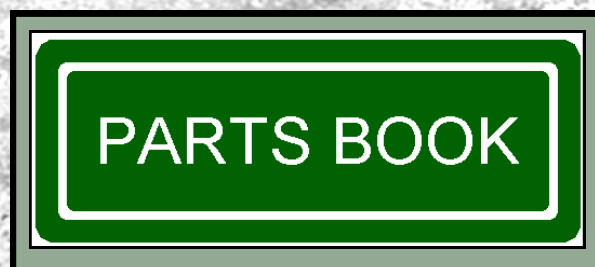




03-SERIES

**8-ROW
PEANUT
DIGGER-SHAKER-INVERTER**
(8-30, 8-36, 8-38 & 8-40)

(USED ON MACHINES PRIOR TO 2015)



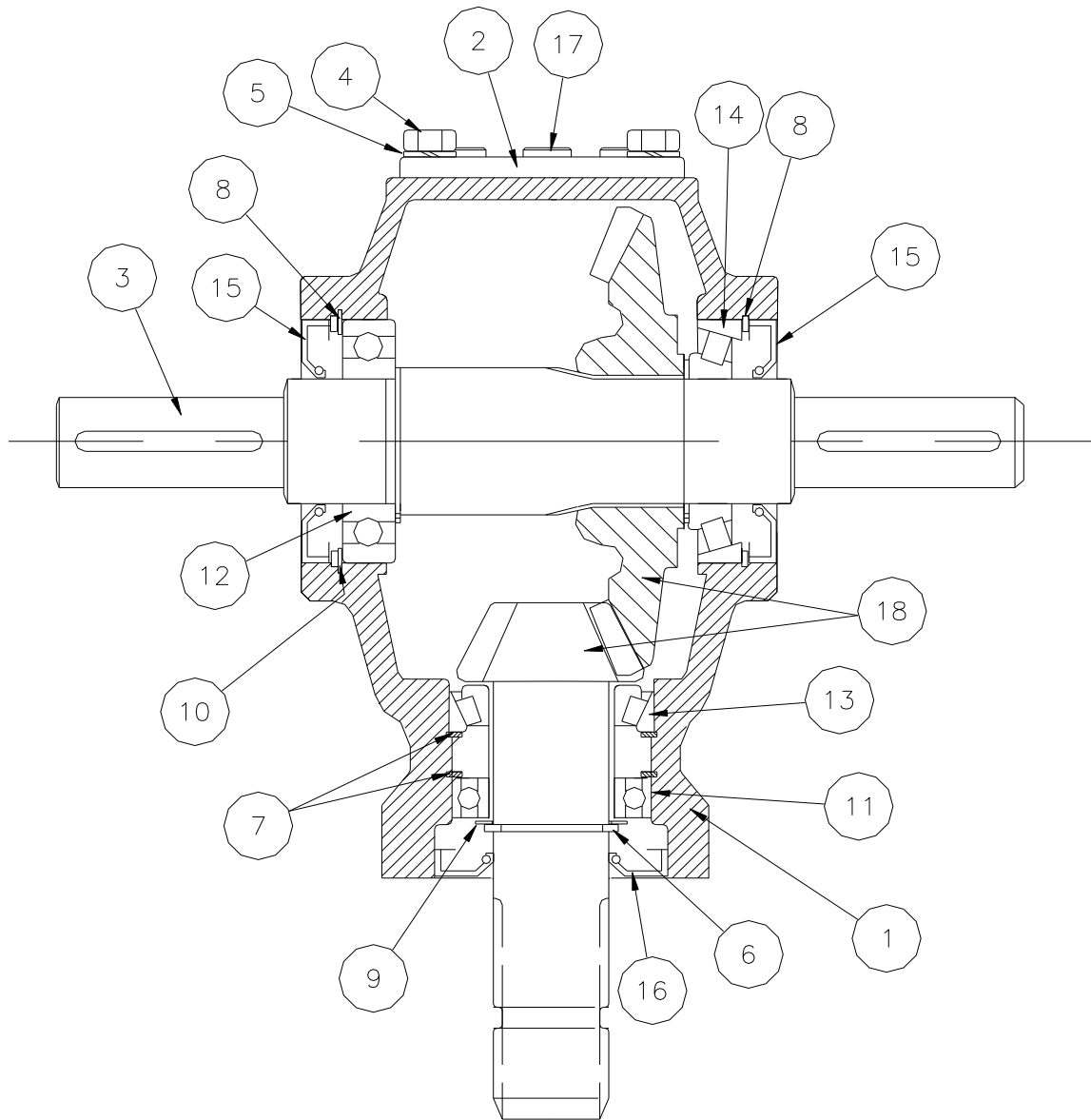
PART NO. 03-PB-04
Printing Date JULY 2014

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8R 1000 RPM GEAR BOX

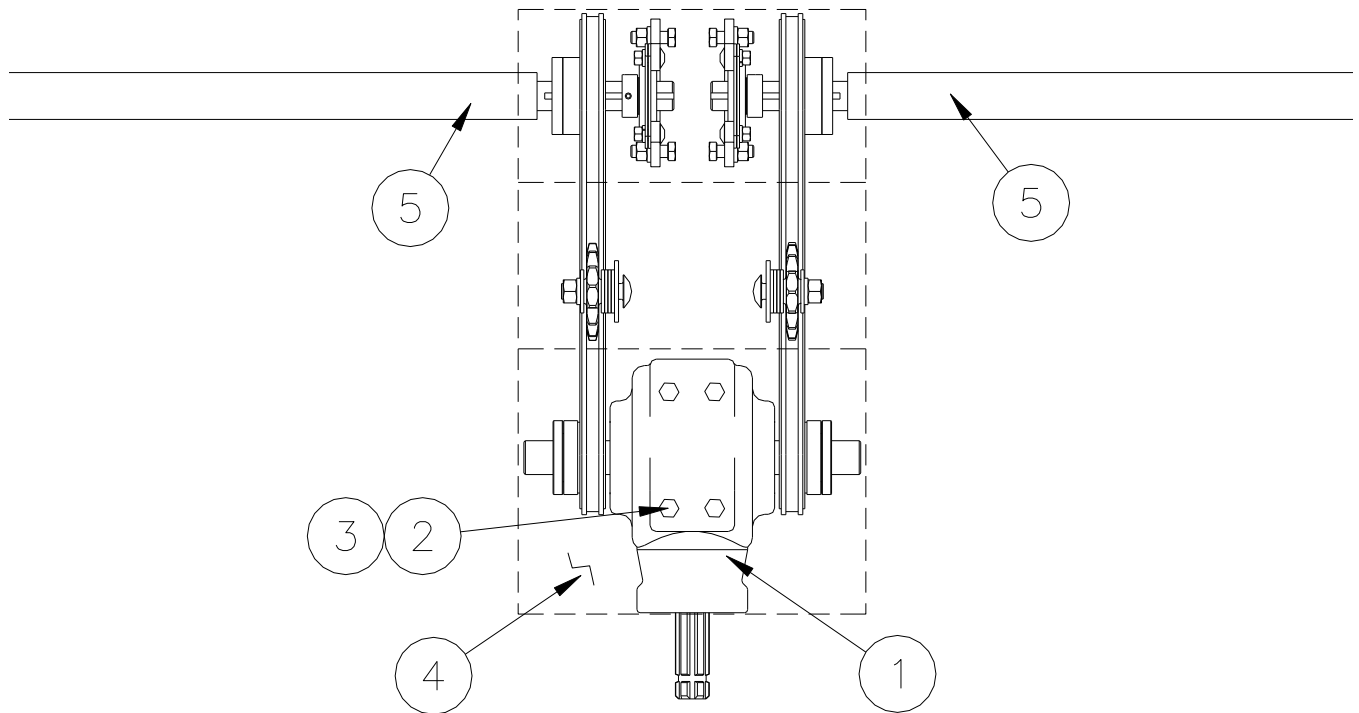
(03-054-115)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-054-105		HOUSING	1
2	03-054-095		CAP, HOUSING	1
3	03-054-116		SHAFT, 8R RIGID	1
4	03-054-103		CAPSCREW	4
5	03-054-104		WASHER	4
6	03-054-102		RETAINING RING	1
7	03-054-101		CIRCLIP (338000072)	2
8	03-054-097		CIRCLIP	2
9	03-054-111		SHIM (340E03500)	1
10	03-054-107		SHIM (340I08000)	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
11	03-054-110		BEARING (354101035)	1
12	03-054-106		BEARING (354101040)	1
13	03-054-109		BEARING (354401035)	1
14	03-054-096		BEARING (354401040)	1
15	03-054-098		SEAL (355008040)	2
16	03-054-112		SEAL (355029035)	1
17	03-054-094		PLUG	3
18	03-054-100		GEAR SET (540)	1

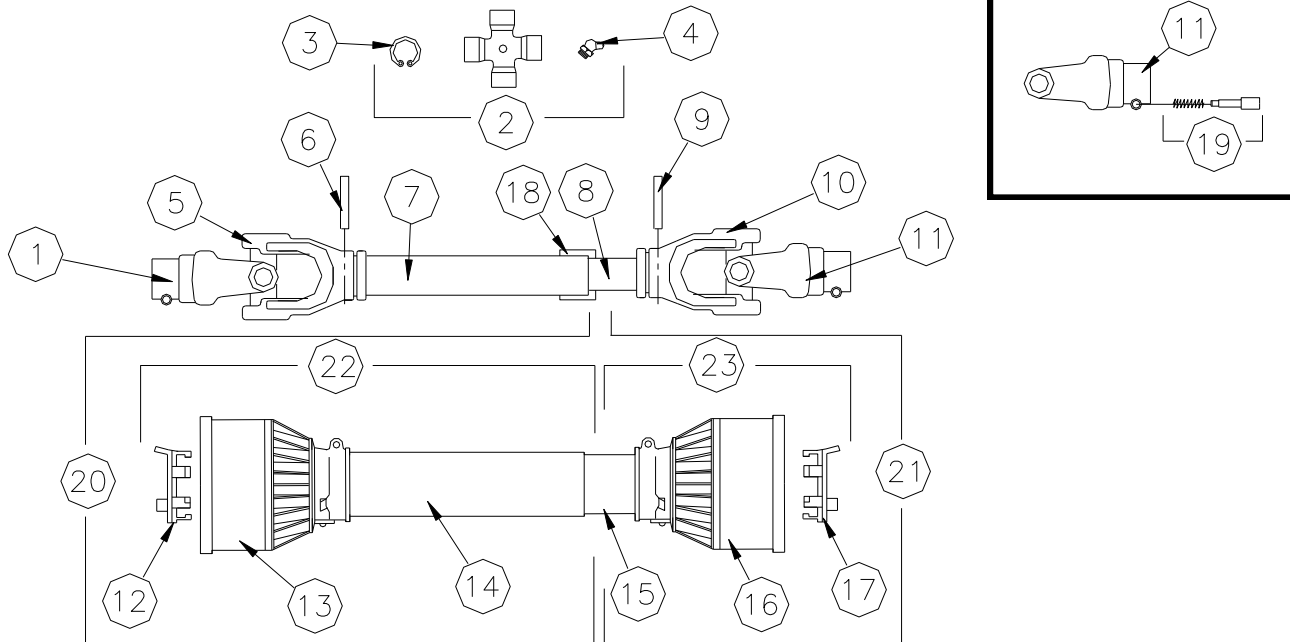
8-30", 8-36" & 8-40" 1000 RPM GEAR BOX WITH SHIELDS



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY			
				30"	36"	38"	40"
1	03-054-115		GEAR BOX, 8R RIGID	1	1	1	1
2	48-090952		CAPSCREW, 1/2 X 1 1/4 G5 PLT	4	4	4	-
	48-090590		CAPSCREW, 1/2 X 1 G5 PLT	-	-	-	4
3	66-010250		LOCKWASHER, 1/2 PLT	4	4	4	4
4	03-027-304		SHIELD, 8R GEAR BOX	1	1	1	1
5	03-050-116		SHIELD, 8-30 JACKSHAFT	4	-	-	-
	03-050-117		SHIELD, 8-40 JACKSHAFT	-	4	-	2
	03-050-128		SHIELD, 8-38 JACKSHAFT	-	-	4	-
	03-050-118		SHIELD, 8-40 INSIDE JACKSHAFT	-	-		2

1 3/4-1000 DRIVELINE FOR 8R-36 & 8R-40

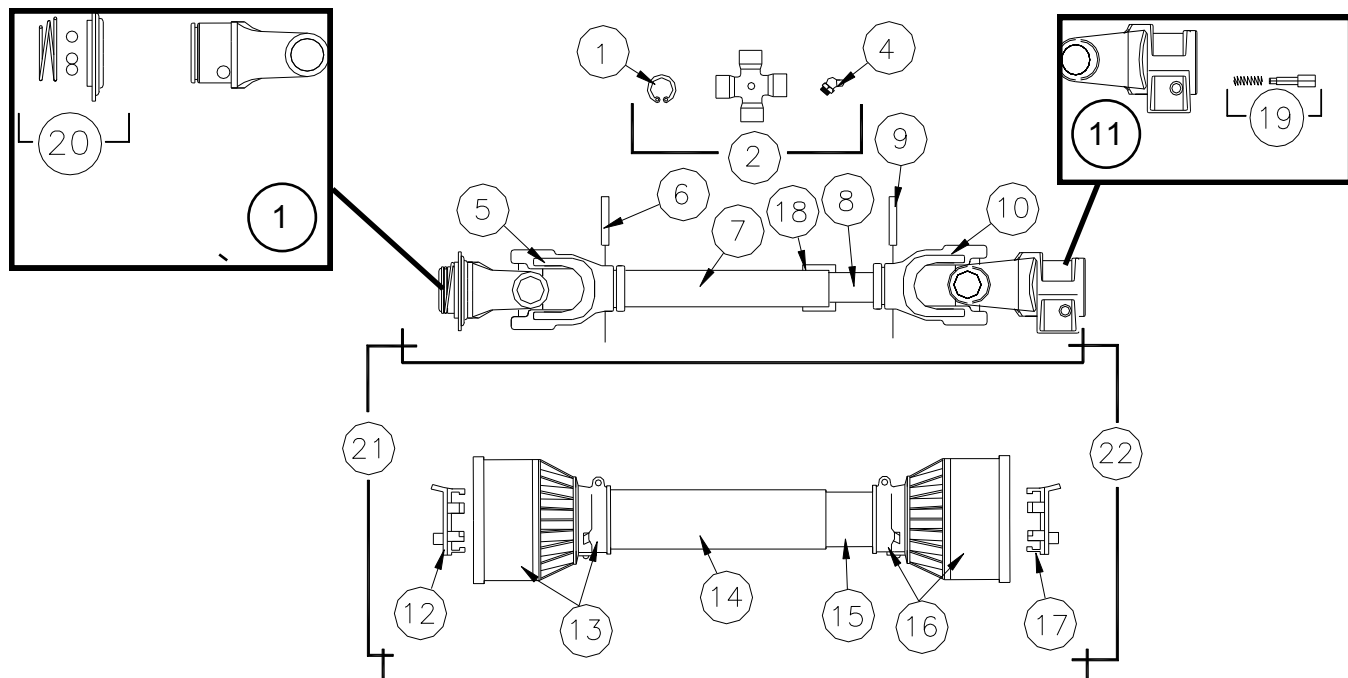
(03-055-108)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-055-076		YOKE, 1 3/4-6 (1000) TRACTOR	1
2	03-055-075		CROSS & BEARIN KIT	2
3	03-055-080		CROSS KIT SNAP RING	8
4	03-055-100		GREASE NIPPLE	2
5	03-055-081		OUTER TUBE YOKE	1
6	03-055-101		FLEXIBLE PIN	1
7	03-055-129		CARDAN TUBE	1
8	03-055-130		C.M. CARDAN TUBE	1
9	03-055-103		FLEXIBLE PIN	1
10	03-055-084		INNER TUBE YOKE	1
11	03-055-078		1 3/8-6 (540) TRACTOR TOKE	1
12	03-055-099		OUTER SHIELD RETAINER	1
13	03-055-131		OUTER SHIELD CONE (6R-BLK)	1
14	03-055-114		OUTER SHIELD TUBE (6R-BLK)	1
15	03-055-115		SAFETY SHIELD	1
16	03-055-132		INNER SHIELD CONE (6R-BLK)	1
17	03-055-090		INNER SHIELD RETAINER	1
18	03-055-102		GREASE RING	1
19	03-055-098		1 3/8 Q.D. PIN & SPRING	1
20	03-055-111		SHIELD TRACTOR HALF, 1 3/4-20	1
21	03-055-113		SHIELD IMP HALF, 1 3/8-6	1
22	03-055-120		SAFETY GUARD	1
23	03-055-121		HALF SAFETY GUARD	1

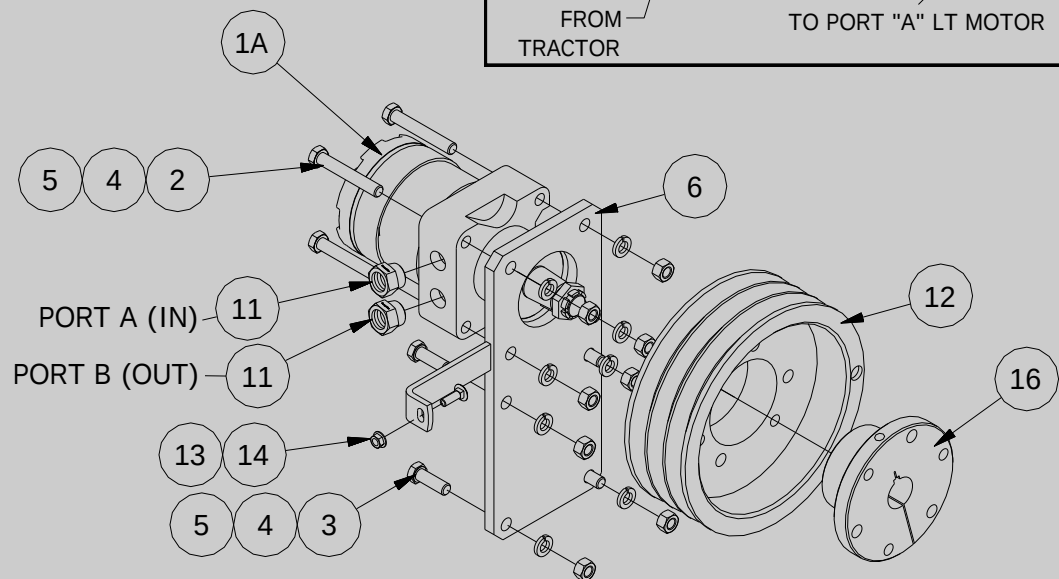
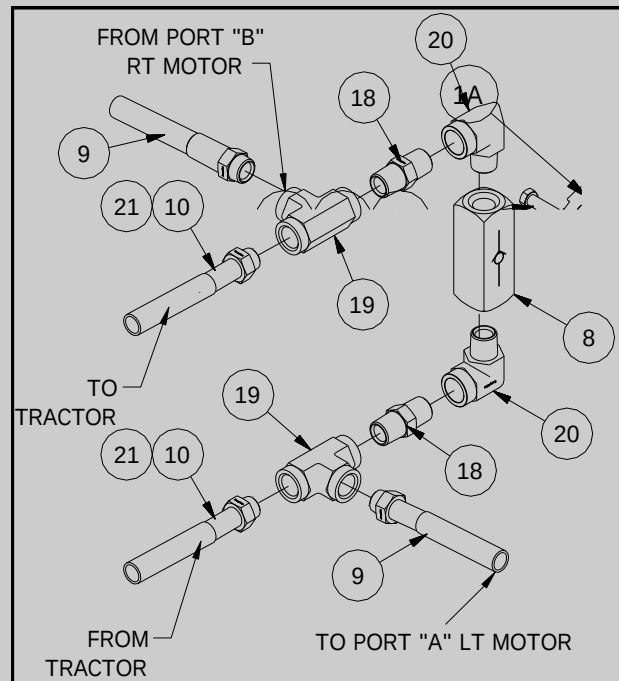
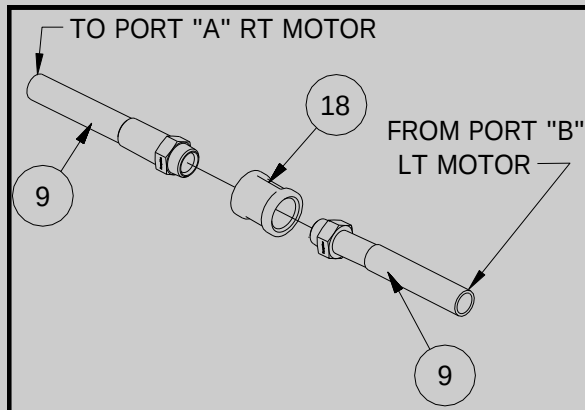
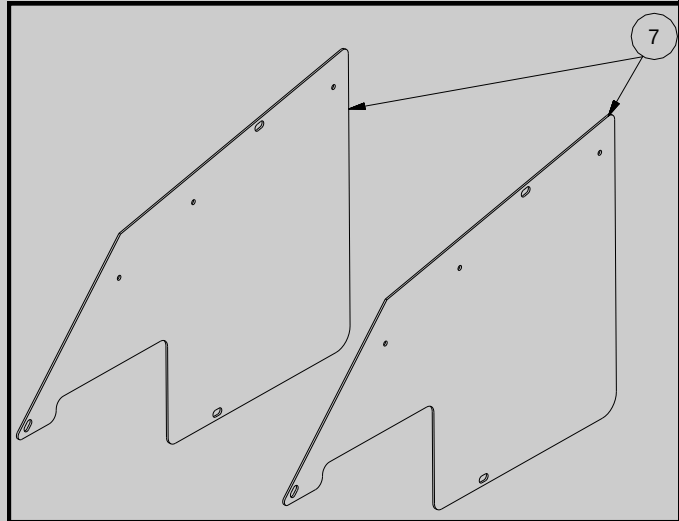
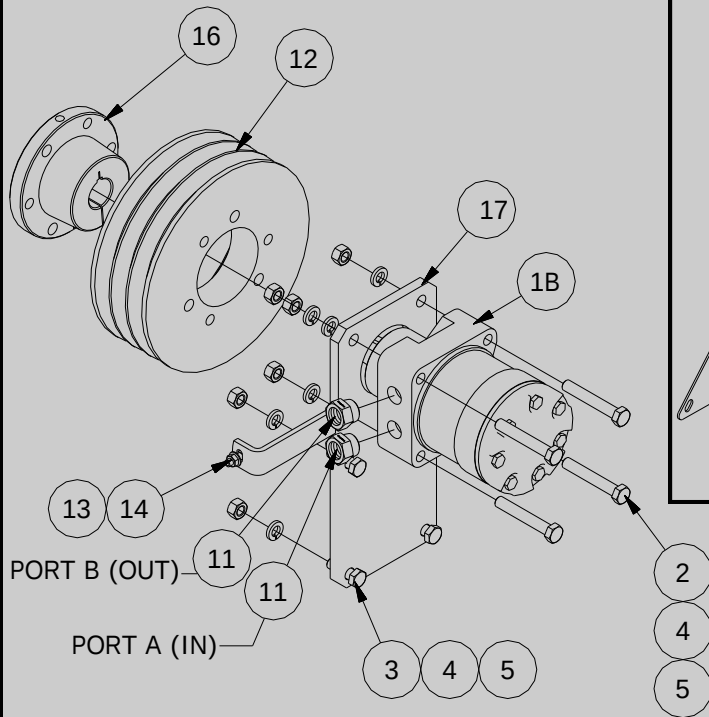
1 3/4-1000 DRIVELINE FOR 8-30

(03-055-139)



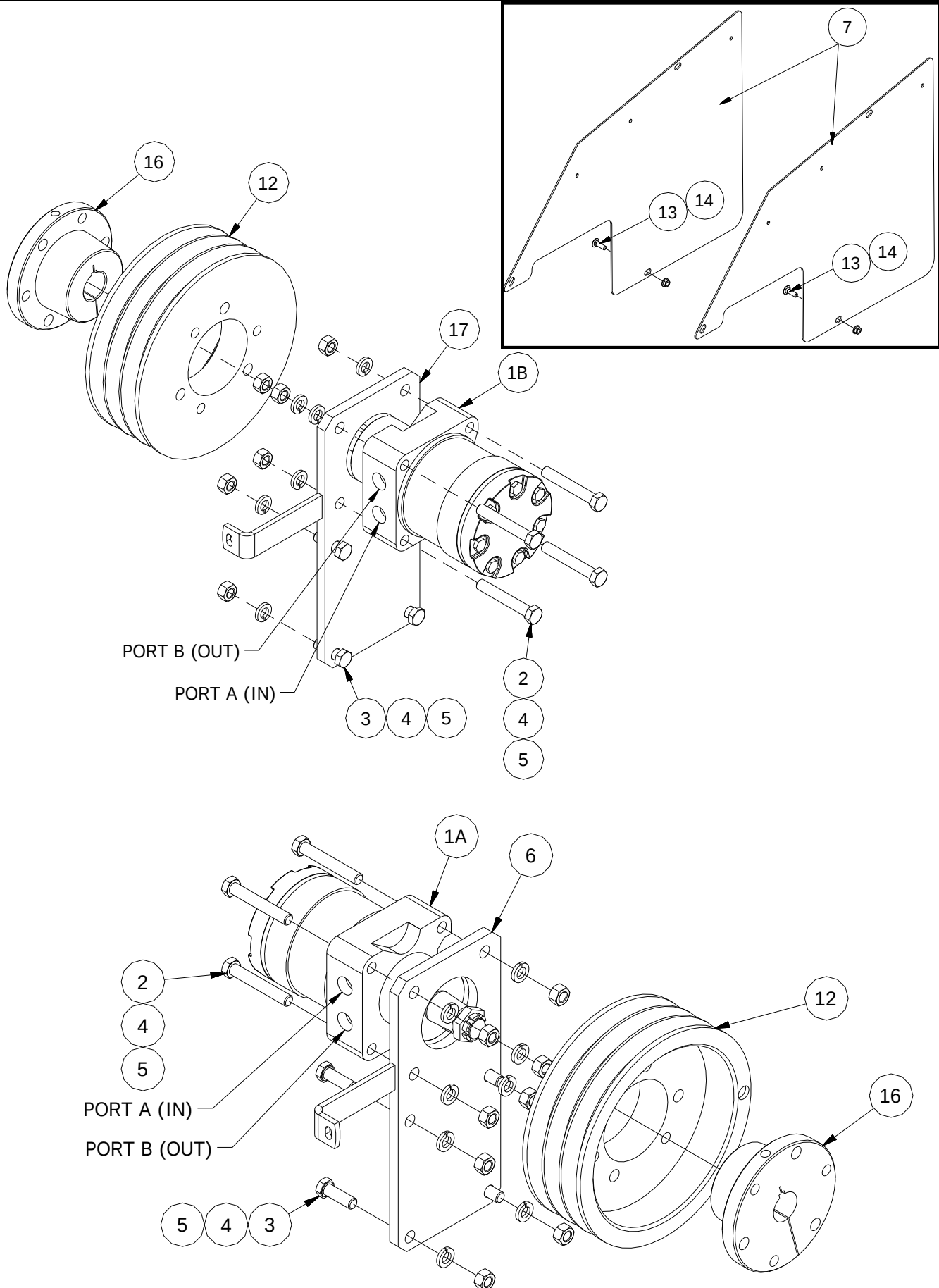
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-055-216		YOKE	1
2	03-055-075		CROSS JOURNAL ASSY	2
3	03-055-080		CIRCLIP	8
4	03-055-100		GREASE FITTING	2
5	03-055-081		OUTER TUBE YOKE	1
6	03-055-101		FLEXIBLE PIN	1
7	03-055-141		CARDAN TUBE	1
8	03-055-142		CM CARDAN TUBE	1
9	03-055-205		FLEXIBLE PIN	1
10	03-055-084		INNER TUBE YOKE	1
11	03-055-214		YOKE, RS	1
12	03-055-089		O BEARING 3-4	1
13	03-055-144		O CONE SET F3-4	1
14	03-055-145		CM SAFETY TUBE	1
15	03-055-146		SAFETY TUBE	1
16	03-055-147		I CONE SET F3-4	1
17	03-055-090		I BEARING 3-4	1
18	03-055-102		RING NUT	1
19	03-055-334		COMPLETE PUSH BUTTON	1
20	03-055-217		LOCKING KIT	1
21	03-055-162		HALF SHAFT, 1 3/4-20(1000) W/SHD	1
22	03-055-152		HALF SHAFT, 1 3/8-6 IMP W/SHD	1

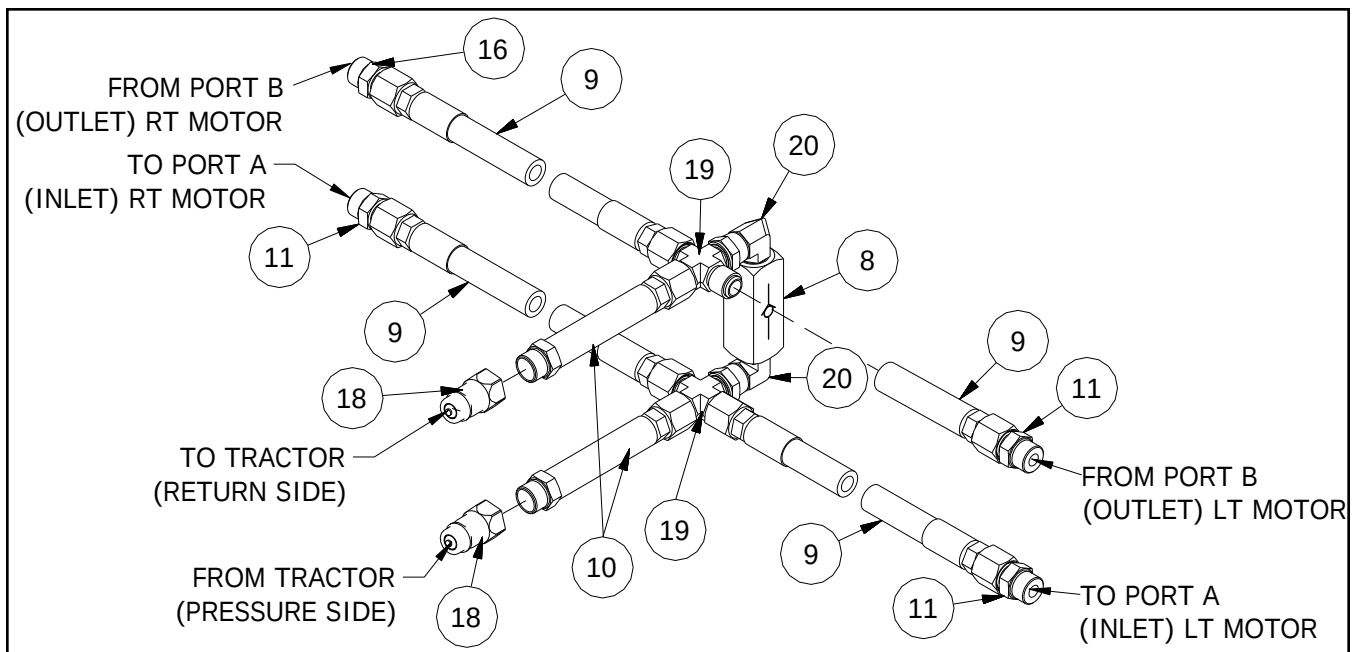
8R HYDRAULIC DRIVE (For Machines Prior to 2014)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				30" 36"	38" 40"
1A	03-061-082	(2013-)	LT 22.8 CW GREEN MOTOR	1	1
1B	33-061-068	(-2009)	MOTOR, 6R HYDRAULIC	(2)	(2)
	33-061-144	(2010)	MOTOR, 6R HYDRAULIC	(2)	(2)
	03-061-063	(2011-)	MOTOR, 22.8 DISP W/O CPR	1	1
2	48-090625	(-2010)	CAPSCREW, 1/2 X 2 1/2 G5 PLT	(8)	(8)
	48-090700	(2011-)	CAPSCREW, 1/2 X 3 1/4 G5 PLT	8	8
3	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	8	8
4	66-010250		LOCKWASHER, 1/2 PLT	16	16
5	68-010250		HEX NUT, 1/2 PLT	16	16
6	03-080-857		MOUNT, '03 LT HYD MOTOR	1	1
7	03-027-459		SHIELD, FRT HYD INSIDE	2	2
8	42-061-002		VALVE, CHECK	1	1
9	08-059-003		HOSE, 6M3K-8MP-8MPX-160"	4	-
	07-059-006		HOSE, 6M3K-8MP-8MPX-175"	-	4
10	21-059-001		HOSE, 6M3K-8MP-8MPX-65"	2	2
11	42-059-016		ADAPTER (DRIVE MOTOR	4	4
12	03-053-043		SHEAVE, 3C100E	2	2
13	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	2	2
14	78-020049		WHIX FLANGE LOCKNUT, 5/16-18 PLT	2	2
15	02-050-088		STRAP, TIE DOWN	11	11
16	03-053-044		BUSHING, 1 3/8 E	2	2
17	03-080-858		MOUNT, '03 RT HYD MOTOR	1	1
18	11-059-003		NIPPLE, 1/2" HEX PIPE	2	2
19	11-059-007	(-2012)	CROSS, 1/2" FEMALE	(2)	(2)
	07-050-001	(2013-)	ADAPTER, 8FP-8FP-8FP	2	2
20	08-059-006		ELL, 1/2" HYD STREET	2	2
21	47-059-002		QUICK COUPLER 1/2"	2	2

8R HYDRAULIC DRIVE (For Machines From 2014 to Present)

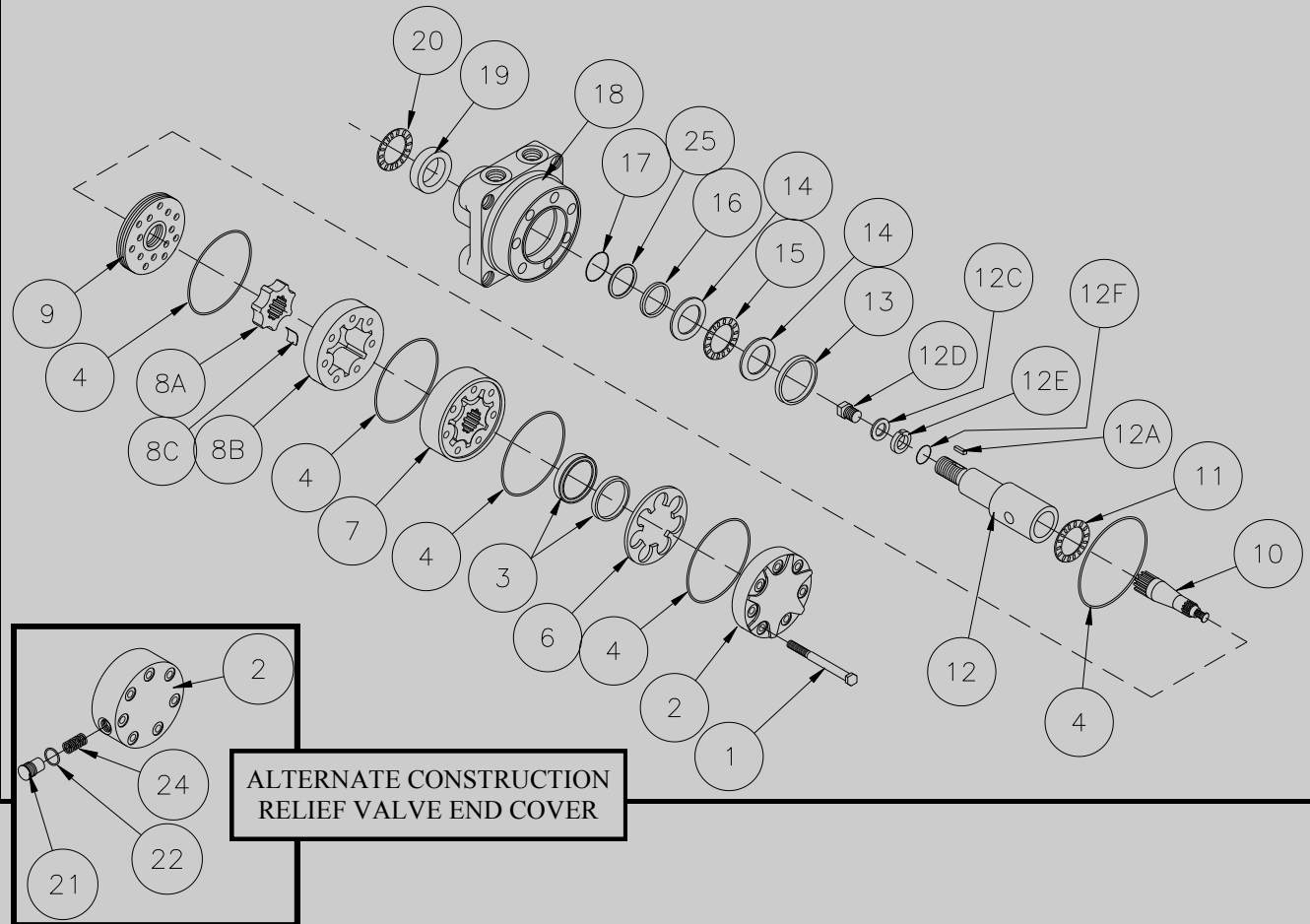




ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				30" 36"	38" 40"
1A	03-061-082		LT 22.8 CW GREEN MOTOR	1	1
1B	03-061-063		MOTOR, 22.8 DISP W/O CPR	1	1
2	48-090700		CAPSCREW, 1/2 X 3 1/4 G5 PLT	8	8
3	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	8	8
4	66-010250		LOCKWASHER, 1/2 PLT	16	16
5	68-010250		HEX NUT, 1/2 PLT	16	16
6	03-080-857		MOUNT, '03 LT HYD MOTOR	1	1
7	03-027-459		SHIELD, FRT HYD INSIDE	2	2
8	42-061-002		VALVE, CHECK	1	1
9	03-059-012		HOSE, 8M3K-10FJX-10FJX-160"	4	-
	33-059-081		HOSE, 8M3K-10FJX-8FJX-186"	-	4
10	03-059-019		HOSE, 8M3K-10FJX-8MP-65"	2	2
11	33-059-025		ADAPTER, 10MB-10MJ	4	-
	42-059-057		ADAPTER, 8MJ-10MB	-	4
12	03-053-043		SHEAVE, 3C100E	2	2
13	52-050005		CARRIAGE SCREW, 5/16 X 3/4 G5 PLT	2	2
14	78-020049		WHIX FLANGE LOCKNUT, 5/16-18 PLT	2	2
15	02-050-088		STRAP, TIE DOWN	11	11
16	03-053-044		BUSHING, 1 3/8 E	2	2
17	03-080-858		MOUNT, '03 RT HYD MOTOR	1	1
18	47-059-002		QUICK COUPLER 1/2"	2	2
19	03-059-011		CROSS, 10MJ	2	2
20	03-059-022		ADAPTER, 8MP-10FJX-90	2	2

HYDRAULIC HEAD MOTOR
(Used on Machines up to 2009)
(33-061-068)

HYDRAULIC HEAD MOTOR
(Used on Machines In 2010)
(33-061-144)



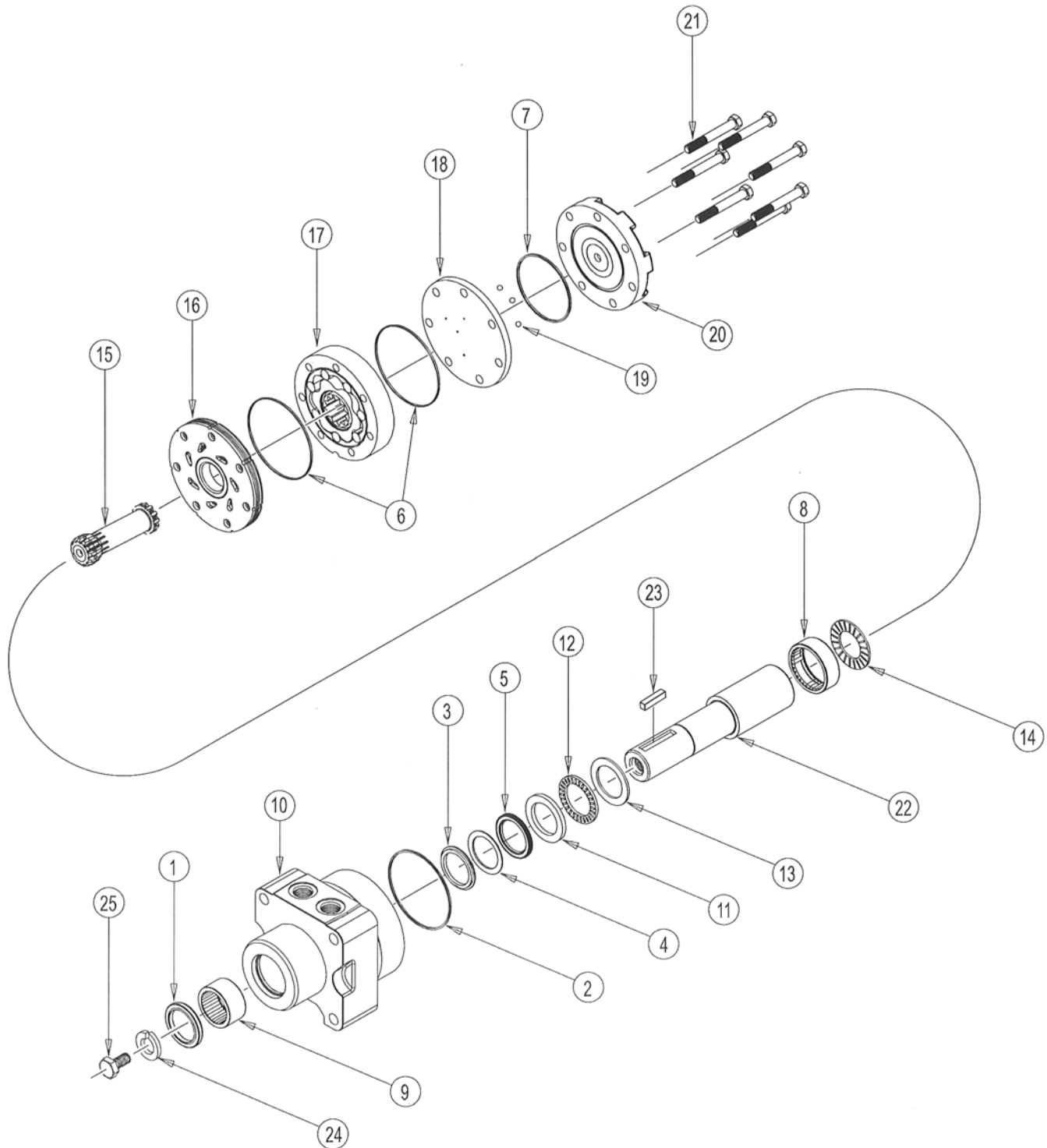
ITEM	KMC PART NO.	PARKER PART NO.	DESCRIPTION	QTY	
				-068	-144
1	33-061-153	021366	SPECIAL BOLTS	7	-
	33-061-183	021374	SPECIAL BOLTS	-	7
2	33-061-154	ME016004A3	END COVER	1	1
3	33-061-155	032435	SEAL-RING , COMMUTATOR	1	1
4	33-061-156	032819	SEAL RING	5	1
7	33-061-157	ME015000	MANIFOLD	1	1
8A	33-061-158	ME217003	ROTOR SET	1	-
	33-061-184	ME247003	ROTOR SET	-	1
8B	33-061-159	ME217007	FREE RUNNING ROTOR SET	1	-
	33-061-185	ME247007	FREE RUNNING ROTOR SET	-	1
9	33-061-160	477342	WEAR PLATE	1	1
10	33-061-161	ME213000	DRIVE LINK	1	-
	33-061-186	ME243000	DRIVE LINK	-	1

ITEM	KMC PART NO,	PARKER PART NO.	DESCRIPTION	QTY	
				-068	-144
11	33-061-162	068024	THRUST BEARING	1	1
12	33-061-163	ME019011	COUPLING SHAFT	1	1
12A	33-061-164	039028	KEY	1	1
12C	33-061-165	028518	WASHER	1	1
12D	33-061-166	021482	BOLT, 5/8 –18	1	1
12E	33-061-167	028992	LOCKWASHER	1	1
12F	33-061-168	401658	RETAINING RING	1	1
13	33-061-169	071031	INNER BEARING	1	1
14	33-061-170	400136	THRUST WASHER	2	2
15	33-061-171	069017	THRUST BEARING	1	1
16	33-061-172	032817	INNER SEAL	1	1
17	33-061-173	028515	BACKUP WASHER	1	1
18	33-061-174	ME012002A1	HOUSING ASSY	1	1
19	33-061-175	068027	OUTER BEARING	1	1
20	33-061-097	478035	DIRT & WATER SEAL	1	1
21	33-061-177	411063A1	PLUG & O-RING ASSY	1	1
22	33-061-178	032424	O-RING	1	1
24	33-061-179	41001230	VALVE	2	2
25	33-061-180	029118	BACKUP WASHER	1	1

SEAL KIT FOR ME/MB MOTORS - 33-061-098

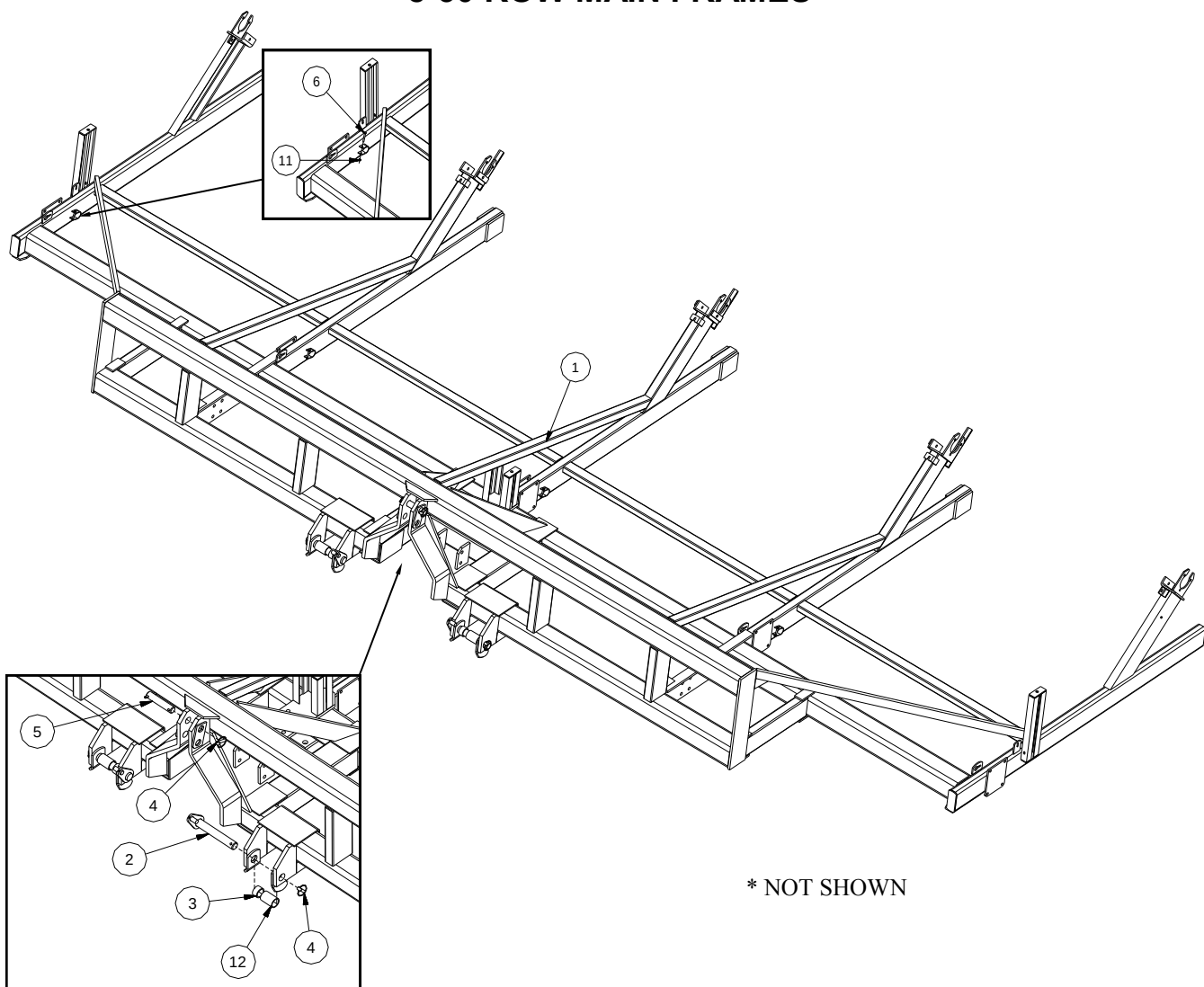
22.8 MOTOR DISP W/O CPR
 (Used on Machines In 2011 to Present)
 (03-061-063)

LT 22.8 CW GREEN MOTOR
 (Used on Machines In 2011 to Present)
 (03-061-082)



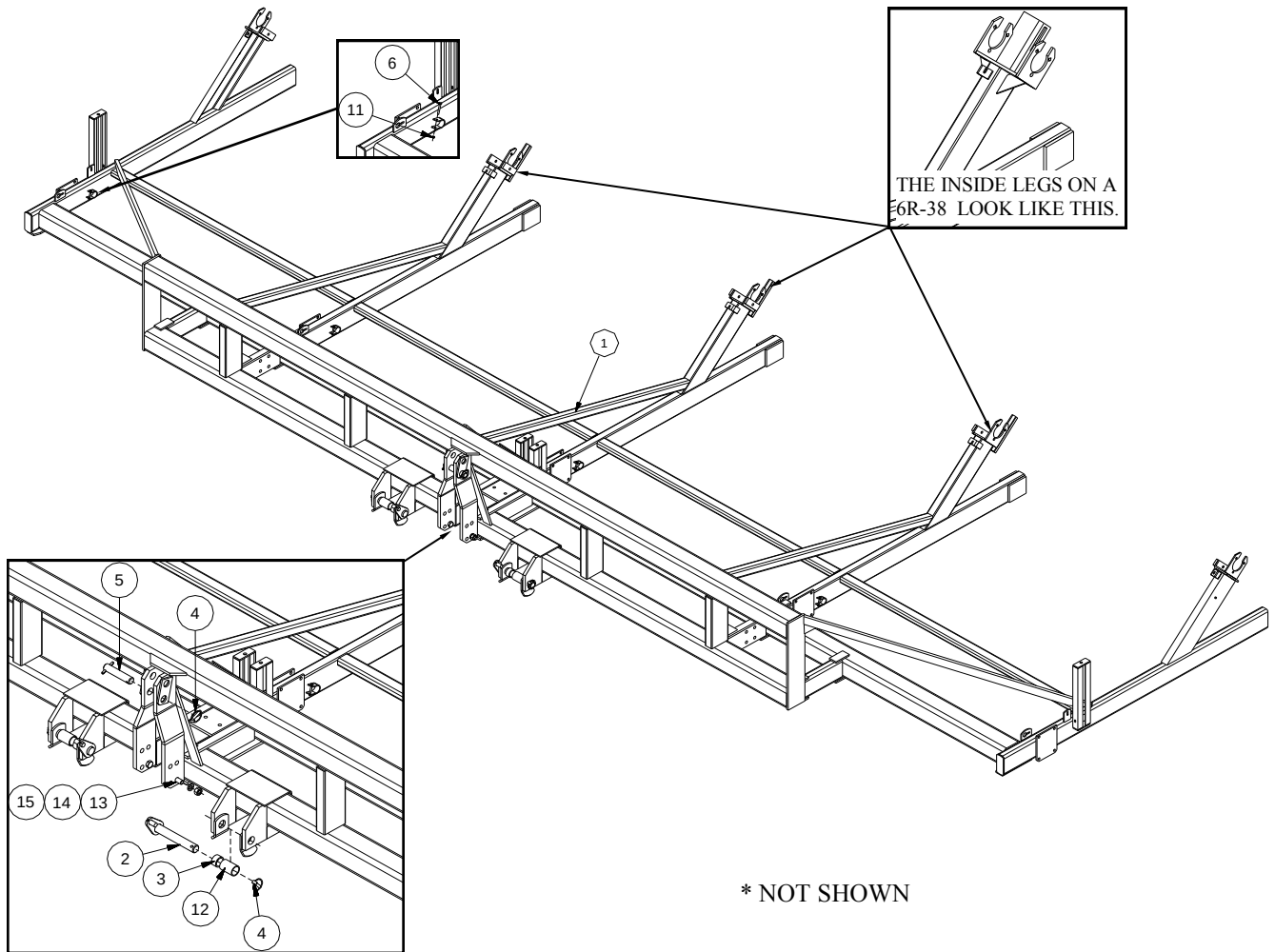
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				-063	-082
1	ITEMS 1-8 INCLUDED IN SEAL KIT 03-061-064		DUST SEAL	1	1
2			HOUSING SEAL	1	1
3			BACK UP RING	1	1
4			BACK UP SEAL	1	1
5			SHAFT SEAL	1	1
6			BODY SEALS	2	2
7			ENDCOVER SEAL	1	1
8			REAR HOUSING BEARING	1	1
9	03-061-065		FRONT HOUSING BEARING	1	1
10	03-061-078		HOUSING	1	1
11	03-061-066		FRONT THRUST WASHER	1	1
12	03-061-067		FRONT THRUST BEARING	1	1
13	03-061-068		THRUST WASHER	1	1
14	03-061-050		REAR THRUST BEARING	1	1
15	03-061-076		DRIVE LINK	1	1
16	03-061-052		MANIFOLD	1	-
	03-061-083		MANIFOLD, REVERSE	-	1
17	03-061-075		ROTOR SET	1	1
18	03-061-055		BALANCE PLATE (3 BALLS)	1	1
19	03-061-056		STEEL BALLS	3	3
20	03-061-073		ENDCOVER	1	1
21	03-061-077		BOLT ASSEMBLY (7)	1	1
22	03-061-079		SHAFT (Includes Items 23, 24, & 25)	1	1
23	03-061-080		SHAFT KEY	1	1
24	03-061-081		LOCK WASHER	1	1
25	03-061-074		BOLT	1	1

8-30 ROW MAIN FRAMES



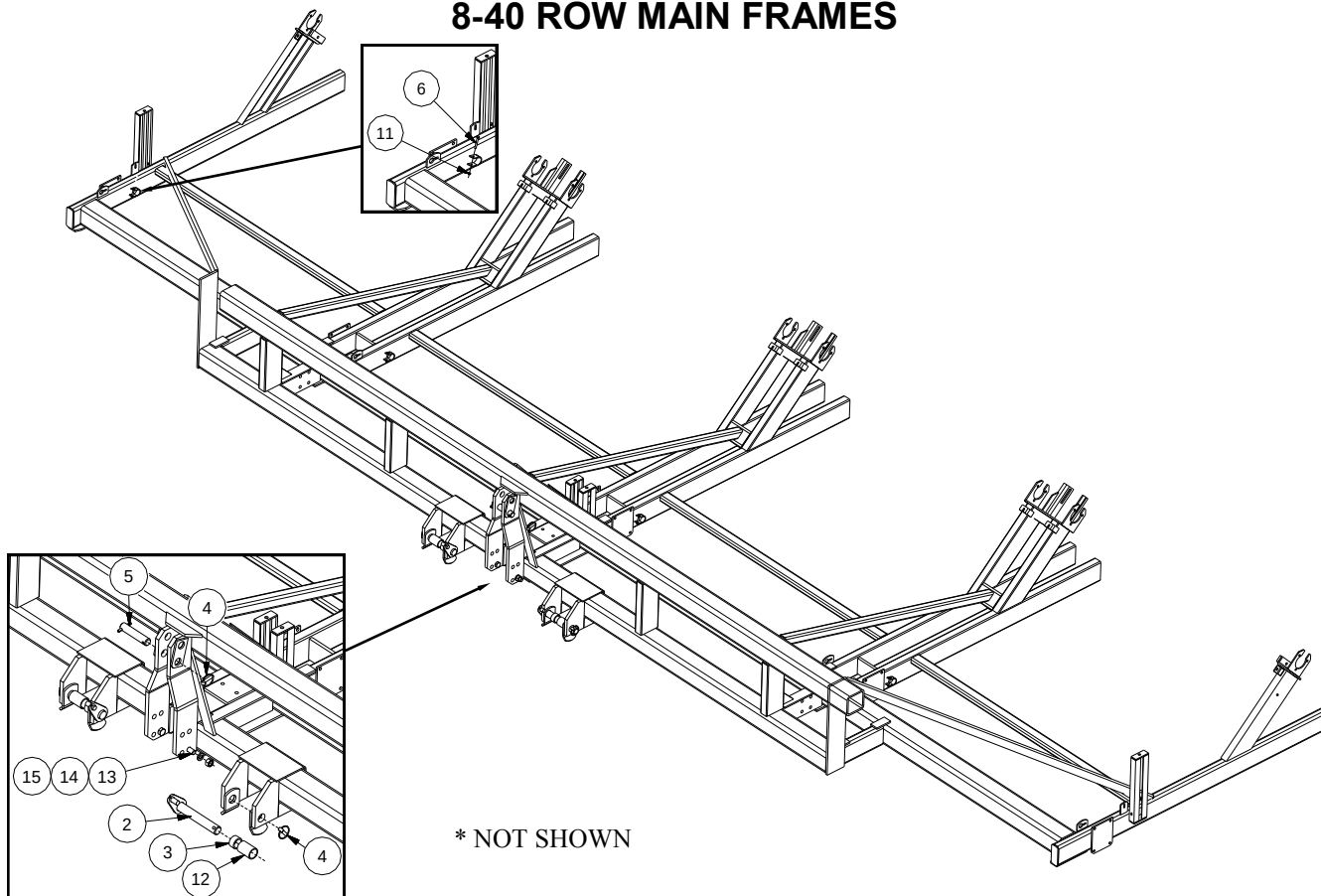
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-765		MAIN FRAME (8-30) (250")	1
2	07-026-005	(-2013)	PIN, NO-TILL HITCH	(2)
	16-080-316	(2014-)	PIN, CAT. III-IIIN HITCH	2
3	06-024-022		SPACER, CAT III	2
4	03-050-094		LINCH PIN, 7/16 X 2 H.D.	3
5	02-081-057		PIN, 1 1/4 UPPER HITCH	1
6	48-090028		CAPSCREW, 1/4 X 2 G5 PLT	6
7	06-050-019	(-2013)	ROLL PIN, 3/8 X 2 1/2	2
*8	02-023-053		DECAL, KMC	2
*9	03-050-095		DECAL, PTO	1
*10	02-050-078		DECAL, WARNING	1
11	72-010020		LOCKNUT, 1/4 STOVER	6
12	05-024-010	(2014-)	SPACER, CAT. III	2

8-36 & 8-38 ROW MAIN FRAMES



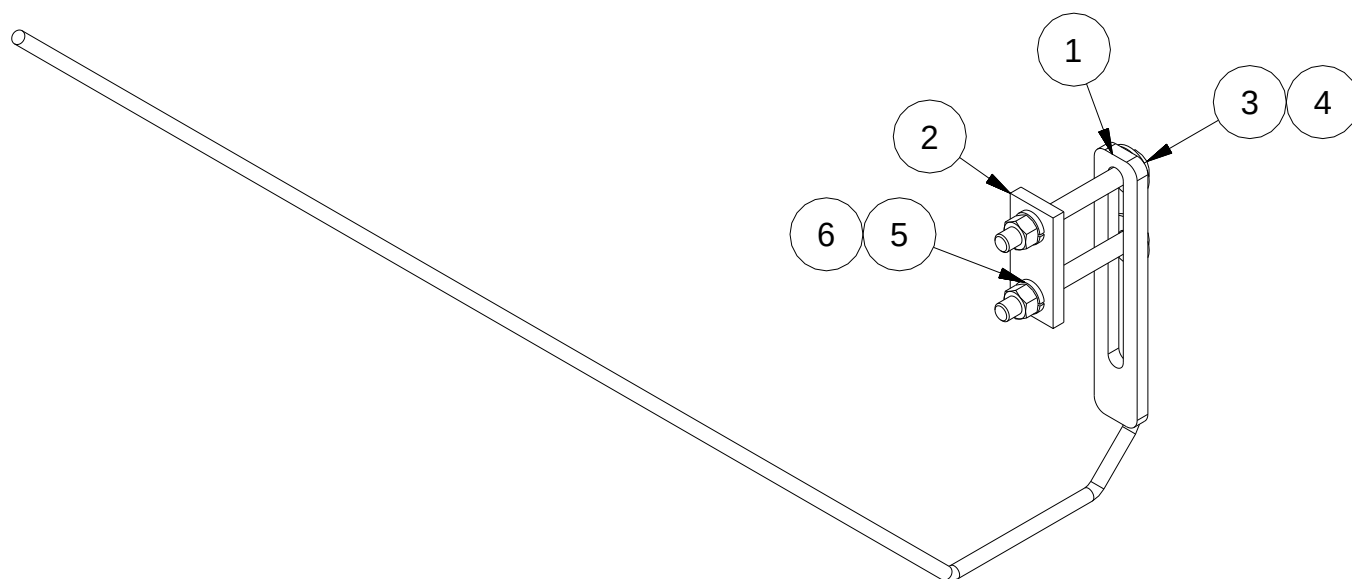
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				36"	38"
1	03-080-725	(-1999)	MAIN FRAME (8-36) (294")	(1)	-
	03-080-761	(2000-)	MAIN FRAME (8-36) (294")	1	-
	03-080-836		MAIN FRAME (8-38)	-	1
2	07-026-005	(-2013)	PIN, NO-TILL HITCH	(2)	(2)
	16-080-316	(2014-)	PIN, CAT III-IIIN HITCH	2	2
3	06-024-022		SPACER, CAT III	2	2
4	03-050-094		LINCH PIN, 7/16 X 2 H.D.	3	3
5	02-081-057		PIN, 1 1/4 UPPER HITCH	1	1
6	48-090028		CAPSCREW, 1/4 X 2 G5 PLT	6	6
*7	02-023-053		DECAL, KMC	2	2
*8	03-050-095		DECAL, PTO	1	1
*9	02-050-078		DECAL, WARNING	1	1
*10	06-050-019	(-2013)	ROLL PIN, 3/8 X 2 1/2	(2)	(2)
11	72-010020		LOCKNUT, 1/4 STOVER	6	6
12	05-024-010	(2014-)	SPACER, CAT. III	2	2
13	48-091275		CAPSCREW, 3/4 X 2 G5 PLT	2	2
14	66-010350		LOCKWASHER, 3/4 PLT	2	2
15	68-010350		HEXNUT, 3/4 PLT	2	2

8-40 ROW MAIN FRAMES



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-702	(-1999)	MAIN FRAME (8-40) (316")	(1)
	03-080-771	(2000-)	MAIN FRAME (8-40) (316")	1
2	07-026-005	(-2013)	PIN, NO-TILL HITCH	(2)
	16-080-316	(2014-)	PIN, CAT III - IIIN HITCH	2
3	06-024-022		SPACER, CAT III	2
4	03-050-094		LINCH PIN, 7/16 X 2 H.D.	3
5	02-081-057		PIN, 1 1/4 UPPER HITCH	1
6	48-090028		CAPSCREW, 1/4 X 2 G5 PLT	6
*7	02-023-053		DECAL, KMC	2
*8	03-050-095		DECAL, PTO	1
*9	02-050-078		DECAL, WARNING	1
10	06-050-019	(-2013)	ROLL PIN, 3/8 X 2 1/2	2
11	72-010020		LOCKNUT, 1/4 STOVER	6
12	05-024-010		SPACER, CAT III	2
13	48-091275		CAPSCREW, 3/4 X 2 G5 PLT	2
14	66-010350		LOCKWASHER, 3/4 PLT	2
15	68-010350		HEXNUT, 3/4 PLT	2

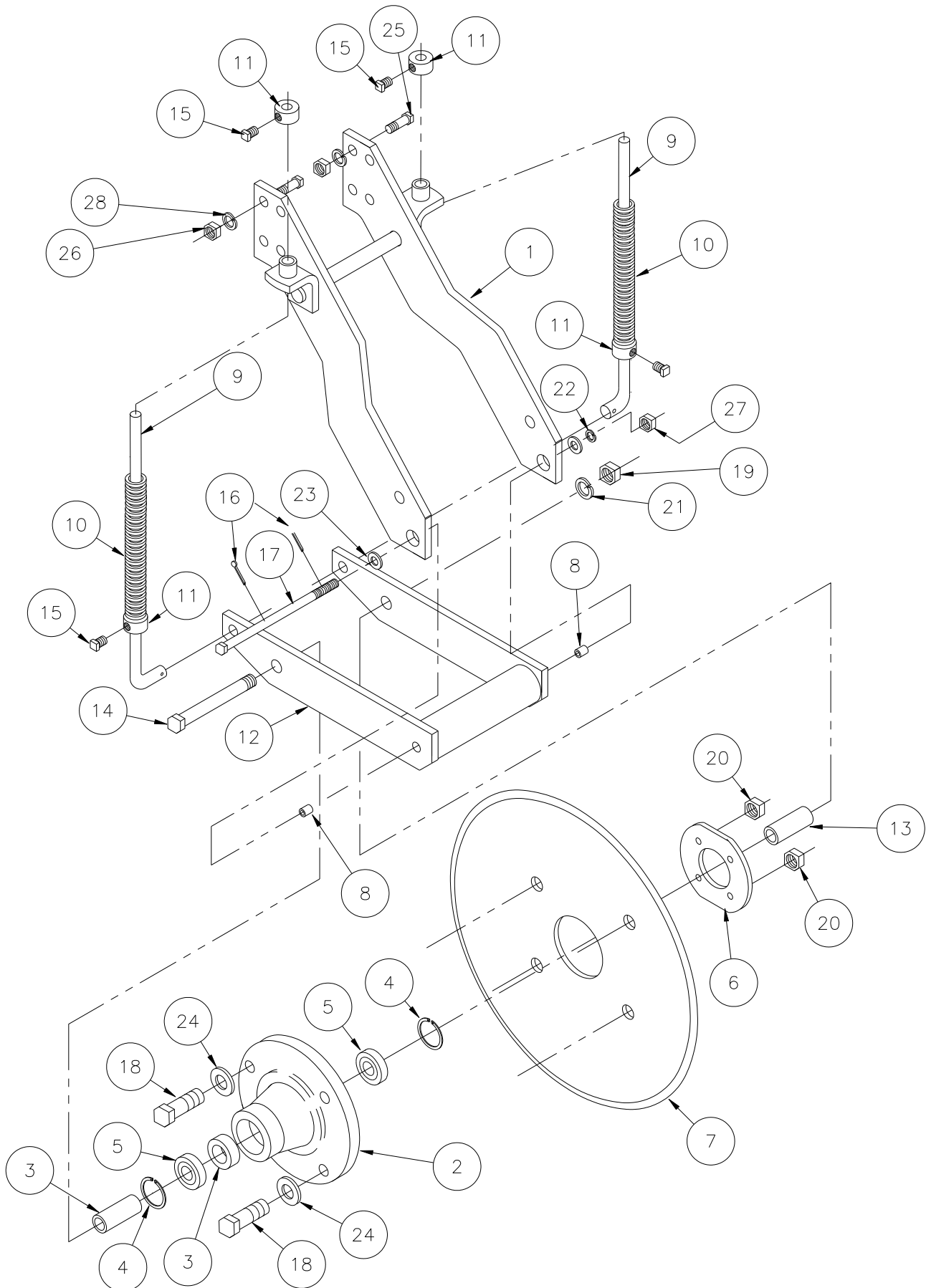
VINE HOLD DOWN ASSEMBLY (03-082-307)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-070-067		VINE HOLD DOWN	1
2	03-033-035		CAP, VINE ADJUSTMENT PLATE	2
3	48-090860		CAPSCREW, 1/2 X 4 1/2 G5 PLT	2
4	62-010200		FLATWASHER, 1/2 STD PLT	2
5	66-010250		LOCKWASHR, 1/2 REG PLT	2
6	68-010250		HEXNUT, 1/2 PLT	2

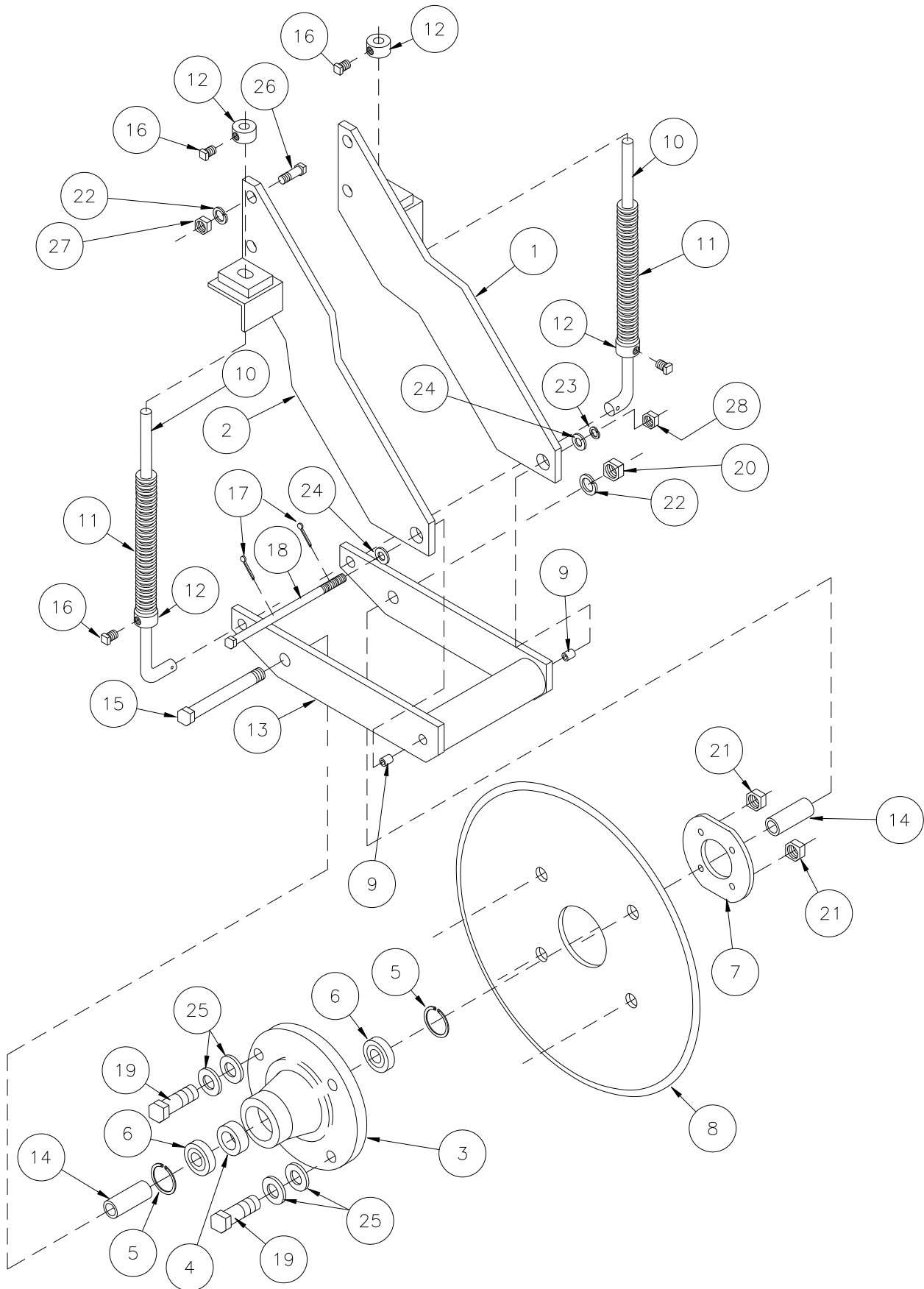


8-30 CENTER COULTER (03-081-130)



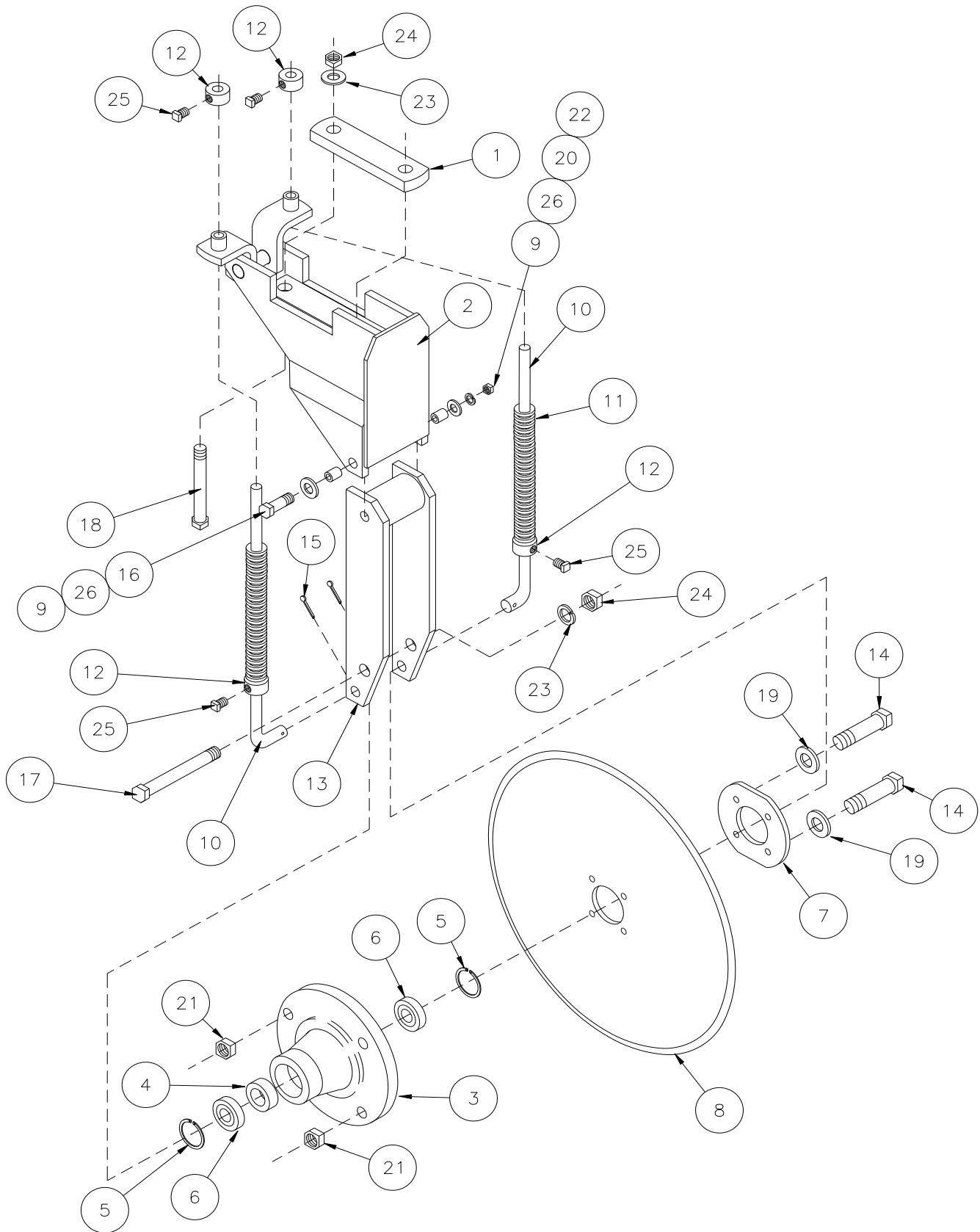
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-724		BRACKET, 8R CTR COULTER	1
2	03-057-014		HUB, COULTER	1
3	04-024-069		SPACER, 3/8 BEARING	1
4	04-050-078		RING, 2 3/64 INTERNAL RETAINER	2
5	04-051-004		BEARING, 3/4 EXT. CYL (205)	2
6	03-023-064		FLANGE, COULTER	1
7	03-050-042		COULTER, 20" DURA-FLUTE	1
8	04-024-001		BUSHING, PIVOT	2
9	03-026-115		ROD, SPRING PUSH	2
10	03-050-008		SPRING, COULTER	2
11	03-050-009		COLLAR, 11/16 ADJ	4
12	03-080-619		FORK, COULTER	1
13	03-024-236		SPACER, BEARING	2
14	48-100110		CAPSCREW, 3/4 X 11 G5 PLT	1
15	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
16	76-010100		COTTER PIN, 3/16 X 1 1/2	2
17	48-091268		CAPSCREW, 5/8 X 12 G5 PLT	1
18	48-060100		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
19	68-010350		HEX NUT, 3/4 PLT	1
20	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
21	66-010350		LOCKWASHER, 3/4 PLT	1
22	66-010300		LOCKWASHER, 5/8 PLT	5
23	62-020040		FLATWASHER, 5/8 SAE PLT	2
24	62-010050		FLATWASHER, 5/16 PLT	4
25	48-090950		CAPSCREW, 5/8 X 2 G5 PLT	4
26	68-010300		HEXNUT, 5/8 PLT	4
27	72-020050		LOCKNUT, 5/8 G"C" PLT	1

8-36, 8-38 & 8-40 CENTER COULTER (03-081-105)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-611		SUPPORT, LT 4R COULTER	1
2	03-080-612		SUPPORT, RT 4R COULTER	1
3	03-057-014		HUB, COULTER	1
4	04-024-069		SPACER, 3/8 BEARING	1
5	04-050-078		RING, 2 3/64 INTERNAL RETAINER	2
6	04-051-004		BEARING, 3/4 EXT. CYL (205)	2
7	03-023-064		FLANGE, COULTER	1
8	03-050-042		COULTER, 20" DURA-FLUTE	1
9	04-024-001		BUSHING, PIVOT	2
10	03-026-115		ROD, SPRING PUSH	2
11	03-050-008		SPRING, COULTER	2
12	03-050-009		COLLAR, 11/16 ADJ	4
13	03-080-619		FORK, COULTER	1
14	03-024-236		SPACER, BEARING	2
15	48-100110		CAPSCREW, 3/4 X 1 G5 PLT	1
16	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	1
17	76-010100		COTTER PIN, 3/16 X 1 1/2	2
18	48-091268		CAPSCREW, 5/8 X 12 G5 PLT	1
19	48-060100		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
20	68-010350		HEX NUT, 3/4 PLT	1
21	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
22	66-010350		LOCKWASHER, 3/4 PLT	5
23	66-010300		LOCKWASHER, 5/8 PLT	1
24	62-020040		FLATWASHER, 5/8 SAE PLT	2
25	62-010050		FLATWASHER, 5/16 PLT	8
26	48-091275		CAPSCREW, 3/4 X 2 G5 PLT	4
27	70-010150		JAM NUT, 3/4 PLN	4
28	72-020050		LOCKNUT, 5/8 G"C" PLT	1

5 X 5 COULTER (03-082-208)

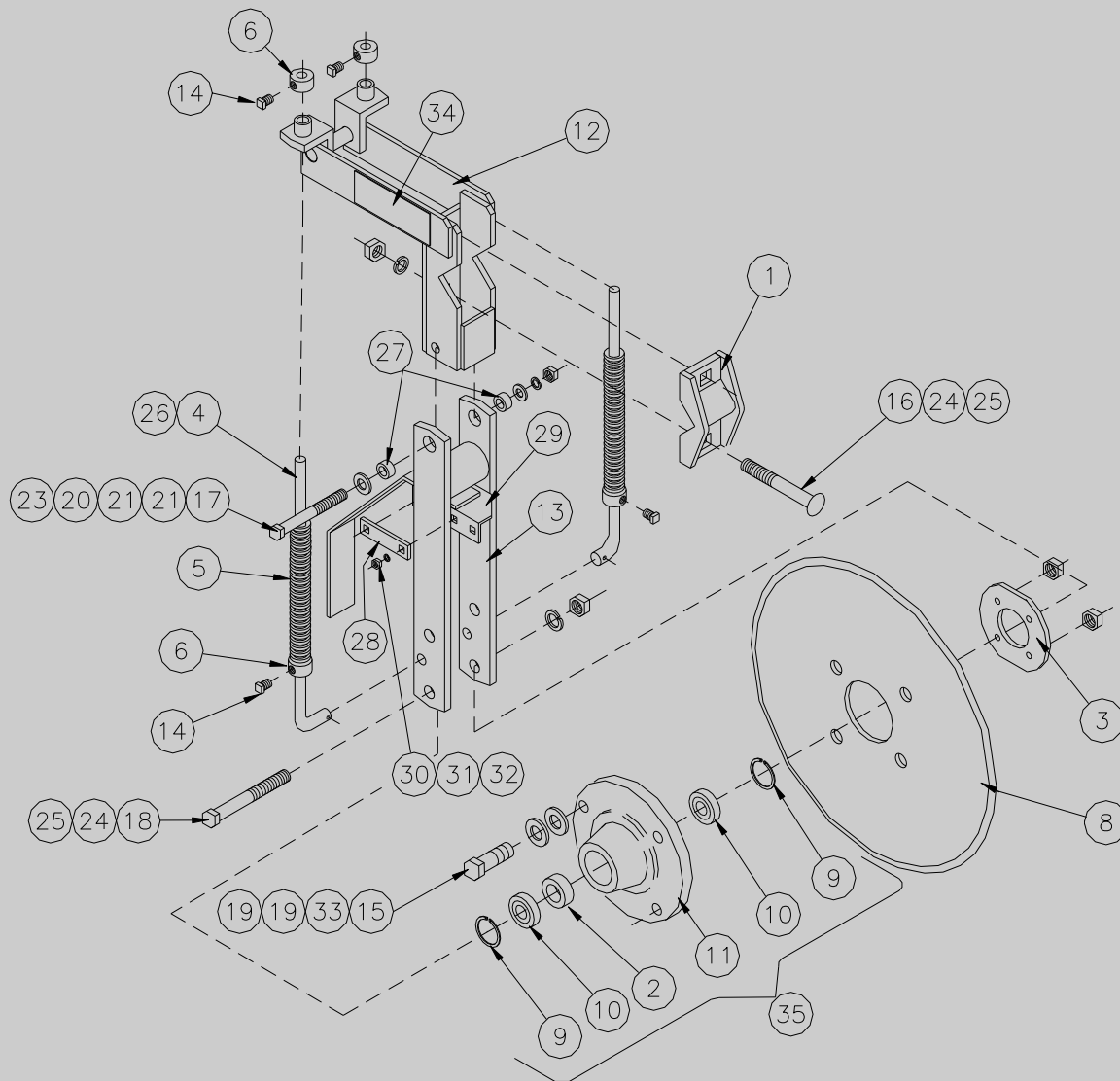


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	36-023-027		CLAMP, COULTER BRACKET	1
2	03-080-653		BRACKET, COULTER	1
3	03-057-014		HUB, COULTER	1
4	04-024-069		SPACER, 3/8 BEARING	1
5	04-050-078		RING, INTERNAL RETAINER 2 3/64	2
6	04-051-004		BEARING, 3/4 EXT CYL (205)	2
7	03-023-064		FLANGE, COULTER	1
8	03-050-042		COULTER, DURA-FLUTE 20"	1
9	04-024-001		BUSHING, PIVOT	2
10	03-026-115		ROD, SPRING PUSH	2
11	03-050-008		SPRING, COULTER	2
12	03-050-009		COLLAR, 11/16 ADJ	4
13	03-080-652		FORK, COULTER	1
14	48-060100		CAPSCREW, 3/8 X 1 1/2 G5	4
15	76-010100		COTTER PIN, 3/16 X 1 1/2	2
16	48-091202		CAPSCREW, 5/8 X 6 1/2 G5 PLT	1
17	48-091475		CAPSCREW, 3/4 X 5 G5 PLT	1
18	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 PLT	2
19	62-010050		FLATWASHER, 5/16 PLT	4
20	66-010300		LOCKWASHER, 5/8 PLT	1
21	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
22	72-020050		LOCKNUT, 5/8 G"C" PLT & WAXED	1
23	66-010350		LOCKWASHER, 3/4 PLT	3
24	68-010350		HEX NUT, 3/4 PLT	3
25	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
26	62-010250		FLATWASHER, 5/8 PLT	2

20" FRONT COULTER

(03-082-084)

(Used on Machines Prior to 2013)

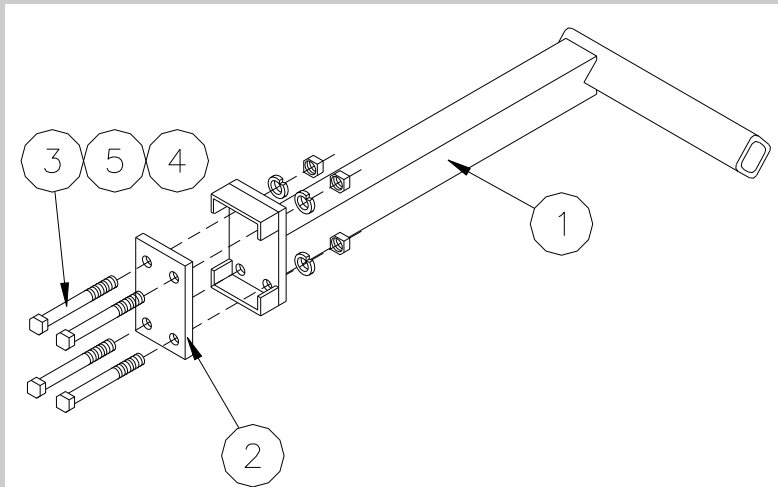


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	02-057-019		CLAMP, 2 1/2 TOOL BAR	1
2	04-024-069		BEARING SPACER, 3/8	1
3	03-023-064		COULTER FLANGE	1
4	03-026-025	(-2005)	SPRING PUSH ROD	(2)
	03-026-274	(2006-)	ROD, FLEX SPRING	2
5	03-050-008		COULTER SPRING	2
6	03-050-009		11/16" ADJ COLLAR	4
8	03-050-042		DURA FLUTE COULTER, 20"	1
9	04-050-078		RETAINING RING, 2 3/64 INTERNAL	2
10	04-051-004		BEARING, 3/4 CYL (EXT 205)	2
11	03-057-014		COULTER HUB	1
12	03-080-180		COULTER FORK BRACKET	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
13	03-080-181		COULTER FORK	1
14	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
15	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
16	52-050450		CARRIAGE BOLT, 3/4 X 5 G5 PLT	2
17	48-091150		CAPSCREW, 5/8 X 5 1/2 G5 PLT	1
18	48-091475		CAPSCREW, 3/4 X 5 (AXLE)	1
19	72-010050		LOCKNUT, 3/8 G"C" PLT & WAXED	4
20	66-010300		LOCKWASHER, 5/8 PLT	1
21	62-010250		FLATWASHER, 5/8 PLT	2
23	72-020050		LOCKNUT, 5/8 G"C" PLT 7 WAXED	1
24	66-010350		LOCKWASHER, 3/4 PLT	3
25	68-010350		HEX NUT, 3/4 PLT	3
26	76-010100		COTTER PIN, 3/16 X 1 1/2	2
27	04-024-001		PIVOT BUSHING	2
28	03-023-228		DISC SHIELD BRACKET	1
29	03-080-244		DISC SHIELD	1
30	52-050045		CARRIAGE BOLT, 3/8 X 1 1/2 PLT	2
31	66-010150		LOCKWASHER, 3/8 PLT	2
32	68-010150		HEX NUT, 3/8 PLT	2
33	62-010050		FLATWASHER, 5/16 PLT	8
34	03-050-040		DECAL, KMC	1
*35	04-081-014		COULTER HUB ASSY	1

* Hub Assembly (04-081-014) Made Up of #2, #9, #10, & #11.

COULTER BRACKET (03-082-196)

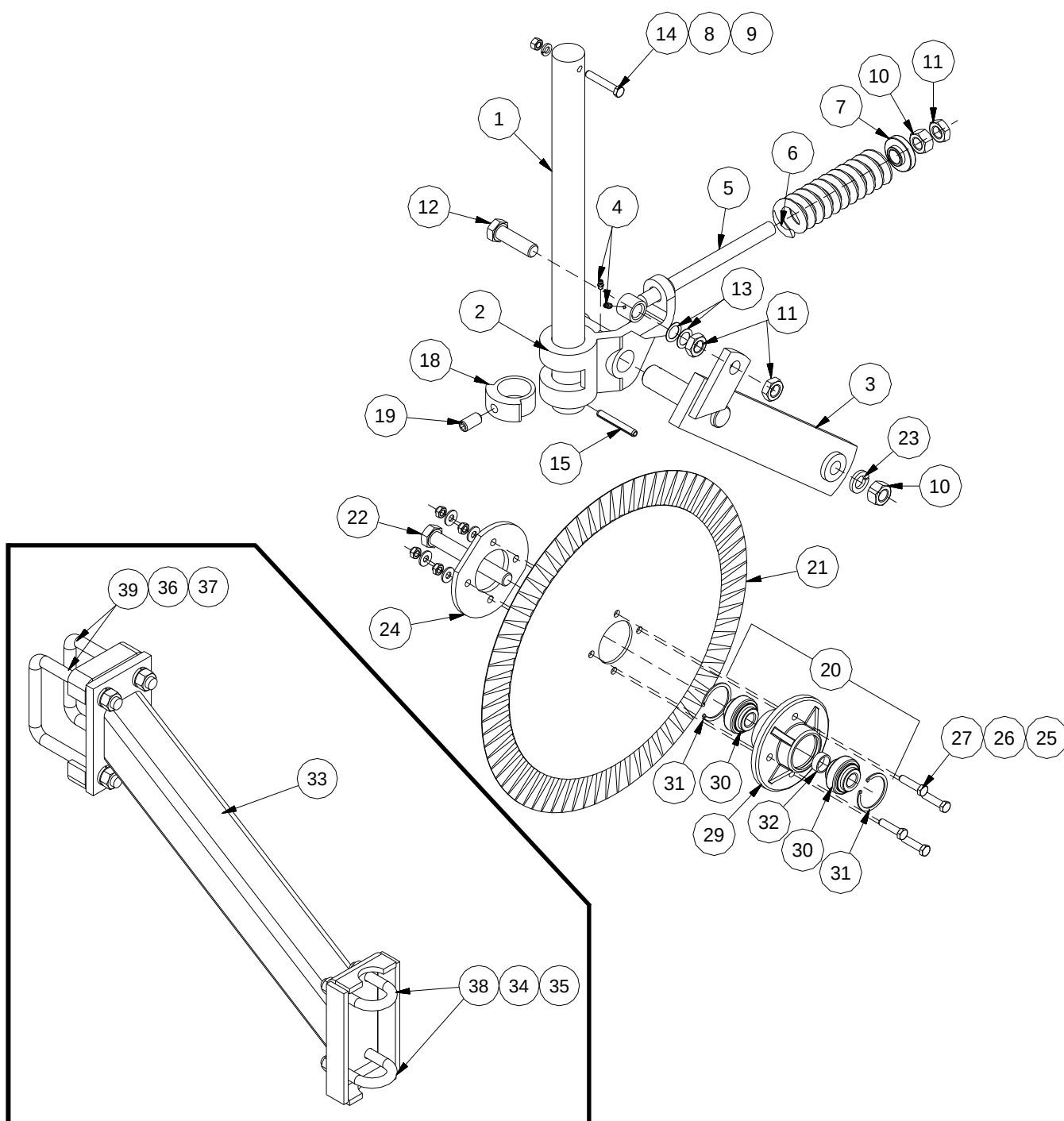


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-610		BRACKET, 4R VINE CUTTER	1
2	03-023-672		CAP, SHANK	1
3	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 PLT	4
4	68-010350		HEX NUT, 3/4 PLT	4
5	66-010350		LOCKWASHER, 3/4 PLT	4

SWIVEL COULTER

(03-082-301)

(Used on Machines in 2013 to Present)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-070-030		DUAL COULTER BRACKET	1
2	16-057-004		CASTING, PIVOT COULTER	1
3	03-070-049		ARM, BUSHED COULTER PIVOT	1
4	02-050-005		FITTING, 1/4-28 STRT GREASE	2
5	16-080-020		ROD, COULTER SPRING	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
6	16-050-015		SPRING, '93 COULTER	1
7	16-057-002		CAP, SPRING	1
8	66-010150		LOCKWASHER, 3/8 PLT	1
9	68-010150		HEXNUT, 3/8 PLT	1
10	68-010350		HEXNUT, 3/4 PLT	2
11	70-010150		JAMNUT, 3/4 PLT	3
12	48-091350		CAPSCREW, 3/4 X 2 1/2 G5 PLT	1
13	15-050-005		FLATWASHER, 1.125 X 0.76 X 0.030	2
14	48-090210		CAPSCREW, 3/8 X 2 1/4 G5 PLT	1
15	02-050-003		ROLL PIN, 3/8 X 2 3/4 PLT	1
16	02-050-105		WASHER, PIVOT PIN	1
17	76-010200		COTTER PIN, 1/4 X 2	1
18	16-057-003	(-2012)	STOP, COULTER SWIVEL	(1)
	16-027-168	(-2012)	STOP, 5°COULTER	(1)
	03-057-023	(2013-)	STOP, OMVERTER SWIVEL	1
19	54-020085	(-2012)	SETSCREW, 5/8 X 1 1/4 ALLEN HD	(1)
	54-020082	(2013-)	SETSCREW, 5/8 X 3/4 ALLEN HD	1
20	04-081-014		HUB ASSY, 1977	1
21	03-050-042		DURA-FLUTE COULTER, 20"	1
22	48-100025		CAPSCREW, 3/4 X 5 1/2 G5 PLT	1
23	66-010350		LOCKWASHER, 3/4 PLT	1
24	03-023-064		COULTER, FLANGE	1
25	72-010050		LOCKNUT, 3/8 STOVER G"B" PLT	4
26	62-010050		FLATWASHER, 5/16 STD PLT	4
27	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
28	54-020085		SETSCREW, 5/8 X 1 1/4 ALLEN HD	1

HUB ASSEMBLY

(04-081-014)

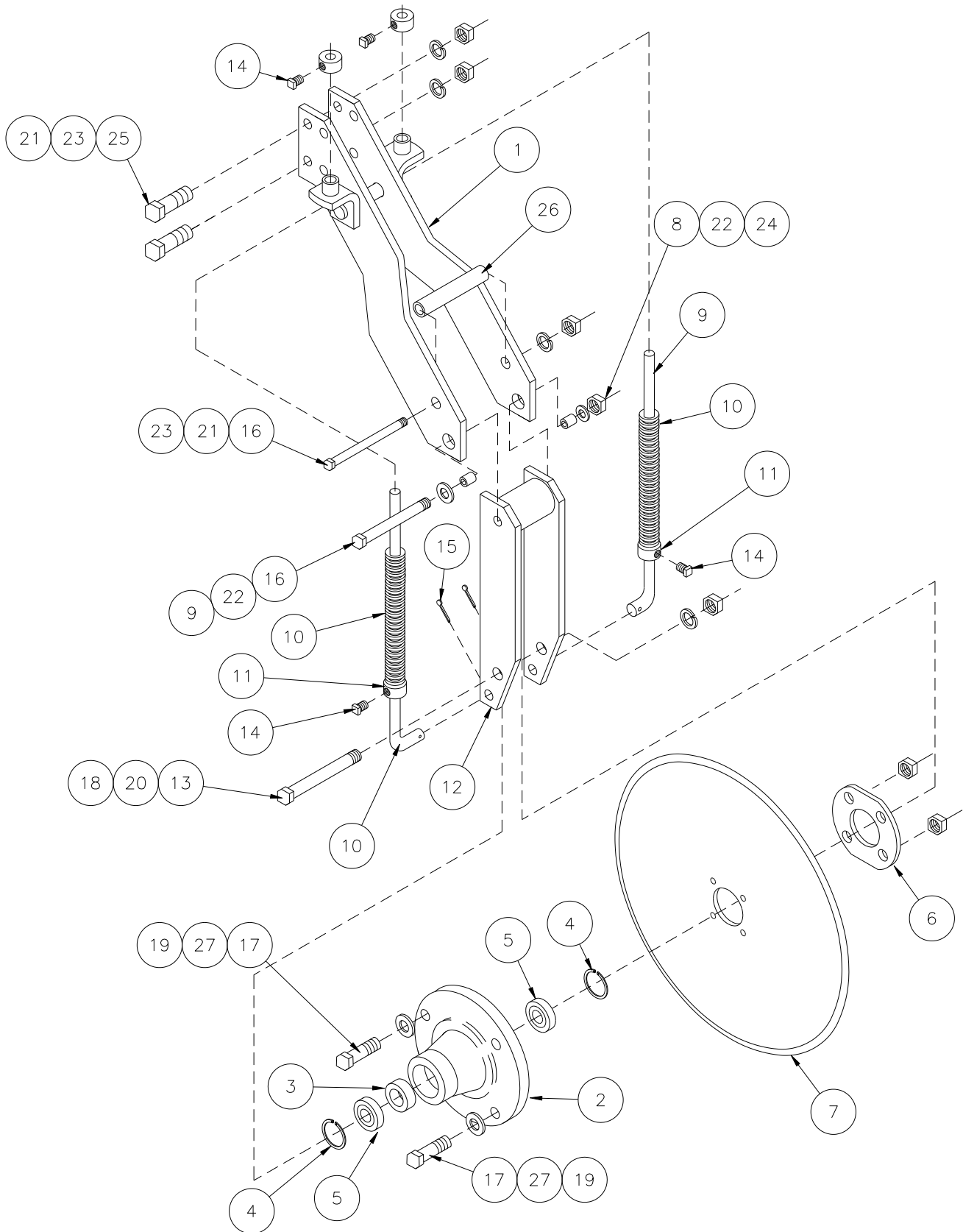
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
29	03-057-014		HUB, COULTER	1
30	04-051-004		BEARING, 3/4 EXT	2
31	04-050-078		RING, 2 3/64 INTERNAL	2
32	04-024-069		SPACER, 3/8 BEARING	1

OUTSIDE COULTER BRACKET

(03-082-308)

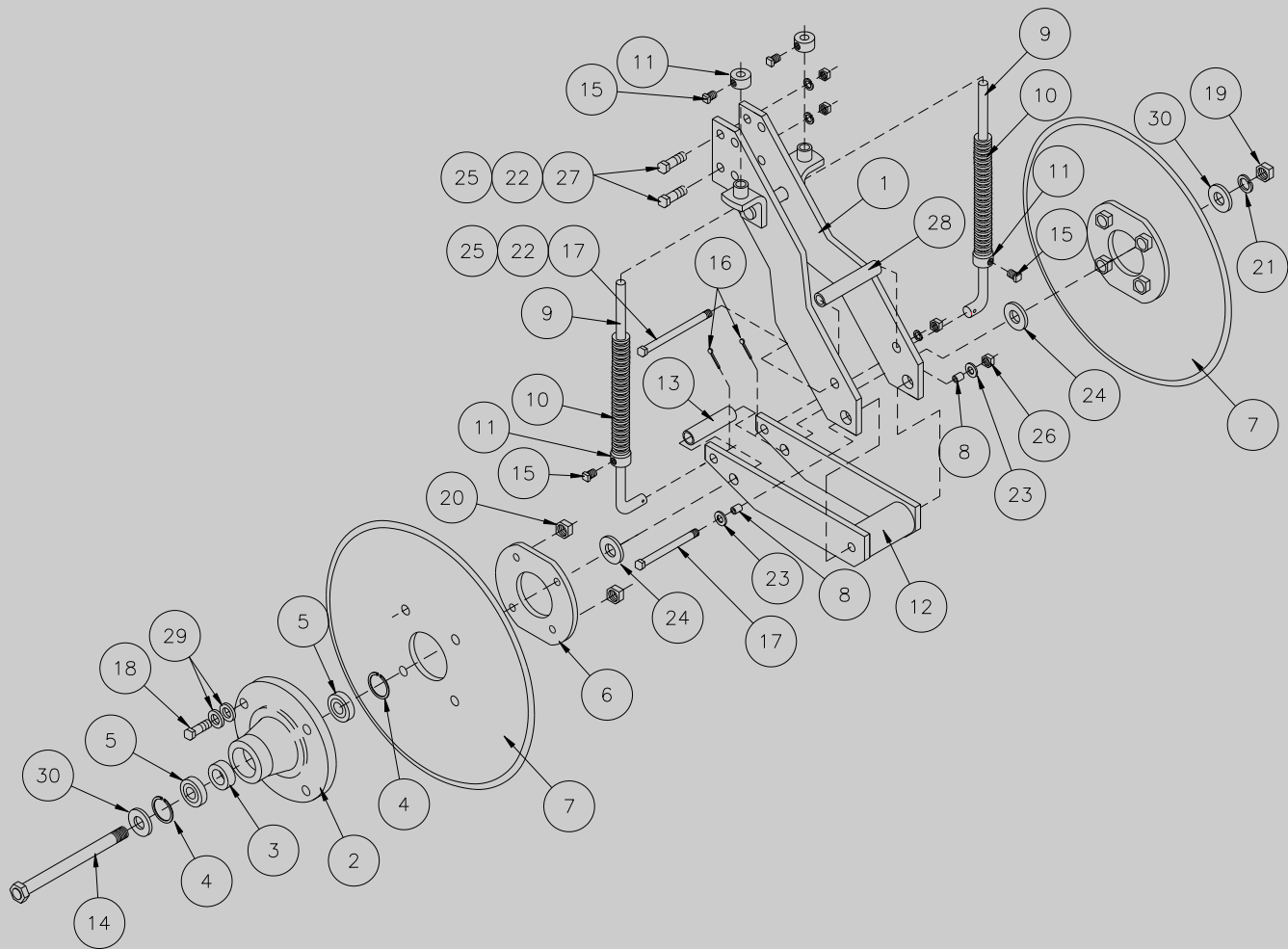
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
33	03-070-072		BRACKET, OUTSIDE COULTER	1
34	66-010300		LOCKWASHER, 5/8 PLT	4
35	68-010300		HEXNUT, 5/8 PLT	4
36	66-010350		LOCKWASHER, 3/4 PLT	4
37	68-010350		HEXNUT, 3/4 PLT	4
38	03-050-205		U-BOLT, 5/8 X 2 7/16 X 2 7/8 G5 PLT	2
39	03-050-206		U-BOLT, 3/4 X 5 13/16 X 6 3/4 G5 PLT	2

8-30 SINGLE COULTER (03-082-216)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-654		BRACKET, DBL COULTER	1
2	03-057-014		HUB, COULTER	1
3	04-024-069		SPACER, 3/8 BEARING	1
4	04-050-078		RING, INTERNAL RETAINER 2 3/64	2
5	04-051-004		BEARING, 3/4 EXT CYL (205)	2
6	03-023-064		FLANGE, COULTER	1
7	03-050-042		COULTER, DURA-FLUTE 20"	1
8	04-024-001		BUSHING, PIVOT	2
9	03-026-025	(-2004)	ROD, SPRING PUSH	(2)
	03-026-115	(2005-)	ROD, SPRING PUSH	2
10	03-050-008		SPRING, COULTER	2
11	03-050-009		COLLAR, 11/16 ADJ	4
12	03-080-652		FORK, COULTER	1
13	48-091475		CAPSCREW, 3/4 X 5 G5	1
14	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4
15	76-010100		COTTER PIN, 3/16 X 1 1/2	2
16	48-091202		CAPSCREW, 5/8 X 6 1/2 G5 PLT	2
17	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	4
18	68-010350		HEX NUT, 3/4 PLT	1
19	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	4
20	66-010350		LOCKWASHER, 3/4 PLT	1
21	66-010300		LOCKWASHER, 5/8 PLT	3
22	62-010250		FLATWASHER, 5/8 PLT	2
23	68-010300		HEX NUT, 5/8 PLT	3
24	72-020050		LOCKNUT, 5/8 G"C" PLT & WAXED	1
25	48-091000		CAPSREW, 5/8 X 3 G5 PLT	2
26	03-024-263		SPACER, UPPER	1
27	62-010050		FLATWASHER, 5/16 PLT	4

8-36, 8-38 & 8-40 1 X 1 DOUBLE COULTER
(03-082-214) (USED ON MACHINE PRIOR TO 2012)



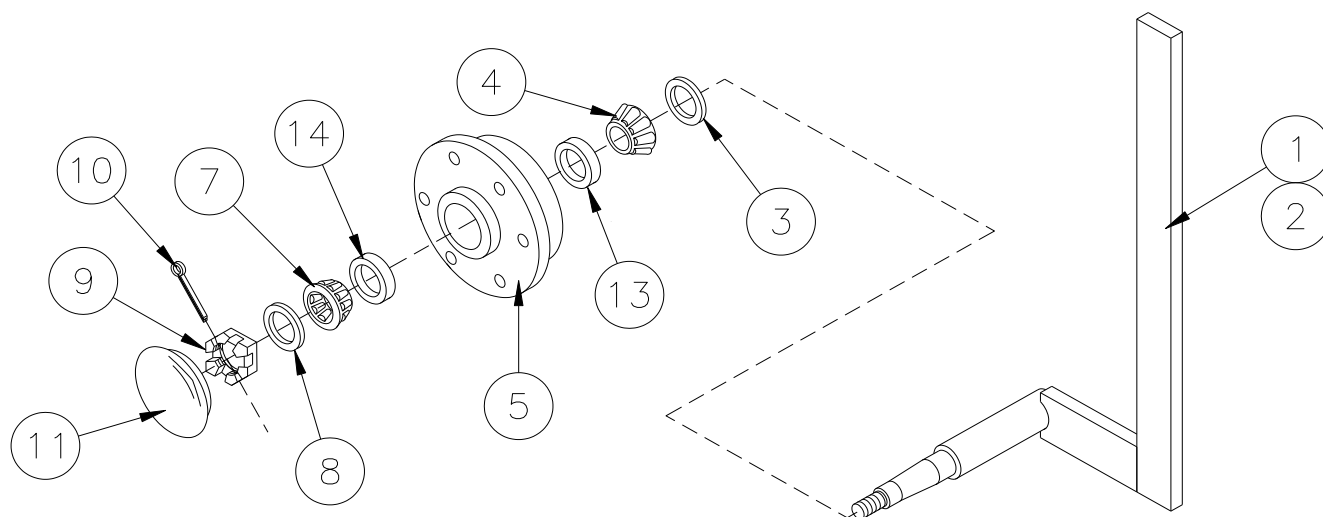
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-654		BRACKET, DBL COULTER	1
2	03-057-014		HUB, COULTER	2
3	03-024-275		SPACER, BEARING	2
4	04-050-078		RING, INTERNAL RETAINER 2-3/64	4
5	03-051-010		BEARING, 1" CYL W/O COLLAR	4
6	03-023-064		FLANGE, COULTER	2
7	03-050-042		COULTER, DURA-FLUTE 20"	2
8	04-024-001		BUSHING, PIVOT	2
9	03-026-025	(-2004)	ROD, SPRING PUSH	(2)
	03-026-115	(2005-)	ROD, SPRING PUSH	2
10	03-050-008		SPRING, COULTER	2
11	03-050-009		COLLAR, 11/16 ADJ	4
12	03-080-669		FORK, 1" COULTER	1
13	03-024-274		SPACER, DBL COULTER	1
14	03-080-670		AXLE, 1" X 12" BOLT	1
15	54-010200		SETSCREW, 1/2 X 5/8 SQ HD CUPPT	4

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
16	76-010100		COTTER PIN, 3/16 X 1 1/2	2
17	48-091202		CAPSCREW, 5/8 X 6 1/2 G5 PLT	2
18	48-090170		CAPSCREW, 3/8 X 1 1/2 G5 PLT	8
19	70-010255		JAM NUT, 1 PLT	1
20	72-010050		LOCKNUT, 3/8 G"B" PLT & WAXED	8
21	66-010450		LOCKWASHER, 1 PLT	1
22	66-010300		LOCKWASHER, 5/8 PLT	3
23	62-010250		FLATWASHER, 5/8 PLT	2
24	62-020050		FLATWASHER, 1 SAE PLT	2
25	68-010300		HEX NUT, 5/8 PLT	3
26	72-020050		LOCKNUT, 5/8 G"B" PLT & WAXED	1
27	48-091000		CAPSCREW, 5/8 X 3 G5 PLT	2
28	03-024-263		SPACER, UPPER	1
29	62-010050		FLATWASHER, 5/16 PLT	16
30	62-010370		FLATWASHER, 1" PLT	2

GAUGE WHEEL (1 X 3 SHANK)

(04-082-076)

(1 Bundles Required Per Machine)



HUB COMES ASSEMBLED ON SPINDLE & SPINDLE WELDS ONTO ARM

ITEM	PART NO.	SERIAL NO OR YR	DESCRIPTION	QTY
1	04-081-005		CULT GAUGE WHEEL ARM, LT	1
2	04-081-006		CULT GAUGE WHEEL ARM, RT	1

(BREAK DOWN ON 04-081-005 & 04-081-006)

ITEM	PART NO.	SERIAL NO OR YR	DESCRIPTION	QTY
3	02-056-011		SEAL (16289CR)	2
4	02-051-041		INNER BEARING CONE (JL69349)	2
5	02-058-033		6-BOLTS HUB W/CUPS	2
6	02-058-004		WHEEL BOLT, 1/2 X 1 NF	12
7	02-051-006		OUTER BEARING CONE (LM67048)	2
8	02-050-019		WASHER, 15/16 X 2 X .160 THK	2
9	68-030050		SLOTTED NUT, 7/8 NF	2
10	76-010050		COTTER PIN, 5/32 X 1 1/4	2
11	02-058-005		HUB CAP	2

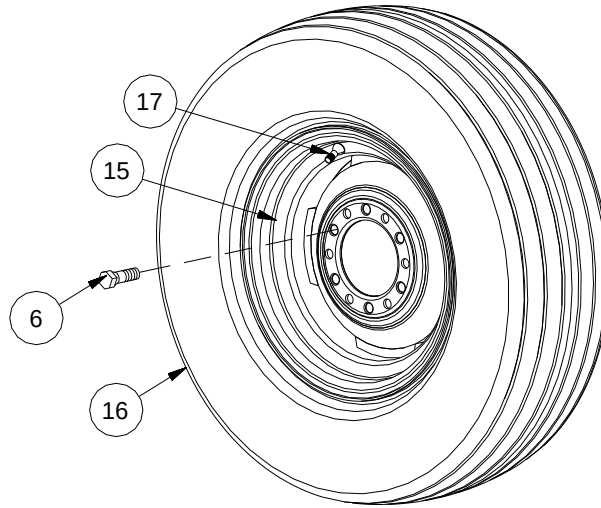
CUPS FOR 02-058-033 (ITEM 5)

ITEM	PART NO.	SERIAL NO OR YR	DESCRIPTION	QTY
13	02-051-040		INNER BEARING CUP (JL69310)	2
14	02-051-005		OUTER BEARING CUP (LM67010)	2

9.5L-15 TIRE AND RIM ASSEMBLY

(55-082-026)

(2 Bundles Required Per Machine)

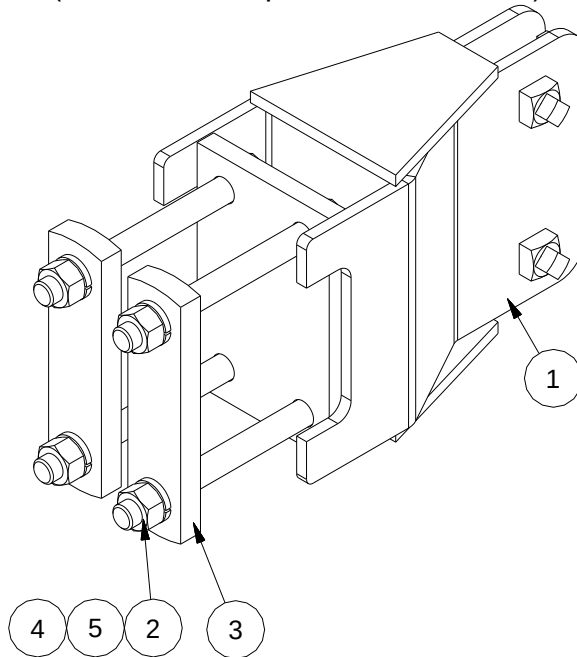


ITEM	PART NO.	SERIAL NO OR YR	DESCRIPTION	QTY
15	02-058-008		RIM, 15 X 6 WHEEL	1
16	42-058-005		TIRE, 8-PLY (9.5L-15)	1
17	18-050-021		STEM, VALVE	1

8R GAUGE WHEEL BRACKET

(03-082-297)

(2 Bundles Required Per Machine)

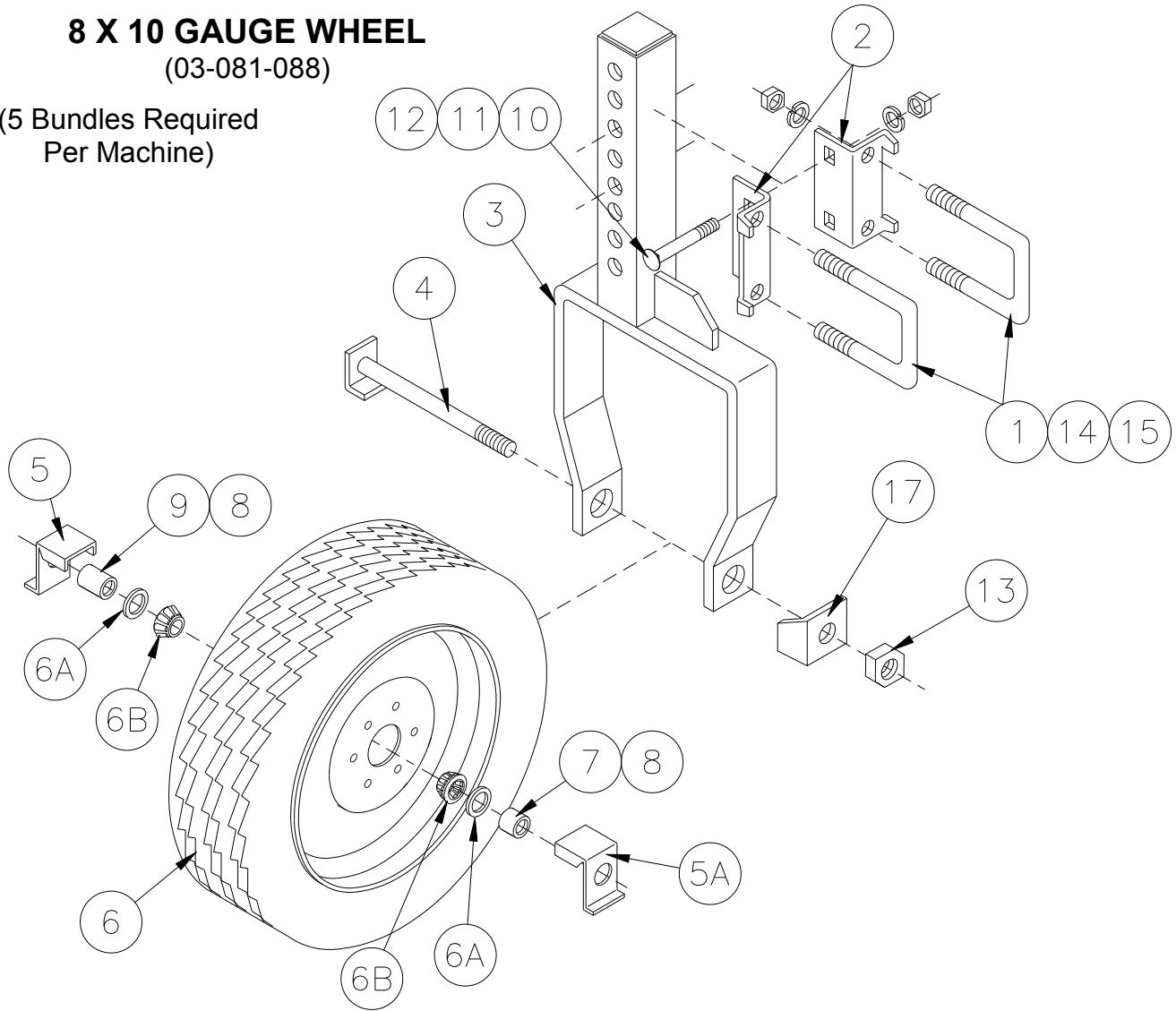


ITEM	PART NO.	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-070-042		OFFSET BRACKET, 2010	1
2	48-100075		CAPSCREW, 3/4 X 7 1/2	4
3	36-023-027		CLAMP, COULTER BRACKET	4
4	66-010350		LOCKWASHER, 3/4 PLT	4
5	68-010350		HEXNUT, 3/4 PLT	4

8 X 10 GAUGE WHEEL

(03-081-088)

(5 Bundles Required
Per Machine)



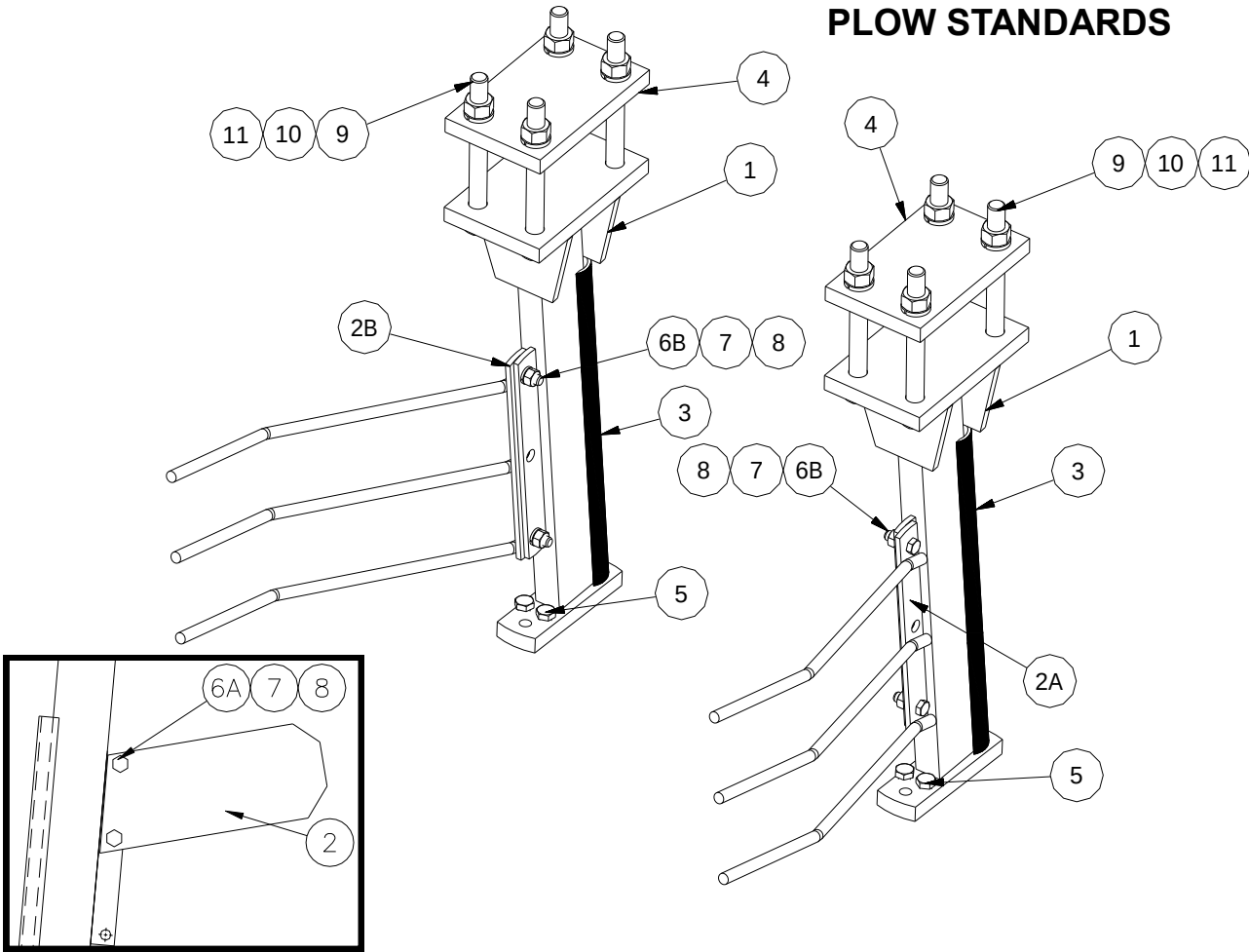
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-050-001		WHEEL POST "U" BOLT	2
2	03-027-044		WHEEL POST BRACKET	2
3	03-080-060		WHEEL FORK (8X10)	1
4	03-080-507		WHEEL AXLE (8X10)	1
5	03-027-161		GAUGE WHEEL BRG SHIELD	1
5A	03-027-252		WHEEL SHIELD SHORT	1
6	03-058-007		TIRE, TUBELESS (8X10)	1
	^ 02-058-012		TIRE, TUBELESS	1
	^ 02-058-014		WHEEL, 10X6 (5-BOLT)	1
	03-058-008	(2002-2007)	HUB, CAST W/CUPS	1
	03-058-009	(2002-2007)	BOLT, 1/2 X 7/8 NF	5
	02-058-017	(2008-)	HUB ASSEMBLY W-CUPS	1
	02-058-036	(2008-)	NUT, 1/2 NF LUG	5

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
6A	02-056-007		SEAL (NAT. 204029X)	2
6B	02-051-015		BEARING CONE (L44643)	2
7	02-024-004		SPACER (8X10)	1
9	02-024-005		SPACER (8X10) LONG	1
10	52-050100		CARRIAGE SCREW, 3/8 X 3 G5 PLT	2
11	66-010150		LOCKWASHER, 3/8 PLT	2
12	68-010150		HEX NUT, 3/8 PLT	2
13	70-010250		JAM NUT, 1	1
14	66-010250		LOCKWASHER, 1/2 PLT	4
15	68-010250		HEX NUT, 1/2 PLT	4
17	11-027-014		PLATE, NUT STOP	1

^ Items make up 03-058-007 (8 x 10) Tire mounted on rim.



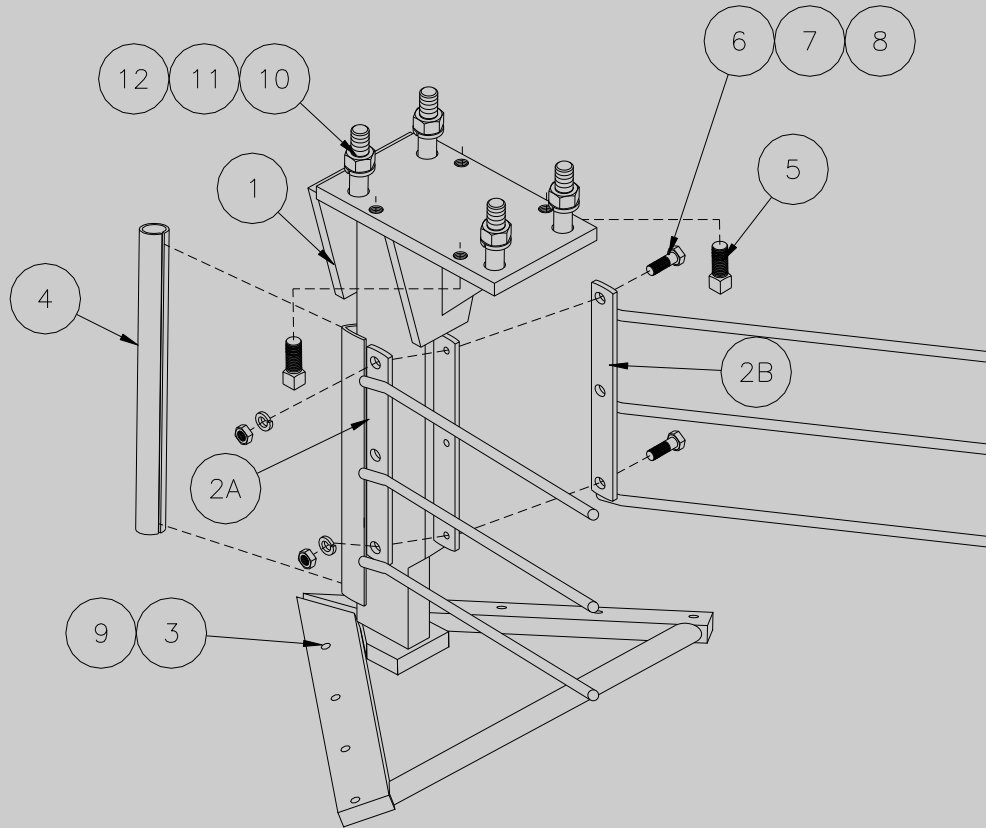
PLOW STANDARDS



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				8-30	8-36 8-38	8-40
1	03-080-605		SHANK	8	8	8
2	03-027-105	(-2004)	PLOW STANDARD SHIELD	(2)	(8)	(8)
2A	03-080-994		SUPPORT, PLOW STD LT	4	4	4
2B	03-080-995		SUPPORT, PLOW STD RT	4	4	4
3	03-024-211		PLASTIC SHIN GUARD	8	8	8
4	03-023-672		CAP, SHANK	8	8	8
5	48-090590		CAPSCREW, 1/2 X 1 G5 PLT	16	16	16
6A	48-090090	(-2004)	CAPSCREW, 3/8 X 3/4 PLT	(4)	-	-
6B	48-090350		CAPSCREW, 7/16 X 1 1/4 PLT	16	16	16
7	66-010200		LOCKWASHER, 7/16 PLT	16	16	16
8	68-010200		HEX NUT, 7/16 PLT	16	16	16
9	48-100075		CAPSCREW, 3/4 X 7 1/2 G5 P	32	32	32
10	66-010350		LOCKWASHER, 3/4 PLT	32	32	32
11	68-010350		HEX NUT, 3/4 PLT	32	32	32

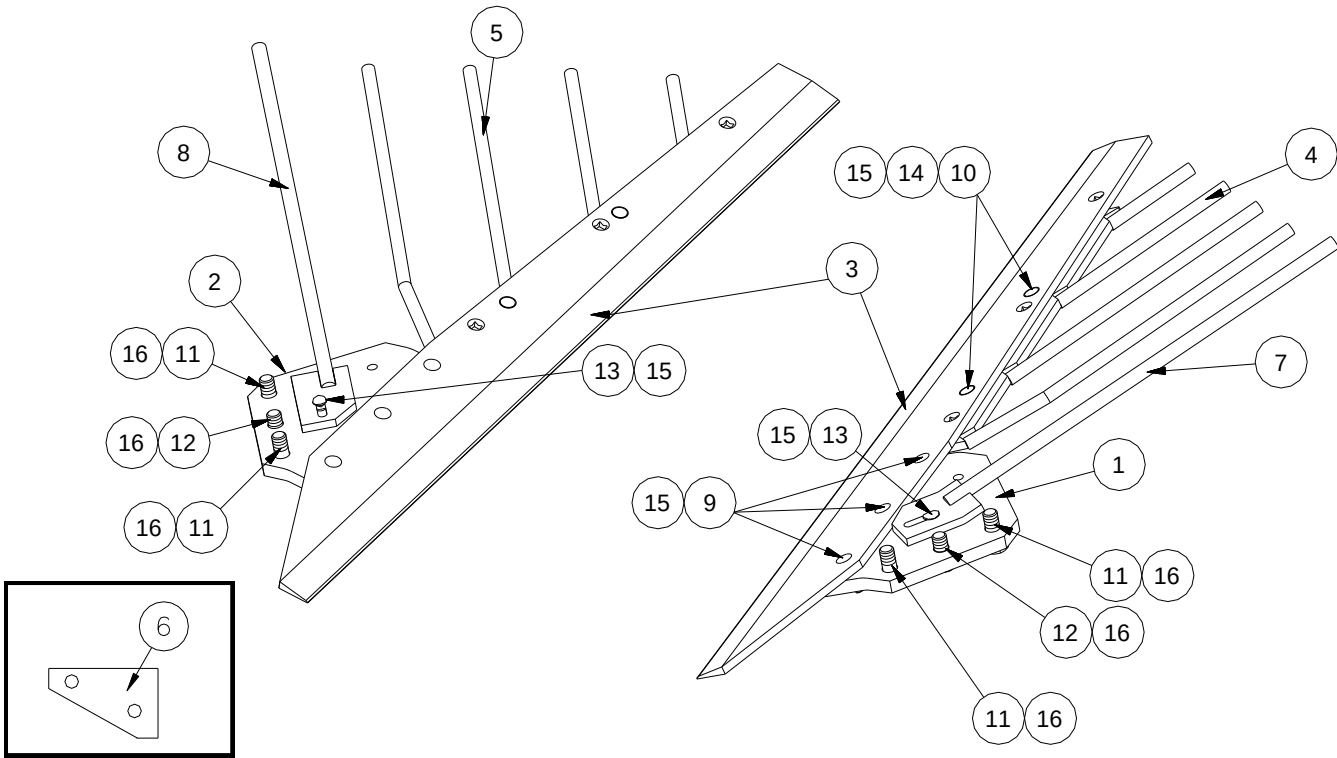
8-30, 8-36, & 8-38 CENTER PLOW STANDARDS

(Used on Machines Prior to 2013)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				8-30	8-36 8-38
1	03-080-693	(-2001)	WELDMENT, RIGID SHANK	-	(1)
	03-080-832	(2002-)	SHANK, RIGID	2	1
2A	03-080-994		SUPPORT, PLOW STD LT	3	1
2B	03-080-995		SUPPORT, PLOW STD RT	3	1
3	60-020065		PLOW BOLT, 3/8 X 1 1/2 G8 PLT	16	8
4	03-024-253		GUARD, CENTER	2	1
5	54-010275		SETSCREW, 5/8 X 1	8	4
6	48-090350		CAPSCREW, 7/16 X 1 1/4 G5	4	4
7	66-010200		LOCKWASHER, 7/16	4	4
8	68-010200		HEX NUT, 7/16	4	4
9	78-020300		WHIZ FLANGE LOCKNUT, 3/8	16	8
10	48-091550		CAPSCREW, 7/8 X 2 1/2 G5 P	8	4
11	66-010400		LOCKWASHER, 7/8 PLT	8	4
12	68-010400		HEX NUT, 7/8 PLT	8	4

BLADES, CUT RODS, & FROGS



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				8-30	8-36	8-38	8-40
1	03-027-111	(-2004)	CUT FROG, LT 26"	(1)	-	-	-
	03-023-533	(2005-)	CUT FROG, LT 26"	4	4	4	4
2	03-027-112	(-2004)	CUT FROG, RT 26"	(1)	-	-	-
	03-023-534	(2005-)	CUT FROG, RT 26"	4	4	4	4
3	03-081-068		BLADE, 3/8" X 5" X 42" (PAIR)	-	4	4	4
	03-081-1601	(-2009)	BLADE, CENTER (PAIR) 26"	(2)	-	-	-
	03-081-236	(2010-2012)	BLADE, 28" PAIR	(2)	-	-	-
	03-081-250	(2013-)	BLADE, 3/8" X 5" X 36"	4			
4	03-080-071	(-2012)	CUT ROD, LT 26"	(2)	-	-	-
	03-080-834		CUT ROD, LT 26" 2002	4	4	4	4
5	03-080-072	(-2012)	CUT ROD, RT 26"	(2)	-	-	-
	03-080-835		CUT ROD, RT 26" 2002	4	4	4	4
6	03-027-258	(-2005)	SLIDE, 26" FROG	(6)	(6)	(6)	(6)
7	03-080-996	(2006-)	FINGER, LIFT LT	4	4	4	4
8	03-080-997	(2006-)	FINGER, LIFT RT	4	4	4	4
9	60-020065		PLOW BOLT, 3/8 X 1 1/2 G8 P	24	24	24	24

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				8-30	8-36	8-38	8-40
10	60-020050		PLOW BOLT, 3/8 X 1 1/4 G5 P	16	16	16	16
11	48-090930		CAPSCREW, 5/8 X 1 1/2 G5 P	16	16	16	16
12	48-090910		CAPSCREW, 5/8 X 1 1/4 G5 P	8	8	8	8
13	52-050045		CARR BOLT, 3/8 X 1 1/2 G5 P	8	8	8	8
14	62-010100		FLATWASHER, 3/8 PLT	16	16	16	16
15	78-020300		WHIZ FLANGE LOCKNUT, 3/8	48	48	48	48
16	66-010595		EXT TOOTH WASHER, 5/8	24	24	24	24

21" OPTIONAL CUT RODS, & FROGS

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				8-30	8-36	8-38	8-40
1	03-027-109		CUT FROG, LT 21"	OPT	OPT	OPT	OPT
2	03-027-110		CUT FROG, RT 21"	OPT	OPT	OPT	OPT
4	03-080-014		CUT ROD, LT 21"	OPT	OPT	OPT	OPT
5	03-080-015		CUT ROD, RT 21"	OPT	OPT	OPT	OPT

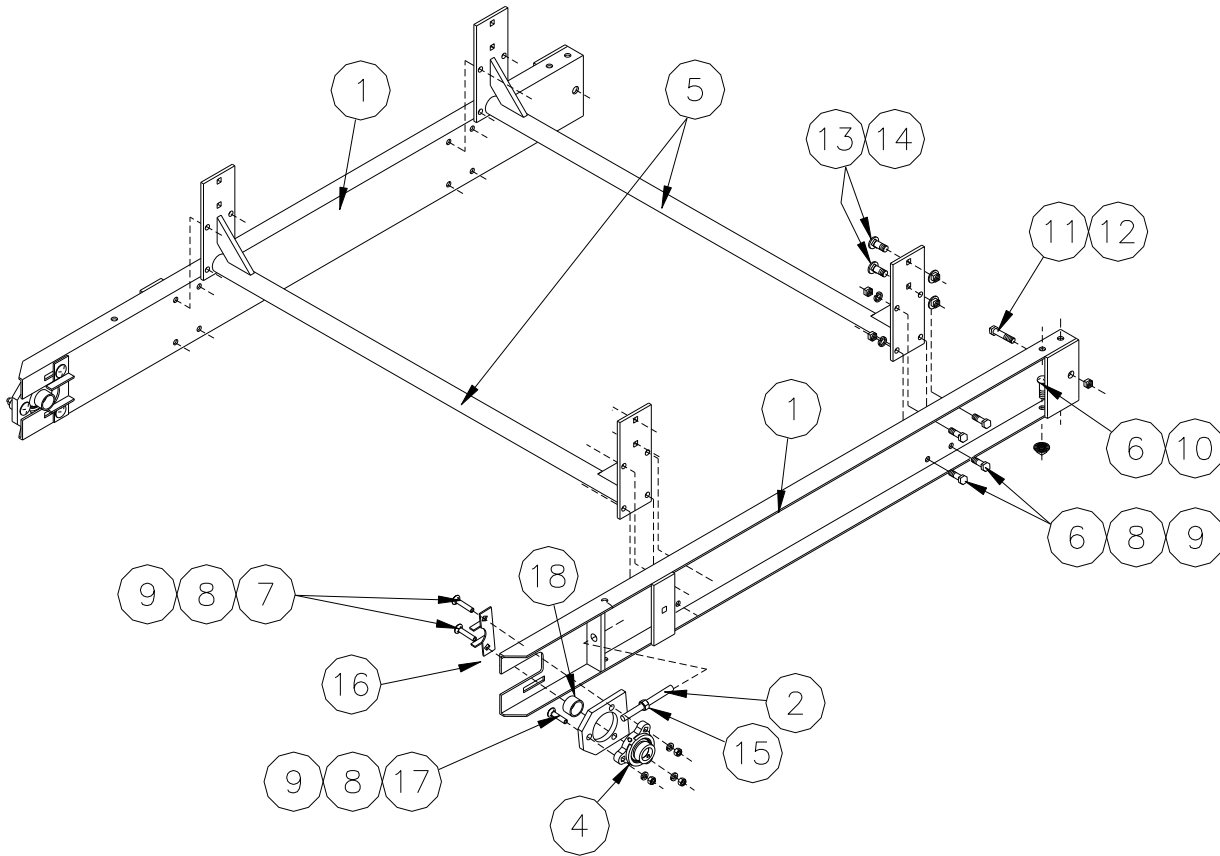
28" OPTIONAL CUT RODS, & FROGS (For Twin Rows Only)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				8-30	8-36	8-38	8-40
1	03-023-864		CUT FROG, LT 28"	-	OPT	OPT	OPT
2	03-023-865		CUT FROG, RT 28"	-	OPT	OPT	OPT
4	03-080-847		CUT ROD, LT 28"	-	OPT	OPT	OPT
5	03-080-848		CUT ROD, RT 28"	-	OPT	OPT	OPT

30" OPTIONAL CUT RODS, & FROGS

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				8-30	8-36	8-38	8-40
1	03-080-218		CUT FROG, LT 30"	-	OPT	OPT	OPT
2	03-080-219		CUT FROG, RT 30"	-	OPT	OPT	OPT
4	03-080-220		CUT ROD, LT 30"	-	OPT	OPT	OPT
5	03-080-221		CUT ROD, RT 30"	-	OPT	OPT	OPT

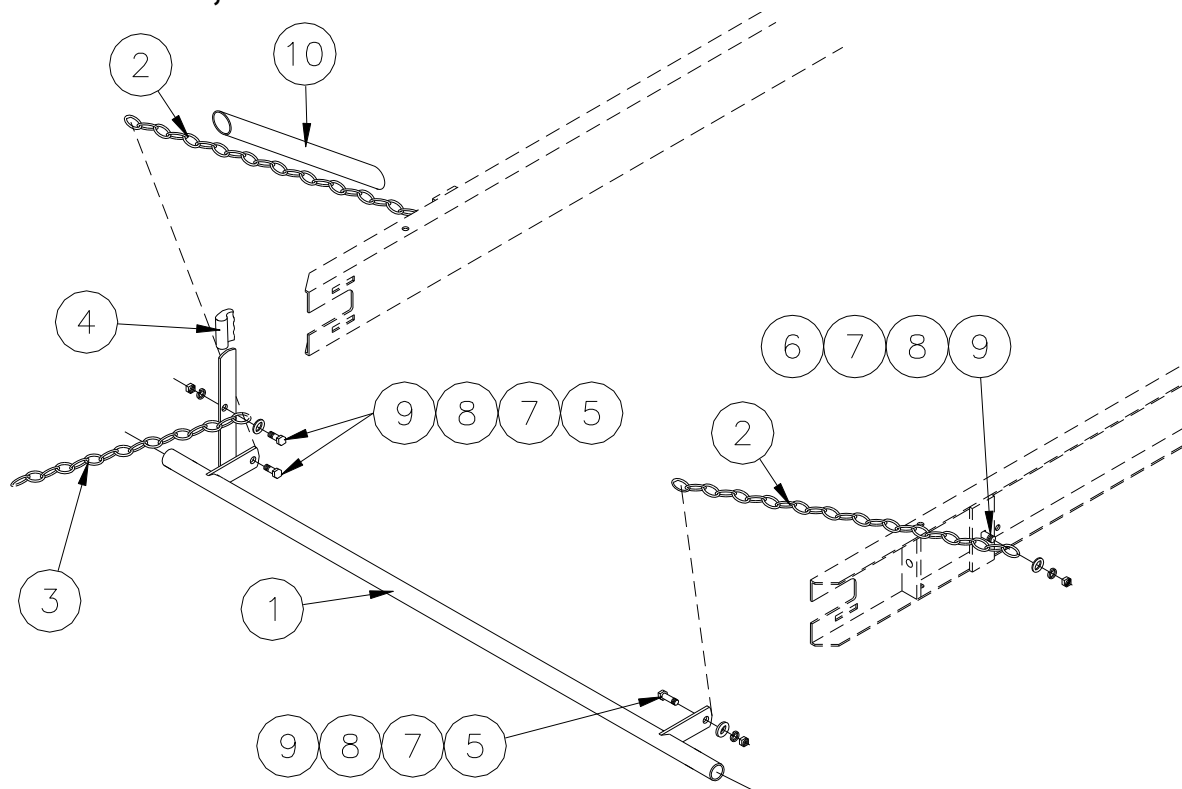
8-30, 8-36 & 8-40 RATTLER FRAME AND COMPONENTS



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY		
				30"	36"	40"
1	03-080-561		RATTLER SIDE	8	8	8
2	03-080-559		BLOCK IDLER	8	8	8
3	03-051-020	(-2012)	FLANGE, #62 MSTR 34	(16)	(16)	(16)
4	03-051-027	(-2012)	BEARING, 1 3/16 EXT W/COLLAR	(8)	(8)	(8)
	03-051-017	(-2012)	BEARING, 1 3/16 TRI-PLY	(8)	(8)	(8)
	03-051-035	(2013-)	BEARING, 1 3/16 3-H FLG UNIT W/C	8	8	8
5	03-080-685		RATTLER BRACE	8	-	-
	03-080-558		RATTLER BRACE	-	8	8
6	48-090100		CAPSCREW, 3/8 X 1 G5 PLT	96	96	96
7	52-050049		CARRIAGE SCREW, 3/8 X 2	16	16	16
8	66-010150		LOCKWASHER, 3/8 PLT	88	88	88
9	68-010150		HEX NUT, 3/8 PLT	88	88	88
10	78-020300		WHIZ NUT, 3/8 PLT	32	32	32
11	48-090650		CAPSCREW, 1/2 X 3 G5 PLT	8	8	8
12	72-010100		LOCKNUT, 1/2 G"B" PLT & WX	8	8	8
13	52-030100		CARRIAGE SCREW, 5/16 X 3/4	32	32	32
14	78-020049		WHIZ NUT, 5/16	32	32	32
15	68-010250		HEX NUT, 1/2 PLT	8	8	8
16	03-070-024		SCRAPER ASSEMBLY	8	8	8
17	52-050048		CARRIAGE SCREW, 3/8 X 1 3/4	8	8	8

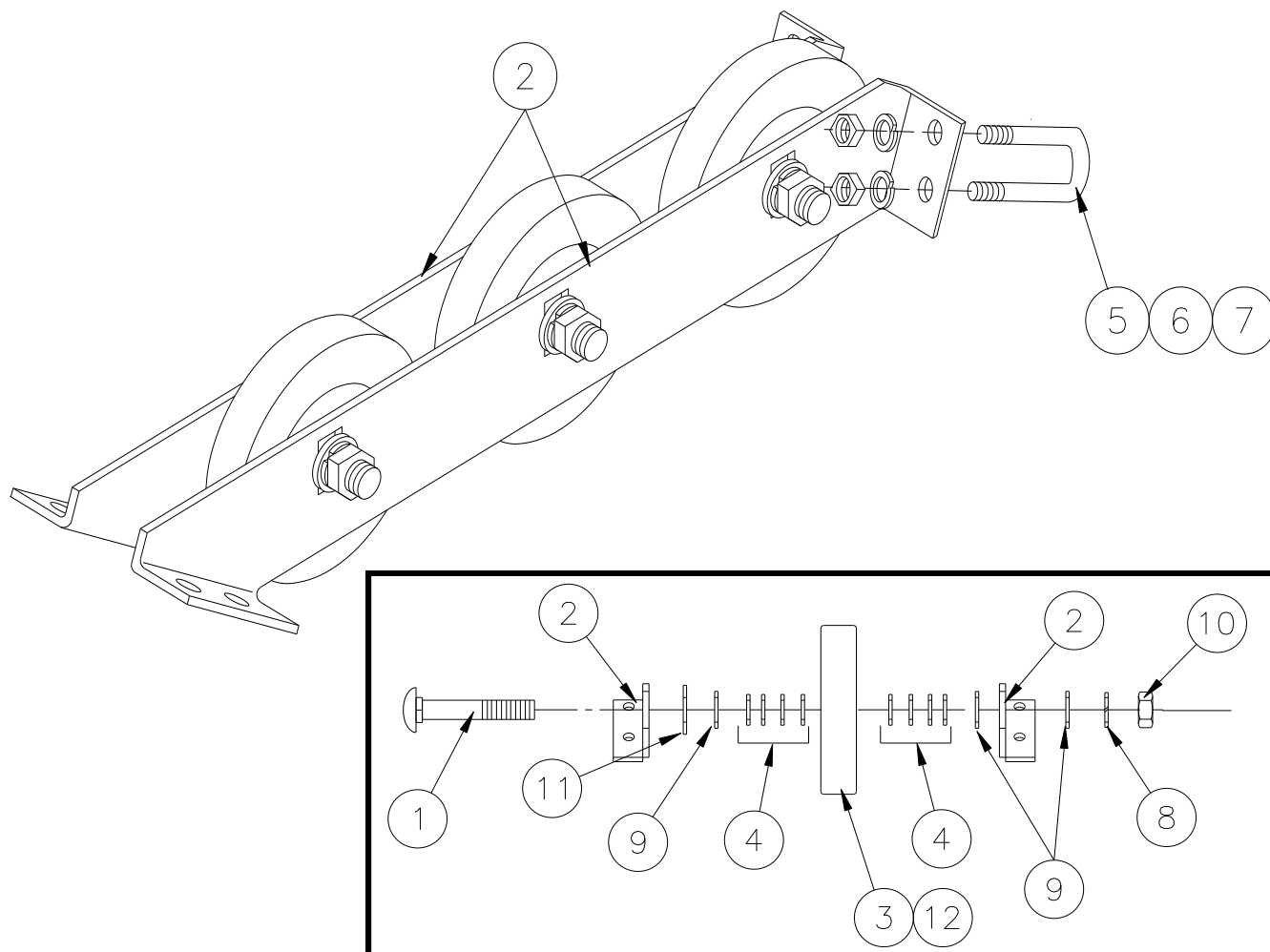
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY		
				30"	36"	40"
18	03-024-215	(-2012)	SPACER, CHAIN IDLER	(8)	(8)	(8)
	03-024-446	(2013-)	SPACER, '13 CHAIN IDLER 7/8"	8	8	8

8-30, 8-36 & 8-40 RATTLER ADJUSTMENT PIPE



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY			
				30"	36"	38"	40"
1	03-080-127		RATTLER ADJ PIPE	-	-	-	1
	03-080-330		RATTLER ADJ PIPE, 4-36 LT	-	2		1
	03-080-331		RATTLER ADJ PIPE, 4-36 RT	-	2		1
	03-080-686		RATTLER ADJ PIPE, 6-30 LT	2	-		-
	03-080-687		RATTLER ADJ PIPE, 6-30 RT	2	-		-
	03-080-518		PIPE, 6-38 LT RATTLER ADJ	-	-	1	-
	03-080-519		PIPE, 6-38 LT RATTLER ADJ	-	-	1	-
	03-080-520		PIPE, 6-38 ADJUSTING	-	-	1	-
	03-080-840		PIPE, 8-38 LT CTR RATTLER ADJ	-	-	1	-
	03-080-728		RATTLER ADJ PIPE, 8-40 LT	-	-	-	1
2	03-050-092		CHAIN 5/0 MACH STR (23 LINKS)	8	8	8	8
3	03-050-093		CHAIN 5/0 MACH STR (16 LINKS)	4	4	4	4
4	03-050-019		PLASTIC HANDLE GRIP	4	4	4	4
5	48-090150		CAPSCREW, 3/8 X 1 1/4 G5 P	12	12	12	12
6	52-050040		CARRIAGE SCREW, 3/8 X 1 1/4	8	8	8	8
7	62-010100		FLATWASHER, 3/8 PLT	20	20	20	20
8	66-010150		LOCKWASHER, 3/8 PLT	20	20	20	20
9	68-010150		HEX NUT, 3/8 PLT	20	20	20	20
10	03-024-252		GUARD, CHAIN	8	8	8	8

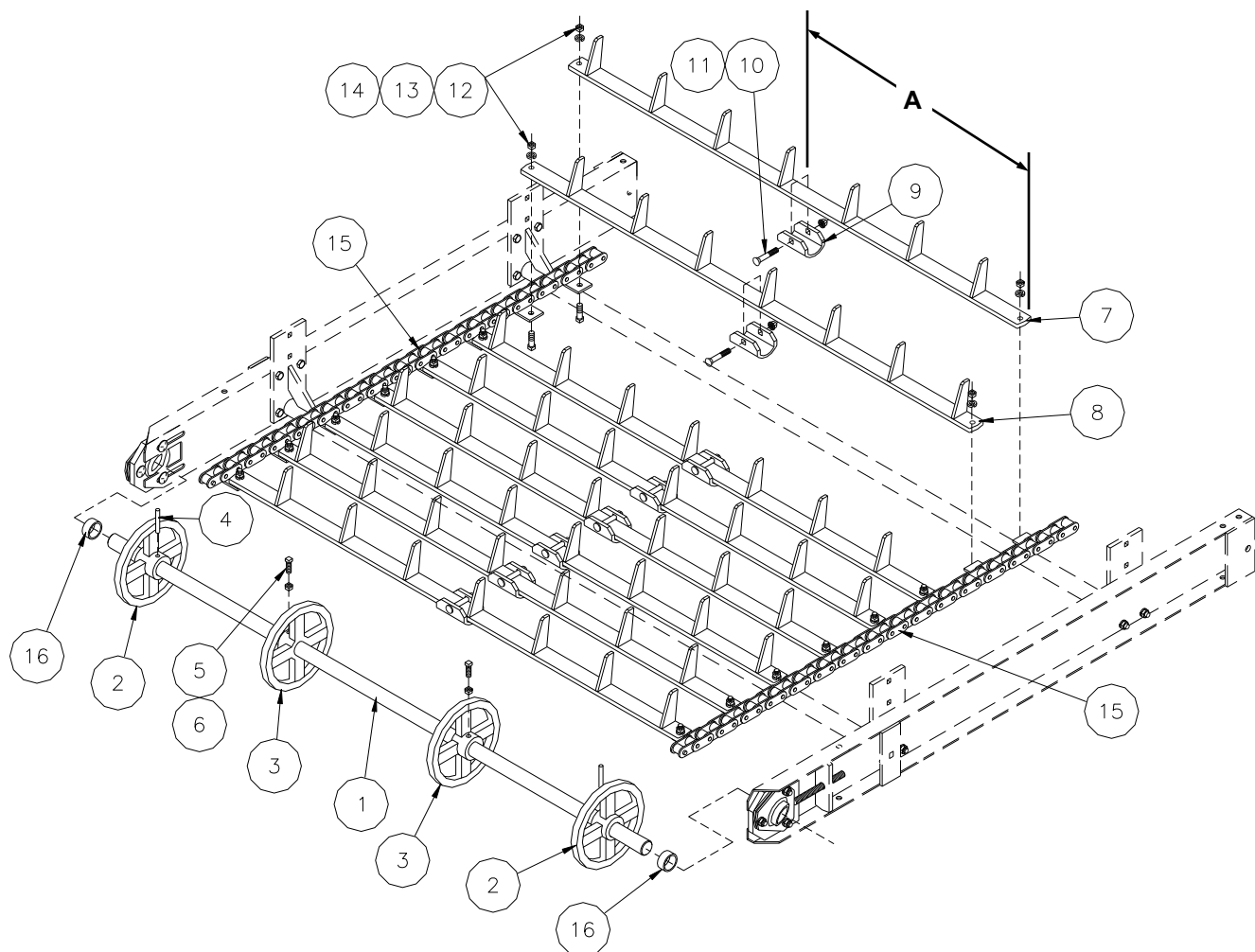
3 WHEEL DIRT KNOCKER (4 ASSEMBLIES PER MACHINE)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
*1	52-050448		CARRIAGE BOLT, 3/4 X 4 1/2 G"5"	3
*2	03-023-464		DIRT KNOCKER SUPPORT	2
*3	03-050-111		7" X 1 1/2" KNOCKER WHEEL	3
*4	03-050-028		WASHER, 1 1/4 X 3/4	24
5	03-050-025		"U"-BOLT	4
6	68-010150		HEX NUT, 3/8 PLT	8
7	66-010150		LOCKWASHER, 3/8 PLT	8
*8	66-010350		LOCKWASHER, 3/4 PLT	3
*9	62-010300		FLATWASHER, 3/4 PLT	9
*10	68-010350		HEX NUT, 3/4 PLT	3
*11	62-020050		FLATWASHER, 1" SAE	3
12	04-051-004		BEARING, 3/4 EXT	3

* THESE PARTS MAKE UP 03-081-029.

LT & RT RATTLER BAR & FRONT IDLER ASSEMBLY

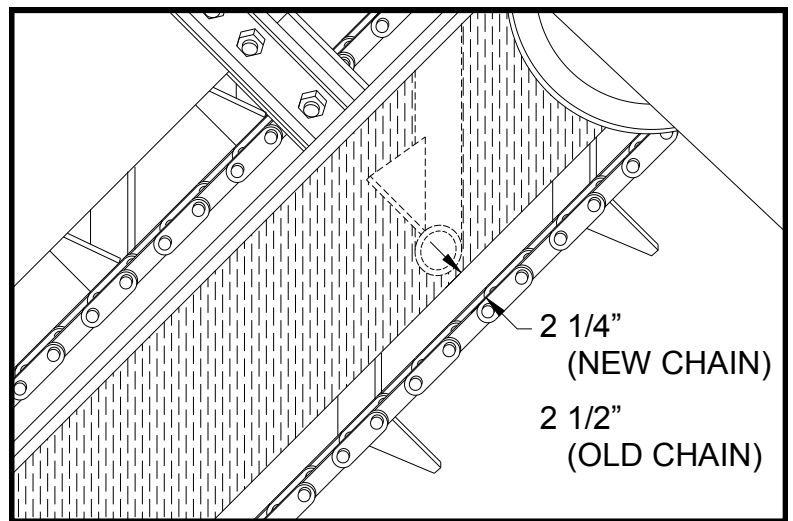


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY			
				30"	36"	38"	40"
1	03-026-199		FRONT SHAFT, 6-30	4	-	-	-
	03-026-175		FRONT SHAFT, '91	-	4	4	4
2	03-057-007		IDLER, FRONT CHAIN	8	8	8	8
3	03-057-003		IDLER, FRONT BAR	8	8	8	8
4	03-050-026		SPIROL PIN, 1/4 X 2	8	8	8	8
5	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	8	8	8	8
6	70-010051		JAM NUT, 3/8 PLT	8	8	8	8
7	03-080-681		RATTLER BAR, 6-31 LT	40	-	-	-
	03-080-531		RATTLER BAR, LT	-	40	40	40
8	03-080-682		RATTLER BAR, 6-31 RT	40	-	-	-
	03-080-532		RATTLER BAR, RT	-	40	40	40
9	03-027-077		KNOCKER PAD	80	80	80	80
10	52-050050		CARRIAGE SCREW, 3/8 X 2 1/4	80	80	80	80

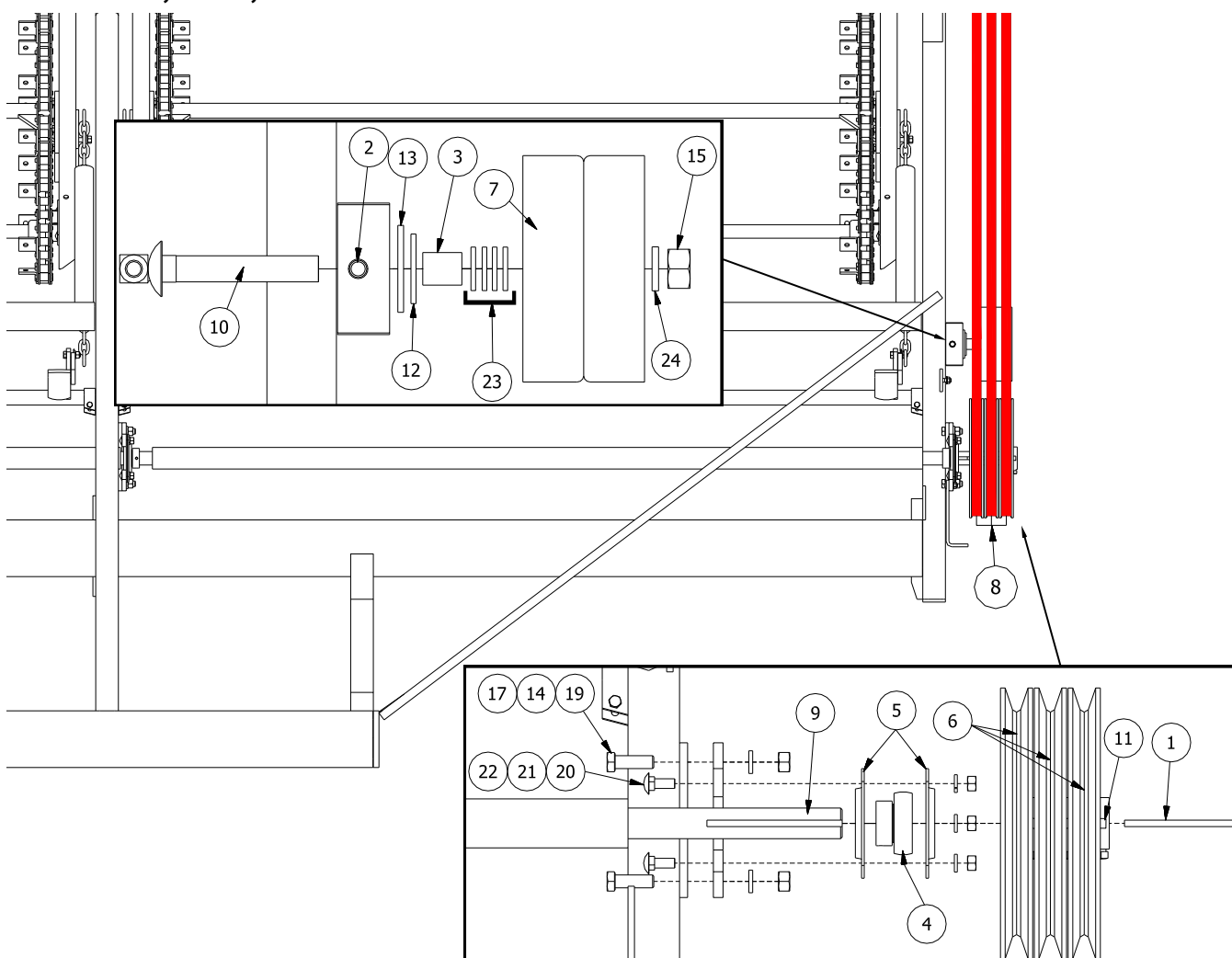
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY			
				30"	36"	38"	40"
11	78-020300		WHIZ LOCKNUT, 3/8 G"B" P	80	80	80	80
12	48-090150		CAPSCREW, 3/8 X 1 1/4	164	164	164	164
13	66-010150		LOCKWASHER, 3/8 PLT	168	168	168	168
14	72-010050		LOCKNUT, 3/8 STOVER	160	160	160	160
15	03-052-045		CHAIN, CA-557 80	4	4	4	4
16	03-024-215	(-2012)	SPACER, '91 CHAIN IDLER	(2)	(2)	(2)	(2)
	03-024-446	(2013-)	SPACER, '13 CHAIN IDLER	8	8	8	8
17	03-070-024		SCRAPER ASSEMBLY	8	8	8	8

PART NO	SERIAL NO OR YR	DESCRIPTION	8-30	8-36, 8-38, 8-40
A		DIMENSION TO KNOCKER PAD	24 19/32"	29 13/16"

ADJUSTMENT DIMENSIONS FOR OLD AND NEW CHAIN

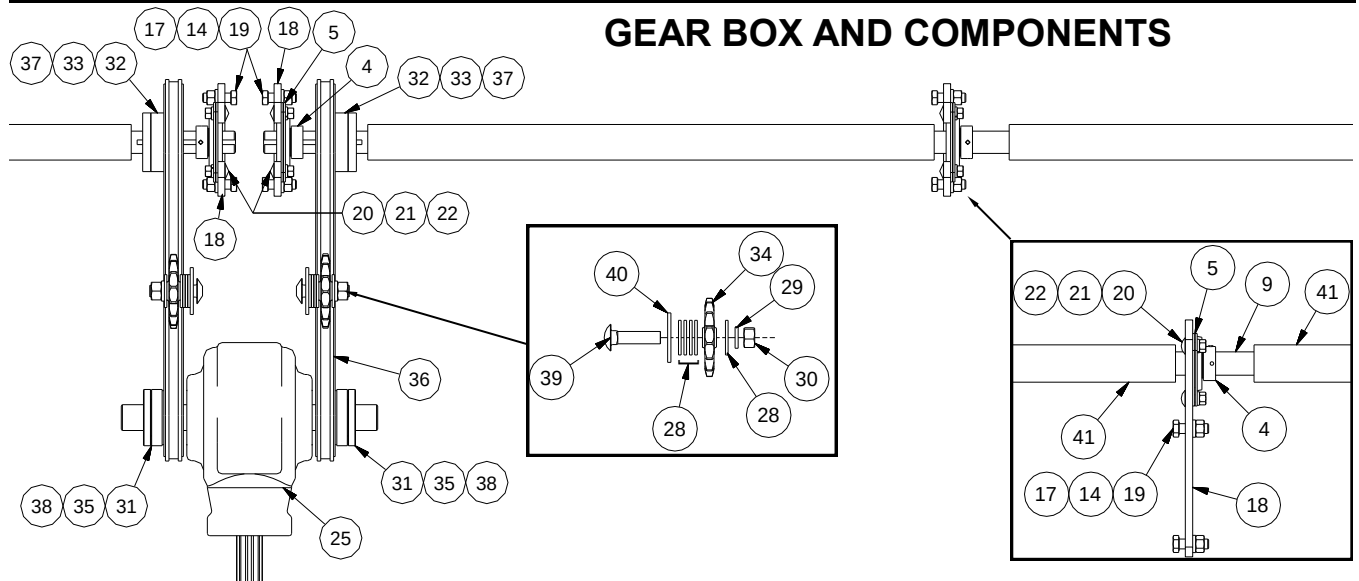


8-30, 8-36, 8-38 & 8-40 ROW FRONT DRIVE TRAIN COMPONENTS



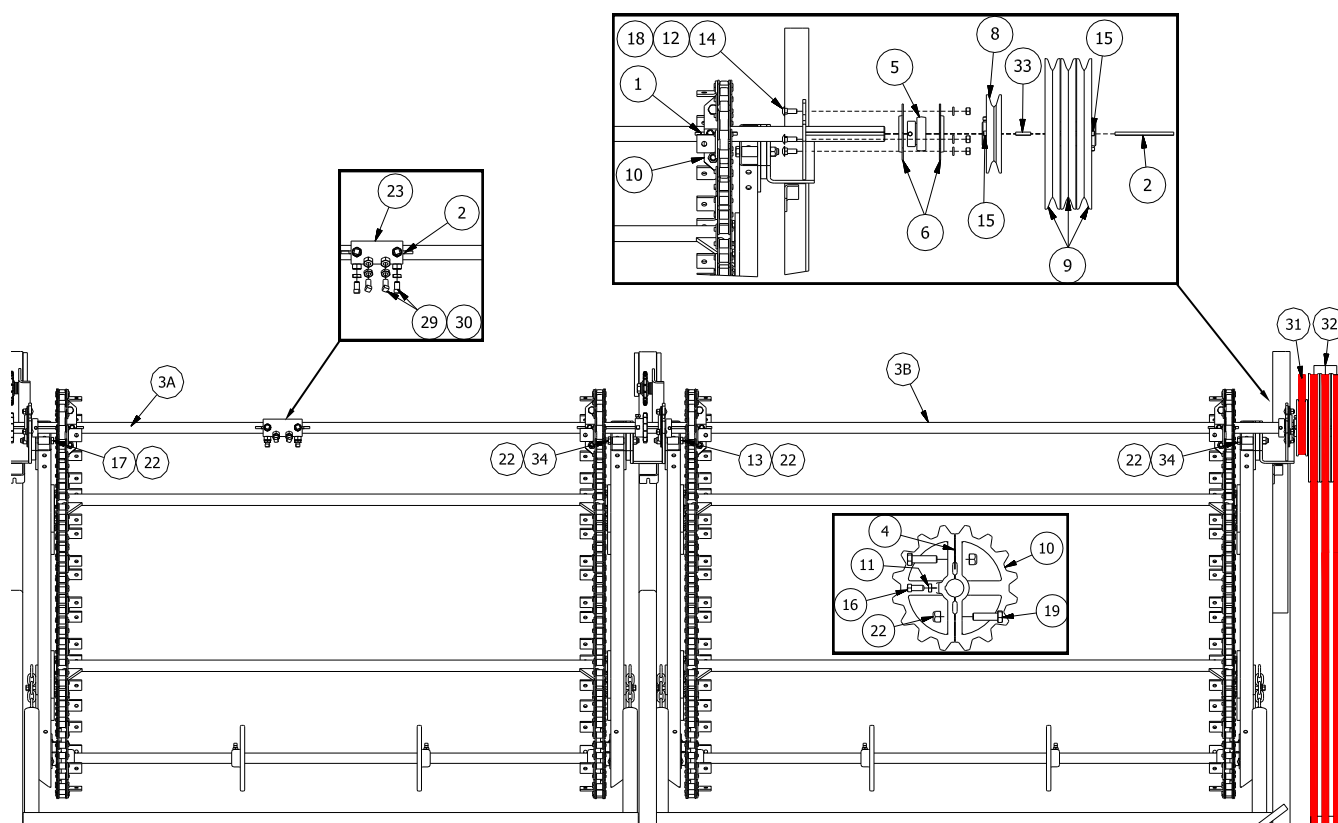
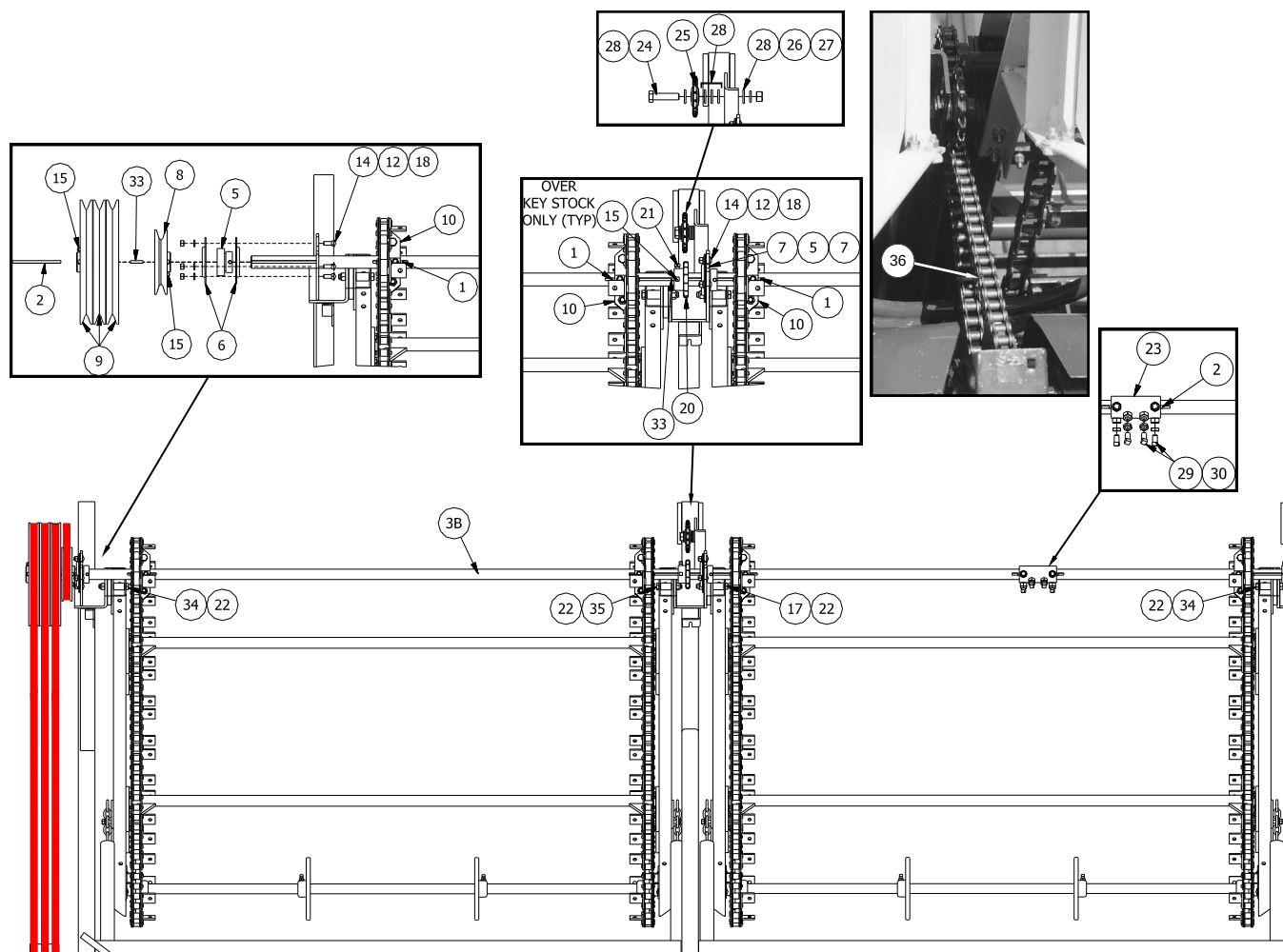
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY			
				30"	36"	38"	40"
1	33-026-095		KEY, 1/4 X 4 3/8"	2	2	2	2
2	03-050-053		CAPSCREW, 1/2-13NC X 16	2	2	2	2
3	03-050-085		SPACER, 3/4 X 1 1/8	2	2	2	2
4	03-051-002		BEARING, 1 3/16 W/COLLAR	6	6	6	6
5	03-051-020		FLANGE, 62 MSTR 3-HOLE	12	12	12	12
6	03-053-036		SHEAVE (2C 10.375-F 1.88PS)	6	6	6	6
7	03-053-039		FLAT IDLER, 3 1/4 X 6 1/2	2	2	2	2
8	03-053-040		V-BELT, HC-156.2 (3 PER SET)	2	2	2	2
9	03-026-211		JACKSHAFT, 8-30	2	-	-	-
	03-026-223		JACKSHAFT, 8-36	-	2	-	-
	03-026-258		JACKSHAFT, 8-38	-	-	2	-
	03-026-214		JACKSHAFT, 8-40	-	-	-	2
10	03-080-562		BOLT, 3/4" IDLER	2	2	2	2
11	54-010050		SETSCREW, 3/8 X 1/2 SQ HD	12	12	12	12
12	62-010300		FLATWASHER, 3/4 STD PLT	2	2	2	2
13	62-010370		FLATWASHER, 1 STD PLT	2	2	2	2
14	66-010250		LOCKWASHER, 1/2 PLT	28	28	28	28

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY			
				30"	36"	38"	40"
15	68-010350		HEX NUT, 3/4-10 PLT	2	2	2	2
17	68-010250		HEX NUT, 1/2 PLT	24	24	24	24
18	03-023-784		PLATE, BEARING MOUNT	6	6	6	6
19	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	28	28	28	28
20	52-050035		CARRIAGE SCREW, 3/8 X 1 G5	18	18	18	18
21	66-010150		LOCKWASHER, 3/8	18	18	18	18
22	68-010150		HEX NUT, 3/8	18	18	18	18
23	03-050-028		WASHER, 1 1/4 X 3/4	8	8	8	8
24	66-010350		LOCKWASHER, 3/4 PLT	2	2	2	2



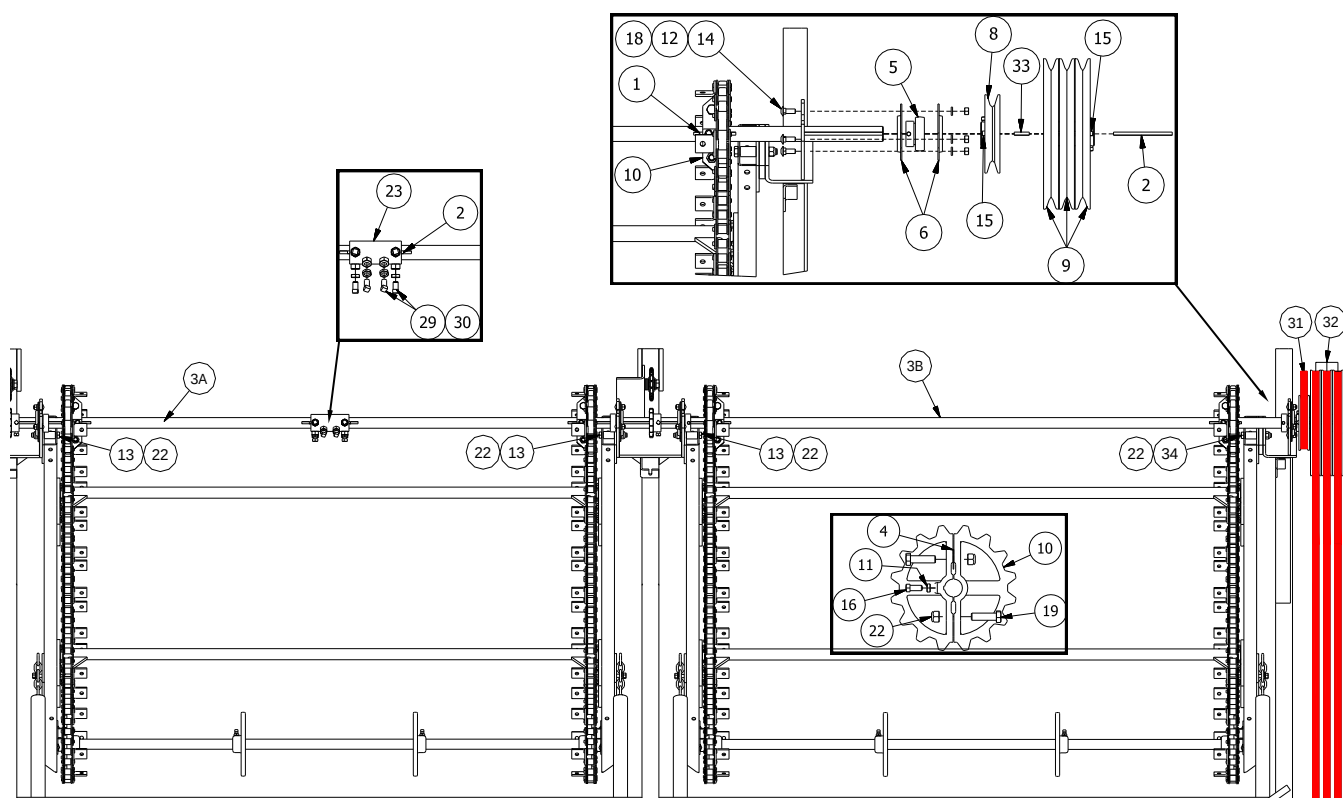
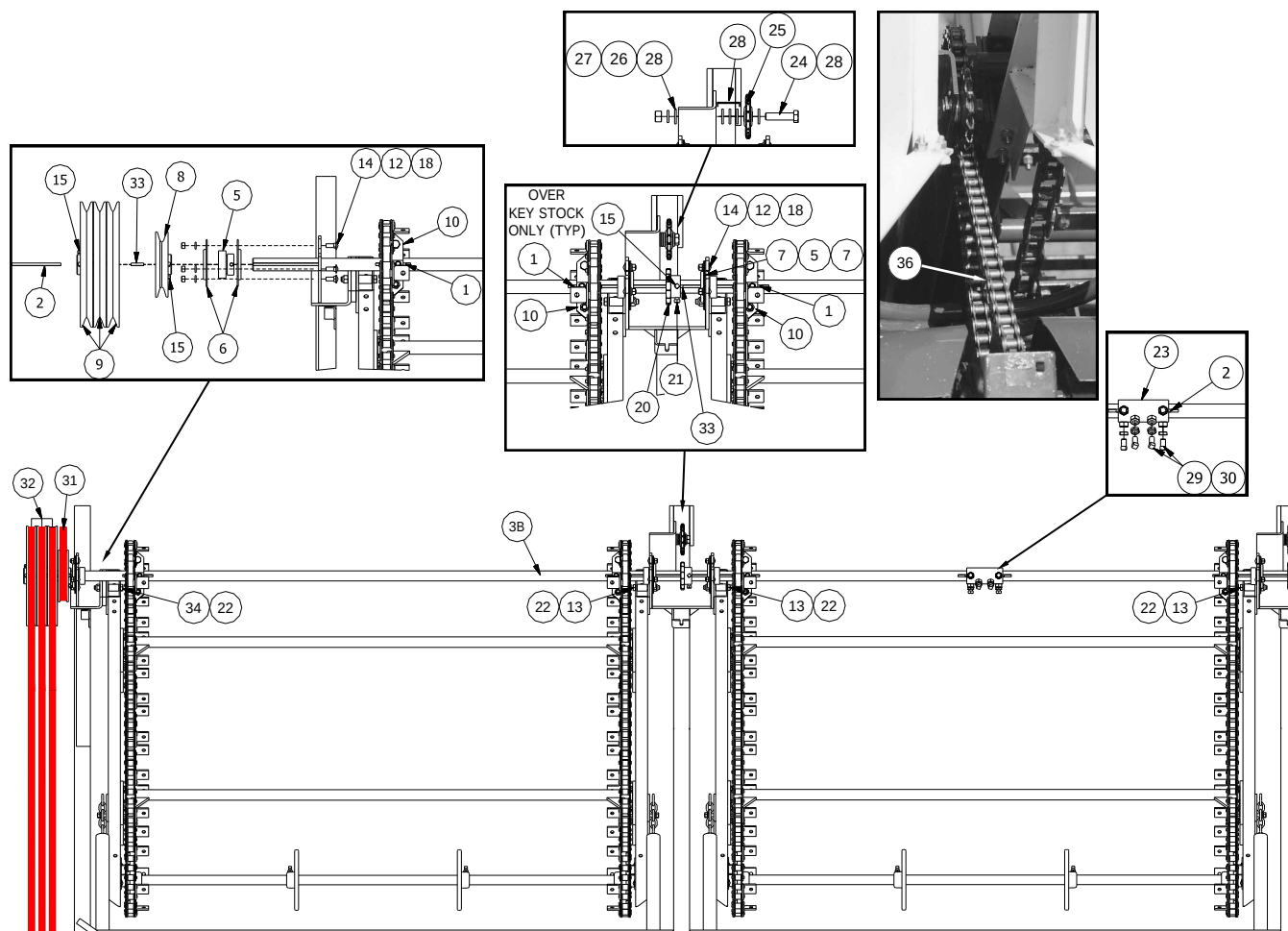
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY			
				30"	36"	38"	40"
25	03-054-115		GEAR BOX, 8R RIGID	1	1	1	1
26	48-090595		CAPSCREW, 1/2 X 1 1/2 G5 PLT	4	4	4	4
27	66-010250		LOCKWASHER, 1/2	4	4	4	4
28	62-010250		FLATWASHER, 5/8 STD PLT	10	10	10	10
29	66-010300		LOCKWASHER, 5/8	2	2	2	2
30	68-010300		HEX NUT, 5/8	2	2	2	2
31	03-052-011		SPROCKET, H60P15	2	2	2	2
32	03-052-060		SPROCKET, 60SDS25	2	2	2	2
33	03-052-061		BUSHING, 1 3/16 SDS	2	2	2	2
34	33-052-015		SPROCKET, #60 CHAIN	2	2	2	2
35	03-052-062		BUSHING, P-1 3/8	2	2	2	2
36	03-052-063		CHAIN, 60H-60P	2	2	2	2
37	03-026-042		KEY, 1/4 X 1 9/16	2	2	2	2
38	42-026-024		KEY, 5/16 X 2	2	2	2	2
39	52-050360		CARRIAGE SCREW, 5/8 X 2 1/2	2	2	2	2
40	62-010370		FLATWASHER, 1" STD PLT	2	2	2	2
41	03-050-116		SHIELDS, 8-30 JACKSHAFT	4	-	-	-
	03-050-128		SHIELDS, 8-38 JACKSHAFT	-	-	4	-
	03-050-117		SHIELDS, 8-40 JACKSHAFT	-	4	-	2
	03-050-118		SHIELDS, 8-40 IN. JACKSHAFT	-	-	-	2

8-30, & 8-36 ROW REAR DRIVE TRAIN COMPONENTS



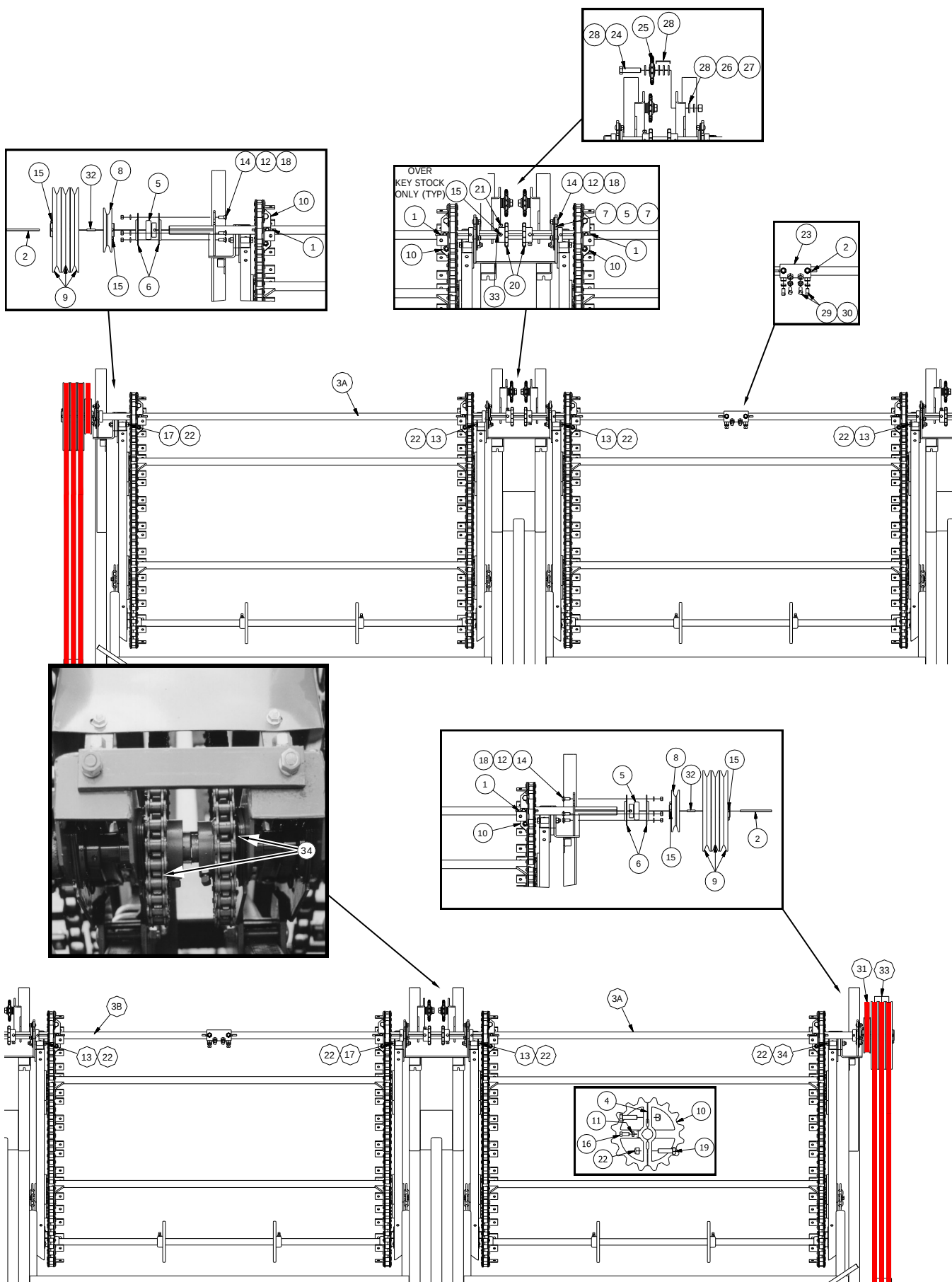
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY	
				30"	36"
1	03-026-016		KEY, 1/4 X 2"	6	6
2	03-026-033		KEY, 1/4 X 4 7/8	3	3
3A	03-026-294		DRIVE, 8-36 REAR CTR	1	1
3B	03-026-213		DRIVE, 8-30 REAR RT	2	-
	03-026-225		DRIVE, 8-36 REAR RT	-	2
4	03-050-098		WASHER, 1.375 X 17/32 X .042	8	8
5	03-051-016		BEARING, 1 1/4 W/COLLAR	5	5
6	03-051-024		FLANGE, #72 MSTR 3-H	4	4
7	03-051-023		FLANGE, #72 MS 3-H	6	6
8	03-053-030		SHEAVE (1C 6.35-F 1.25PS)	2	2
9	03-053-037		SHEAVE (2C 12.375-F 1.25PS)	6	6
10	03-057-011		SPROCKET	8	6
11	70-010051		JAM NUT, 3/8	8	8
12	66-010150		LOCKWASHER, 3/8 PLT	15	15
13	48-090650		CAPSCREW, 1/2 X 3 G5 PLT	3	1
14	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	15	15
15	54-010050		SETSCREW, 3/8 X 1/2 SQ HD	15	15
16	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	8	8
17	48-090750		CAPSCREW, 1/2 X 3 1/2 G5 PLT	-	2
18	68-010150		HEX NUT, 3/8 PLT	15	15
19	48-090596		CAPSCREW, 1/2 X 1 3/4 G5 PLT	16	16
20	03-052-044		SPROCKET, 60B13 1.25	3	3
21	54-010100		SETSCREW, 3/8 X 3/4 SQ HD	3	3
22	72-010100		LOCKNUT, 1/2 G"B" PLT	24	24
23	03-080-506		COUPLER, REAR DRIVE SHAFT	2	2
24	48-090984		CAPSCREW, 5/8 X 2 1/2 G5 PLT	3	3
25	03-052-012		SPROCKET, IDLER	3	3
26	66-010300		LOCKWASHER, 5/8 PLT	3	3
27	68-010300		HEX NUT, 5/8 PLT	3	3
28	04-050-013		FLATWASHER, 5/8 HARDENED PLN	15	15
29	54-010194		SETSCREW, 7/16 X 1 1/4 SQ HD	12	12
30	70-010071		JAM NUT, 7/16	12	12
31	03-053-031		V-BELT - HC-72	2	2
32	03-053-040		V-BELT, 156.2 (3 PER SET)	2	2
33	03-026-138		KEY, 1/4 X 1 1/4	5	5
34	48-090700		CAPSCREW, 1/2 X 3 1/4 G5 PLT	2	4
35	48-090630		CAPSCREW, 1/2 X 2 3/4 G5 PLT	3	1
36	03-052-043		CHAIN, #60-72P	3	3

8-38 ROW REAR DRIVE TRAIN COMPONENTS



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-026-016		KEY, 1/4 X 2"	6
2	03-026-033		KEY, 1/4 X 4 7/8	3
3A	03-026-293		DRIVE, 8-38 REAR CTR	1
3B	03-026-260		DRIVE, 8-38 REAR RT	2
4	03-050-098		WASHER, 1.375 X 17/32 X .042	8
5	03-051-016		BEARING, 1 1/4 W/COLLAR	5
6	03-051-024		FLANGE, #72 MSTR 3-H	4
7	03-051-023		FLANGE, #72 MS 3-H	6
8	03-053-030		SHEAVE (1C 6.35-F 1.25PS)	2
9	03-053-037		SHEAVE (2C 12.375-F 1.25PS)	6
10	03-057-011		SPROCKET	8
11	70-010051		JAM NUT, 3/8	8
12	66-010150		LOCKWASHER, 3/8 PLT	15
13	48-090650		CAPSCREW, 1/2 X 3 G5 PLT	3
14	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	15
15	54-010050		SETSCREW, 3/8 X 1/2 SQ HD	15
16	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	8
18	68-010150		HEX NUT, 3/8 PLT	15
19	48-090596		CAPSCREW, 1/2 X 1 3/4 G5 PLT	16
20	03-052-044		SPROCKET, 60B13 1.25	3
21	54-010100		SETSCREW, 3/8 X 3/4 SQ HD	3
22	72-010100		LOCKNUT, 1/2 G"B" PLT	24
23	03-080-506		COUPLER, REAR DRIVE SHAFT	2
24	48-090984		CAPSCREW, 5/8 X 2 1/2 G5 PLT	3
25	03-052-012		SPROCKET, IDLER	3
26	66-010300		LOCKWASHER, 5/8 PLT	3
27	68-010300		HEX NUT, 5/8 PLT	3
28	04-050-013		FLATWASHER, 5/8 HARDENED PLN	15
29	54-010194		SETSCREW, 7/16 X 1 1/4 SQ HD	12
30	70-010071		JAM NUT, 7/16	12
31	03-053-031		V-BELT - HC-72	2
32	03-053-040		V-BELT, 156.2 (3 PER SET)	2
33	03-026-138		KEY, 1/4 X 1 1/4	5
34	48-090700		CAPSCREW, 1/2 X 3 1/4 G5 PLT	2
36	03-052-043		CHAIN, #60-72P	3

8-40 ROW REAR DRIVE TRAIN COMPONENTS

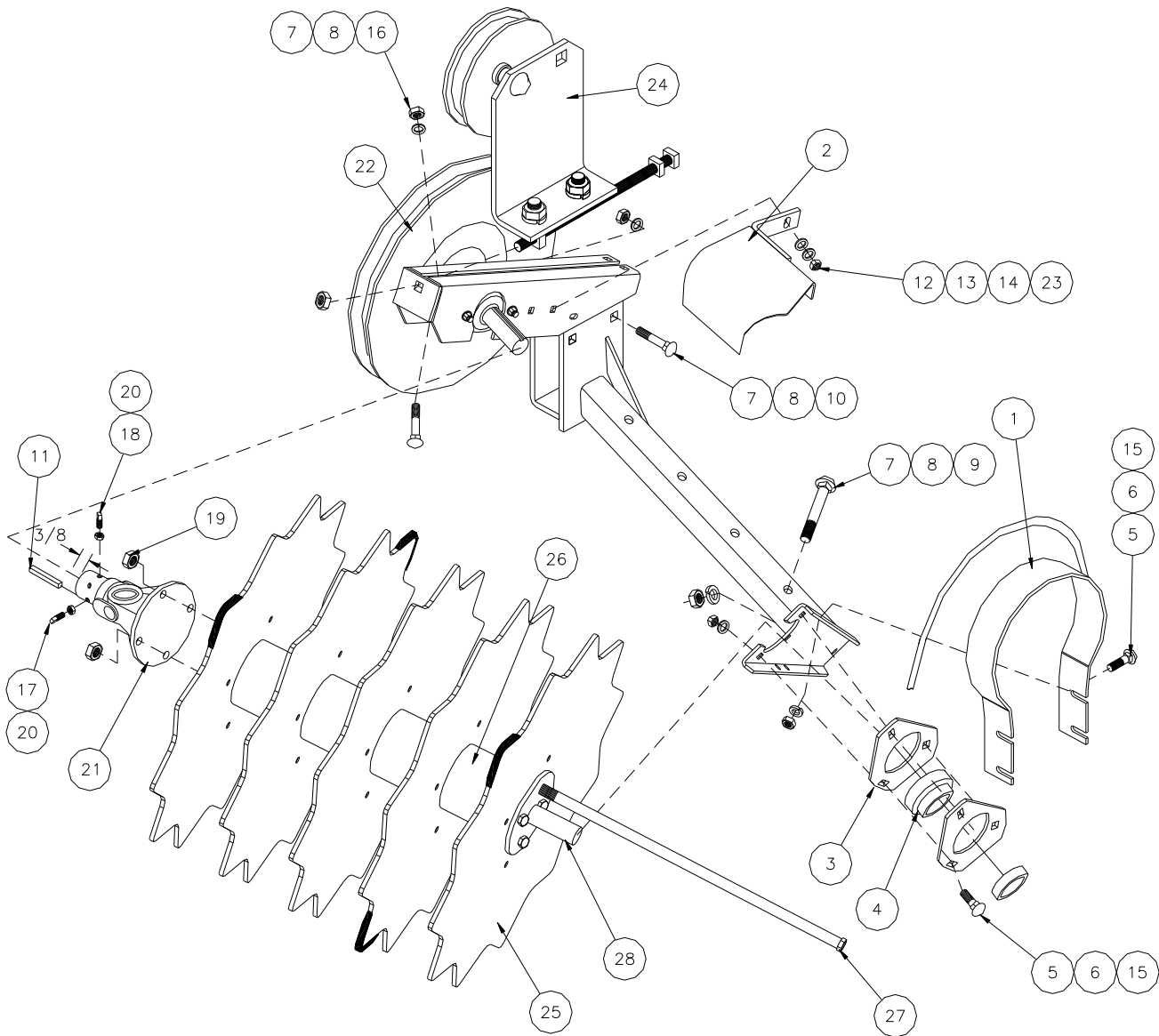


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-026-016		KEY, 1/4 X 2"	8
2	03-026-033		KEY, 1/4 X 4 7/8	4
3A	03-026-216		SHAFT, 8-40 REAR DRIVE	2
3B	03-026-295		SHAFT, 8-40 REAR DRIVE CTR	1
4	03-050-098		WASHER, 1.375 X 17/32 X .042	8
5	03-051-016		BEARING, 1 1/4 W/COLLAR	8
6	03-051-024		FLANGE, #72 MSTR 3-H	4
7	03-051-023		FLANGE, #72 MS 3-H	12
8	03-053-030		SHEAVE (1C 6.35-F 1.25PS)	2
9	03-053-037		SHEAVE (2C 12.375-F 1.25PS)	6
10	03-057-011		SPROCKET	8
11	70-010051		JAM NUT, 3/8	8
12	66-010150		LOCKWASHER, 3/8 PLT	26
13	48-090650		CAPSCREW, 1/2 X 3 G5 PLT	6
14	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	18
15	54-010050		SETSCREW, 3/8 X 1/2 SQ HD	22
16	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	8
17	48-090700		CAPSCREW, 1/2 X 3 1/4 G5 PLT	2
18	68-010150		HEX NUT, 3/8 PLT	26
19	48-090596		CAPSCREW, 1/2 X 1 3/4 G5 PLT	16
20	03-052-044		SPROCKET, 60B13 1.25	6
21	54-010075		SETSCREW, 3/8 X 5/8 SQ HD	6
22	72-010100		LOCKNUT, 1/2 STOVER G"B" PLT	24
23	03-080-506		COUPLER, REAR DRIVE SHAFT	2
24	48-090984		CAPSCREW, 5/8 X 2 1/2 G5 PLT	6
25	03-052-012		SPROCKET, IDLER	6
26	66-010300		LOCKWASHER, 5/8 PLT	6
27	68-010300		HEX NUT, 5/8 PLT	6
28	04-050-013		FLATWASHER, 5/8 HARDENED PLN	30
29	54-010194		SETSCREW, 7/16 X 1 1/4 SQ HD	12
30	70-010071		JAM NUT, 7/16	12
31	03-053-031		V-BELT- HC-72	2
32	03-026-138		KEY, 1/4 X 1 1/4	8
33	03-053-040		V-BELT, 156.2 (3 PER SET)	2
34	03-052-043		CHAIN, #60-72P	6

LT & RT INVERTER W/O RODS

(03-081-119) 8-30 LT
(03-081-120) 8-30 RT

(03-081-092) 8-36, 8-38, 8-40 LT
(03-081-093) 8-36, 8-38, 8-40 RT



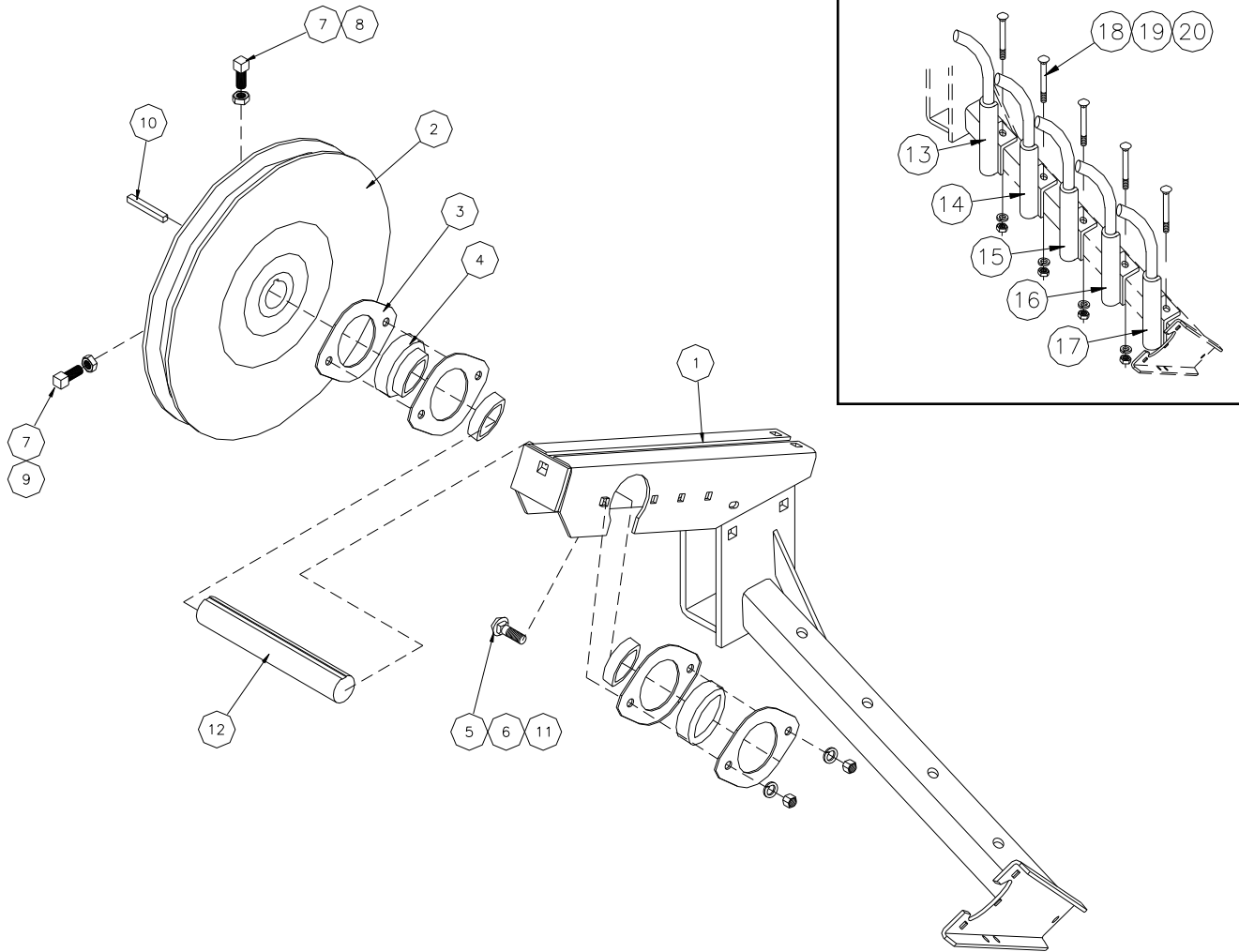
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY			
				30"		36", 38", 40"	
				LT	RT	LT	RT
1	03-080-300		ROD, LT LOWER BEARING	1	-	1	-
	03-080-301		ROD, RT LOWER BEARING	-	1	-	1
2	03-080-247		SHEILD, LT U-JOINT	1	-	1	-
	03-080-248		SHIELD, RT U-JOINT	-	1	-	1
3	03-051-020		FLANGE, 3H 62 MSTR	2	2	2	2
4	03-051-002		BEARING, 1 3/16 W/COLLAR	1	1	1	1
5	68-010150		HEX NUT, 3/8 PLT	7	7	7	7
6	66-010150		LOCKWASHER, 3/8 PLT	7	7	7	7

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY			
				30"		36",38" 40"	
				LT	RT	LT	RT
7	68-010250		HEX NUT, 1/2 PLT	7	7	8	8
8	66-010250		LOCKWASHER, 1/2	7	7	8	8
9	52-050260		CARRIAGE SCREW, 1/2 X 3 1/4	4	4	5	5
10	52-050275		CARRIAGE SCREW, 1/2 X 3 1/2	2	2	2	2
11	03-026-016		KEY, 1/4 X 1/4 X 2	1	1	1	1
12	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	2	2	2	2
13	66-010100		LOCKWASHER, 5/16 PLT	2	2	2	2
14	68-010100		HEX NUT, 5/16PLT	2	2	2	2
15	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	7	7	7	7
16	52-050123		CARRIAGE SCREW, 1/2 X 1 G5 PLT	1	1	1	1
17	54-010180		SETSCREW, 7/16 X 7/8 PLT	1	1	1	1
18	54-010190		SETSCREW, 7/16 X 1 SQ HD	2	2	2	2
19	72-010050		LOCKNUT, 3/8 PLT	4	4	4	4
20	70-010071		JAM NUT, 7/16 HEX	3	3	3	3
21	03-055-133		U-JOINT, SINGLE 35R	1	1	1	1
22	03-081-122		INVERTER, 6-30LT	1	-	-	-
	03-081-097		INVERTER, LT	-	-	1	-
	03-081-123		INVERTER, 6-30 RT	-	1	-	-
	03-081-098		INVERTER, RT	-	-	-	1
23	62-010050		FLATWASHER, 5/16 STD	2	2	2	2
24	03-081-052		BELT, LT INVERTER	1	-	1	-
	03-081-053		BELT, RT INVERTER	-	1	-	1
25	03-080-359		CYLINDER, "A" DISC	5	5	6	6
26	03-024-198		SPACER, '84 INVERTER	4	4	5	5
27	03-050-114		CAPSCREW, 3/8 X 20 3/8 G5	4	4	-	-
	03-050-011		CAPSCREW, 3/8 X 25 G5 PLT	-	-	4	4
28	03-080-412		SHAFT, LOWER CYLINDER	1	1	1	1

LT & RT INVERTER W/O RODS

(03-081-122) 8-30 LT
(03-081-123) 8-30 RT

(03-081-097) 8-36, 8-38, & 8-40 LT
(03-081-098) 8-36, 8-38, & 8-40 RT



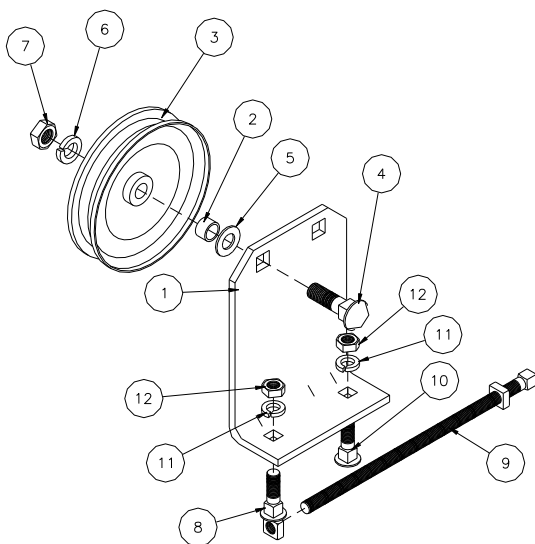
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY			
				30"		36", 38", 40"	
				LT	RT	LT	RT
1	03-080-688		SUPPORT, 6-30 CYL LT	1	-	-	-
	03-080-689		SUPPORT, 6-30 CYL RT	-	1	-	-
	03-080-511		SUPPORT, '84 LT CYL	-	-	1	-
	03-080-512		SUPPORT, '84 RT CYL	-	-	-	1
2	03-053-029		SHEAVE	1	1	1	1
3	03-051-022		FLANGE, 2H 62 MST	4	4	4	4
4	03-051-002		BEARING, 1 3/16 W/COLLAR	2	2	2	2
5	68-010150		HEX NUT, 3/8 PLT	4	4	4	4
6	66-010150		LOCKWASHER, 3/8 PLT	4	4	4	4
7	70-010051		JAM NUT, 3/8 PLT	2	2	2	2
8	54-010100		SETSCREW, 3/8 X 3/4 SQ HD	1	1	1	1
9	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	1	1	1	1
10	03-026-016		KEY, 1/4 X 1/4 X 2	1	1	1	1
11	52-050035		CARRIAGE SCREW, 3/8 X 1 G5	4	4	4	4
12	03-026-086		SHAFT, CYLINDER DRIVE	1	1	1	1

LT & RT ROD GROUP

(03-081-126) 8-30 LT
(03-081-127) 8-30 RT

(03-081-094) 8-36, 8-38 & 8-40 LT
(03-081-095) 8-36, 8-38, & 8-40 RT

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	6-ROW QTY			
				30"		36", 38", 40"	
				LT	RT	LT	RT
13	03-080-565		#2.91 VINE GUIDE, LT	1	-	1	-
	03-080-566		#2.91 VINE GUIDE, RT	-	1	-	1
14	03-080-567		#3.91 VINE GUIDE, LT	1	-	1	-
	03-080-568		#3.91 VINE GUIDE, RT	-	1	-	1
15	03-080-569		#4.91 VINE GUIDE, LT	1	-	1	-
	03-080-570		#4.91 VINE GUIDE, RT	-	1	-	1
16	03-080-571		#5.91 VINE GUIDE, LT	-	-	1	-
	03-080-572		#5.91 VINE GUIDE, RT	-	-	-	1
17	03-080-538		#6.85 VINE GUIDE, LT	1	-	1	-
	03-080-539		#6.85 VINE GUIDE, RT	-	1	-	1
18	52-050260		CARRIAGE BOLT, 1/2 X 3 1/4	4	4	5	5
19	66-010250		LOCKWASHER, 1/2 PLT	4	4	5	5
20	68-010250		HEX NUT, 1/2 PLT	4	4	5	5



LT & RT INVERTER IDLER

(03-081-052) LT

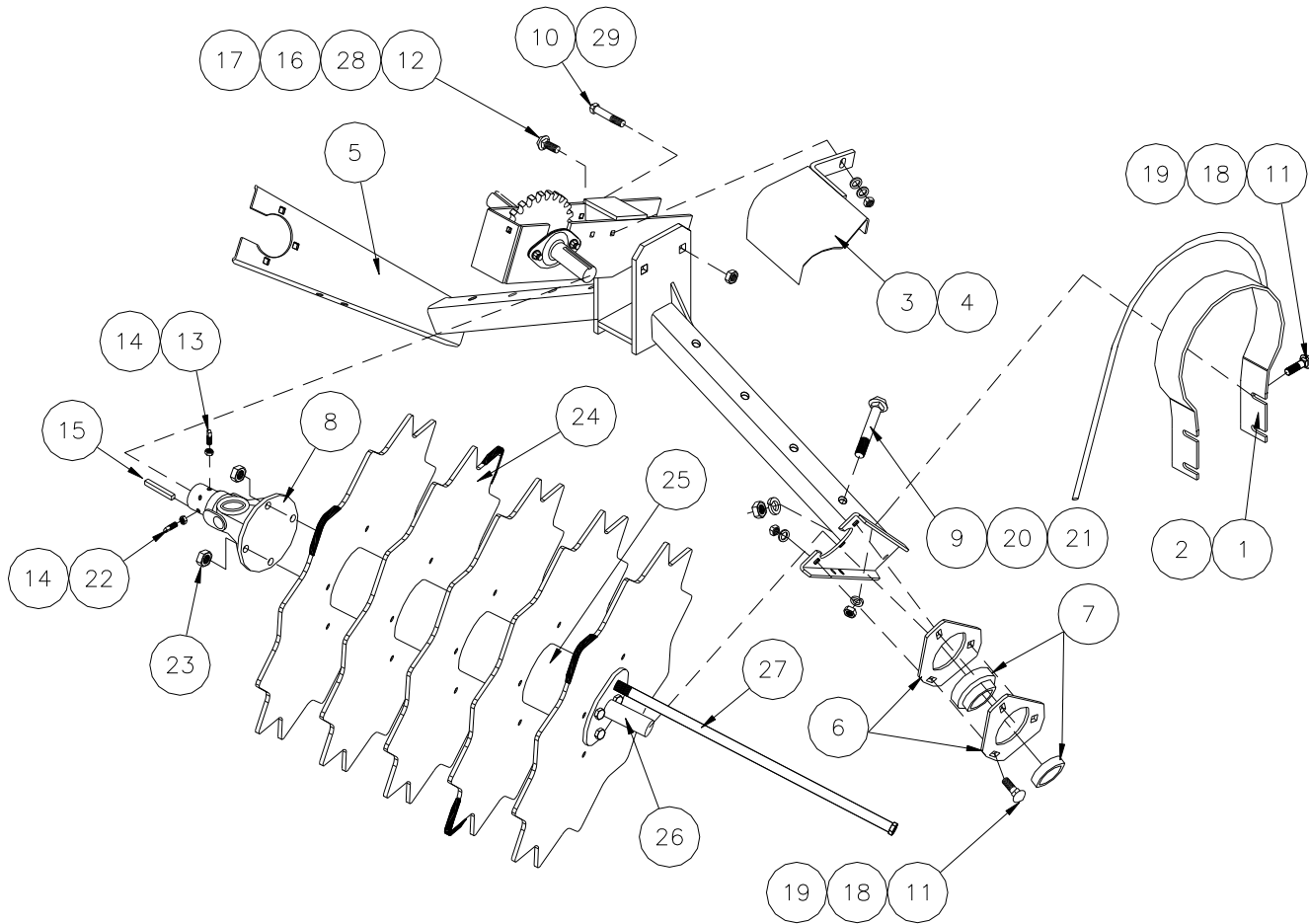
(03-081-053) RT

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-023-251		BRACKET, IDLER	1
2	03-050-087		SPACER, INV. BELT	1
3	03-053-023		IDLER, 1 X 5 1/2 (.625) BRG	1
4	52-050360		CARRIAGE SCREW, 5/8 X 2 1/2 G5 PLT	1
5	62-010250		FLATWASHER, 5/8 STD PLT	1
6	66-010300		LOCKWASHER, 5/8 REG PLT	1
7	68-010300		HEX NUT, 5/8 PLT	1
8	03-080-250		BRACKET, IDLER PUSH	1
9	03-080-308		BOLT, IDLER PUSH	1
10	52-050123		CARRIAGE SCREW, 1/2 X 1 G5 PLT	1
11	66-010250		LOCKWASHER, 1/2 REG PLT	2
12	68-010250		HEX NUT, 1/2 PLT	2

LT & RT CENTER INVERTER W/O RODS

(03-081-121) 8-30
(3 Bundles Required Per Machine)

(03-081-096) 8-36 & 8-38
(3 Bundles Required Per Machine)

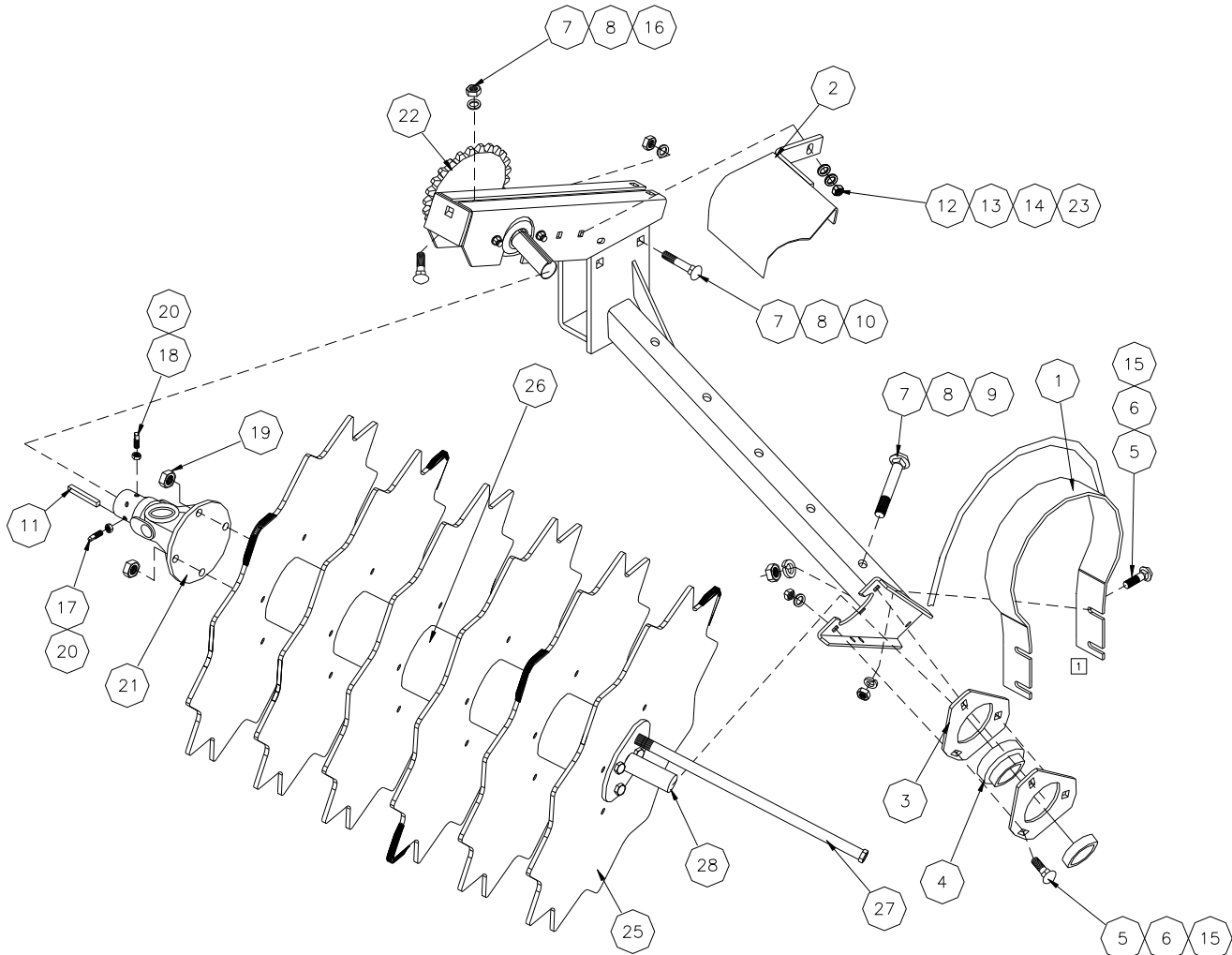


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY	
				30"	36" 38"
1	03-080-300		ROD, LT LOWER BEARING	1	1
2	03-080-301		ROD, RT LOWER BEARING	1	1
3	03-080-247		SHEILD, LT U-JOINT	1	1
4	03-080-248		SHIELD, RT U-JOINT	1	1
5	03-081-118		SUB ASSY, 6-30 CENTER	1	-
	03-081-099		SUB ASSY, CENTER INVERTER	-	1
6	03-051-020		FLANGE, 3H 62 MSTR	4	4
7	03-051-002		BEARING, 1 3/16 W/COLLAR	2	2
8	03-055-133		U-JOINT, SINGLE 35R	2	2
9	52-050260		CARRIAGE SCREW, 1/2 X 3 1/4 G5 PLT	8	10
10	48-090900		CAPSCREW, 1/2 X 5 1/2 G5 PLT	2	2
11	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	14	14

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	8-ROW QTY	
				30"	36" 38"
12	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	4	4
13	54-010190		SETSCREW, 7/16 X 1 SQ HD CUPPT	4	4
14	70-010071		JAM NUT, 7/16 PLT	6	6
15	03-026-016		KEY, 1/4 X 2	2	2
16	66-010100		LOCKWASHER, 5/16 PLT	4	4
17	68-010100		HEX NUT, 5/16 PLT	4	4
18	66-010150		LOCKWASHER, 3/8 PLT	14	14
19	68-010150		HEX NUT, 3/8 PLT	14	14
20	66-010250		LOCKWASHER, 1/2 PLT	8	10
21	68-010250		HEX NUT, 1/2 PLT	8	10
22	54-010180		SETSCREW, 7/16 X 7/8 SQ HD	2	2
23	72-010050		LOCKNUT, 3/8	8	8
24	03-080-359		CYLINDER, "A" DISC	10	12
25	03-024-198		SPACER, '84 INVERTER	8	10
26	03-080-412		SHAFT, LOWER CYLINDER	2	2
27	03-050-114		CAPSCREW, 3/8 X 20 3/8" G5	8	-
	03-080-011		CAPSCREW, 3/8 X 25" G5	-	8
28	62-010050		FLATWASHER, 5/16 PLT	4	4
29	80-020150		WHIZ FLANGE LOCKNUT, 1/2 G"B" PLT	2	2

8-40 ONLY LT & RT INVERTER W/O ROD SPROCKET

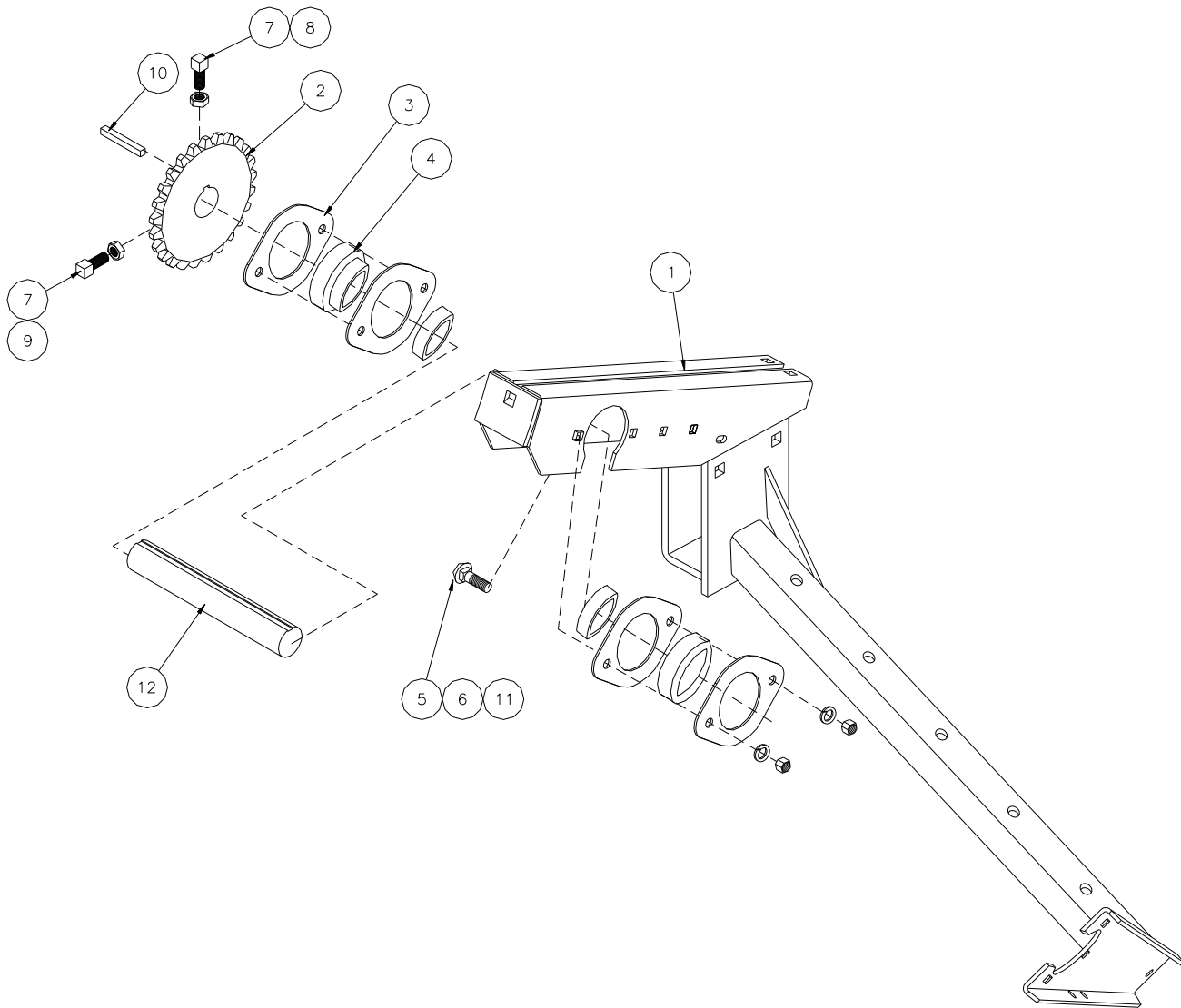
(03-081-106 & 03-081-107)
(3 Bundles Required Per Machine)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
1	03-080-300		ROD, LT LOWER BEARING	1	-
	03-080-301		ROD, RT LOWER BEARING	-	1
2	03-080-247		SHEILD, LT U-JOINT	1	-
	03-080-248		SHIELD, RT U-JOINT	-	1
3	03-051-020		FLANGE, 3H 62 MSTR	2	2
4	03-051-002		BEARING, 1 3/16 W/COLLAR	1	1
5	68-010150		HEX HUT, 3/8 PLT	7	7
6	66-010150		LOCKWASHER, 3/8 PLT	7	7
7	68-010250		HEX NUT, 1/2 PLT	8	8
8	66-010250		LOCKWASHER, 1/2 PLT	8	8
9	52-050260		CARRIAGE SCREW, 1/2 X 3 1/4 G5 PLT	5	5
10	52-050275		CARRIAGE SCREW, 1/2 X 3 1/2 G5 PLT	2	2
11	03-026-016		KEY, 1/4 X 1/4 X 2	1	1

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
12	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	2	2
13	66-010100		LOCKWASHER, 5/16 PLT	2	2
14	68-010100		HEX NUT, 5/16 PLT	2	2
15	52-050035		CARRIAGE SCREW, 3/8 X 1 G5 PLT	7	7
16	52-050123		CARRIAGE SCREW, 1/2 X 1 G5 PLT	1	1
17	54-010180		SETSCREW, 7/16 X 7/8 SQ HD	1	1
18	54-010190		SETSCREW, 7/16 X 1 SQ HD	2	2
19	72-010050		LOCK NUT, 3/8 PLT	4	4
20	70-010071		JAM NUT, 7/16 PLT	3	3
21	03-055-133		U-JOINT, SINGLE 35R	1	1
22	03-081-108		SUB ASSY, LT INVERTER	1	-
	03-081-109		SUB ASSY, RT INVERTER	-	1
23	62-010050		FLATWASHER, 5/16 PLT	2	2
25	03-080-359		CYLINDER, "A" DISC	6	6
26	03-024-198		SPACER, "84 INVERTER	5	5
27	03-050-011		CAPSCREW, 3/8 X 20 3/8 G5	4	4
28	03-080-412		SHAFT, LOWER CYLINDER	1	1

8-40 ONLY LT & RT INVERTER W/O ROD SPROCKET
(03-081-108 & 03-081-109)



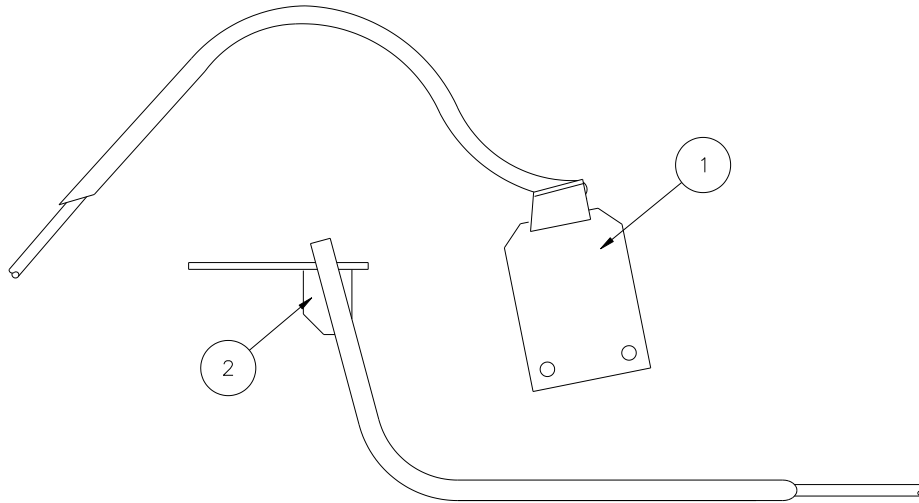
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
1	03-080-511		SUPPORT, '84 LT CYL	1	-
	03-080-512		SUPPORT, '84 RT CYL	-	1
2	03-080-600		SPROCKET, 60B25-1.188	1	1
3	03-051-022		FLANGE, 2H 62 MST	4	4
4	03-051-002		BEARING, 1 3/16 W/COLLAR	2	2
5	68-010150		HEX NUT, 3/8 PLT	4	4
6	66-010150		LOCKWASHER, 3/8 PLT	4	4
7	70-010051		JAM NUT, 3/8 PLT	2	2
8	54-010100		SETSCREW, 3/8 X 3/4 SQ HD	1	1
9	54-010150		SETSCREW, 3/8 X 7/8 SQ HD	1	1
10	03-026-042		KEY, 1/4 X 1/4 X 1 9/16	1	1
11	52-050035		CARRIAGE SCREW, 3/8 X 1 G5	4	4
12	03-026-086		SHAFT, CYLINDER DRIVE	1	1

#1 , 92 CENTER VINE GUIDE ROD

(Used on Center Inverter Only)

(03-082-194)

(3 Bundles Required Per Machine on 30", 36" & 38")

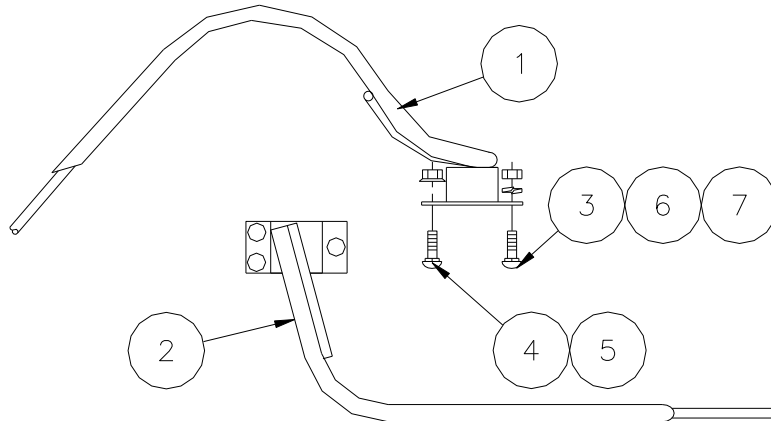


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-581		#1.92 CENTER VINE ROD, LT	1
2	03-080-582		#1.92 GUIDE ROD CENTER, RT	1

#1, 92 VINE GUIDE ROD

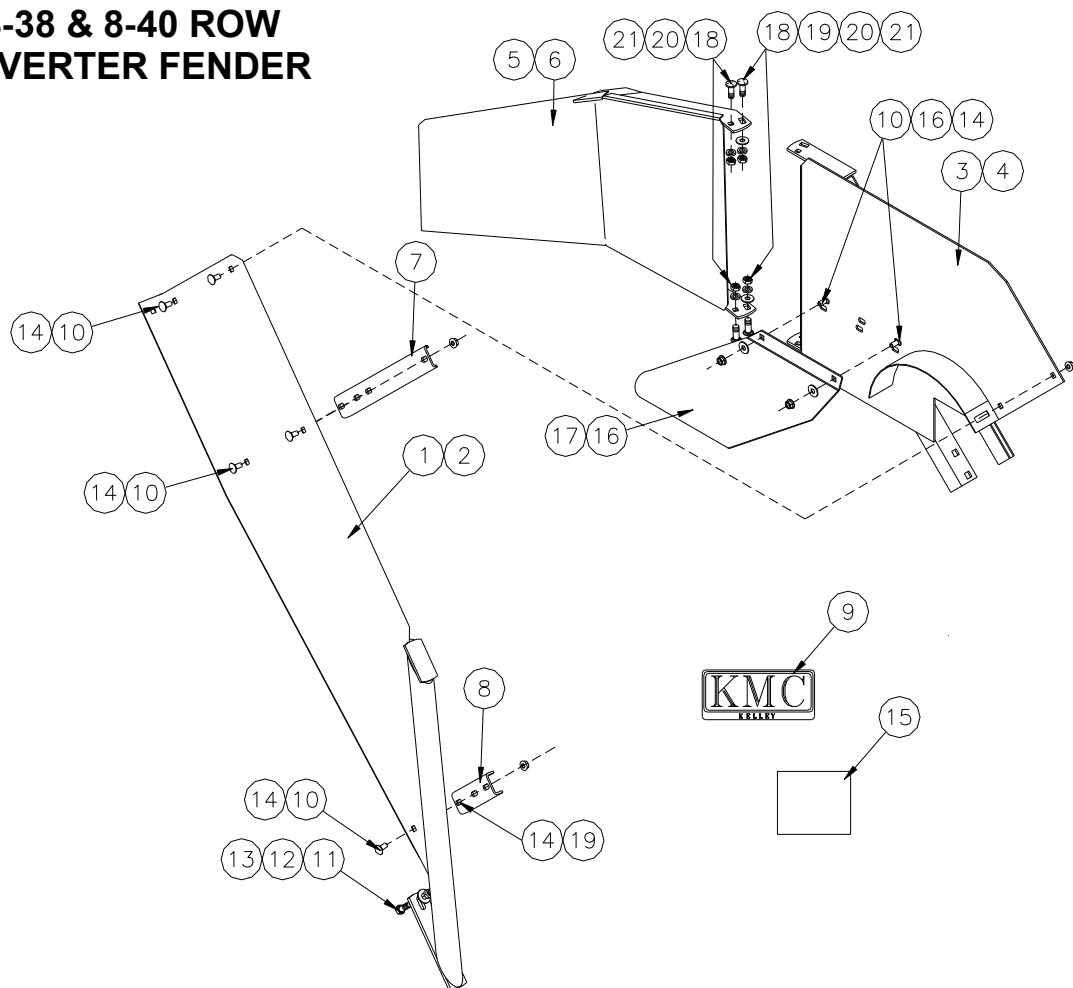
(03-082-193)

(1 Bundle Required Per Machine on 30", 36" & 38") (4 Required for 40")

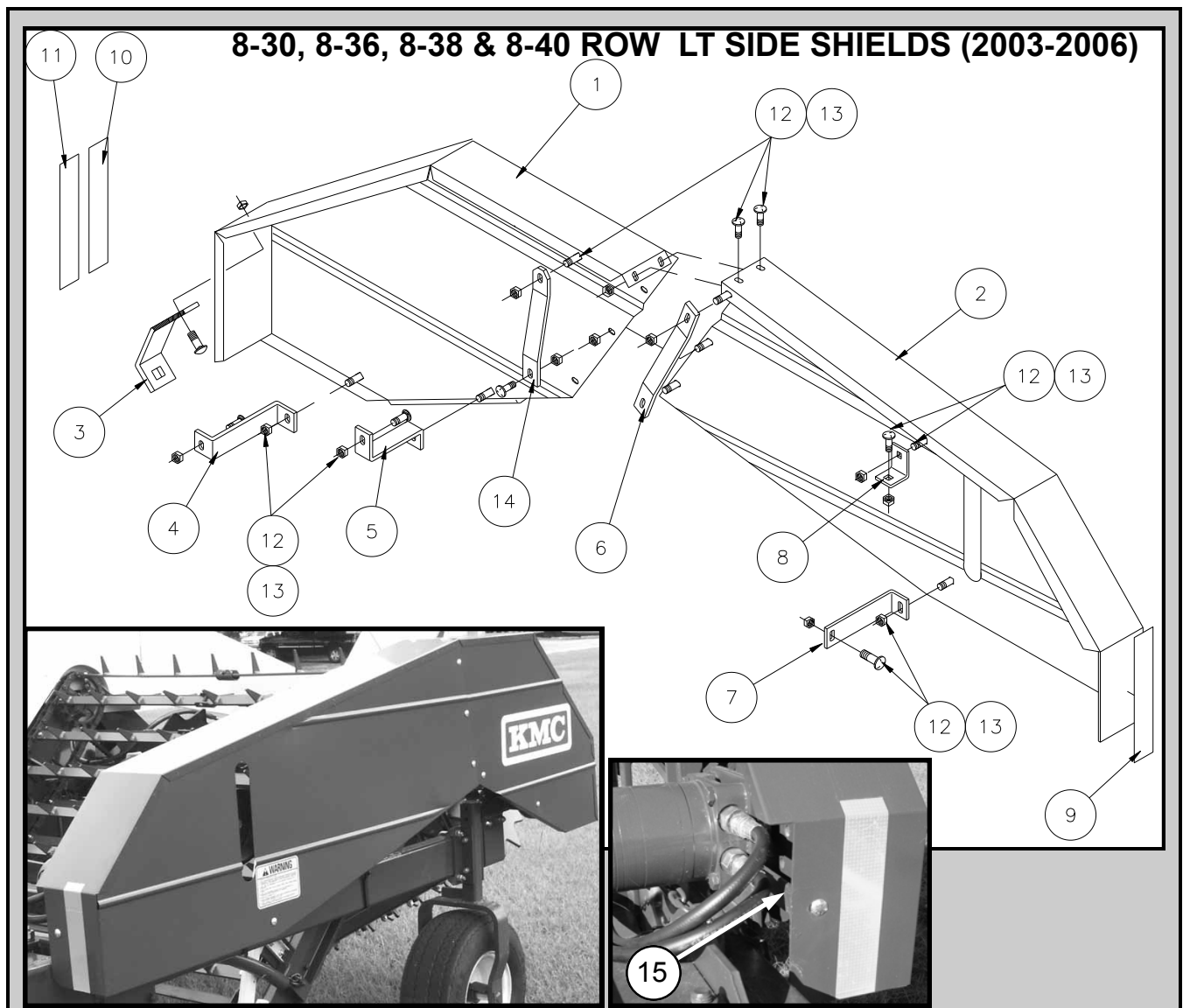


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-579		#1.92 CENTER VINE ROD, LT	1
2	03-080-580		#1.92 GUIDE ROD CENTER, RT	1
3	52-050123		CARRIAGE SCREW, 1/2 X 1	2
4	52-050035		CARRIAGE SCREW, 3/8 X 1	4
5	78-020300		LOCKNUT, 3/8 WHIZ FLANGE G8 PLT	4
6	66-010250		LOCKWASHER, 1/2 PLT	2
7	68-010250		HEX NUT, 1/2 PLT	2

8-30, 8-36, 8-38 & 8-40 ROW CYLINDER INVERTER FENDER

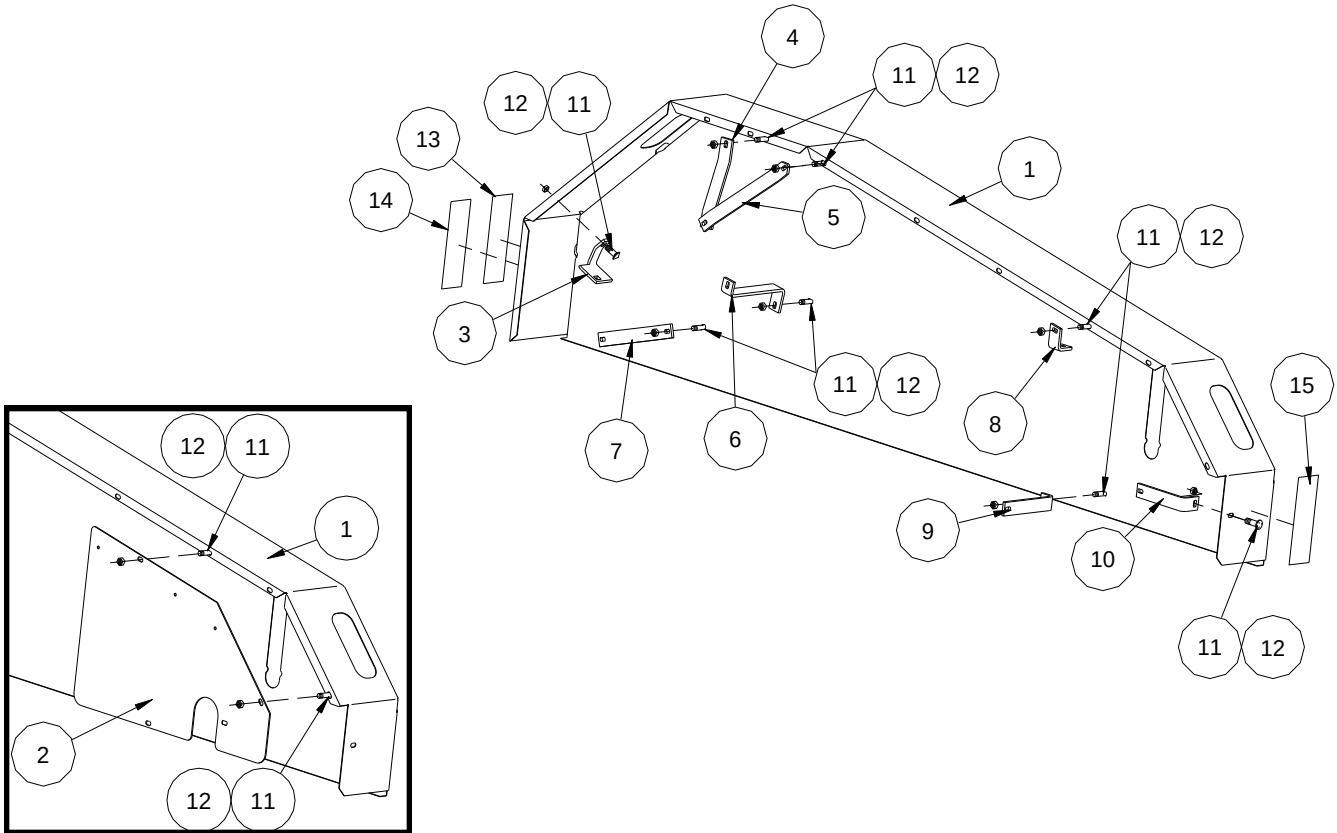


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-464		FENDER, LT	4
2	03-080-465		FENDER, RT	4
3	03-080-644		FENDER, LT REAR	4
4	03-080-645		FENDER, RT REAR	4
5	03-080-563		ADJUSTABLE SHIELD, LT	4
6	03-080-564		ADJUSTABLE SHIELD, RT	4
7	03-027-015		FENDER POST	8
8	03-027-232		FENDER POST	8
9	02-050-053		KMC DECAL	2
10	52-050005		CARRIAGE SCREW, 5/16 X 3/4	88
11	48-090100		CAPSCREW, 3/8 X 1	8
12	62-010100		FLATWASHER, 3/8	8
13	72-010050		LOCKNUT, 3/8 G"B" PLT	8
14	78-020045		WHIZ NUT, 5/16	88
15	03-050-084		DECAL, 36", 38" & 40" SHAKER ROD	1
	03-050-121		DECAL, 30" SHAKER ROD	1
16	03-027-454		SHIELD, SLANT REAR LT	4
17	03-027-455		SHIELD, SLANT REAR RT	4
18	52-050010		CARRIAGE SCREW, 5/16 X 1	32
19	62-010050		FLATWASHER, 5/16 PLT	16
20	66-010100		LOCKWASHER, 5/16 PLT	32
21	68-010100		HEXNUT, 5/16 PLT	32



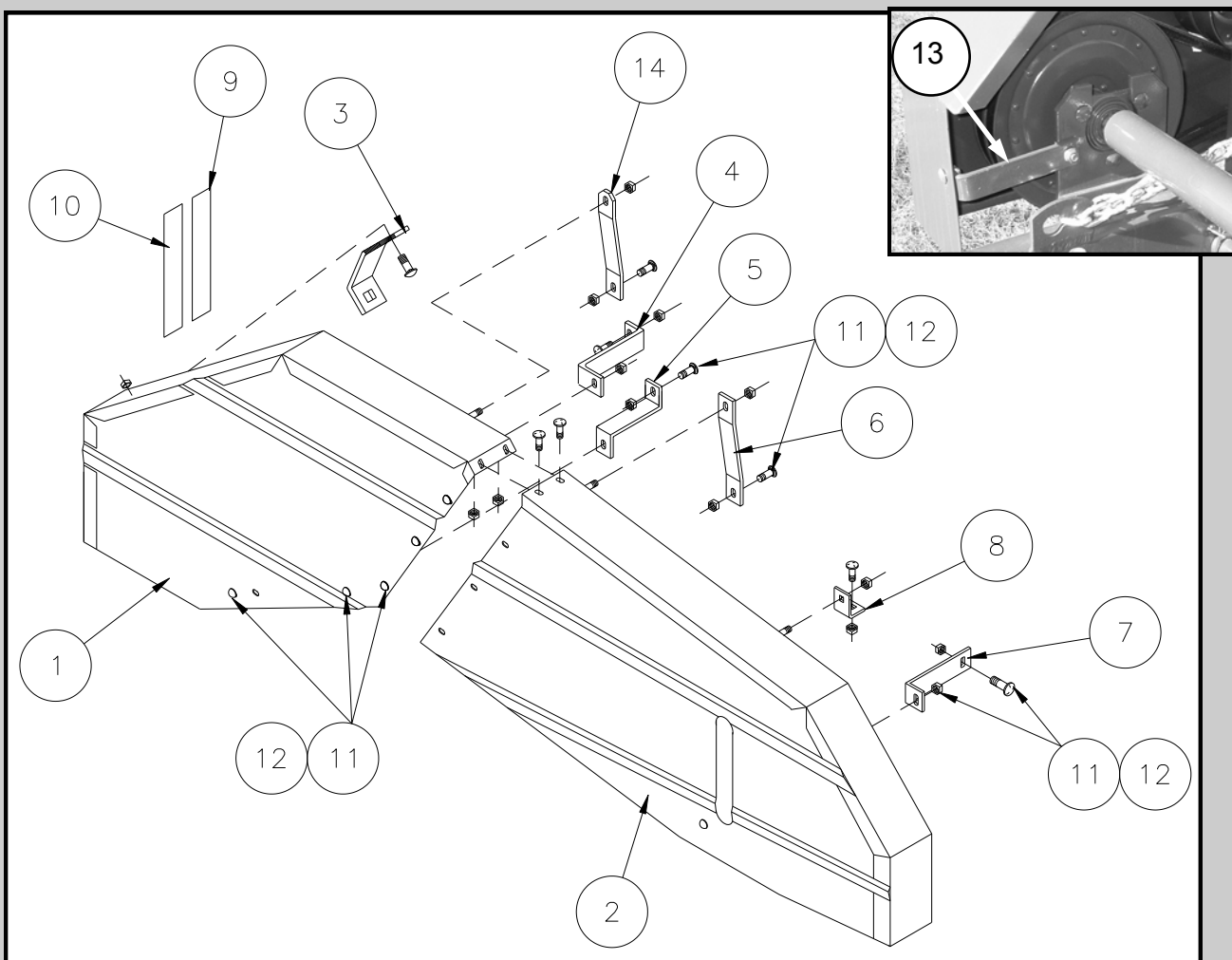
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-855		SHIELD, LT REAR	1
2	03-080-853		SHIELD, LT FRONT	1
3	03-023-878		BRACKET, LT REAR SHIELD	1
4	03-023-880		BRACKET, REAR SHIELD	1
5	03-023-873		BRACKET, BOTTOM FRONT	1
6	03-023-872		BRACKET, TOP FRONT	1
7	03-023-876		BRACKET, IDLER BOTTOM	1
8	03-023-874		BRACKET, LT TOP IDLER	1
9	33-050-265		STRIP, YELLOW REFLECTOR	1
10	33-050-267		STRIP, ORANGE FLOURENCENT	1
11	33-050-266		STRIP, RED REFLECTOR	1
12	52-050005		CARRIAGE SCREW, 5/16 X 3/4	17
13	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	17
14	03-023-877		BRACKET, TOP REAR	1
15	03-023-871		BRACKET, GEAR BOX MOUNT	1

8-30, 8-36, 8-38 & 8-40R LT SIDE SHIELDS (2007 TO PRESENT)



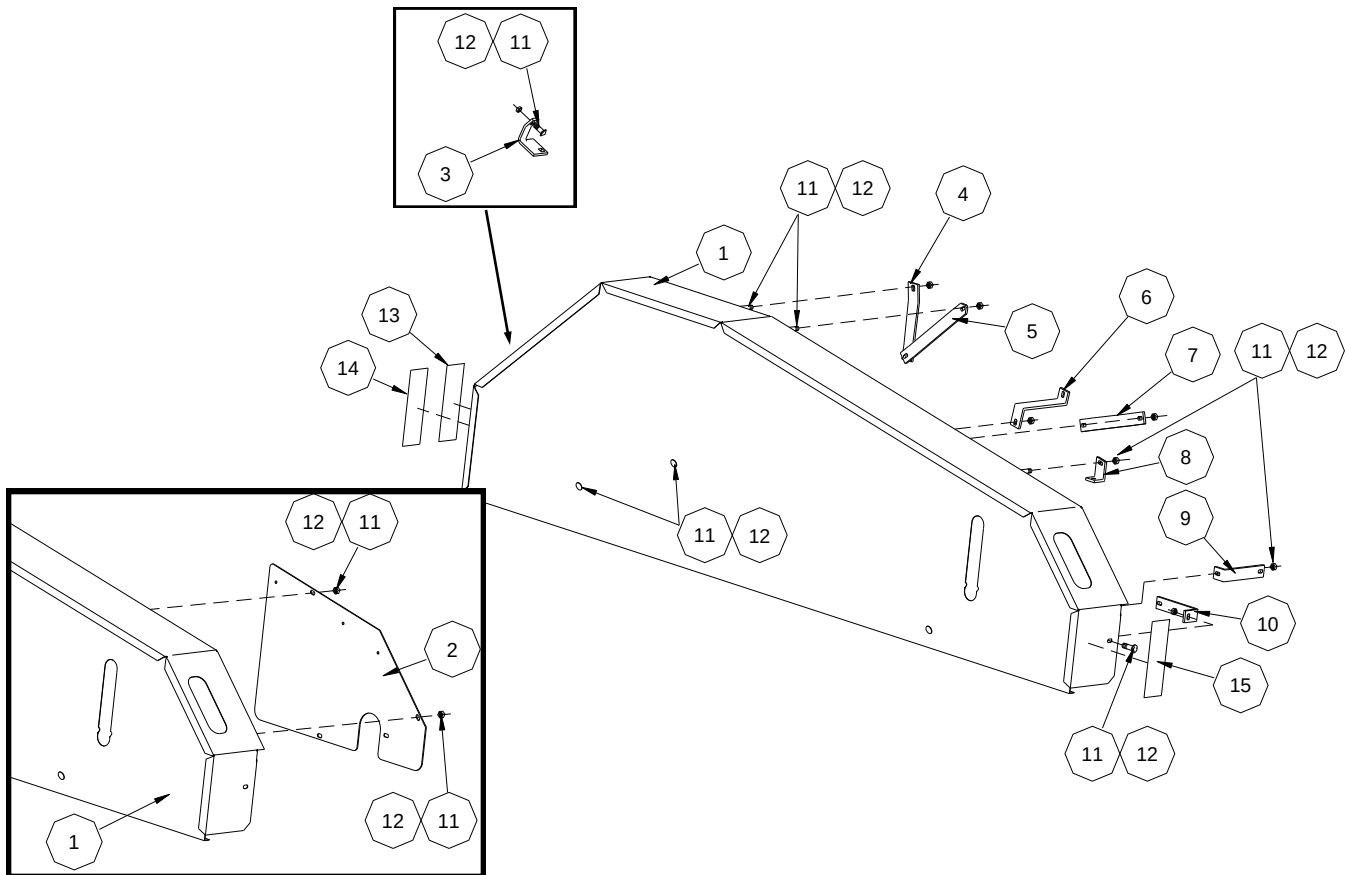
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-992		SHIELD, LT	1
2	03-027-458		SHIELD, FRONT GEARBOX INSIDE	1
3	03-023-878		BRACKET, LT REAR SHIELD	1
4	03-023-872		BRACKET, TOP FRONT	1
5	03-023-877		BRACKET, TOP REAR	1
6	03-023-873		BRACKET, BOTTOM FRONT	1
7	03-023-880		BRACKET, REAR SHIELD	1
8	03-023-874		BRACKET, LT TOP IDLER	1
9	03-023-876		BRACKET, IDLER BOTTOM	1
10	03-023-871		BRACKET, GEAR BOX MOUNT	1
11	52-050005		CARRIAGE SCREW, 5/16 X 3/4	10
12	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	10
13	33-050-267		STRIP, ORANGE FLOURENCENT	1
14	33-050-266		STRIP, RED REFLECTOR	1
15	33-050-265		STRIP, YELLOW REFLECTOR	1

8-30, 8-36, 8-38, & 8-40R RT SIDE SHIELDS (2003-2006)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-856		SHIELD, RT REAR	1
2	03-080-854		SHIELD, RT FRONT	1
3	03-023-879		BRACKET, RT REAR SHIELD	1
4	03-023-880		BRACKET, REAR SHIELD	1
5	03-023-873		BRACKET, BOTTOM FRONT	1
6	03-023-872		BRACKET, TOP FRONT	2
7	03-023-876		BRACKET, IDLER BOTTOM	1
8	03-023-875		BRACKET, RT TOP IDLER	1
9	33-050-267		STRIP, ORANGE FLOURENCENT	1
10	33-050-266		STRIP, RED REFLECTOR	1
11	52-050005		CARRIAGE SCREW, 5/16 X 3/4	17
12	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	17
13	03-023-871		BRACKET, GEAR BOX MOUNT	1
14	03-023-877		BRACKET, TOP REAR	1

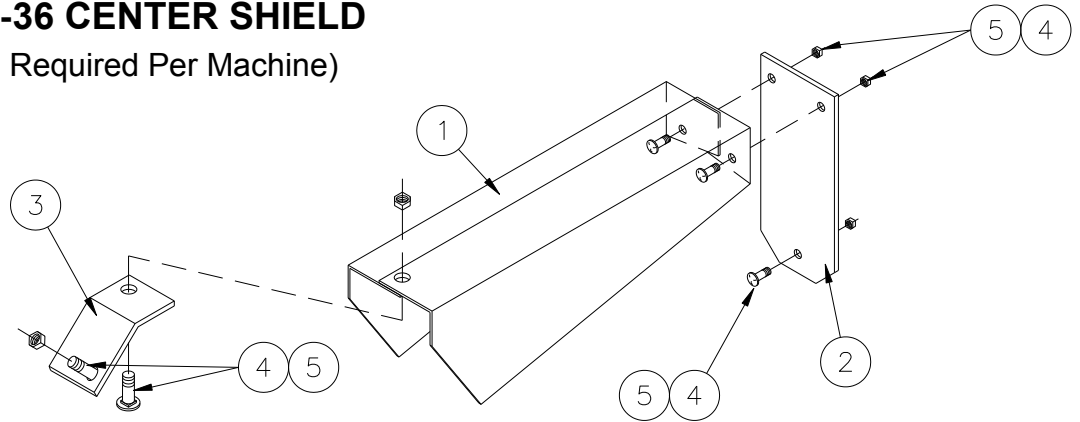
8-30, 8-36, 8-38 & 8-40R RT SIDE SHIELDS (2007 TO PRESENT)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-993		SHIELD, RT	1
2	03-027-458		SHIELD, FRONT GEARBOX INSIDE	1
3	03-023-879		BRACKET, RT REAR SHIELD	1
4	03-023-872		BRACKET, TOP FRONT	1
5	03-023-877		BRACKET, TOP REAR	1
6	03-023-873		BRACKET, BOTTOM FRONT	1
7	03-023-880		BRACKET, REAR SHIELD	1
8	03-023-875		BRACKET, RT TOP IDLER	1
9	03-023-876		BRACKET, IDLER BOTTOM	1
10	03-023-871		BRACKET, GEAR BOX MOUNT	1
11	52-050005		CARRIAGE SCREW, 5/16 X 3/4	10
12	78-020049		WHIZ FLANGE LOCKNUT, 5/16-18	10
13	33-050-267		STRIP, ORANGE FLOURENCENT	1
14	33-050-266		STRIP, RED REFLECTOR	1
15	33-050-265		STRIP, YELLOW REFLECTOR	1

8-30, & 8-36 CENTER SHIELD

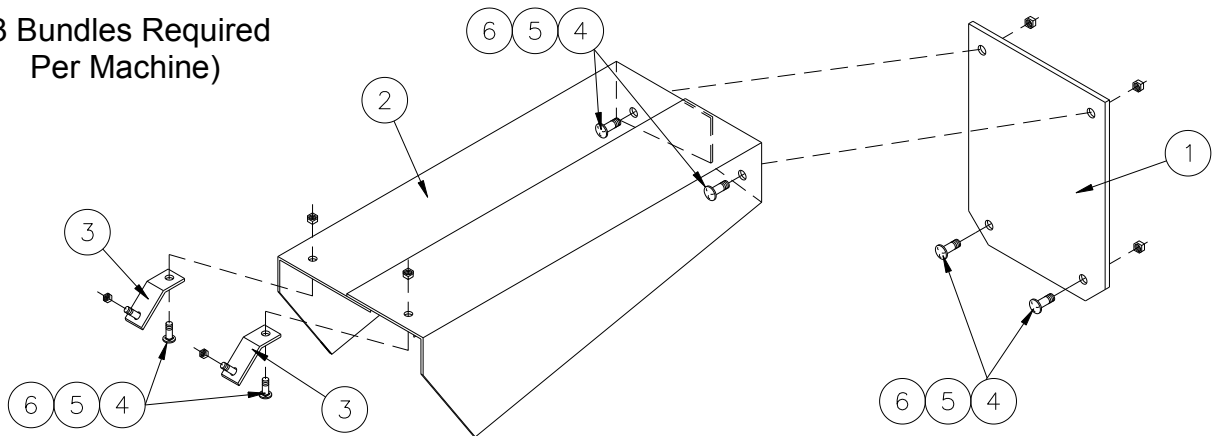
(3 Bundles Required Per Machine)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	03-080-478		INVERTER DRIVE SHIELD CENTER	1
2	03-027-244		INVERTER DRIVE SHIELD TOP	1
3	03-023-436		INVERTER DRIVE SHIELD REAR SUPPT	1
4	52-050005		CARRIAGE BOLT, 5/16 X 3/4 G5 PLT	5
5	78-020049		LOCKNUT, 5/16 WHIZ FLANGE	5

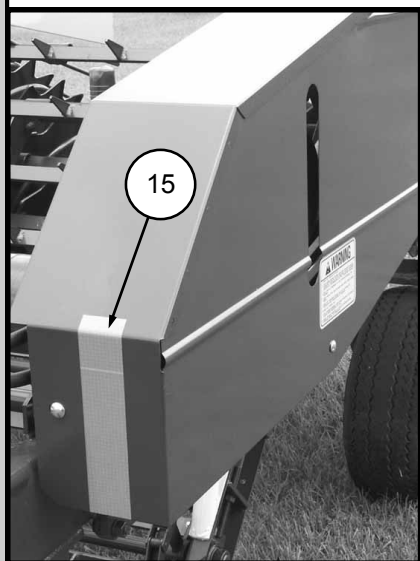
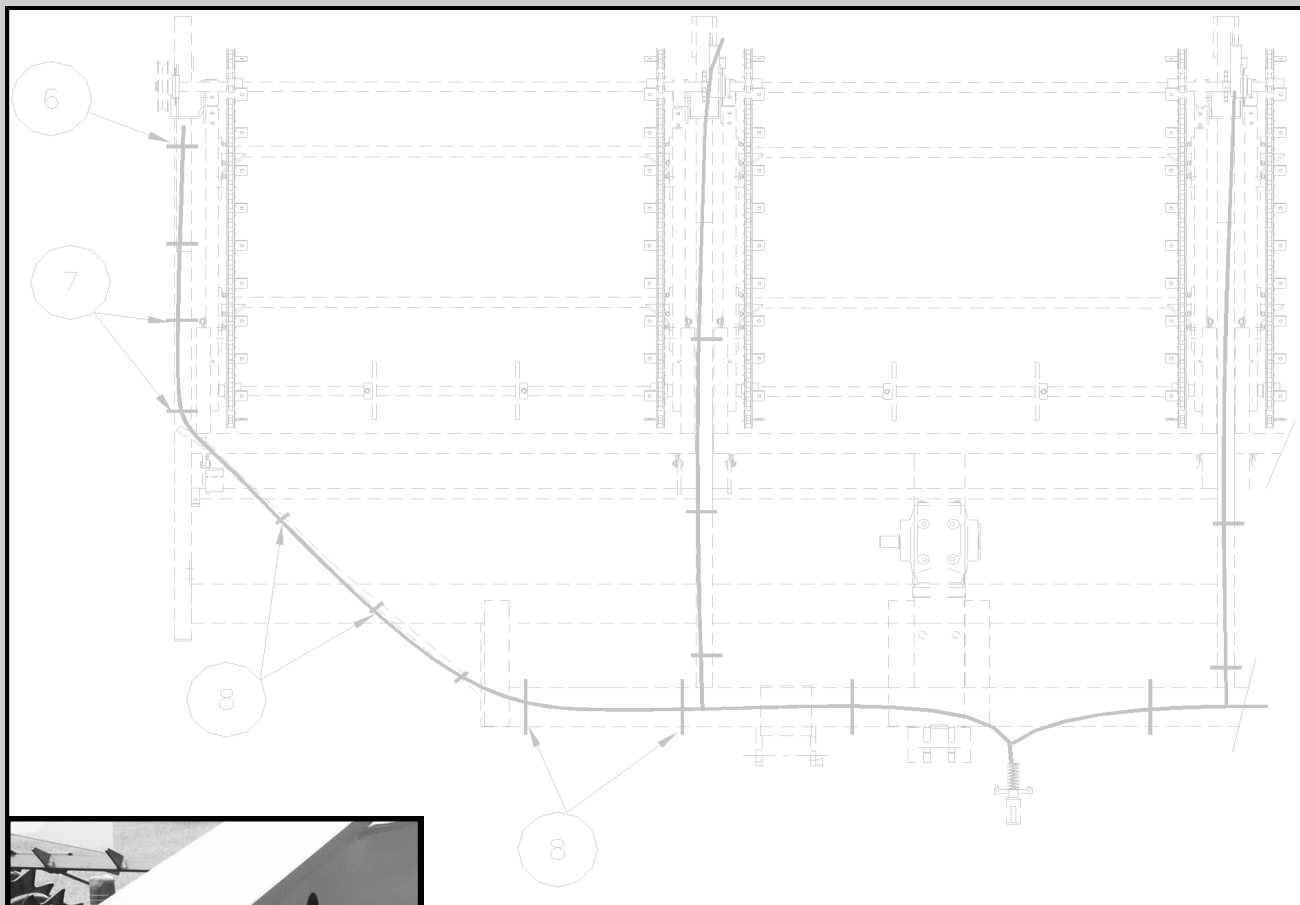
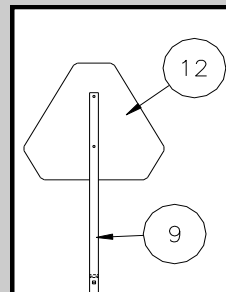
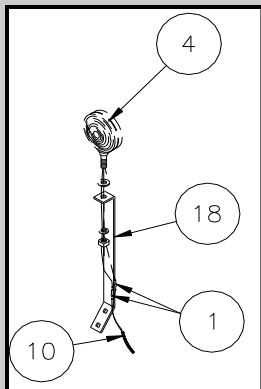
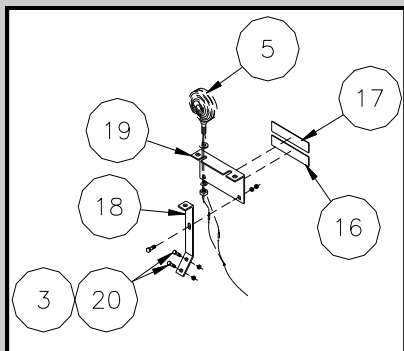
8-38, & 8-40 CENTER SHIELD

(3 Bundles Required Per Machine)

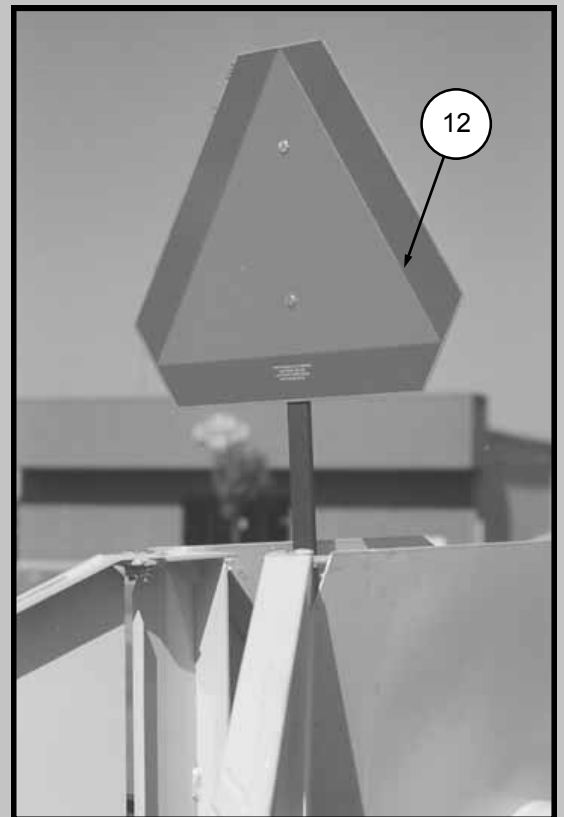
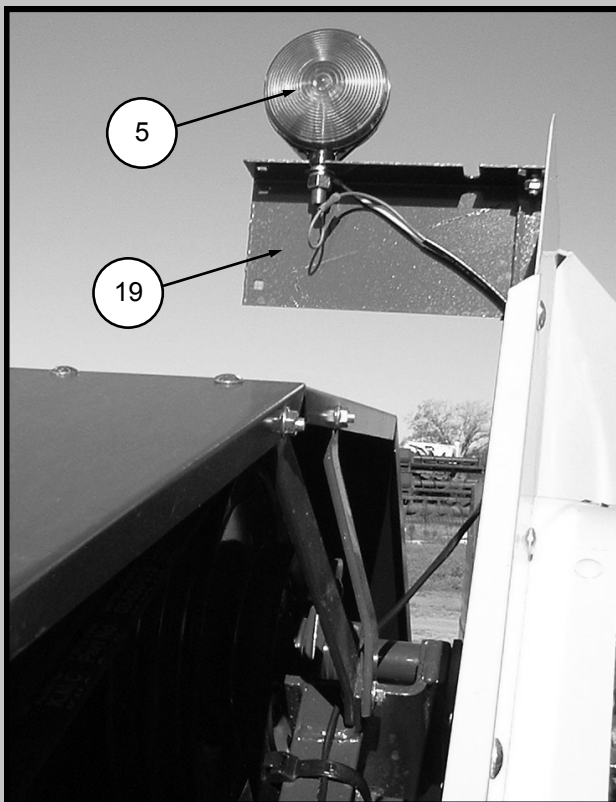


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				8-38	8-40
1	03-080-527		SHIELD, CENTER TOP	3	-
	03-027-269		SHIELD, CENTER TOP	-	3
2	03-027-244		SHIELD, INVERTER DRIVE	3	-
	03-080-598		SHIELD, INVERTER DRIVE	-	3
3	03-023-436		BRACKET, CENTER SHIELD	3	-
	03-023-634		BRACKET, CENTER SHIELD	-	6
4	52-050005		CARRIAGE BOLT, 5/16 X 3/4 G5 P	18	18
5	66-010100		LOCKWASHER, 5/16 PLT	18	18
6	68-010100		HEX NUT, 5/16 PLT	18	18

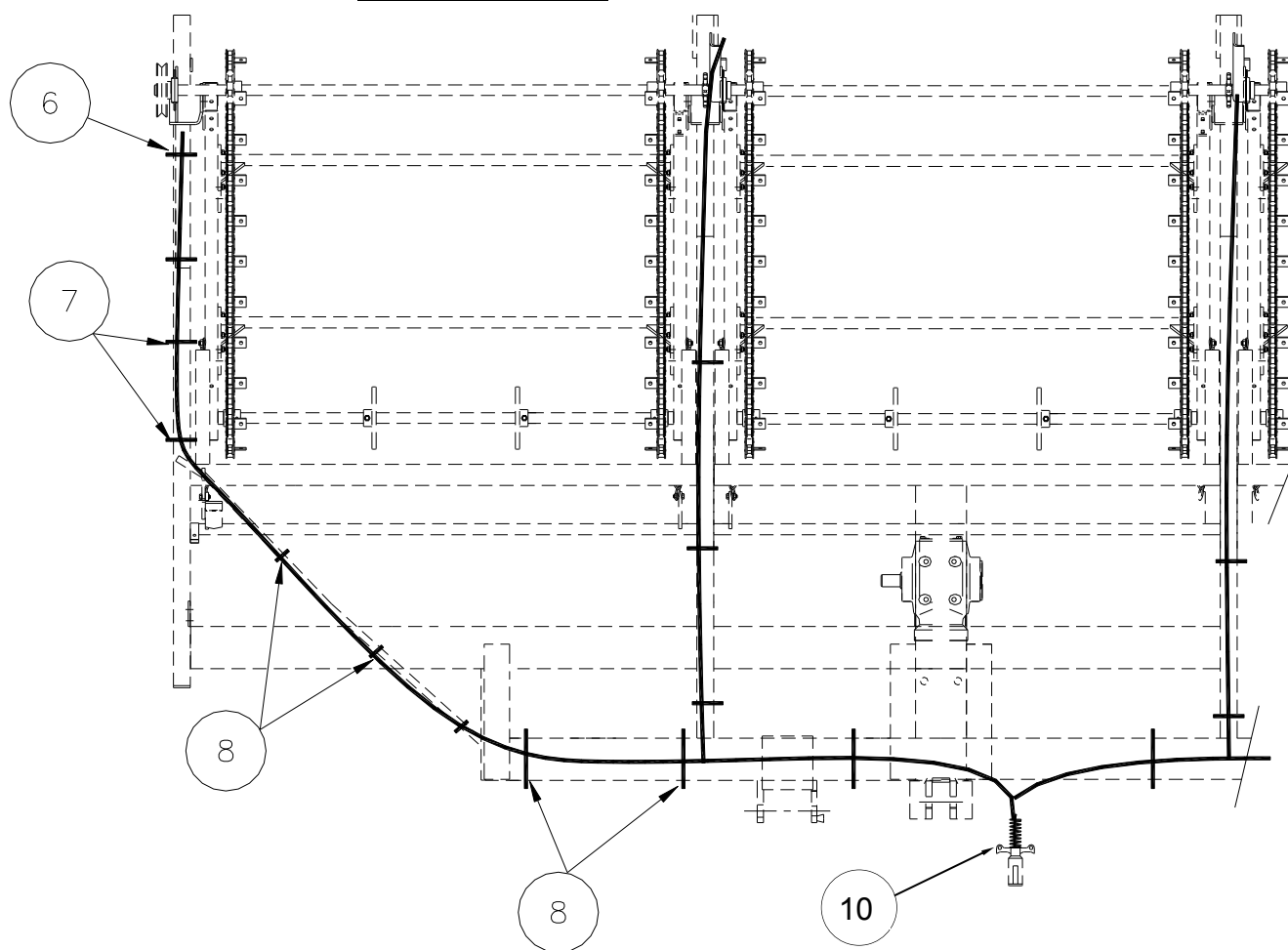
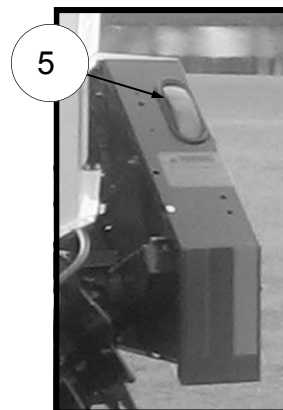
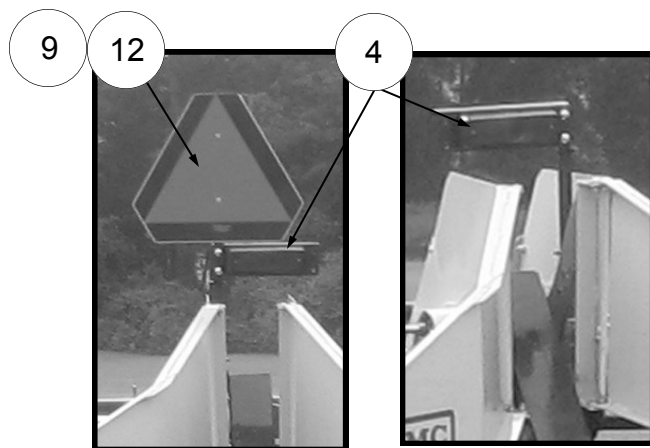
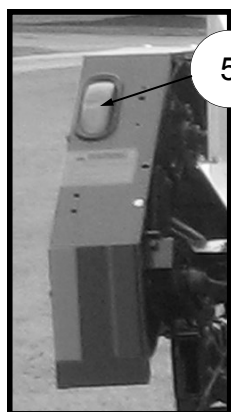
8R LIGHT KIT FOR ALL 8-ROW MACHINES (PRIOR TO 2007)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	33-062-006		CONNECTOR, BUTT	4
2	52-050019		CARRIAGE SCREW, 5/16 X 1 1/4 G5	2
3	78-020049		LOCKNUT, 5/16-18 WHIZ FLANGE	26
4	03-062-001		LIGHT, SINGLE RED	2
5	33-062-069		LIGHT, DOUBLE AMBER	2
6	33-050-137		TIE, 8" CABLE	6
7	02-050-088		STRAP, TIE DOWN	16
8	33-050-138		TIE, 12" CABLE	6
9	03-023-765		MOUNT, SMV EMBLEM	1
10	03-062-004		HARNESS, 8R WIRING	1
11	33-062-070		RING TERMINAL, 1/2"	4
12	03-050-068		EMBLEM, SMV	1
13	48-090005		CAPSCREW, 1/4 X 5/8 G5	2
14	78-020040		LOCKNUT, 1/4-20 WHIZ FLANGE PLT	2
15	33-050-265		STRIP, YELLOW REFLECTOR	1
16	33-050-266		STRIP, RED REFLECTOR	2
17	33-050-267		STRIP, ORANGE REFLECTOR	2
18	33-023-766		BRACKET, LIGHT	4
19	33-027-315		MOUNT, (2) LIGHT	2
20	52-050010		CARRIAGE SCREW, 5/16 X 1 G5 PLT	12



8R LIGHT KIT FOR ALL 8-ROW MACHINES (2008 TO PRESENT)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	33-062-006		CONNECTOR, BUTT	8
2	52-050019		CARRIAGE SCREW, 5/16 X 1 1/4 G5	2
3	78-020049		LOCKNUT, 5/16-18 WHIZ FLANGE	4
4	03-062-006		LIGHT, RED RECTANGLER	2
5	03-062-005		LIGHT, AMBER OVAL	4
6	33-050-137		TIE, 8" CABLE	16
7	02-050-088		STRAP, TIE DOWN	16
8	33-050-138		TIE, 12" CABLE	6
9	03-023-765		MOUNT, SMV EMBLEM	1
10	03-062-004		HARNESS, 8R WIRING	1
11	33-062-070		RING TERMINAL, 1/2"	6
12	03-050-068		EMBLEM, SMV	1
13	48-090005		CAPSCREW, 1/4 X 5/8 G5	2
14	78-020040		WHIZ FLANGE NUT, 1/4-20	2
15	33-062-071		PLUG, SINGLE	2
16	33-062-001		PLASTIC LOOM, 3/8 SPLIT	16'
17	33-062-055		WIRE, 16 AWG YELLOW	16'
18	33-062-021		TERMINAL, #10 RING	2
19	33-062-081		CLIP, 3/8 LOOM ROSE	6

The following is a list of serial numbers issued to our machines at the beginning of each year. To determine when a unit was made, find the range within which the particular serial number falls. It would have been produced between January 1 to December 31 of that year.

YEAR	SERIAL NUMBERS
1985	27986-29695
1986	29696-31095
1987	31096-33234
1988	33235-35548
1989	35549-38496
1990	38497-41771
1991	41772-44466
1992	44467-47001
1993	47002-48750
1994	48751-51549
1995	51551-54262
1996	54263-56661
1997	56662-59465
1998	59466-62097
1999	62098-63986
2000	63987-65692
2001	65693-67340
2002	67341-68699
2003	68700-70482
2004	70483-72646
2005	72647-74866
2006	74867-76368
2007	76369-77883
2008	77884-79891
2009	79892-80944
2010	80945-81775
2011	81776-83453
2012	83454-85092
2013	85093-86418
2014	86419-87790



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