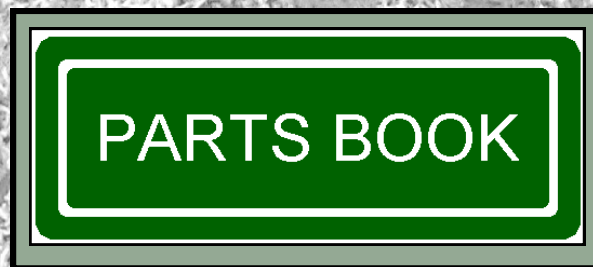




03-SERIES

**6-ROW
PEANUT
DIGGER-SHAKER-INVERTER**
(6-31, 6-36, 6-38 & 6-40)

(USED ON MACHINES FROM 2002 TO 2014)

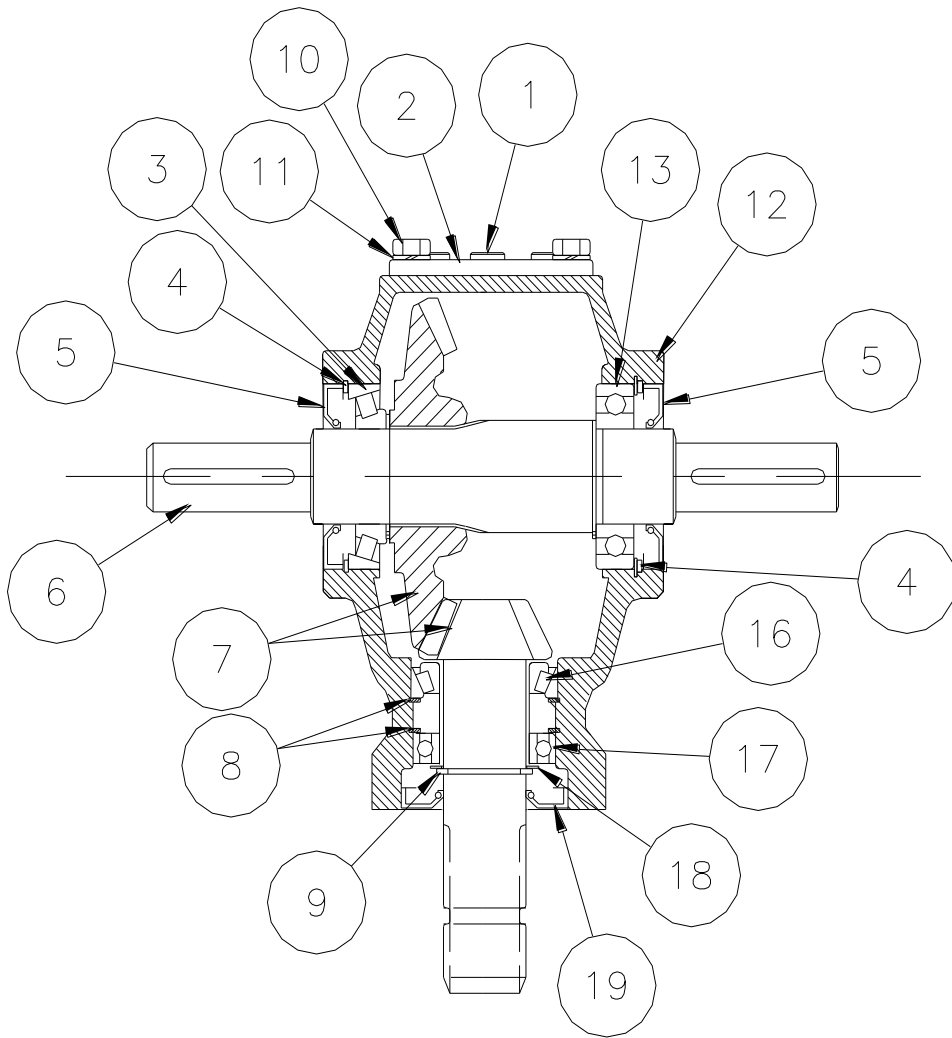


PART NO. 03-PB-07
Printing Date JUN 2014

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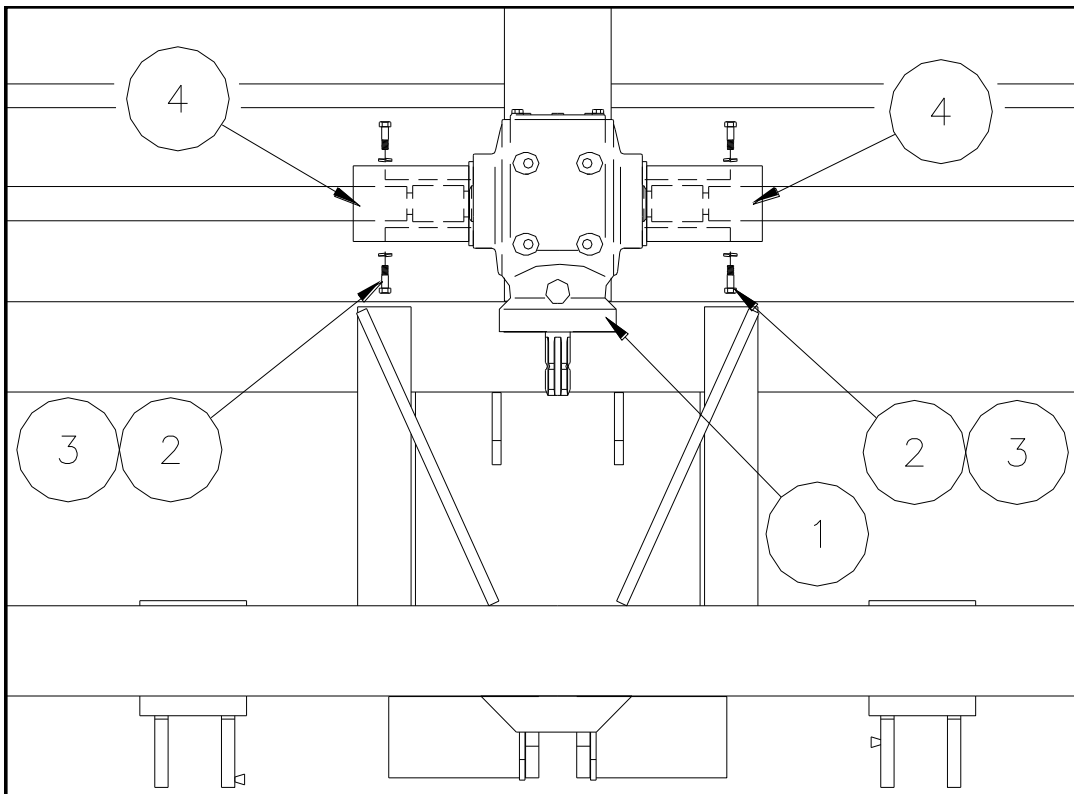
6R 1000 RPM GEAR BOX (03-054-093)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-054-094		PLUG	1
2	03-054-095		CAP, HOUSING	1
3	03-054-096		BEARING (354401040)	1
4	33-054-097		CIRCLIP	2
5	03-054-098		SEAL (355008040)	2
6	03-054-114		SHAFT, 4R	1
7	03-054-113		GEAR SET, 1000	1
8	03-054-101		CIRCLIP (338000072)	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
9	03-054-102		RETAINING RING	1
10	03-054-103		CAPSCREW	4
11	03-054-104		WASHER	4
12	03-054-105		HOUSING	1
13	03-054-106		BEARING (354101040)	1
14	03-054-107		SHIM (340108000)	1
16	03-054-109		BEARING (354401035)	1
17	03-054-110		BEARING (354101035)	1
18	03-054-111		SHIM (340E03500)	1
19	03-054-112		SEAL (355029035)	1

6-30", 6-36", 6-38", & 6-40" 1000 RPM GEAR BOX WITH SHIELDS

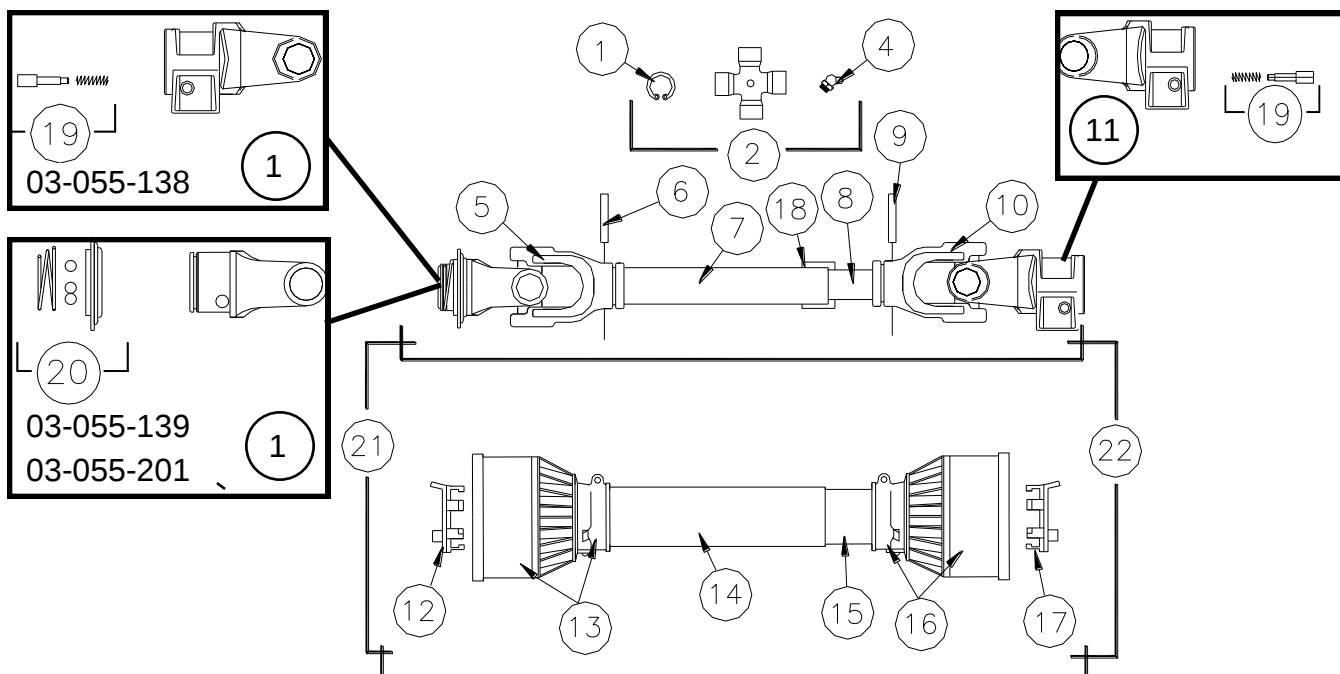


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-054-093		6R 1000 RPM GEAR BOX	1
2	48-090090		CAPSCREW, 3/8 X 3/4 G5 PLT	4
3	66-010150		LOCKWASHER, 3/8 PLT	4
4	03-080-586		SHIELD, COUPLING	2

1 3/8-1000 DRIVELINE
(03-055-138)

1 3/4-1000 DRIVELINE
(03-055-139)

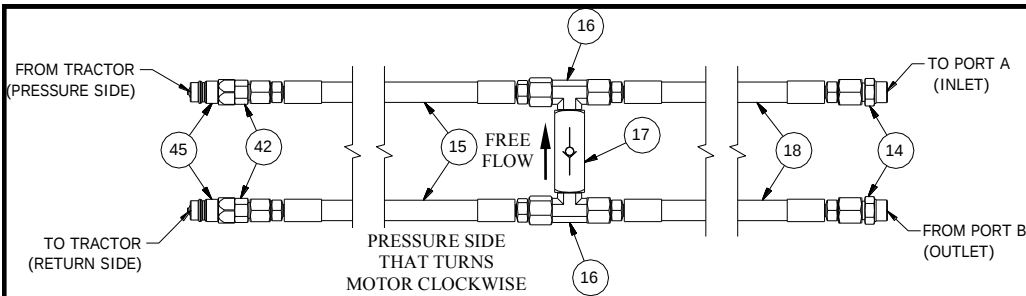
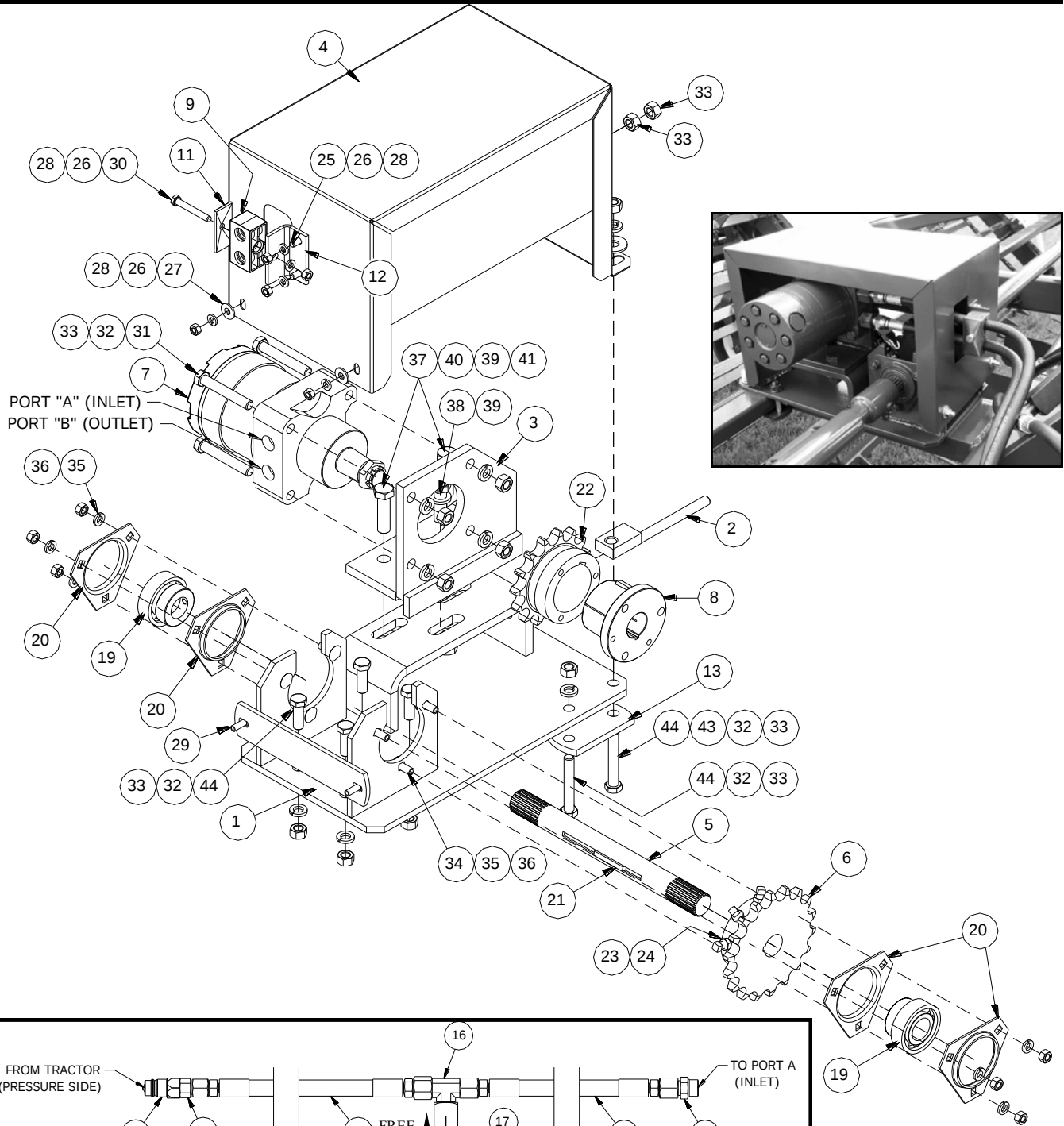
1 3/4-1000 DRIVELINE
(6-30) (03-055-201)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				-138	-139	-201
1	03-055-215		YOKE	1	-	-
	03-055-216		YOKE	-	1	1
2	03-055-075		CROSS JOURNAL ASSY	2	2	2
3	03-055-080		CIRCLIP	8	8	8
4	03-055-100		GREASE FITTING	2	2	2
5	03-055-081		OUTER TUBE YOKE	1	1	1
6	03-055-101		FLEXIBLE PIN	1	1	1
7	03-055-141		CARDAN TUBE	1	1	-
	03-055-228		CARDAN TUBE	-	-	1
8	03-055-142		CM CARDAN TUBE	1	1	-
	03-055-219		CARDAN TUBE	-	-	1
9	03-055-205		FLEXIBLE PIN	1	1	1
10	03-055-084		INNER TUBE YOKE	1	1	1
11	03-055-214		YOKE, RS	1	1	-
	03-055-220		YOKE, 1 3/8-6	-	-	1
12	03-055-089		O BEARING 3-4	1	1	1
13	03-055-144		O CONE SET F3-4	1	1	-
	03-055-223		SAFETY CONE	-	-	1
14	03-055-145		CM SAFETY TUBE	1	1	-
	03-055-221		CARDAN SAFETY TUBE	-	-	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				-138	-139	-201
15	03-055-146		SAFETY TUBE	1	1	-
	03-055-222		SAFETY TUBE	-	-	1
16	03-055-147		I CONE SET F3-4	1	1	-
	03-055-224		SAFETY CONE	-	-	1
17	03-055-090		I BEARING 3-4	1	1	1
18	03-055-102		RING NUT	1	1	-
19	33-055-334		COMPLETE PUSH BUTTON	2	1	-
	03-055-134		COMPLETE PUSH BUTTON 1 3/8	-	-	1
20	03-055-217		LOCKING KIT	-	1	1
21	03-055-158		HALF SHAFT, 1 3/8-21(1000) W/SHD	1	-	-
	03-055-162		HALF SHAFT, 1 3/4-20(1000) W/SHD	-	1	-
	03-055-227		TRACTOR HALF, 1 3/4-20	-	-	1
22	03-055-152		HALF SHAFT, 1 3/8-6 IMP W/SHD	1	1	-
	03-055-226		IMP HALF, 1 3/8-6	-	-	1

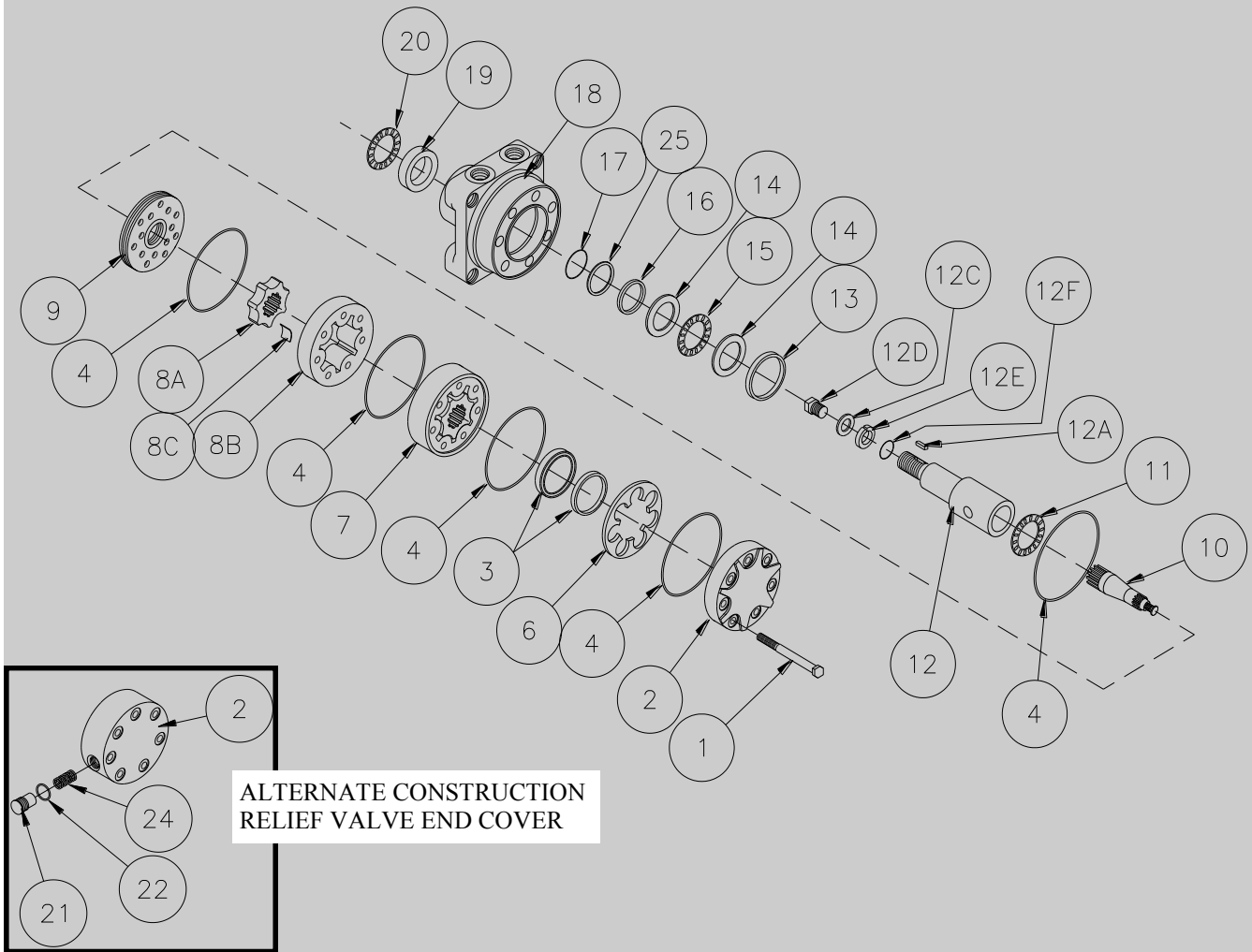
6R HYDRAULIC DRIVE



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-747		MOUNT, HYD CONV	1
2	03-080-745		DRAWBOLT, 6 3/4	1
3	03-082-746		BRACKET, MOTOR MOUNT	1
4	03-080-744		SHIELD, HYD INV	1
5	03-026-237		SHAFT, HYD CONV	1
6	03-052-074		SPROCKET, 80B18H-1 1/4 BORE	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
7	33-061-068	(-2012)	MOTOR, 6R HYD	(1)
	03-061-082	(2013-)	MOTOR, LT 22.8 CW GREEN	1
8	33-053-084		TAPER BUSHING, 1 3/8	1
9	33-050-246		CLAMP, HOSE	1
10	03-052-073		CHAIN, 80H-32 PITCH	1
11	33-050-160		COVER PLATE	1
12	42-023-204		SUPPORT, HOSE BRACKET	1
13	03-023-775		CAP, 2 1/2" TUBE	2
14	42-059-016	(-2013)	ADAPTER (DRIVE MOTOR)	(2)
	33-059-025	(2014-)	ADAPTER, STR-10MB-10MJ	2
15	33-059-045	(-2013)	HOSE, 6M3K-8MP-8MPX-60"	(2)
	03-059-016	(2014-)	HOSE, 8M3K-10FJX-8FJX-60"	2
16	07-050-010	(-2013)	TEE, 1/2" NFTP HYD	(2)
	03-059-020	(2014-)	TEE, 10MJ-10MJ-8MP	2
17	42-061-002		VALVE, CHECK	1
18	11-059-001	(-2013)	HOSE, 6M3K-8MP-8MPX-24"	(2)
	33-059-130	(2014-)	HOSE, 8M3K-10FJX-10FJX-24"	2
19	03-051-016		BEARING, 1 1/4 W/COLLAR	2
20	03-051-024		FLANGE, 72 MSTR 3-HOLE	4
21	03-026-042		KEY, 1/4 X 1 9/16	1
22	03-052-075		SPROCKET, 80B15H	1
23	54-010172		SETSCREW, 3/8 X 1 3/4 SQ HD G5	3
24	70-010051		JAM NUT, 3/8	3
25	48-090043		CAPSCREW, 5/16 X 3/4 G5 PLT	2
26	66-010100		LOCKWASHER, 5/16 PLT	5
27	62-010050		FLATWASHER, 5/16 PLT	2
28	68-010100		HEX NUT, 5/16 PLT	5
29	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	2
30	48-090040		CAPSCREW, 5/16 X 2 1/4 G5 PLT	1
31	48-090625	(-2012)	CAPSCREW, 1/2 X 2 1/2 G5 PLT	(4)
	48-090700	(2013-)	CAPSCREW, 1/2 X 3 1/4 G5 PLT	4
32	66-010250		LOCKWASHER, 1/2 PLT	12
33	68-010250		HEX NUT, 1/2 PLT	14
34	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	6
35	66-010150		LOCKWASHER, 3/8 PLT	6
36	68-010150		HEX NUT, 3/8 PLT	6
37	48-090983		CAPSCREW, 5/8 X 2 1/4 G5 PLT	1
38	48-090950		CAPSCREW, 5/8 X 2 G5 PLT	2
39	66-010300		LOCKWASHER, 5/8 PLT	3
40	62-010250		FLATWASHER, 5/8 PLT	2
41	68-010300		HEX NUT, 5/8 PLT	2
42	49-059-001		ADAPTER, 8MJ-8MP	2
43	62-010200		FLATWASHER, 1/2 PLT	2
44	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	4
45	47-059-002		QUICK COUPLER, 1/2" NPTF MALE	2

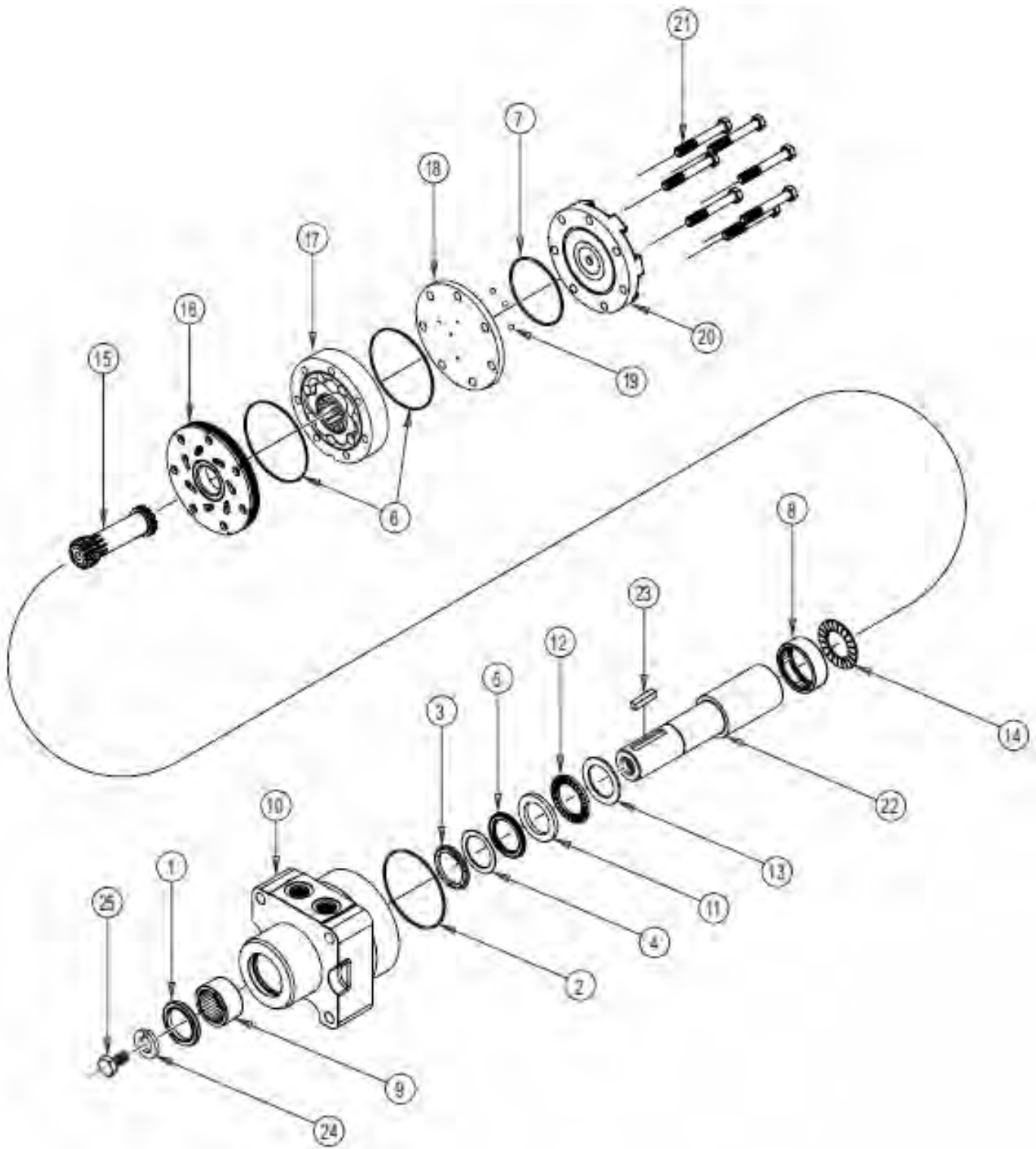
HYDRAULIC HEAD MOTOR
(Used on Machines Prior to 2011)
(33-061-068)



ITEM	KMC PART NO.	PARKER PART NO.	DESCRIPTION	QTY
1	33-061-153	021366	SPECIAL BOLTS	7
2	33-061-154	ME016004A3	END COVER	1
3	33-061-155	032435	SEAL-RING , COMMUTATOR	1
4	33-061-156	032819	SEAL RING	5
7	33-061-157	ME015000	MANIFOLD	1
8A	33-061-158	ME217003	ROTOR SET	1
8B	33-061-159	ME217007	FREE RUNNING ROTOR SET	1
9	33-061-160	477342	WEAR PLATE	1
10	33-061-161	ME213000	DRIVE LINK	1
11	33-061-162	068024	THRUST BEARING	1
12	33-061-163	ME019011	COUPLING SHAFT	1

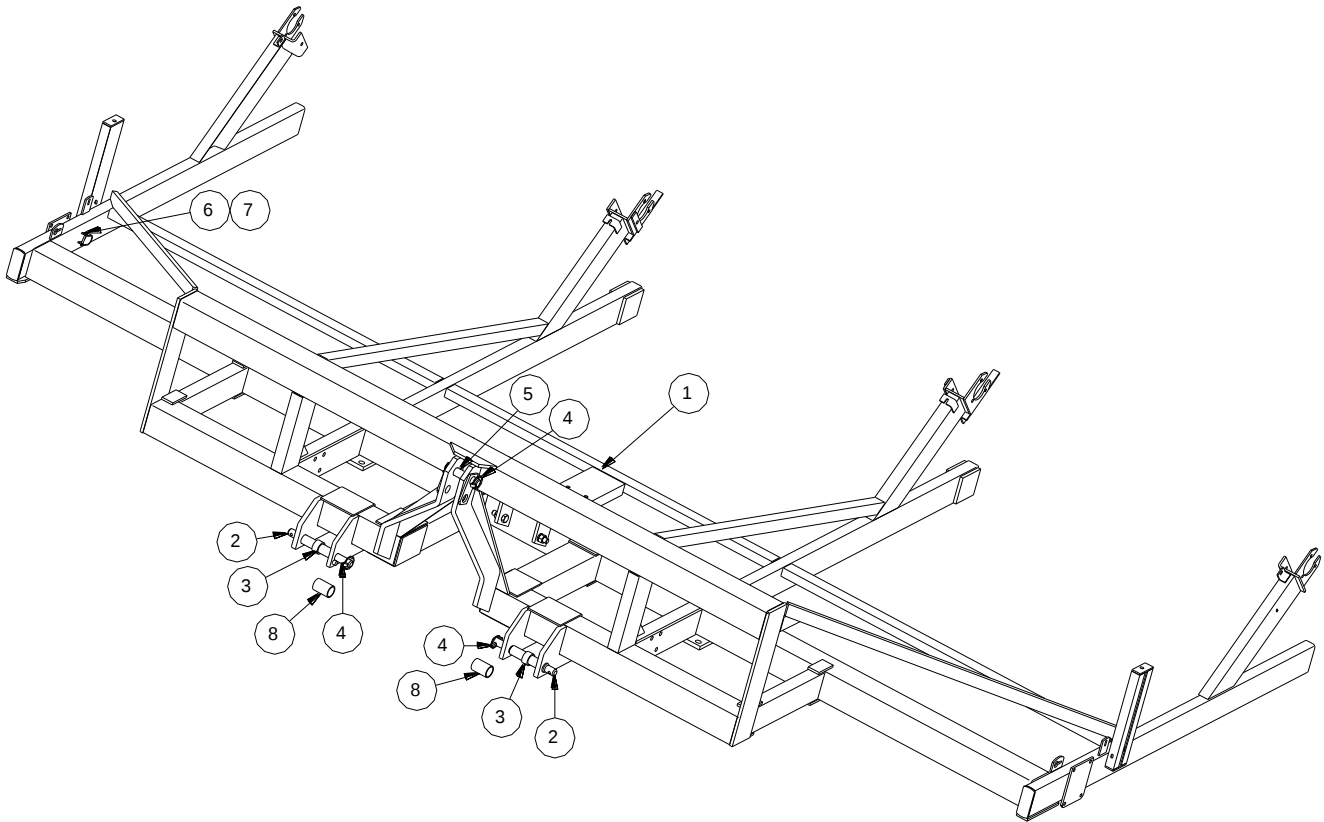
ITEM	KMC PART NO,	PARKER PART NO.	DESCRIPTION	QTY
12A	33-061-164	039028	KEY	1
12C	33-061-165	028518	WASHER	1
12D	33-061-166	021482	BOLT, 5/8 –18	1
12E	33-061-167	028992	LOCKWASHER	1
12F	33-061-168	401658	RETAINING RING	1
13	33-061-169	071031	INNER BEARING	1
14	33-061-170	400136	THRUST WASHER	2
15	33-061-171	069017	THRUST BEARING	1
16	33-061-172	032817	INNER SEAL	1
17	33-061-173	028515	BACKUP WASHER	1
18	33-061-174	ME012002A1	HOUSING ASSY	1
19	33-061-175	068027	OUTER BEARING	1
20	33-061-097	478035	DIRT & WATER SEAL	1
21	33-061-177	411063A1	PLUG & O-RING ASSY	1
22	33-061-178	032424	O-RING	1
24	33-061-179	41001230	VALVE	2
25	33-061-180	029118	BACKUP WASHER	1

LT 22.8 CW GREEN MOTOR
(Used on Machines In 2011 to Present)
(03-061-082)



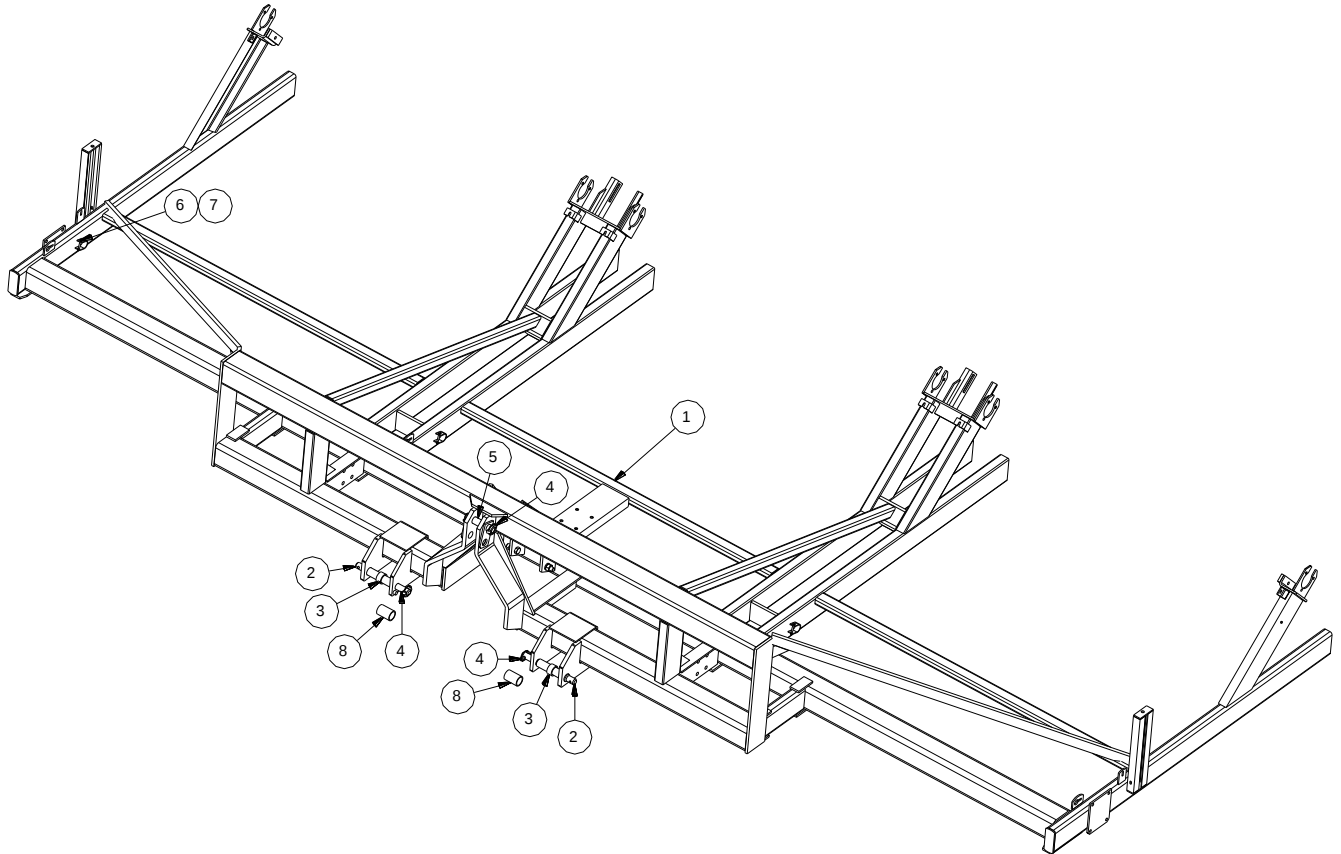
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	ITEMS 1-8 INCLUDED IN SEAL KIT 03-061-064		DUST SEAL	1
2			HOUSING SEAL	1
3			BACK UP RING	1
4			BACK UP SEAL	1
5			SHAFT SEAL	1
6			BODY SEALS	2
7			ENDCOVER SEAL	1
8			REAR HOUSING BEARING	1
9	03-061-065		FRONT HOUSING BEARING	1
10	03-061-078		HOUSING	1
11	03-061-066		FRONT THRUST WASHER	1
12	03-061-067		FRONT THRUST BEARING	1
13	03-061-068		THRUST WASHER	1
14	03-061-069		REAR THRUST BEARING	1
15	03-061-076		DRIVE LINK	1
16	03-061-083		MANIFOLD, REVERSE	1
17	03-061-075		ROTOR SET	1
18	03-061-071		BALANCE PLATE (3 BALLS)	1
19	03-061-072		STEEL BALLS	3
20	03-061-073		ENDCOVER	1
21	03-061-077		BOLT ASSEMBLY (7)	1
22	03-061-079		SHAFT (Includes Items 23, 24, & 25)	1
23	03-061-080		SHAFT KEY	1
24	03-061-081		LOCK WASHER	1
25	03-061-074		BOLT	1

(6R-30, 6R-36 & 6R-38) MAIN FRAMES



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				6-30	6-36	6-38
1	03-080-764		MAIN FRAME, 6-31	1	-	-
	03-080-757		MAIN FRAME, 6-36	-	1	-
	03-080-762		MAIN FRAME, 6-38	-	-	1
2	03-050-089	(-2013)	HITCH PIN, CAT III	-	(2)	(2)
	03-026-126	(2014-)	PIN, STEP HITCH	2	2	2
3	06-024-022		SPACER, CAT III	2	2	2
4	03-050-094		LINCH PIN, 7/16 X 2	3	3	3
5	02-081-057		PIN, 1 1/4 UPPER HITCH	1	1	1
6	48-090028		CAPSCREW, 1/4 X 2 G5 PLT	6	6	6
7	72-010020		LOCKNUT, 1/4 STOVER	6	6	6
8	05-024-010	(2014-)	SPACER, CAT III	2	2	2

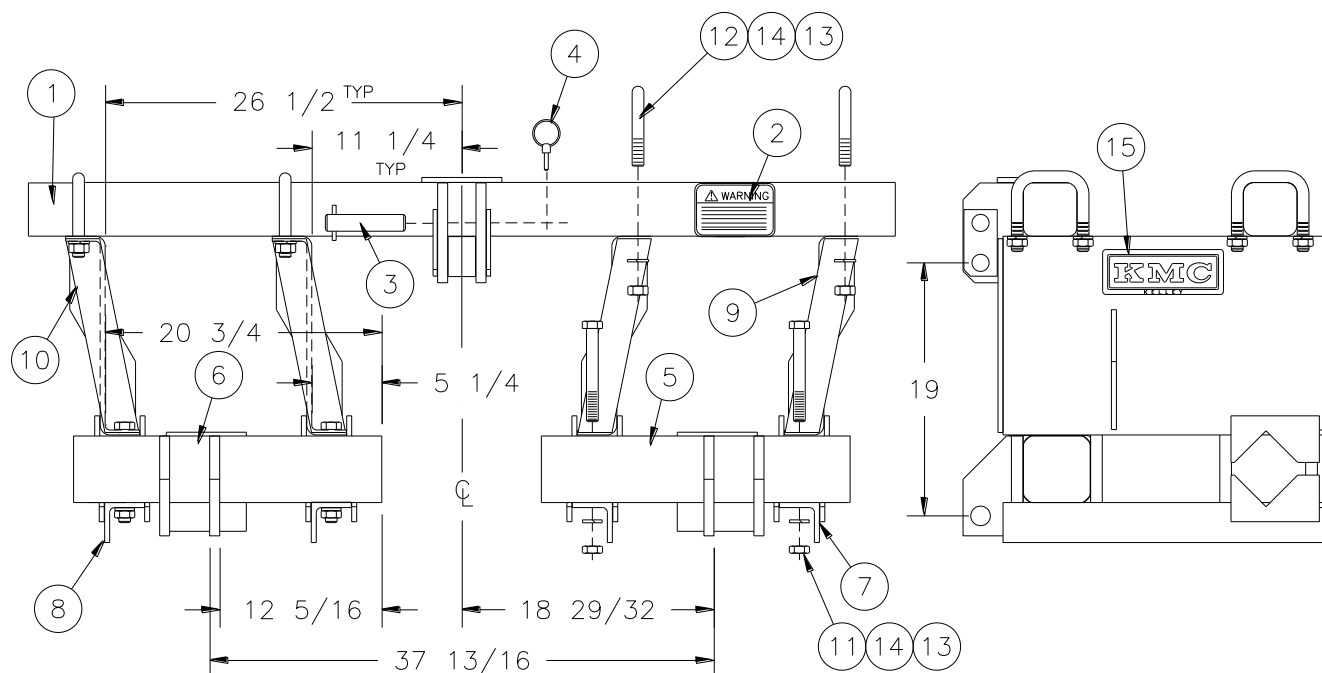
(6R-40) MAIN FRAMES



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
				6-40
1	03-080-767		MAIN FRAME, 6-40	1
2	03-050-089	(-2013)	HITCH PIN, CAT III	(2)
	03-026-126	(2014-)	PIN, STEP HITCH	2
3	06-024-022		SPACER, CAT III	2
4	03-050-094		LINCH PIN, 7/16 X 2	3
5	02-081-057		PIN, 1 1/4 UPPER HITCH	1
6	48-090028		CAPSCREW, 1/4 X 2 G5 PLT	6
7	72-010020		LOCKNUT, 1/4 STOVER	6
8	05-024-010	(2014-)	SPACER, CAT III	2

6-ROW H.K. MAST

(03-082-206)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-633		WELDMENT, MAST	1
2	02-050-078		NEW WARNING DECAL	1
3	02-081-057		PIN, 1 1/4 UPPER ASSY (6R)	1
4	02-050-002		KLIK PIN, 7/16 X 1 3/4	1

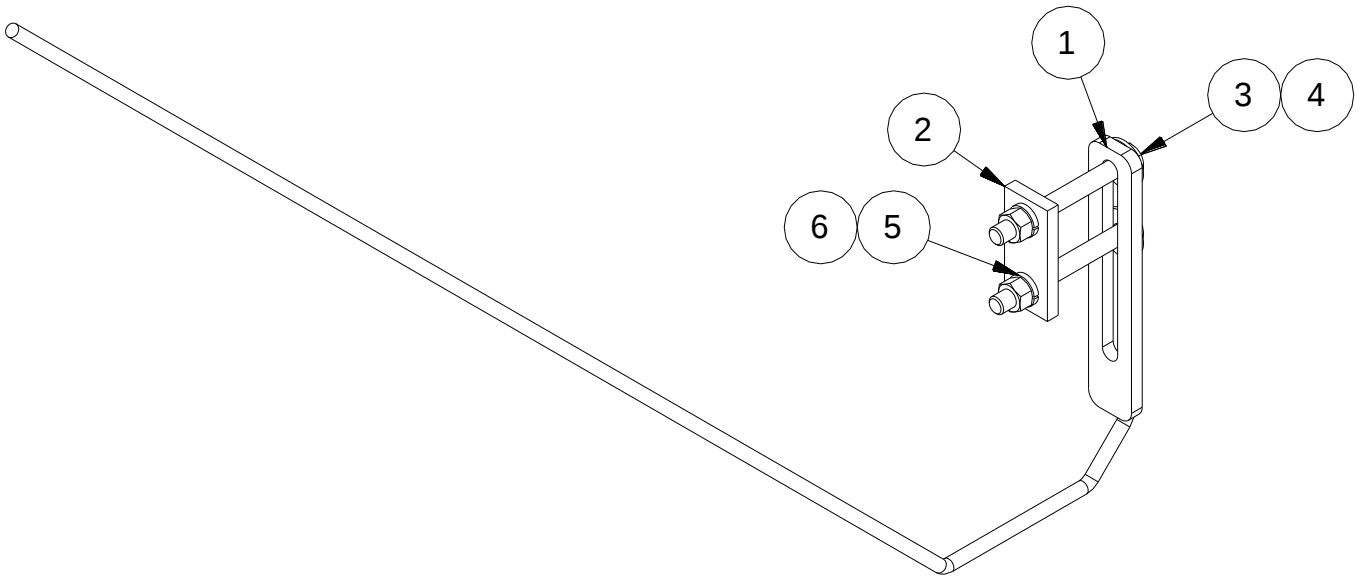
LT & RT 6-ROW H.K. MAST

(03-082-204)

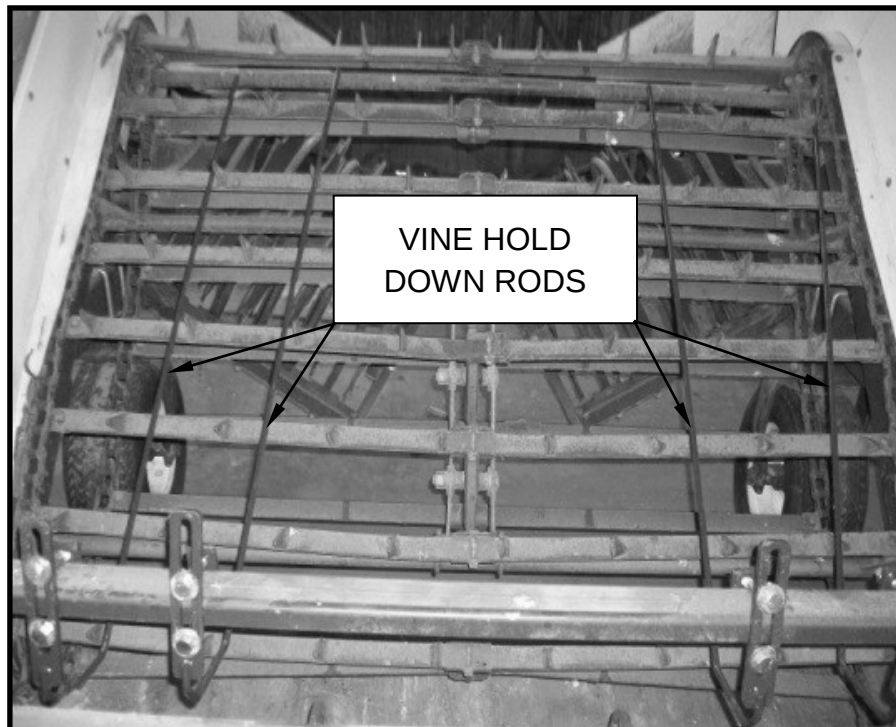
(03-082-205)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
5	03-080-631		HITCH, 6R H.K. LOWER LT	1	-
6	03-080-632		HITCH, 6R H.K. LOWER RT	-	1
7	03-080-634		BRACKET, LOWER DIAMOND LT	2	-
8	03-080-635		BRACKET, LOWER DIAMOND RT	-	2
9	03-080-636		BRACKET, "Z" LT	2	-
10	03-080-637		BRACKET, "Z" RT	-	2
11	48-100320		CAPSCREW, 7/8 X 7 G5 PLT	1	1
12	14-050-018		"U"-BOLT, 7/8 X 5 3/4 X 4 15/16	4	4
13	68-010400		HEX NUT, 7/8 PLT	16	16
14	66-010400		LOCKWASHER, 7/8 PLT	16	16
15	02-050-167		DECAL, KMC	1	1

VINE HOLD DOWN ASSEMBLY (03-082-307)

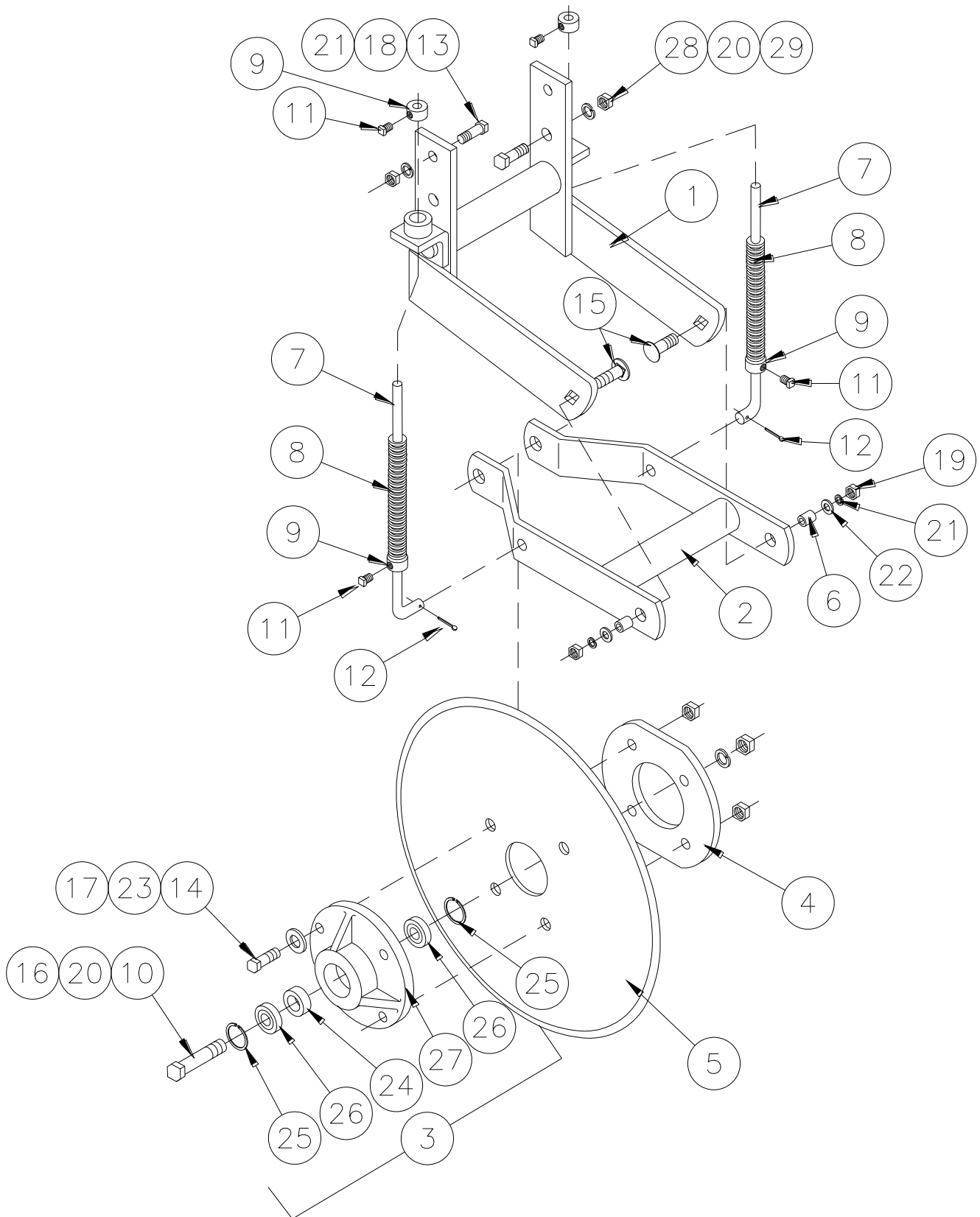


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-070-067		VINE HOLD DOWN	1
2	03-033-035		CAP, VINE ADJUSTMENT PLATE	2
3	48-090860		CAPSCREW, 1/2 X 4 1/2 G5 PLT	2
4	62-010200		FLATWASHER, 1/2 STD PLT	2
5	66-010250		LOCKWASHR, 1/2 REG PLT	2
6	68-010250		HEXNUT, 1/2 PLT	2



MAST COULTER

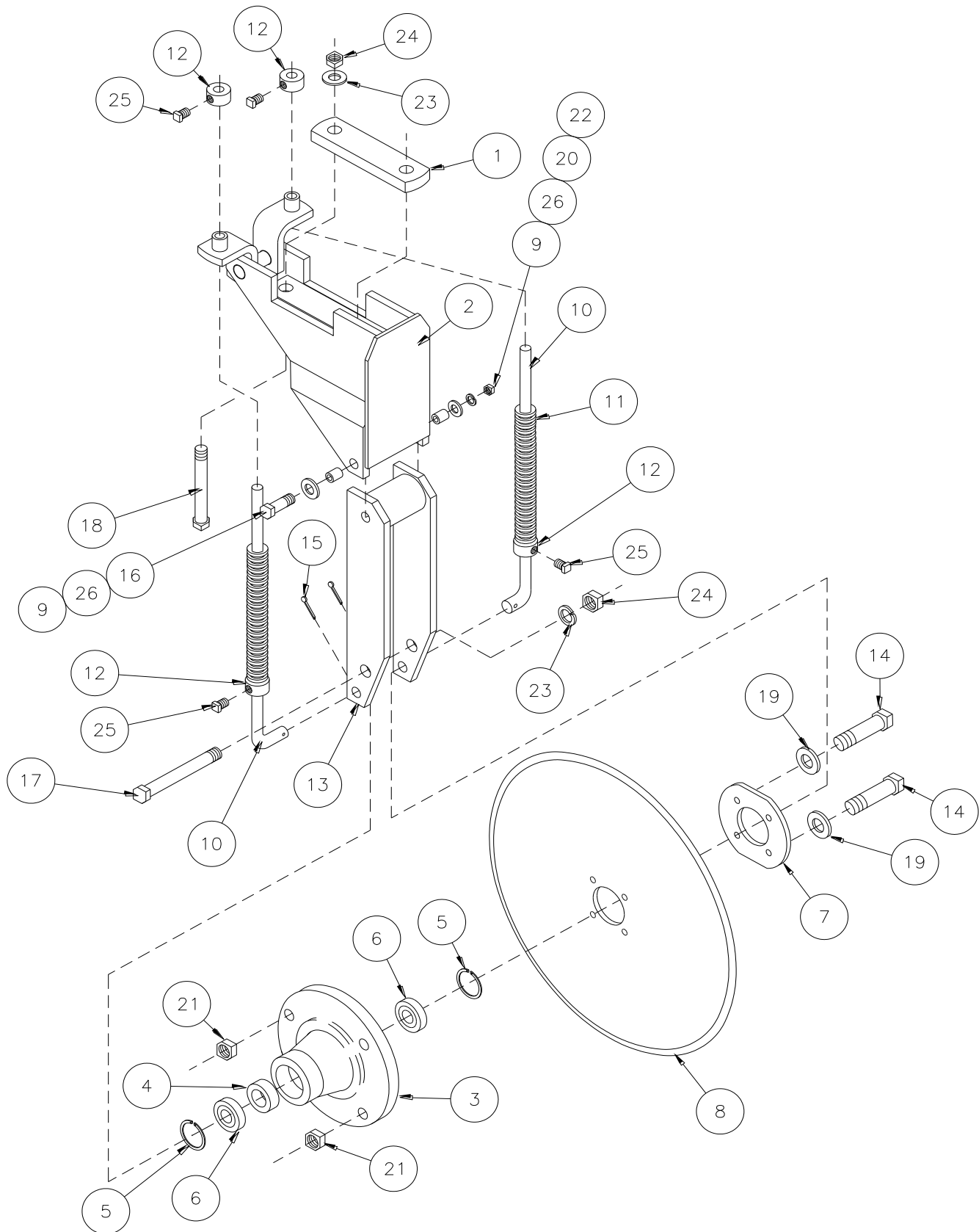
(03-082-157)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-470		BRACKET, MAST COULTER	1
2	03-080-472		FORK, MAST COULTER	1
3	04-081-014		HUB, 1977	1
4	03-023-064		FLANGE, COULTER	1
5	03-050-042		DURA-FLUTE COULTER, 20"	1
6	04-024-001		BUSHING, PIVOT	2
7	03-026-115		ROD, SPRING PUSH	2
8	03-050-008		SPRING, COULTER	2
9	03-050-009		COLLAR, 11/16 ADJ	4
10	48-091475		CAPSCREW, 3/4 X 5 G5 PLT	1
11	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
12	76-010100		COTTER PIN, 3/16 X 1 1/2	2
13	48-090920		CAPSCREW, 5/8 X 1 3/4 G5 PLT	2
14	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
15	52-050348		CARRIAGE SCREW, 5/8 X 2 G5 PLT	2
16	68-010350		HEX NUT, 3/4 PLT	1
17	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
18	70-010140		JAM NUT, 5/8 PLT	2
19	68-010300		HEX NUT, 5/8 PLT	2
20	66-010350		LOCKWASHER, 3/4 PLT	3
21	66-010300		LOCKWASHER, 5/8 PLT	4
22	62-010250		FLATWASHER, 5/8 PLT	2
23	62-010050		FLATWASHER, 5/16 PLT	4
*24	04-024-069		SPACER, 3/8 BEARING	1
*25	04-050-078		RING, 2 3.64 INTERNAL RETAINER	2
*26	04-051-004		BEARING 3/4 EXT CYL (205)	2
*27	03-057-014		HUB, COULTER	1
28	48-091275		CAPSCREW, 3/4 X 2 G5 PLT	2
29	70-010150		JAMNUT, 3/4 PLT	2

*These items make up item #3 (04-081-014)

5 X5 COULTER **(03-082-208)**



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	36-023-027		CLAMP, COULTER BRACKET	1
2	03-080-653		BRACKET, COULTER	1
3	03-057-014		HUB, COULTER	1
4	04-024-069		SPACER, 3/8 BEARING	1
5	04-050-078		RING, INTERNAL RETAINER 2 3/64	2
6	04-051-004		BEARING, 3/4 EXT CYL (205)	2
7	03-023-064		FLANGE, COULTER	1
8	03-050-042		COULTER, DURA-FLUTE 20"	1
9	04-024-001		BUSHING, PIVOT	2
10	03-026-115		ROD, SPRING PUSH	2
11	03-050-008		SPRING, COULTER	2
12	03-050-009		COLLAR, 11/16 ADJ	4
13	03-080-652		FORK, COULTER	1
14	48-060100		CAPSCREW, 3/8 X 1 1/2 G5	4
15	76-010100		COTTER PIN, 3/16 X 1 1/2	2
16	48-091202		CAPSCREW, 5/8 X 6 1/2 G5 PLT	1
17	48-091475		CAPSCREW, 3/4 X 5 G5 PLT	1
18	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 PLT	2
19	62-010050		FLATWASHER, 5/16 PLT	4
20	66-010300		LOCKWASHER, 5/8 PLT	1
21	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
22	72-020050		LOCKNUT, 5/8 G"C" PLT & WAXED	1
23	66-010350		LOCKWASHER, 3/4 PLT	3
24	68-010350		HEX NUT, 3/4 PLT	3
25	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
26	62-010250		FLATWASHER, 5/8 PLT	2

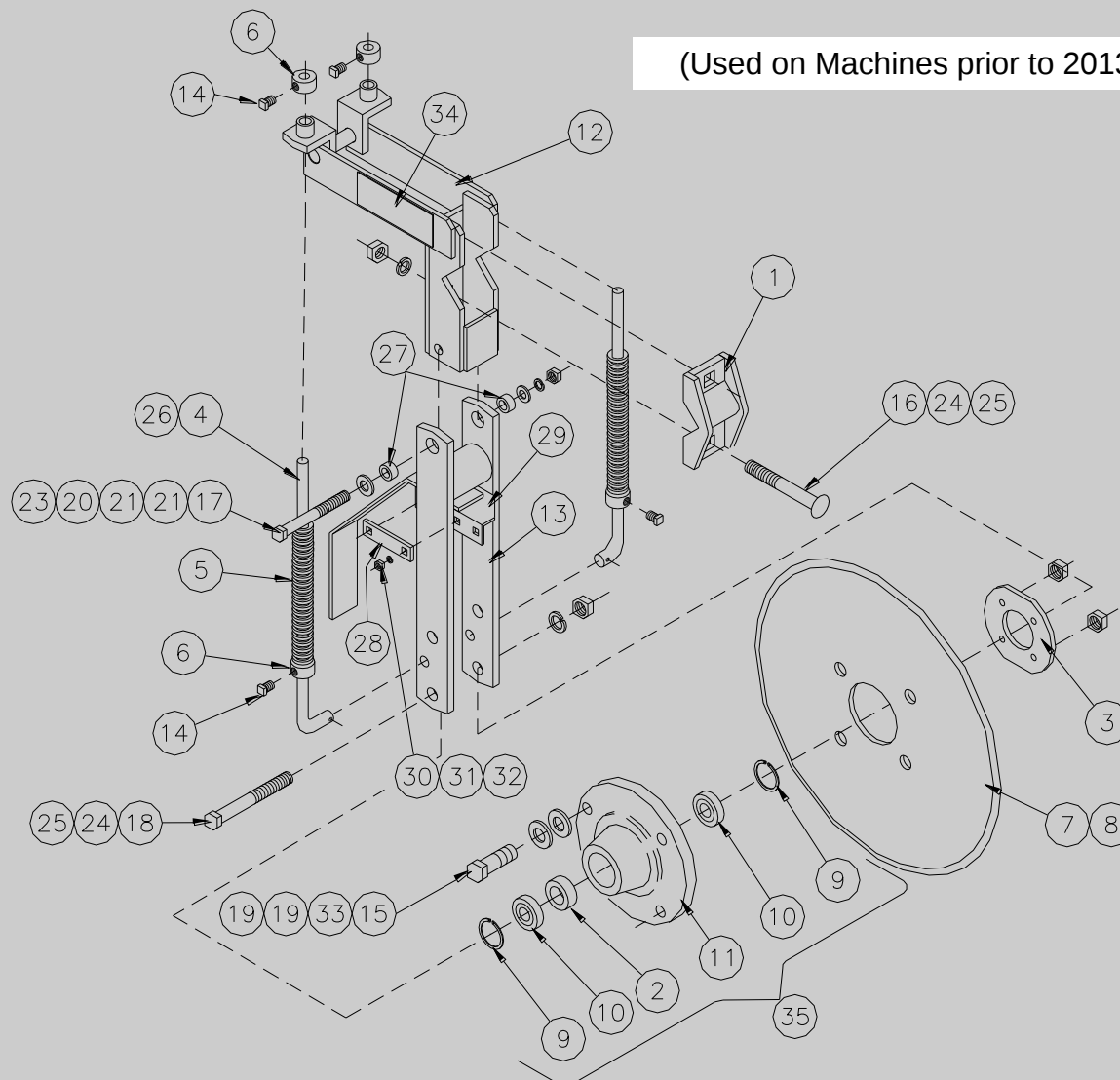
17" FRONT COULTER

(03-082-054)

20" FRONT COULTER

(03-082-084)

(Used on Machines prior to 2013)



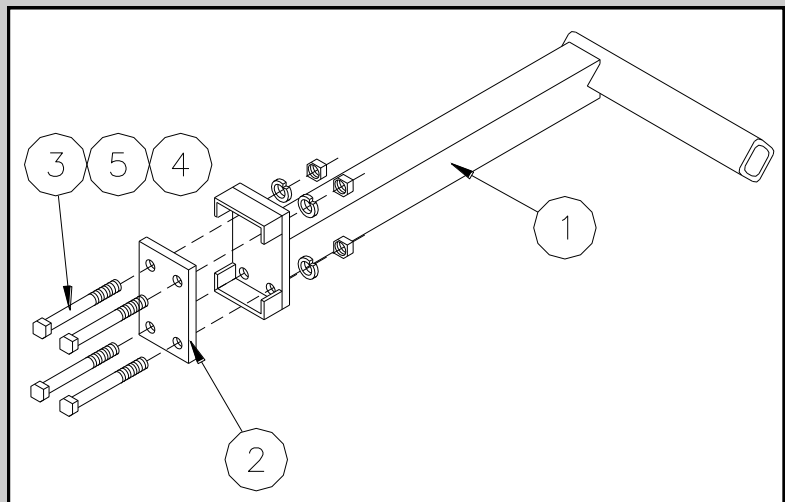
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				-054	-084
1	02-057-019		CLAMP, 2 1/2 TOOL BAR	1	1
2	04-024-069		BEARING SPACER, 3/8	1	1
3	03-023-064		COULTER FLANGE	1	1
4	03-026-025	(-2005)	SPRING PUSH ROD	(2)	(2)
	03-026-274	(2006-)	ROD, FLEX SPRING	2	2
5	03-050-008		COULTER SPRING	2	2
6	03-050-009		11/16" ADJ COLLAR	4	4
7	03-050-010		DURA FLUTE COULTER, 17"	1	-
8	03-050-042		DURA FLUTE COULTER, 20"	-	1
9	04-050-078		RETAINING RING, 2 3/64 INTERNAL	2	2
10	04-051-004		BEARING, 3/4 CYL (EXT 205)	2	2
11	03-057-014		COULTER HUB	1	1
12	03-080-537		COULTER BRACKET, '85	1	-
	03-080-180		COULTER FORK BRACKET	-	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				-054	-084
13	03-080-181		COULTER FORK	1	1
14	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4	4
15	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4	4
16	52-050450		CARRIAGE BOLT, 3/4 X 5 G5 PLT	2	2
17	48-091150		CAPSCREW, 5/8 X 5 1/2 G5 PLT	1	1
18	48-091475		CAPSCREW, 3/4 X 5 (AXLE)	1	1
19	72-010050		LOCKNUT, 3/8 G"C" PLT & WAXED	4	4
20	66-010300		LOCKWASHER, 5/8 PLT	1	1
21	62-010250		FLATWASHER, 5/8 PLT	2	2
23	72-020050		LOCKNUT, 5/8 G"C" PLT 7 WAXED	1	1
24	66-010350		LOCKWASHER, 3/4 PLT	3	3
25	68-010350		HEX NUT, 3/4 PLT	3	3
26	76-010100		COTTER PIN, 3/16 X 1 1/2	2	2
27	04-024-001		PIVOT BUSHING	2	2
28	03-023-228		DISC SHIELD BRACKET	1	1
29	03-080-244		DISC SHIELD	1	1
30	52-050045		CARRIAGE BOLT, 3/8 X 1 1/2 PLT	2	2
31	66-010150		LOCKWASHER, 3/8 PLT	2	2
32	68-010150		HEX NUT, 3/8 PLT	2	2
33	62-010050		FLATWASHER, 5/16 PLT	8	8
34	03-050-040		DECAL, KMC	1	1
*35	04-081-014		COULTER HUB ASSY	1	1

* Hub Assembly (04-081-014) Made Up of #2, #9, #10, & #11.

4-ROW COULTER BRACKET (03-082-196)

(Used on Machines prior to 2013)

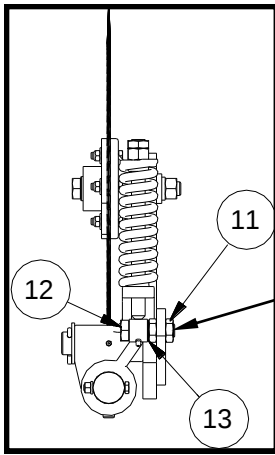


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-610		BRACKET, 4R VINE CUTTER	1
2	03-023-672		CAP, SHANK	1
3	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 PLT	4
4	68-010350		HEX NUT, 3/4 PLT	4
5	66-010350		LOCKWASHER, 3/4 PLT	4

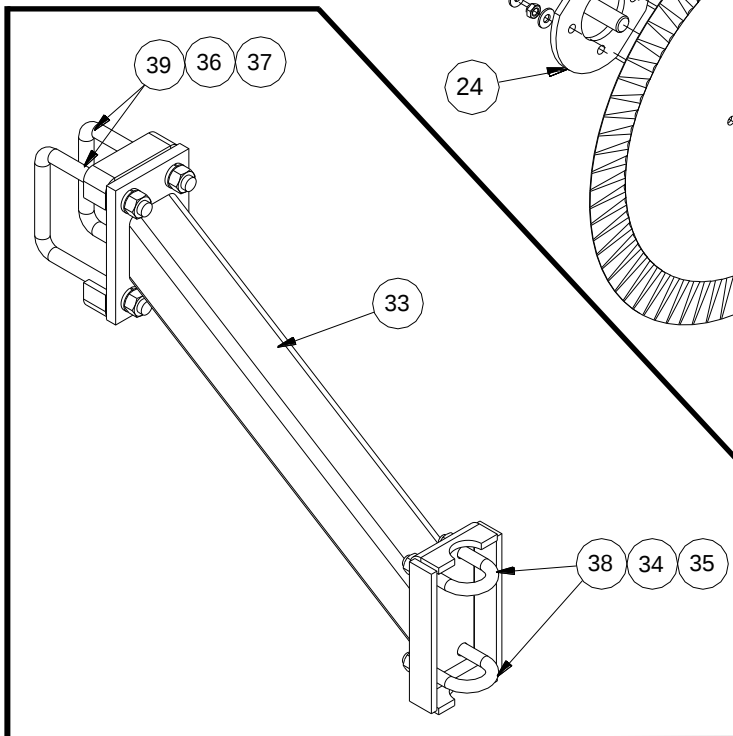
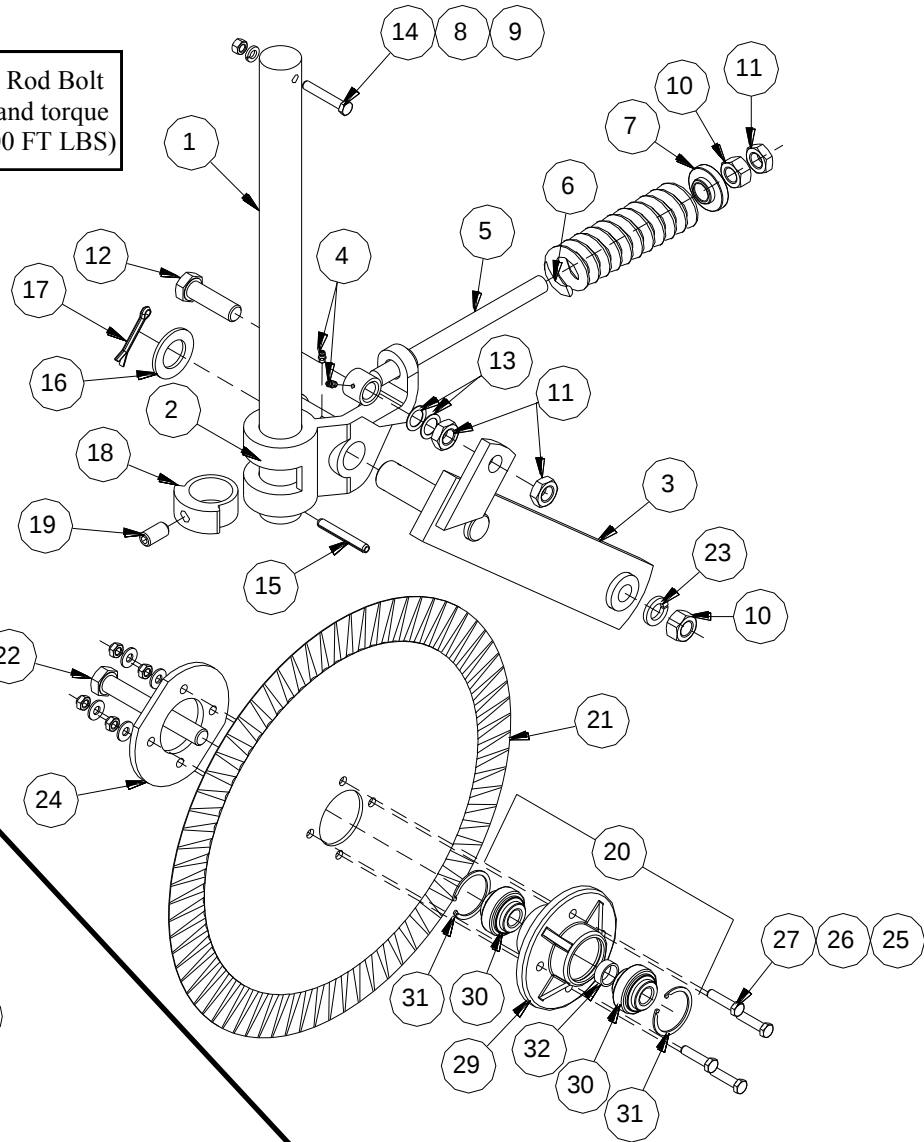
SWIVEL COULTER

(03-082-301)

(Used on Machines in 2013 to Present)



Set Spring Rod Bolt
As shown and torque
Jam nut (200 FT LBS)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	16-026-007		SHANK, COULTER	1
2	16-057-004		CASTING, PIVOT COULTER	1
3	03-070-049		ARM, BUSHED COULTER PIVOT	1
4	02-050-005		FITTING, 1/4-28 STRT GREASE	2
5	16-080-020		ROD, COULTER SPRING	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
6	16-050-015		SPRING, '93 COULTER	1
7	16-057-002		CAP, SPRING	1
8	66-010150		LOCKWASHER, 3/8 PLT	1
9	68-010150		HEXNUT, 3/8 PLT	1
10	68-010350		HEXNUT, 3/4 PLT	2
11	70-010150		JAMNUT, 3/4 PLT	3
12	48-091350		CAPSCREW, 3/4 X 2 1/2 G5 PLT	1
13	15-050-005		FLATWASHER, 1.125 X 0.76 X 0.030	2
14	48-090210		CAPSCREW, 3/8 X 2 1/4 G5 PLT	1
15	02-050-003		ROLL PIN, 3/8 X 2 3/4 PLT	1
16	02-050-105		WASHER, PIVOT PIN	1
17	76-010200		COTTER PIN, 1/4 X 2	1
18	16-057-003	(-2012)	STOP, COULTER SWIVEL	(1)
	16-027-168	(-2012)	STOP, 5°COULTER	(1)
	03-057-023	(2013-)	STOP, INVERTER SWIVEL	1
19	54-020085	(-2012)	SETSCREW, 5/8 X 1 1/4 ALLEN HD	(1)
	54-020082	(2013-)	SETSCREW, 5/8 X 3/4 ALLEN HD	1
20	04-081-014		HUB ASSY, 1977	1
21	03-050-042		DURA-FLUTE COULTER, 20"	1
22	48-100025		CAPSCREW, 3/4 X 5 1/2 G5 PLT	1
23	66-010350		LOCKWASHER, 3/4 PLT	1
24	03-023-064		COULTER, FLANGE	1
25	72-010050		LOCKNUT, 3/8 STOVER G"B" PLT	4
26	62-010050		FLATWASHER, 5/16 STD PLT	4
27	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4

HUB ASSEMBLY

(04-081-014)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
29	03-057-014		HUB, COULTER	1
30	04-051-004		BEARING, 3/4 EXT	2
31	04-050-078		RING, 2 3/64 INTERNAL	2
32	04-024-069		SPACER, 3/8 BEARING	1

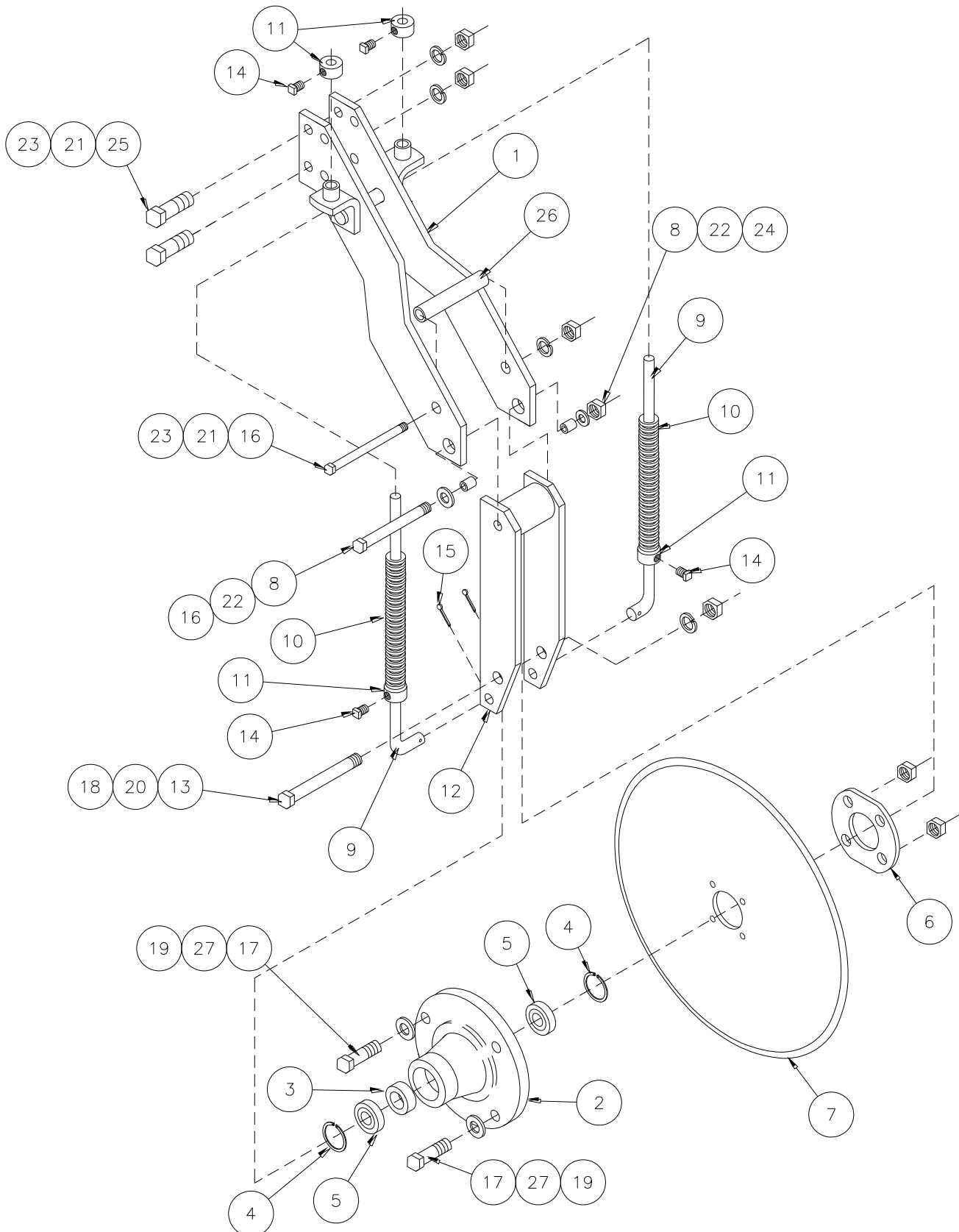
OUTSIDE COULTER BRACKET

(03-082-308)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
33	03-070-072		BRACKET, OUTSIDE COULTER	1
34	66-010300		LOCKWASHER, 5/8 PLT	4
35	68-010300		HEXNUT, 5/8 PLT	4
36	66-010350		LOCKWASHER, 3/4 PLT	4
37	68-010350		HEXNUT, 3/4 PLT	4
38	03-050-205		U-BOLT, 5/8 X 2 7/16 X 2 7/8 G5 PLT	2
39	03-050-206		U-BOLT, 3/4 X 5 13/16 X 6 3/4 G5 PLT	2

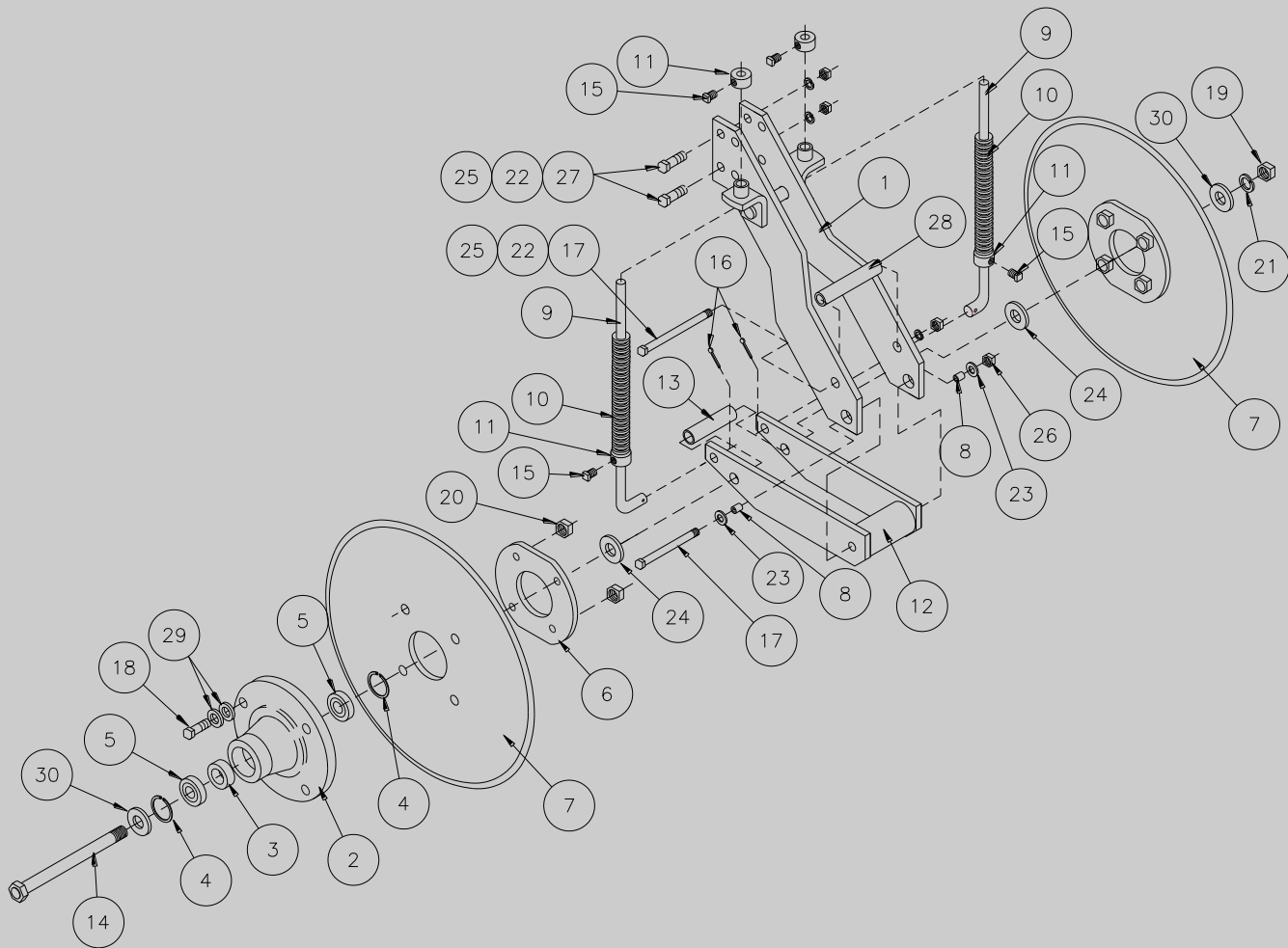
6-ROW SINGLE COULTER (6R-30)

(03-082-216)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-654		BRACKET, DBL COULTER	1
2	03-057-014		HUB, COULTER	1
3	04-024-069		SPACER, 3/8 BEARING	1
4	04-050-078		RING, INTERNAL RETAINER 2 3/64	2
5	04-051-004		BEARING, 3/4 EXT CYL (205)	2
6	03-023-064		FLANGE, COULTER	1
7	03-050-042		COULTER, DURA-FLUTE 20"	1
8	04-024-001		BUSHING, PIVOT	2
9	03-026-025	(-2004)	ROD, SPRING PUSH	(2)
	03-026-115	(2005-)	ROD, SPRING PUSH	2
10	03-050-008		SPRING, COULTER	2
11	03-050-009		COLLAR, 11/16 ADJ	4
12	03-080-652		FORK, COULTER	1
13	48-091475		CAPSCREW, 3/4 X 5 G5	1
14	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
15	76-010100		COTTER PIN, 3/16 X 1 1/2	2
16	48-091202		CAPSCREW, 5/8 X 6 1/2 G5 PLT	2
17	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
18	68-010350		HEX NUT, 3/4 PLT	1
19	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
20	66-010350		LOCKWASHER, 3/4 PLT	1
21	66-010300		LOCKWASHER, 5/8 PLT	3
22	62-010250		FLATWASHER, 5/8 PLT	2
23	68-010300		HEX NUT, 5/8 PLT	3
24	72-020050		LOCKNUT, 5/8 G"C" PLT & WAXED	1
25	48-091000		CAPSREW, 5/8 X 3 G5 PLT	2
26	03-024-263		SPACER, UPPER	1
27	62-010050		FLATWASHER, 5/16 PLT	4

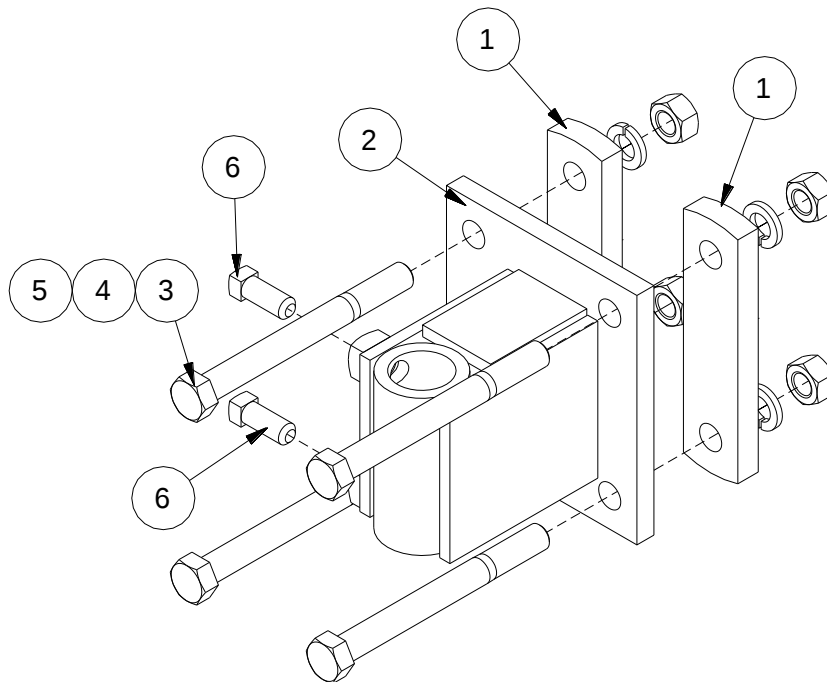
1 X 1 6-R DOUBLE COULTER (6R-36, 6R-38, & 6R-40)
(03-082-214) (USED ON MACHINES PRIOR TO 2012)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-654		BRACKET, DBL COULTER	1
2	03-057-014		HUB, COULTER	2
3	03-024-275		SPACER, BEARING	2
4	04-050-078		RING, INTERNAL RETAINER 2-3/64	4
5	03-051-010		BEARING, 1" CYL W/O COLLAR	4
6	03-023-064		FLANGE, COULTER	2
7	03-050-042		COULTER, DURA-FLUTE 20"	2
8	04-024-001		BUSHING, PIVOT	2
9	03-026-025	(-2004)	ROD, SPRING PUSH	(2)
	03-026-115	(2005-)	ROD, SPRING PUSH	2
10	03-050-008		SPRING, COULTER	2
11	03-050-009		COLLAR, 11/16 ADJ	4
12	03-080-669		FORK, 1" COULTER	1
13	03-024-274		SPACER, DBL COULTER	1
14	03-080-670		AXLE, 1" X 12" BOLT	1
15	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4

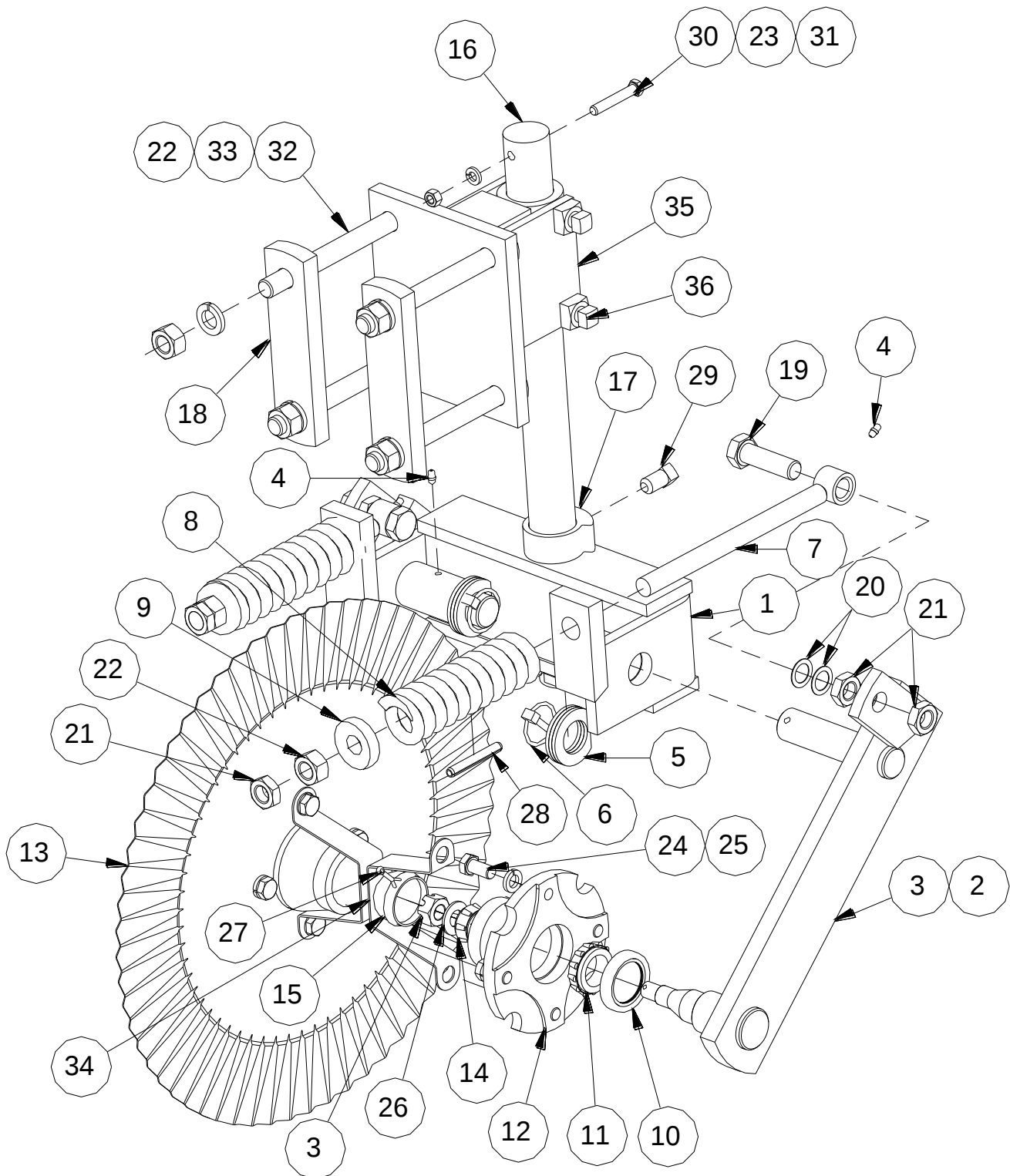
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
16	76-010100		COTTER PIN, 3/16 X 1 1/2	2
17	48-091202		CAPSCREW, 5/8 X 6 1/2 G5 PLT	2
18	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	8
19	70-010255		JAM NUT, 1 PLT	1
20	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	8
21	66-010450		LOCKWASHER, 1 PLT	1
22	66-010300		LOCKWASHER, 5/8 PLT	3
23	62-010250		FLATWASHER, 5/8 PLT	2
24	62-020050		FLATWASHER, 1 SAE PLT	2
25	68-010300		HEX NUT, 5/8 PLT	3
26	72-020050		LOCKNUT, 5/8 G"B" PLT & WAXED	1
27	48-091000		CAPSCREW, 5/8 X 3 G5 PLT	2
28	03-024-263		SPACER, UPPER	1
29	62-010050		FLATWASHER, 5/16 PLT	16
30	62-010370		FLATWASHER, 1" PLT	2

5 x 5 COULTER BRACKET
(03-082-296)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	36-023-027		CLAMP, COULTER BRACKET	2
2	03-070-063		SHORT COULTER BRACKET	1
3	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 PLT	4
4	66-010350		LOCKWASHER, 3/4 PLT	4
5	68-010350		HEXNUT, 3/4 PLT	4

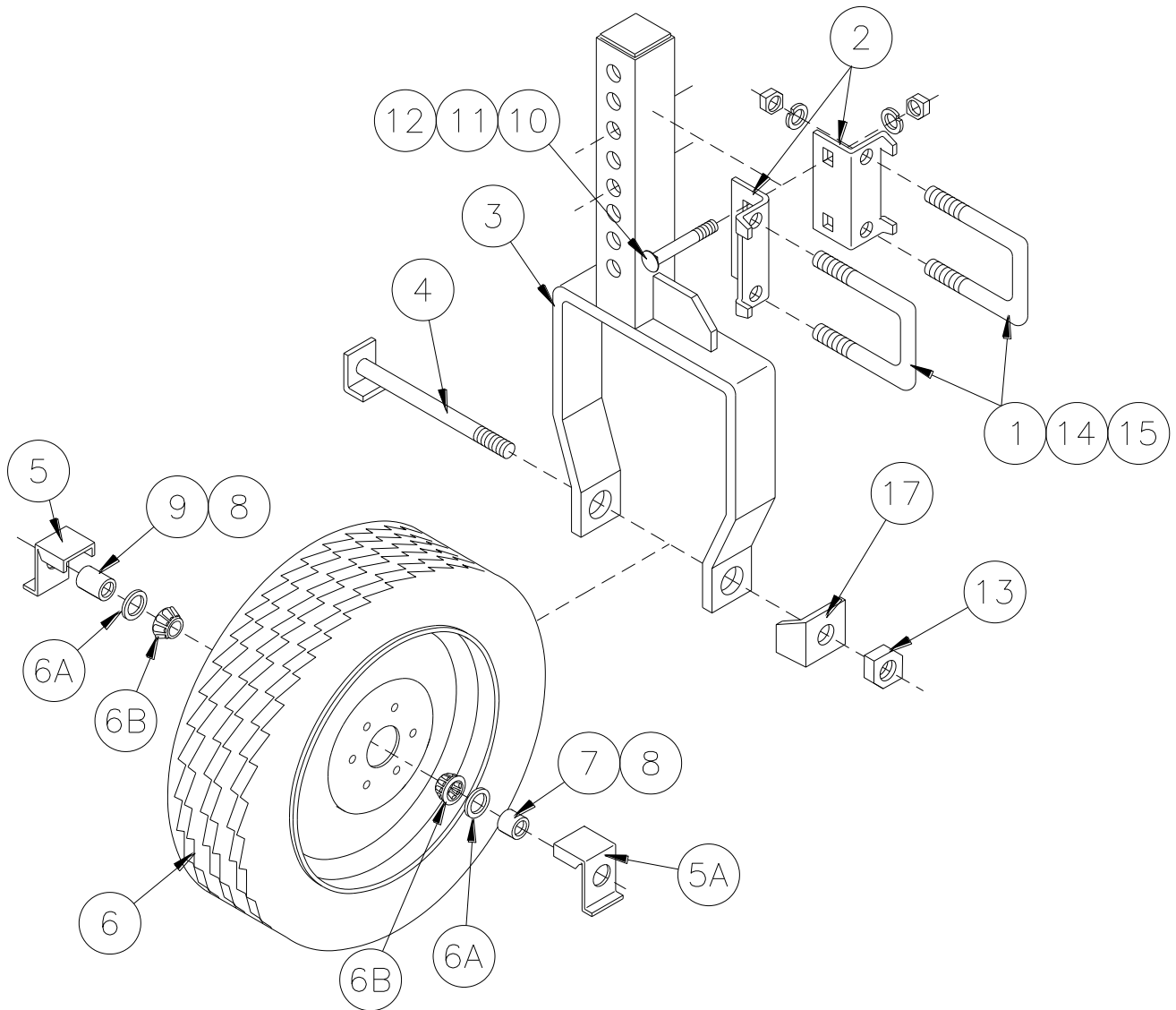
6-R WIDE DOUBLE COULTER
(6R-36, 6R-38, & 6R-40)
 (03-082-289)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-070-030		DUAL COULTER BRACKET	1
2	16-080-021		ARM, COULTER PIVOT	1
3	03-070-029		ARM, COULTER PIVOT RT	1
4	02-050-005		FITTING, 1/4-28 STRT. GREASE	4
5	03-027-486		TRIMMED WASHER, PIVOT PIN	6
6	02-050-062		KLIK PIN, 1/4 X 1 5/8	2
7	16-080-020		ROD, COULTER SPRING	2
8	16-050-015		SPRING, '93 COULTER	2
9	16-057-002		CAP, SPRING	2
10	16-056-001		SEAL, TRIPLE LIP (CR16064)	2
11	02-051-006		CONE, OUTER BEARING	2
12	16-058-003		HUB, COULTER W/CUPS	2
13	16-050-004		COULTER, 20" NO-TILL	2
14	16-051-002		CONE, BEARING (LM11949)	2
15	16-058-004		DUST CAP	2
16	16-026-007		SHANK, COULTER	1
17	16-057-003		STOP, COULTER SWIVEL	1
18	36-023-027		CLAMP, COULTER BRACKET	2
19	48-091350		CAPSCREW, 3/4 X 2 1/2 G5 PTL	2
20	15-050-005		FLATWASHER, 1.125 X 0.76 X 0.030	4
21	70-010150		JAMNUT, 3/4 PLT	6
22	68-010350		HEXNUT, 3/4 PLT	6
23	66-010150		LOCKWASHER, 3/8 PLT	1
24	48-090585		CAPSCREW, 1/2 X 1 NF G5 PLT	8
25	66-010250		LOCKWASHER, 1/2 REG PLT	8
26	62-020040		FLATWASHER, 5/8 SAE PLT	2
27	76-010045		COTTER PIN, 5/32 X 1 PLT	2
28	02-050-003		ROLL PIN, 3/8 X 2 3/4 PLT	1
29	54-010275		SETSCREW, 5/8 X 1 SQHD CUPPT G5	1
30	48-090210		CAPSCREW, 3/8 X 2 1/4 G5 PLT	1
31	68-010150		HEXNUT, 3/8 PLT	1
32	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 PLT	4
33	66-010350		LOCKWASHER, 3/4 PLT	4
34	16-027-237		SUPPORT, HUB CAP	2
35	03-070-063		SHORT COULTER BRACKET	1
36	54-010300		SETSCREW, 5/8 X 1 1/2 CUPPOINT	2

8 X 10 GAUGE WHEEL

(03-081-088)



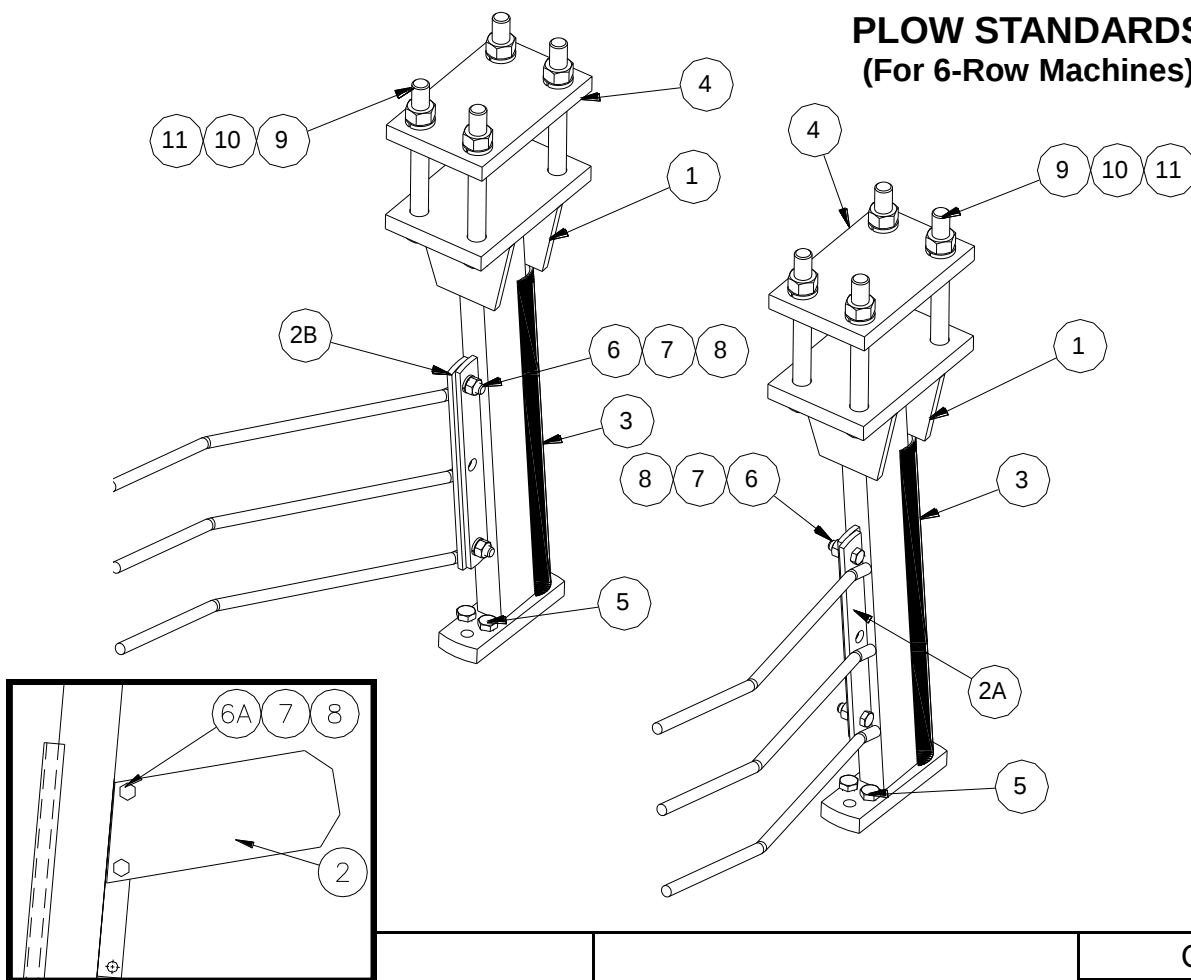
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-050-001		WHEEL POST "U" BOLT	2
2	03-027-044		WHEEL POST BRACKET	2
3	03-080-060		WHEEL FORK (8X10)	1
4	03-080-507		WHEEL AXLE (8X10)	1
5	03-027-161		GAUGE WHEEL BRG SHIELD, LONG	1
5A	03-027-252		WHEEL SHIELD SHORT	1
6	03-058-007		TIRE, TUBELESS (8X10)	1
	^ 02-058-012		TIRE, TUBELESS	1
	^ 02-058-014		WHEEL, 10X6 (5-BOLT)	1
	03-058-008		HUB, CAST W/CUPS	1
	03-058-009		BOLT, 1/2 X 7/8 NF	5

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
6A	02-056-007		SEAL (NAT. 204029X)	2
6B	02-051-015		BEARING CONE (L44643)	2
7	02-024-004		SPACER (8X10) SHORT	1
9	02-024-005		SPACER (8X10) LONG	1
10	52-050100		CARRIAGE SCREW, 3/8 X 3 G5 PLT	2
11	66-010150		LOCKWASHER, 3/8 PLT	2
12	68-010150		HEX NUT, 3/8 PLT	2
13	70-010250		JAM NUT, 1	1
14	66-010250		LOCKWASHER, 1/2 PLT	4
15	68-010250		HEX NUT, 1/2 PLT	4
17	11-027-014		PLATE, NUT STOP	1

^ Items make up 03-058-007 (8 x 10) Tire mounted on rim.

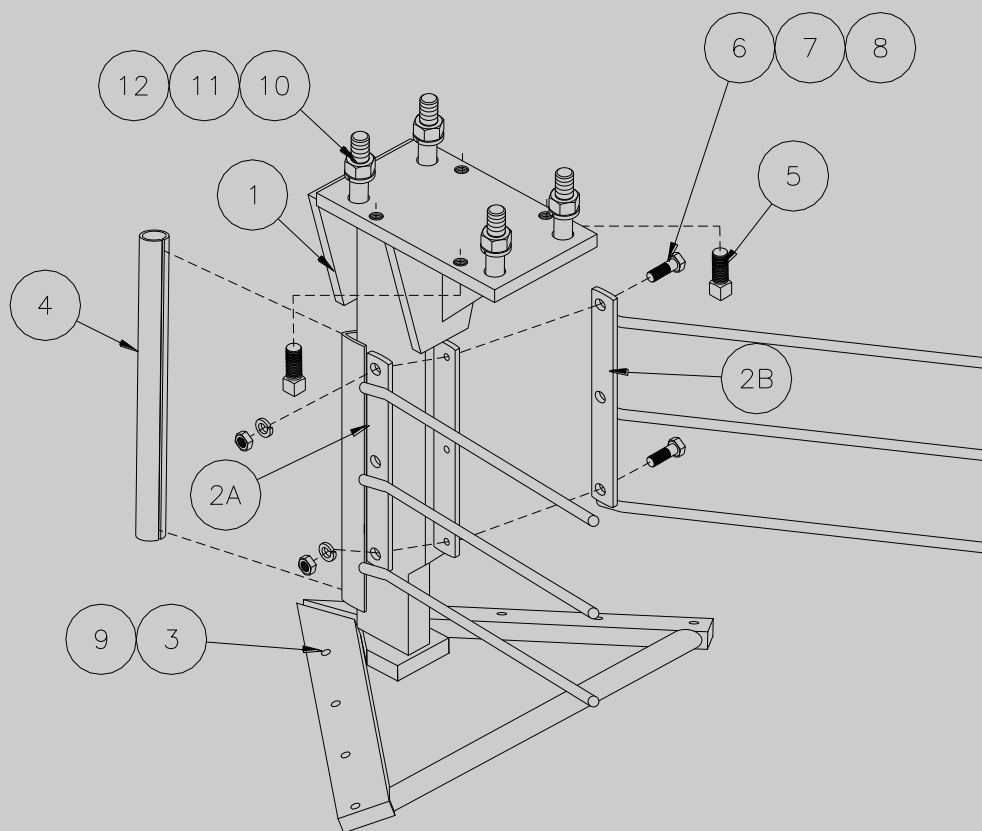


PLOW STANDARDS (For 6-Row Machines)



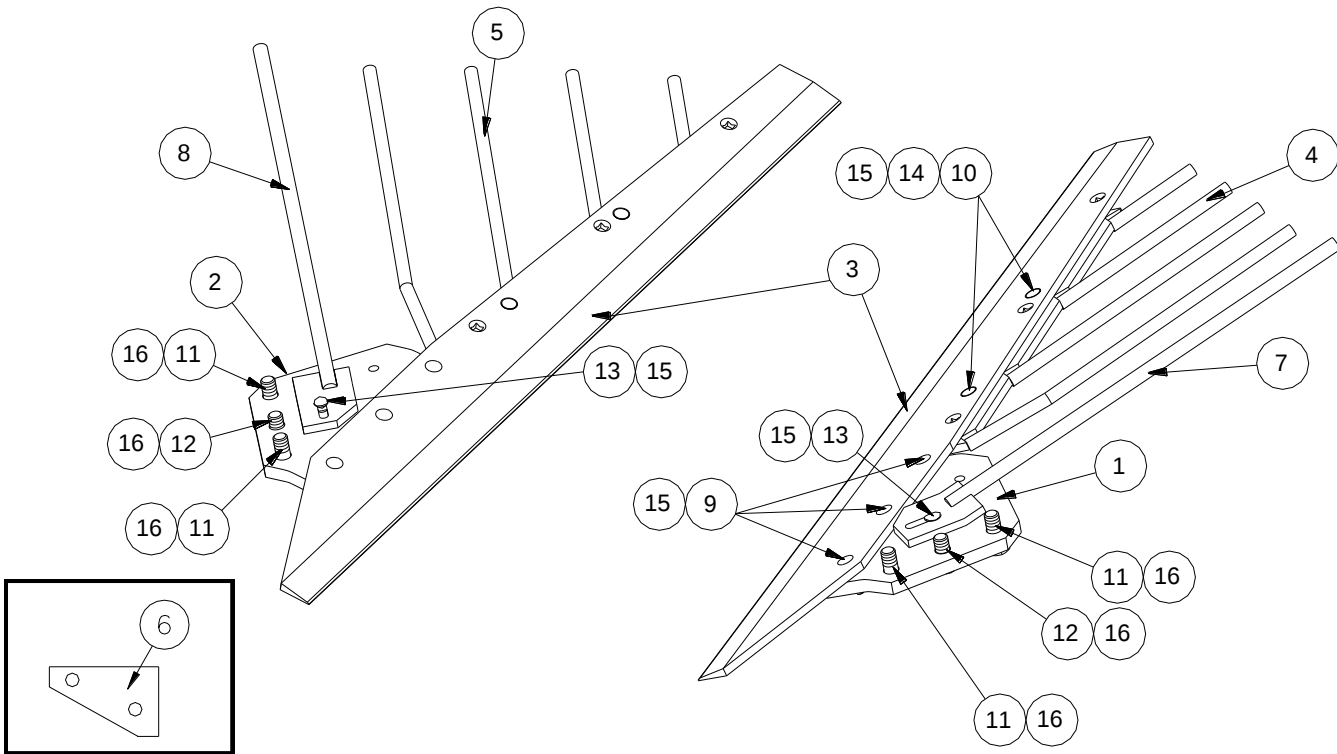
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				6-30	6-36 6-38 6-40
1	03-080-605		SHANK	6	6
2	03-027-105	(-2004)	PLOW STANDARD SHIELD	(2)	(6)
2A	03-080-694	(2005)	SUPPORT, PLOW STD LT	(2)	-
	03-080-994	(2006-)	SUPPORT, PLOW STD LT	3	3
2B	03-080-695	(2005)	SUPPORT, PLOW STD RT	(2)	-
	03-080-995	(2006-)	SUPPORT, PLOW STD RT	3	3
3	36-024-004	(-2004)	GUARD, SHANK SHIN	(2)	-
	03-024-211	(2005-)	PLASTIC SHIN GUARD	6	6
4	36-080-014	(-2004)	CAP, SHANK	(2)	-
	03-023-672	(2005-)	CAP, SHANK	6	6
5	48-090590		CAPSCREW, 1/2 X 1 G5 PLT	12	12
6	48-090350		CAPSCREW, 7/16 x 1 1/4 PLT	12	12
7	66-010200		LOCKWASHER, 7/16 PLT	12	12
8	68-010200		HEX NUT, 7/16 PLT	12	12
9	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 P	24	24
10	66-010350		LOCKWASHER, 3/4 PLT	24	24
11	68-010350		HEX NUT, 3/4 PLT	24	24

CENTER PLOW STANDARDS
(For 6R-30 Row Machines Only Prior to 2013)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-832		SHANK, RIGID	2
2A	03-080-694	(-2005)	SUPPORT, PLOW STD LT	(2)
	03-080-994	(2006-)	SUPPORT, PLOW STD LT	3
2B	03-080-695	(-2005)	SUPPORT, PLOW STD RT	(2)
	03-080-995	(2006-)	SUPPORT, PLOW STD RT	3
3	14-050-030		PLOW BOLT, 3/8 X 1 1/2 G8 PLT	16
4	03-024-253		GUARD, CENTER	2
5	54-010275		SETSCREW, 5/8 X 1	8
6	48-090350		CAPSCREW, 7/16 X 1 1/4 G5	4
7	66-010200		LOCKWASHER, 7/16	4
8	68-010200		HEX NUT, 7/16	4
9	78-020300		WHIZ FLANGE LOCKNUT, 3/8	16
10	48-091550		CAPSCREW, 7/8 X 2 1/2 G5 P	8
11	66-010400		LOCKWASHER, 7/8 PLT	8
12	68-010400		HEX NUT, 7/8 PLT	8

BLADES, CUT RODS, & FROGS



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				6-30	6-36	6-38	6-40
1	03-027-111	(-2004)	CUT FROG, LT 26"	(1)	-	-	-
	03-023-533	(2005-)	FROG, 26" 8-H CSUNK LT CUT	3	3	3	3
2	03-027-112	(-2004)	CUT FROG, RT 26"	(1)	-	-	-
	03-023-534	(2005-)	FROG, 26" 8-H CSUNK RT CUT	3	3	3	3
3	03-081-068		BLADE, 3/8" X 5" X 42" (PAIR)	-	3	3	3
	03-081-068	(-2013)	BLADE, 3/8" X 5" X 42" (PAIR)	(3)	-	-	-
	03-081-1601	(-2009)	BLADE, CENTER (PAIR) 26"	(2)	-	-	-
	03-081-236	(2010-2012)	BLADE, 28" PAIR	(2)	-	-	-
	03-081-250	(2013-)	BLADE, 3/8" X 5" X 36"	3	-	-	-
4	03-080-071	(-2012)	CUT ROD, LT 26"	(2)	-	-	-
	03-080-834	(-2013)	ROD, 26" 1 BENT LG SLT LT CUT	(3)	-	-	-
	03-080-834		ROD, 26" 1 BENT LG SLT LT CUT	-	3	3	3
5	03-080-072	(-2012)	CUT ROD, RT 26"	(2)	-	-	-
	03-080-835	(-2013)	ROD, 26" 1 BENT LG SLT RT CUT	(3)	-	-	-
	03-080-835		ROD, 26" 1 BENT LG SLT RT CUT	-	3	3	3
6	03-027-258	(-2005)	SLIDE, 26" FROG	(2)	(6)	(6)	(6)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				6-30	6-36	6-38	6-40
7	03-080-996	(2006-)	FINGER, LIFT LT	3	3	3	3
8	03-080-997	(2006-)	FINGER, LIFT RT	3	3	3	3
9	60-020065		PLOW BOLT, 3/8 X 1 1/2 G8 P	18	18	18	18
10	60-020050		PLOW BOLT, 3/8 X 1 1/4 G5 P	12	12	12	12
11	48-090930		CAPSCREW, 5/8 X 1 1/2 G5 P	12	12	12	12
12	48-090910		CAPSCREW, 5/8 X 1 1/4 G5 P	6	6	6	6
13	60-020060		CARR. BOLT, 3/8 X 1 1/2 G5 P	6	6	6	6
14	62-010100		FLATWASHER, 3/8 PLT	12	12	12	12
15	78-020300		WHIZ FLANGE LOCKNUT, 3/8	36	36	36	36
16	66-010595		EXT TOOTH WASHER, 5/8	18	18	18	18

21" OPTIONAL CUT RODS, & FROGS

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	ALL MODELS
1	03-080-014		ROD, 21" 3 ROD LT CUT	OPTIONAL
	03-080-015		ROD, 21" 3 ROD RT CUT	OPTIONAL
3	03-027-109		FROG, 21" 6-HOLE LT CUT	OPTIONAL
	03-027-110		FROG, 21" 6-HOLE RT CUT	OPTIONAL

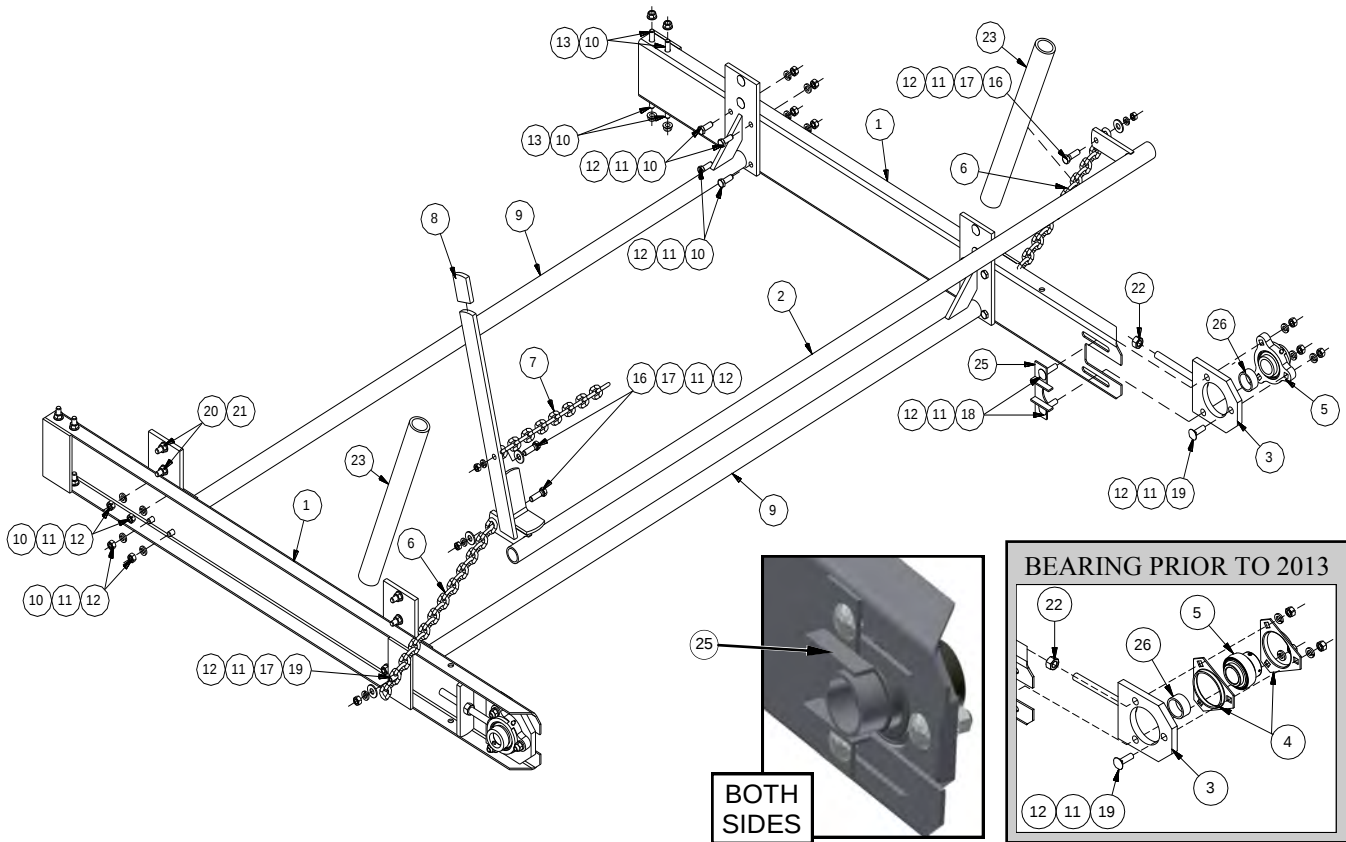
28" OPTIONAL CUT RODS, & FROGS (FOR TWIN ROWS)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	ALL MODELS
1	03-080-847		ROD, 28" 5 ROD LT CUT	OPTIONAL
	03-080-848		ROD, 28" 5 ROD RT CUT	OPTIONAL
3	03-023-864		FROG, 28" 9-HOLE LT CUT	OPTIONAL
	03-023-865		FROG, 28" 9-HOLE RT CUT	OPTIONAL

30" OPTIONAL CUT RODS, & FROGS

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	ALL MODELS
1	03-080-220		ROD, 30" 4 ROD STR LT CUT	OPTIONAL
	03-080-221		ROD, 30" 4 ROD STR RT CUT	OPTIONAL
3	03-080-218		FROG, 30" 8 HOLE WELD LT	OPTIONAL
	03-080-219		FROG, 30" 8 HOLE WELD RT	OPTIONAL

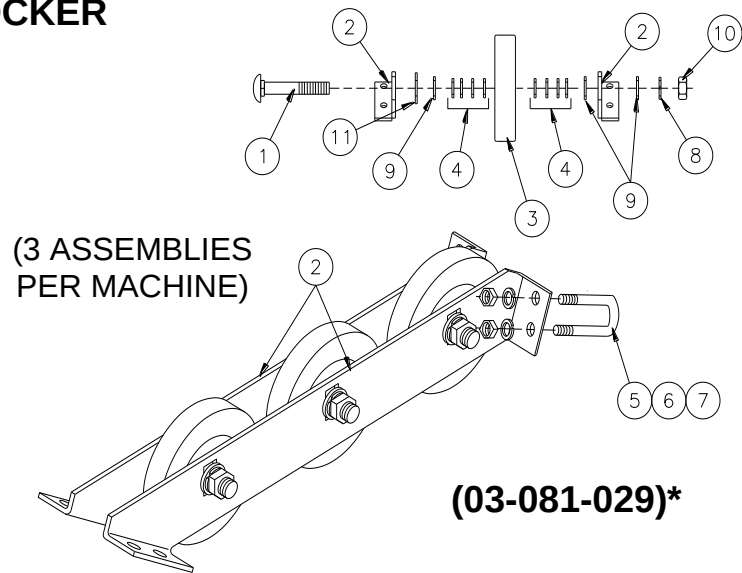
RATTLER FRAME AND COMPONENTS



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				30"	36"	38"	40"
1	03-080-561		RATTLER SIDE	6	6	6	6
2	03-080-127		RATTLER ADJ PIPE	-	-	-	1
	03-080-330		RATTLER ADJ PIPE, 4-36 LT	-	1	-	1
	03-080-331		RATTLER ADJ PIPE, 4-36 RT	-	2	-	1
	03-080-686		RATTLER ADJ PIPE, 4-30 LT	1	-	-	-
	03-080-687		RATTLER ADJ PIPE, 4-30 RT	2	-	-	-
	03-080-518		RATTLER ADJ PIPE, 6-38 LT	-	-	1	-
	03-080-519		RATTLER ADJ PIPE, 6-38 RT	-	-	1	-
	03-080-520		RATTLER ADJ PIPE, 6-38 CTR	-	-	1	-
3	03-080-559		BLOCK IDLER	6	6	6	6
4	03-051-020	(-2012)	FLANGE, #62 MSTR 34	(12)	(12)	(12)	(12)
5	03-051-027	(-2012)	BEARING, 1 3/16 EXT W/COLLAR	-	(6)	(6)	(6)
	03-051-017	(-2012)	BEARING, 1 3/16 TRI-PLY W/COLLAR	(6)	-	-	-
	03-051-035	(2013-)	BEARING, 1 3/16 3-H FLG UNIT W/C	6	6	6	6
6	03-050-092		CHAIN 5/0 MACH STR (23 LINKS)	6	6	6	6
7	03-050-093		CHAIN 5/0 MACH STR (16 LINKS)	3	3	3	3
8	03-050-019		PLASTIC HANDLE GRIP	3	3	3	3
9	03-080-558		RATTLER BRACE	-	6	6	6
	03-080-685		RATTLER BRACE, 4-30	6	-	-	-
10	48-090100		CAPSCREW, 3/8 X 1 G5 PLT	72	72	72	72
11	66-010150		LOCKWASHER, 3/8 PLT	81	81	81	81
12	68-010150		HEX NUT, 3/8 PLT	81	81	81	81
13	78-020300		WHIZ NUT, 3/8 PLT	24	24	24	24

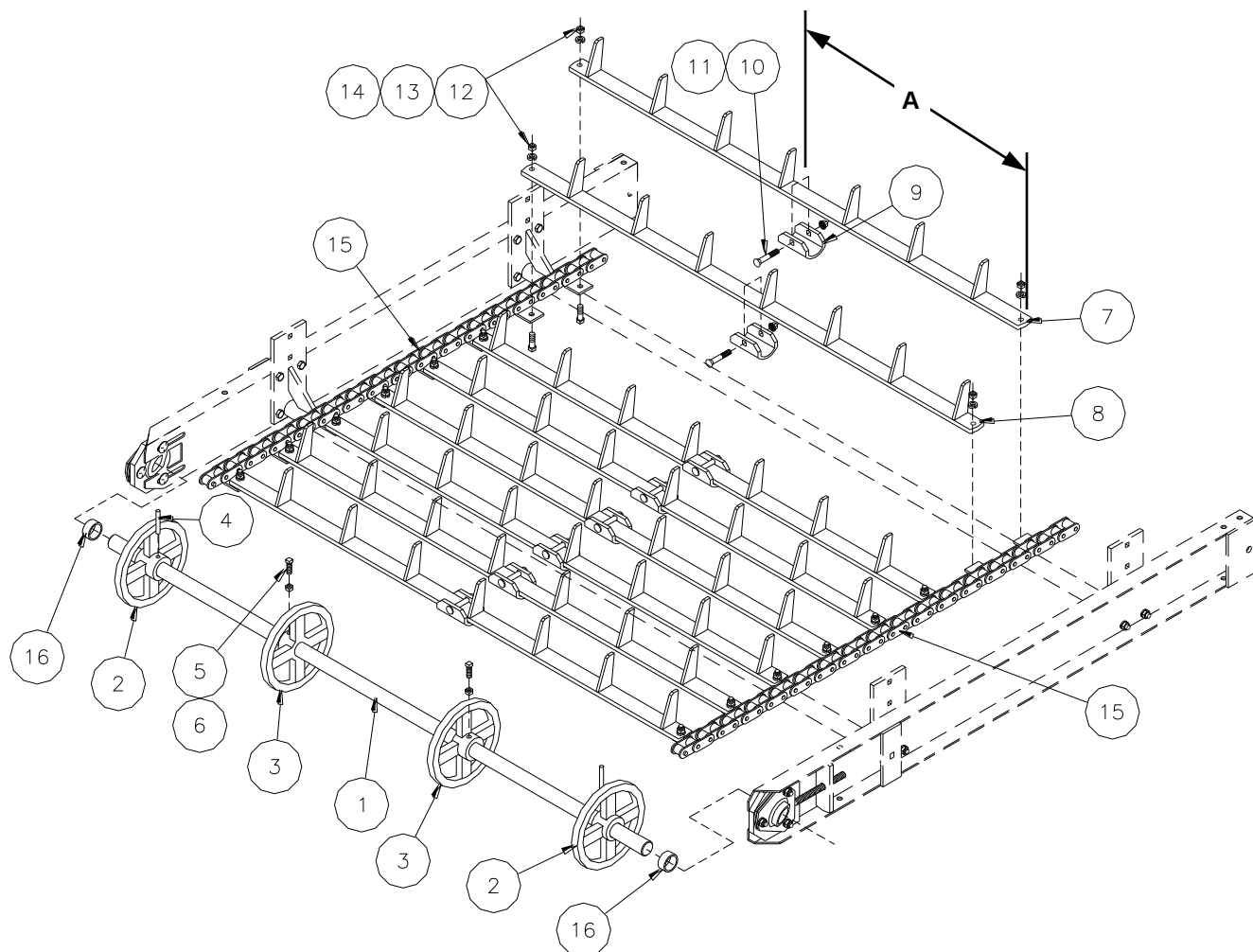
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				30"	36"	38"	40"
16	48-090150		CAPSCREW, 3/8 X 1 1/4 G5 PLT	9	9	9	9
17	62-010100		FLATWASHER, 3/8 PLT	15	15	15	15
18	52-050045	(-2012)	CARRIAGE SCREW, 3/8 X 1 1/2 G5 P	(12)	(12)	(12)	(12)
	52-050049	(2013-)	CARRIAGE SCREW, 3/8 X 2 G5 P	12	12	12	12
19	52-050040	(-2012)	CARRIAGE SCREW, 3/8 X 1 1/4 G5 P	(6)	(6)	(6)	(6)
	52-050048	(2013-)	CARRIAGE SCREW, 3/8 X 1 3/4 G5 P	6	6	6	6
20	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	24	24	24	24
21	78-020049		WHIZ NUT, 5/16	24	24	24	24
22	68-010250		HEX NUT, 1/2 PLT	6	6	6	6
23	03-024-252		GUARD, CHAIN	6	6	6	6
25	03-070-024		SCRAPER ASSY	6	6	6	6
26	03-024-215	(-2012)	SPACER, CHAIN IDLER	(6)	(6)	(6)	(6)
	03-024-446	(2013-)	SPACER, '13 CHAIN IDLER 7/8"	6	6	6	6

3 WHEEL DIRT KNOCKER



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
*1	52-050448		CARRIAGE BOLT, 3/4 X 4 1/2 G"5"	3
*2	03-023-464		DIRT KNOCKET SUPPORT	2
*3	03-050-083	(1999-2010)	7" KNOCKER WHEEL ASSY	(3)
	04-051-004	(1999-2010)	BEARING, 3/4 EXT	(2)
	03-050-111	(2011-)	WHEEL, 7" X 1 1/2 KNOCKER	3
	03-051-034	(2011-)	BEARING, 52M	2
*4	03-050-028		WASHER, 1 1/4 X 3/4	24
5	03-050-025		"U"-BOLT	4
6	68-010150		HEX NUT, 3/8 PLT	8
7	66-010150		LOCKWASHER, 3/8 PLT	8
*8	66-010350		LOCKWASHER, 3/4 PLT	3
*9	62-010300		FLATWASHER, 3/4 PLT	9
*10	68-010350		HEX NUT, 3/4 PLT	3
*11	62-020050		FLATWASHER, 1" SAE	3

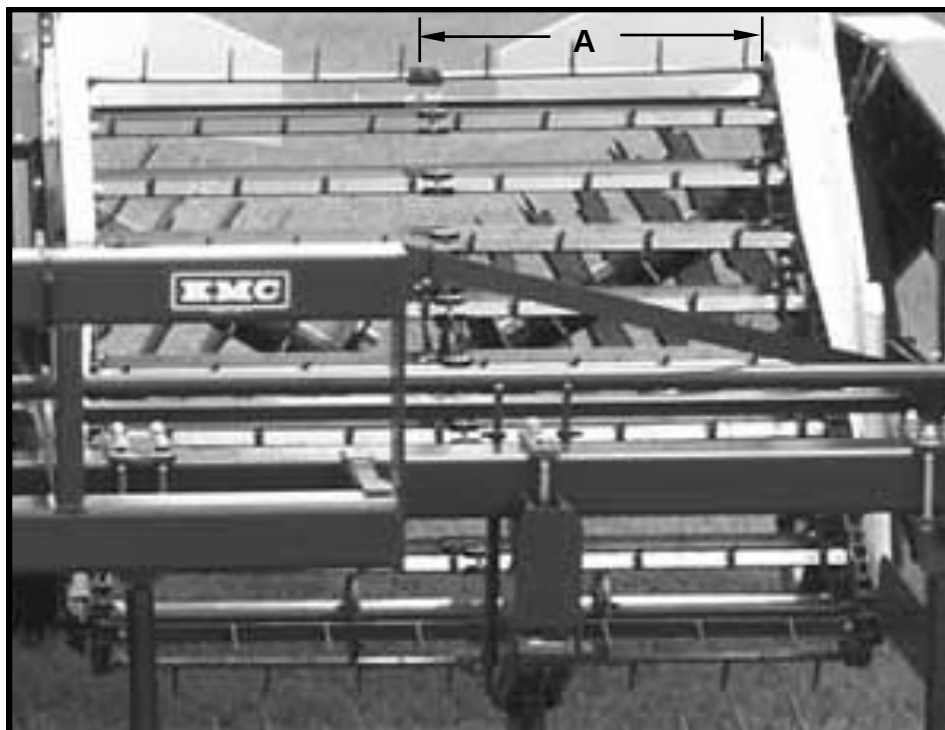
LT & RT RATTLER BAR & FRONT IDLER ASSEMBLY



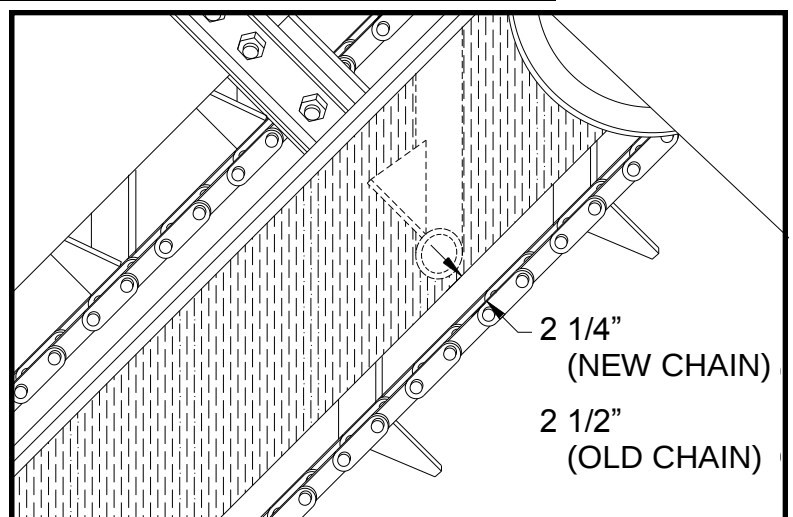
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY			
				30"	36"	38"	40"
1	03-026-199		FRONT SHAFT, 6-30	3	-	-	-
	03-026-175		FRONT SHAFT, '91	-	3	3	3
2	03-057-007		IDLER, FRONT CHAIN	6	6	6	6
3	03-057-003		IDLER, FRONT BAR	6	6	6	6
4	03-050-026		SPIROL PIN, 1/4 X 2	6	6	6	6
5	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	6	6	6	6
6	70-010051		JAM NUT, 3/8 PLT	6	6	6	6
7	03-080-681		RATTLER BAR, 6-31 LT	30	-	-	-
	03-080-531		RATTLER BAR, LT	-	30	30	30
8	03-080-682		RATTLER BAR, 6-31 RT	30	-	-	-
	03-080-532		RATTLER BAR, RT	-	30	30	30
9	03-027-077		KNOCKER PAD	60	60	60	60
10	52-050050		CARRIAGE SCREW, 3/8 X 2 1/4	60	60	60	60

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY			
				30"	36"	38"	40"
11	78-020300		WHIZ LOCKNUT, 3/8 G"B" P	60	60	60	60
12	48-090150		CAPSCREW, 3/8 X 1 1/4	120	120	120	120
13	66-010150		LOCKWASHER, 3/8 PLT	120	120	120	120
14	72-010050		LOCKNUT, 3/8 STOVER	120	120	120	120
15	03-052-045		CHAIN, CA-557 80	6	6	6	6
16	03-024-215	(-2012)	SPACER, '91 CHAIN IDLER	(6)	(6)	(6)	(6)
	03-024-446	(2013-)	SPACER, '13 CHAIN IDLER	6	6	6	6

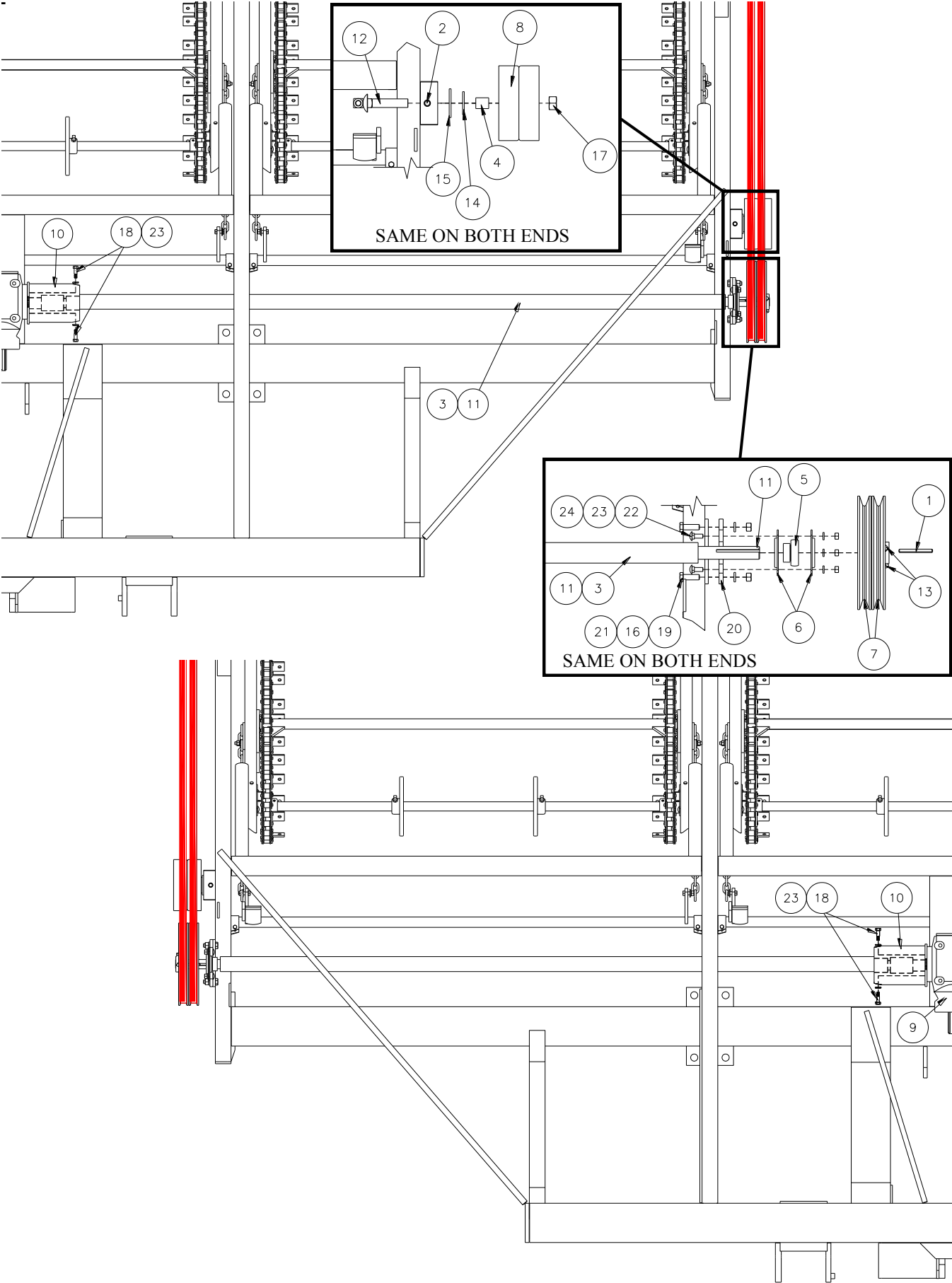
PART NO	SERIAL NO OR YR	DESCRIPTION	6-30	6-36, 6-38, 6-40
A		DIMENSION TO KNOCKER PAD	24 19/32"	29 13/16"



**ADJUSTMENT DIMENSIONS
FOR
OLD AND NEW CHAIN**



6R-30, 6R-36, 6R-38 & 6R-40 FRONT DRIVE TRAIN COMPONENTS

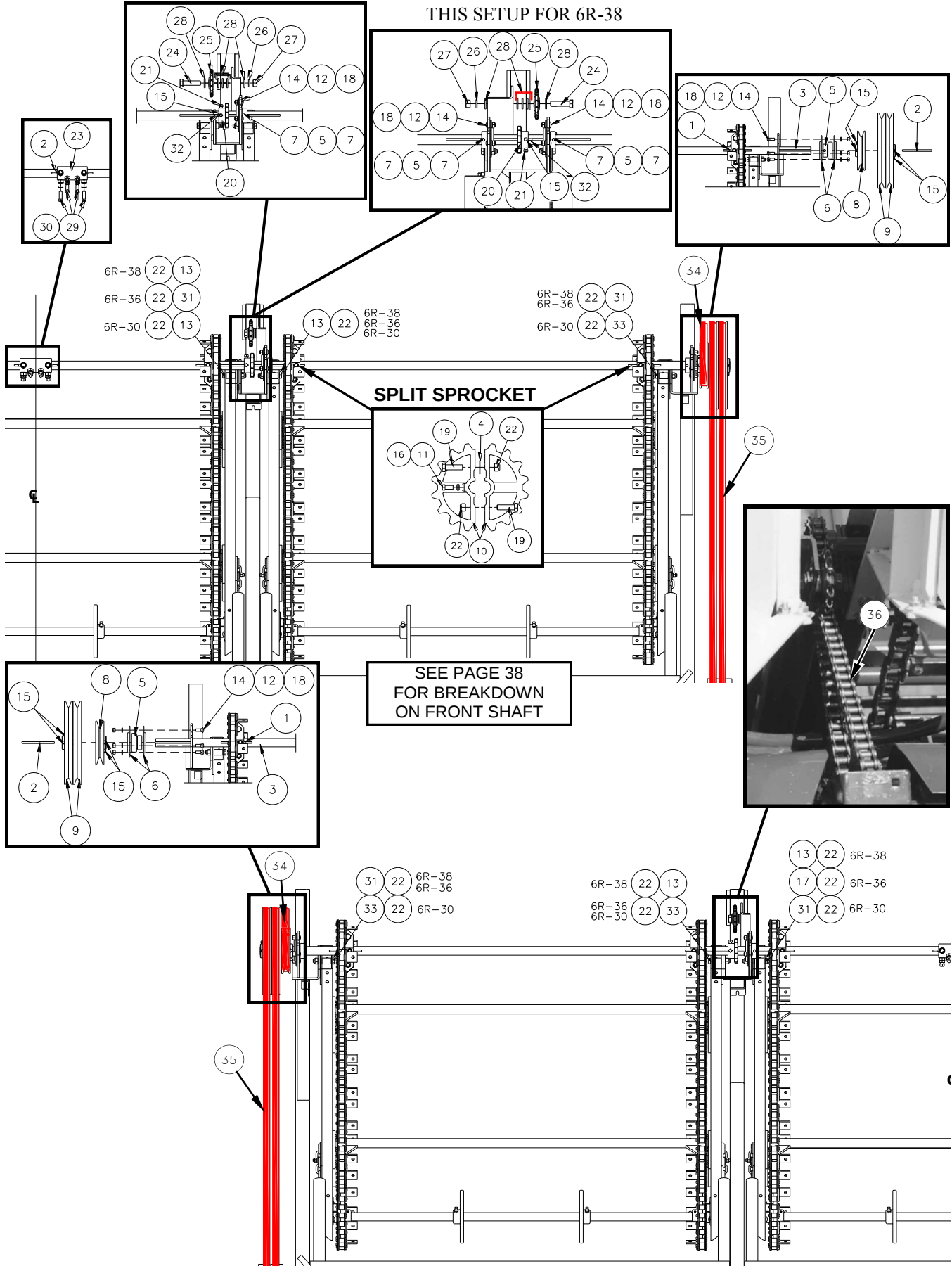


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY			
				30"	36"	38"	40"
1	03-026-239		KEY, 1/4 X 3 1/8"	2	2	2	2
2	03-050-053		CAPSCREW, 1/2-13NC X 16	2	2	2	2
3	03-050-113		SHIELD, 6-30 JACKSHAFT	2	-	-	-
	03-050-107		SHIELD, 6-ROW JACKSHAFT	-	2	2	2
4	03-050-085		SPACER, 3/4 X 1 1/8	2	2	2	2
5	03-051-002		BEARING, 1 3/16 W/COLLAR	2	2	2	2
6	03-051-020		FLANGE, 62 MSTR 3-HOLE	4	4	4	4
7	03-053-036		SHEAVE (2C 10.375-F 1.88PS)	4	4	4	4
8	03-053-039		FLAT IDLER, 3 1/4 X 6 1/2	2	2	2	2
9	03-054-093		GEAR BOX, 1000 RPM	1	1	1	1
10	03-080-586		SHIELD, COUPLING	2	2	2	2
11	03-080-680		JACKSHAFT, 6R-30	2	-	-	-
	03-080-628		JACKSHAFT, 6R-36	-	2	-	-
	03-080-523		JACKSHAFT, 6R-38 LT	-	-	2	-
	03-080-639		JACKSHAFT, 6R-40	-	-	-	2
12	03-080-206		BOLT, 3/4" IDLER	2	2	2	2
13	54-010050		SETSCREW, 3/8 X 1/2 SQ HD	8	8	8	8
14	62-010300		FLATWASHER, 3/4 STD PLT	2	2	2	2
15	62-010370		FLATWASHER, 1 STD PLT	2	2	2	2
16	66-010250		LOCKWASHER, 1/2 PLT	8	8	8	8
17	68-010350		HEX NUT, 3/4-10 PLT	2	2	2	2
18	48-090090		CAPSCREW, 3/8 X 3/4 G5 PLT	4	4	4	4
19	68-010250		HEX NUT, 1/2 PLT	8	8	8	8
20	03-023-784		PLATE, BEARING MOUNT	2	2	2	2
21	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	8	8	8	8
22	52-050035		CARRIAGE SCREW, 3/8 X 1 G5	6	6	6	6
23	66-010150		LOCKWASHER, 3/8	10	10	10	10
24	68-010150		HEX NUT, 3/8	6	6	6	6

6R-30, 6R-36 & 6R-38 REAR DRIVE TRAIN COMPONENTS

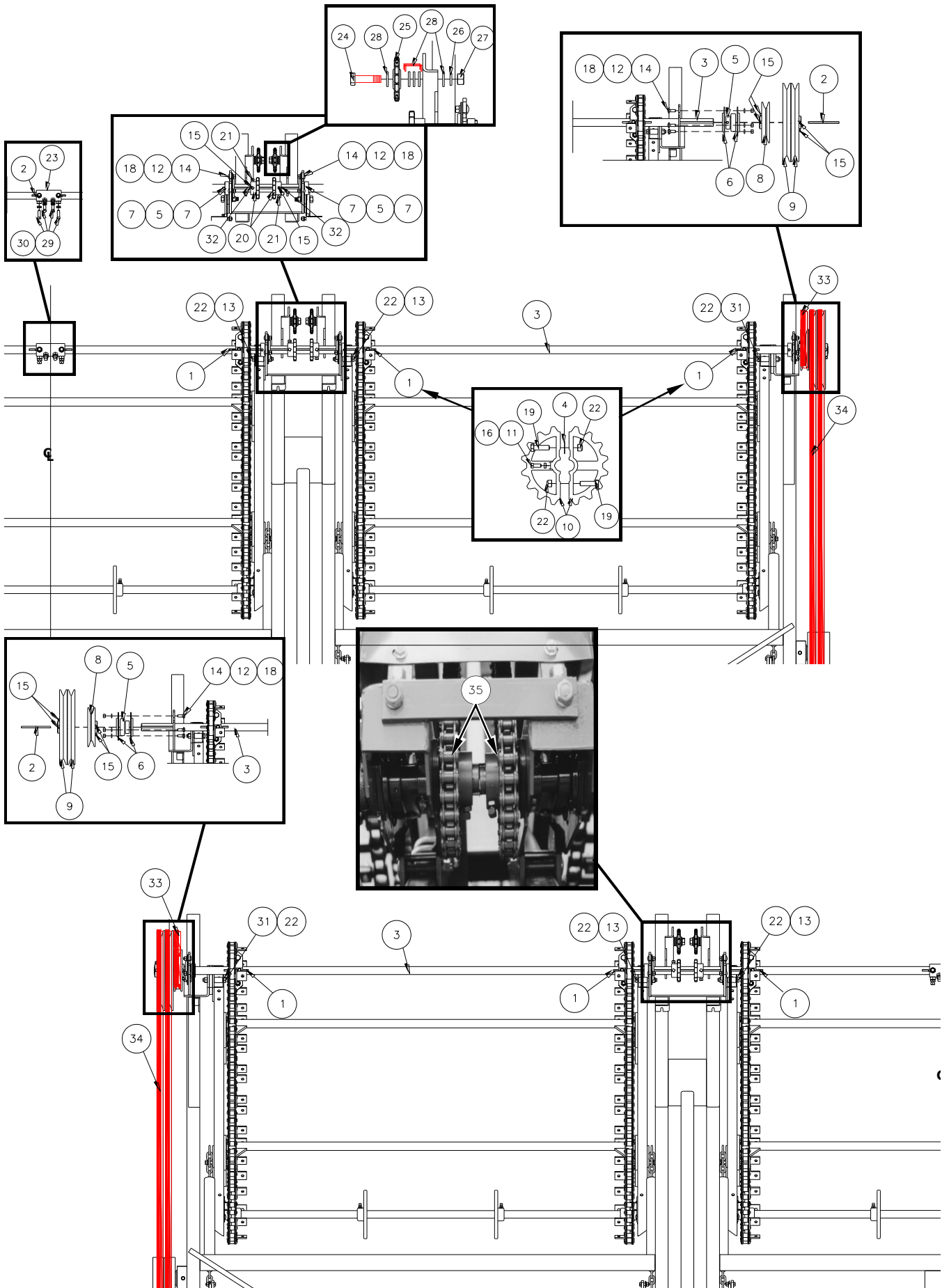
THIS SETUP FOR 6R-30 & 6R-36

THIS SETUP FOR 6R-38



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY		
				30"	36"	38"
1	03-026-016		KEY, 1/4 X 2"	6	6	6
2	03-026-033		KEY, 1/4 X 4 7/8	3	3	3
3	03-026-197		SHAFT, 6-30 REAR DRIVE	2	-	-
	03-026-186		REAR DRIVE SHAFT (6-ROW)	-	2	-
	03-026-158		REAR DRIVE SHAFT (6-38)	-	-	2
4	03-050-098		WASHER, 1.375 X 17/32 X .042	6	6	6
5	03-051-016		BEARING, 1 1/4 W/COLLAR	4	4	6
6	03-051-024		FLANGE, #72 MSTR 3-H	4	4	4
7	03-051-023		FLANGE, #72 MS 3-H	4	4	8
8	03-053-030		SHEAVE (1C 6.35-F 1.25PS)	2	2	2
9	03-053-037		SHEAVE (2C 12.375-F 1.25PS)	4	4	4
10	03-057-011		SPROCKET	6	6	6
11	70-010050		JAM NUT, 3/8	6	6	6
12	66-010150		LOCKWASHER, 3/8 PLT	10	10	14
13	48-090650		CAPSCREW, 1/2 X 3 G5 PLT	2	1	4
14	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 P	10	10	14
15	54-010050		SETSCREW, 3/8 X 1/2 SQ HD	14	14	14
16	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	6	6	6
17	48-090750		CAPSCREW, 1/2 X 3 1/2 G5 PLT	-	1	-
18	68-010150		HEX NUT, 3/8 PLT	10	10	14
19	48-090596		CAPSCREW, 1/2 X 1 3/4 G5 PLT	12	12	12
20	03-052-044		SPROCKET, 60B13 1.25	2	2	2
21	54-010075		SETSCREW, 3/8 X 5/8 SQ HD	2	2	2
22	72-010100		STOVER LOCKNUT, 1/2 G"B" PLT	18	18	18
23	03-080-506		COUPLER, REAR DRIVE SHAFT	1	1	1
24	48-090984		CAPSCREW, 5/8 X 2 1/2 G5 PLT	2	2	2
25	03-052-012		SPROCKET, IDLER	2	2	2
26	66-010300		LOCKWASHER, 5/8 PLT	2	2	2
27	68-010300		HEX NUT, 5/8 PLT	2	2	2
28	04-050-013		FLATWASHER, 5/8 HARDENED	10	10	10
29	54-010194		SETSCREW, 7/16 X 1 1/4 SQ HD	6	6	6
30	70-010071		JAM NUT, 7/16	6	6	6
31	48-090700		CAPSCREW, 1/2 X 3 1/4 G5 PLT	2	3	2
32	03-026-138		KEY, 1/4 X 1 1/4	2	2	2
33	48-090630		CAPSCREW, 1/2 X 2 3/4 G5 PLT	3	1	-
34	03-053-031		V-BELT, HC-72	2	2	2
35	03-053-015		V-BELT, HC-156.2 (PAIR)	2	2	2
36	03-052-043		CHAIN, #60-72P	2	2	2

6R-40 REAR DRIVE TRAIN COMPONENTS

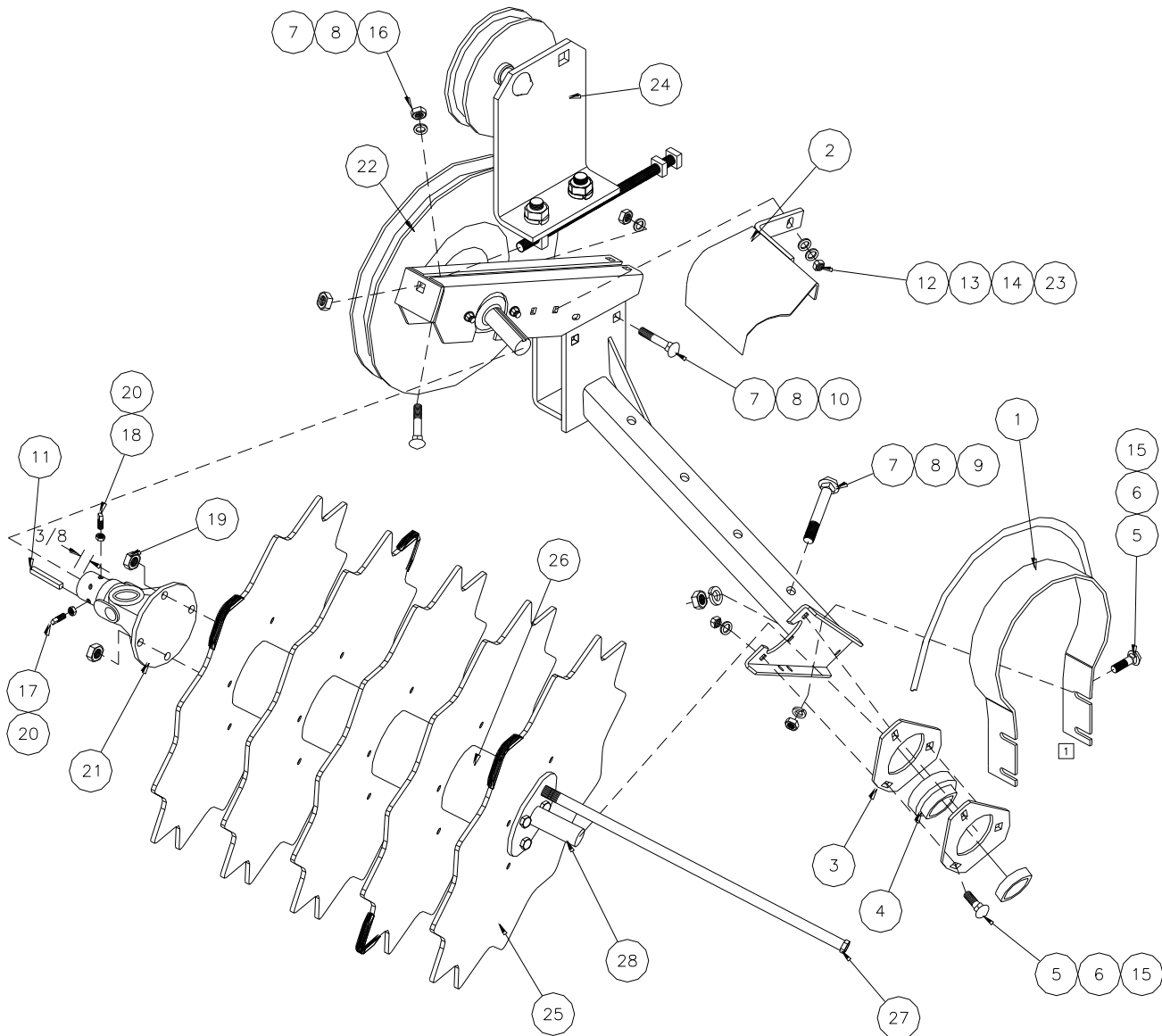


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-026-016		KEY, 1/4 X 2"	6
2	03-026-033		KEY, 1/4 X 4 7/8	3
3	03-026-188		SHAFT, 6-40 REAR DRIVE	2
4	03-050-098		WASHER, 1.375 X 17/32 X .042	6
5	03-051-016		BEARING, 1 1/4 W/COLLAR	4
6	03-051-024		FLANGE, #72 MSTR 3-H	4
7	03-051-023		FLANGE, #72 MS 3-H	8
8	03-053-030		SHEAVE (1C 6.35-F 1.25PS)	2
9	03-053-037		SHEAVE (2C 12.375-F 1.25PS)	4
10	03-057-011		SPROCKET	6
11	70-010050		JAM NUT, 3/8	6
12	66-010150		LOCKWASHER, 3/8 PLT	14
13	48-090650		CAPSCREW, 1/2 X 3 G5 PLT	4
14	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	14
15	54-010050		SETSCREW, 3/8 X 1/2 SQ HD	16
16	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	6
18	68-010150		HEX NUT, 3/8 PLT	14
19	48-090596		CAPSCREW, 1/2 X 1 3/4 G5 PLT	12
20	03-052-044		SPROCKET, 60B13 1.25	4
21	54-010075		SETSCREW, 3/8 X 5/8 SQ HD	4
22	72-010100		LOCKNUT, 1/2 G"B" PLT	18
23	03-080-506		COUPLER, REAR DRIVE SHAFT	1
24	48-090984		CAPSCREW, 5/8 X 2 1/2 G5 PLT	4
25	03-052-012		SPROCKET, IDLER	4
26	66-010300		LOCKWASHER, 5/8 PLT	4
27	68-010300		HEX NUT, 5/8 PLT	4
28	04-050-013		FLATWASHER, 5/8 HARDENED PLN	20
29	54-010194		SETSCREW, 7/16 X 1 1/4 SQ HD	6
30	70-010071		JAM NUT, 7/16	6
31	48-090700		CAPSCREW, 1/2 X 3 1/4 G5 PLT	2
32	03-026-138		KEY, 1/4 X 1 1/4	4
33	03-053-031		V-BELT, HC-72	2
34	03-053-015		V-BELT, HC-156.2 (PAIR)	2
35	03-052-043		CHAIN, #60-72P	4

LT & RT INVERTER W/O RODS

(03-081-119) 6R-30 LT
(03-081-120) 6R-30 RT

(03-081-092) 6R-36, 6R-38, 6R-40 LT
(03-081-093) 6R-36, 6R-38, 6R-40 RT



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY			
				30"		36", 38", 40"	
				LT	RT	LT	RT
1	03-080-300		ROD, LT LOWER BEARING	1	-	1	-
	03-080-301		ROD, RT LOWER BEARING	-	1	-	1
2	03-080-247		SHEILD, LT U-JOINT	1	-	1	-
	03-080-248		SHIELD, RT U-JOINT	-	1	-	1
3	03-051-020		FLANGE, 3H 62 MSTR	2	2	2	2
4	03-051-002		BEARING, 1 3/16 W/COLLAR	1	1	1	1
5	68-010150		HEX NUT, 3/8 PLT	7	7	7	7
6	66-010150		LOCKWASHER, 3/8 PLT	7	7	7	7

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY			
				30"		36",38" 40"	
				LT	RT	LT	RT
7	68-010250		HEX NUT, 1/2 PLT	7	7	8	8
8	66-010250		LOCKWASHER, 1/2	7	7	8	8
9	52-050260		CARRIAGE SCREW, 1/2 X 3 1/4	4	4	5	5
10	52-050275		CARRIAGE SCREW, 1/2 X 3 1/2	2	2	2	2
11	03-026-016		KEY, 1/4 X 1/4 X 2	1	1	1	1
12	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	2	2	2	2
13	66-010100		LOCKWASHER, 5/16 PLT	2	2	2	2
14	68-010100		HEX NUT, 5/16PLT	2	2	2	2
15	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	7	7	7	7
16	52-050123		CARRIAGE SCREW, 1/2 X 1 G5 PLT	1	1	1	1
17	54-010180		SETSCREW, 7/16 X 7/8 PLT	1	1	1	1
18	54-010190		SETSCREW, 7/16 X 1 SQ HD	2	2	2	2
19	72-010050		LOCKNUT, 3/8 PLT	4	4	4	4
20	70-010071		JAM NUT, 7/16 HEX	3	3	3	3
21	03-055-133		U-JOINT, SINGLE 35R	1	1	1	1
22	03-081-122		INVERTER, 6-30 LT	1	-	-	-
	03-081-097		INVERTER, LT	-	-	1	-
	03-081-123		INVERTER, 6-30 RT	-	1	-	-
	03-081-098		INVERTER, RT	-	-	-	1
23	62-010050		FLATWASHER, 5/16 STD	2	2	2	2
24	03-081-052		BELT, LT INVERTER	1	-	1	-
	03-081-053		BELT, RT INVERTER	-	1	-	1
25	03-080-359		CYLINDER, "A" DISC	5	5	6	6
26	03-024-198		SPACER, '84 INVERTER	4	4	5	5
27	03-050-114		CAPSCREW, 3/8 X 20 3/8 G5	4	4	-	-
	03-050-011		CAPSCREW, 3/8 X 25 G5	-	-	4	4
28	03-080-412		SHAFT, LOWER CYLINDER	1	1	1	1

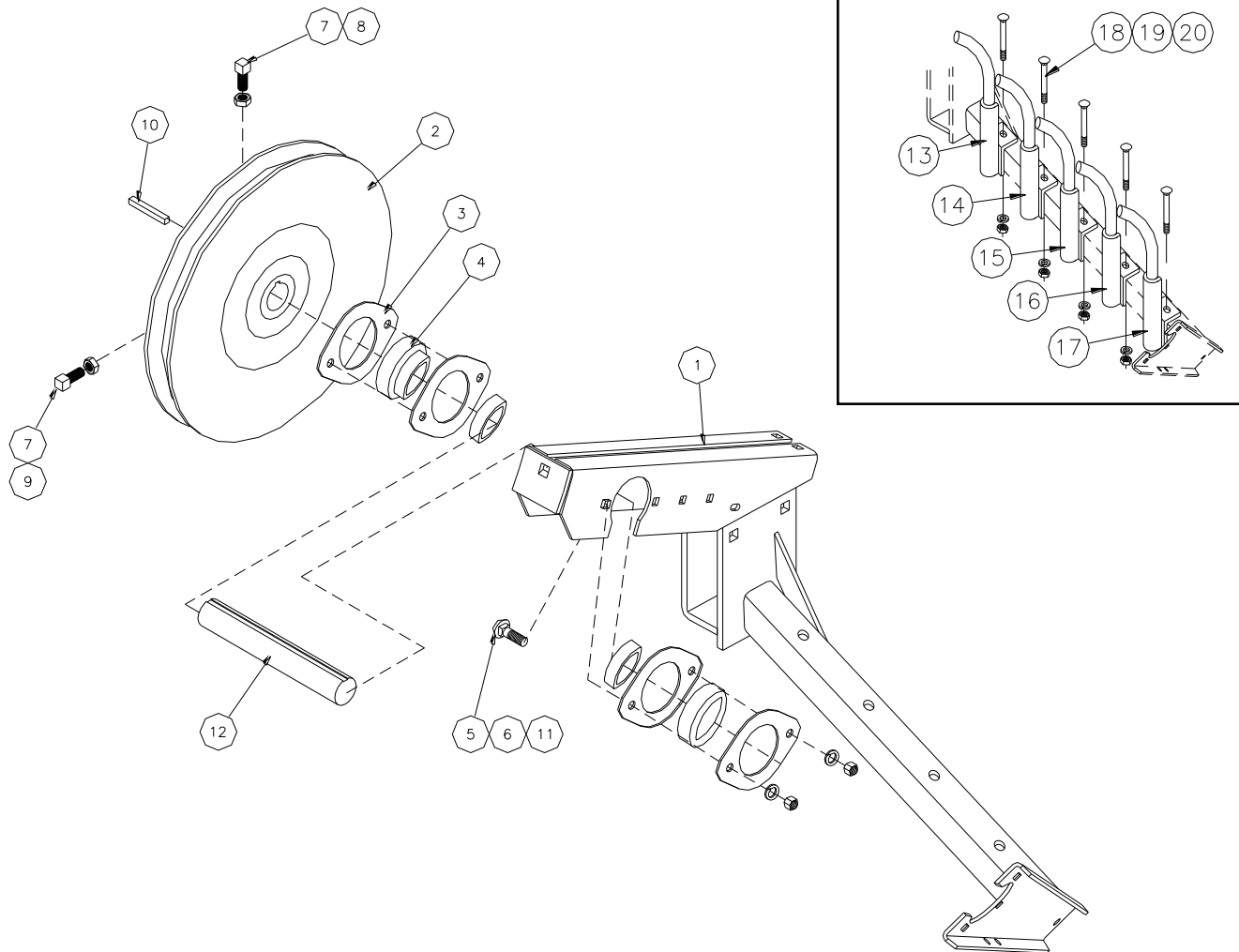
LT & RT INVERTER W/O RODS

(03-081-122) 6-30 LT

(03-081-123) 6-30 RT

(03-081-097) 6-36, 6-38, & 6-40 LT

(03-081-098) 6-36, 6-38, & 6-40 RT



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY			
				30"		36", 38", 40"	
				LT	RT	LT	RT
1	03-080-688		SUPPORT, 6-30 CYL LT	1	-	-	-
	03-080-689		SUPPORT, 6-30 CYL RT	-	1	-	-
	03-080-511		SUPPORT, '84 LT CYL	-	-	1	-
	03-080-512		SUPPORT, '84 RT CYL	-	-	-	1
2	03-053-029		SHEAVE	1	1	1	1
3	03-051-022		FLANGE, 2H 62 MST	4	4	4	4
4	03-051-002		BEARING, 1 3/16 W/COLLAR	2	2	2	2
5	68-010150		HEX NUT, 3/8 PLT	4	4	4	4
6	66-010150		LOCKWASHER, 3/8 PLT	4	4	4	4
7	70-010051		JAM NUT, 3/8 PLT	2	2	2	2
8	54-010100		SETSCREW, 3/8 X 3/4 SQ HD	1	1	1	1
9	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	1	1	1	1
10	03-026-016		KEY, 1/4 X 1/4 X 2	1	1	1	1
11	52-050035		CARRIAGE SCREW, 3/8 X 1 G5	4	4	4	4
12	03-026-086		SHAFT, CYLINDER DRIVE	1	1	1	1

LT & RT ROD GROUP

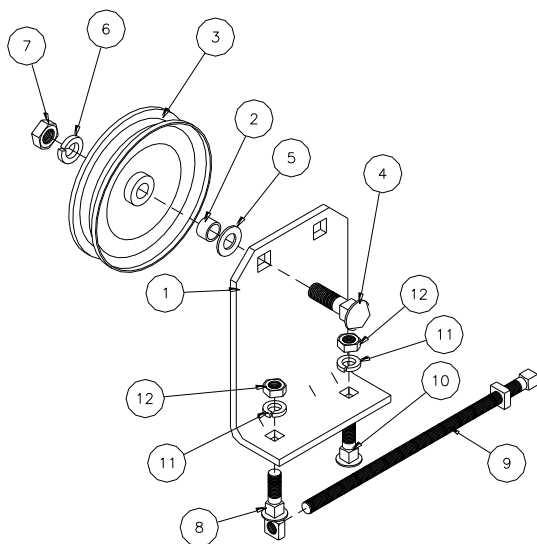
(03-081-126) 6-30 LT

(03-081-127) 6-30 RT

(03-081-094) 6-36, 6-38 & 6-40 LT

(03-081-095) 6-36, 6-38, & 6-40 RT

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY			
				30"		36", 38", 40"	
				LT	RT	LT	RT
13	03-080-565		#2.91 VINE GUIDE, LT	1	-	1	-
	03-080-566		#2.91 VINE GUIDE, RT	-	1	-	1
14	03-080-567		#3.91 VINE GUIDE, LT	1	-	1	-
	03-080-568		#3.91 VINE GUIDE, RT	-	1	-	1
15	03-080-569		#4.91 VINE GUIDE, LT	1	-	1	-
	03-080-570		#4.91 VINE GUIDE, RT	-	1	-	1
16	03-080-571		#5.91 VINE GUIDE, LT	-	-	1	-
	03-080-572		#5.91 VINE GUIDE, RT	-	-	-	1
17	03-080-538		#6.85 VINE GUIDE, LT	1	-	1	-
	03-080-539		#6.85 VINE GUIDE, RT	-	1	-	1
18	52-050260		CARRIAGE BOLT, 1/2 X 3 1/4	4	4	5	5
19	66-010250		LOCKWASHER, 1/2 PLT	4	4	5	5
20	68-010250		HEX NUT, 1/2 PLT	4	4	5	5



LT & RT INVERTER IDLER

(03-081-052) LT

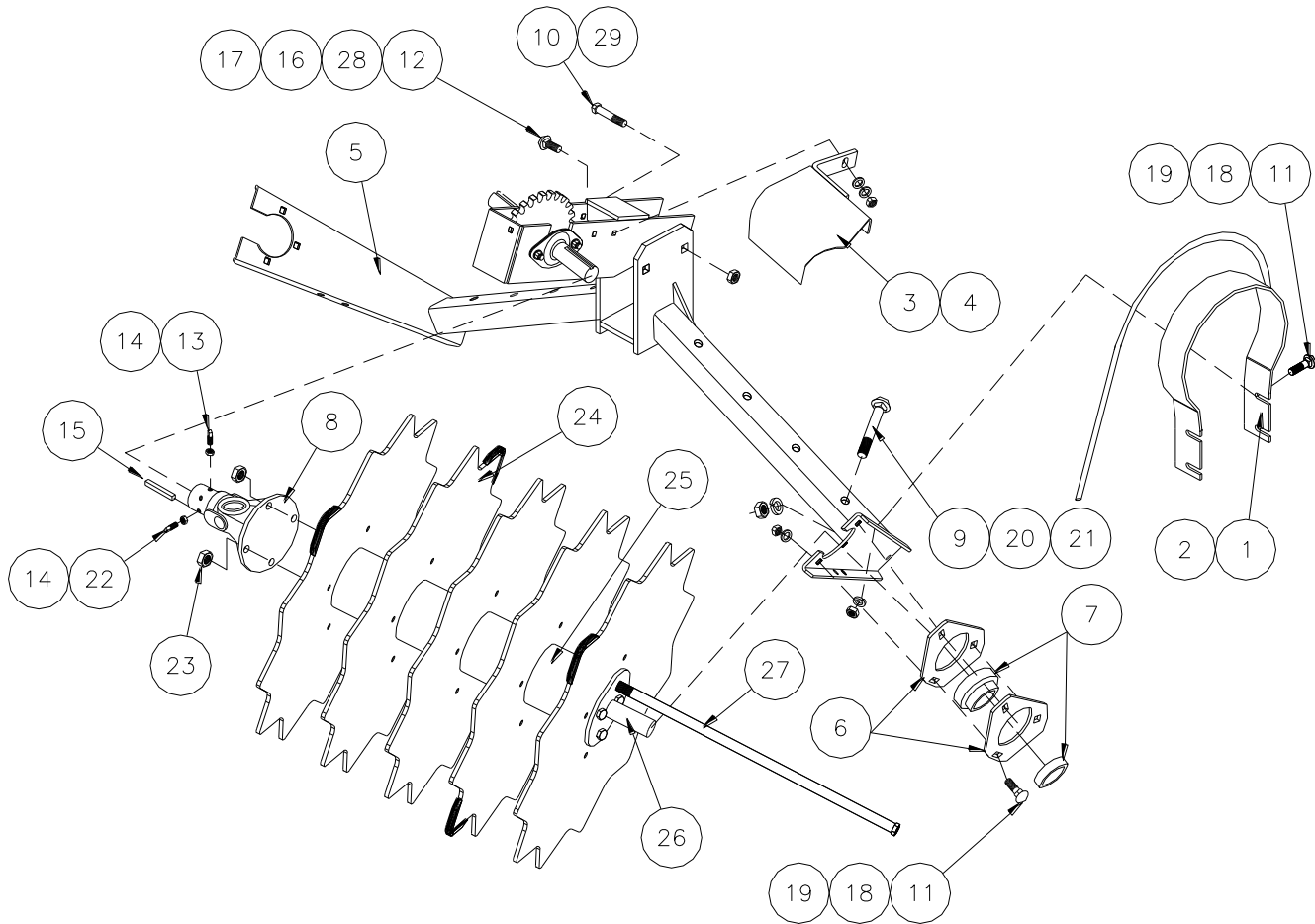
(03-081-053) RT

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-023-251		BRACKET, IDLER	1
2	03-050-087		SPACER, INV. BELT	1
3	03-053-023		IDLER, 1 X 5 1/2 (.625) BRG	1
4	52-050360		CARRIAGE SCREW, 5/8 X 2 1/2 G5 PLT	1
5	62-010250		FLATWASHER, 5/8 STD PLT	1
6	66-010300		LOCKWASHER, 5/8 REG PLT	1
7	68-010300		HEX NUT, 5/8 PLT	1
8	03-080-250		BRACKET, IDLER PUSH	1
9	03-080-308		BOLT, IDLER PUSH	1
10	52-050123		CARRIAGE SCREW, 1/2 X 1 G5 PLT	1
11	66-010250		LOCKWASHER, 1/2 REG PLT	2
12	68-010250		HEX NUT, 1/2 PLT	2

LT & RT CENTER INVERTER W/O RODS

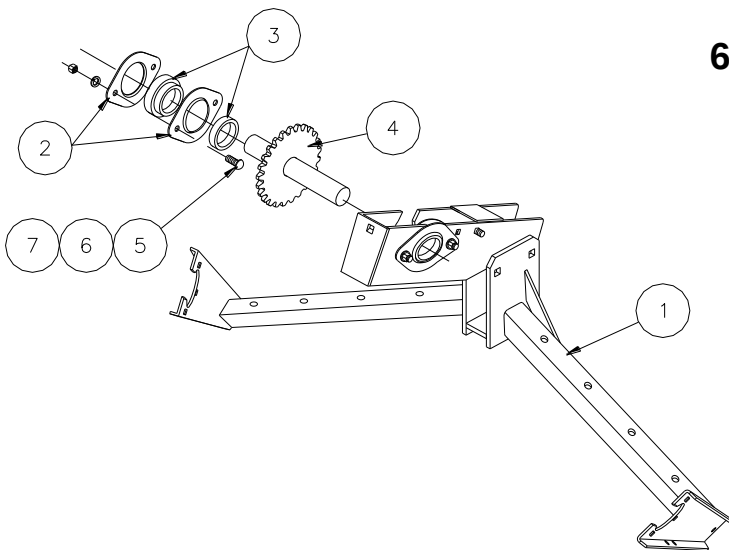
(03-081-121) (6-30)

(03-081-096) (6-36, & 6-38)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY	
				30"	36" 38"
1	03-080-300		ROD, LT LOWER BEARING	1	1
2	03-080-301		ROD, RT LOWER BEARING	1	1
3	03-080-247		SHEILD, LT U-JOINT	1	1
4	03-080-248		SHIELD, RT U-JOINT	1	1
5	03-081-118		SUB ASSY, 6-30 CENTER	1	-
	03-081-099		SUB ASSY, CENTER INVERTER	-	1
6	03-051-020		FLANGE, 3H 62 MSTR	4	4
7	03-051-002		BEARING, 1 3/16 W/COLLAR	2	2
8	03-055-133		U-JOINT, SINGLE 35R	2	2
9	52-050260		CARRIAGE SCREW, 1/2 X 3 1/4 G5 PLT	8	10
10	48-090900		CAPSCREW, 1/2 X 5 1/2 G5 PLT	2	2
11	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	14	14
12	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	4	4
13	54-010190		SETSCREW, 7/16 X 1 SQ HD CUPPT	4	4
14	70-010071		JAM NUT, 7/16 PLT	6	6
15	03-026-016		KEY, 1/4 X 2	2	2

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY	
				30"	36" 38"
16	66-010100		LOCKWASHER, 5/16 PLT	4	4
17	68-010100		HEX NUT, 5/16 PLT	4	4
18	66-010150		LOCKWASHER, 3/8 PLT	14	14
19	68-010150		HEX NUT, 3/8 PLT	14	14
20	66-010250		LOCKWASHER, 1/2 PLT	8	10
21	68-010250		HEX NUT, 1/2 PLT	8	10
22	54-010180		SETSCREW, 7/16 X 7/8 SQ HD	2	2
23	72-010050		LOCKNUT, 3/8	8	8
24	03-080-359		CYLINDER, "A" DISC	10	12
25	03-024-198		SPACER, '84 INVERTER	8	10
26	03-080-412		SHAFT, LOWER CYLINDER	2	2
27	03-050-114		CAPSCREW, 3/8 X 20 3/8" G5	8	-
	03-080-011		CAPSCREW, 3/8 X 25" G5	-	8
28	62-010050		FLATWASHER, 5/16 PLT	4	4
29	80-020150		WHIZ FLANGE LOCKNUT, 1/2 G"B" PLT	2	2



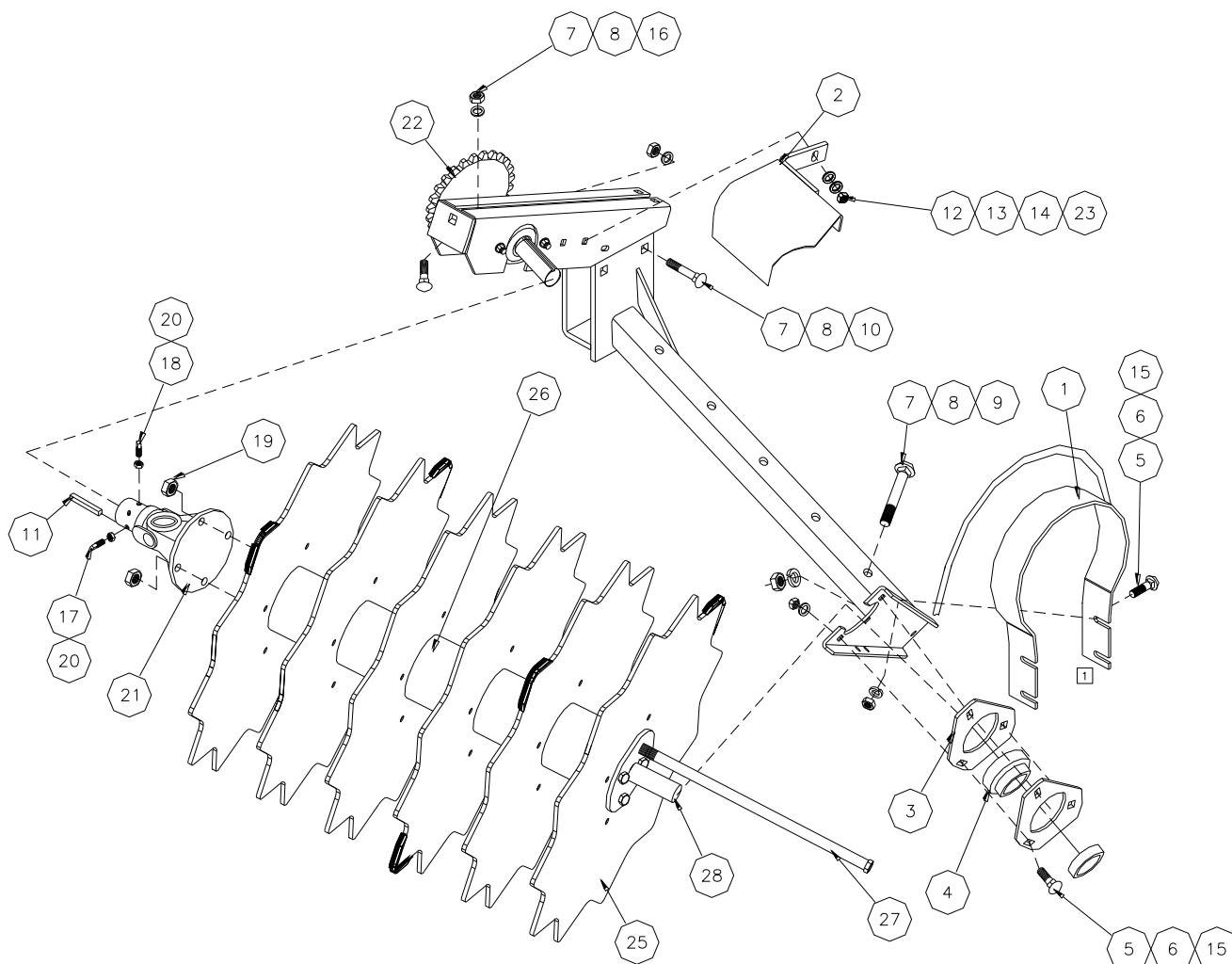
6-30, CENTER SUB-ASSEMBLY
(03-081-118)

CENTER SUB-ASSEMBLY
(03-081-099)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				-118	-099
1	03-080-691		SUPPORT, 6-30 CTR. CYL.	1	-
	03-080-517		SUPPORT, '84 CTR. CYL.	-	1
2	03-051-022		FLANGE, 62 MSTR 2-HOLE	4	4
3	03-051-002		BEARING, 1 3/16 W/COLLAR	2	2
4	03-080-573		DRIVE, '91 CENTER INV.	1	1
5	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 P	4	4
6	66-010150		LOCKWASHER, 3/8 PLT	4	4
7	68-010150		HEX NUT, 3/8 PLT	4	4

6R-40 ONLY LT & RT INVERTER W/O ROD SPROCKET

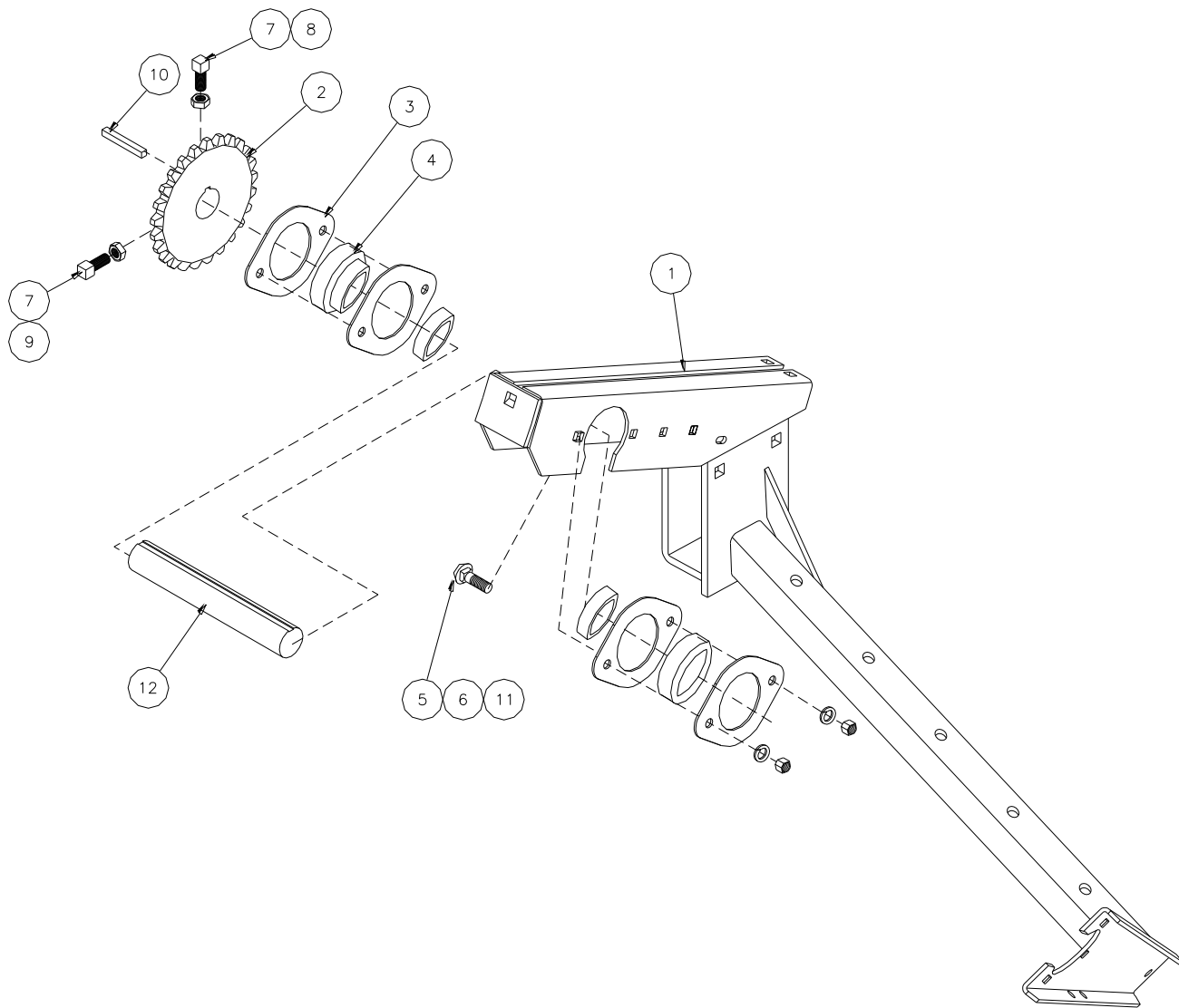
(03-081-106 & 03-081-107)
(2 Bundles Required Per Machine)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
1	03-080-300		ROD, LT LOWER BEARING	1	-
	03-080-301		ROD, RT LOWER BEARING	-	1
2	03-080-247		SHEILD, LT U-JOINT	1	-
	03-080-248		SHIELD, RT U-JOINT	-	1
3	03-051-020		FLANGE, 3H 62 MSTR	2	2
4	03-051-002		BEARING, 1 3/16 W/COLLAR	1	1
5	68-010150		HEX HUT, 3/8 PLT	7	7
6	66-010150		LOCKWASHER, 3/8 PLT	7	7
7	68-010250		HEX NUT, 1/2 PLT	8	8
8	66-010250		LOCKWASHER, 1/2 PLT	8	8
9	52-050260		CARRIAGE SCREW, 1/2 X 3 1/4 G5 PLT	5	5
10	52-050275		CARRIAGE SCREW, 1/2 X 3 1/2 G5 PLT	2	2
11	03-026-016		KEY, 1/4 X 1/4 X 2	1	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
12	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	2	2
13	66-010100		LOCKWASHER, 5/16 PLT	2	2
14	68-010100		HEX NUT, 5/16 PLT	2	2
15	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	7	7
16	52-050123		CARRIAGE SCREW, 1/2 X 1 G5 PLT	1	1
17	54-010180		SETSCREW, 7/16 X 7/8 SQ HD	1	1
18	54-010190		SETSCREW, 7/16 X 1 SQ HD	2	2
19	72-010050		LOCK NUT, 3/8 PLT	4	4
20	70-010071		JAM NUT, 7/16 PLT	3	3
21	03-055-133		U-JOINT, SINGLE 35R	1	1
22	03-081-108		SUB ASSY, LT INVERTER	1	-
	03-081-109		SUB ASSY, RT INVERTER	-	1
23	62-010050		FLATWASHER, 5/16 PLT	2	2
25	03-080-359		CYLINDER, "A" DISC	6	6
26	03-024-198		SPACER, "84 INVERTER	5	5
27	03-050-011		CAPSCREW, 3/8 X 20 3/8 G5	4	4
28	03-080-412		SHAFT, LOWER CYLINDER	1	1

6R-40 ONLY LT & RT INVERTER W/O ROD SPROCKET
(03-081-108 & 03-081-109)

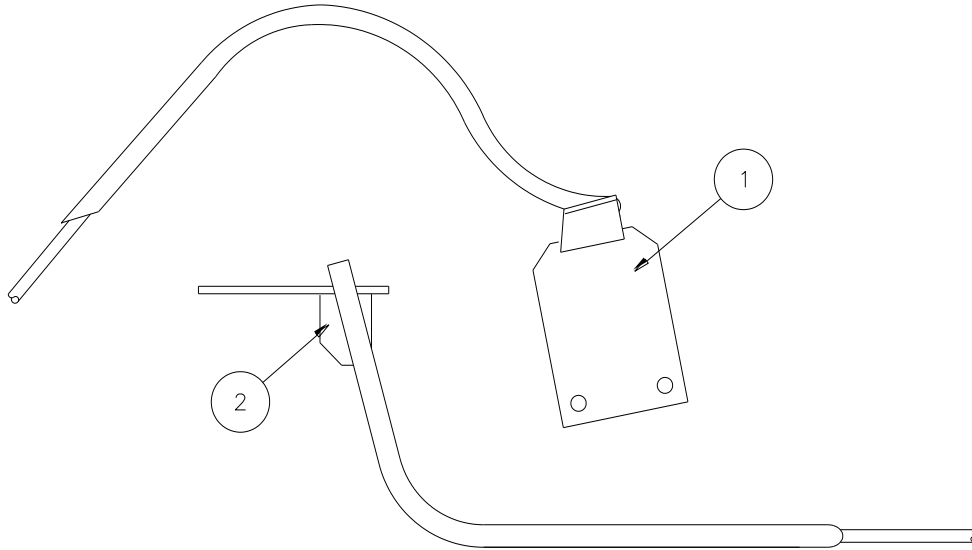


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
1	03-080-511		SUPPORT, '84 LT CYL	1	-
	03-080-512		SUPPORT, '84 RT CYL	-	1
2	03-080-600		SPROCKET, 60B25-1.188	1	1
3	03-051-022		FLANGE, 2H 62 MST	4	4
4	03-051-002		BEARING, 1 3/16 W/COLLAR	2	2
5	68-010150		HEX NUT, 3/8 PLT	4	4
6	66-010150		LOCKWASHER, 3/8 PLT	4	4
7	70-010051		JAM NUT, 3/8 PLT	2	2
8	54-010100		SETSCREW, 3/8 X 3/4 SQ HD	1	1
9	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	1	1
10	03-026-042		KEY, 1/4 X 1/4 X 1 9/16	1	1
11	52-050035		CARRIAGE SCREW, 3/8 X 1 G5	4	4
12	03-026-086		SHAFT, CYLINDER DRIVE	1	1

#1, 92 CENTER VINE GUIDE ROD

(Used on Center Inverter Only)

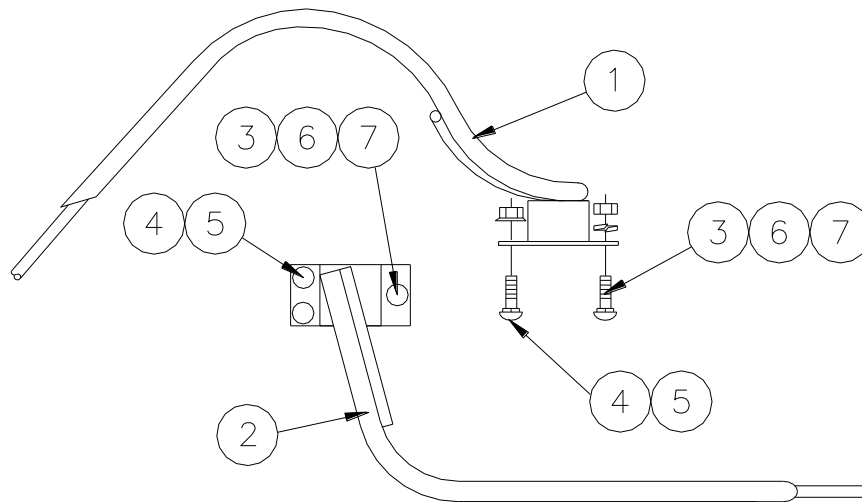
(03-082-194)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-581		#1.92 CENTER VINE ROD, LT	1
2	03-080-582		#1.92 GUIDE ROD CENTER, RT	1

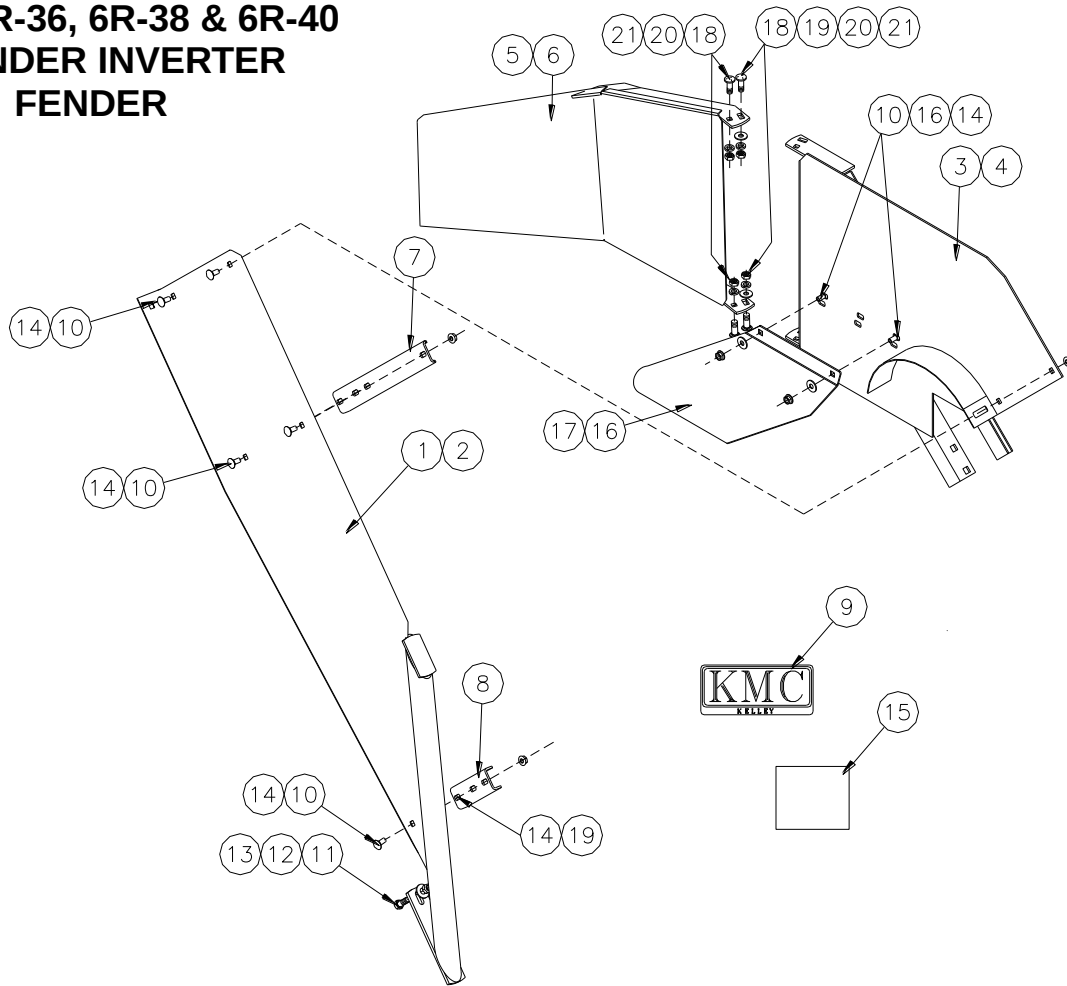
#1, 92 VINE GUIDE ROD

(03-082-193)



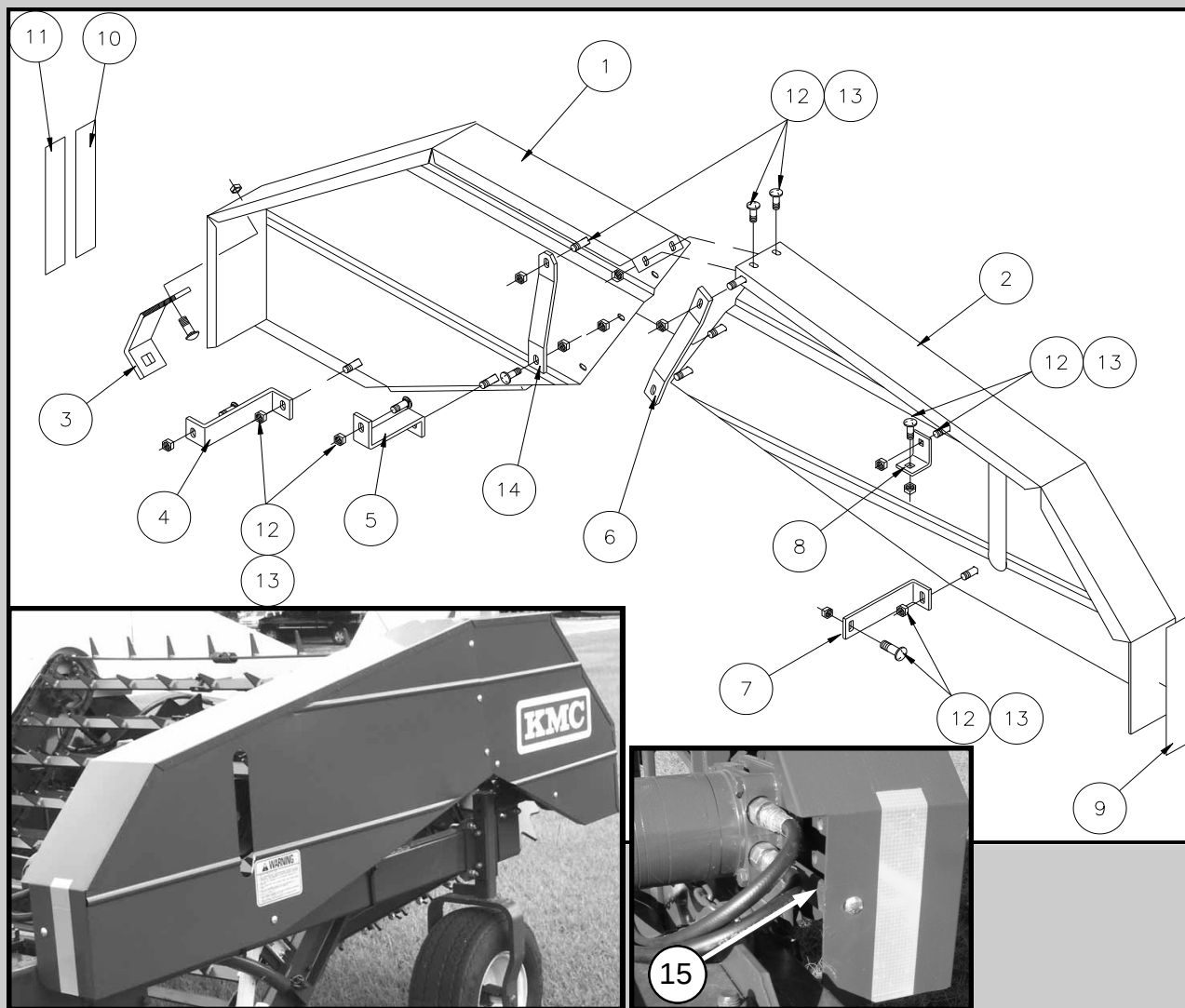
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-579		#1.92 CENTER VINE ROD, LT	1
2	03-080-580		#1.92 GUIDE ROD CENTER, RT	1
3	52-050123		CARRIAGE SCREW, 1/2 X 1	2
4	52-050035		CARRIAGE SCREW, 3/8 X 1	4
5	78-020300		LOCKNUT, 3/8 WHIZ FLANGE G8 PLT	4
6	66-010250		LOCKWASHER, 1/2 PLT	2
7	68-010250		HEX NUT, 1/2 PLT	2

**6R-30, 6R-36, 6R-38 & 6R-40
CYLINDER INVERTER
FENDER**



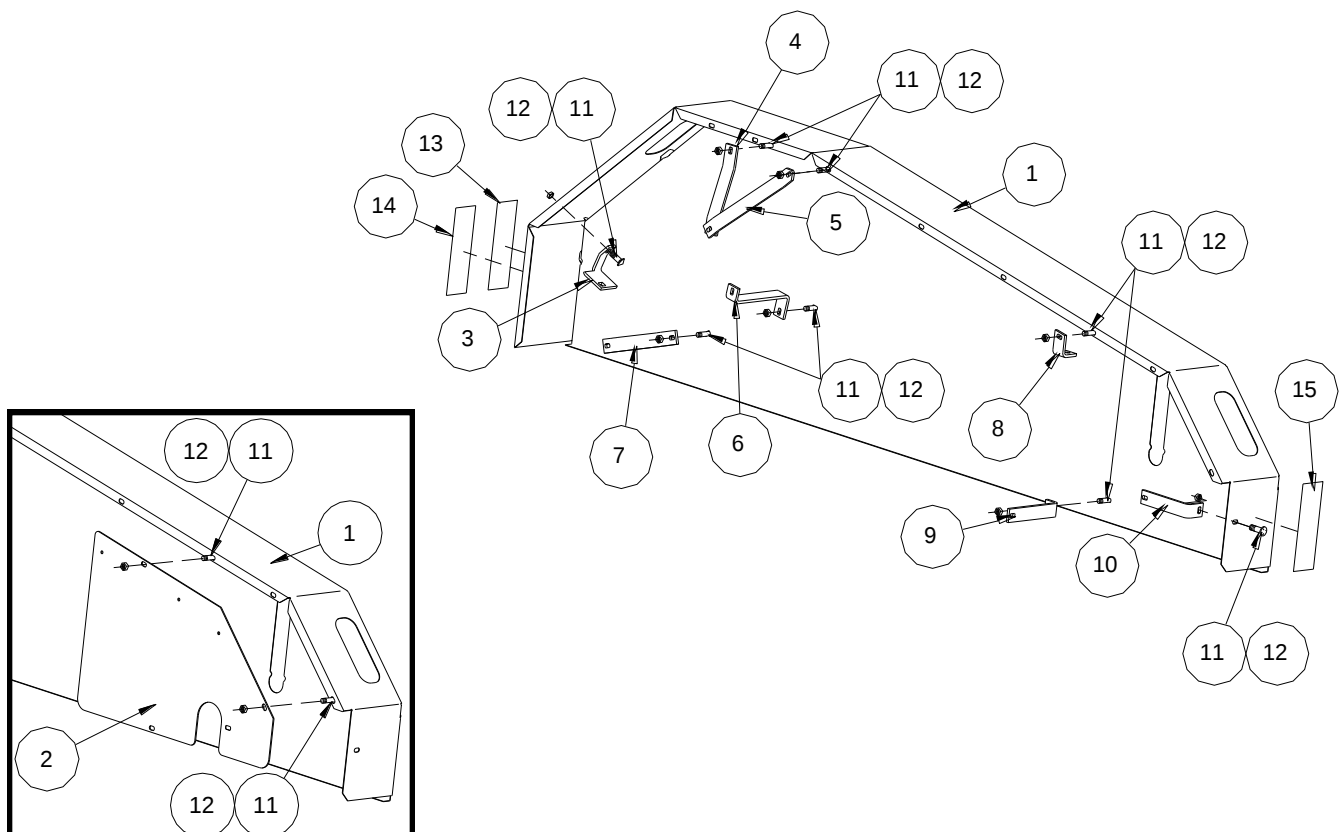
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-464		FENDER, LT	3
2	03-080-465		FENDER, RT	3
3	03-080-644		FENDER, LT REAR	3
4	03-080-645		FENDER, RT REAR	3
5	03-080-563		ADJUSTABLE SHIELD, LT	3
6	03-080-564		ADJUSTABLE SHIELD, RT	3
7	03-027-015		FENDER POST	6
8	03-027-232		FENDER POST	6
9	02-050-053		KMC DECAL	2
10	52-050005		CARRIAGE SCREW, 5/16 X 3/4	42
11	48-090100		CAPSCREW, 3/8 X 1	6
12	62-010100		FLATWASHER, 3/8	18
13	72-010050		LOCKNUT, 3/8 G"B" PLT	6
14	78-020045		WHIZ NUT, 5/16	42
15	03-050-084		SHAKER ROD DECAL	1
	03-050-121		SHAKER ROD DECAL (6R-30 ONLY)	1
16	03-027-454		SHIELD, SLANT REAR LT	3
17	03-027-455		SHIELD, SLANT REAR RT	3
18	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	24
19	62-010050		FLATWASHER, 5/16 PLT	12
20	66-010100		LOCKWASHER, 5/16 PLT	24
21	68-010100		HEXNUT, 5/16 PLT	24

6R-30, 6R-36, 6R-38 & 6R-40 ROW LT SIDE SHIELDS (2003-2006)



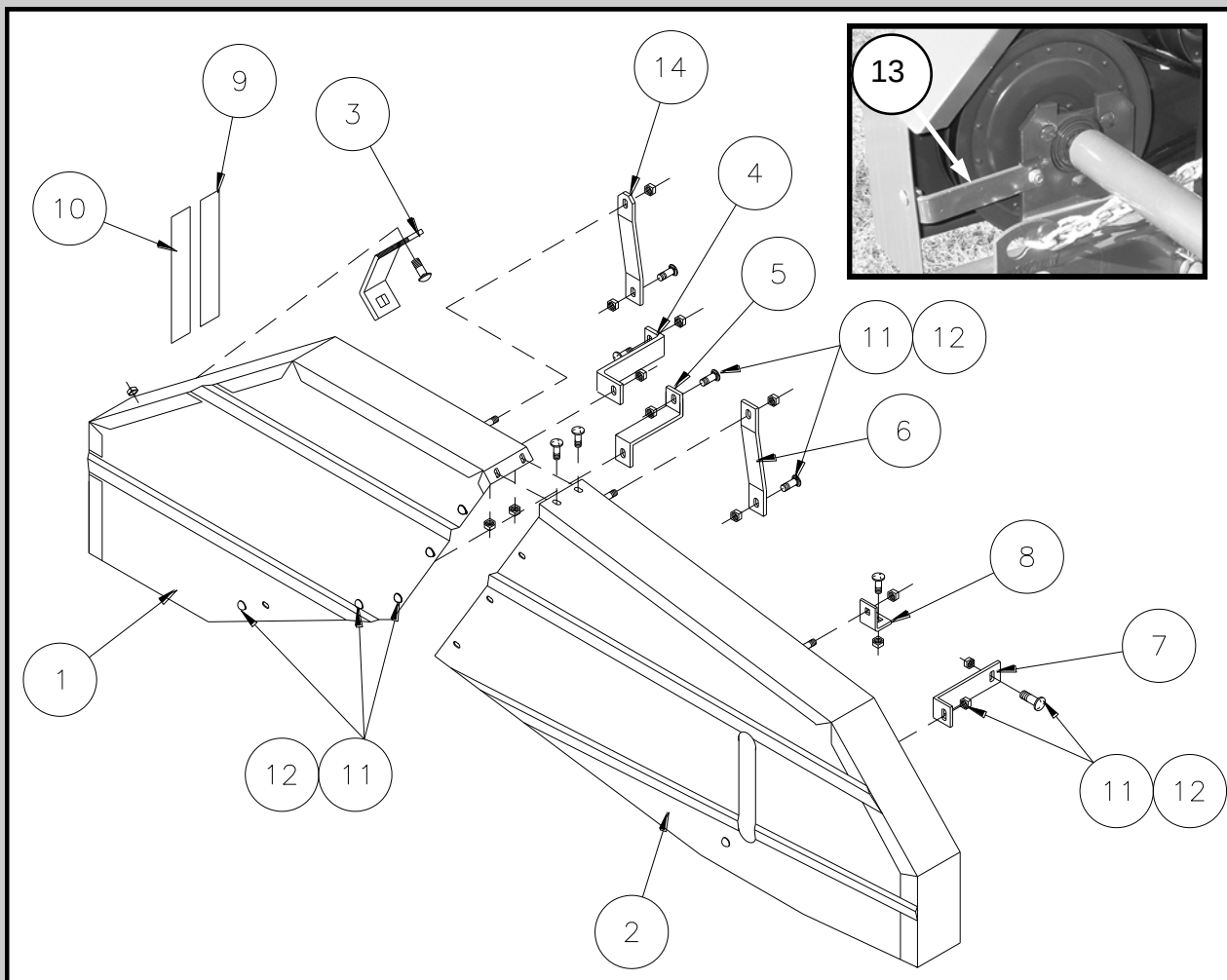
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-855		SHIELD, LT REAR	1
2	03-080-853		SHIELD, LT FRONT	1
3	03-023-878		BRACKET, LT REAR SHIELD	1
4	03-023-880		BRACKET, REAR SHIELD	1
5	03-023-873		BRACKET, BOTTOM FRONT	1
6	03-023-872		BRACKET, TOP FRONT	1
7	03-023-876		BRACKET, IDLER BOTTOM	1
8	03-023-874		BRACKET, LT TOP IDLER	1
9	33-050-265		STRIP, YELLOW REFLECTOR	1
10	33-050-267		STRIP, ORANGE FLOURENCCENT	1
11	33-050-266		STRIP, RED REFLECTOR	1
12	52-050005		CARRIAGE SCREW, 5/16 X 3/4	17
13	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	17
14	03-023-877		BRACKET, TOP REAR	1
15	03-023-871		BRACKET, GEAR BOX MOUNT	1

6R-30, 6R-36, 6R-38 & 6R-40 LT SIDE SHIELDS (2007 TO PRESENT)



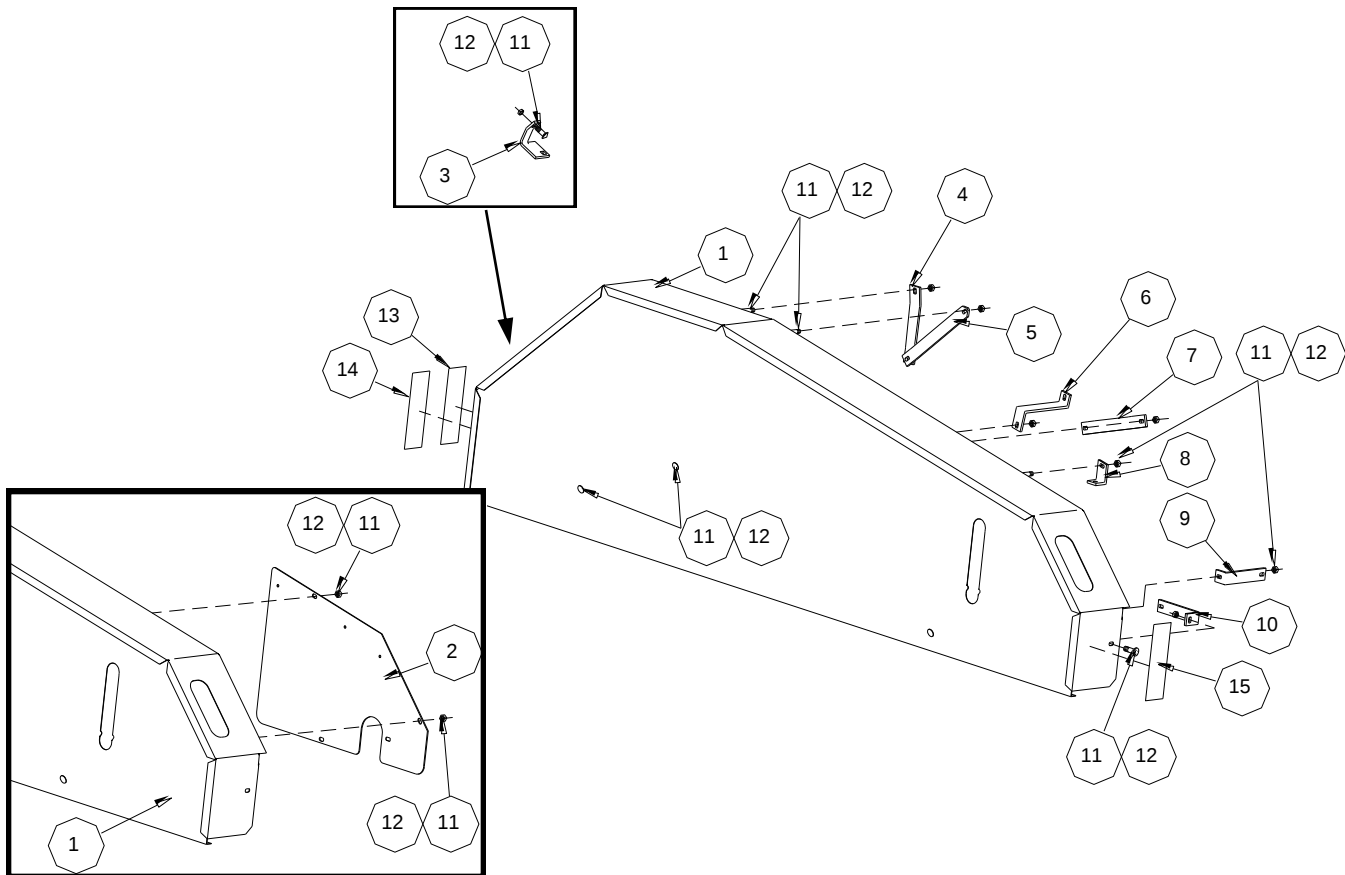
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-992		SHIELD, LT	1
2	03-027-458		SHIELD, FRONT GEARBOX INSIDE	1
3	03-023-878		BRACKET, LT REAR SHIELD	1
4	03-023-872		BRACKET, TOP FRONT	1
5	03-023-877		BRACKET, TOP REAR	1
6	03-023-873		BRACKET, BOTTOM FRONT	1
7	03-023-880		BRACKET, REAR SHIELD	1
8	03-023-874		BRACKET, LT TOP IDLER	1
9	03-023-876		BRACKET, IDLER BOTTOM	1
10	03-023-871		BRACKET, GEAR BOX MOUNT	1
11	52-050005		CARRIAGE SCREW, 5/16 X 3/4	10
12	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	10
13	33-050-267		STRIP, ORANGE FLOURENCENT	1
14	33-050-266		STRIP, RED REFLECTOR	1
15	33-050-265		STRIP, YELLOW REFLECTOR	1

6R-30, 6R-36, 6R-38, & 6R-40 RT SIDE SHIELDS (2003-2006)



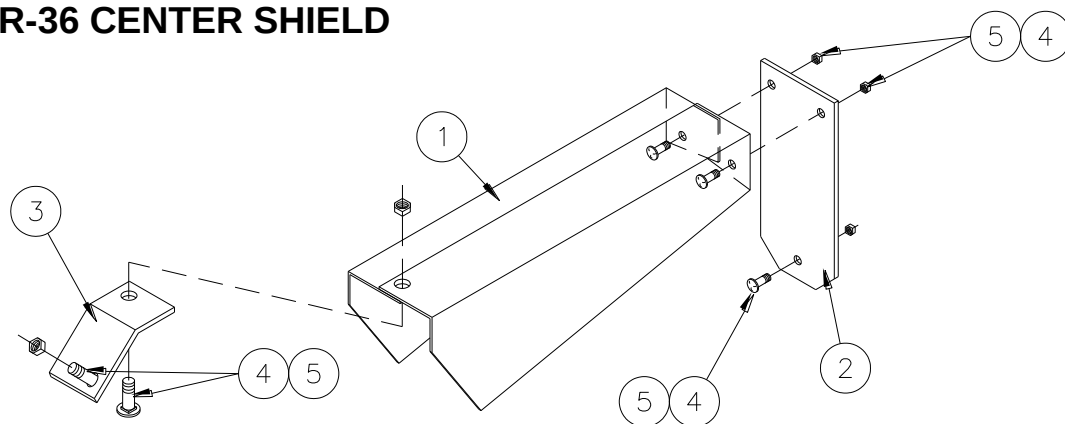
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-856		SHIELD, RT REAR	1
2	03-080-854		SHIELD, RT FRONT	1
3	03-023-879		BRACKET, RT REAR SHIELD	1
4	03-023-880		BRACKET, REAR SHIELD	1
5	03-023-873		BRACKET, BOTTOM FRONT	1
6	03-023-872		BRACKET, TOP FRONT	2
7	03-023-876		BRACKET, IDLER BOTTOM	1
8	03-023-875		BRACKET, RT TOP IDLER	1
9	33-050-267		STRIP, ORANGE FLOURENCE	1
10	33-050-266		STRIP, RED REFLECTOR	1
11	52-050005		CARRIAGE SCREW, 5/16 X 3/4	17
12	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	17
13	03-023-871		BRACKET, GEAR BOX MOUNT	1
14	03-023-877		BRACKET, TOP REAR	1

6R-30, 6R-36, 6R-38 & 6R-40 RT SIDE SHIELDS (2007 TO PRESENT)



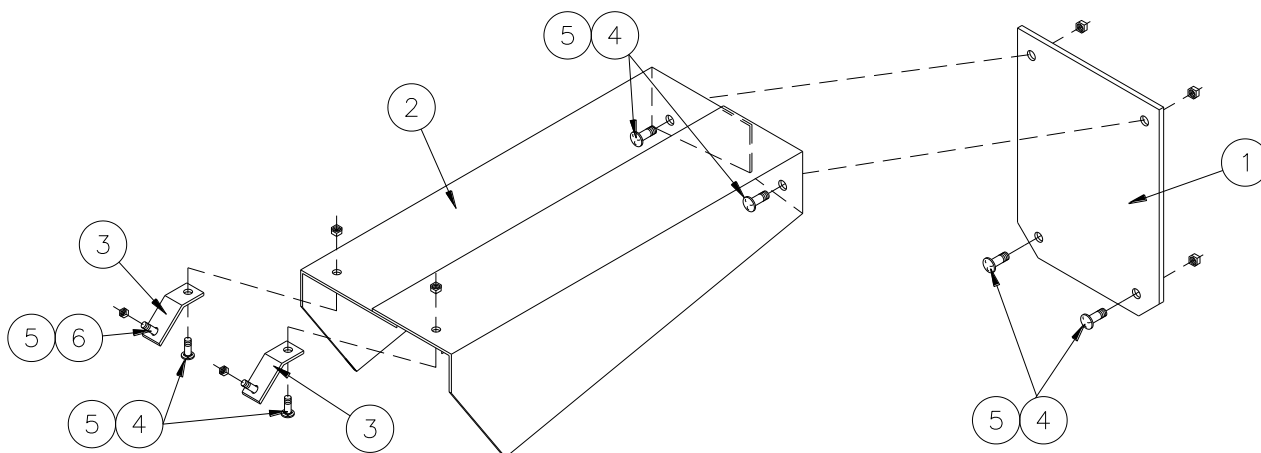
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-993		SHIELD, RT	1
2	03-027-458		SHIELD, FRONT GEARBOX INSIDE	1
3	03-023-879		BRACKET, RT REAR SHIELD	1
4	03-023-872		BRACKET, TOP FRONT	1
5	03-023-877		BRACKET, TOP REAR	1
6	03-023-873		BRACKET, BOTTOM FRONT	1
7	03-023-880		BRACKET, REAR SHIELD	1
8	03-023-875		BRACKET, RT TOP IDLER	1
9	03-023-876		BRACKET, IDLER BOTTOM	1
10	03-023-871		BRACKET, GEAR BOX MOUNT	1
11	52-050005		CARRIAGE SCREW, 5/16 X 3/4	10
12	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	10
13	33-050-267		STRIP, ORANGE FLOURENCENT	1
14	33-050-266		STRIP, RED REFLECTOR	1
15	33-050-265		STRIP, YELLOW REFLECTOR	1

6R-30, & 6R-36 CENTER SHIELD



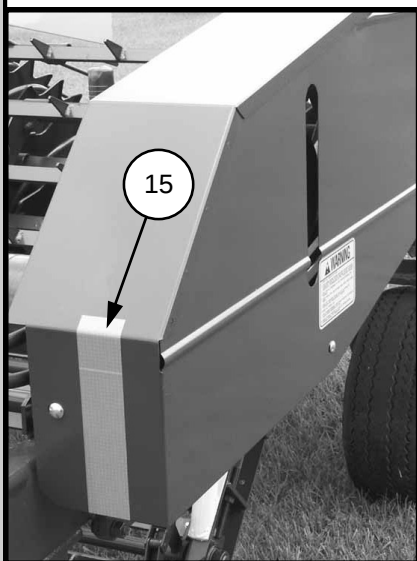
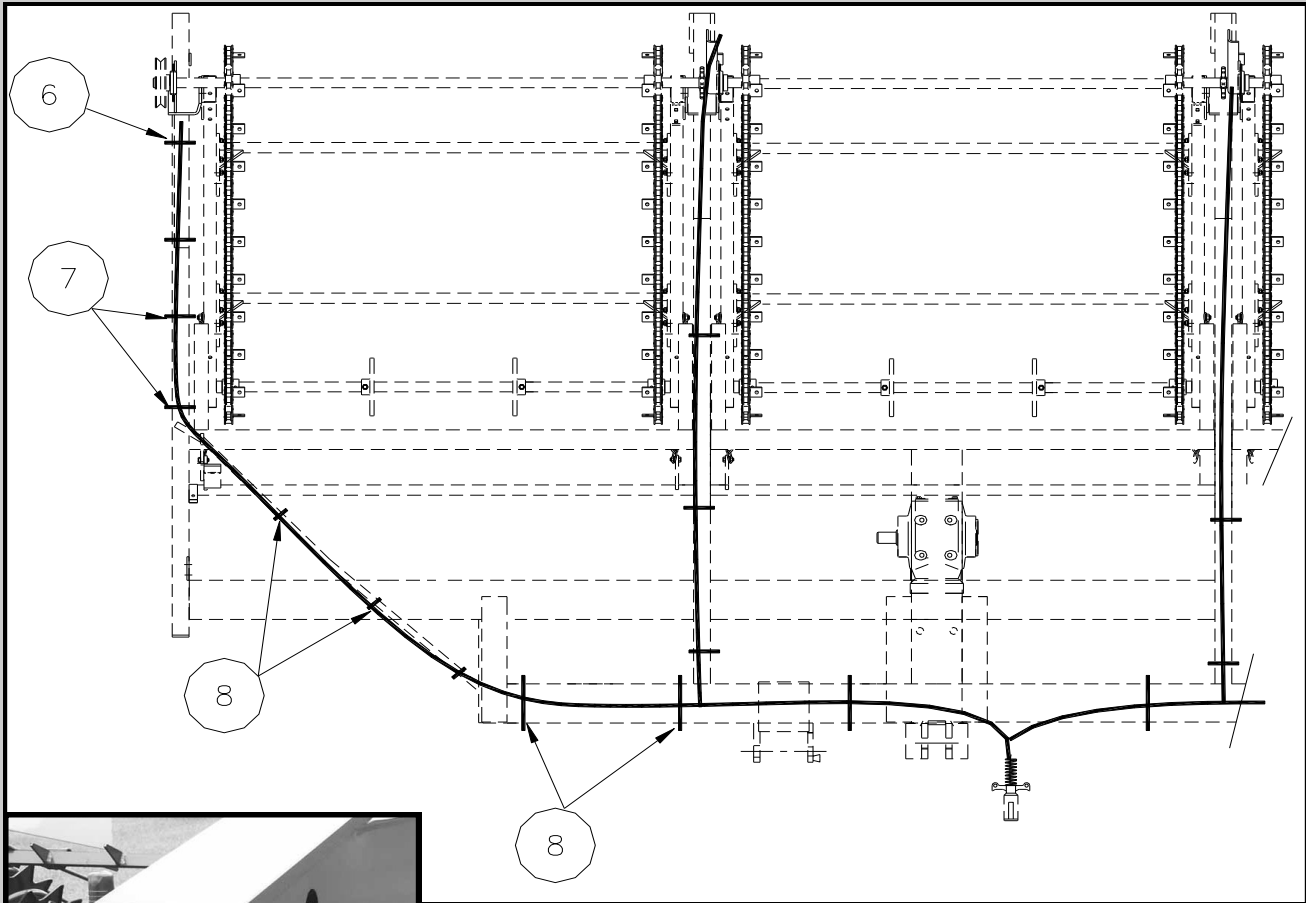
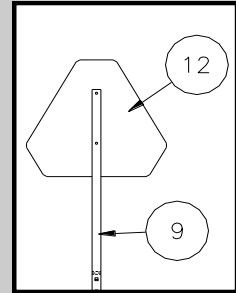
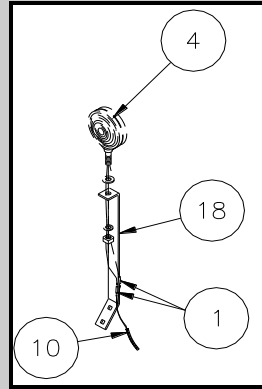
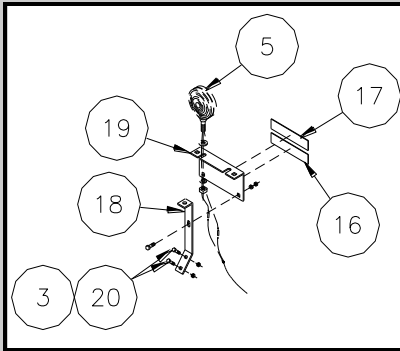
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-478		INVERTER DRIVE SHIELD CENTER	1
2	03-027-244		INVERTER DRIVE SHIELD TOP	1
3	03-023-436		INVERTER DRIVE SHIELD REAR SUPPT	1
4	52-050005		CARRIAGE BOLT, 5/16 X 3/4 G5 PLT	5
5	78-020049		LOCKNUT, 5/16 WHIZ FLANGE	5

6R-38, & 6R-40 CENTER SHIELD

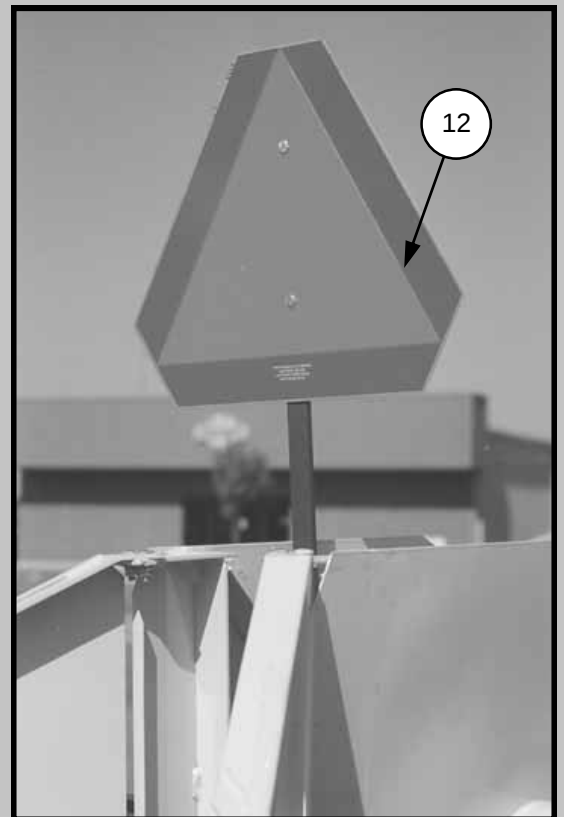
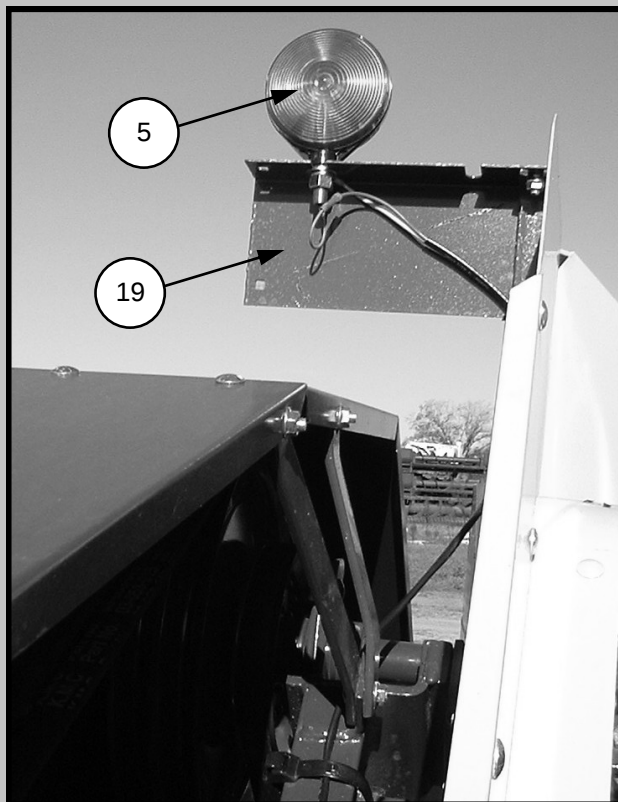


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				6-38	6-40
1	03-080-527		SHIELD, CENTER TOP	2	-
	03-027-269		SHIELD, CENTER TOP	-	2
2	03-027-244		SHIELD, INVERTER DRIVE	2	-
	03-080-598		SHIELD, INVERTER DRIVE	-	2
3	03-023-436		BRACKET, CENTER SHIELD	2	-
	03-023-634		BRACKET, CENTER SHIELD	-	4
4	52-050005		CARRIAGE BOLT, 5/16 X 3/4 G5 P	5	6
5	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	6	8
6	52-050010		CARRIAGE BOLT, 5/16 X 1 G5 PLT	1	2

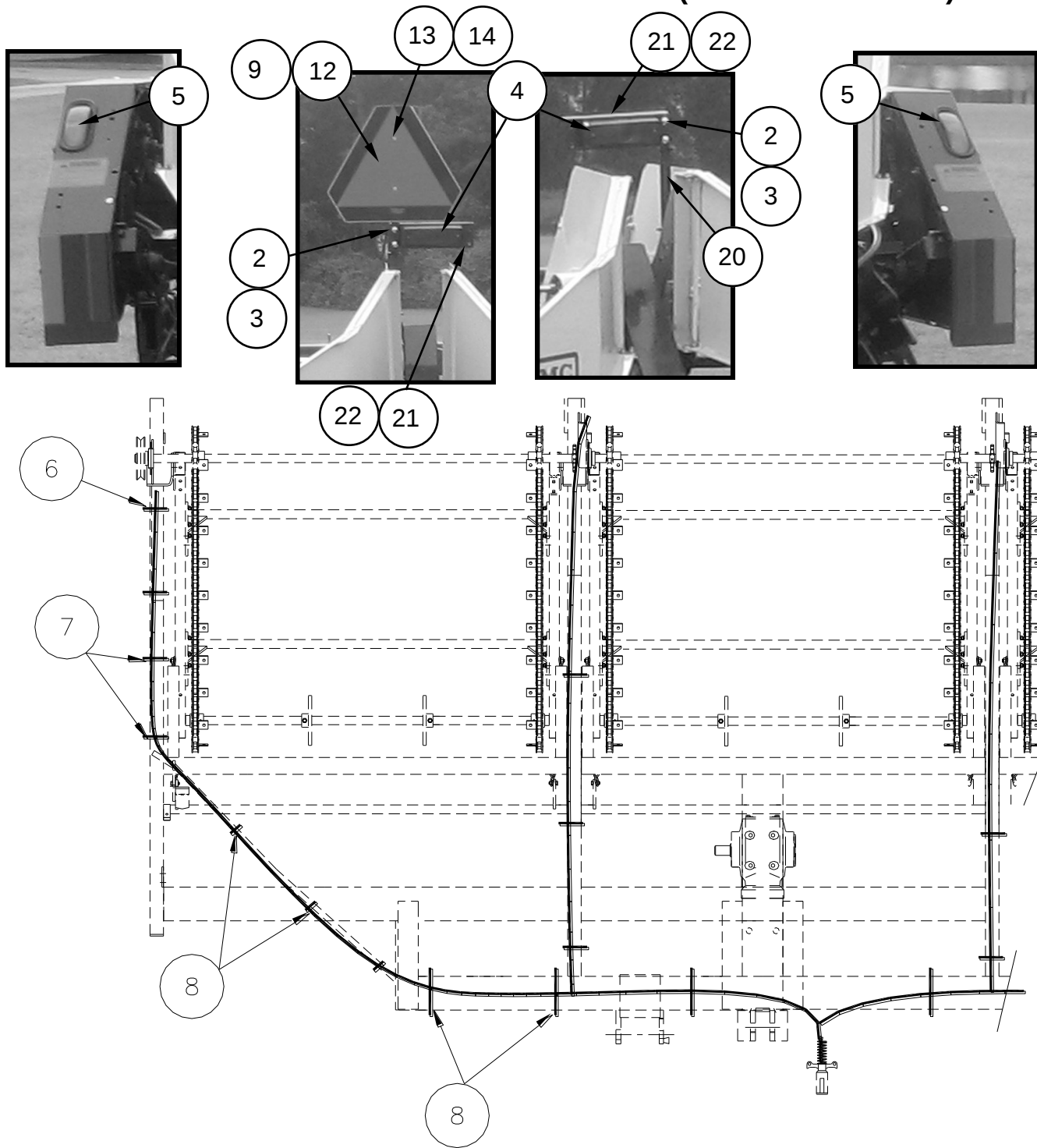
6R LIGHT KIT FOR ALL 6-ROW MACHINES (PRIOR TO 2007)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	33-062-006		CONNECTOR, BUTT	4
2	52-050019		CARRIAGE SCREW, 5/16 X 1 1/4 G5	2
3	78-020049		LOCKNUT, 5/16-18 WHIZ FLANGE	26
4	03-062-001		LIGHT, SINGLE RED	2
5	33-062-069		LIGHT, DOUBLE AMBER	2
6	33-050-137		TIE, 8" CABLE	6
7	02-050-088		STRAP, TIE DOWN	16
8	33-050-138		TIE, 12" CABLE	6
9	03-023-765		MOUNT, SMV EMBLEM	1
10	03-062-003		HARNESS, 6R WIRING	1
11	33-062-070		RING TERMINAL, 1/2"	4
12	03-050-068		EMBLEM, SMV	1
13	48-090005		CAPSCREW, 1/4 X 5/8 G5	2
14	78-020040		LOCKNUT, 1/4-20 WHIZ FLANGE PLT	2
15	33-050-265		STRIP, YELLOW REFLECTOR	1
16	33-050-266		STRIP, RED REFLECTOR	2
17	33-050-267		STRIP, ORANGE REFLECTOR	2
18	33-023-766		BRACKET, LIGHT	4
19	03-027-315		MOUNT, (2) LIGHT	2
20	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	12



6R LIGHT KIT FOR ALL 6-ROW MACHINES (2008 TO PRESENT)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	33-062-006		CONNECTOR, BUTT	8
2	52-050019		CARRIAGE SCREW, 5/16 X 1 1/4 G5	2
3	78-020049		LOCKNUT, 5/16-18 WHIZ FLANGE	4
4	03-062-006		LIGHT, RED RECTANGLER	2
5	03-062-005		LIGHT, AMBER OVAL	4
6	33-050-137		TIE, 8" CABLE	16
7	02-050-088		STRAP, TIE DOWN	16
8	33-050-138		TIE, 12" CABLE	6
9	03-023-765		MOUNT, SMV EMBLEM	1
10	03-062-003		HARNESS, 6R WIRING	1
11	33-062-070		RING TERMINAL, 1/2"	6
12	03-050-068		EMBLEM, SMV	1
13	48-090005		CAPSCREW, 1/4 X 5/8 G5	2
14	78-020040		WHIZ FLANGE NUT, 1/4-20	2
15	33-062-071		PLUG, SINGLE	2
16	33-062-001		PLASTIC LOOM, 3/8 SPLIT	16
17	33-062-055		WIRE, 16 AWG YELLOW	16
18	33-062-021		TERMINAL, #10 RING	2
19	33-062-081		CLIP, 3/8 LOOM ROSE	6
20	03-023-974		MOUNT, REAR RECT LIGHT	1
21	03-027-452		MOUNT, REAR TAIL LIGHT	2
22	03-027-476		CAP, REAR TAIL LIGHT	2

The following is a list of serial numbers issued to our machines at the beginning of each year. To determine when a unit was made, find the range within which the particular serial number falls. It would have been produced between January 1 to December 31 of that year.

YEAR	SERIAL NUMBERS
1985	27986-29695
1986	29696-31095
1987	31096-33234
1988	33235-35548
1989	35549-38496
1990	38497-41771
1991	41772-44466
1992	44467-47001
1993	47002-48750
1994	48751-51549
1995	51551-54262
1996	54263-56661
1997	56662-59465
1998	59466-62097
1999	62098-63986
2000	63987-65692
2001	65693-67340
2002	67341-68699
2003	68700-70482
2004	70483-72646
2005	72647-74866
2006	74867-76368
2007	76369-77883
2008	77884-79891
2009	79892-80944
2010	80945-81775
2011	81776-83453
2012	83453-85092
2013	85093-86418
2014	86419-87790



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