



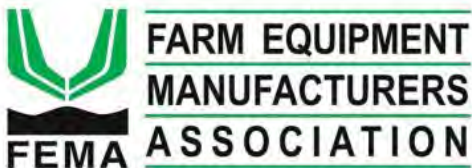
56-SERIES

Stalk Puller



Owner's Manual and Parts Book

THIS MANUAL TO ACCOMPANY MACHINE



Part No: 56-MP-01
Printing Date: June 2019

WARRANTY POLICY

KELLEY MANUFACTURING COMPANY (KMC) warrants that all goods sold to the original purchaser of any KMC product shall be free of any defects in material and workmanship if used under normal operating conditions. The warranty period begins on the date of purchase by the retail customer and ends twelve (12) months thereafter. KMC's sole responsibility is to repair and/or replace the defective part(s) at no cost to the purchaser. This remedy is the **SOLE AND EXCLUSIVE REMEDY** of the purchaser.

The purchaser must fill out and return the warranty registration form found in the front of the operator's manual. Failure to return the warranty registration form within 30 days shall result in the goods being sold "As Is", and all warranties shall be excluded.

This warranty shall not apply to those items that are by nature worn in normal service, including but not limited to belts, springs, teeth, chains, etc. Items such as tires, tubes, gearboxes, and all other items warranted by the original manufacturer are warranted only to the extent of their individual manufacturer warranty, as KMC is not warranting any of said items. All warranty claims must be made through a KMC licensed dealer, and a warranty form request must be submitted to KMC with 30 days of failure, or the warranty provision shall be unenforceable against KMC.

No agent or person has authority to change or add to this warranty as written.

THE ABOVE IS THE ONLY WARRANTY MADE BY KMC AND IS MADE EXPLICITLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED. KMC MAKES NO WARRANTY OF MERCHANTABILITY AS TO ANY GOODS MANUFACTURED BY KMC; FURTHERMORE, KMC DOES NOT WARRANT ANY SUCH GOODS AS SUITABLE FOR ANY PARTICULAR PURPOSE TO THE RETAIL CUSTOMER. THE SUITABILITY OF GOODS FOR ANY PURPOSE PARTICULAR TO THE CUSTOMER IS FOR THE CUSTOMER, IN HIS OR HER SOLE JUDGEMENT, TO DETERMINE. KMC MAKES NO FURTHER WARRANTIES WITH RESPECT TO ITS MANUFACTURED GOODS THAT WOULD NORMALLY BE DISCLOSED BY AN EXAMINATION. THIS IS THE FULL AND FINAL EXPRESSION OF ALL WARRANTY LIABILITY OF KMC. NO OTHER WARRANTY, EXPRESSED OR IMPLIED, SHALL BE ENFORCEABLE AGAINST KMC.

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INTRODUCTION

The KMC Stalk Puller is a high speed (6 to 12 MPH) field operation device that has low horsepower requirements. The spring loaded disc arms help maintain even pressure, eliminating the need for constant adjustment, and offer flexibility of separating discs on larger objects, extending bearing life. The crumblers help separate soil from the rootball and smooths/levels the surface.

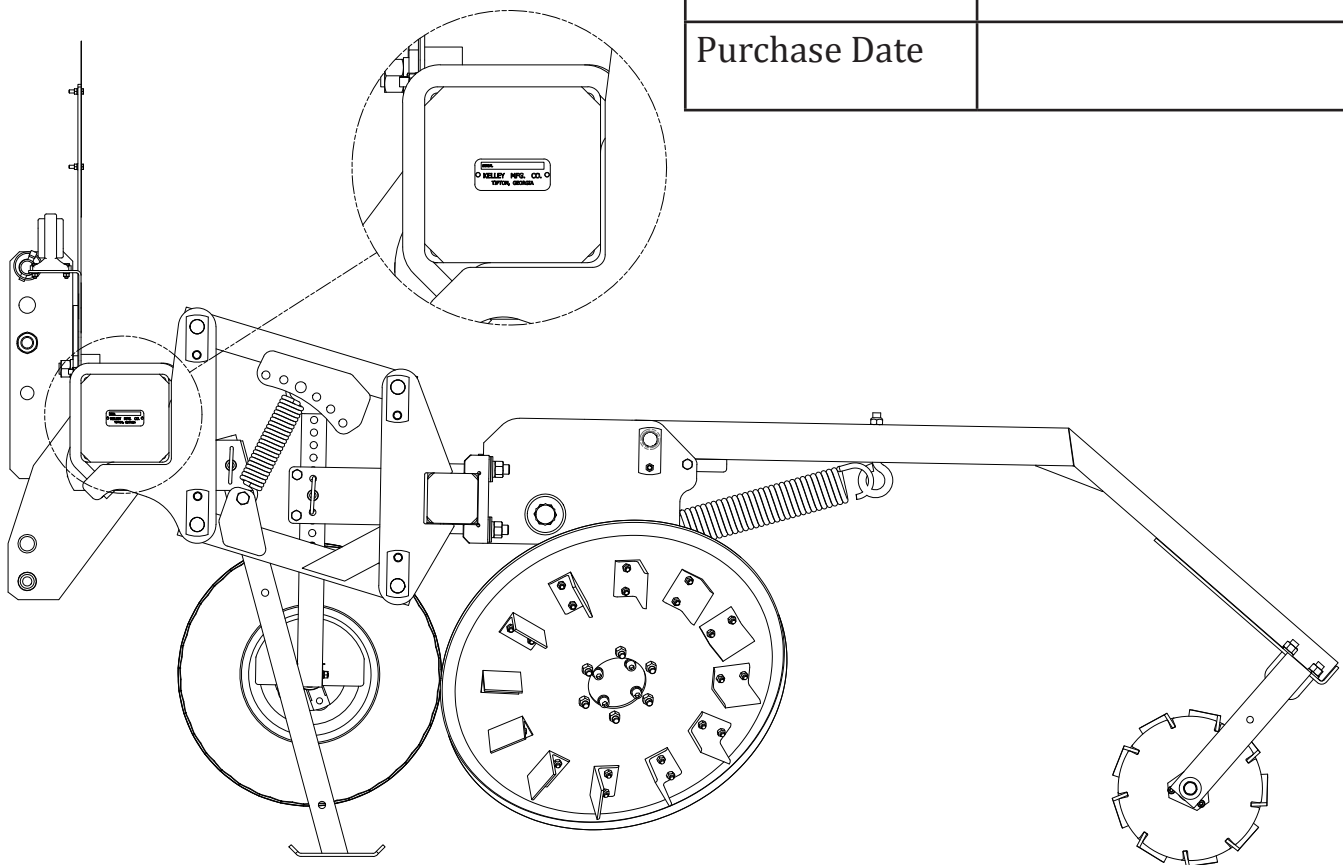
TO THE PURCHASER:

The KMC Stalk Puller has been carefully designed and manufactured to provide years of dependable service. Please read all instructions within this manual thoroughly in order to operate and maintain the KMC Stalk Puller efficiently and properly.

Some components of this machine are labeled left or right. The notations are determined by standing behind the implement and facing the direction of forward travel. After reading this Owner's Manual, please keep it for each season for reference.

To ensure procurement of the proper repair parts, please record your implement's Serial Number and purchase date, as shown below.

Model No.	
Serial No.	
Purchase Date	



PRE-OPERATIONAL CHECKLIST:

- All safety and operating procedures reviewed
- All hardware checked for tightness
- Field adjustment procedures reviewed
- Lubrication information reviewed
- Machine fully lubricated
- Hitch connection to implement information reviewed
- Warranty information reviewed

NOTES:



SAFETY

Symbol Information:



This safety alert symbol is used throughout this manual to identify safety messages. When seeing this symbol read the message that follows, as it will advise you of possible injury.



CAUTION

(Yellow)

This symbol indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.



WARNING

(Orange)

This symbol indicates a hazardous situation that, if not avoided, could result in serious injury or death.



DANGER

(Red)

This symbol indicates a hazardous situation that, if not avoided, will result in serious injury or death.

! IMPORTANT

(Green or Black)

This symbol is used for instruction on operating, adjusting, or servicing a machine.

REMEMBER



THINK SAFETY!

RETAIL CUSTOMERS' RESPONSIBILITY UNDER THE KMC WARRANTY

The retail customer's responsibilities are:

1. To read the Operator's Manual and operate the Stalk Puller in accordance with the instructions given in this manual.
2. To inspect the Stalk Puller daily, lubricate as specified, and repair or replace parts as needed, especially when continued use would cause damage or excessive wear to other parts.
3. When warranty service is necessary, it is the customer's responsibility to deliver the machine to the KMC dealer from which it was purchased. Warranty repairs should be submitted to the dealer within **thirty (30)** days of failure.
4. Dealer travel to the machine or hauling the machine to his or her shop for the purpose of performing warranty service is not allowed under KMC warranty; it is a cost to be paid for by the retail customer. Any arrangement whereby the dealer agrees to absorb all or part of this cost is strictly between the dealer and the retail customer.



SAFETY PROCEDURES

Safety and performance are the primary objective of the designers of KMC equipment. Safety features have been incorporated into this machine where possible and warnings are given in other areas. For your safety, **PLEASE** read and observe the following safety procedures:

1. All persons operating this implement should **READ** the Operator's Manual.
2. Do not permit anyone to ride on the machine at any time.
3. Before starting or operating the machine, perform a walk-around inspection and check for any obvious defects, such as loose mounting bolts and/or damaged components. Correct any deficiencies before starting. (The equipment must be properly maintained and must be suitable to performing its task.)
4. Keep all persons a safe distance away from the rear and sides of the machines while it is in operation.
5. **Do not allow children to operate the Stalk Puller. Only experienced tractor operators should operate the tractor when using the Stalk Puller.**

SAFETY PROCEDURES (CONTINUED)

6. Drive safely during transport; excessive speed while turning or on rough ground could cause damage to the Stalk Puller and/or cause the tractor to tip. **(Maximum speed of implement should never exceed 20 MPH on higher capacity highways and should never exceed 10 MPH on lower capacity roads.)**
7. Make sure hitch components are attached securely before operating or transporting.
8. Use flashing warning lights when on highways, except where prohibited by law.
9. Apply parking brake and stop tractor engine before dismounting tractor. Allow mechanisms to stop completely before cleaning, working, or adjusting on machine. Even when the tractor is stationary, you should make sure it is properly secured and made safe by following the **Safe Stop Procedure**:
 1. Handbrake/Footbrake on
 2. Controls in Neutral/Park
 3. Engine off
 4. Key out
10. Keep hands, feet, and clothing away from moving parts.
11. Make sure everyone is clear of the machine before starting the tractor or operating machine.
12. Observe all safety decals located on the machine. Replace them if they become damaged.

HIGH VOLTAGE SAFETY ACT

Georgia Law requires that anyone operating equipment within 10 feet of an overhead high voltage line of more than 750 volts, must contact the **Utilities Protection Center (UPC)** by telephone at least **72 hours** before commencing the work.

For more information, call **(811)**, or Toll-Free **(1-800-282-7411)**, or please visit **<http://gadistrictupc.com>**.

Please contact your local power company in reference to their laws and regulations before operating near high voltage lines.



SPECIFICATIONS

Standard features include depth controlling gauge wheels to disturb less soil, heavy duty crumblers to help separate soil from the root ball and smooth/level the soil surface, spring loaded disc arms to maintain even pressure, transport lights for safety.

4-Row Stalk Puller

Weight: 2,835 lbs.

Height: 65"

Width: 168"

6-Row Stalk Puller

Weight: 4,110 lbs.

Height: 65"

Width: 240"

The Stalk Puller should be operated at speeds of 6 to 12 MPH for maximum efficiency.

The main frame consists of a 7X7" center toolbar with welded hitches, compatible with the CAT III 3-Point Hitch, CAT III Quick Hitch, and CAT III Narrow Quick Hitch.

Models:

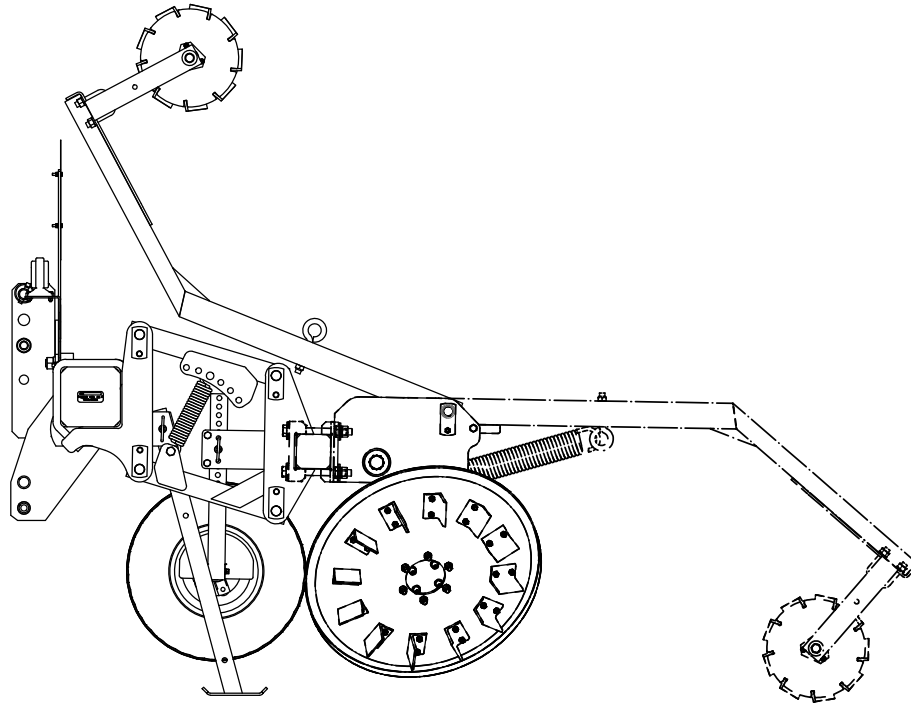
- 4R-36" Row Spacing
- 4R-38" Row Spacing
- 4R-40" Row Spacing
- 6R-36" Row Spacing
- 6R-38" Row Spacing
- 6R-40" Row Spacing



DEALER UNPACKING & SETUP

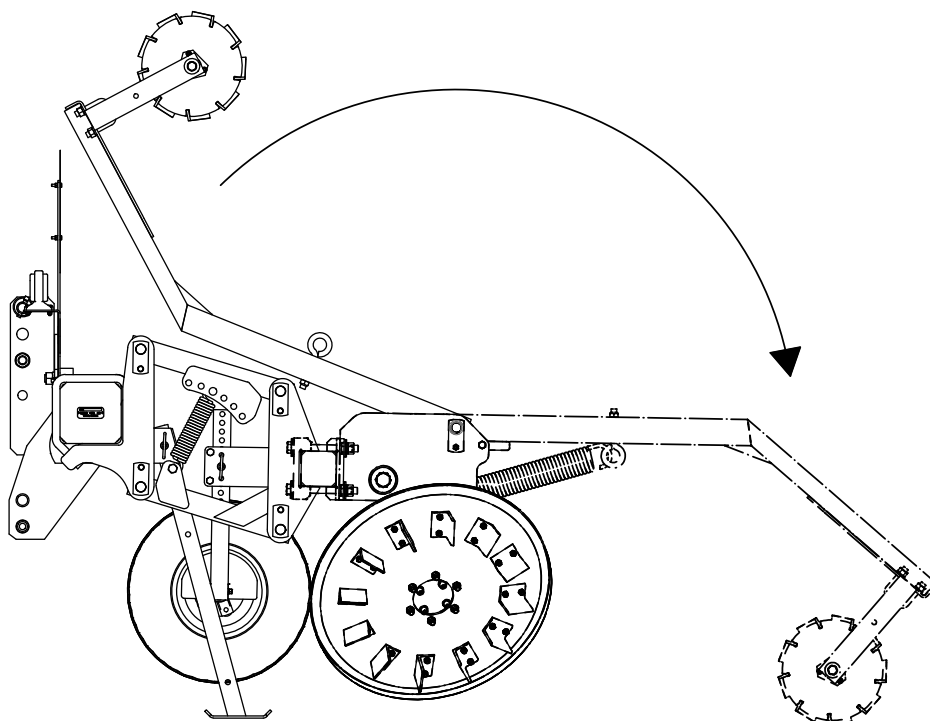
UNPACKING:

The **KMC Stalk Puller** is shipped with all crumbler arms rotated upward. The springs holding the arms in place will be constrained or taken off when shipping.

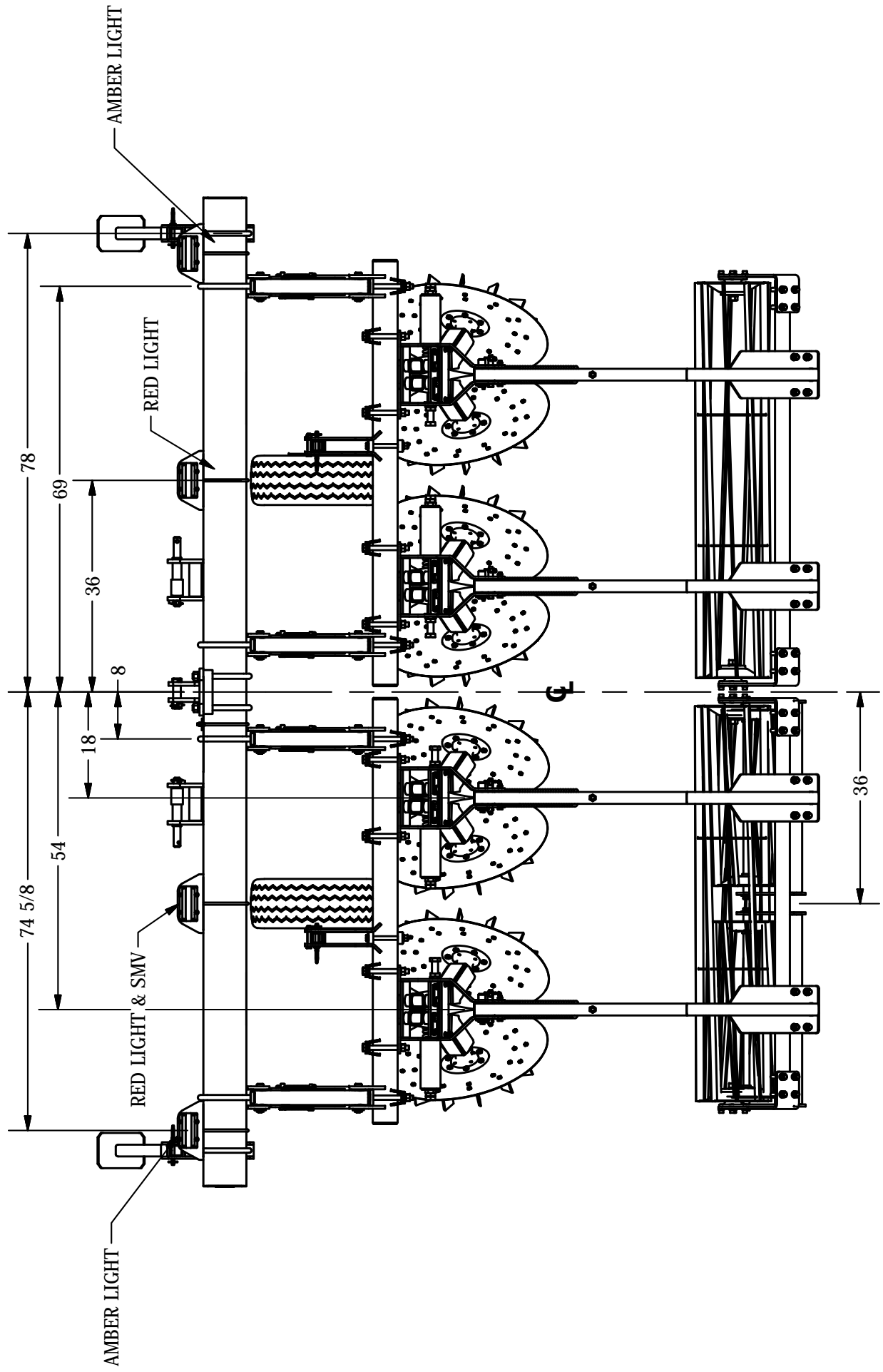


SET-UP:

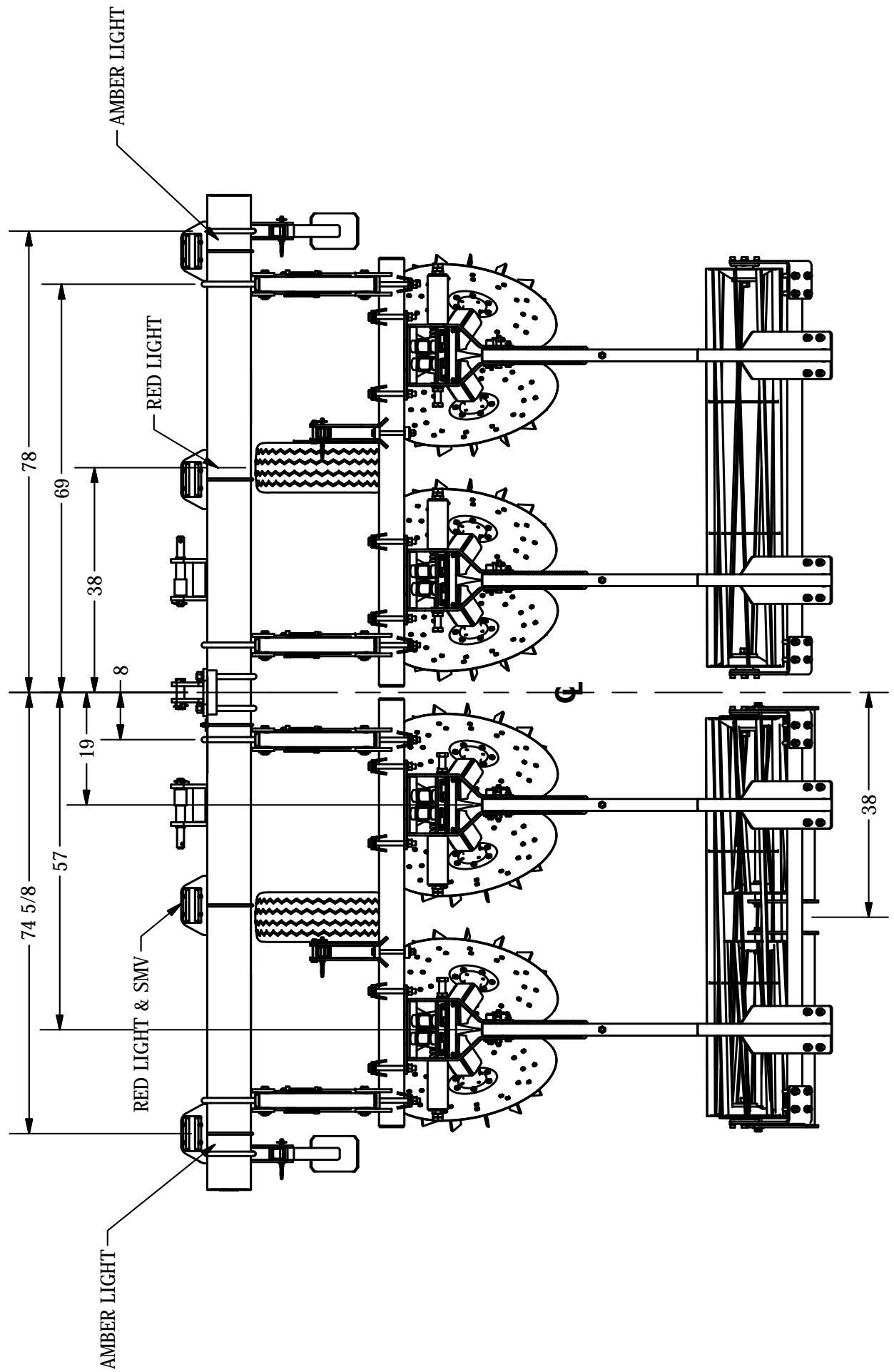
Once the **KMC Stalk Puller** has been unstrapped and unloaded from the trailer, the crumbler arms must be rotated downward back to the original operating position. The springs can then be released of their restraints and placed back on the implement.



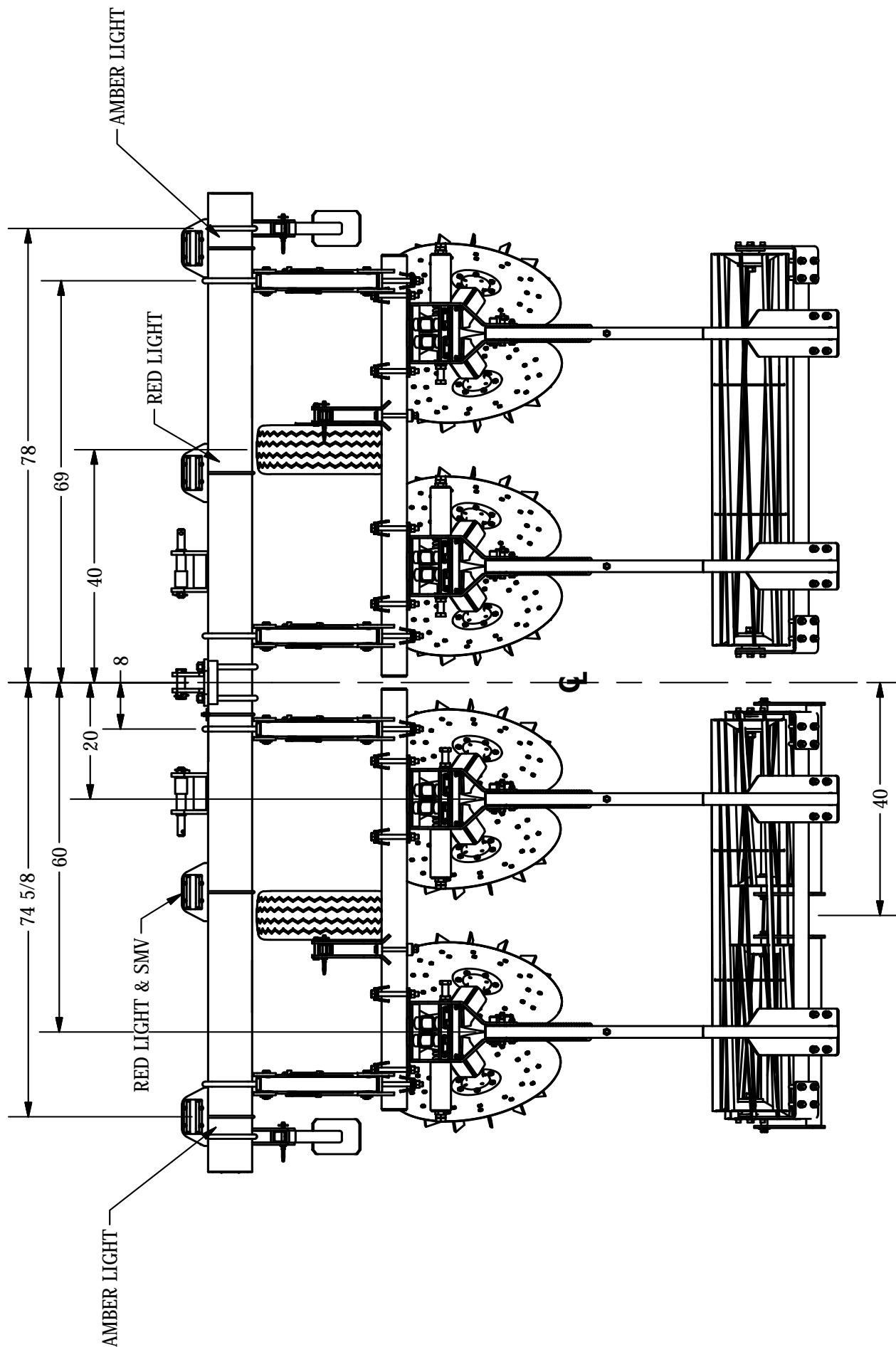
4-ROW 36" STALK PULLER



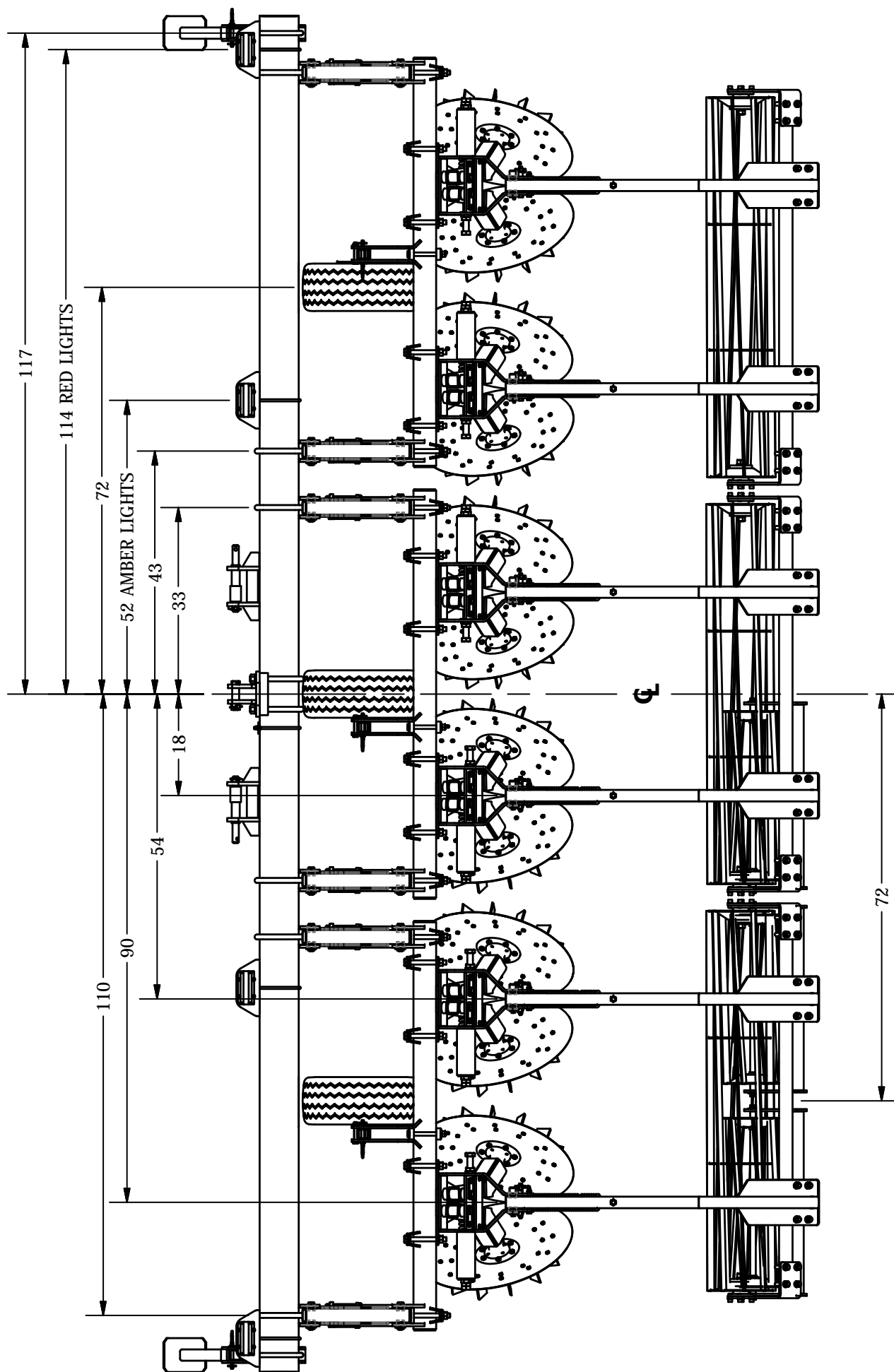
4-ROW 38" STALK PULLER



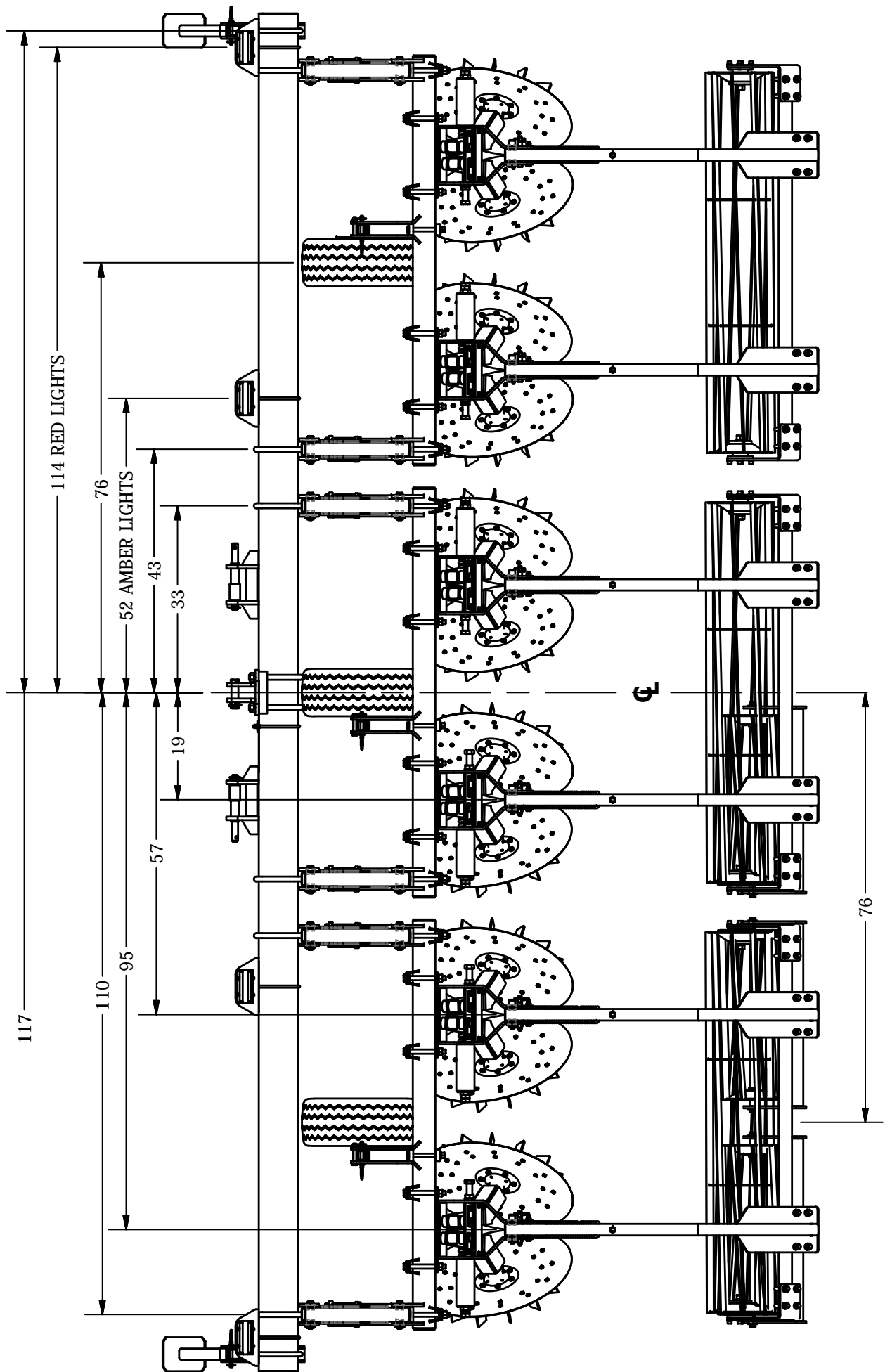
4-ROW 40" STALK PULLER



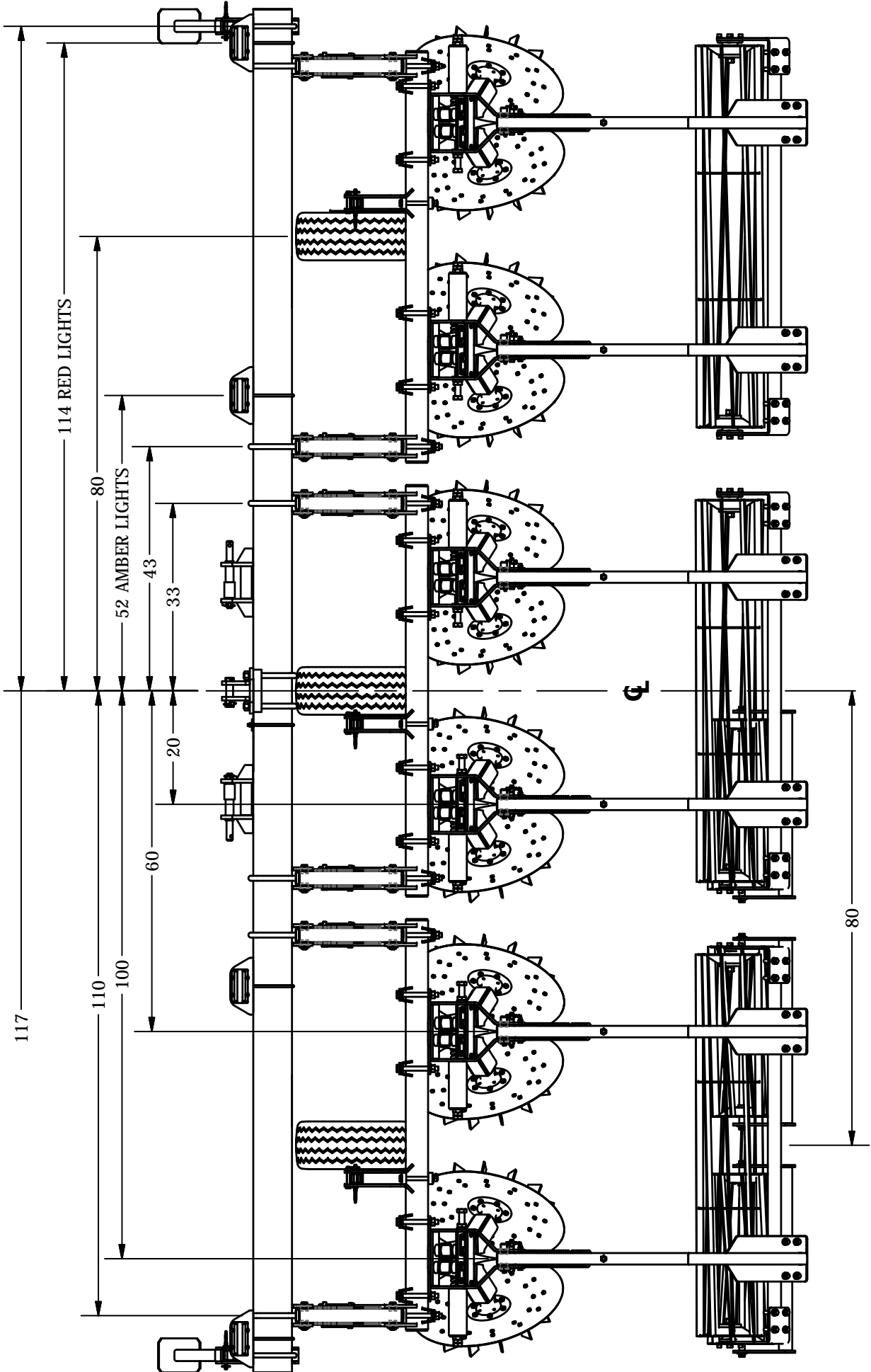
6-ROW 36" STALK PULLER



6-ROW 38" STALK PULLER



6-ROW 40" STALK PULLER



TRACTOR PREPARATION:

Before operating the implement, refer to the tractor's Owner's Manual for information concerning safe methods of operation, hydraulics, hitch adjustment, tire inflation, wheel adjustments, and tractor weights.

Please check the tractor's brakes and warning lights in order to make sure they are in proper working order. Please check the tractor hydraulics oil reservoir and add oil if needed.



WARNING

Transporting the implement will add significant weight to your tractor. Make sure the tractor is properly ballasted! DO NOT EXCEED THE TRACTOR'S LIFT CAPACITY OR BALLAST RECOMMENDATIONS!

Front End Weights:

Use front-end weights as needed to provide effective steering control and front-end stability. See your tractor Owner's Manual for recommendations on ballasting procedures.

Horse Power Requirements:

The power requirement for this unit is 10-25 HP per row, depending on the depth of penetration and ground conditions. Select a tractor with sufficient power to operate this implement.

Sway Blocks:

Sway blocks should be used and adjusted to allow movement in operating position. This allows the pullers to automatically track on the rows. Your implement should be permitted to sway some while operating and should only be held rigid while transporting. Please refer to your tractor Owner's Manual.

Wheel Spacing:

Set tractor wheels so they are equally spaced from the center of the tractor. If using the tool to penetrate in fields for row crops, set tractor wheels so they are centered between the rows. Please see your tractor Owner's Manual for correct tire inflation pressure.

Drawbar Position:

Place the drawbar in the short, center position to provide maximum clearance between drawbar and tool.

HITCHING TO THE IMPLEMENT

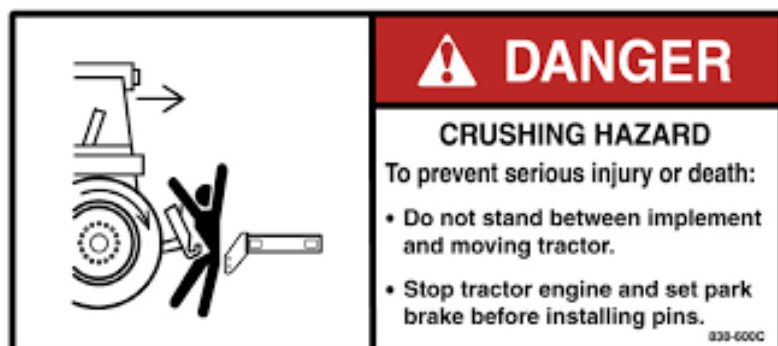
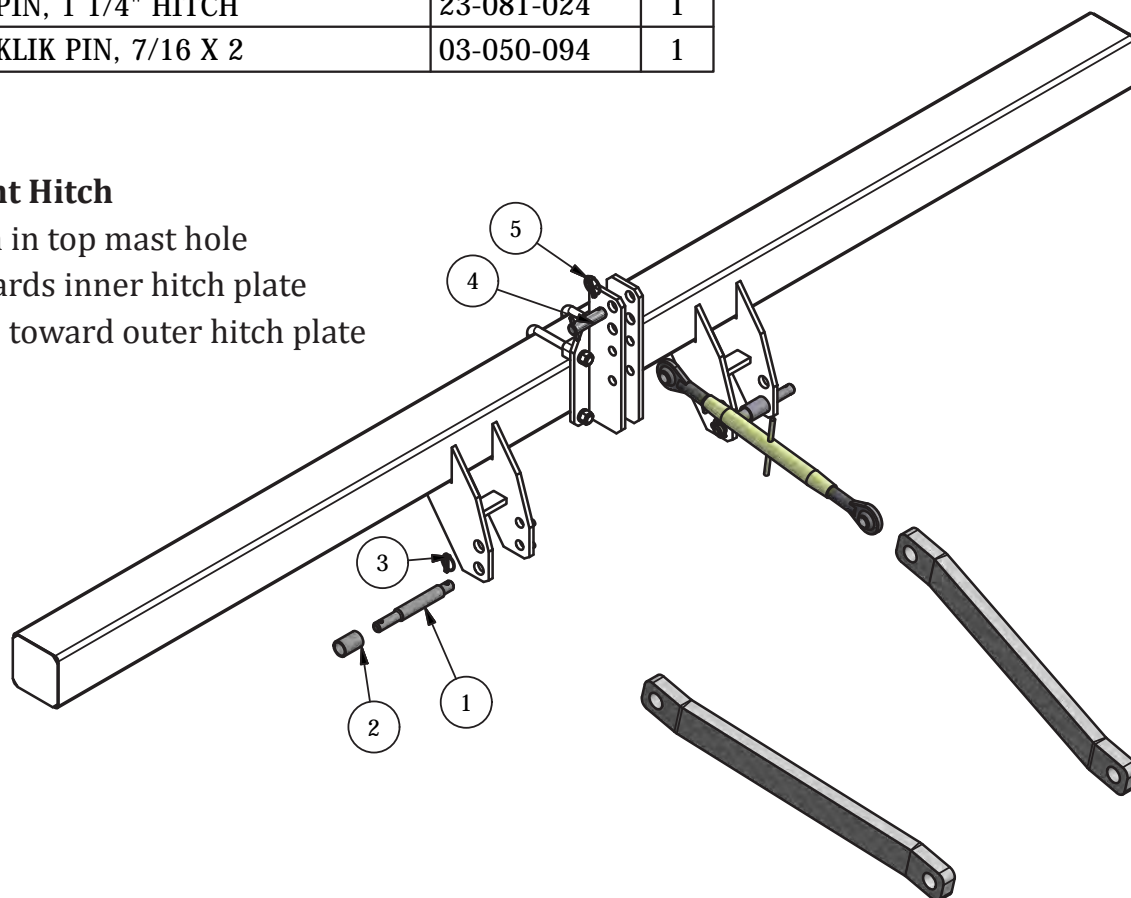
Warranty Note:

Use of articulated four-wheel drive or track tractors with 3 point lift implements voids the warranty on the Stalk Puller main frame. Sudden turns or steering corrections made by these types of tractors, when the implement is in the ground, can exert extreme forces through the implement's frame can cause unwarranted fatigue/failure.

Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	STEP HITCH PIN, PTD.	03-026-126	2
2	SPACER, CAT III	05-024-010	2
3	KLIK PIN, 7/16 X 1-3/4	02-050-002	2
4	PIN, 1 1/4" HITCH	23-081-024	1
5	KLIK PIN, 7/16 X 2	03-050-094	1

Cat III 3-Point Hitch

- Top link pin in top mast hole
- Spacer towards inner hitch plate
- Lower links toward outer hitch plate

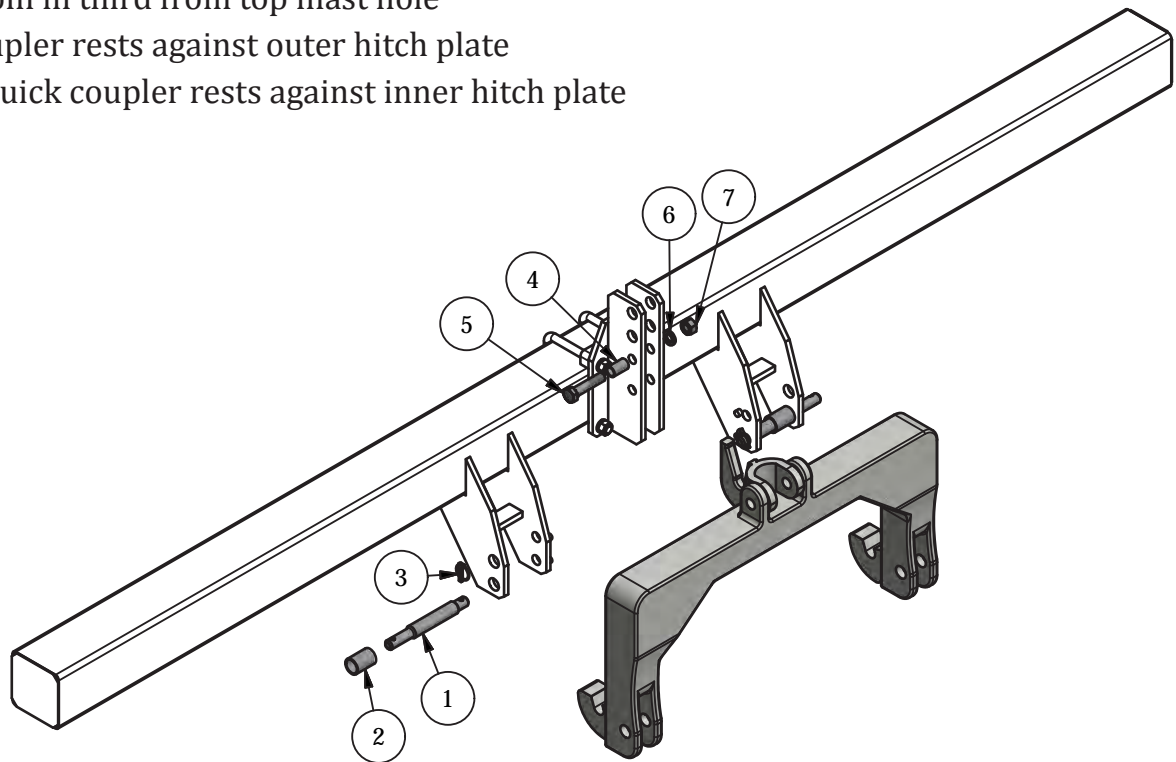


**DO NOT STAND BETWEEN
THE TRACTOR AND IMPLEMENT
DURING HITCHING**

Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	STEP HITCH PIN, PTD.	03-026-126	2
2	SPACER, CAT III	05-024-010	2
3	KLIK PIN, 7/16 X 1-3/4	02-050-002	2
4	8 X 10 SPACER (SHORT)	02-024-004	1
5	CAPSCREW, 1 X 4 1/2 NC G5 PLT	48-100550	1
6	LOCKWASHER, 1" PLT	66-010450	1
7	HEXNUT, 1" PLT	68-010450	1

Cat III Quick Coupler/Narrow Quick Coupler

- Top link pin in third from top mast hole
- Quick coupler rests against outer hitch plate
- Narrow quick coupler rests against inner hitch plate



DANGER

**DO NOT STAND BETWEEN
THE TRACTOR AND IMPLEMENT
DURING HITCHING**

The KMC Stalk Puller is an excellent nematode and crop residue management tool when used properly. It requires no daily maintenance, pulls various crop stalks, such as cotton, corn, and soybeans. This implement can also be used to incorporate cover crops.

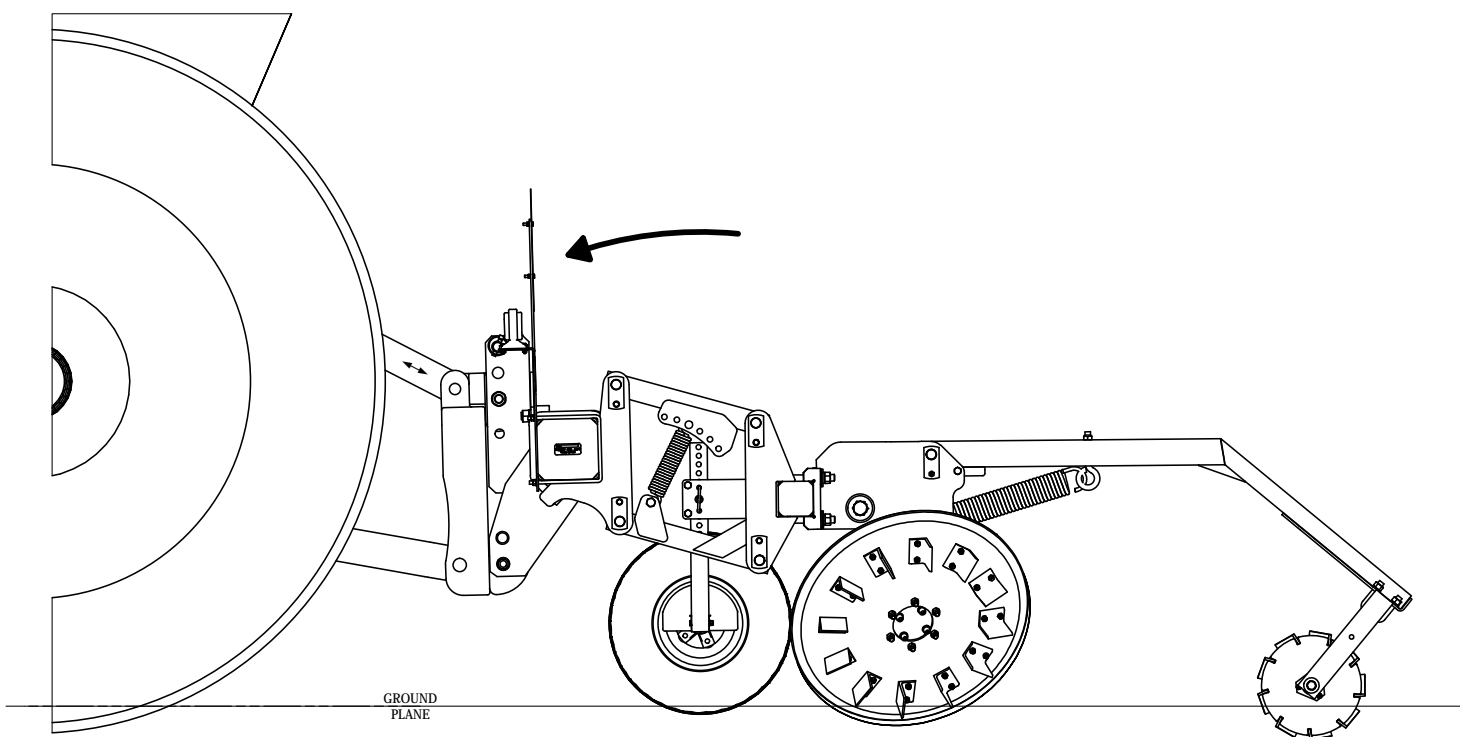
Preparing the Stalk Puller for the Field:

First, check the implement to make sure it is assembled correctly (see assembly directions for more details). Make sure all crumbler linkages, discs, and gauge wheels are secured once you have reached the field and are ready to begin operating.

LEVELING & ADJUSTMENTS

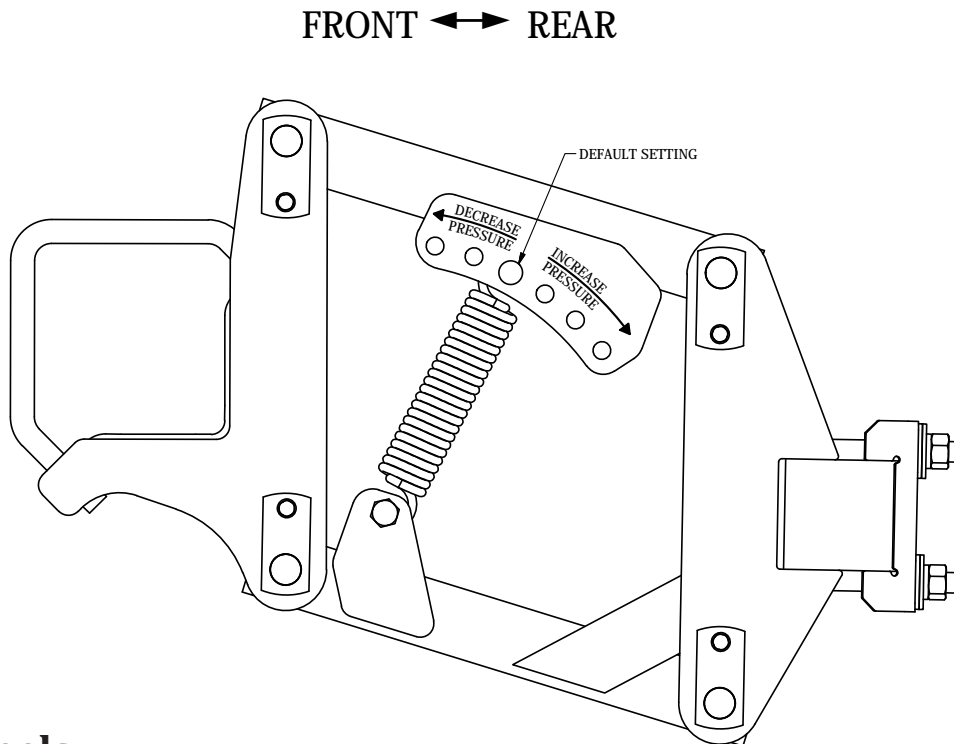
Top Link:

If the KMC Stalk Puller is failing to pull stalks, adjustments can be made to the top link by shortening it.



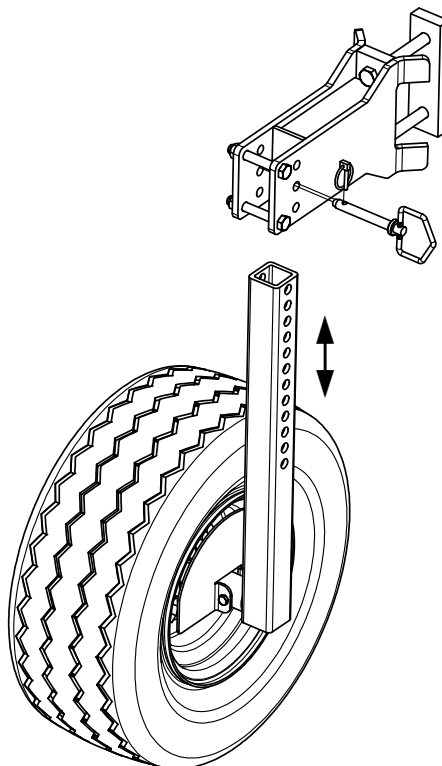
Parallel Linkage:

If the discs are not penetrating the ground, the down pressure may be adjusted by increasing the spring angle within the parallel linkage.



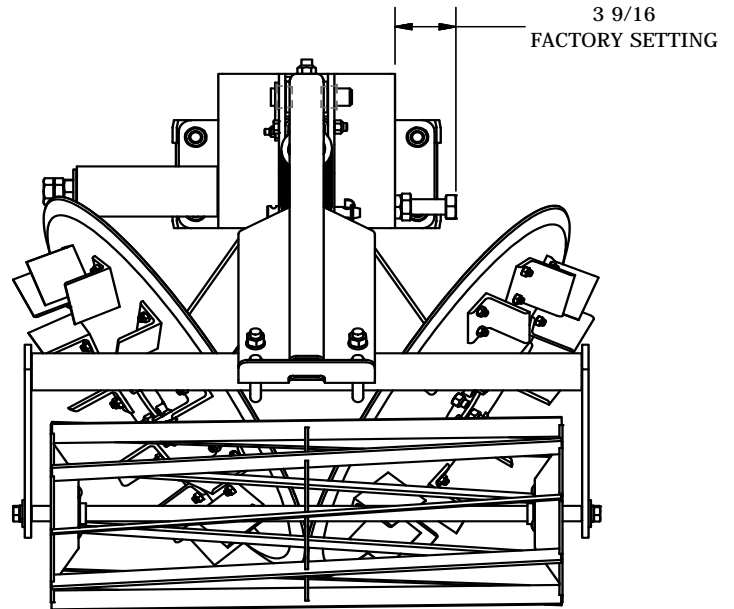
Gauge Wheels:

To modify the depth even further, the gauge wheels can be adjusted for the desired height. The KMC Stalk Puller can be operated as shallow as needed.



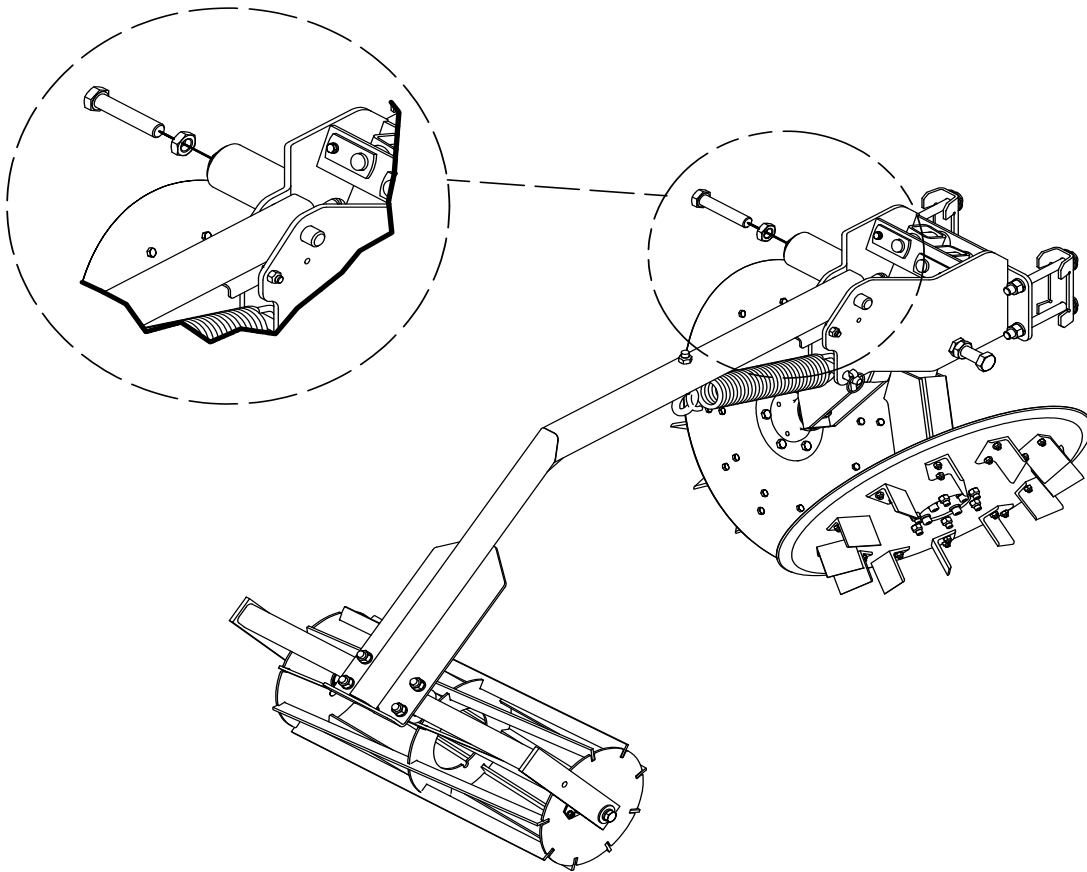
Rigid Disc Stop Bolt:

The factory setting for the Rigid Disc Stop Bolt is $3 \frac{9}{16}$. As the discs wear over time, the bolt may need to be adjusted to keep the discs centered.



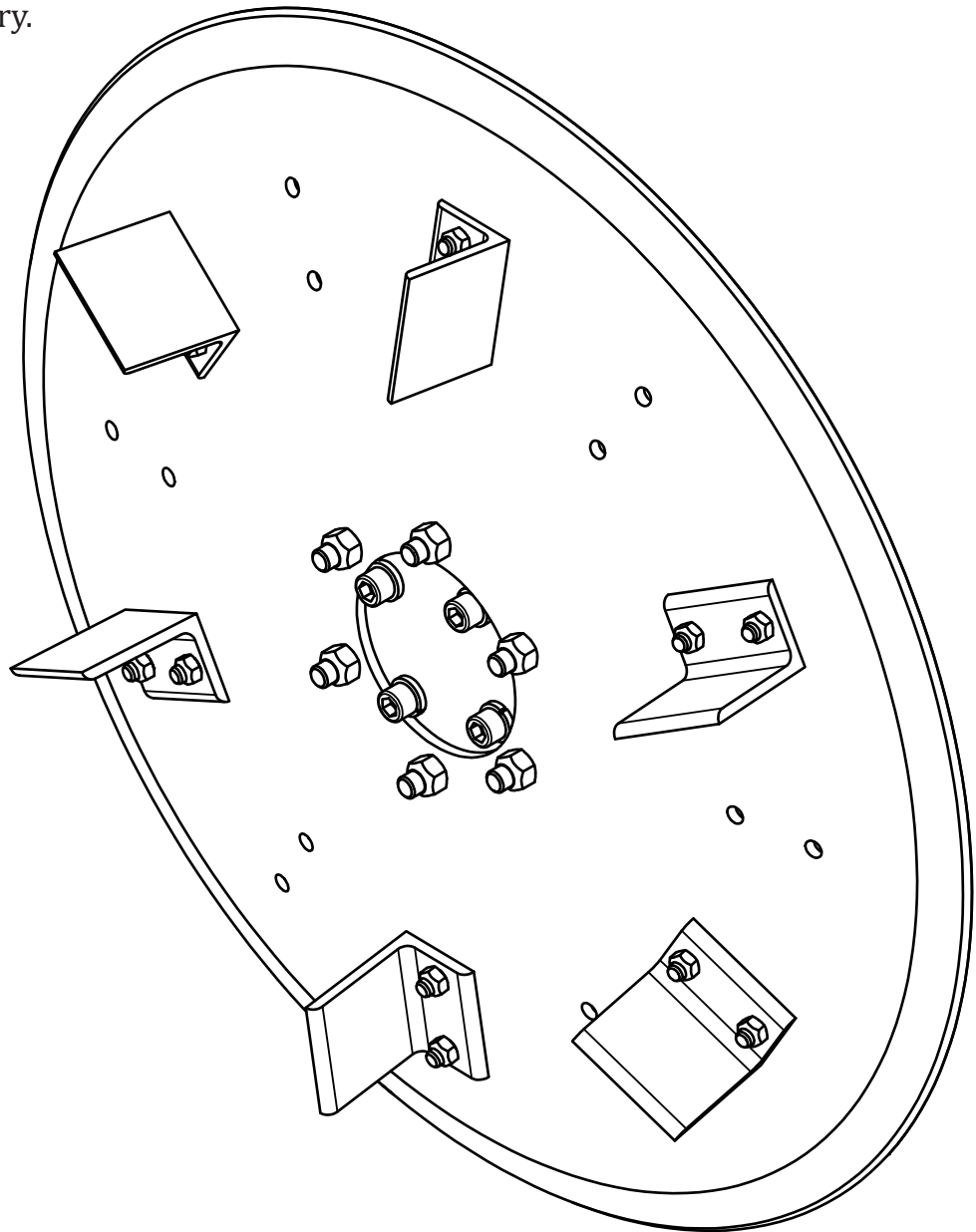
Discs:

Before changing a disc, the rigid disc stop bolt will need to be removed. Failure to do so could result in serious injury or death.



Discs Continued:

In extremely hard soils, it may be necessary to remove every other paddle to increase operating depth and improve pullery.



MAINTENANCE PROCEDURES

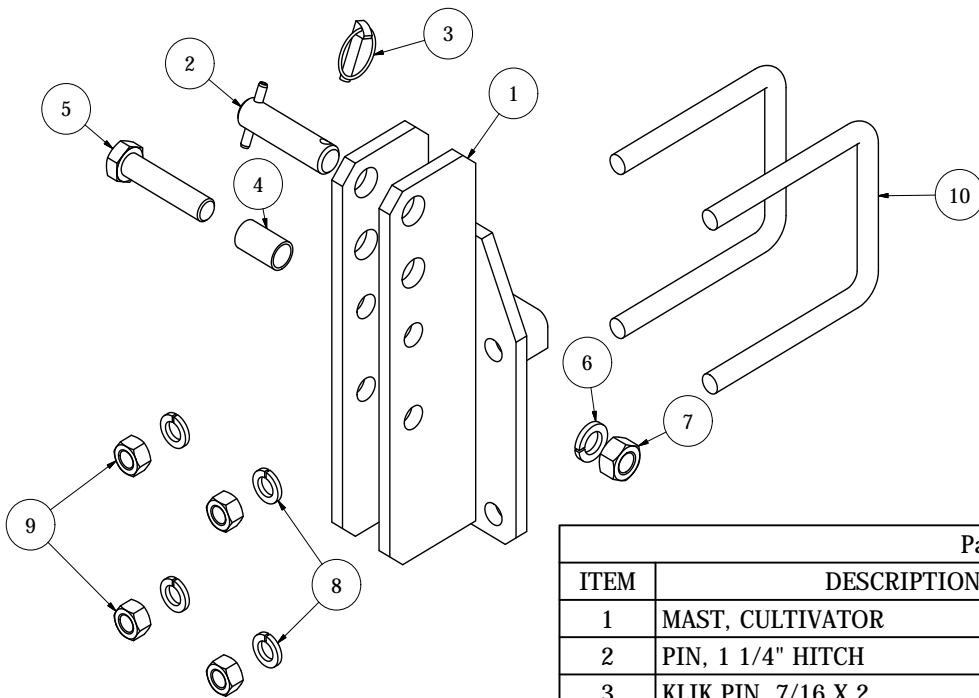
LUBRICATION:

Annually: Use grease fitting on gauge wheel hubs to add grease.

SPECIAL CONSIDERATIONS:

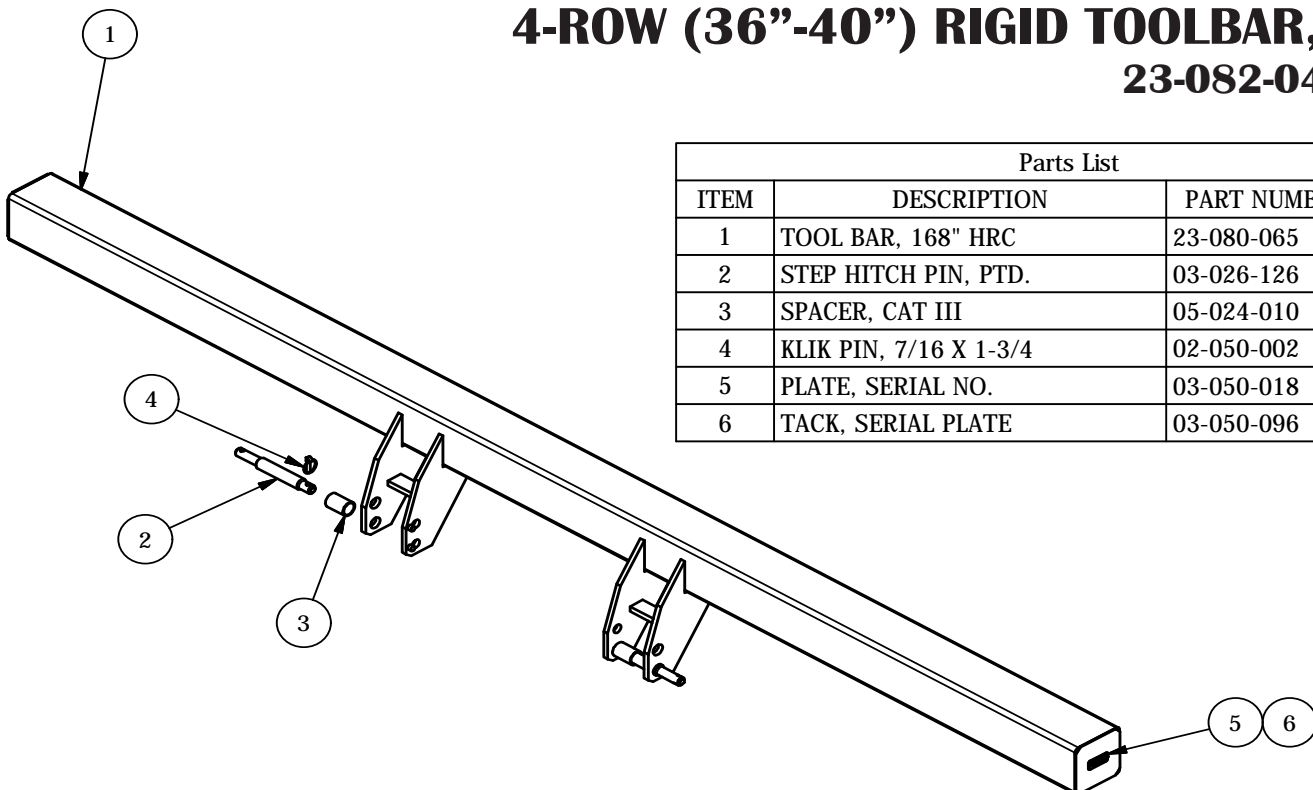
- The machine should be lifted when making sharp turns.
- Do not reverse with the machine in ground.
- After the first few hours of operation, check all bolts to make sure they are still tight.

4-ROW & 6-ROW (36"-40") MAST, 7X7 CENTER 56-082-007



Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	MAST, CULTIVATOR	23-080-063	1
2	PIN, 1 1/4" HITCH	23-081-024	1
3	KLIK PIN, 7/16 X 2	03-050-094	1
4	8 X 10 SPACER (SHORT)	02-024-004	1
5	CAPSCREW, 1 X 4 1/2 NC G5 PLT	48-100550	1
6	LOCKWASHER, 1" PLT	66-010450	1
7	HEXNUT, 1" PLT	68-010450	1
8	LOCKWASHER, 7/8 PLT	66-010400	4
9	NUT, 7/8 NC HEX PLT	68-010400	4
10	U-BOLT, 7/8 X 8 3/4 X 7 15/16 G5 PLT	04-050-075	2
11	TAG, BUNDLE	03-050-030	1

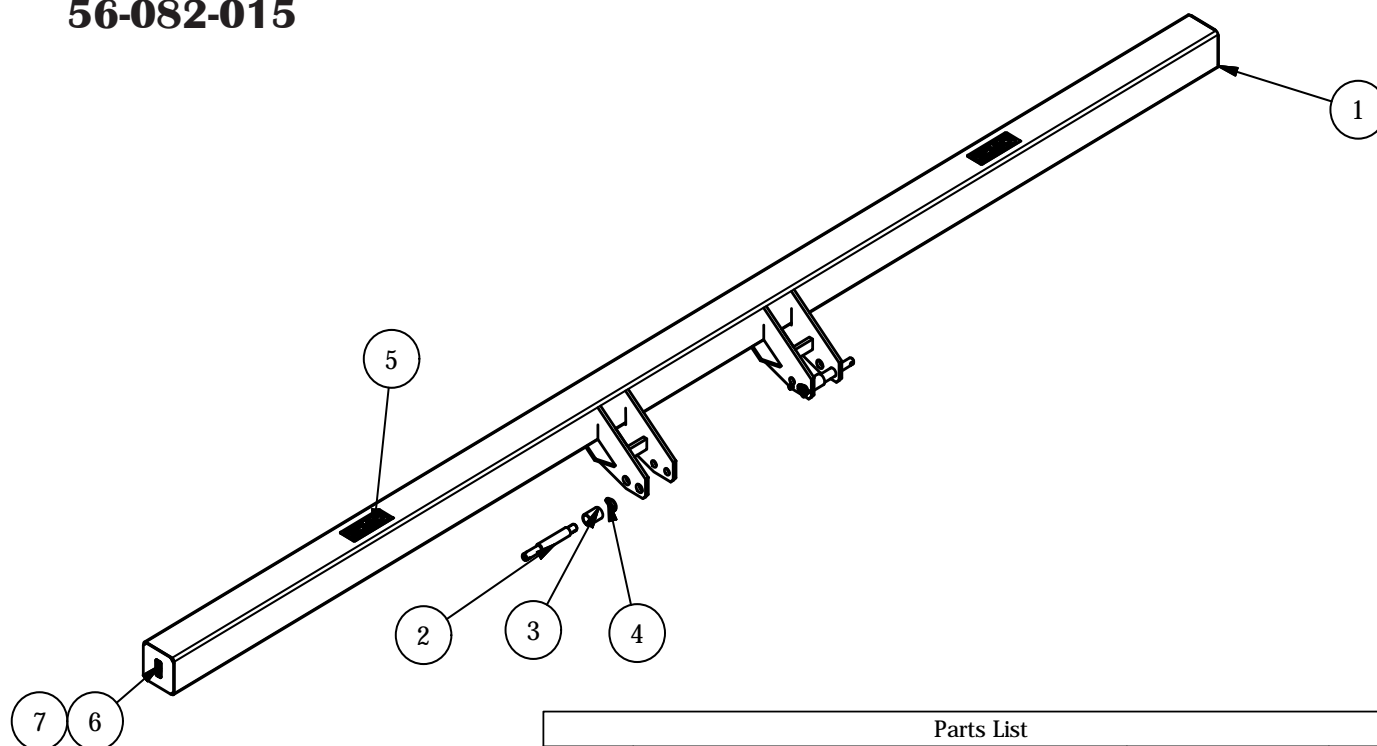
4-ROW (36"-40") RIGID TOOLBAR, 168" 23-082-047



Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	TOOL BAR, 168" HRC	23-080-065	1
2	STEP HITCH PIN, PTD.	03-026-126	2
3	SPACER, CAT III	05-024-010	2
4	KLIK PIN, 7/16 X 1-3/4	02-050-002	2
5	PLATE, SERIAL NO.	03-050-018	1
6	TACK, SERIAL PLATE	03-050-096	2

6-ROW (36"-40") RIGID TOOLBAR, 240"

56-082-015

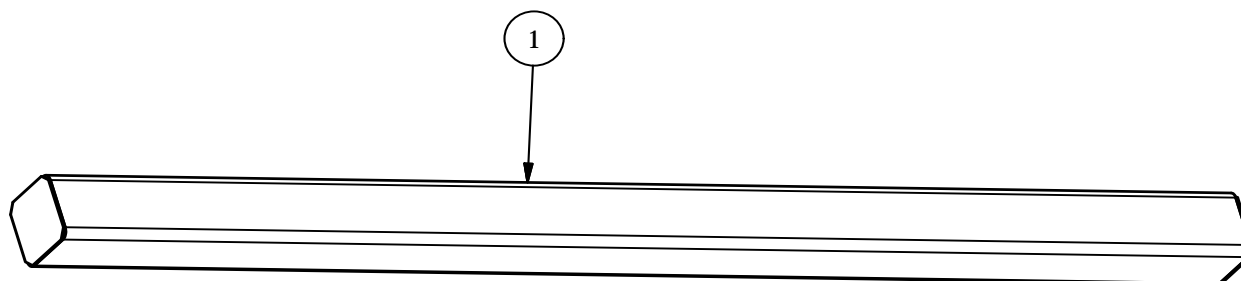


Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	TOOLBAR, 240" 7X7	56-080-050	1
2	STEP HITCH PIN, PTD.	03-026-126	2
3	SPACER, CAT III	05-024-010	2
4	KLIK PIN, 7/16 X 1-3/4	02-050-002	2
5	DECAL, KMC GREEN 3-3/8 X 9	02-050-053	2
6	PLATE, SERIAL NO.	03-050-018	1
7	TACK, SERIAL PLATE	03-050-096	2

4-ROW & 6-ROW (36"-40") TOOLBAR, 72" 4X4

06-080-175

Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	TOOLBAR, 4x4x72"	06-080-175	1

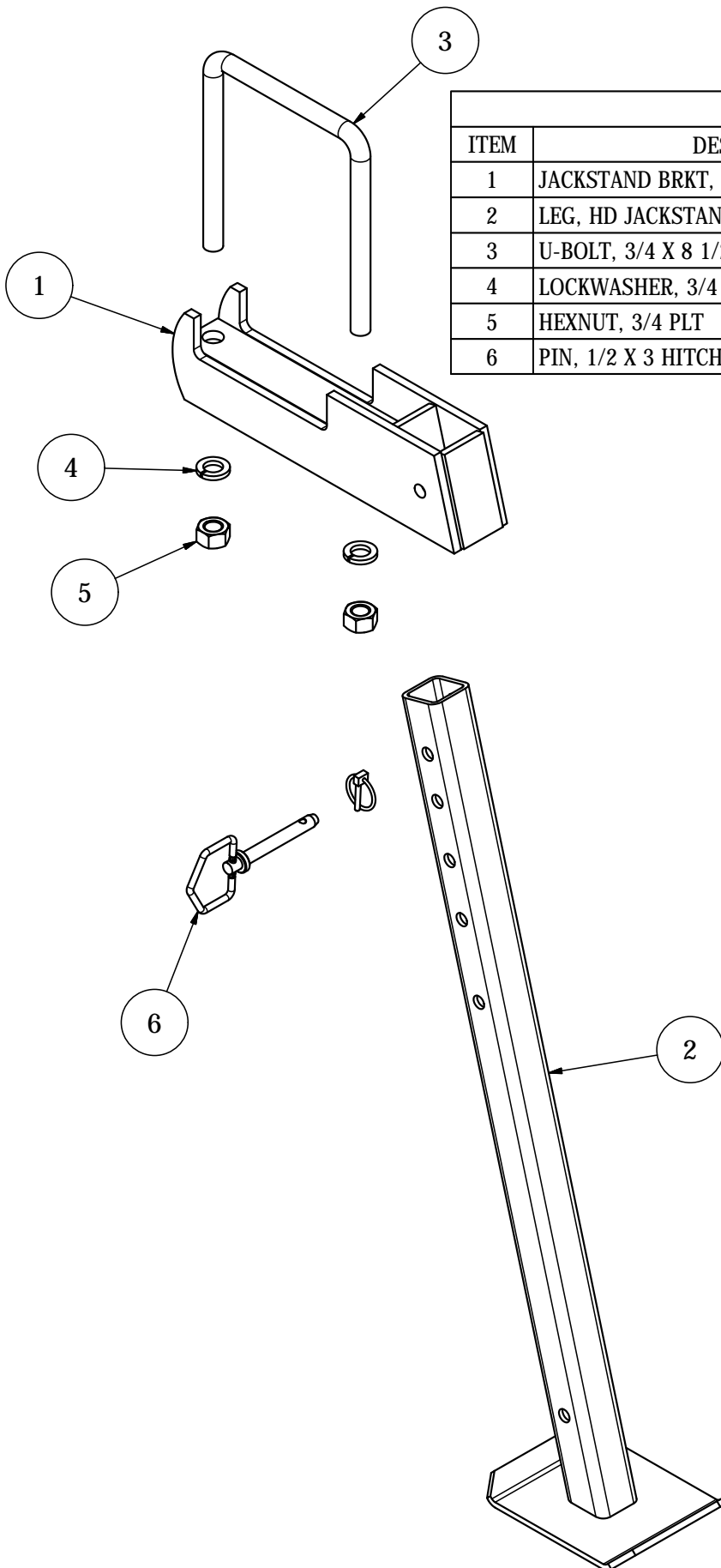


**NOTE: 4-ROW MACHINES REQUIRE TWO TOOLBARS (06-080-175).
6-ROW MACHINES REQUIRE THREE TOOLBARS (06-080-175).**

4-ROW & 6-ROW (36"-40") JACKSTAND

04-082-089

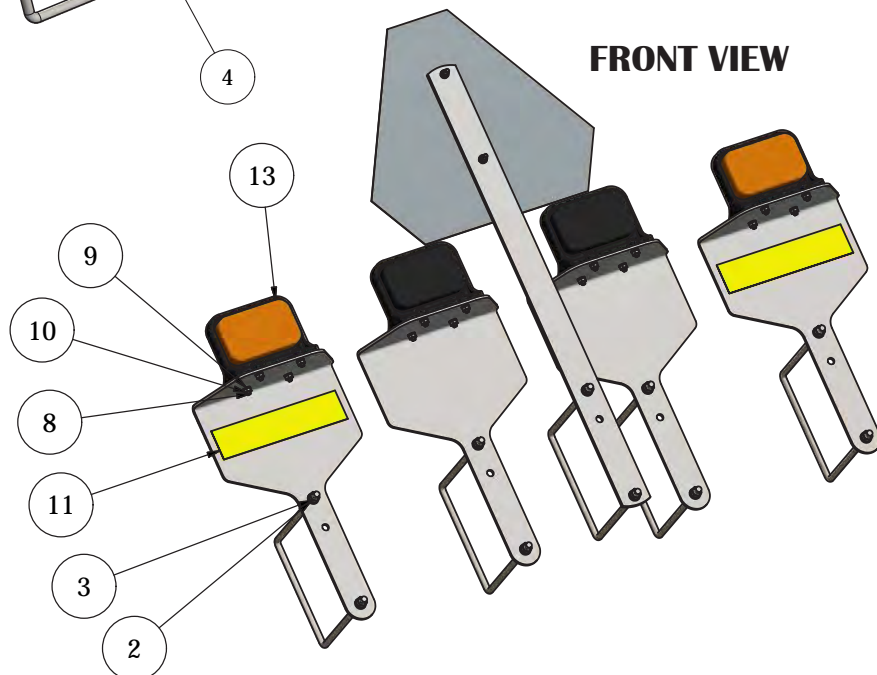
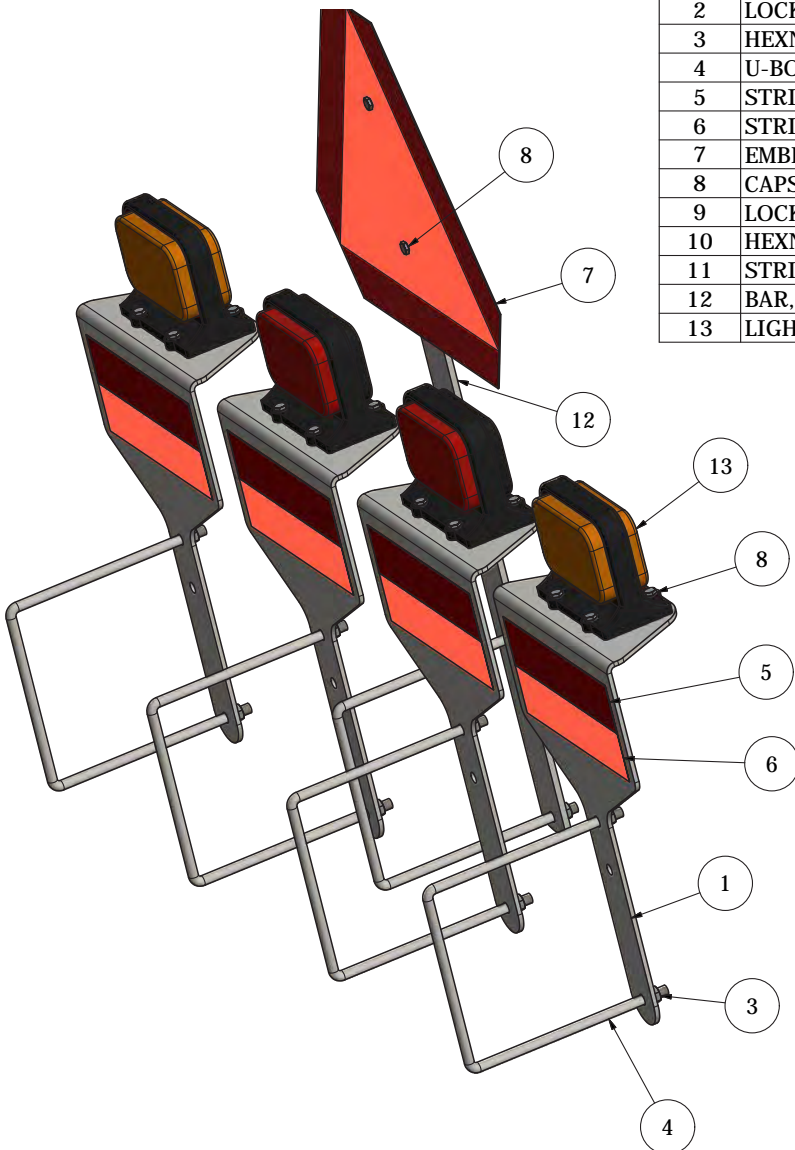
Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	JACKSTAND BRKT, HEAVY DUTY	04-080-125	1
2	LEG, HD JACKSTAND	04-080-124	1
3	U-BOLT, 3/4 X 8 1/2 X 7 13/16 G5 PLT	04-050-077	1
4	LOCKWASHER, 3/4 PLT	66-010350	2
5	HEXNUT, 3/4 PLT	68-010350	2
6	PIN, 1/2 X 3 HITCH	23-050-011	1



4-ROW & 6-ROW (36"-40") LIGHT ASSEMBLY

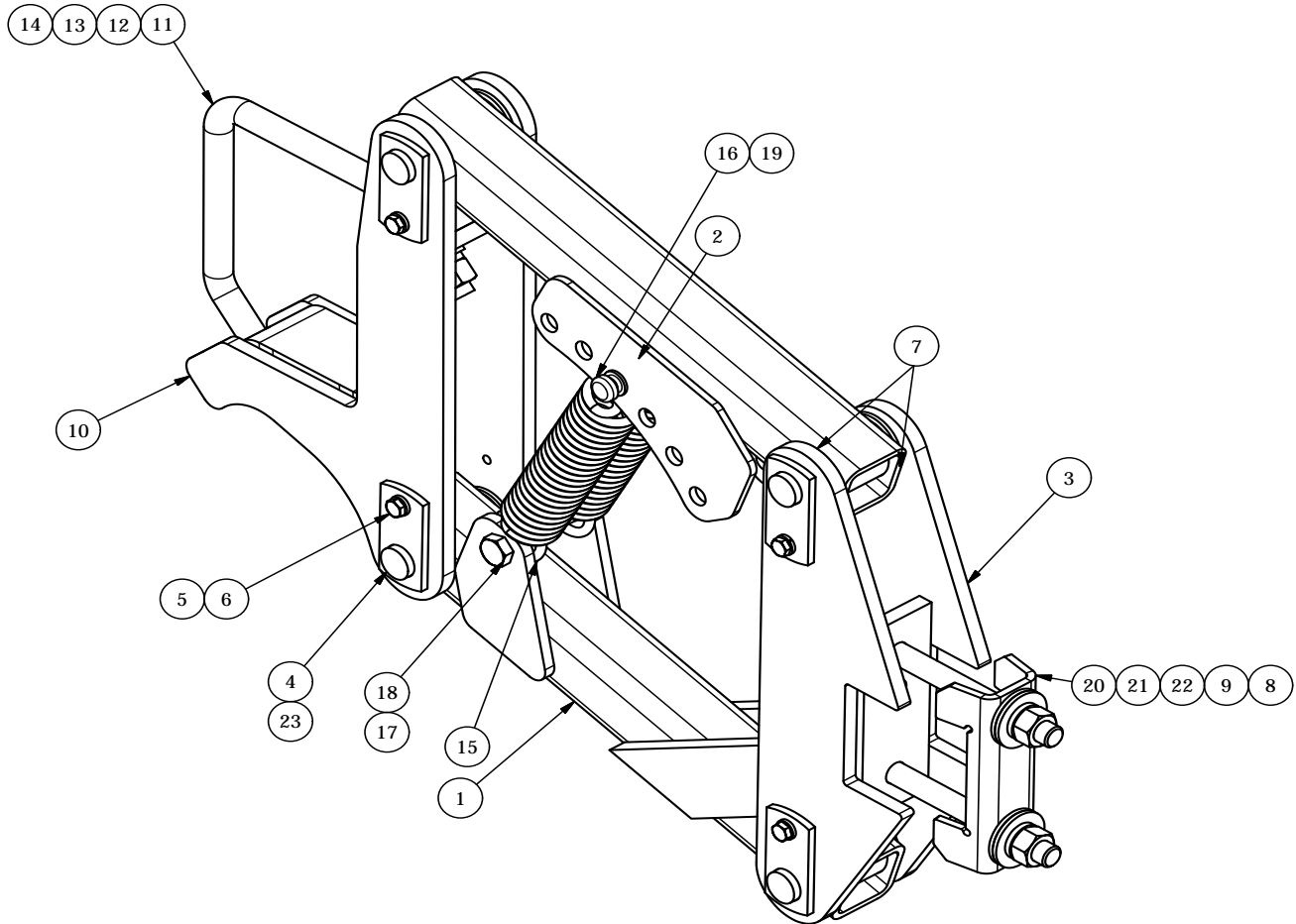
67-082-118

Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	BRACKET, LIGHT	67-027-192	4
2	LOCKWASHER, 3/8 PLT	66-010150	10
3	HEXNUT, 3/8 PLT	68-010150	10
4	U-BOLT, 3/8 X 8 X 7 13/32	20-050-054	5
5	STRIP, RED REFLECTOR	33-050-266	4
6	STRIP, ORANGE FLUORESCENT	33-050-267	4
7	EMBLEM, SMV	03-050-068	1
8	CAPSCREW, 1/4 X 1 NC G5 PLT	48-090015	18
9	LOCKWASHER, 1/4 PLT	66-010050	18
10	HEXNUT, 1/4 PLT	68-010050	18
11	STRIP, YELLOW REFLECTOR	33-050-265	2
12	BAR, SMV MOUNT	03-033-115	1
13	LIGHT KIT, SINGLE	67-062-001	1



4-ROW & 6-ROW (36"-40") PARALLEL LINKAGE

56-082-010

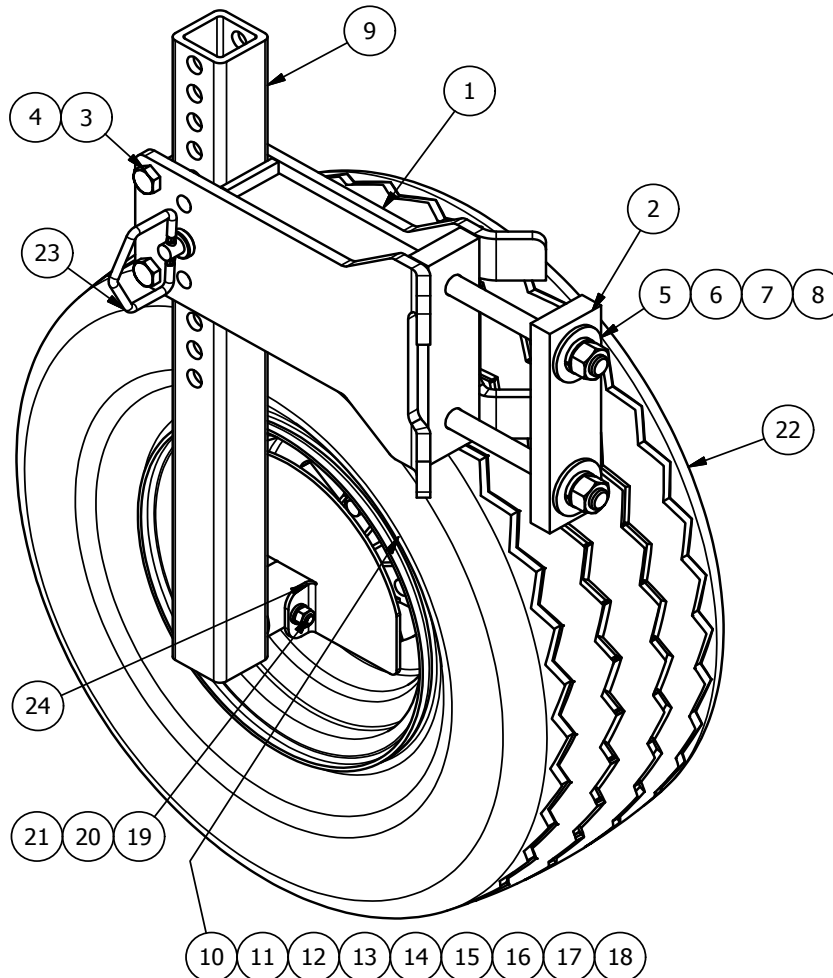


Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	LINKAGE ARM, SHREDDER LOWER	56-080-046	1
2	LINKAGE ARM, SHREDDER UPPER	56-080-047	1
3	BRACKET, 4" REAR REACH	67-080-186	1
4	PIN WELDT, SHREDDER PL	56-080-048	4
5	LOCKWASHER, 3/8 PLT	66-010150	4
6	CAPSCREW, 3/8 X 1 GD5	48-090100	4
7	FLATWASHER, 1-1/8 SAE PLTD	62-020175	8
8	HEXNUT, 3/4 PLT	68-010350	2
9	LOCKWASHER, 3/4 PLT	66-010350	2
10	BRACKET, FRONT REACH	67-080-189	1
11	VEE BOLT, 7/8 X 7 X 7 G8 PLT	50-050-002	1
12	HEXNUT, 7/8 NC G8 PLT	68-010406	2
13	LOCKWASHER, 7/8 PLT	66-010400	2
14	FLATWASHER, 7/8 SAE PLT	62-020042	2
15	SPRING, 2 X 10 9/16 EXT	23-050-006	2
16	PIN, Ø5/8 X 3" USABLE	67-050-010	1
17	LOCKNUT, 5/8 NC STOVER GD C PLT	72-020050	1
18	CAPSCREW, 5/8 X 4 G5 PLT	48-091060	1
19	KLIK PIN, 3/16 X 1-1/4	04-050-015	1
20	CLAMP PLATE, 4" PARALINK	68-027-007	1
21	CAPSCREW, 3/4 X 7 NC G5 PLT	48-100070	2
22	FLATWASHER, 3/4 STD PLT	62-010300	4
23	BUSHING, 1.125 X 2.25	56-050-013	4

4-ROW & 6-ROW (36"-40") GAUGE WHEEL ASSEMBLY

56-082-008

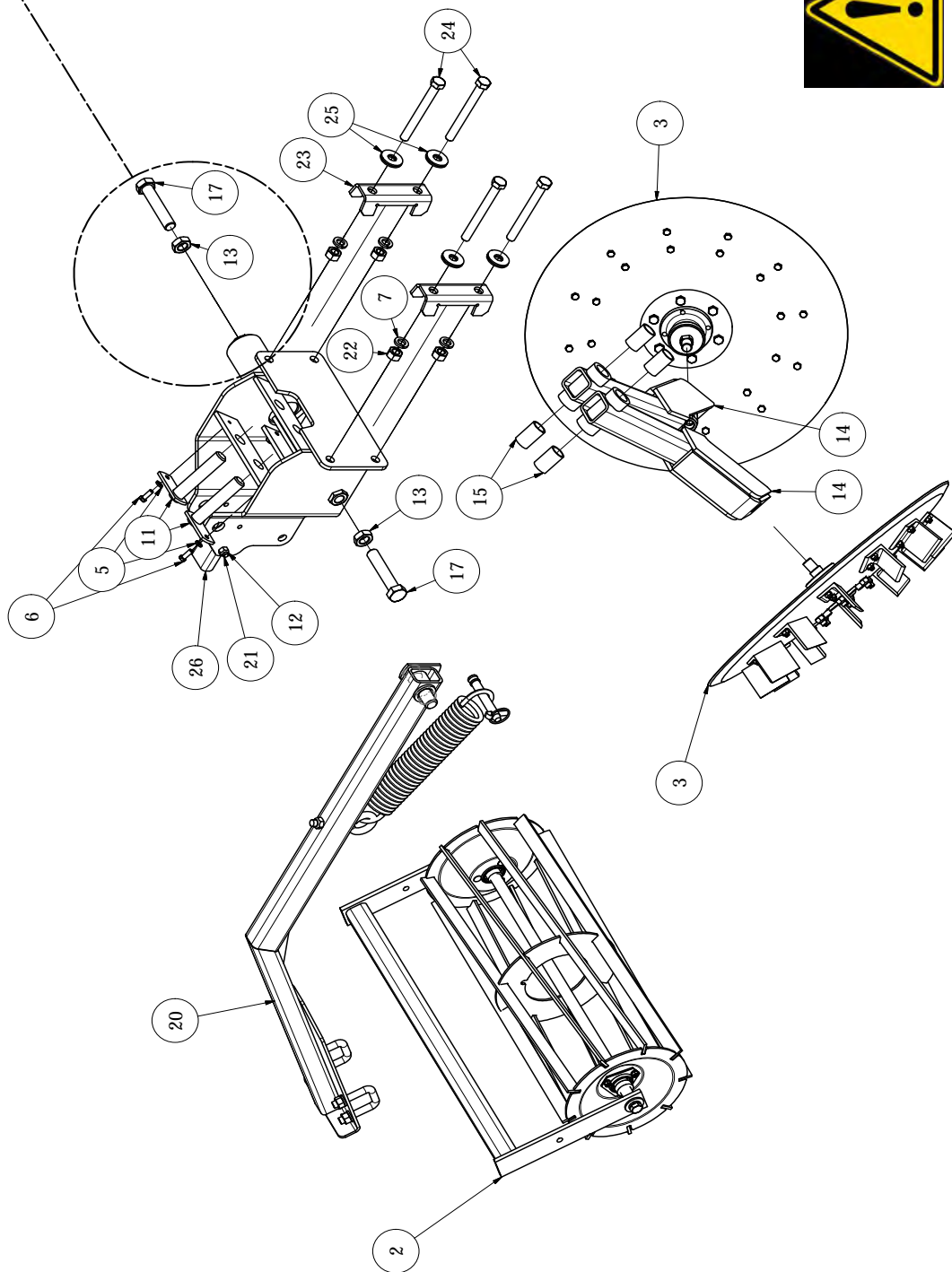
Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	BRACKET, GW 4X4	56-080-032	1
2	CAP, GW 4X4	56-023-009	1
3	CAPSCREW, 1/2 X 3 1/2 NC G5 PLT	48-090750	2
4	LOCKNUT, 1/2 NC STOVER GD B PLT	72-010100	2
5	FLATWASHER, 5/8 STD PLT	62-010250	2
6	LOCKWASHER, 5/8 PLT	66-010300	2
7	HEXNUT, 5/8 PLT	68-010300	2
8	CAPSCREW, 5/8 X 6 1/2 NC G5 PLT	48-091202	2
9	ARM, GUAGE WHEEL	21-080-080	1
10	HUB, ASSY W/CUPS	02-058-017	1
11	6 3/4" SPINDLE W/ HOLE	21-058-006	1
12	SEAL	02-056-007	1
13	CONE, BEARING	02-051-015	2
14	SLOTTED NUT, 1"-14 THIN PLN	68-030101	1
15	DUST CAP	16-058-002	1
16	COTTER PIN, 3/16 X 1-1/2	76-010100	1
17	BRACKET, HUBCAP	03-080-943	1
18	WHEEL BOLT, 1/2 X 20 UNF	02-058-004	5
19	LOCKWASHER, 5/16 PLT	66-010100	1
20	HEXNUT, 5/16 PLT	68-010100	1
21	WHEEL ASSY, 8 X 10 HEAVY TUBELESS	03-058-011	1
22	PIN, 1/2 X 3 HITCH	23-050-011	1
23	COVER, REAR GW	56-027-091	1
24	CAPSCREW, 5/16 X 2 1/2 G5	48-090050	1



4-ROW & 6-ROW (36"-40") DISC PULLER ASSEMBLY

56-082-004 (LEFT)

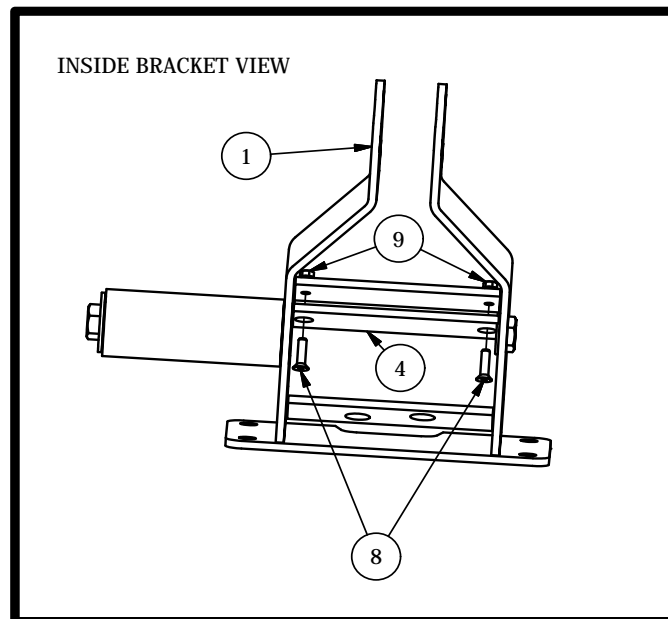
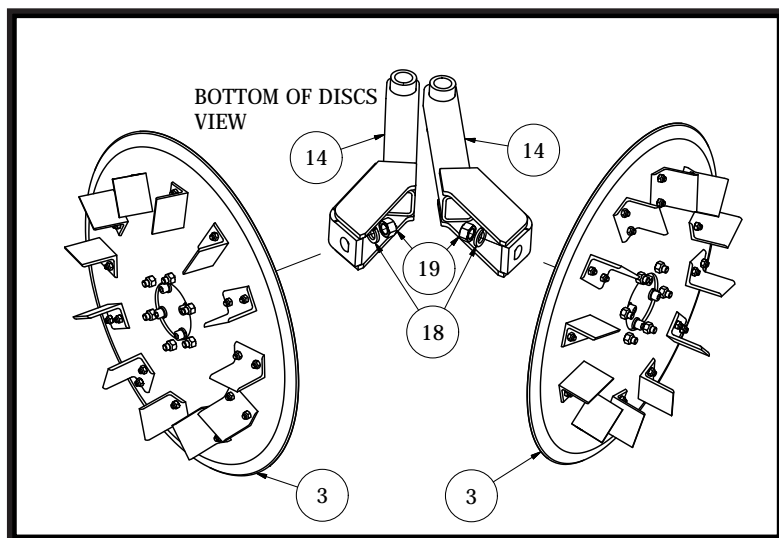
56-082-005 (RIGHT)



**NOTE: PLEASE REFER
TO WARNING ON PAGE
19 BEFORE REMOVING
RIGID STOP BOLT WHEN
REPLACING DISCS**



DISC PULLER ASSEMBLY CONTINUED



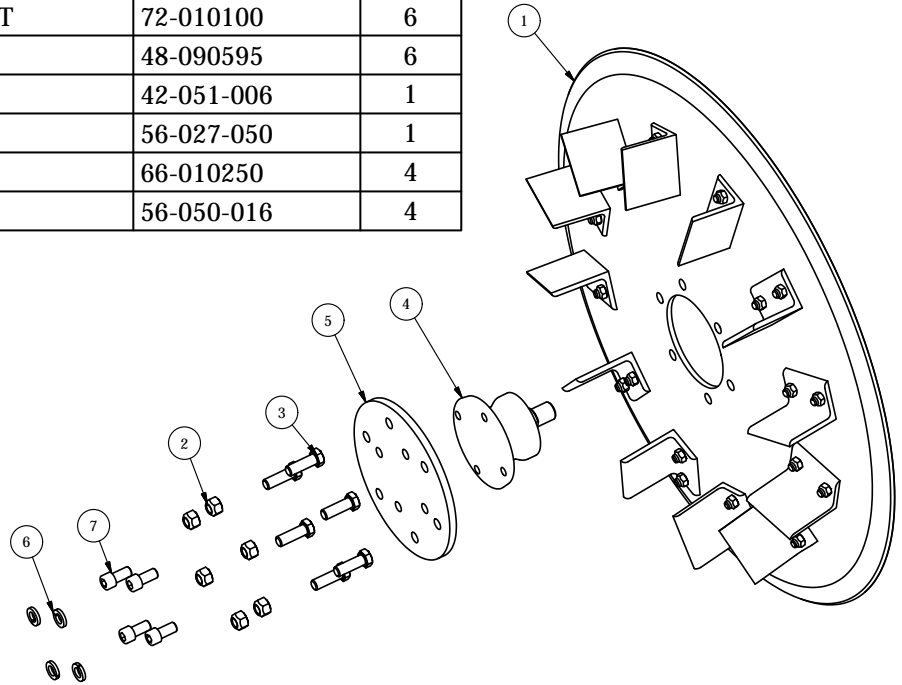
PARTS LIST

ITEM	DESCRIPTION	PART NUMBER (LEFT)	QTY	PART NUMBER (RIGHT)	QTY
1	BRACKET, DISC PULLER LEFT	56-080-024	1	56-080-025	1
2	CRUMBLER ASSEMBLY, 70" DP	56-082-016	1	56-082-016	1
3	DISC ASSEMBLY, HUB	56-081-003	2	56-081-003	2
4	PAD, PLASTIC WEAR	56-027-044	1	56-027-044	1
5	LOCKWASHER, 3/8 PLT	66-010150	2	66-010150	2
6	CAPSCREW, 3/8 X 1 GD5	48-090100	2	48-090100	2
7	LOCKWASHER, 3/4 PLT	66-010350	4	66-010350	4
8	3/8 X 1-1/2 NC SOC HD CNTRS NK C/S GD 5 PLT	60-030410	2	60-030410	2
9	3/8" WHIZ NUT	78-020300	2	78-020300	2
10	SPRING, 2 1/2 X 9 1/2 COMPRESSION	17-050-025	2	17-050-025	2
11	PIN WELDT, DISC ARM	56-080-028	2	56-080-028	2
12	LOCKNUT, 1/2 NC STOVER GD B PLT	72-010100	1	72-010100	1
13	JAMNUT, 1" NC PLT	70-010255	2	70-010255	2
14	ARM, PULLER	56-080-026	2	56-080-026	2
15	BUSHING, 1.125 X 2.25	56-050-013	4	56-050-013	4
16	LOCATOR, SPRING CAP	56-026-004	1	56-026-004	1
17	TAP BOLT, 1-8 X 5 G8 PLT	48-200355	2	48-200355	2
18	LOCKWASHER, 7/8 PLT	66-010400	2	66-010400	2
19	HEXNUT, M22X1.5 PLT	56-050-017	2	56-050-017	2
20	ARM, DP CRUMBLER	56-082-011	1	56-082-011	1
21	CAPSCREW, 1/2 X 4 NC G5 PLT	48-090850	1	48-090850	1
22	HEXNUT, 3/4 PLT	68-010350	4	68-010350	4
23	CLAMP PLATE, 4" PARALINK	68-027-007	2	68-027-007	2
24	CAPSCREW, 3/4 X 7 NC G5 PLT	48-100070	4	48-100070	4
25	FLATWASHER, 3/4 STD PLT	62-010300	8	62-010300	8
26	STOP, REACH ARM DOWN	56-027-088	1	56-027-088	1

4-ROW & 6-ROW (36"-40") DISC ASSEMBLY, HUB

56-081-003

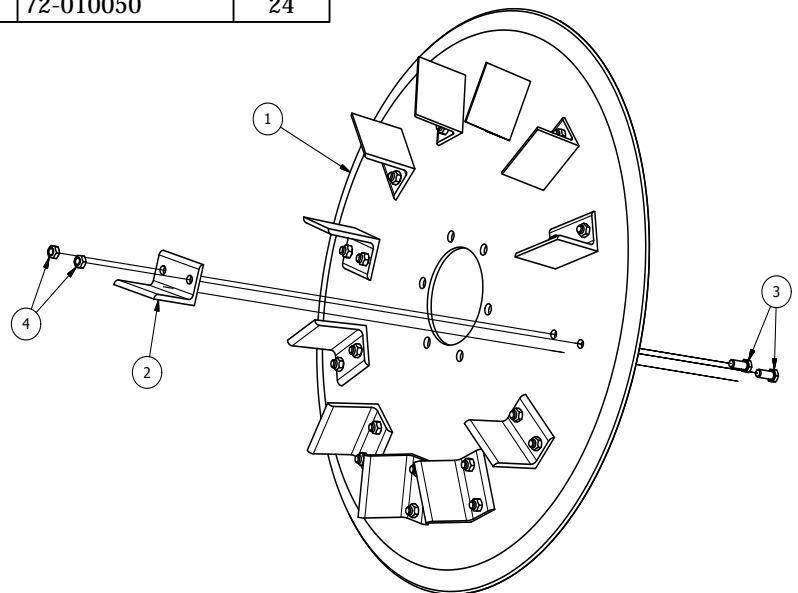
Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	DISC ASSY, 28IN PADDLE	56-081-007	1
2	LOCKNUT, 1/2 NC STOVER GD B PLT	72-010100	6
3	CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	48-090595	6
4	AGRI HUB, 4 BOLT	42-051-006	1
5	PLATE, DISC ADAPTER	56-027-050	1
6	LOCKWASHER, 1/2" REGULAR PLT	66-010250	4
7	SOCKET HEAD, M12x1.25x25 12.9	56-050-016	4



4-ROW & 6-ROW (36"-40") DISC ASSEMBLY, 28" PADDLE

56-081-007

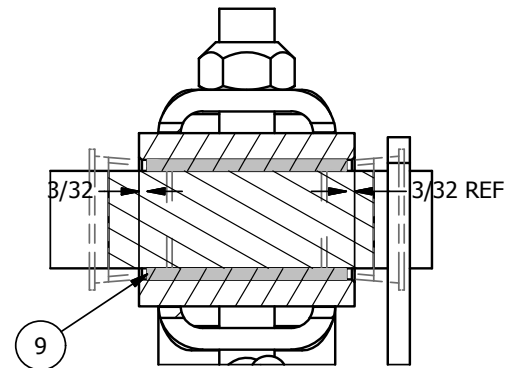
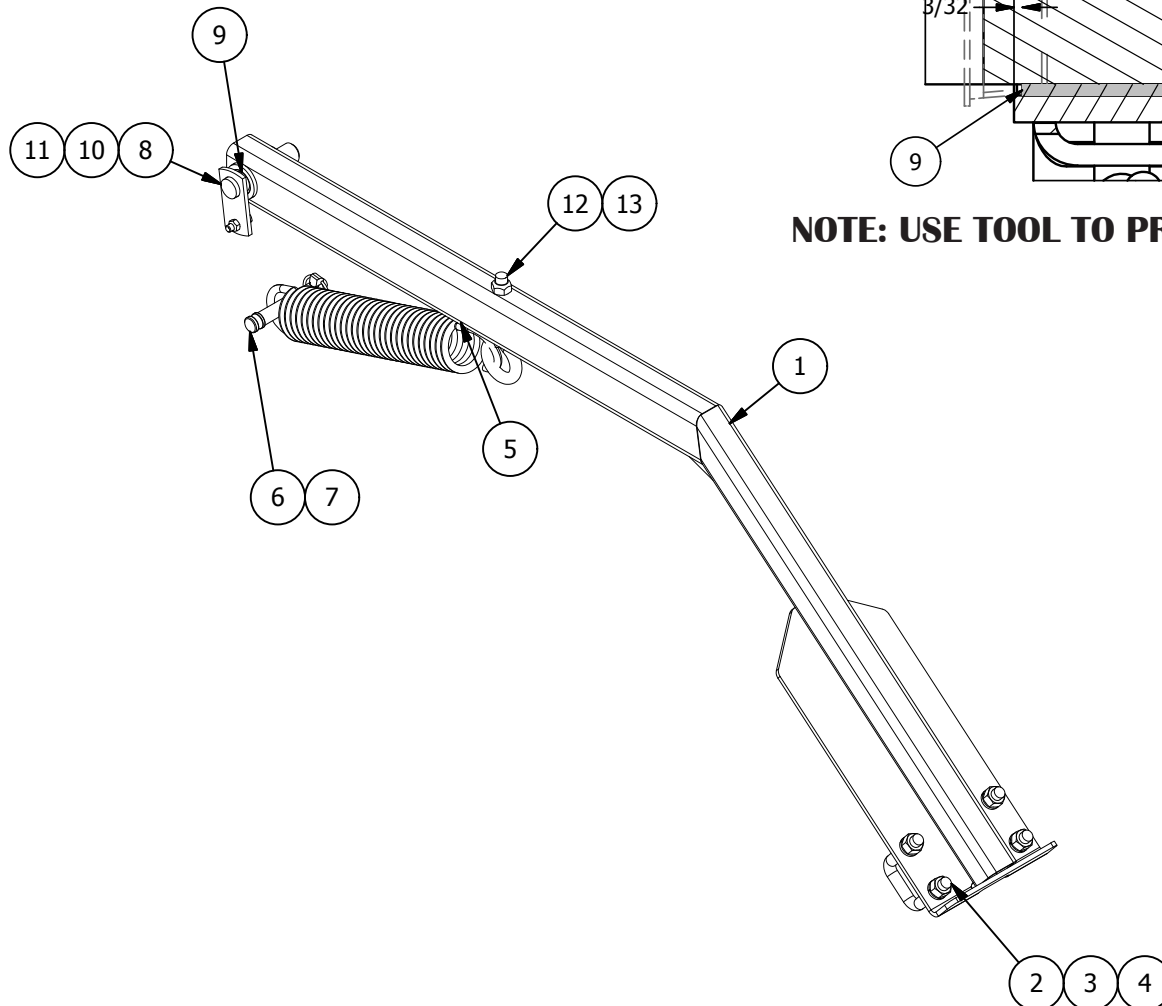
Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	DISC, 28" SHALLOW CONCAVE	56-050-014	1
2	PADDLE, DISC	56-025-009	12
3	CAPSCREW, 3/8 X 1 GD5	48-090100	24
4	LOCKNUT, 3/8 STOVER GB PLT	72-010050	24



4-ROW & 6-ROW (36"-40") CRUMBLER ARM

56-082-011

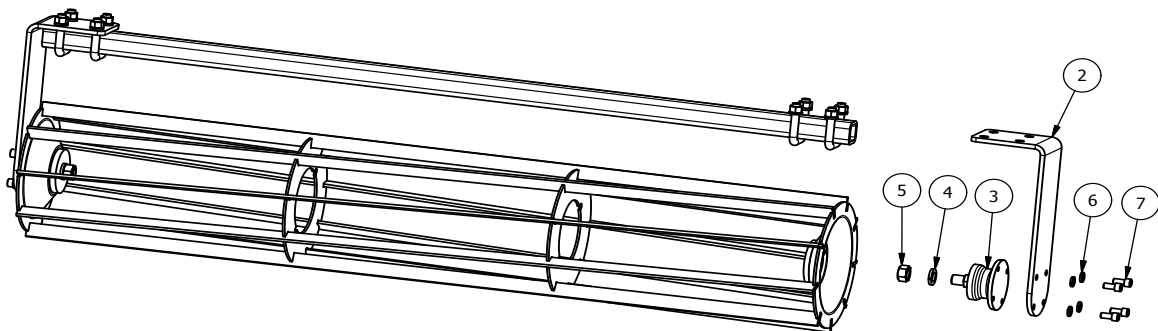
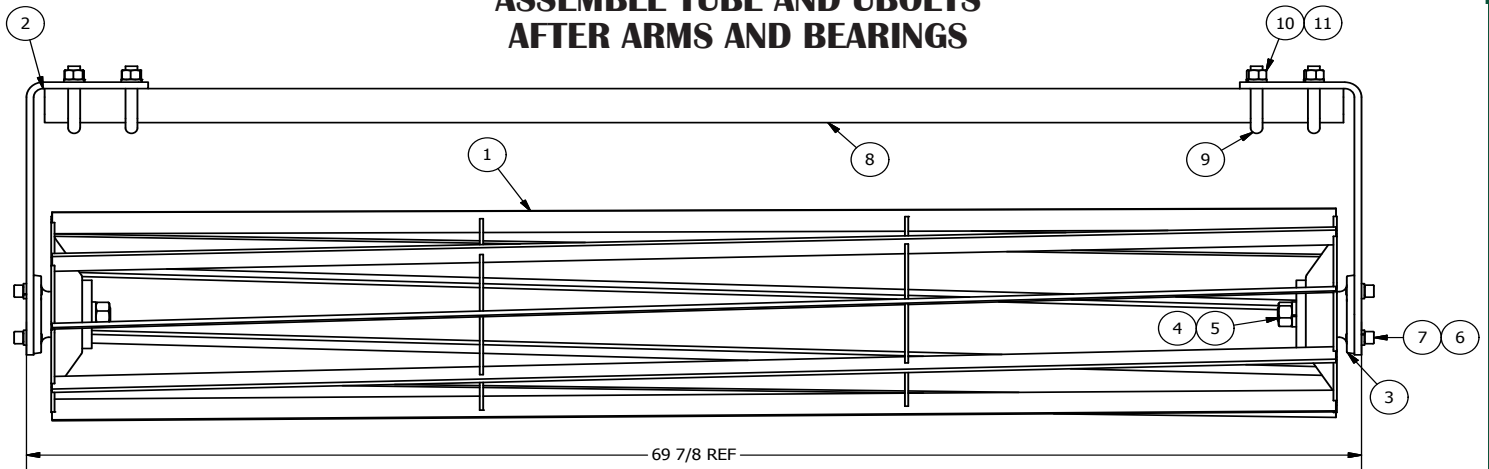
Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	ARM, CRUMBLER	56-080-027	1
2	U-BOLT, 5/8x2-11/16x3-1/2 NC G5 PLT	21-050-001	2
3	LOCKWASHER, 5/8 PLT	66-010300	4
4	HEXNUT, 5/8 PLT	68-010300	4
5	SPRING, Ø2.965 x 0.406 X 17" EXT.	67-050-011	1
6	PIN, Ø3/4 X 3 3/4" USABLE	33-050-471	1
7	KLIK PIN, 7/16 X 1-3/4	02-050-002	1
8	PIN WELDT, 1 1/8 HD	56-080-069	1
9	BUSHING, 1.125 X 2.25	56-050-013	1
10	CAPSCREW, 3/8 X 1 1/4 NC G5 PLT	48-090150	1
11	LOCKNUT, 3/8 STOVER GB PLT	72-010050	1
12	EYEBOLT, 5/8 X 5 3/8	67-050-013	1
13	LOCKNUT, 5/8 NC STOVER GD C PLT	72-020050	1



NOTE: USE TOOL TO PRESS IN BUSHING

4-ROW & 6-ROW (36"-40") CRUMBLER ASSEMBLY 70" 56-082-016

ASSEMBLE TUBE AND UBOLTS AFTER ARMS AND BEARINGS



Parts List			
ITEM	DESCRIPTION	PART NUMBER	QTY
1	CRUMBLER WELDMENT, 70"	56-080-051	1
2	PLATE, CRUMBLER ARM	56-027-101	2
3	AGRI HUB, 4 BOLT	42-051-006	2
4	LOCKWASHER, 7/8 PLT	66-010400	2
5	HEXNUT, M22X1.5 PLT	56-050-017	2
6	LOCKWASHER, 1/2" REGULAR PLT	66-010250	8
7	SOCKET HEAD, M12x1.25x25 12.9	56-050-016	8
8	TUBE, 70" CRUMBLER	56-024-027	1
9	U-BOLT, 5/8x2-11/16x3-1/2 NC G5 PLT	21-050-001	4
10	HEXNUT, 5/8 PLT	68-010300	8
11	LOCKWASHER, 5/8 PLT	66-010300	8

The following is a list of serial numbers issued to our implements at the beginning of each year. To determine when a unit was made, find the range in which the particular serial number falls. The implement would have been produced between January 1st to December 31st of that year.

YEAR

2017

2018

2019

SERIAL NUMBERS

89925-91270

91271-92260

92261-





DEPENDABLE EQUIPMENT FOR PROGRESSIVE FARMING

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