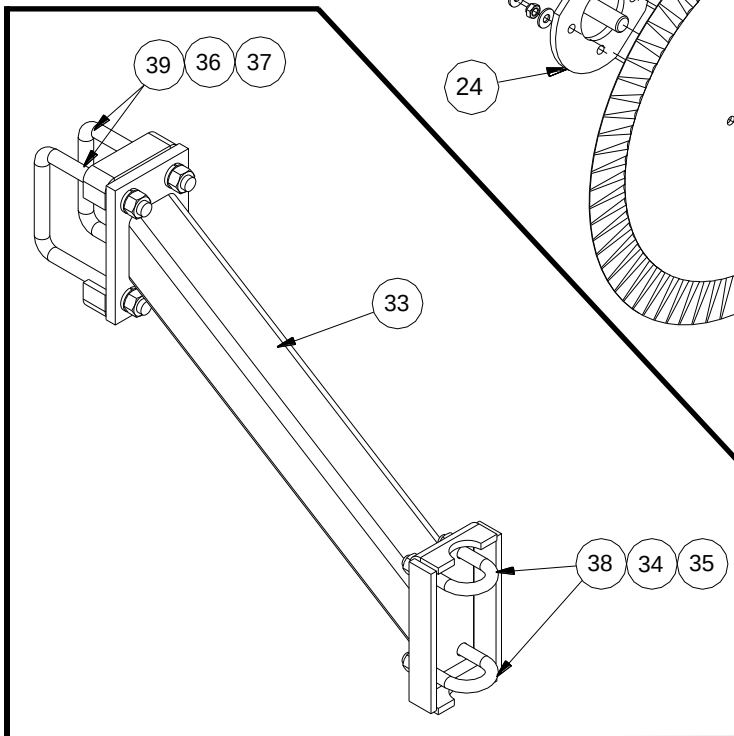
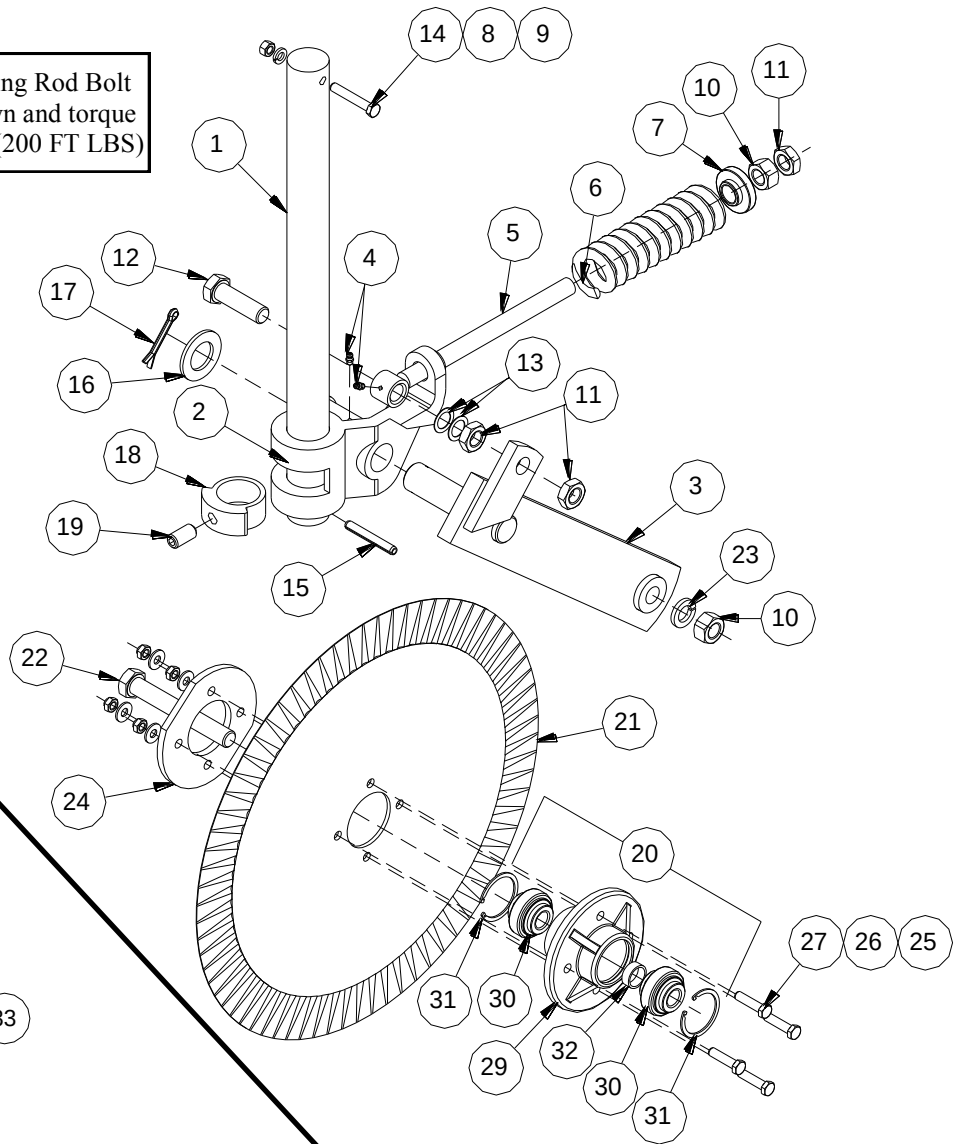
SWIVEL COULTER

(03-082-301)

(Used on Machines in 2013 to Present)



Set Spring Rod Bolt
As shown and torque
Jam nut (200 FT LBS)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	16-026-007		SHANK, COULTER	1
2	16-057-004		CASTING, PIVOT COULTER	1
3	03-070-049		ARM, BUSHED COULTER PIVOT	1
4	02-050-005		FITTING, 1/4-28 STRT GREASE	2
5	16-080-020		ROD, COULTER SPRING	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
6	16-050-015		SPRING, '93 COULTER	1
7	16-057-002		CAP, SPRING	1
8	66-010150		LOCKWASHER, 3/8 PLT	1
9	68-010150		HEXNUT, 3/8 PLT	1
10	68-010350		HEXNUT, 3/4 PLT	2
11	70-010150		JAMNUT, 3/4 PLT	3
12	48-091350		CAPSCREW, 3/4 X 2 1/2 G5 PLT	1
13	15-050-005		FLATWASHER, 1.125 X 0.76 X 0.030	2
14	48-090210		CAPSCREW, 3/8 X 2 1/4 G5 PLT	1
15	02-050-003		ROLL PIN, 3/8 X 2 3/4 PLT	1
16	02-050-105		WASHER, PIVOT PIN	1
17	76-010200		COTTER PIN, 1/4 X 2	1
18	16-057-003	(-2012)	STOP, COULTER SWIVEL	(1)
	16-027-168	(-2012)	STOP, 5°COULTER	(1)
	03-057-023	(2013-)	STOP, INVERTER SWIVEL	1
19	54-020085	(-2012)	SETSCREW, 5/8 X 1 1/4 ALLEN HD	(1)
	54-020082	(2013-)	SETSCREW, 5/8 X 3/4 ALLEN HD	1
20	04-081-014		HUB ASSY, 1977	1
21	03-050-042		DURA-FLUTE COULTER, 20"	1
22	48-100025		CAPSCREW, 3/4 X 5 1/2 G5 PLT	1
23	66-010350		LOCKWASHER, 3/4 PLT	1
24	03-023-064		COULTER, FLANGE	1
25	72-010050		LOCKNUT, 3/8 STOVER G"B" PLT	4
26	62-010050		FLATWASHER, 5/16 STD PLT	4
27	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4

HUB ASSEMBLY

(04-081-014)

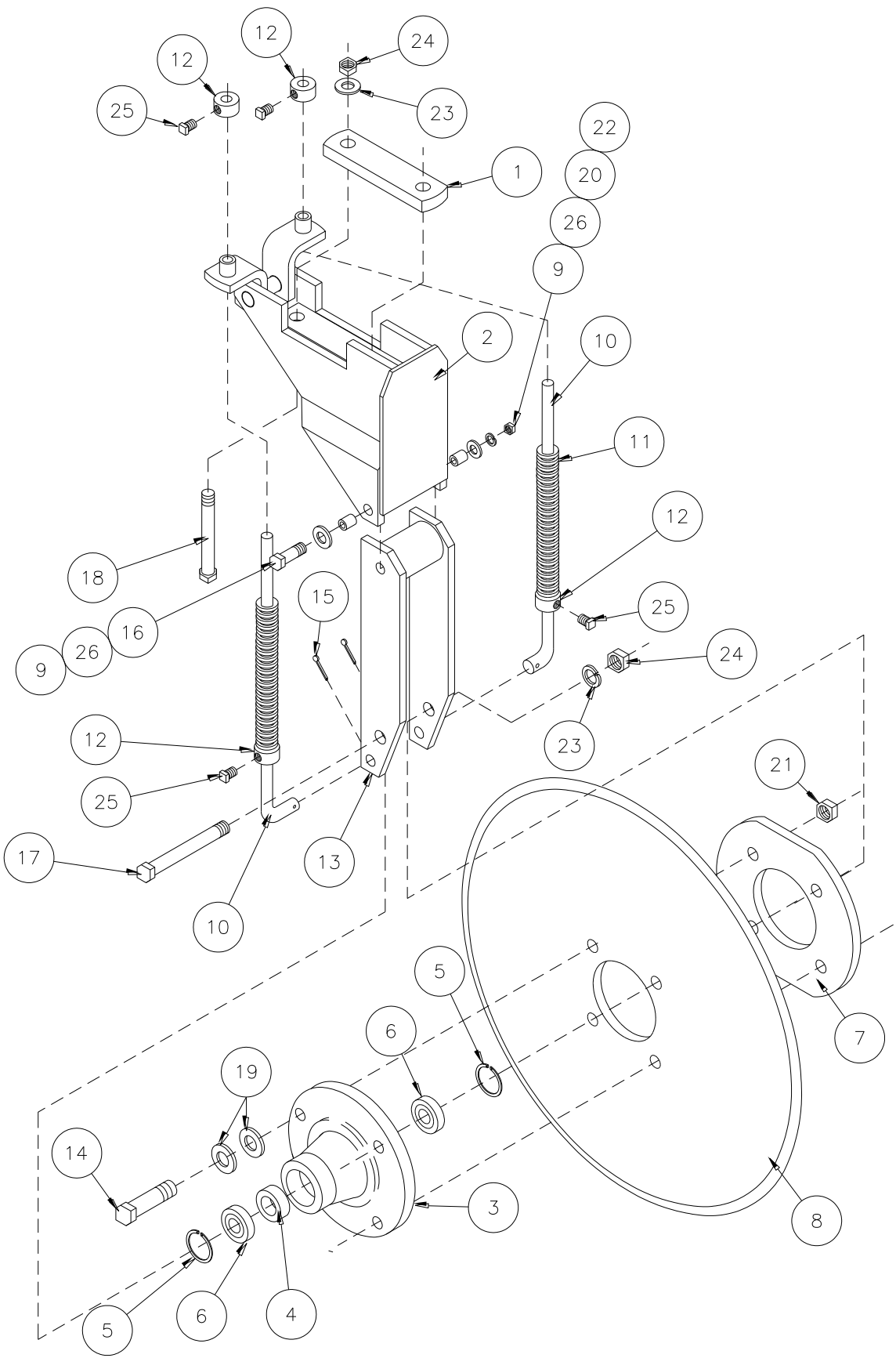
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
29	03-057-014		HUB, COULTER	1
30	04-051-004		BEARING, 3/4 EXT	2
31	04-050-078		RING, 2 3/64 INTERNAL	2
32	04-024-069		SPACER, 3/8 BEARING	1

OUTSIDE COULTER BRACKET

(03-082-308)

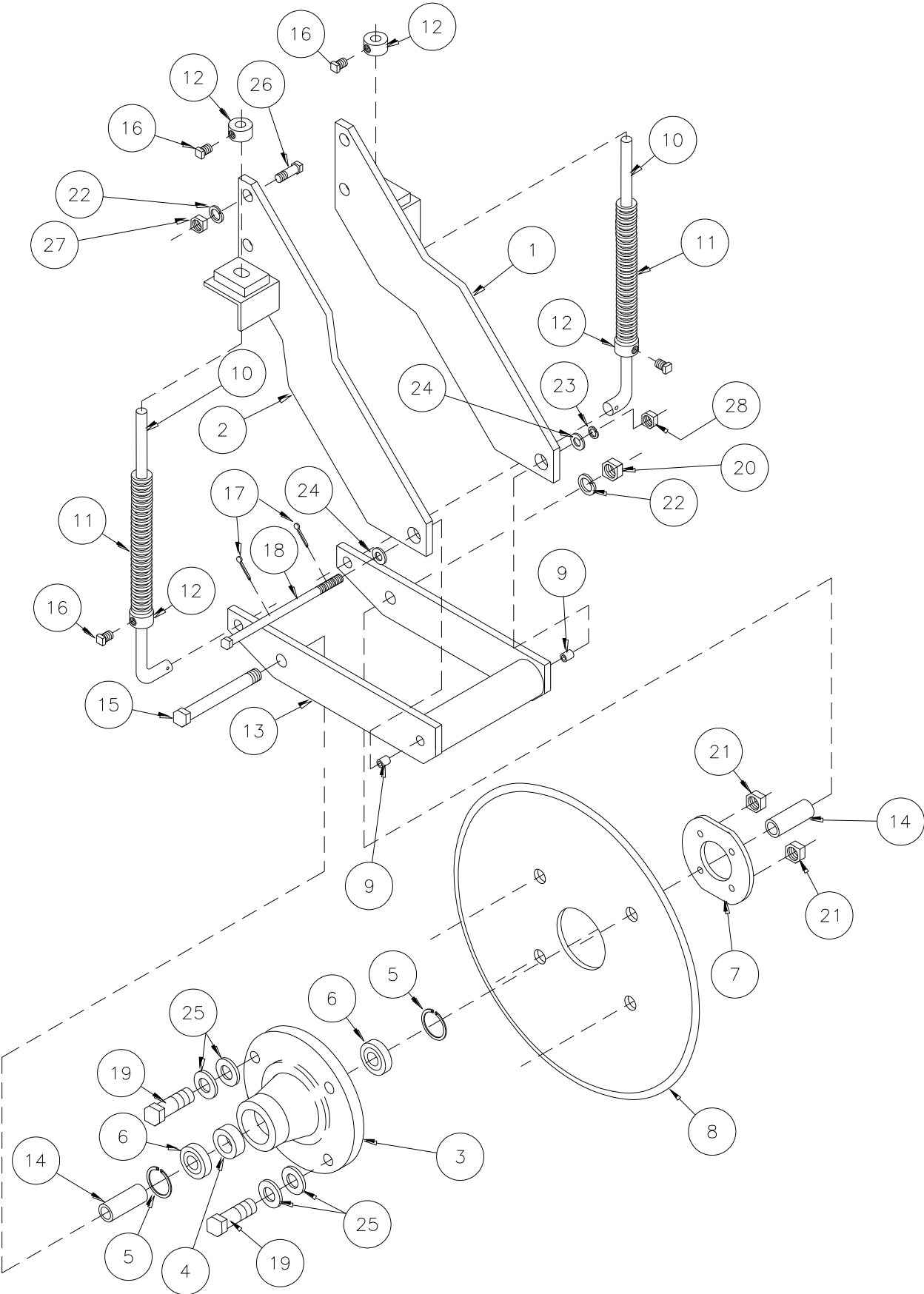
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
33	03-070-072		BRACKET, OUTSIDE COULTER	1
34	66-010300		LOCKWASHER, 5/8 PLT	4
35	68-010300		HEXNUT, 5/8 PLT	4
36	66-010350		LOCKWASHER, 3/4 PLT	4
37	68-010350		HEXNUT, 3/4 PLT	4
38	03-050-205		U-BOLT, 5/8 X 2 7/16 X 2 7/8 G5 PLT	2
39	03-050-206		U-BOLT, 3/4 X 5 13/16 X 6 3/4 G5 PLT	2

5 X5 COULTER
(03-082-208)



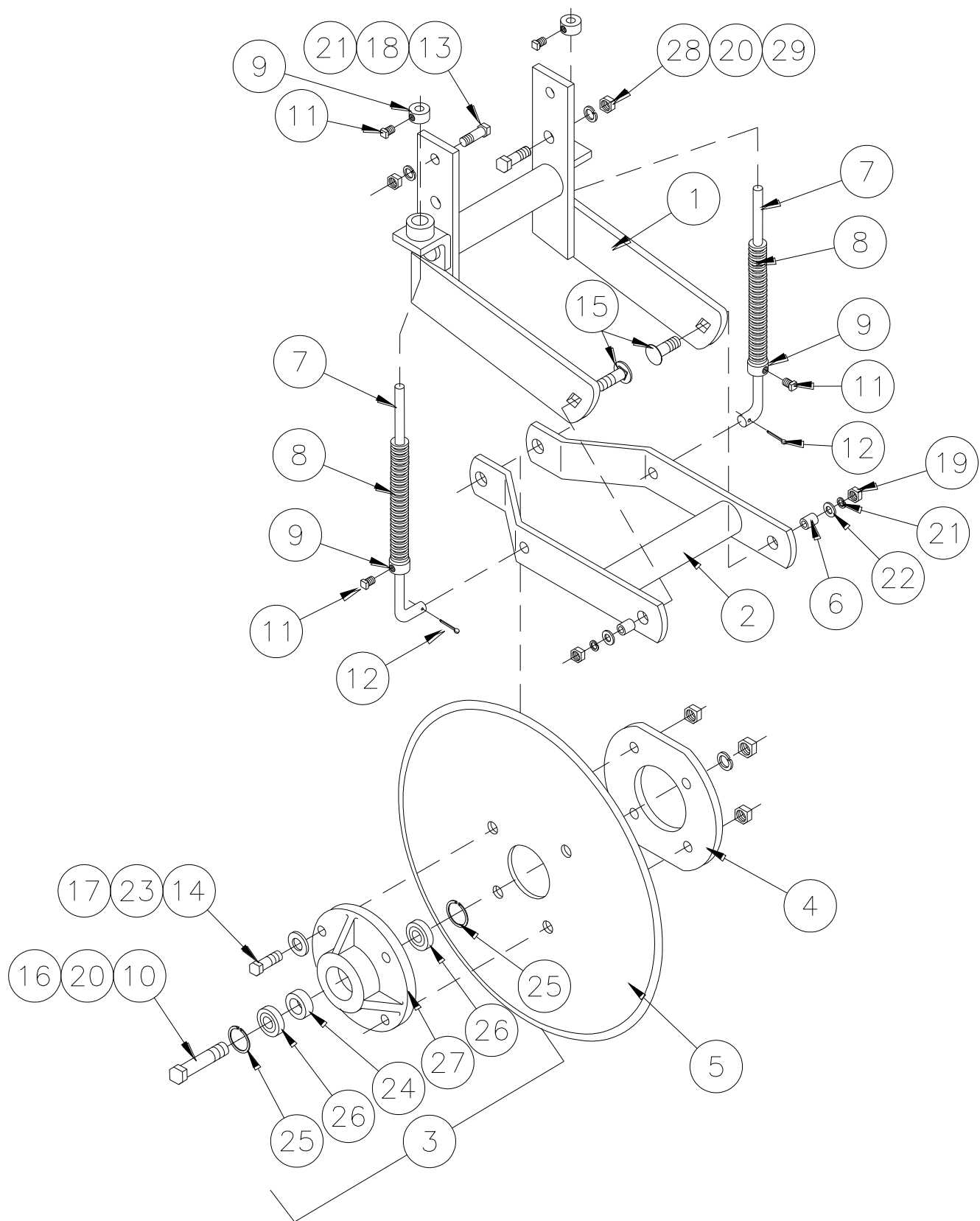
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	36-023-027		CLAMP, COULTER BRACKET	1
2	03-080-653		BRACKET, COULTER	1
3	03-057-014		HUB, COULTER	1
4	04-024-069		SPACER, 3/8 BEARING	1
5	04-050-078		RING, INTERNAL RETAINER 2 3/64	2
6	04-051-004		BEARING, 3/4 EXT CYL (205)	2
7	03-023-064		FLANGE, COULTER	1
8	03-050-042		COULTER, DURA-FLUTE 20"	1
9	04-024-001		BUSHING, PIVOT	2
10	03-026-115		ROD, 26" SPRING PUSH	2
11	03-050-008		SPRING, COULTER	2
12	03-050-009		COLLAR, 11/16 ADJ	4
13	03-080-652		FORK, COULTER	1
14	48-060100		CAPSCREW, 3/8 X 1 1/2 G5	4
15	76-010100		COTTER PIN, 3/16 X 1 1/2	2
16	48-091202		CAPSCREW, 5/8 X 6 1/2 G5 PLT	1
17	48-091475		CAPSCREW, 3/4 X 5 G5 PLT	1
18	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 PLT	2
19	62-010050		FLATWASHER, 5/16 PLT	8
20	66-010300		LOCKWASHER, 5/8 PLT	3
21	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
22	72-020050		LOCKNUT, 5/8 G"C" PLT & WAXED	1
23	66-010350		LOCKWASHER, 3/4 PLT	3
24	68-010350		HEX NUT, 3/4 PLT	3
25	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
26	62-010250		FLATWASHER, 5/8 PLT	2

4-ROW CENTER COULTER
(03-081-105)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-611		SUPPORT, LT 4R COULTER	1
2	03-080-612		SUPPORT, RT 4R COULTER	1
3	03-057-014		HUB, COULTER	1
4	04-024-069		SPACER, 3/8 BEARING	1
5	04-050-078		RING, 2 3/64 INTERNAL RETAINER	2
6	04-051-004		BEARING, 3/4 EXT. CYL (205)	2
7	03-023-064		FLANGE, COULTER	1
8	03-050-042		COULTER, 20" DURA-FLUTE	1
9	04-024-001		BUSHING, PIVOT	2
10	03-026-115		ROD, SPRING PUSH	2
11	03-050-008		SPRING, COULTER	2
12	03-050-009		COLLAR, 11/16 ADJ	4
13	03-080-619		FORK, COULTER	1
14	03-024-236		SPACER, BEARING	2
15	48-100110		CAPSCREW, 3/4 X 11 G5 PLT	1
16	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
17	76-010100		COTTER PIN, 3/16 X 1 1/2	2
18	48-091268		CAPSCREW, 5/8 X 12 G5 PLT	1
19	48-060100		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
20	68-010350		HEX NUT, 3/4 PLT	1
21	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
22	66-010350		LOCKWASHER, 3/4 PLT	5
23	66-010300		LOCKWASHER, 5/8 PLT	1
24	62-020040		FLATWASHER, 5/8 SAE PLT	2
25	62-010050		FLATWASHER, 5/16 PLT	8
26	48-091275		CAPSCREW, 3/4 X 2 G5 PLT	4
27	70-010150		JAM NUT, 3/4 PLN	4
28	72-020050		LOCKNUT, 5/8 G"C" PLT	1

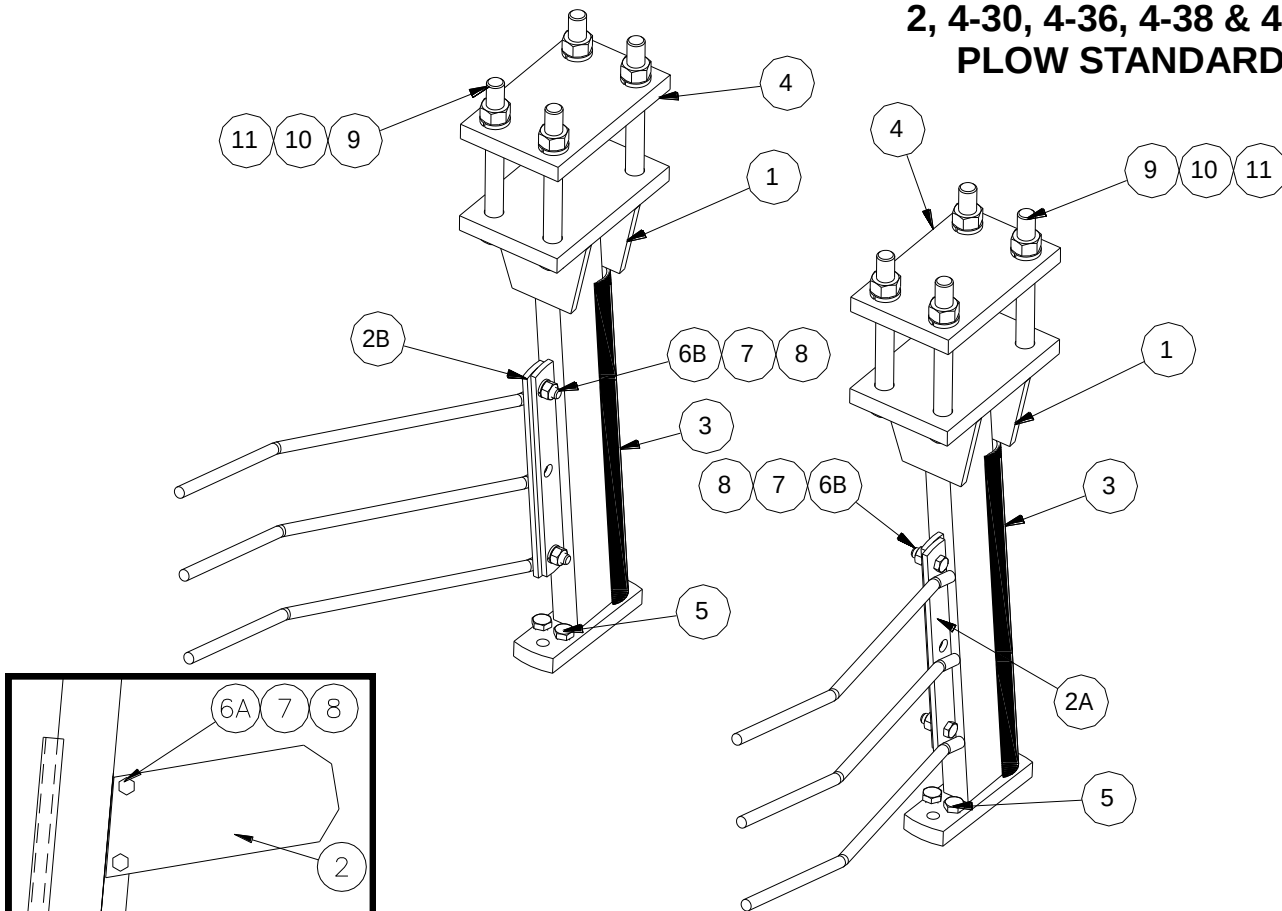
MAST COULTER
(03-082-157)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-470		BRACKET, MAST COULTER	1
2	03-080-472		FORK, MAST COULTER	1
3	04-081-014		HUB, 1977	1
4	03-023-064		FLANGE, COULTER	1
5	03-050-042		DURA-FLUTE COULTER, 20"	1
6	04-024-001		BUSHING, PIVOT	2
7	03-026-115		ROD, SPRING PUSH	2
8	03-050-008		SPRING, COULTER	2
9	03-050-009		COLLAR, 11/16 ADJ	4
10	48-091475		CAPSCREW, 3/4 X 5 G5 PLT	1
11	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
12	76-010100		COTTER PIN, 3/16 X 1 1/2	2
13	48-090920		CAPSCREW, 5/8 X 1 3/4 G5 PLT	2
14	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
15	52-050348		CARRIAGE SCREW, 5/8 X 2 G5 PLT	2
16	68-010350		HEX NUT, 3/4 PLT	1
17	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
18	70-010140		JAM NUT, 5/8 PLT	2
19	68-010300		HEX NUT, 5/8 PLT	2
20	66-010350		LOCKWASHER, 3/4 PLT	3
21	66-010300		LOCKWASHER, 5/8 PLT	4
22	62-010250		FLATWASHER, 5/8 PLT	2
23	62-010050		FLATWASHER, 5/16 PLT	4
*24	04-024-069		SPACER, 3/8 BEARING	1
*25	04-050-078		RING, 2 3.64 INTERNAL RETAINER	2
*26	04-051-004		BEARING 3/4 EXT CYL (205)	2
*27	03-057-014		HUB, COULTER	1
28	48-091275		CAPSCREW, 3/4 X 2 G5 PLT	2
29	70-010150		JAMNUT, 3/4 PLT	2

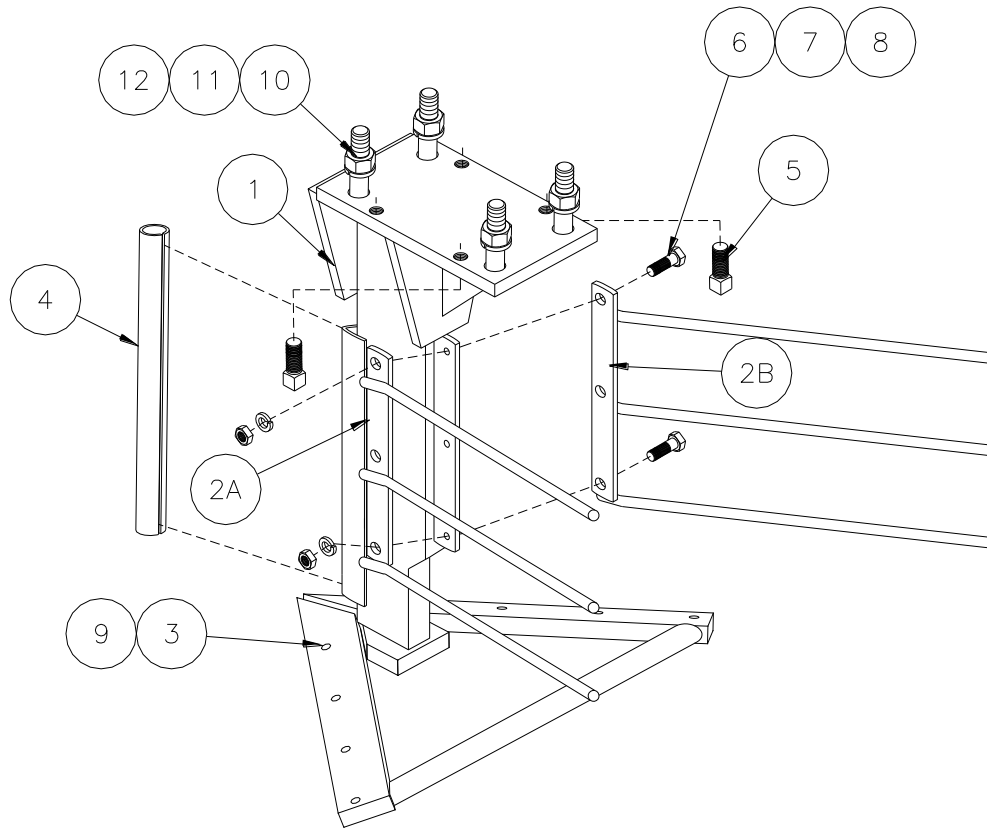
*These items make up item #3 (04-081-014)

2, 4-30, 4-36, 4-38 & 4-40 PLOW STANDARD



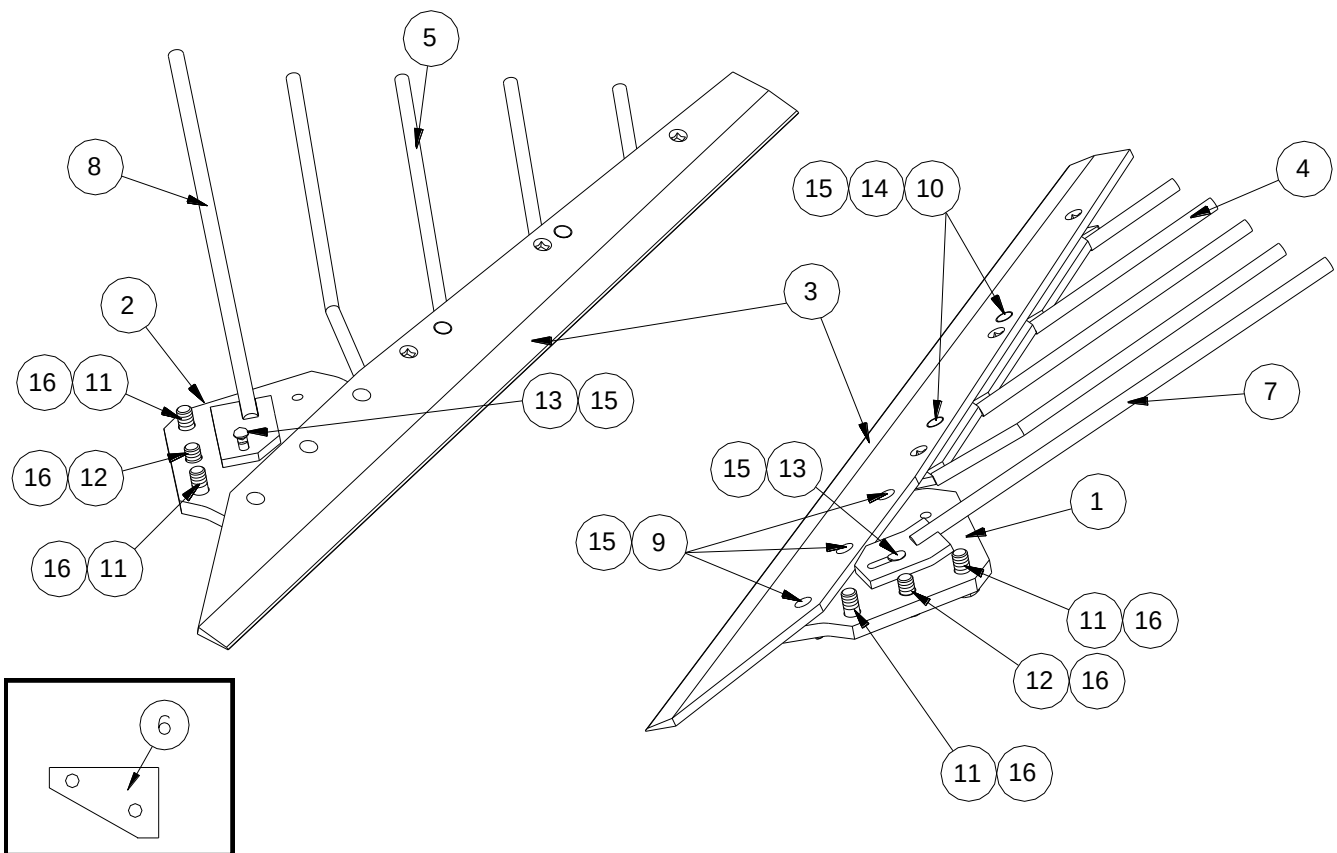
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				2-R	4-30 4-40	4-36 4-38
1	03-080-605		SHANK	2	2	-
	03-080-664		WELDT, 5 X 5 SHANK LT	-	-	1
	03-080-665		WELDT, 5 X 5 SHANK RT			1
2	03-027-105	(-2004)	PLOW STANDARD SHIELD	(2)	(2)	(2)
2A	03-080-694	(2005)	SUPPORT, PLOW STD LT	-	(1)	(1)
	03-080-994	(2006-)	SUPPORT, PLOW STD LT	1	1	1
2B	03-080-695	(2005)	SUPPORT, PLOW STD RT	-	(1)	(1)
	03-080-995	(2006-)	SUPPORT, PLOW STD RT	1	1	1
3	03-024-211		PLASTIC SHIN GUARD	2	2	2
4	03-023-672		CAP, SHANK	2	2	2
5	48-090590		CAPSCREW, 1/2 X 1 G5 PLT	4	4	4
6A	48-090090	(-2004)	CAPSCREW, 3/8 X 3/4 PLT	(4)	(4)	(4)
6B	48-090350		CAPSCREW, 7/16 X 1 1/4 PLT	4	4	4
7	66-010150	(-2004)	LOCKWASHER, 3/8 PLT	(4)	(4)	(4)
	66-010200		LOCKWASHER, 7/16 PLT	4	4	4
8	68-010150	(-2004)	HEX NUT, 3/8 PLT	(4)	(4)	(4)
	68-010200		HEX NUT, 7/16 PLT	4	4	4
9	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 P	8	8	8
10	66-010350		LOCKWASHER, 3/4 PLT	8	8	8
11	68-010350		HEX NUT, 3/4 PLT	8	8	8

CENTER PLOW STANDARDS



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
				4-30
				4-36
				4-38
				4-40
1	03-080-832		SHANK, RIGID	1
2A	03-080-694	(-2005)	SUPPORT, PLOW STD LT	(1)
	03-080-994	(2006-)	SUPPORT, PLOW STD LT	1
2B	03-080-695	(-2005)	SUPPORT, PLOW STD RT	(1)
	03-080-995	(2006-)	SUPPORT, PLOW STD RT	1
3	60-020065		PLOW BOLT, 3/8 X 1 1/2 G8 P	8
4	03-024-253		GUARD, CENTER	1
5	54-010300		SETSCREW, 5/8 X 1 1/2	4
6	48-090350		CAPSCREW, 7/16 X 1 1/4 G5	2
7	66-010200		LOCKWASHER, 7/16	2
8	68-010200		HEX NUT, 7/16	2
9	78-020300		WHIZ FLANGE LOCKNUT, 3/8	8
10	48-091600		CAPSCREW, 7/8 X 3 G5 P	4
11	66-010400		LOCKWASHER, 7/8 PLT	4
12	68-010400		HEX NUT, 7/8 PLT	4

BLADES, CUT RODS, & FROGS



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				2-R	4-30	4-36 4-38	4-40
1	03-027-111	(-2004)	CUT FROG, LT 26"	(1)	-	-	-
	03-023-533	(2005-)	FROG, 26" 8-H CSUNK LT CUT	1	1	1	1
2	03-027-112	(-2004)	CUT FROG, RT 26"	(1)	-	-	-
	03-023-534	(2005-)	FROG, 26" 8-H CSUNK RT CUT	1	1	1	1
3	03-081-068		BLADE, 3/8" X 5" X 42" (PAIR)	1	1	1	1
	03-081-160		BLADE, CENTER (PAIR) 31"	-	1	1	1
4	03-080-071		ROD, 26" 1 BENT SM SLT LT CUT	-	1	1	1
	03-080-834		ROD, 26" 1 BENT LG SLT LT CUT	1	1	1	1
5	03-080-072		ROD, 26" 1 BENT SM SLT RT CUT	-	1	1	1
	03-080-835		ROD, 26" 1 BENT LG SLT RT CUT	1	1	1	1
6	03-027-258	(-2005)	SLIDE, 26" FROG	(2)	(2)	(2)	(2)
7	03-080-996	(2006-)	FINGER, LIFT LT	1	1	1	1
8	03-080-997	(2006-)	FINGER, LIFT RT	1	1	1	1
9	60-020065		PLOW BOLT, 3/8 X 1 1/2 G8 P	6	6	6	6
10	60-020050		PLOW BOLT, 3/8 X 1 1/4 G5 P	4	8	8	8
11	48-090930		CAPSCREW, 5/8 X 1 1/2 G5 P	4	4	4	4

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				2-R	4-30	4-36 4-38	4-40
12	48-090910		CAPSCREW, 5/8 X 1 1/4 G5 P	2	2	2	2
13	52-050045		CARRSCREW 3/8 X 1 1/2 G5	2	2	2	2
14	62-010100		FLATWASHER, 3/8 PLT	4	8	8	8
15	78-020300		WHIZ FLANGE LOCKNUT, 3/8	12	16	16	16
16	66-010595		EXT TOOTH WASHER, 5/8	6	6	6	6

21" OPTIONAL CUT RODS, & FROGS

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				2-R	4-30	4-36 4-38	4-40
1	03-027-109		FROG, 21" 6-HOLE LT CUT	OPT	OPT	OPT	OPT
2	03-027-110		FROG, 21" 6-HOLE RT CUT	OPT	OPT	OPT	OPT
4	03-080-014		ROD, 21" 3 ROD LT CUT	OPT	OPT	OPT	OPT
5	03-080-015		ROD, 21" 3 ROD RT CUT	OPT	OPT	OPT	OPT

28" OPTIONAL CUT RODS, & FROGS (Twin Rows Only)

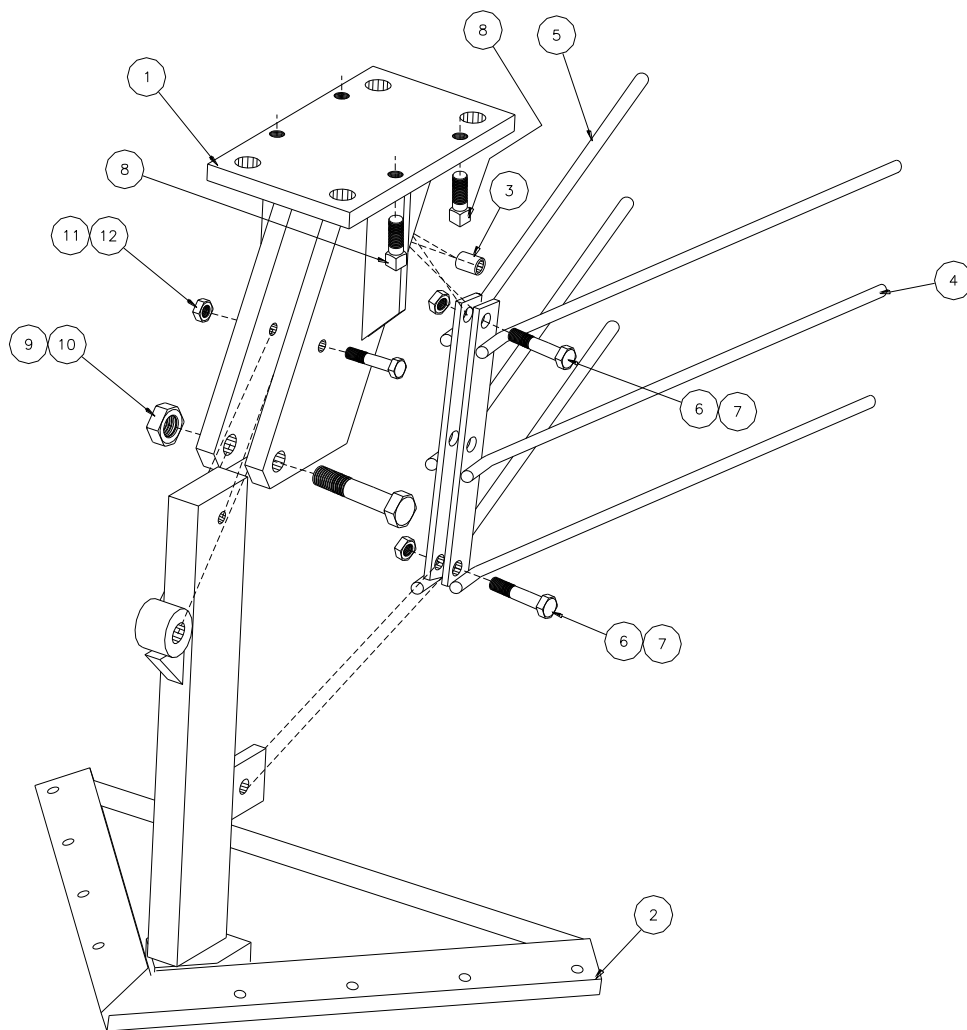
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				2-R	4-30	4-36 4-38	4-40
1	03-023-864		FROG, 28" 9-HOLE LT CUT	OPT	OPT	OPT	OPT
2	03-023-865		FROG, 28" 9-HOLE RT CUT	OPT	OPT	OPT	OPT
4	03-080-847		ROD, 28" 5 ROD LT CUT	OPT	OPT	OPT	OPT
5	03-080-848		ROD, 28" 5 ROD RT CUT	OPT	OPT	OPT	OPT

30" OPTIONAL CUT RODS, & FROGS

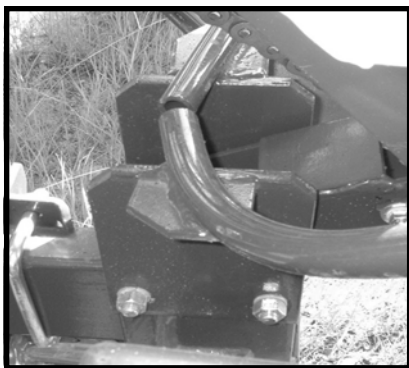
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				2-R	4-30	4-36 4-38	4-40
1	03-080-218		FROG, 30" 8 HOLE WELD LT	OPT	OPT	OPT	OPT
2	03-080-219		FROG, 30" 8 HOLE WELD RT	OPT	OPT	OPT	OPT
4	03-080-220		ROD, 30" 4 ROD STR LT CUT	OPT	OPT	OPT	OPT
5	03-080-221		ROD, 30" 4 ROD STR RT CUT	OPT	OPT	OPT	OPT

26" TRIP V-SHANK
(03-081-162)

AUST. CENTER TRIP SHANK
(03-081-131)



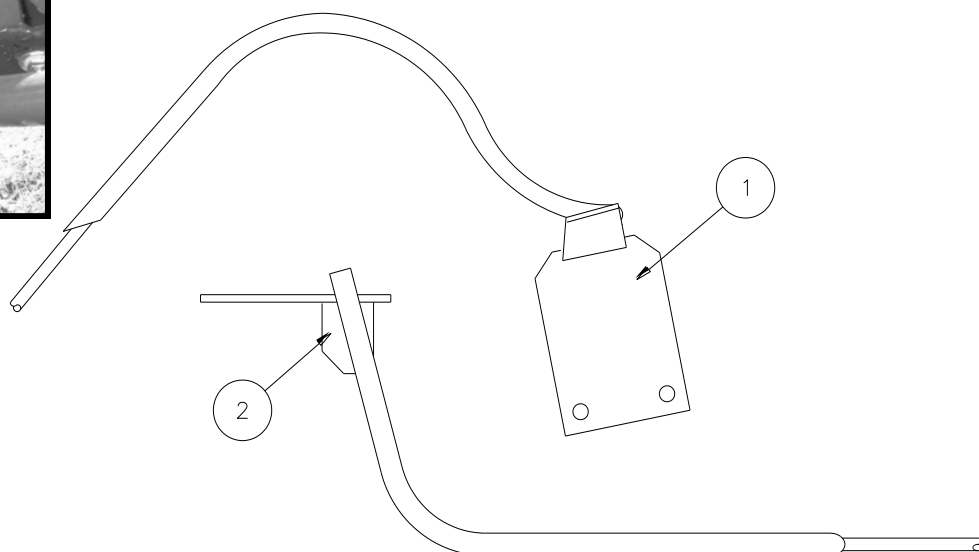
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	-131	-162
1	03-080-709		MOUNT, '97 TRIP SHANK	1	1
2	03-080-710		SHANK, '97 CTR TRIP	1	-
	03-080-833		SHANK, 26" TRIP	-	1
3	03-024-301		ROLLER, TRIP SHANK	1	1
4	03-080-694		SUPPORT, PLOW STD CENTER LT	1	1
5	03-080-695		SUPPORT, PLOW STD CENTER RT	1	1
6	48-090185		CAPSCREW, 3/8 X 1 3/4 G5 PLT	2	2
7	72-010050		LOCKNUT, 3/8 PLT	2	2
8	54-010275		SETSCREW, 5/8 X 1 SQ HD CUPPT	4	4
9	48-091450		CAPSCREW, 3/4 X 4 1/2 G5 PLT	1	1
10	72-010150		LOCKNUT, 3/4 PLT	1	1
11	48-090550		CAPSCREW, 7/16 X 3 1/2 G5 PLT	1	1
12	72-010075		LOCKNUT, 7/16 PLT	1	1



#1.92 CENTER VINE ROD , 4-ROW

(Used on Center Inverter Only)

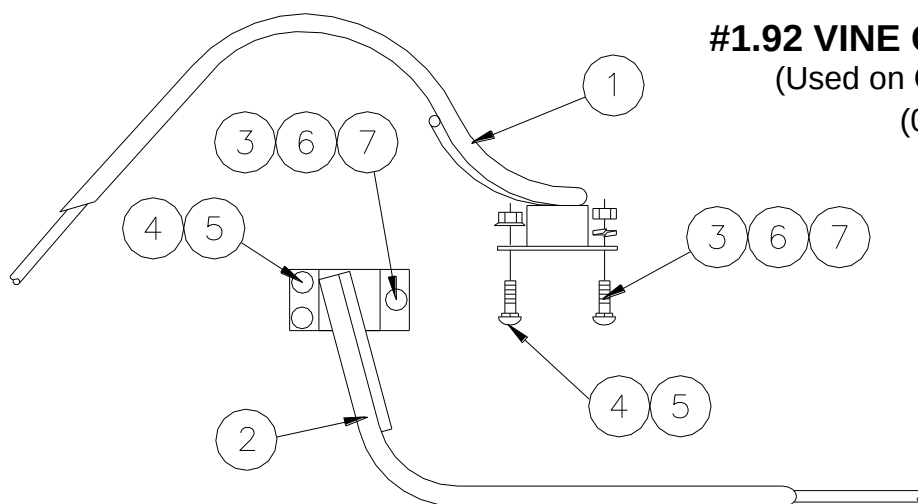
(03-082-194)



#1.92 VINE GUIDE ROD , 4-ROW

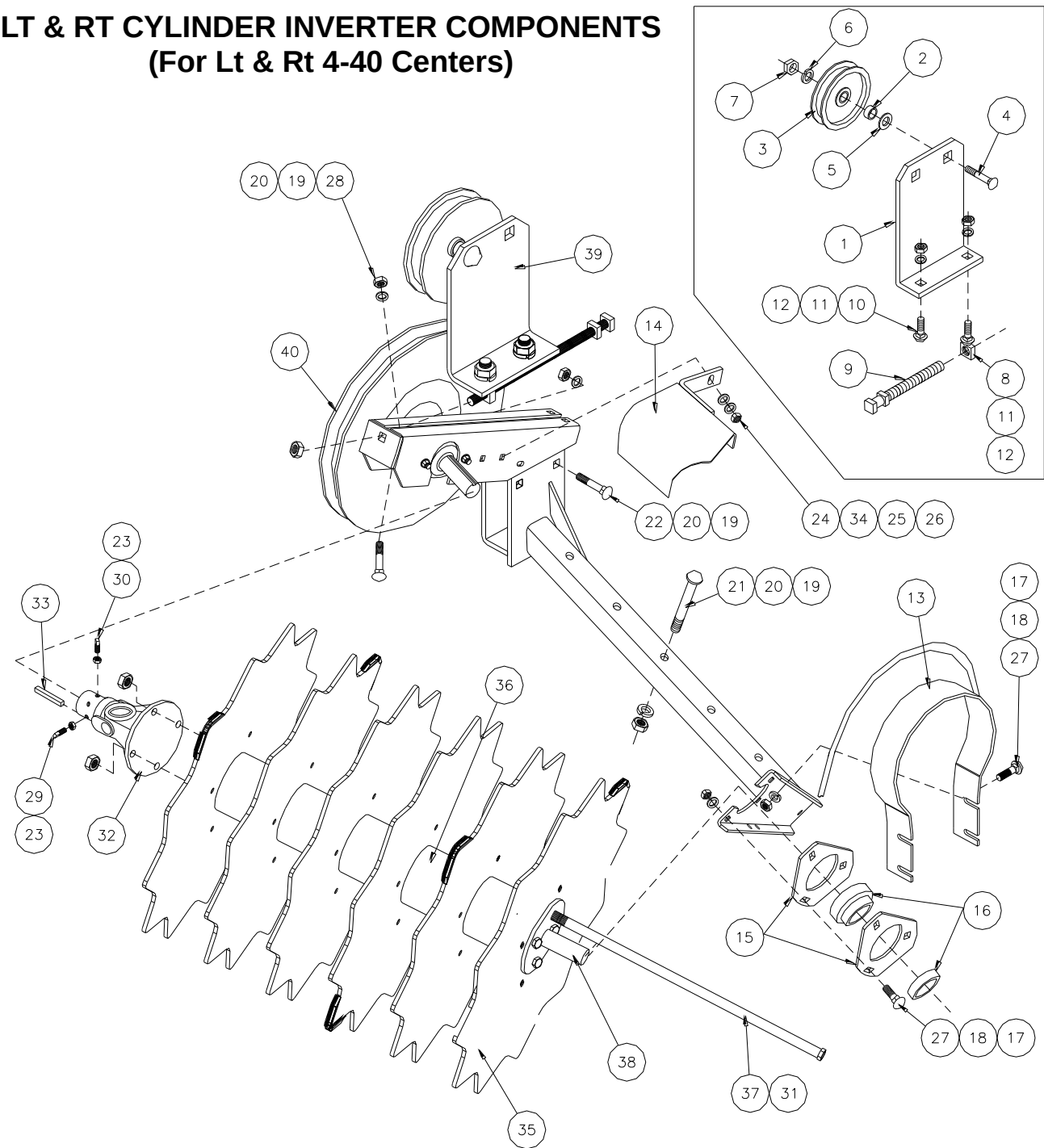
(Used on Center Inverter Only)

(03-082-193)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				-193	-194
1	03-080-579		ROD, 1.92 LT VINE	1	-
	03-080-581		#1.92 CENTER VINE ROD, LT	-	1
2	03-080-580		ROD, 1.92 RT VINE	1	-
	03-080-582		#1.92 GUIDE ROD CENTER, RT	-	1
3	52-050123		CARRIAGE SCREW, 1/2 X 1	2	-
4	52-050035		CARRIAGE SCREW, 3/8 X 1	4	-
5	78-020300		WHIZ FLANGE, 3/8	4	-
6	66-010250		LOCKWASHER, 1/2	2	-
7	68-010250		HEX NUT, 1/2	2	-

LT & RT CYLINDER INVERTER COMPONENTS
(For Lt & Rt 4-40 Centers)



LT & RT INVERTER BELT IDLER
(03-081-052 & 03-081-053)

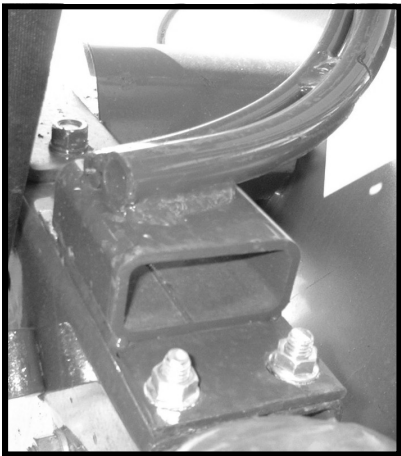
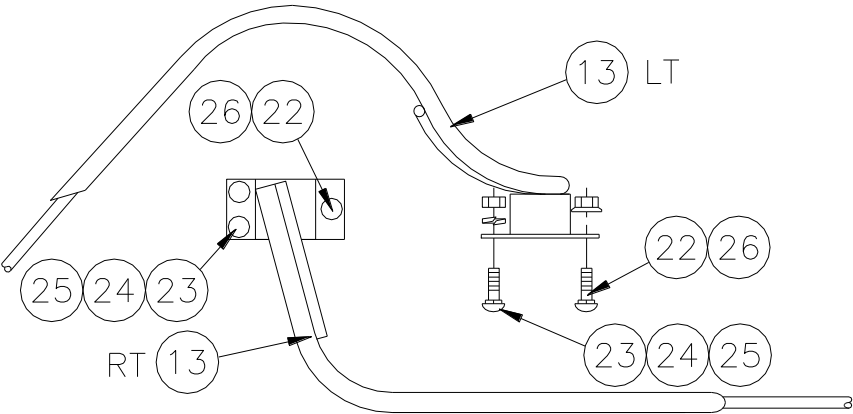
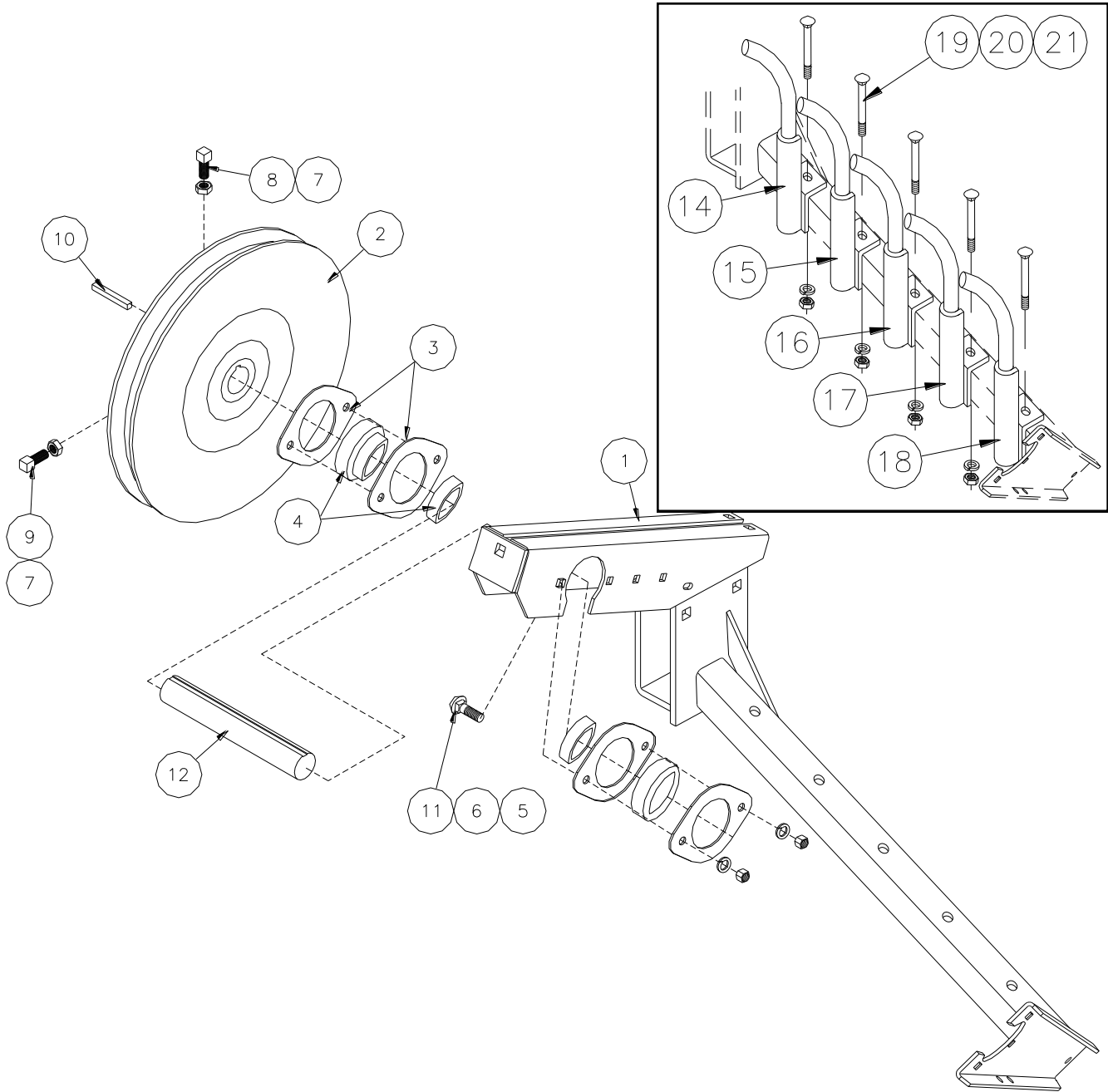
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	LT	RT
1	03-023-251		BRACKET, IDLER	1	1
2	03-050-087		SPACER, INVERTER BELT	1	1
3	03-053-023		IDLER, 1 X 5 1/2	1	1
4	52-050360		CARRIAGE SCREW, 5/8 X 2 1/2	1	1
5	62-010250		FLATWASHER, 5/8 STD PLT	1	1
6	66-010300		LOCKWASHER, 5/8 PLT	1	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	LT	RT
7	68-010300		HEX NUT, 5/8 PLT	1	1
8	03-080-250		BRACKET, IDLER PUSH	1	1
9	03-080-308		BOLT, IDLER PUSH	1	1
10	52-050123		CARRIAGE SCREW, 1/2 X 1	1	1
11	66-010250		LOCKWASHER, 1/2	2	2
12	68-010250		HEX NUT, 1/2	2	2

LT & RT INVERTER W/O RODS
(03-081-092 & 03-081-093)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	LT	RT
13	03-080-300		ROD, LT LOWER BEARING	1	-
	03-080-301		ROD, RT LOWER BEARING	-	1
14	03-080-247		SHIELD, LT U-JOINT	1	-
	03-080-248		SHIELD, RT U-JOINT	-	1
15	03-051-020		FLANGE, 62 MSTR 3-HOLE	2	2
16	03-051-002		BEARING, 1 3/16 W/COLLAR	1	1
17	68-010150		HEX NUT, 3/8 PLT	7	7
18	66-010150		LOCKWASHER, 3/8 PLT	7	7
19	68-010250		HEX NUT, 1/2 PLT	8	8
20	66-010250		LOCKWASHER, 1/2 PLT	8	8
21	52-050260		CARRIAGE SCREW, 1/2 X 3 1/4	5	5
22	52-050275		CARRIAGE SCREW, 1/2 X 3 1/2	2	2
23	70-010071		JAM NUT, 7/16 HEX	3	3
24	52-050010		CARRIAGE SCREW, 5/16 X 1	2	2
25	66-010100		LOCKWASHER, 5/16	2	2
26	68-010100		HEX NUT, 5/16 PLT	2	2
27	52-050035		CARRIAGE SCREW, 3/8 X 1	7	7
28	52-050123		CARRIAGE SCREW, 1/2 X 1	1	1
29	54-010180		SETSCREW, 7/16 X 7/8 SQ HD	1	1
30	54-010190		SETSCREW, 7/16 X 1 SQ HD	2	2
31	72-010050		LOCKNUT, 3/8	4	4
32	03-055-133		U-JOINT, SINGLE-35R	1	1
33	03-026-016		KEY, 1/4 X 2	1	1
34	62-010050		FLATWASHER, 5/16	2	2
35	03-080-359		CYLINDER, "A" DISC	6	6
36	03-024-198		SPACER, '84 INVERTER	5	5
37	03-050-011		CAPSCREW, 3/8 X 25"	4	4
38	03-080-412		SHAFT, LOWER CYLINDER	1	1
39	03-081-052		BELT, LT INVERTER	1	-
	03-081-053		BELT, RT INVERTER	-	1
40	03-081-097		SUB ASSEMBLY, LT	1	-
	03-081-098		SUB-ASSEMBLY, RT	-	1

LT & RT SUB-ASSEMBLIES
(03-081-097 & 03-081-098)

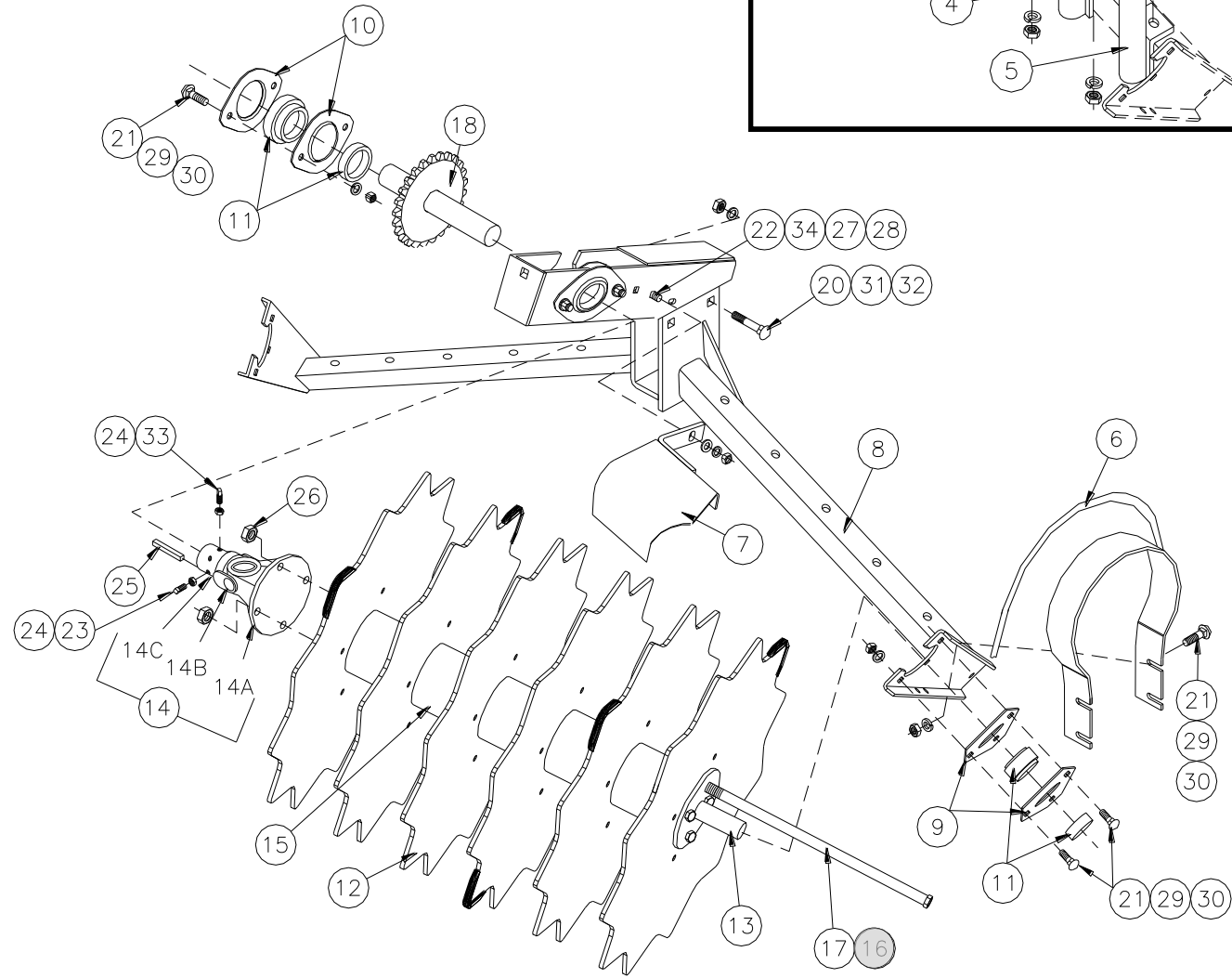
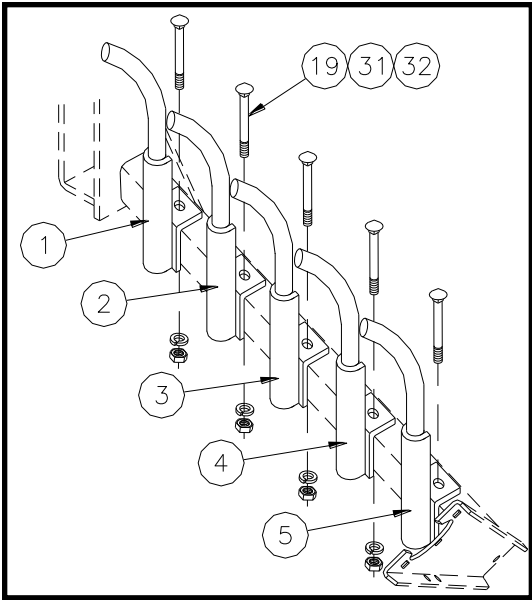


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	LT	RT
1	03-080-511		SUPPORT, LT CYLINDER	1	-
	03-080-512		SUPPORT, RT CYLINDER	-	1
2	03-053-029		SHEAVE	1	1
3	03-051-022		FLANGE, 62 MST 2-HOLE	4	4
4	03-051-002		BEARING, 1 3/16 W/COLLAR	2	2
5	68-010150		HEX NUT, 3/8 PLT	4	4
6	66-010150		LOCKWASHER, 3/8 PLT	4	4
7	70-010050		JAM NUT, 3/8 HEX PLT	2	2
8	54-010100		SETSCREW, 3/8 X 3/4 SQ HD	1	1
9	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	1	1
10	03-026-016		KEY, 1/4 X 2	1	1
11	52-050035		CARRIAGE SCREW, 3/8 X 1	4	4
12	03-026-086		SHAFT, CYLINDER DRIVE	1	1

**LT & RT CYLINDER INVERTER COMPONENTS
(2 & 4-36, 4-38 ROW OUTSIDES) & (4-40 ROW OUTSIDES & INSIDES)**

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	2R	4-36, 4-38		4-40	
					LT	RT	LT	RT
13	03-080-579		#1.92 VINE GUIDE, LT	1	1	-	2	-
	03-080-580		#1.92 VINE GUIDE, RT	1	-	1	-	2
14	03-080-565		#2.91 VINE GUIDE, LT	1	1	-	2	-
	03-080-566		#2.91 VINE GUIDE, RT	1	-	1	-	2
15	03-080-567		#3.91 VINE GUIDE, LT	1	1	-	2	-
	03-080-568		#3.91 VINE GUIDE, RT	1	-	1	-	2
16	03-080-569		#4.91 VINE GUIDE, LT	1	1	-	2	-
	03-080-570		#4.91 VINE GUIDE, RT	1	-	1	-	2
17	03-080-571		#5.91 VINE GUIDE, LT	1	1	-	2	-
	03-080-572		#5.91 VINE GUIDE, RT	1	-	1	-	2
18	03-080-538		#6.85 VINE GUIDE, LT	1	1	-	2	-
	03-080-539		#6.85 VINE GUIDE, RT	1	-	1	-	2
19	52-050260		CARRIAGE BOLT, 1/2 X 3 1/4 PLT	10	5	5	10	10
20	66-010250		LOCKWASHER, 1/2 PLT	10	5	5	10	10
21	68-010250		HEX NUT, 1/2 PLT	10	5	5	10	10
22	52-050123		CARRIAGE BOLT, 1/2 X 1 PLT	2	1	1	2	2
23	52-050035		CARRIAGE BOLT, 3/8 X 1 PLT	4	2	2	4	4
24	66-010150		LOCKWASHER, 3/8 PLT	4	2	2	4	4
25	68-010150		HEX NUT, 3/8 PLT	4	2	2	4	4
26	78-020300		WHIZ FLANGE LOCKNUT, 3/8	2	1	1	2	2

4-ROW CENTER INVERTER BUNDLE
(4-36 & 4-38 ONLY)



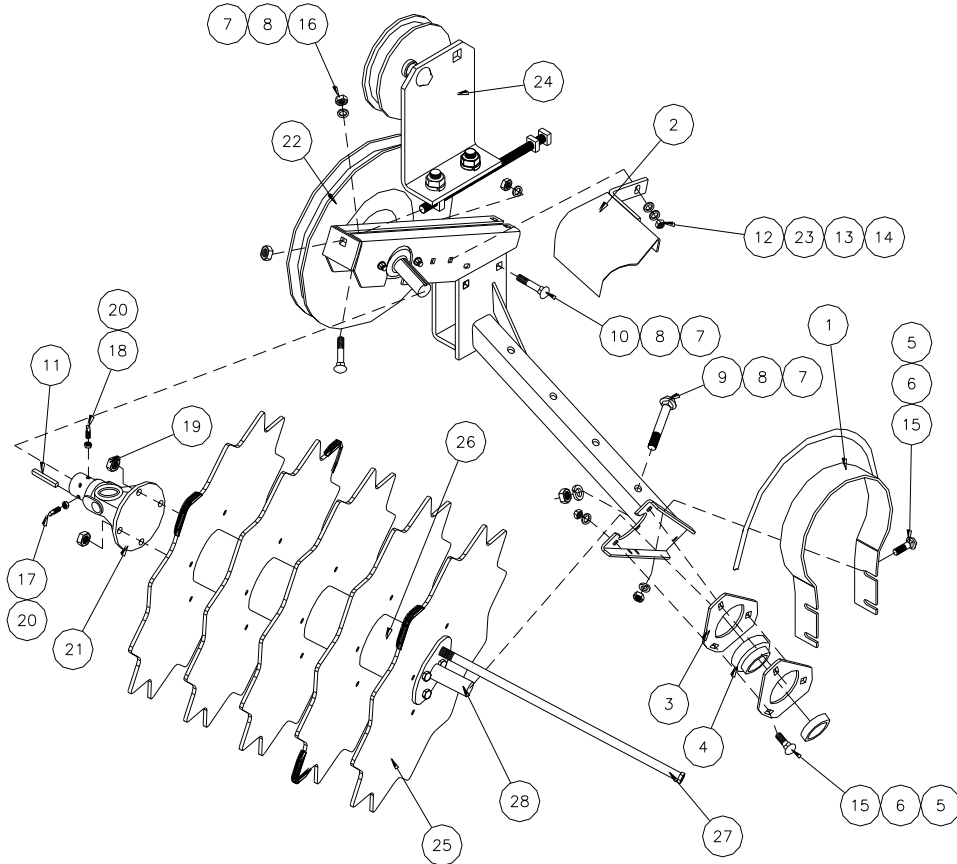
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-565		#2.91 VINE GUIDE, LT	1
	03-080-566		#2.91 VINE GUIDE, RT	1
2	03-080-567		#3.91 VINE GUIDE, LT	1
	03-080-568		#3.91 VINE GUIDE, RT	1
3	03-080-569		#4.91 VINE GUIDE, LT	1
	03-080-570		#4.91 VINE GUIDE, RT	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
4	03-080-571		#5.91 VINE GUIDE, LT	1
	03-080-572		#5.91 VINE GUIDE, RT	1
5	03-080-538		#6.85 VINE GUIDE, LT	1
	03-080-539		#6.85 VINE GUIDE, RT	1
6	03-080-300		BEARING COVER & G ROD LT	1
	03-080-301		BEARING COVER & G ROD RT	1
7	03-080-247		U-JOINT SHIELD, LT	1
	03-080-248		U-JOINT SHIELD, RT	1
8	03-080-517		CYLINDER SUPPORT, 84 CENTER	1
9	03-051-020		BEARING FLANGE, 3H #62 MSTR	4
10	03-051-022		BEARING FLANGE, 2H #62 M.S.	4
11	03-051-002		BEARING & COLLAR, 1 3/16	6
12	03-080-359		"A" DISC	12
13	03-080-412		CYLINDER SHAFT, '78 LOWER	2
14	03-055-133		"U"-JOINT, 4R SINGLE	2
14A	03-055-134		PLATE, YOKE	1
14B	03-055-135		CROSS & BEARING KIT 35R	1
14C	03-055-136		YOKE, 1 3/16	1
15	03-024-198		INVERTER DISC SPACER	10
16	03-050-077	(-1991)	ZIP NUT, 3/8 NC	8
17	03-050-011		CAPSCREW, 3/8 X 25 G5 PLT	8
18	03-080-573		INVERTER DRIVE, '91 CENTER	1
19	52-050260		CARRIAGE BOLT, 1/2 X 3 1/4 G5 PLT	10
20	48-090900		CAPSCREW, 1/2 X 5 1/2 G5 PLT	2
21	52-050035		CARRIAGE BOLT, 3/8 X 1 PLT	18
22	52-050010		CARRIAGE BOLT, 5/16 X 1 PLT	4
23	54-010180		SETSCREW, 7/16 X 7/8 G5 PLN	2
24	70-010071		JAM NUT, 7/16	6
25	03-026-016		KEY, 1/4 X 2	2
26	72-010050		LOCKNUT, 3/8 G"B" PLT	8
27	66-010100		LOCKWASHER, 5/16 PLT	4
28	68-010100		HEX NUT, 5/16 PLT	4
29	66-010150		LOCKWASHER, 3/8 PLT	18
30	68-010150		HEX NUT, 3/8 PLT	18
31	66-010250		LOCKWASHER, 1/2 PLT	12
32	68-010250		HEX NUT, 1/2 PLT	12
33	54-010190		SETSCREW, 7/16 X 1 SQ HD	4
34	62-010050		FLATWASHER, 5/16 PLT	4

4-30, LT & RT CYLINDER INVERTER COMPONENTS

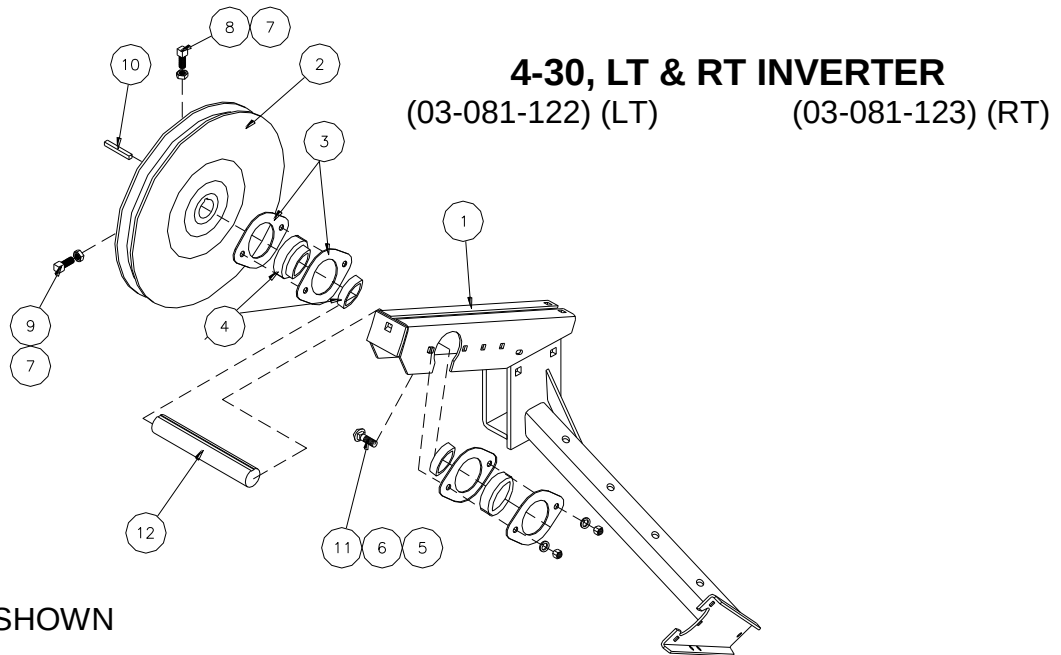
(03-081-119) (LT)

(03-081-120) (RT)



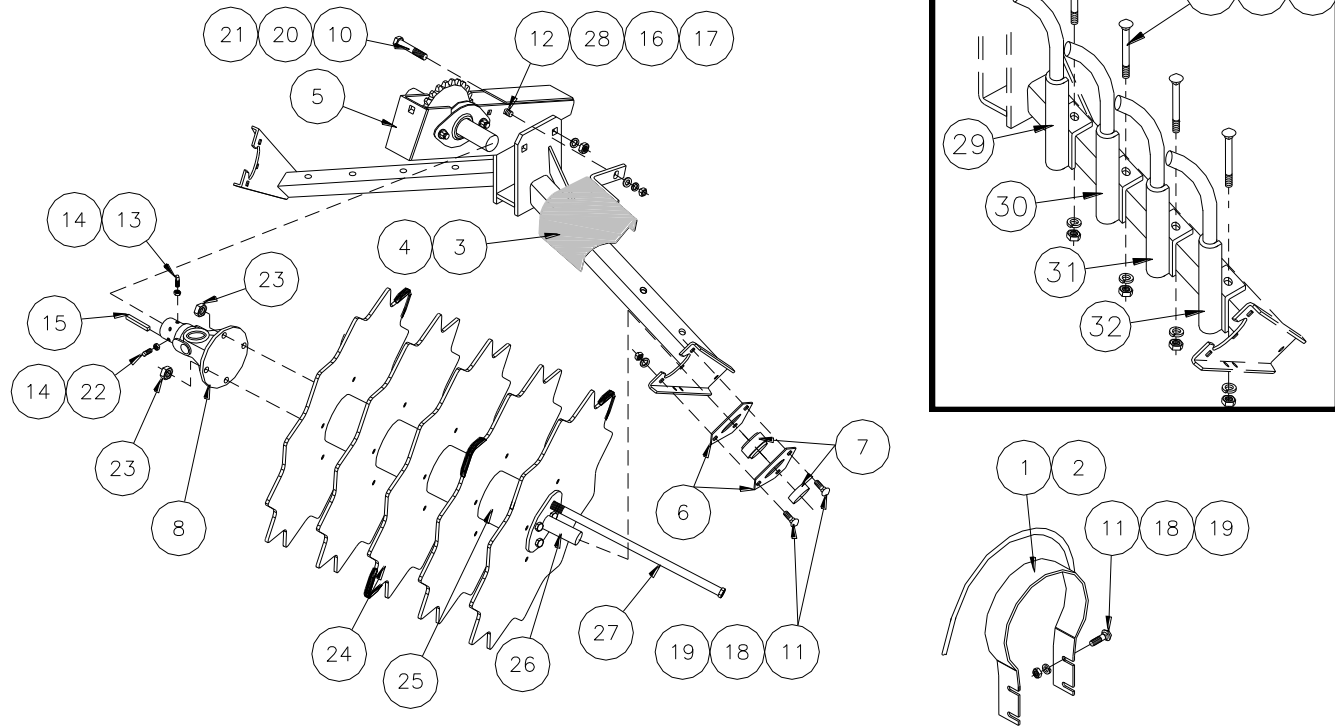
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	LT	RT
1	03-080-300		ROD , LT LOWER BEARING	1	-
	03-080-301		ROD , RT LOWER BEARING	-	1
2	03-080-247		SHIELD, LT U-JOINT	1	-
	03-080-248		SHIELD, RT U -JOINT	-	1
3	03-051-020		FLANGE, 3H 62 MSTR	2	2
4	03-051-002		BEARING, 1 3/16 W/COLLAR	1	1
5	68-010150		HEX NUT, 3/8 PLT	7	7
6	66-010150		LOCKWASHER, 3/8 PLT	7	7
7	68-010250		HEX NUT, 1/2 PLT	7	7
8	66-010250		LOCKWASHER, 1/2 PLT	7	7
9	52-050260		CARRIAGE SCREW, 1/2 X 3 1/4	4	4
10	52-050275		CARRIAGE SCREW, 1/2 X 3 1/2	2	2
11	03-026-016		KEY, 1/4 X 1/4 X 2	1	1
12	52-050010		CARRIAGE SCREW, 5/16 X 1	2	2
13	66-010100		LOCKWASHER, 5/16 REG	2	2
14	68-010100		HEX NUT, 5/16 PLT	2	2
15	52-050035		CARRIAGE SCREW, 3/8 X 1	7	7
16	52-050123		CARRIAGE SCREW, 1/2 X 1	1	1
17	54-010180		SETSCREW, 7/16 X 7/8 SQ HD	1	1
18	54-010190		SETSCREW, 7/16 X 1 SQ HD	2	2

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	LT	RT
19	72-010050		LOCKNUT, 3/8 PLT	4	4
20	70-010071		JAM NUT, 7/16	3	3
21	03-055-133		U-JOINT, SINGLE 35R	1	1
22	03-081-122		INVERTER, 6-31 LT	1	-
	03-081-123		INVERTER, 6-31 RT	-	1
23	62-010050		FLATWASHER, 5/16 STD	2	2
24	03-081-052		BELT, LT INVERTER (Refer to Page 54)	1	-
	03-081-053		BELT, RT INVERTER (Refer to Page 54)	-	1
25	03-080-359		CYLINDER, "A" DISC	5	5
26	03-024-198		SPACER, `84 INVERTER	4	4
27	03-050-114		CAPSCREW, 3/8 X 20 3/8 G5	4	4
28	03-080-412		SHAFT, LOWER CYLINDER	1	1



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
1	03-080-688		SUPPORT, 6-31 CYL. LT	1	-
	03-080-689		SUPPORT, 6-31 CYL. RT	-	1
2	03-053-029		SHEAVE	1	1
3	03-051-022		FLANGE, 62 MSTR 2-HOLE	4	4
4	03-051-002		BEARING, 1 3/16 W/COLLAR	2	2
5	68-010150		HEX NUT, 3/8 PLT	4	4
6	66-010150		LOCKWASHERS, 3/8 PLT	4	4
7	70-010050		JAM NUT, 3/8	2	2
8	54-010100		SETSCREW, 3/8 X 3/4 SQ HD	1	1
9	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	1	1
10	03-026-016		KEY, 1/4 X 1/4 X 2	1	1
11	52-050035		CARRIAGE SCREW, 3/8 X 1	4	4
12	03-026-086		SHAFT, CYLINDER DRIVE	1	1

4-30, CENTER CYLINDER INVERTER COMPONENTS (03-081-121)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-300		ROD , LT LOWER BEARING	1
2	03-080-301		ROD, RT LOWER BEARING	1
3	03-080-247		SHIELD, LT U-JOINT	1
4	03-080-248		SHIELD, RT U-JOINT	1
5	03-081-118		SUB ASSY, 6-31 CENTER	1
6	03-051-020		FLANGE, BRG 3H #62 MSTR	4
7	03-051-002		BEARING, 1 3/16 W/COLLAR	2
8	03-055-133		U-JOINT, SINGLE 35R	2
9	52-050260		CARRIAGE SCREW, 1/2 X 3 1/4 G5 PLT	8
10	48-090900		CAPSCREW, 1/2 X 5 1/2 G5 PLT	2
11	52-030250		CARRIAGE SCREW, 3/8 X 1 G2 PLT	14
12	52-030150		CARRIAGE SCREW, 5/16 X 1 G2 PLT	4
13	54-010190		SETSCREW, 7/16 X 1 SQ HD CUPPT	4
14	70-010071		JAM NUT, 7/16 NC	6
15	03-026-016		KEY, 1/4 X 2	2
16	66-010100		LOCKWASHER, 5/16 PLT	4
17	68-010100		HEX NUT, 5/16 PLT	4
18	66-010150		LOCKWASHER, 3/8 PLT	14
19	68-010150		HEX NUT, 3/8 PLT	14
20	66-010250		LOCKWASHER, 1/2 PLT	10
21	68-010250		HEX NUT, 1/2 PLT	10

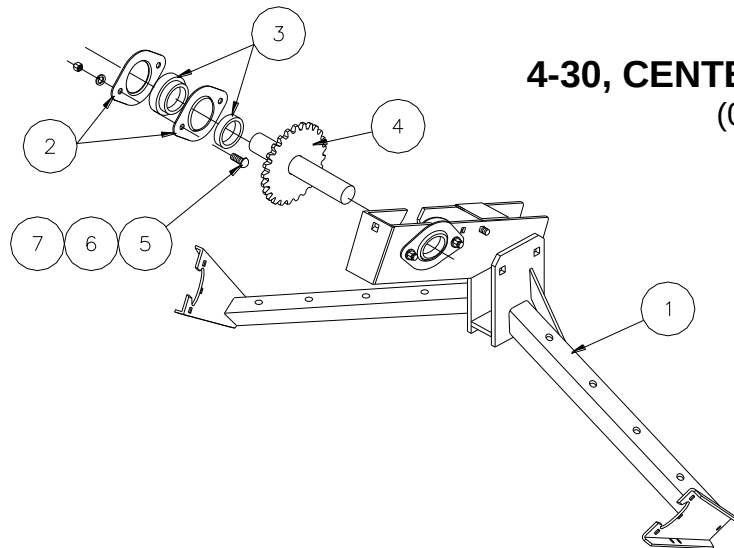
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
22	54-010180		SETSCREW, 7/16 X 7/8 SQ HD	2
23	72-010050		LOCKNUT, 3/8 HEX	8
24	03-080-359		CYLINDER, "A" DISC	10
25	03-024-198		SPACER, '84 INVERTER	8
26	03-080-412		SHAFT, LOWER CYLINDER	2
27	03-050-114		CAPSCREW, 3/8 X 20 3/8 G5	8
28	62-010050		FLATWASHER, 5/16 PLT	4

LT & RT ROD GROUP

(03-081-126) LT

(03-081-127) RT

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	LT	RT
29	03-080-565		ROD, 2.91 LT VINE	1	-
	03-080-566		ROD, 2.91 RT VINE	-	1
30	03-080-567		ROD, 3.91 LT VINE	1	-
	03-080-568		ROD, 3.91 RT VINE	-	1
31	03-080-569		ROD, 4.91 LT VINE	1	-
	03-080-570		ROD, 4.91 RT VINE	-	1
32	03-080-538		ROD, 6.85 LT VINE	1	-
	03-080-539		ROD, 6.85 RT VINE	-	1



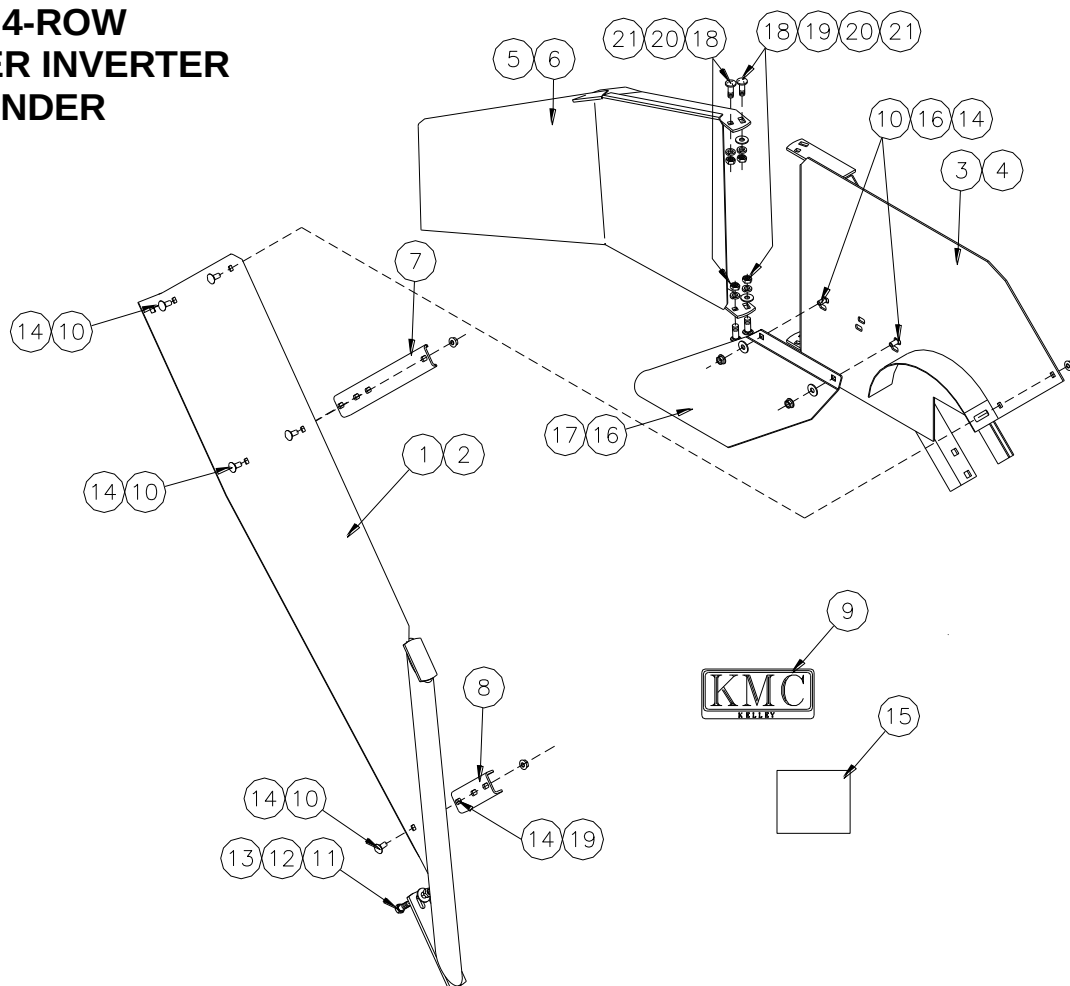
4-30, CENTER SUB-ASSEMBLY

(03-081-118)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-691		SUPPORT, 6-30 CTR. CYL.	1
2	03-051-022		FLANGE, 62 MSTR 2-HOLE	4
3	03-051-002		BEARING, 1 3/16 W/COLLAR	2
4	03-080-573		DRIVE, '91 CENTER INV.	1
5	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	4
6	66-010150		LOCKWASHER, 3/8 PLT	4
7	68-010150		HEX NUT, 3/8 PLT	4

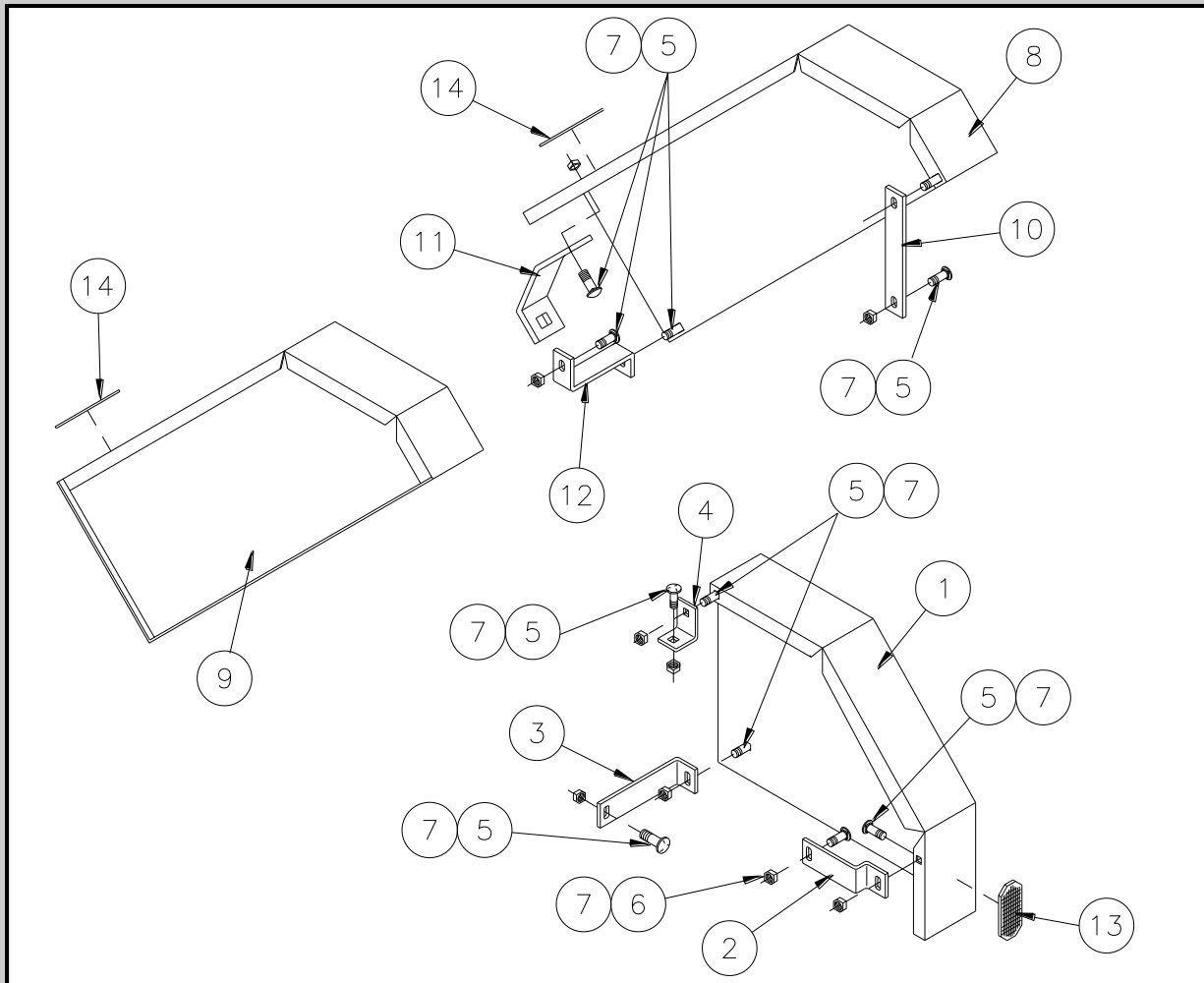


2 & 4-ROW CYLINDER INVERTER FENDER



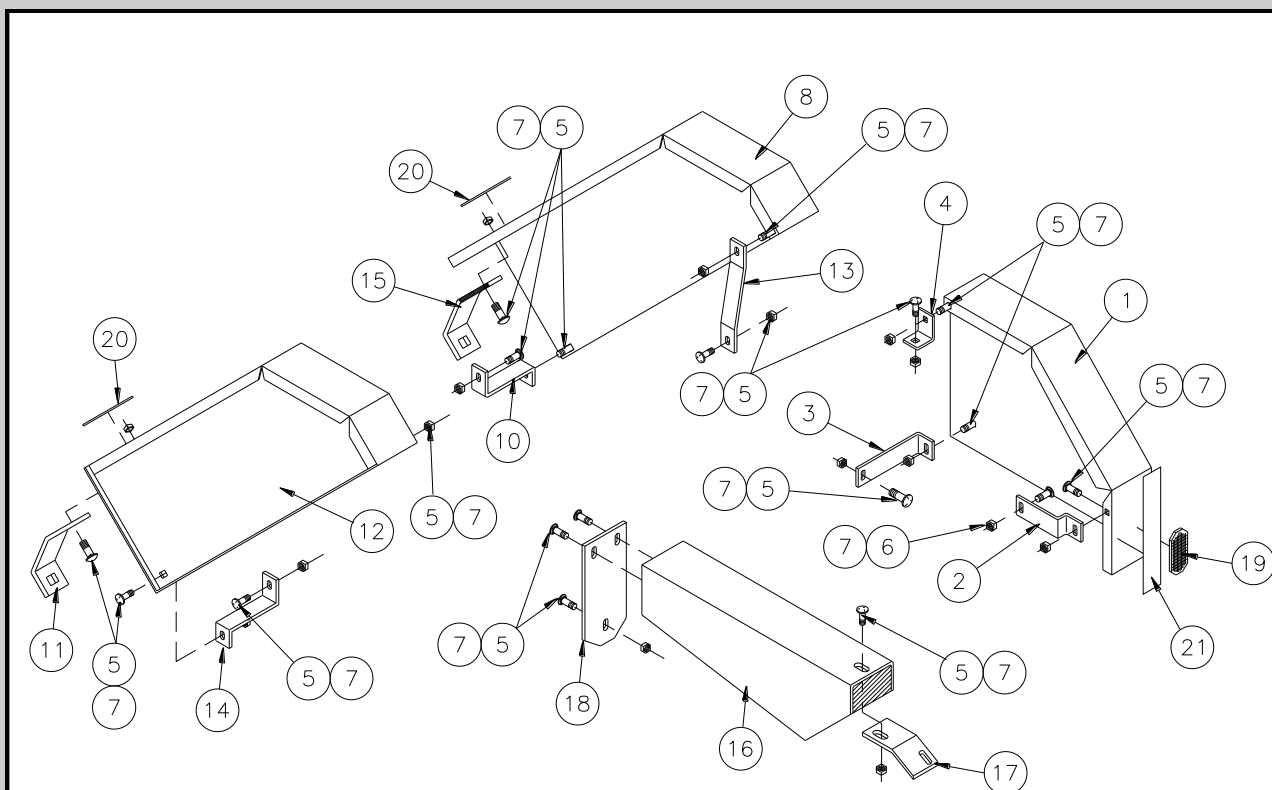
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	2R	4R
1	03-080-464		FENDER, LT	1	2
2	03-080-465		FENDER, RT	1	2
3	03-080-644		FENDER, LT REAR	1	2
4	03-080-645		FENDER, RT REAR	1	2
5	03-080-563		ADJUSTABLE SHIELD, LT	1	2
6	03-080-564		ADJUSTABLE SHIELD, RT	1	2
7	03-027-015		FENDER POST	2	4
8	03-027-232		FENDER POST	2	4
9	02-050-053		KMC DECAL	4	4
10	52-050005		CARRIAGE SCREW, 5/16 X 3/4	14	28
11	48-090100		CAPSCREW, 3/8 X 1	2	4
12	62-010100		FLATWASHER, 3/8	6	12
13	72-010050		LOCKNUT, 3/8 G"B" PLT	2	4
14	78-020045		WHIZ NUT, 5/16	14	28
15	03-050-084		SHAKER ROD DECAL	1	1
	03-050-121		SHAKER ROD DECAL (4-30 ONLY)	-	-
16	03-027-454		SHIELD, SLANT REAR LT	1	2
17	03-027-455		SHIELD, SLANT REAR RT	1	2
18	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	8	16
19	62-010050		FLATWASHER, 5/16 PLT	4	8
20	66-010100		LOCKWASHER, 5/16 PLT	8	16
21	68-010100		HEXNUT, 5/16 PLT	8	16

2-ROW SHIELDS (-2002)



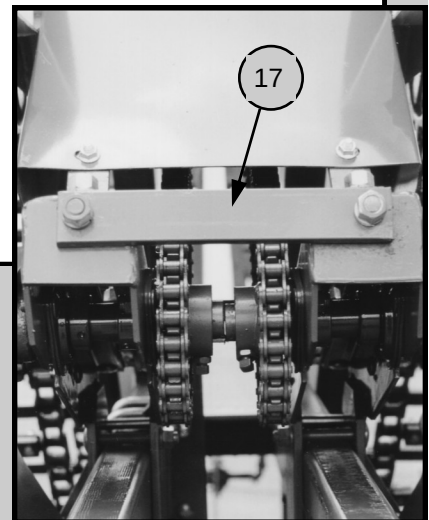
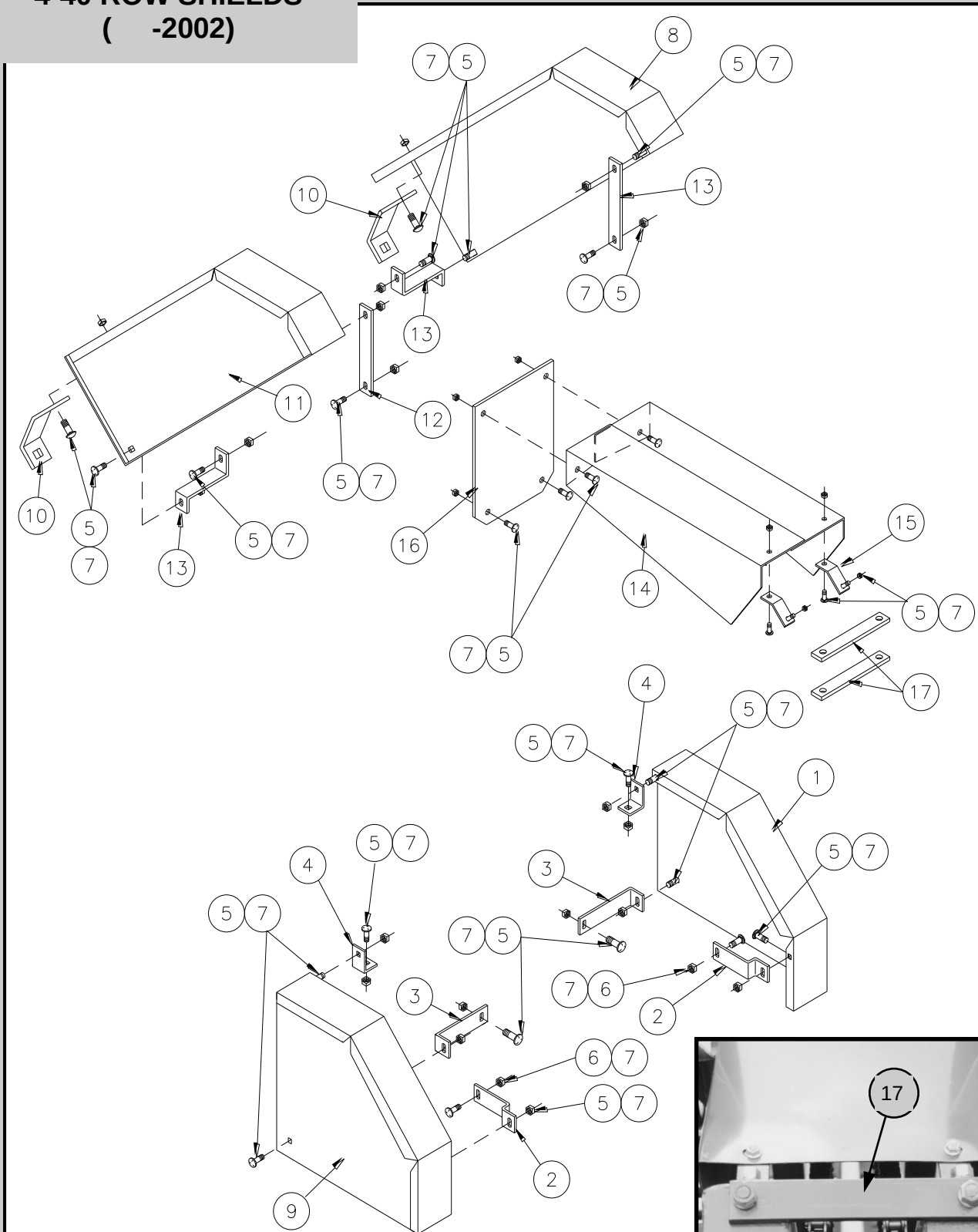
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-363	(-2002)	SHIELD, LT FRONT	1
2	03-023-787	(-2002)	SUPPORT, FRONT SHIELD	1
3	03-023-317	(-2002)	BRACE, LOWER FRONT	1
4	03-023-315	(-2002)	SUPPORT, TOP FRONT SHIELD	1
5	52-050005	(-2002)	CARRIAGE SCREW, 5/16 X 3/4 G5 PLT	10
6	52-050010	(-2002)	CARRIAGE SCREW, 5/16 X 1 G5 PLT	1
7	78-020049	(-2002)	WHIZ FLANGE LOCKNUT, 5/16	11
8	03-080-365	(-2002)	SHIELD, LT REAR	1
9	03-080-366	(-2002)	SHIELD, RT REAR	1
10	03-023-318	(-2002)	LEG, 4R SHIELD	2
11	03-023-308	(-2002)	SUPPORT, REAR SHIELD	2
12	03-023-309	(-2002)	BRACE, LT SHIELD	2
13	03-050-070	(-2002)	REFLECTOR, RED	1
14	03-050-069	(-2002)	REFLECTOR, AMBER	2

4-30, 4-36 & 4-38 ROW SHIELDS (-2002)



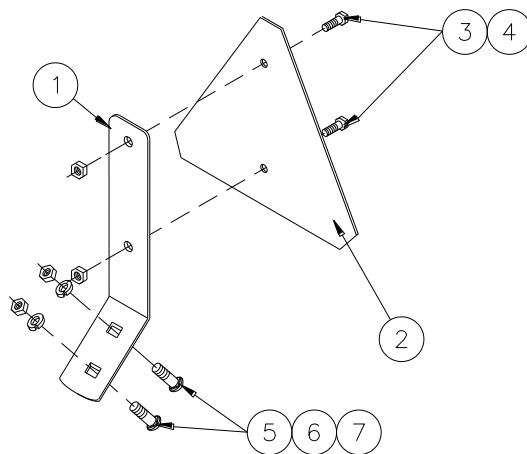
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	4-31	4-36
1	03-080-363	(-2002)	SHIELD, LT FRONT	1	1
2	03-023-787	(-2002)	SUPPORT, FRONT SHIELD	1	1
3	03-023-541	(-2002)	SUPPORT, LOWER FRONT SHIELD	1	1
4	03-023-542	(-2002)	SUPPORT, TOP FRONT SHIELD	1	1
5	52-050005	(-2002)	CARRIAGE SCREW, 5/16 X 3/4 G5 P	10	10
6	52-050010	(-2002)	CARRIAGE SCREW, 5/16 X 1 G5 P	1	1
7	78-020049	(-2002)	WHIZ FLANGE LOCKNUT, 5/16	11	11
8	03-080-365	(-2002)	SHIELD, LT REAR	1	1
10	03-023-538	(-2002)	BRACE, REAR LOWER SHIELD	1	1
11	03-023-308	(-2002)	SUPPORT, REAR SHIELD	1	1
12	03-080-355	(-2002)	SHIELD, RT REAR	1	1
13	03-023-539	(-2002)	BRACE, TOP REAR SHIELD	1	1
14	03-023-311	(-2002)	BRACE, RT SHIELD	1	1
15	03-023-536	(-2002)	SUPPORT, REAR SHIELD	1	1
16	03-080-478	(-2002)	SHIELD, CENTER INVERTER	1	1
17	03-023-436	(-2002)	SUPPORT, INVERTER DRIVE	1	1
18	03-027-244	(-2002)	TOP, INVERTER DRIVE	1	1
19	03-050-070	(-2002)	REFLECTOR, RED	1	-
20	03-050-069	(-2002)	REFLECTOR, AMBER	2	-
21	33-050-265	(-2002)	STRIP, YELLOW REFLECTOR	-	1

4-40 ROW SHIELDS (-2002)



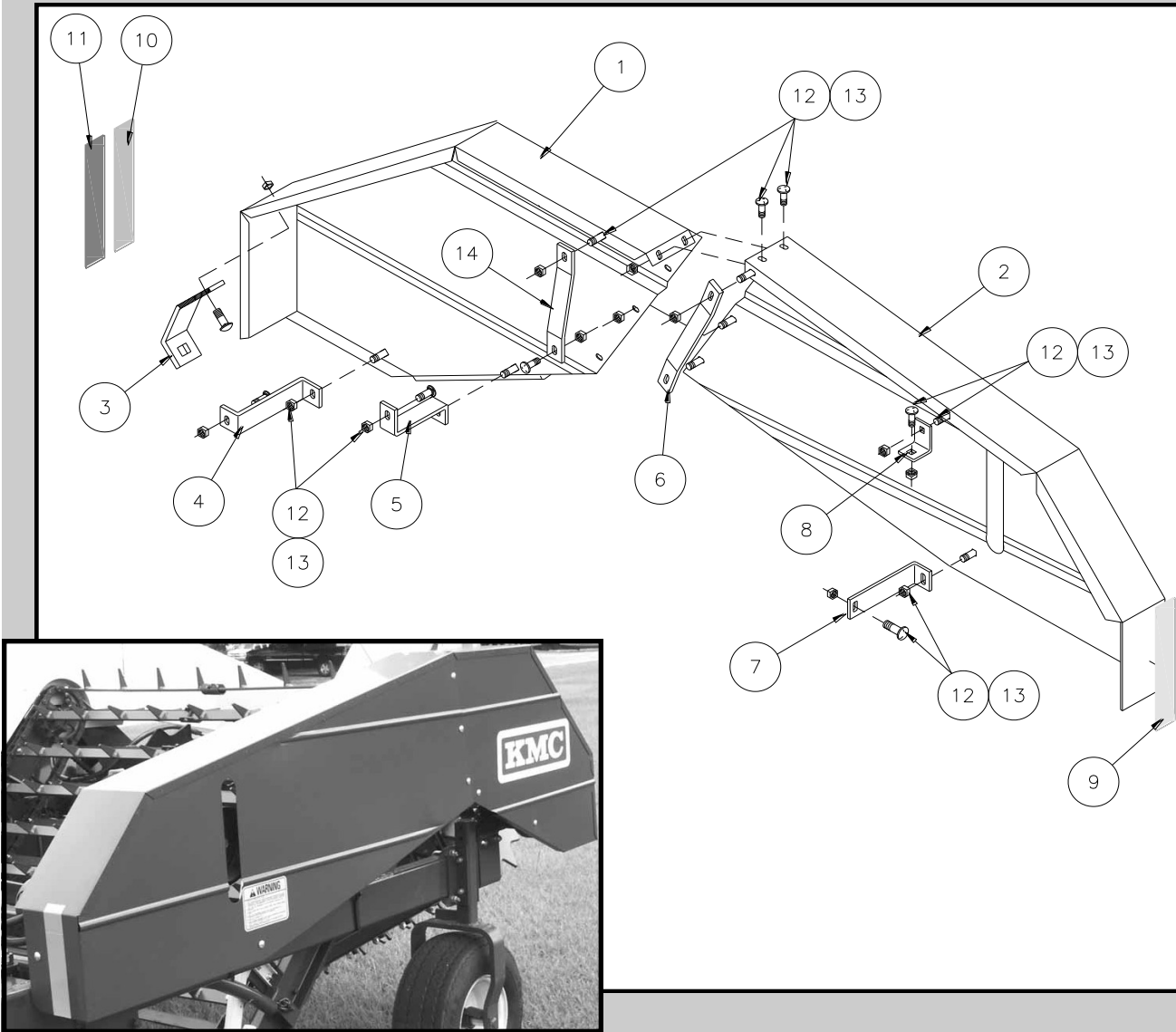
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-363	(-2002)	SHIELD, LT FRONT	1
2	03-023-787	(-2002)	SUPPORT, FRONT SHIELD	2
3	03-023-317	(-2002)	SUPPORT, LOWER FRONT SHIELD	2
4	03-023-315	(-2002)	SUPPORT, TOP FRONT SHIELD	2
5	52-050005	(-2002)	CARRIAGE SCREW, 5/16 X 3/4 G5 PLT	28
6	52-050010	(-2002)	CARRIAGE SCREW, 5/16 X 1 G5 PLT	2
7	78-020049	(-2002)	WHIZ FLANGE LOCKNUT, 5/16	30
8	03-080-365	(-2002)	SHIELD, LT REAR	1
9	03-080-364	(-2002)	SHIELD, RT FRONT	1
10	03-023-308	(-2002)	SUPPORT, REAR SHIELD	2
11	03-080-366	(-2002)	SHIELD, RT REAR	1
12	03-023-318	(-2002)	SHIELD LEG, 4R	2
13	03-023-309	(-2002)	BRACE, RT SHIELD	2
14	03-080-598	(-2002)	SHIELD, INVERTER DRIVE	1
15	03-023-634	(-2002)	BRACKET, CENTER SHIELD	2
16	03-027-269	(-2002)	SHIELD, CENTER TOP	1
17	03-023-744	(-2002)	STRAP, INV. CON 40"	2

SLOW MOVING VEHICLE KIT (2R & 4-30 ONLY)



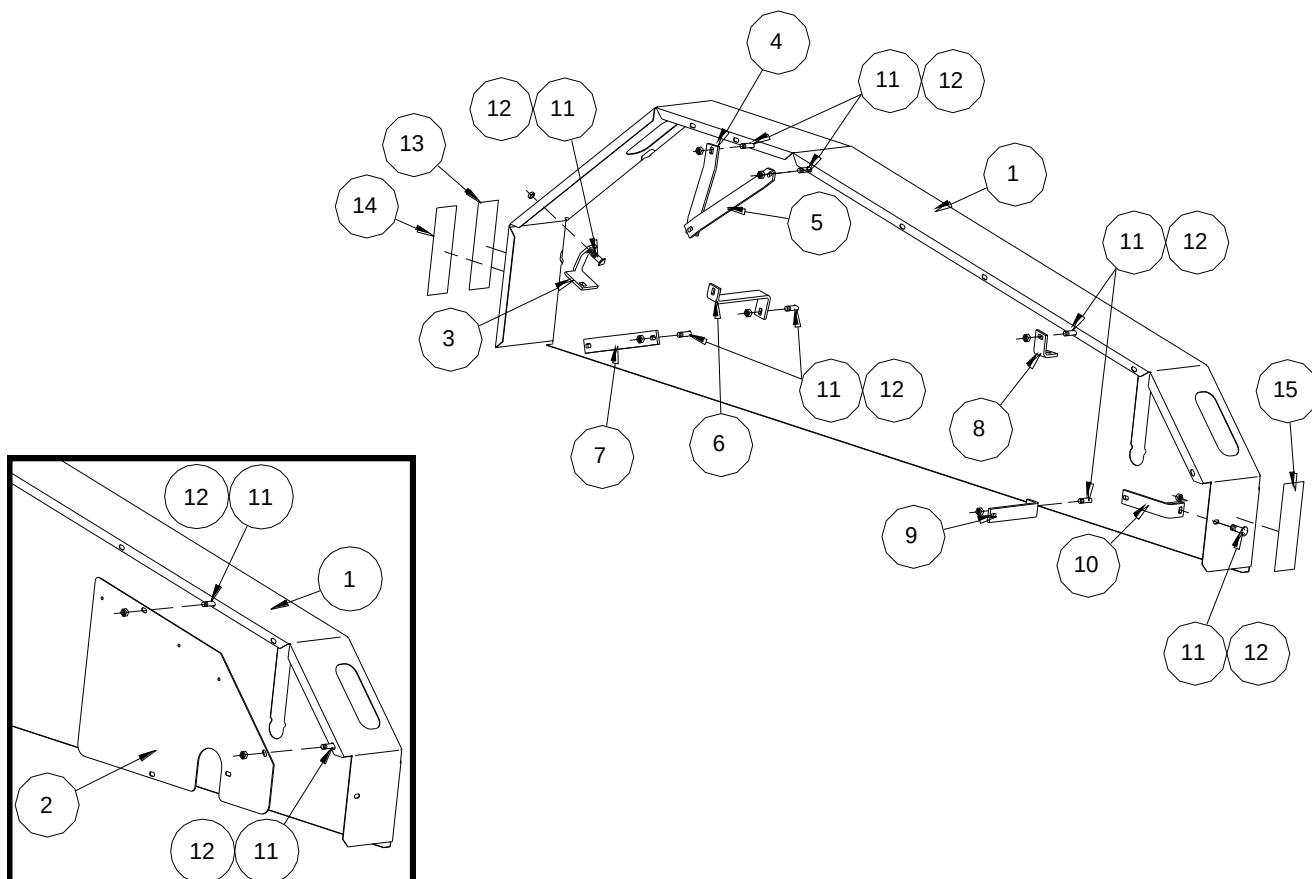
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-023-718		BRACKET, (SMV) MOUNTING	1
2	03-050-068		EMBLEM, (SMV)	1
3	48-090005		CAPSCREW, 1/4 X 5/8 PLT	2
4	78-020040		LOCKNUT, 1/4 WHIZ FLANGE	2
5	52-050005		CARRIAGE SCREW, 5/16 X 3/4 G5 PLT	2
6	66-010100		LOCKWASHER, 5/16 PLT	2
7	68-010100		HEX NUT, 5/15 PLT	2

2R, 4-30R, 4-36R, & 4-40R LT SIDE SHIELDS (2003-2006)



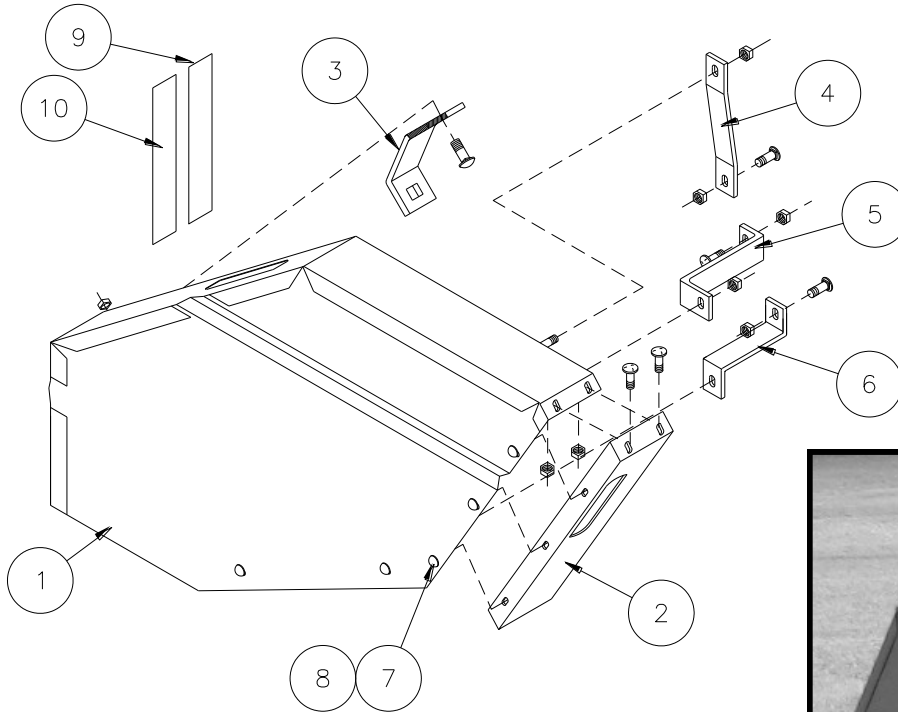
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-855		SHIELD, LT REAR	1
2	03-080-853		SHIELD, LT FRONT	1
3	03-023-878		BRACKET, LT REAR SHIELD	1
4	03-023-880		BRACKET, REAR SHIELD	1
5	03-023-873		BRACKET, BOTTOM FRONT	1
6	03-023-872		BRACKET, TOP FRONT	2
7	03-023-876		BRACKET, IDLER BOTTOM	1
8	03-023-874		BRACKET, LT TOP IDLER	1
9	33-050-265		STRIP, YELLOW REFLECTOR	1
10	33-050-267		STRIP, ORANGE FLOURENCENT	1
11	33-050-266		STRIP, RED REFLECTOR	1
12	52-050005		CARRIAGE SCREW, 5/16 X 3/4	17
13	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	17
14	03-023-877		BRACKET, TOP REAR	1

2R, 4-30R, 4-36R, & 4-40R LT SIDE SHIELDS (2007 TO PRESENT)



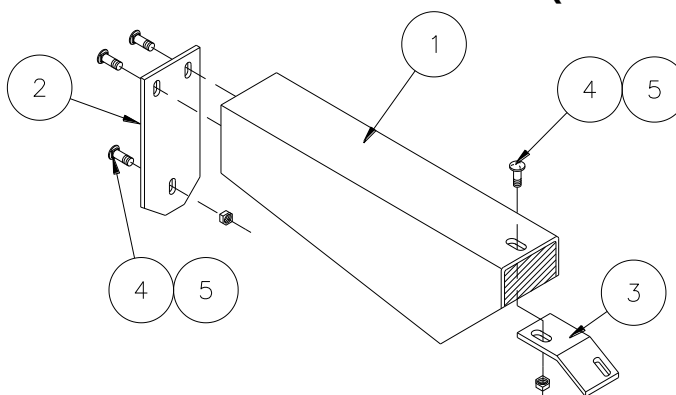
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-992		SHIELD, LT	1
2	03-027-459		SHIELD, FRONT HYD. INSIDE	1
3	03-023-878		BRACKET, LT REAR SHIELD	1
4	03-023-872		BRACKET, TOP FRONT	2
5	03-023-877		BRACKET, TOP REAR	1
6	03-023-873		BRACKET, BOTTOM FRONT	1
7	03-023-880		BRACKET, REAR SHIELD	1
8	03-023-874		BRACKET, LT TOP IDLER	1
9	03-023-876		BRACKET, IDLER BOTTOM	1
10	03-023-871		BRACKET, GEAR BOX MOUNT	1
11	52-050005		CARRIAGE SCREW, 5/16 X 3/4	10
12	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	10
13	33-050-267		STRIP, ORANGE FLOURENCE	1
14	33-050-266		STRIP, RED REFLECTOR	1
15	33-050-265		STRIP, YELLOW REFLECTOR	1

2R, 4-30R, 4-36R & 4-38R RT SIDE SHIELDS



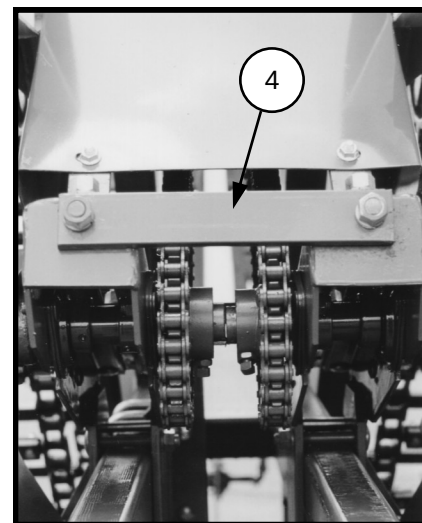
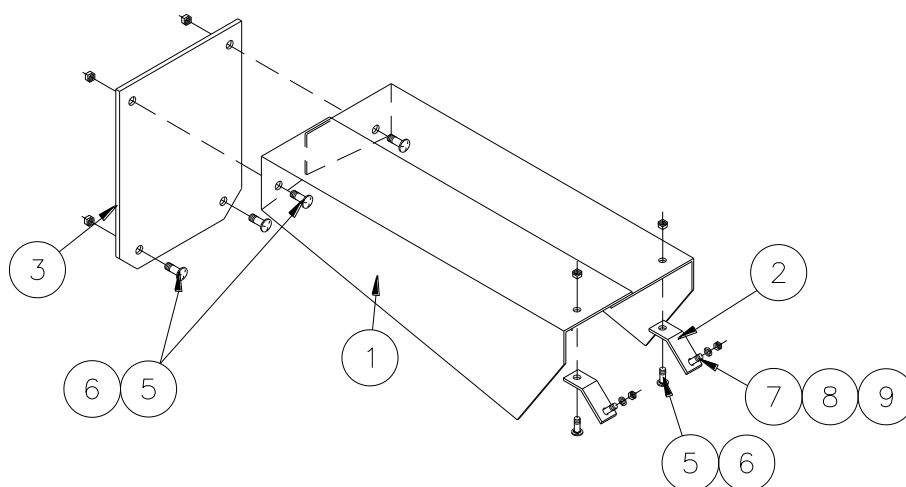
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-856		SHIELD, RT REAR	1
2	03-027-334		END, RT SHIELD	1
3	03-023-879		BRACKET, RT REAR SHIELD	1
4	03-023-877		BRACKET, TOP REAR	1
5	03-023-880		BRACKET, REAR SHIELD	1
6	03-023-873		BRACKET, BOTTOM FRONT	1
7	52-050005		CARRIAGE SCREW, 5/16 X 3/4	12
8	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	12
9	33-050-267		STRIP, ORANGE FLOURENCE	1
10	33-050-266		STRIP, RED REFLECTOR	1

4-30R, 4-36R & 4-38R CENTER SHIELDS (2003 TO PRESENT)



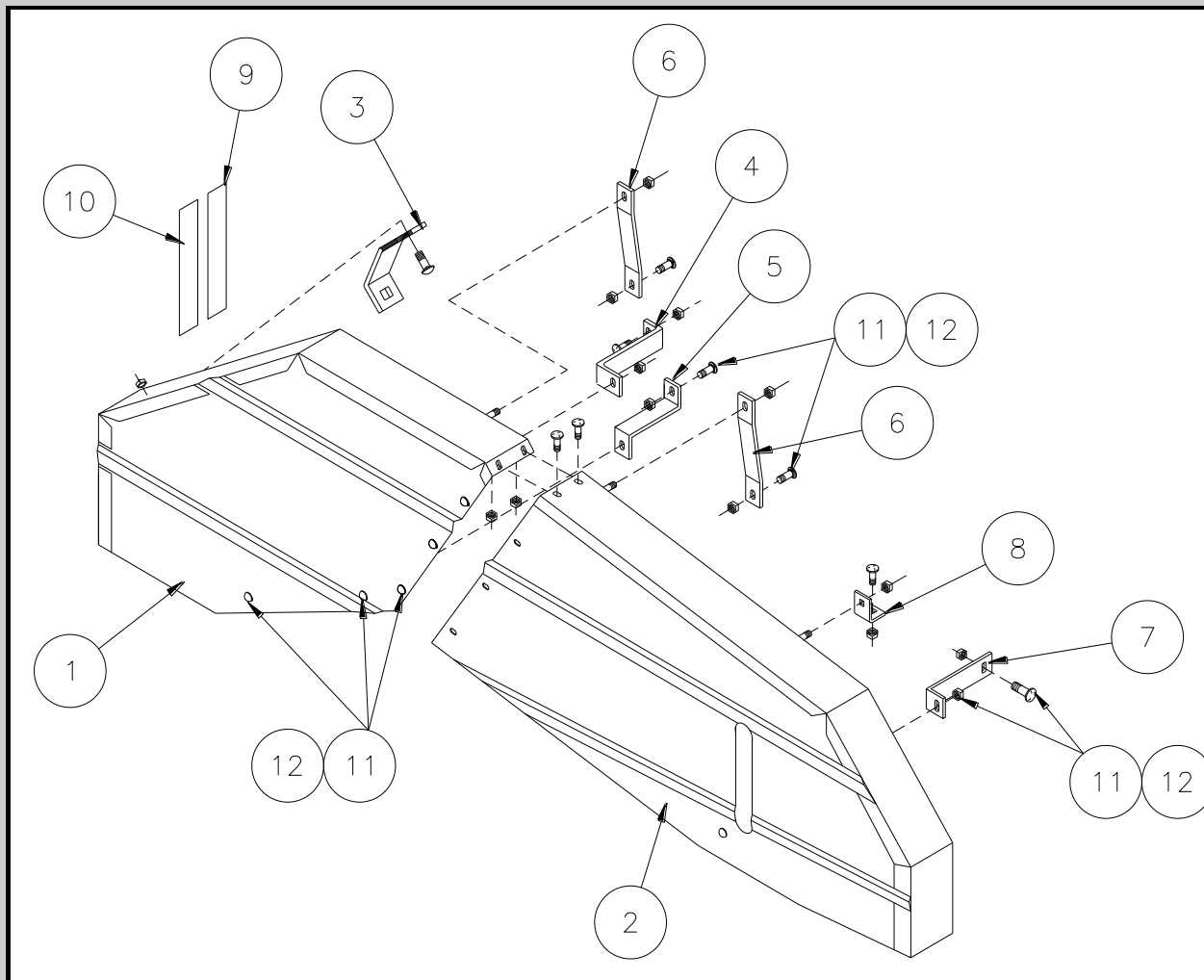
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-478		SHIELD, CENTER INVERTER	1
2	03-027-244		TOP, INVERTER DRIVE	1
3	03-023-436		SUPPORT, INVERTER DRIVE SHIELD	1
4	52-050005		CARRIAGE SCREW, 5/16 X 3/4	4
5	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	4

4-40R CENTER SHIELDS (2003 TO PRESENT)



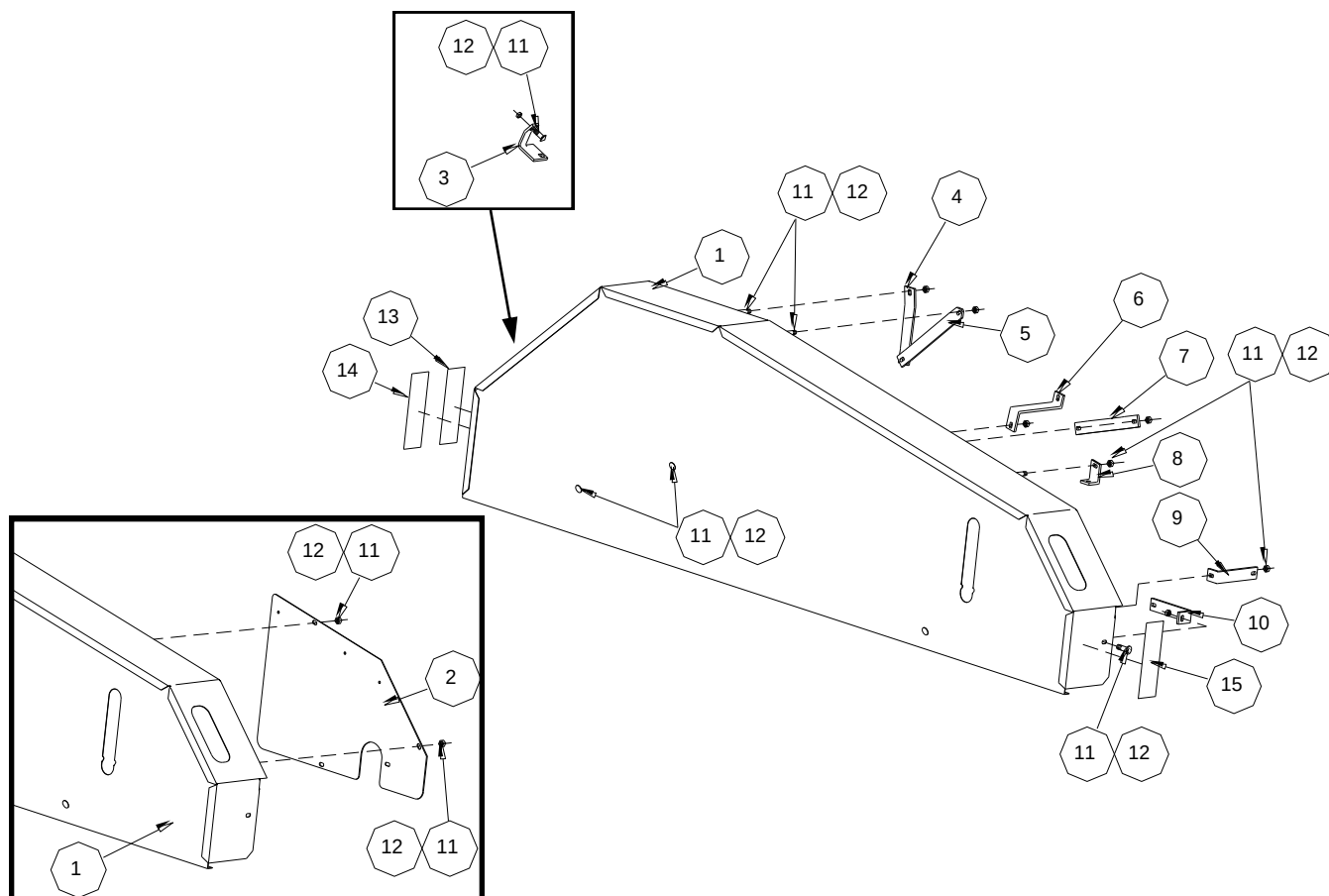
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-598		SHIELD, INVERTER DRIVE	1
2	03-023-634		BRACKET, CENTER SHIELD	2
3	03-027-269		SHIELD, CENTER TOP	1
4	03-023-744		STRAP, INVERTER CON, 40"	1
5	52-050005		CARRIAGE SCREW, 5/16 X 3/4	6
6	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	6
7	52-050125		CARRIAGE SCREW, 1/2 X 1 1/4	2
8	66-010250		LOCKWASHER, 1/2 PLT	2
9	68-010250		HEXNUT, 1/2 PLT	2

4-40R RT SIDE SHIELDS (2003-2006)

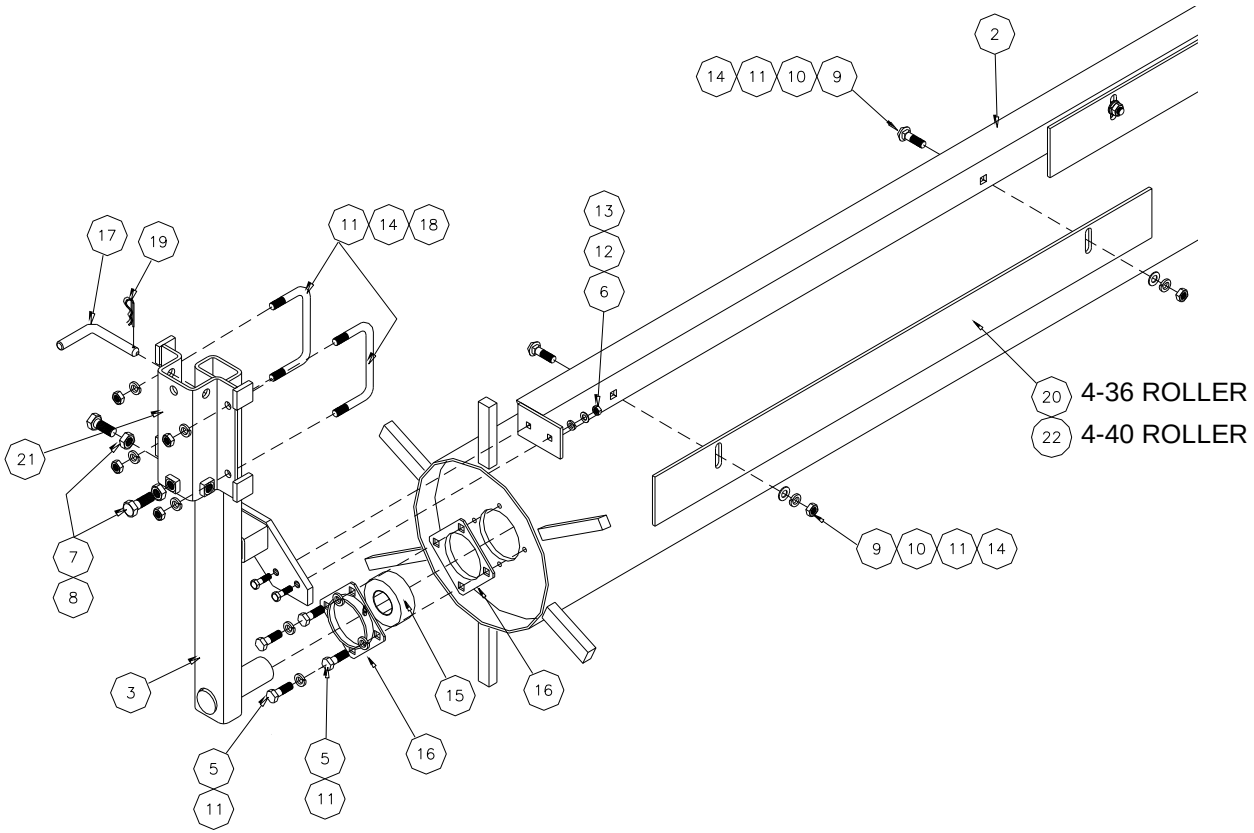


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-856		SHIELD, RT REAR	1
2	03-080-854		SHIELD, RT FRONT	1
3	03-023-879		BRACKET, RT REAR SHIELD	1
4	03-023-880		BRACKET, REAR SHIELD	1
5	03-023-873		BRACKET, BOTTOM FRONT	1
6	03-023-872		BRACKET, TOP FRONT	2
7	03-023-876		BRACKET, IDLER BOTTOM	1
8	03-023-875		BRACKET, RT TOP IDLER	1
9	33-050-267		STRIP, ORANGE FLOURENCENT	1
10	33-050-266		STRIP, RED REFLECTOR	1
11	52-050005		CARRIAGE SCREW, 5/16 X 3/4	17
12	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	17

4-40R RT SIDE SHIELDS (2007 TO PRESENT)

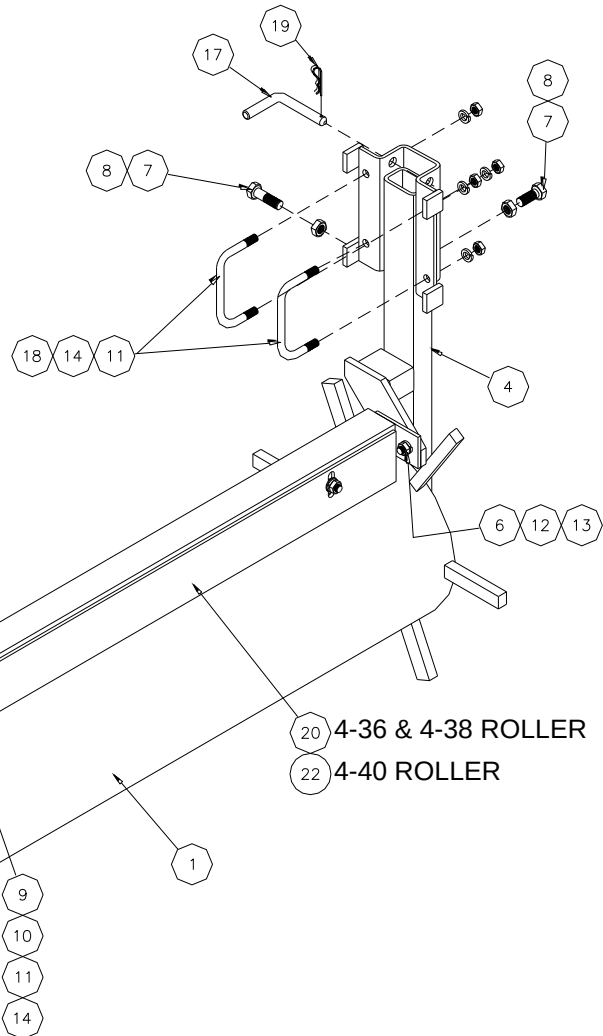


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-993		SHIELD, RT	1
2	03-027-458		SHIELD, FRONT GEARBOX INSIDE	1
3	03-023-879		BRACKET, RT REAR SHIELD	1
4	03-023-872		BRACKET, TOP FRONT	1
5	03-023-877		BRACKET, TOP REAR	1
6	03-023-873		BRACKET, BOTTOM FRONT	1
7	03-023-880		BRACKET, REAR SHIELD	1
8	03-023-875		BRACKET, RT TOP IDLER	1
9	03-023-876		BRACKET, IDLER BOTTOM	1
10	03-023-871		BRACKET, GEAR BOX MOUNT	1
11	52-050005		CARRIAGE SCREW, 5/16 X 3/4	10
12	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	10
13	33-050-267		STRIP, ORANGE FLOURENCENT	1
14	33-050-266		STRIP, RED REFLECTOR	1
15	33-050-265		STRIP, YELLOW REFLECTOR	1



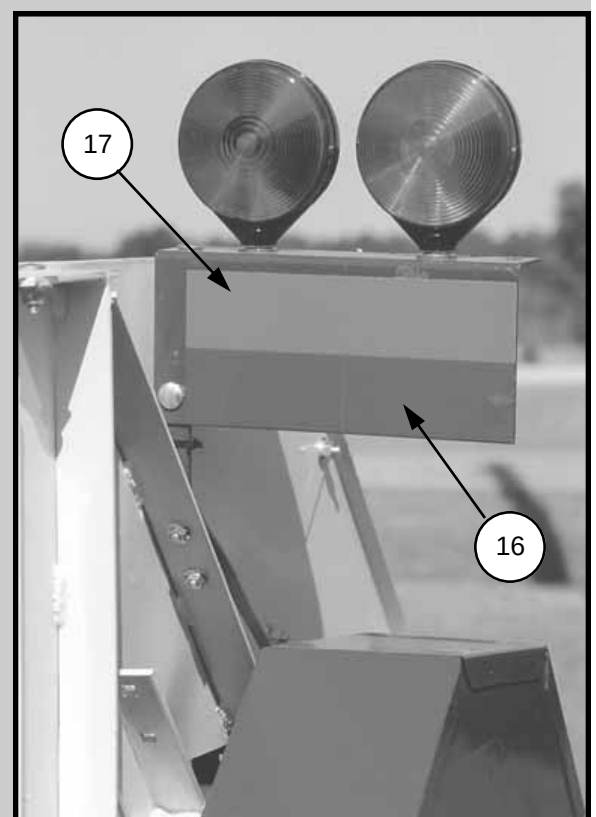
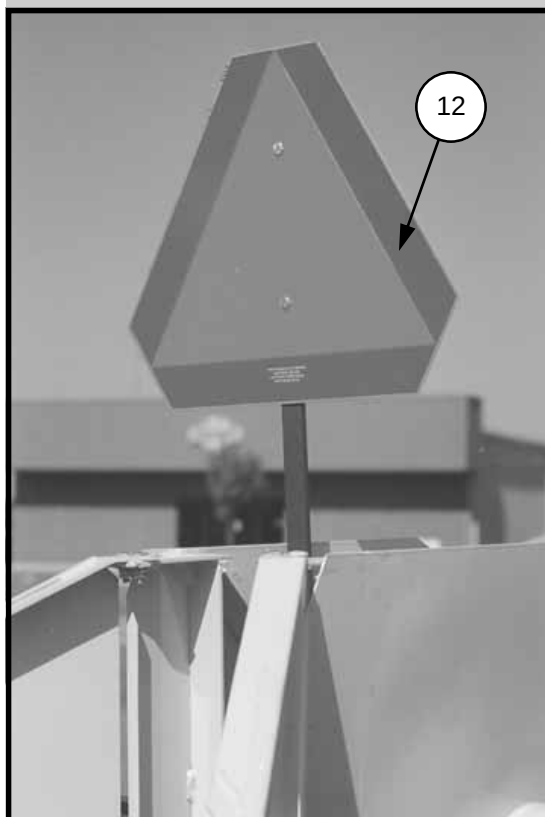
4-36 & 4-38 ROLLER ASSEMBLY (03-082-215)

4-40 ROLLER ASSEMBLY (03-082-217)

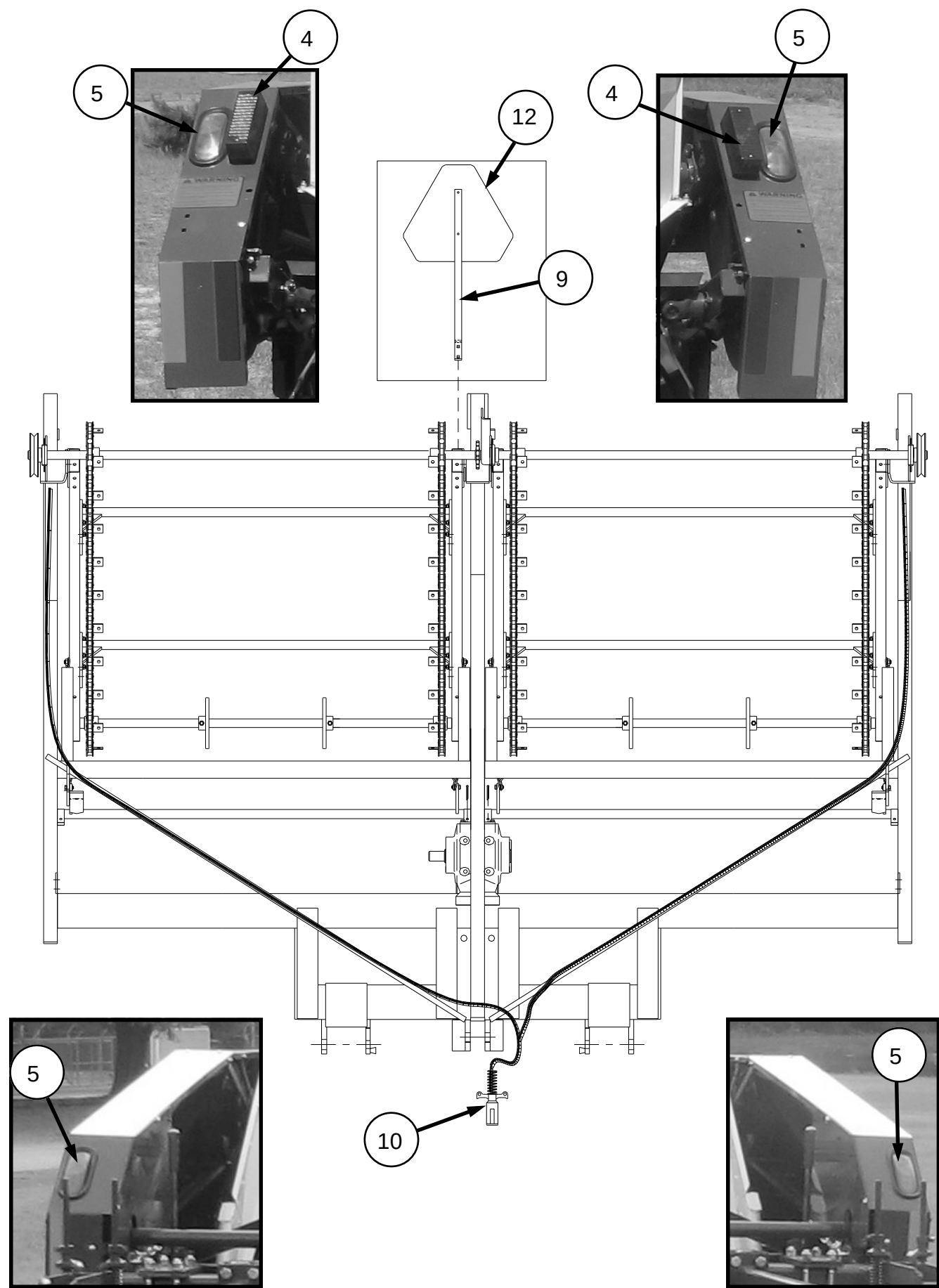


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				4-36 4-38	4-40
1	03-080-674		ROLLER	1	-
	03-080-696		ROLLER, 4-40	-	1
2	03-080-675		BRACKET, SCRAPPER	1	-
	03-080-697		BRACKET, 4-40 SCRAPPER	-	1
3	03-080-676		ARM, LT	1	1
4	03-080-677		ARM, RT	1	1
5	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	8	8
6	48-090150		CAPSCREW, 3/8 X 1 1/4 G5 PLT	4	4
7	48-090930		CAPSCREW, 5/8 X 1 1/2 G5 PLT	4	4
8	70-010140		JAM NUT, 5/8 HEX PLT	4	4
9	52-050140		CARRIAGE SCREW, 1/2 X 1 1/2 G5 PLT	6	6
10	62-010200		FLATWASHER, 1/2 STD PLT	6	6
11	66-010250		LOCKWASHER, 1/2 REG PLT	22	22
12	66-010150		LOCKWASHER, 3/8 REG PLT	4	4
13	68-010250		HEX NUT, 3/8 PLT	4	4
14	68-010250		HEX NUT, 1/2 PLT	14	14
15	02-051-018		CARTRIDGE, 1 3/4 BEARING	2	2
16	02-051-038		FLANGE, G85 MSB BEARING	4	4
17	11-026-002		PIN, SOCKET LIFT	2	2
18	03-050-001		U-BOLT, WHEEL POST	4	4
19	05-050-009		PIN, HAIR COTTER	2	2
20	03-023-688		SCRAPPER	3	1
21	03-080-679		ROLLER, BRACKET	2	2
22	03-080-700		SCRAPER, 4-40	-	2

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	33-062-006		CONNECTOR, BUTT	4
2	52-050019		CARRIAGE SCREW, 5/16 X 1 1/4 G5	2
3	78-020049		LOCKNUT, 5/16-18 WHIZ FLANGE	2
4	03-062-001		LIGHT, SINGLE RED	2
5	33-062-069		LIGHT, DOUBLE AMBER	2
6	33-050-137		TIE, 8" CABLE	2
7	02-050-088		STRAP, TIE DOWN	8
8	33-050-138		TIE, 12" CABLE	4
9	03-023-765		MOUNT, SMV EMBLEM	1
10	03-062-002		HARNESS, 4R WIRING	1
11	33-062-070		RING TERMINAL, 1/2"	2
12	03-050-068		EMBLEM, SMV	1
13	48-090005		CAPSCREW, 1/4 X 5/8 G5	2
14	78-020040		LOCKNUT, 1/4-20 WHIZ FLANGE PLT	2
15	33-050-265		STRIP, YELLOW REFLECTOR	1
16	33-050-266		STRIP, RED REFLECTOR	2
17	33-050-267		STRIP, ORANGE REFLECTOR	2
18	33-023-766		BRACKET, LIGHT	2
19	33-027-315		MOUNT, (2) LIGHT	2



LIGHTS FOR 4-36, 4-38 & 4-40 INVERTERS (2007 TO PRESENT)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	33-062-006		CONNECTOR, BUTT	10
2	52-050019		CARRIAGE SCREW, 5/16 X 1 1/4 G5	2
3	78-020049		LOCKNUT, 5/16-18 WHIZ FLANGE	4
4	03-062-006		LIGHT, RED RECTANGLER	2
5	03-062-005		LIGHT, AMBER OVAL	4
6	33-050-137		TIE, 8" CABLE	8
7	02-050-088		STRAP, TIE DOWN	8
8	33-050-138		TIE, 12" CABLE	6
9	03-023-765		MOUNT, SMV EMBLEM	1
10	03-062-002		HARNESS, 4R WIRING	1
11	33-062-070		RING TERMINAL, 1/2"	4
12	03-050-068		EMBLEM, SMV	1
13	48-090005		CAPSCREW, 1/4 X 5/8 G5	2
14	78-020040		WHIZ FLANGE LOCKNUT, 1/4-20	2
15	33-062-072		PLUG, DOUBLE	2
16	33-062-001		PLASTIC LOOM, 3/8 SPLIT	8
17	33-062-055		WIRE, 16 AWG YELLOW	8
18	33-062-021		TERMINAL, #10 RING	2
19	33-062-081		CLIP, 3/8 LOOM ROSE	3

The following is a list of serial numbers issued to our machines at the beginning of each year. To determine when a unit was made, find the range within which the particular serial number falls. It would have been produced between January 1 to December 31 of that year.

YEAR	SERIAL NUMBERS
1985	27986-29695
1986	29696-31095
1987	31096-33234
1988	33235-35548
1989	35549-38496
1990	38497-41771
1991	41772-44466
1992	44467-47001
1993	47002-48750
1994	48751-51549
1995	51551-54262
1996	54263-56661
1997	56662-59465
1998	59466-62097
1999	62098-63986
2000	63987-65692
2001	65693-67340
2002	67341-68699
2003	68700-70482
2004	70483-72646
2005	72647-74866
2006	74867-76368
2007	76369-77883
2008	77884-79891
2009	79892-80944
2010	80945-81775
2011	81776-83453
2012	83454-85092
2013	85093-86418
2014	86419-



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