

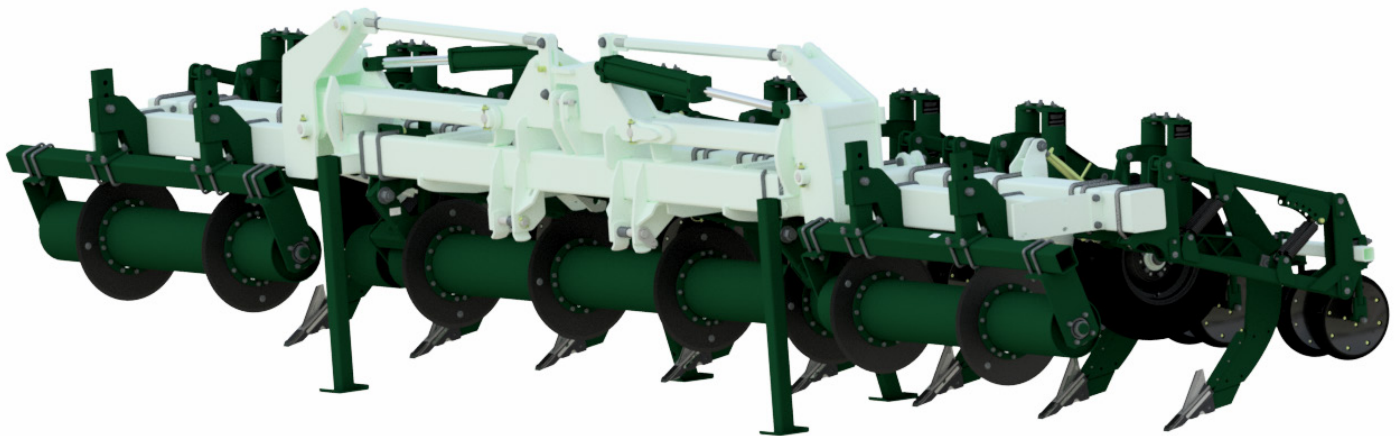


67 SERIES

6700 RIP STRIP

RIGID AND STACK-FOLD TOOL BARS

(WITH FRONT COULTERS & COVER CROP ROLLERS)



PARTS BOOK

PART NO: 67-PB-02

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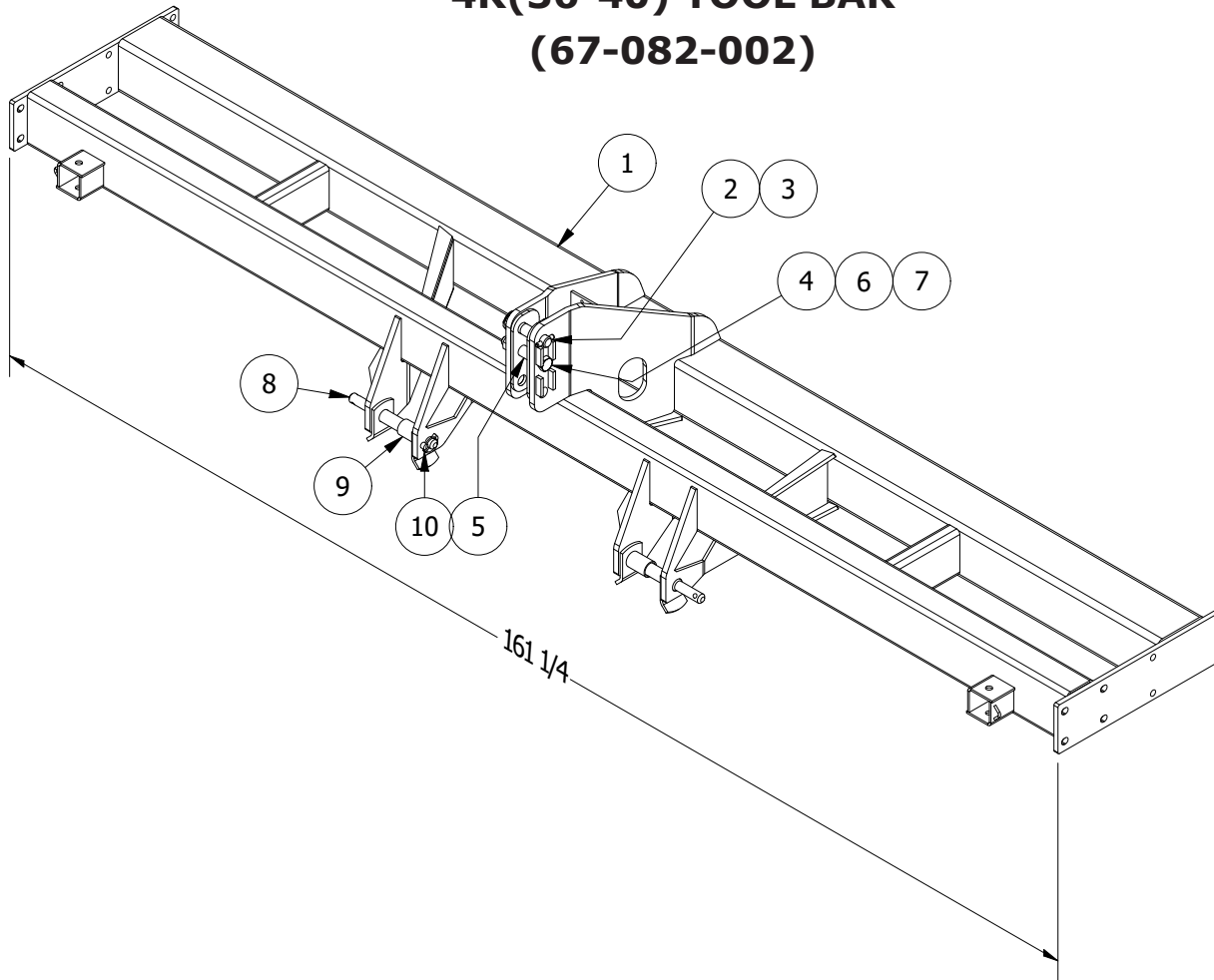
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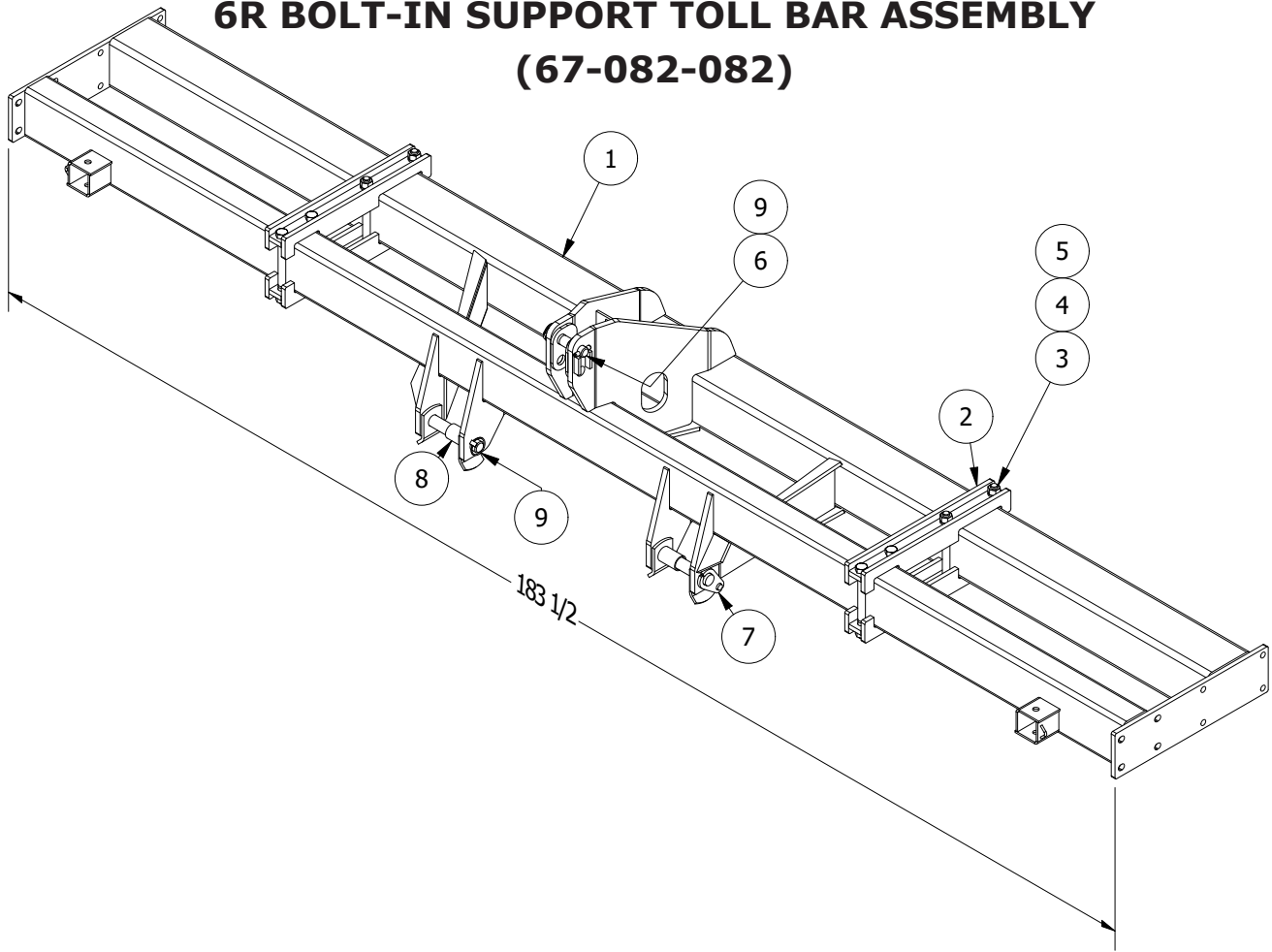
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4R(36-40) TOOL BAR (67-082-002)



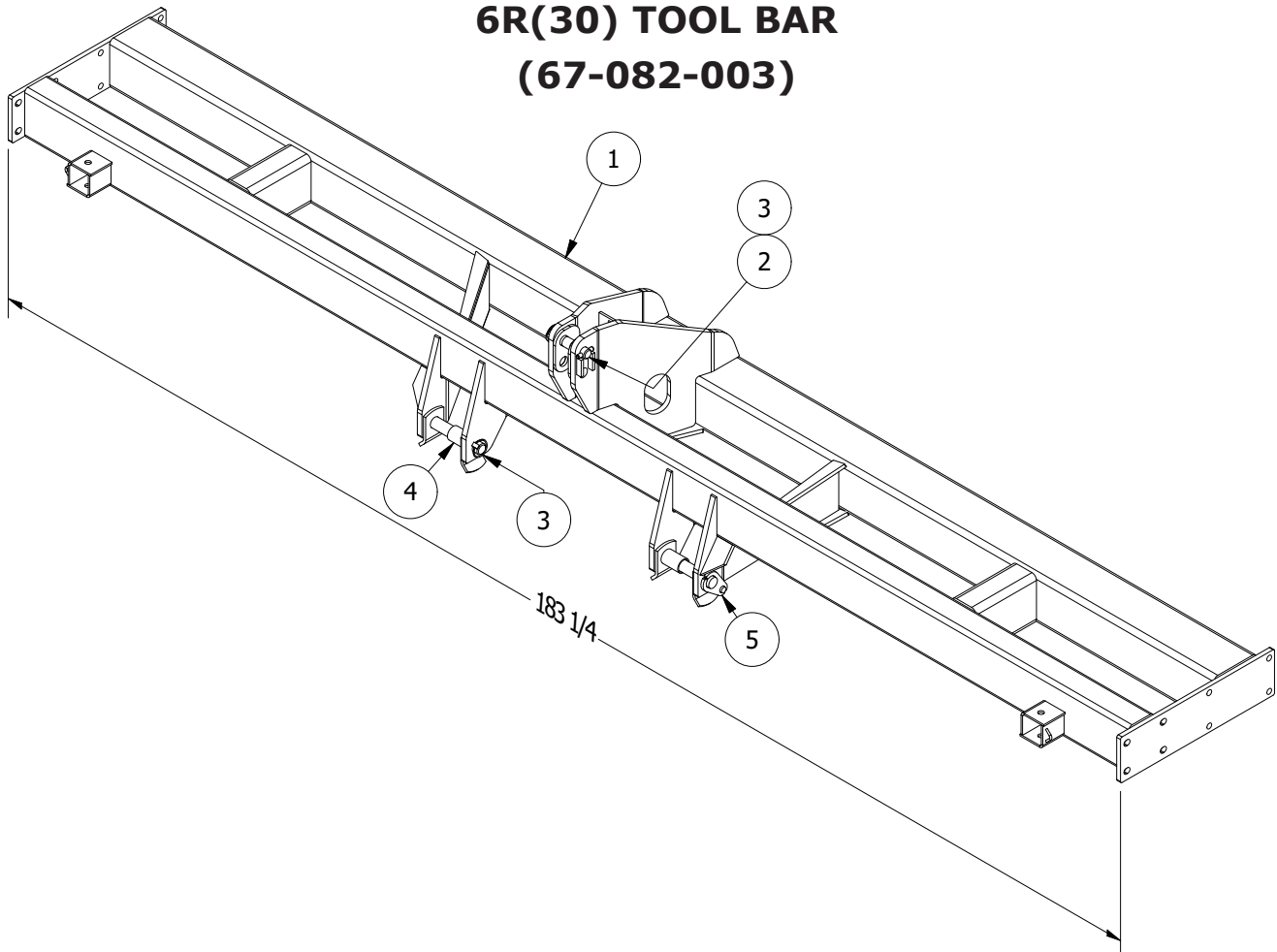
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-012		TOOLBAR, 4R 36-40 GIII	1
2	06-081-018		PIN, MAST	1
3	03-050-094		KLIK PIN, 7/16 X 2	1
4	48-200450		CAPSCREW, 1 X 6 G8 PLN	1
5	02-024-004		8 X 10 SPACER (SHORT)	1
6	66-010450		LOCKWASHER, 1" PLT	1
7	68-010450		HEXNUT, 1" PLT	1
8	05-026-008		STEP HITCH PIN, LONG PLT	2
9	05-024-010		SPACER, CAT III	2
10	02-050-002		KLIK PIN, 7/16 X 1-3/4	2

6R BOLT-IN SUPPORT TOLL BAR ASSEMBLY (67-082-082)



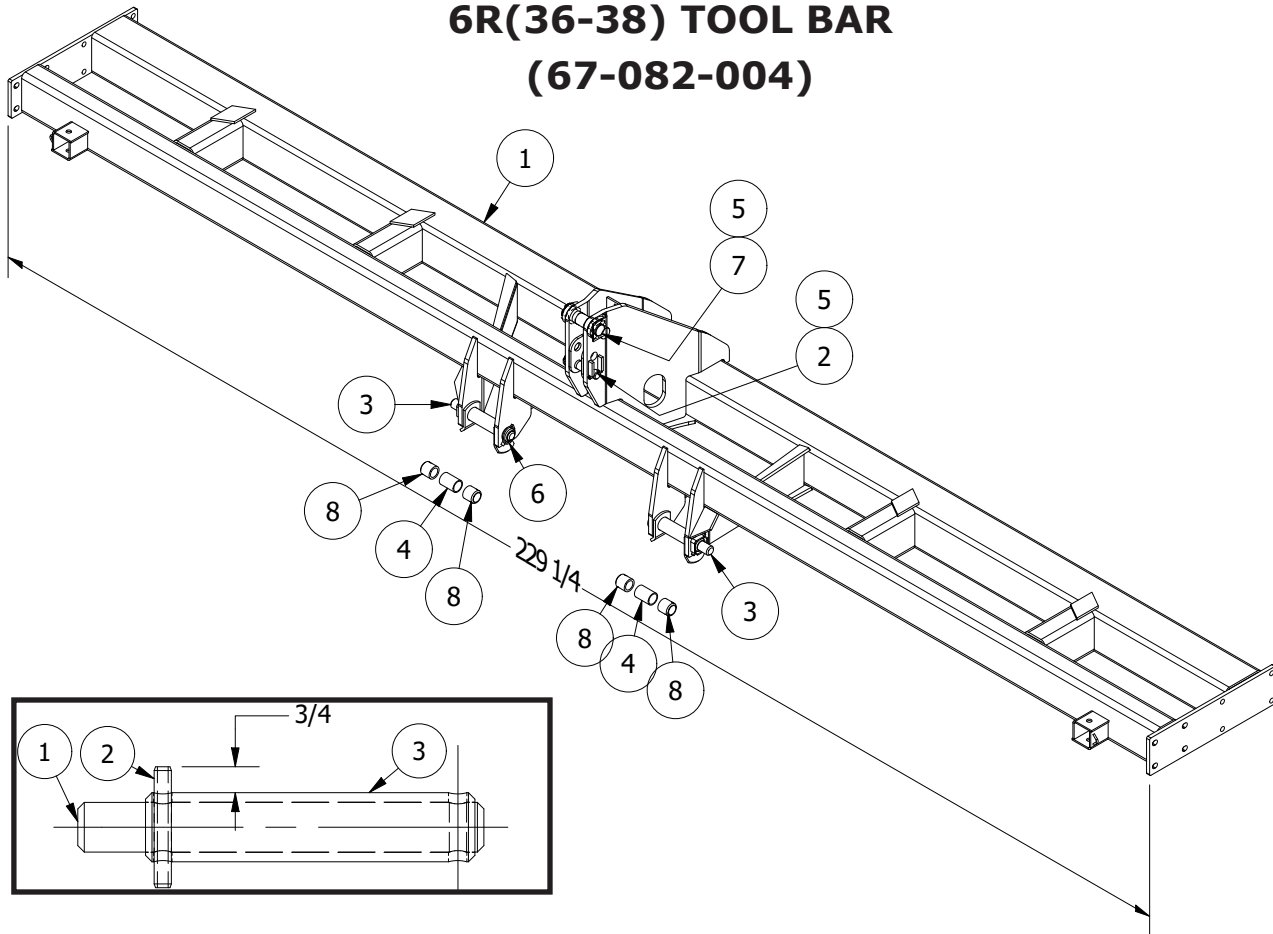
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-175		TOOLBAR, 6R BOLT-IN SUPPORT	1
2	16-080-387		BRACKET, 10" TOOLBAR	4
3	48-100400		CAPSCREW, 7/8 X 9 1/2 NC G5 PLT	8
4	66-010400		LOCKWASHER, 7/8 PLT	8
5	68-010406		HEXNUT, 7/8 NC G8 PLT	8
6	06-081-018		PIN, MAST	1
7	16-080-316		PIN, CAT III-IIIIN HITCH	2
8	05-024-010		SPACER, CAT III	2
9	03-050-094		KLIK PIN, 7/16 X 2	3

6R(30) TOOL BAR (67-082-003)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-019		TOOLBAR, 6R 30 GIII	1
2	06-081-018		PIN, MAST	1
3	03-050-094		KLIK PIN, 7/16 X 2	3
4	05-024-010		SPACER, CAT III	2
5	16-080-316		PIN, CAT III-IIIN HITCH	2

6R(36-38) TOOL BAR (67-082-004)

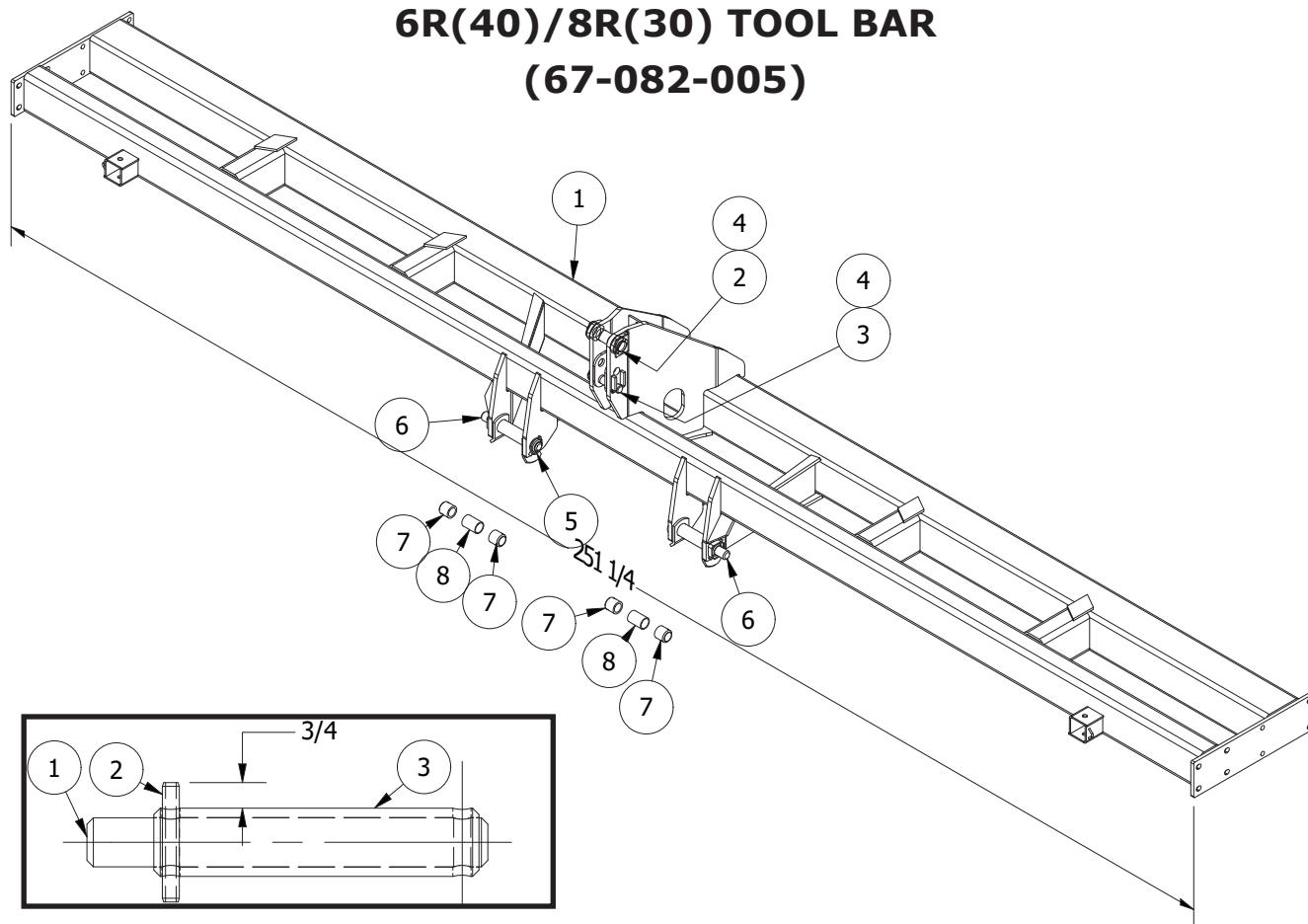


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-020		TOOLBAR, 6R 36-38 GIII	1
2	06-081-018		PIN, MAST	1
3	67-081-001		PIN ASSY, CAT IV HITCH	2
4	05-024-010		SPACER, CAT III	2
5	03-050-094		KLIK PIN, 7/16 X 2	2
6	16-050-094		KLIK PIN, 7/16 X 2-3/4	2
7	67-080-028		PIN, CAT IV MAST	1
8	16-024-259		BUSHING, CAT III LOWER HITCH	4

CAT. IV HITCH PIN (67-081-001)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	16-026-102		PIN, LOWER HITCH CAT III	1
2	12-050-001		ROLL PIN, 1/2 X 3-1/2 PLT	1
3	67-024-010		SLEEVE, CAT IV LOWER HITCH	1

6R(40)/8R(30) TOOL BAR (67-082-005)

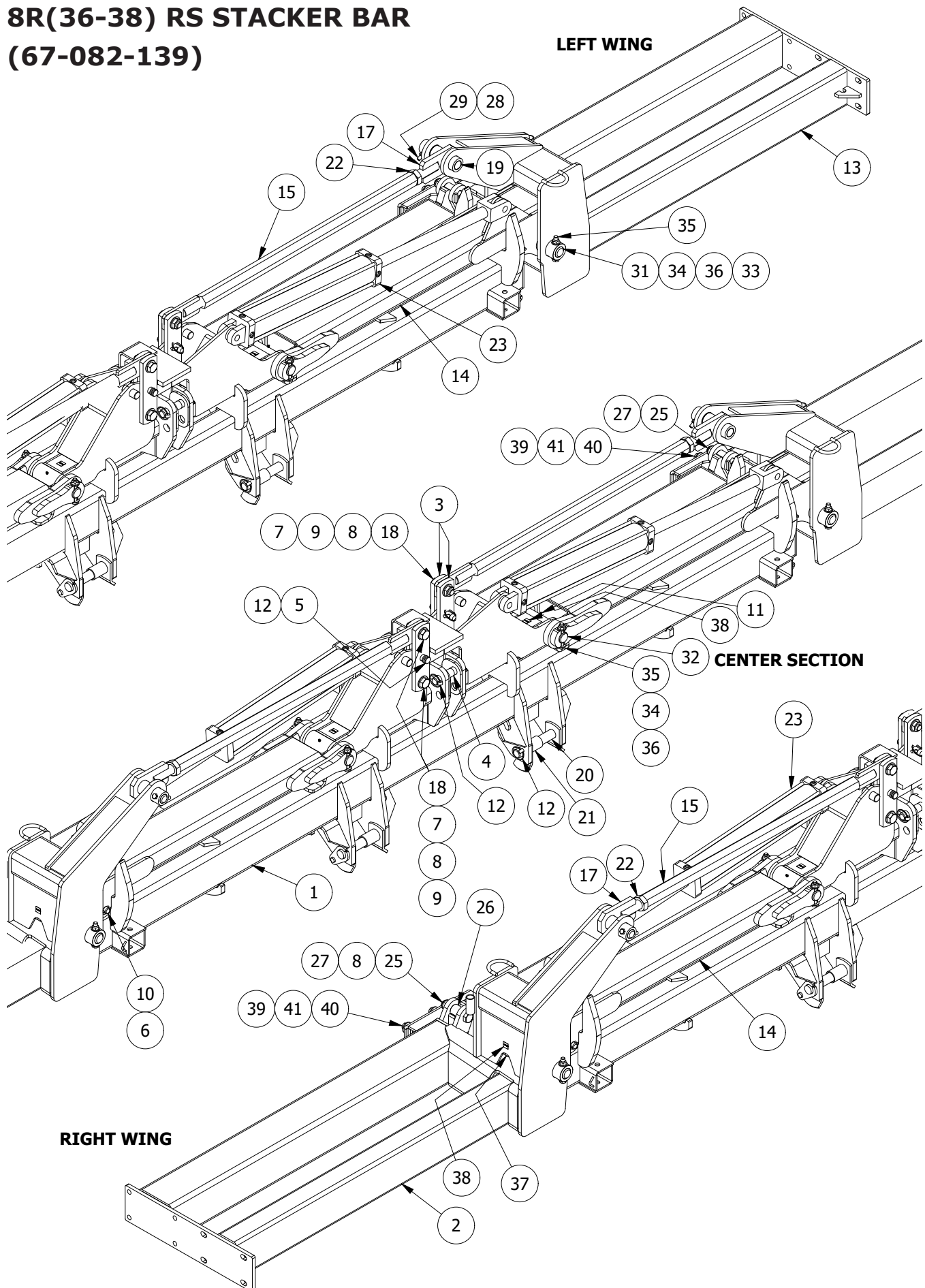


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-025		TOOLBAR, 8R-30 6R-40 GIII	1
2	67-080-028		PIN, CAT IV MAST	1
3	06-081-018		PIN, MAST	1
4	03-050-094		KLIK PIN, 7/16 X 2	2
5	16-050-094		KLIK PIN, 7/16 X 2-3/4	2
6	67-081-001		PIN ASSY, CAT IV HITCH	2
7	16-024-259		BUSHING, CAT III LOWER HITCH	4
8	05-024-010		SPACER, CAT III	2

CAT. IV HITCH PIN (67-081-001)

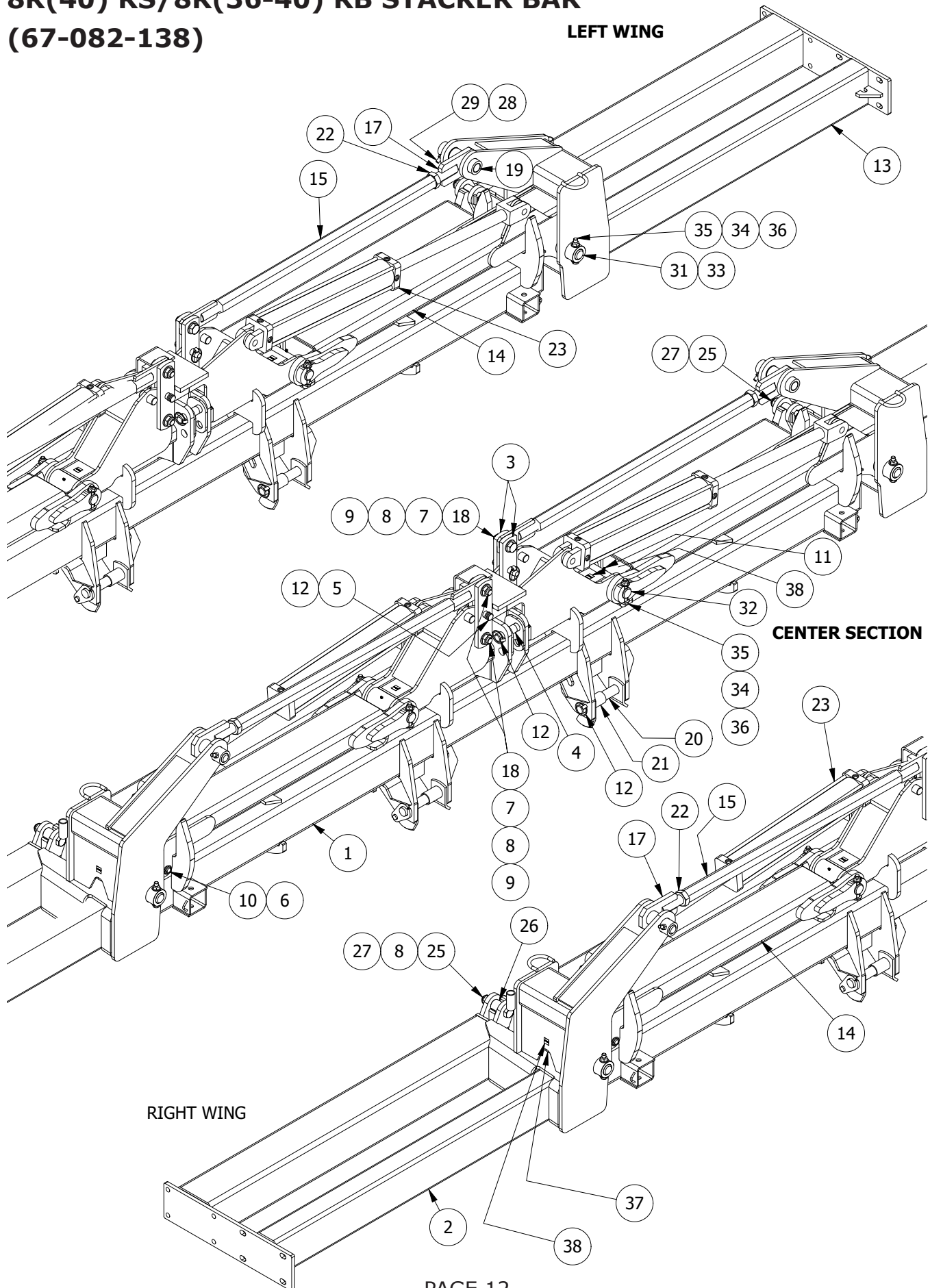
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	16-026-102		PIN, LOWER HITCH CAT III	1
2	12-050-001		ROLL PIN, 1/2 X 3-1/2 PLT	1
3	67-024-010		SLEEVE, CAT IV LOWER HITCH	1

8R(36-38) RS STACKER BAR (67-082-139)



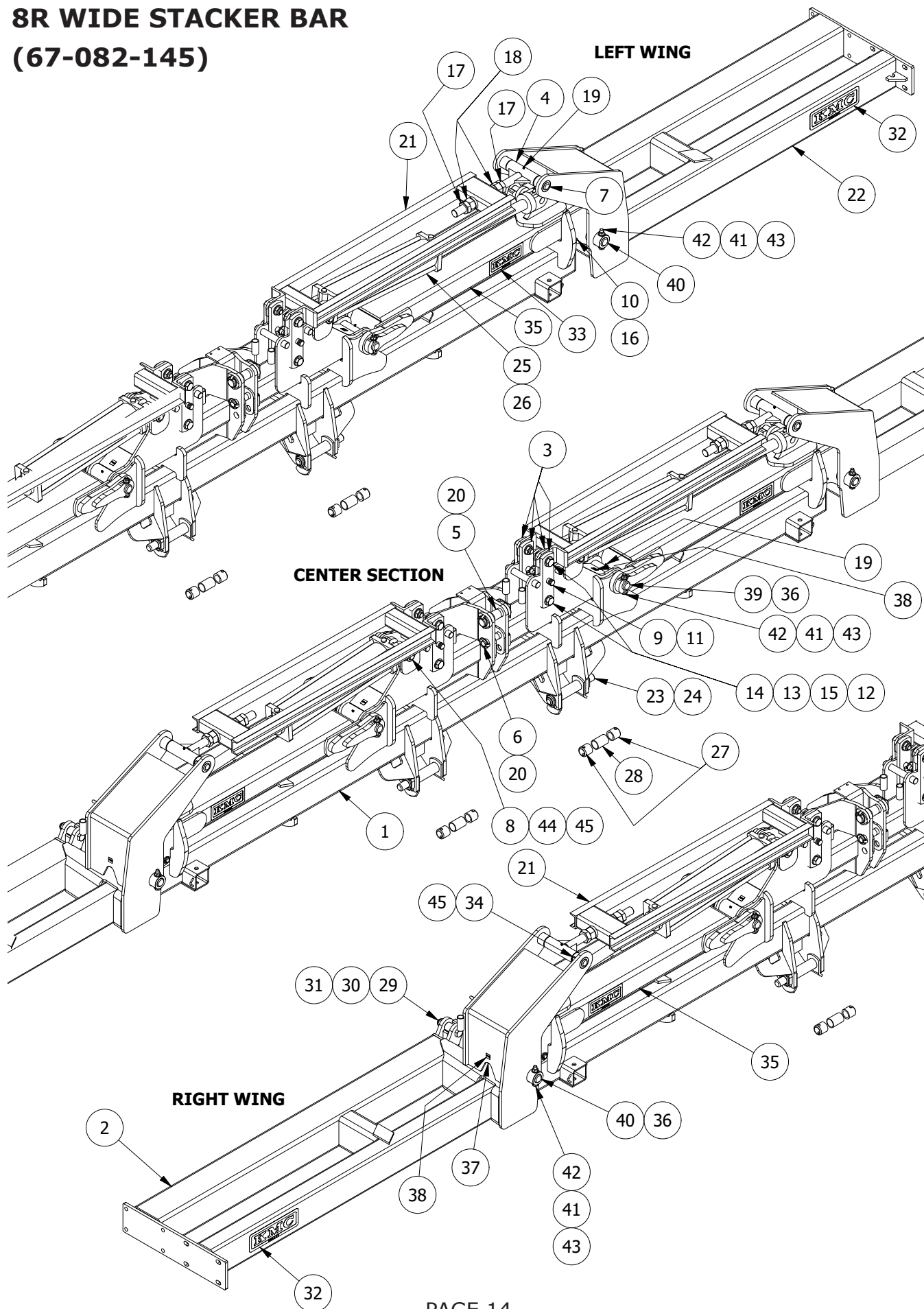
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-296		GIII CENTER, 8R(36-40)	1
2	67-080-306		WING, 2019 RT 8R(36-38) G3 HD	1
3	16-023-172		FLOAT LINK	4
4	06-081-018		PIN, MAST	1
5	16-050-092		TOP LINK PIN	2
6	04-050-015		KLIK PIN, 3/16 X 1-1/4	2
7	16-024-060		BUSHING, FLOAT	8
8	62-020050		FLATWASHER, 1 SAE PLT	13
9	72-040100		LOCKNUT, 1 NC HEX JAM	7
10	16-026-036		PIN, PIVOT WING LOCK	2
11	02-050-005		FITTING, 1/4-28 STRT. GREASE	4
12	03-050-094		KLIK PIN, 7/16 X 2	5
13	67-080-305		WING, 2019 LT 8R(36-38) G3 HD	1
14	67-080-288		SWING ARM, 8R GIII	2
15	16-026-035		LINKAGE, HEX TOP	2
16	67-080-034		BRACKET, 8R(36-40) LH ADJ	2
17	67-080-035		BRACKET, 8R (36-40) RH ADJ	2
18	48-100490		CAPSCREW, 1 X 3 1/4 NC G5 PLT	4
19	67-026-017		PIN, PIVOT	2
20	16-080-316		PIN, CAT III-IIIN HITCH	2
21	05-024-010		SPACER, CAT III	2
22	70-010300		JAM NUT, 1-1/2 NC HEX PLN	2
23	67-081-045		CYLINDER BUNDLE, 8R STACK	2
24	67-081-076		HOSE BUNDLE, 8R STACK 2019	1
25	48-100600		CAPSCREW, 1 X 5 NC G5 PLT	2
26	67-026-054		ROLLER, WING HOOK	2
27	72-010140		LOCKNUT, 1" NC NYLON	2
28	72-010100		LOCKNUT, 1/2 NC STOVER GD B PLT	2
29	48-200255		CAPSCREW, 1/2 x 3-1/2 UNC G8 PLT	2
30	67-081-077		HOSE BUNDLE, FRONT T.B.	1
31	67-026-079		PIN, WING PIVOT	2
32	67-026-078		PIN, 8R SWING ARM PIVOT	2
33	67-050-042		BUSHING, 2 OD X 1-3/4 ID X 2-1/2	4
34	72-020050		LOCKNUT, 5/8 NC STOVER GD C PLT	8
35	48-200032		CAPSCREW, 5/8 X 4 G8 PLT	8
36	62-020040		FLATWASHER, 5/8 SAE PLT	16
37	33-050-091		FITTING, 1/8-27 NPT GREASE X 1-3/4	2
38	23-050-007		DECAL, GREASE	4
39	66-010300		LOCKWASHER, 5/8 PLT	8
40	48-090920		CAPSCREW, 5/8 X 1 3/4 G5 PLT	8
41	62-010250		FLATWASHER, 5/8 STD PLT	8

8R(40) RS/8R(36-40) RB STACKER BAR (67-082-138)



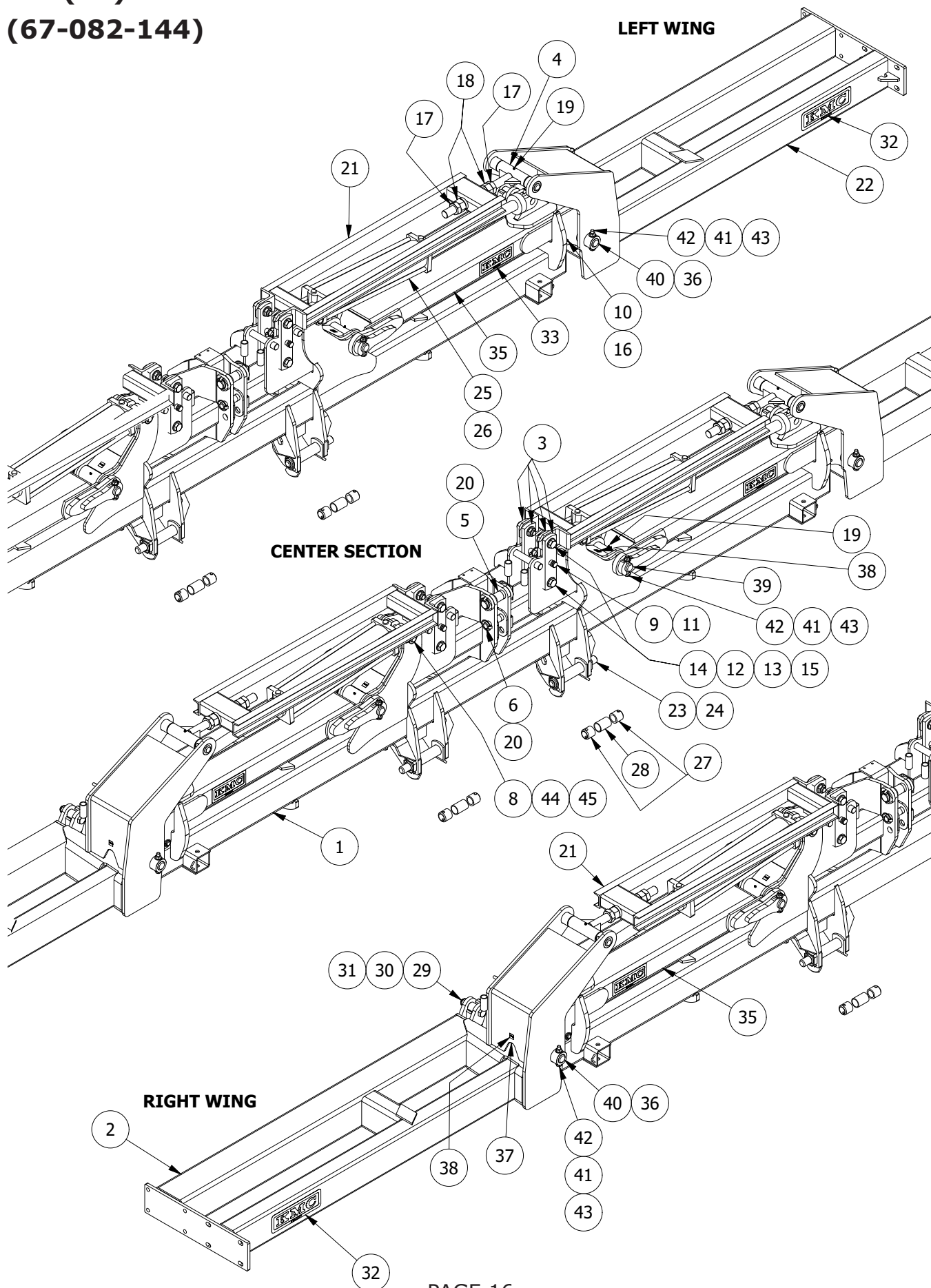
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-296		GIII CENTER, 8R(36-40)	1
2	67-080-294		WING, 2019 RT 8R GIII HD	1
3	16-023-172		FLOAT LINK	4
4	06-081-018		PIN, MAST	1
5	16-050-092		TOP LINK PIN	2
6	04-050-015		KLIK PIN, 3/16 X 1-1/4	2
7	16-024-060		BUSHING, FLOAT	8
8	62-020050		FLATWASHER, 1 SAE PLT	13
9	72-040100		LOCKNUT, 1 NC HEX JAM	7
10	16-026-036		PIN, PIVOT WING LOCK	2
11	02-050-005		FITTING, 1/4-28 STRT. GREASE	4
12	03-050-094		KLIK PIN, 7/16 X 2	5
13	67-080-292		WING, 2019 LT 8R GIII HD	1
14	67-080-288		SWING ARM, 8R GIII	2
15	16-026-035		LINKAGE, HEX TOP	2
16	67-080-034		BRACKET, 8R(36-40) LH ADJ	2
17	67-080-035		BRACKET, 8R (36-40) RH ADJ	2
18	48-100490		CAPSCREW, 1 X 3 1/4 NC G5 PLT	4
19	67-026-017		PIN, PIVOT	2
20	16-080-316		PIN, CAT III-IIIN HITCH	2
21	05-024-010		SPACER, CAT III	2
22	70-010300		JAM NUT, 1-1/2 NC HEX PLN	2
23	67-081-045		CYLINDER BUNDLE, 8R STACK	2
24	67-081-076		HOSE BUNDLE, 8R STACK 2019	1
25	48-100600		CAPSCREW, 1 X 5 NC G5 PLT	2
26	67-026-054		ROLLER, WING HOOK	2
27	72-010140		LOCKNUT, 1" NC NYLON	2
28	72-010100		LOCKNUT, 1/2 NC STOVER GD B PLT	2
29	48-200255		CAPSCREW, 1/2 x 3-1/2 UNC G8 PLT	2
30	67-081-077		HOSE BUNDLE, FRONT T.B.	1
31	67-026-079		PIN, WING PIVOT	2
32	67-026-078		PIN, 8R SWING ARM PIVOT	2
33	67-050-042		BUSHING, 2 OD X 1-3/4 ID X 2-1/2	4
34	72-020050		LOCKNUT, 5/8 NC STOVER GD C PLT	8
35	48-200032		CAPSCREW, 5/8 X 4 G8 PLT	8
36	62-020040		FLATWASHER, 5/8 SAE PLT	16
37	33-050-091		FITTING, 1/8-27 NPT GREASE X 1-3/4	2
38	23-050-007		DECAL, GREASE	4

8R WIDE STACKER BAR (67-082-145)



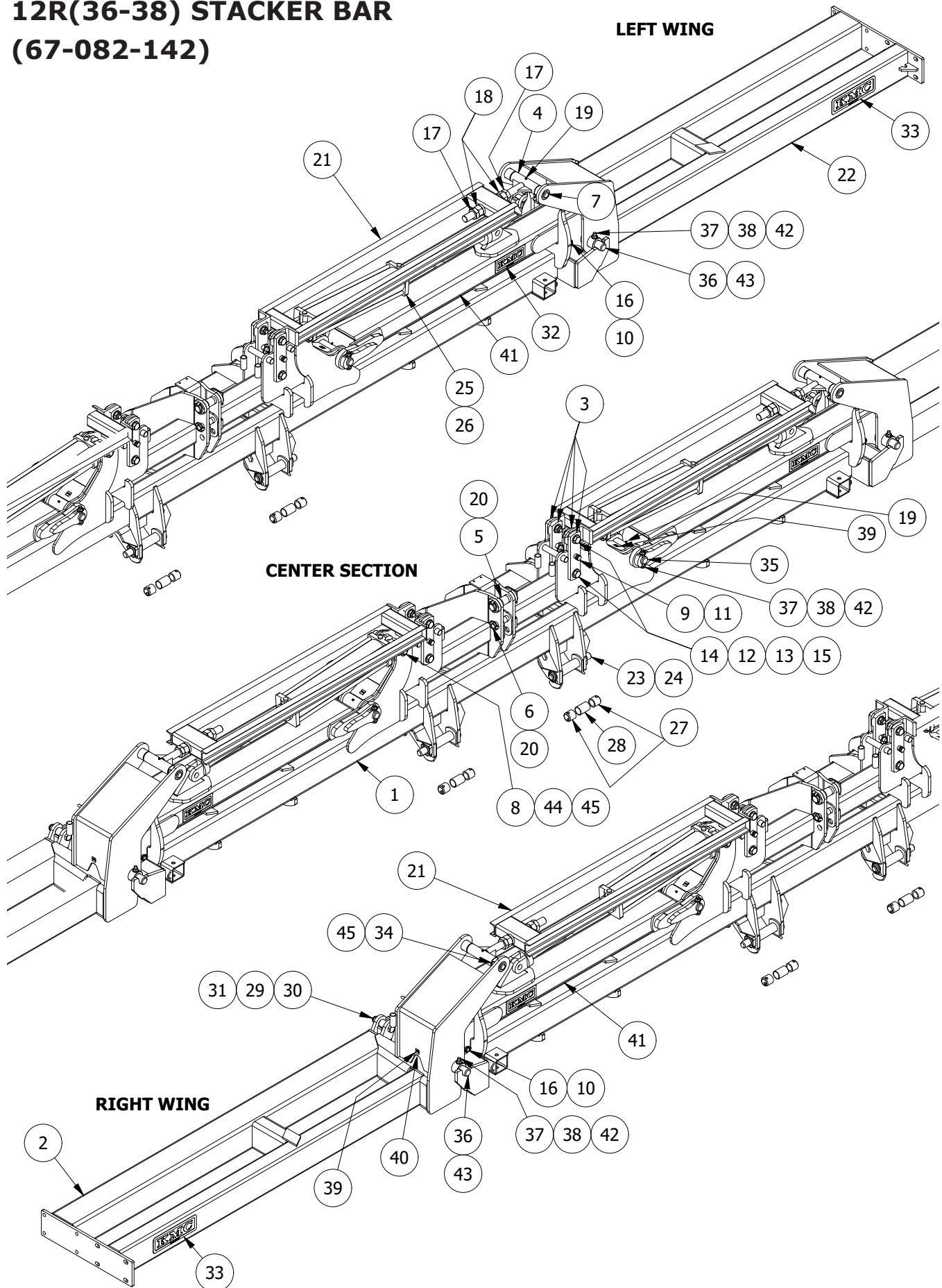
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-331		GIII CENTER, 8R WIDE SFB	1
2	67-080-325		WING, RT G3 12R(30) SFB	1
3	16-023-172		FLOAT LINK	8
4	67-080-077		ADJ ROD, 12R WING	2
5	67-080-028		PIN, CAT IV MAST	1
6	06-081-018		PIN, MAST	1
7	67-026-035		PIVOT PIN, ADJ ARM	2
8	67-026-034		PIVOT PIN, TRUSS HYD CYL	2
9	16-050-092		TOP LINK PIN	4
10	04-050-015		KLIK PIN, 3/16 X 1-1/4	2
11	02-050-002		KLIK PIN, 7/16 X 1-3/4	4
12	16-024-060		BUSHING, FLOAT	16
13	62-020050		FLATWASHER, 1 SAE PLT	18
14	48-100490		CAPSCREW, 1 X 3 1/4 NC G5 PLT	8
15	72-040100		LOCKNUT, 1 NC HEX JAM	8
16	16-026-036		PIN, PIVOT WING LOCK	2
17	70-010300		JAM NUT, 1-1/2 NC HEX PLN	4
18	68-010500		NUT, 1-1/2" NC HEX PLT	4
19	02-050-005		FITTING, 1/4-28 STRT. GREASE	4
20	03-050-094		KLIK PIN, 7/16 X 2	2
21	67-080-078		LEVELING ARM, 12R(30)	2
22	67-080-324		WING, LT G3 12R(30) SFB	1
23	67-081-001		PIN ASSY, CAT IV HITCH	2
24	16-050-094		KLIK PIN, 7/16 X 2-3/4	2
25	16-081-007		CYLINDER BUNDLE, 12R STACK	2
26	16-081-008		HOSE BUNDLE, 12R STACK	1
27	16-024-259		BUSHING, CAT III LOWER HITCH	4
28	05-024-010		SPACER, CAT III	2
29	48-100600		CAPSCREW, 1 X 5 NC G5 PLT	2
30	67-026-054		ROLLER, WING HOOK	2
31	72-010140		LOCKNUT, 1" NC NYLON	2
32	16-050-035		DECAL, 4 X 14 KMC	2
33	02-050-053		DECAL, KMC GREEN 3-3/8 X 9	2
34	48-200255		CAPSCREW, 1/2 x 3-1/2 UNC G8 PLT	2
35	67-080-326		SWING ARM, 12R(30) SFB	2
36	67-050-042		BUSHING, 2 OD X 1-3/4 ID X 2-1/2	4
37	33-050-091		FITTING, 1/8-27 NPT GREASE X 1-3/4	2
38	23-050-007		DECAL, GREASE	4
39	67-026-080		PIN, 12R TRUSS PIVOT	2
40	67-026-079		PIN, WING PIVOT	2
41	72-020050		LOCKNUT, 5/8 NC STOVER GD C PLT	8
42	48-200032		CAPSCREW, 5/8 X 4 G8 PLT	8
43	62-020040		FLATWASHER, 5/8 SAE PLT	16
44	48-090652		CAPSCREW, 1/2 X 3 NC G8 PLT	2
45	72-010101		LOCKNUT, 1/2 NC NYLON	4

12R(30) STACKER BAR (67-082-144)



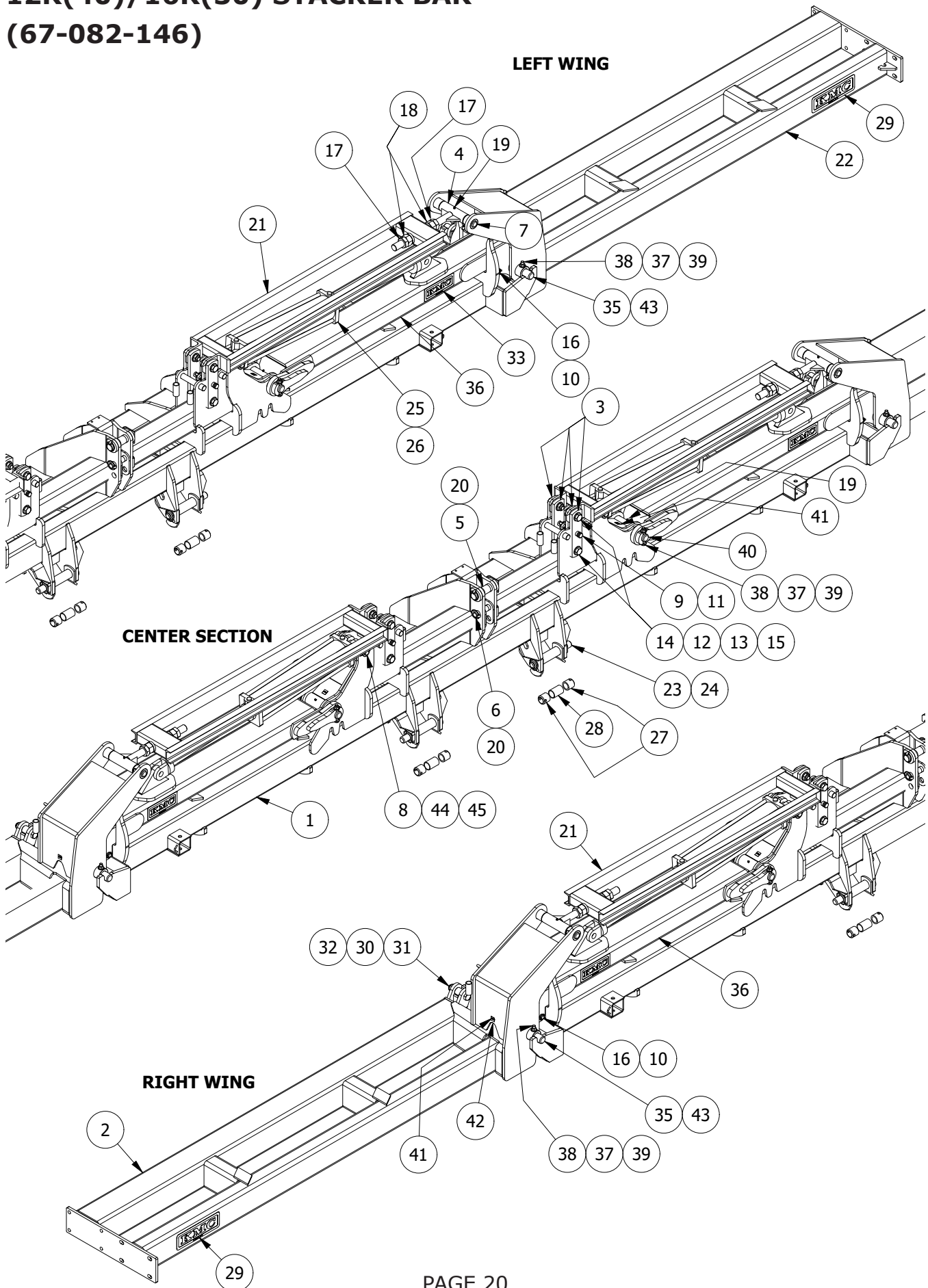
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-319		GIII CENTER, 12R(30) SFB	1
2	67-080-325		WING, RT G3 12R(30) SFB	1
3	16-023-172		FLOAT LINK	8
4	67-080-077		ADJ ROD, 12R WING	2
5	67-080-028		PIN, CAT IV MAST	1
6	06-081-018		PIN, MAST	1
7	67-026-035		PIVOT PIN, ADJ ARM	2
8	67-026-034		PIVOT PIN, TRUSS HYD CYL	2
9	16-050-092		TOP LINK PIN	4
10	04-050-015		KLIK PIN, 3/16 X 1-1/4	2
11	02-050-002		KLIK PIN, 7/16 X 1-3/4	4
12	16-024-060		BUSHING, FLOAT	16
13	62-020050		FLATWASHER, 1 SAE PLT	18
14	48-100490		CAPSCREW, 1 X 3 1/4 NC G5 PLT	8
15	72-040100		LOCKNUT, 1 NC HEX JAM	8
16	16-026-036		PIN, PIVOT WING LOCK	2
17	70-010300		JAM NUT, 1-1/2 NC HEX PLN	4
18	68-010500		NUT, 1-1/2" NC HEX PLT	4
19	02-050-005		FITTING, 1/4-28 STRT. GREASE	4
20	03-050-094		KLIK PIN, 7/16 X 2	2
21	67-080-078		LEVELING ARM, 12R(30)	2
22	67-080-324		WING, LT G3 12R(30) SFB	1
23	67-081-001		PIN ASSY, CAT IV HITCH	2
24	16-050-094		KLIK PIN, 7/16 X 2-3/4	2
25	16-081-007		CYLINDER BUNDLE, 12R STACK	2
26	16-081-008		HOSE BUNDLE, 12R STACK	1
27	16-024-259		BUSHING, CAT III LOWER HITCH	4
28	05-024-010		SPACER, CAT III	2
29	48-100600		CAPSCREW, 1 X 5 NC G5 PLT	2
30	67-026-054		ROLLER, WING HOOK	2
31	72-010140		LOCKNUT, 1" NC NYLON	2
32	16-050-035		DECAL, 4 X 14 KMC	2
33	02-050-053		DECAL, KMC GREEN 3-3/8 X 9	2
34	48-200255		CAPSCREW, 1/2 x 3-1/2 UNC G8 PLT	2
35	67-080-326		SWING ARM, 12R(30) SFB	2
36	67-050-042		BUSHING, 2 OD X 1-3/4 ID X 2-1/2	4
37	33-050-091		FITTING, 1/8-27 NPT GREASE X 1-3/4	2
38	23-050-007		DECAL, GREASE	4
39	67-026-080		PIN, 12R TRUSS PIVOT	2
40	67-026-079		PIN, WING PIVOT	2
41	72-020050		LOCKNUT, 5/8 NC STOVER GD C PLT	8
42	48-200032		CAPSCREW, 5/8 X 4 G8 PLT	8
43	62-020040		FLATWASHER, 5/8 SAE PLT	16
44	48-090652		CAPSCREW, 1/2 X 3 NC G8 PLT	2
45	72-010101		LOCKNUT, 1/2 NC NYLON	4

12R(36-38) STACKER BAR (67-082-142)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-314		GIII CENTER, 12R(36-38) SFB	1
2	67-080-318		WING, RT G3 12R(36-38) SFB	1
3	16-023-172		FLOAT LINK	8
4	67-080-077		ADJ ROD, 12R WING	2
5	67-080-028		PIN, CAT IV MAST	1
6	06-081-018		PIN, MAST	1
7	67-026-035		PIVOT PIN, ADJ ARM	2
8	67-026-034		PIVOT PIN, TRUSS HYD CYL	2
9	16-050-092		TOP LINK PIN	4
10	04-050-015		KLIK PIN, 3/16 X 1-1/4	2
11	02-050-002		KLIK PIN, 7/16 X 1-3/4	4
12	16-024-060		BUSHING, FLOAT	16
13	62-020050		FLATWASHER, 1 SAE PLT	18
14	48-100490		CAPSCREW, 1 X 3 1/4 NC G5 PLT	8
15	72-040100		LOCKNUT, 1 NC HEX JAM	8
16	16-026-036		PIN, PIVOT WING LOCK	2
17	70-010300		JAM NUT, 1-1/2 NC HEX PLN	4
18	68-010500		NUT, 1-1/2" NC HEX PLT	4
19	02-050-005		FITTING, 1/4-28 STRT. GREASE	4
20	03-050-094		KLIK PIN, 7/16 X 2	2
21	67-080-083		LEVELING ARM, 12R(36-38)	2
22	67-080-317		WING, LT G3 12R(36-38) SFB	1
23	67-081-001		PIN ASSY, CAT IV HITCH	2
24	16-050-094		KLIK PIN, 7/16 X 2-3/4	2
25	16-081-007		CYLINDER BUNDLE, 12R STACK	2
26	67-081-008		HOSE BUNDLE, 12R/16(30)	1
27	16-024-259		BUSHING, CAT III LOWER HITCH	4
28	05-024-010		SPACER, CAT III	2
29	67-026-054		ROLLER, WING HOOK	2
30	48-100600		CAPSCREW, 1 X 5 NC G5 PLT	2
31	72-010140		LOCKNUT, 1" NC NYLON	2
32	02-050-053		DECAL, KMC GREEN 3-3/8 X 9	2
33	16-050-035		DECAL, 4 X 14 KMC	2
34	48-200255		CAPSCREW, 1/2 x 3-1/2 UNC G8 PLT	2
35	67-026-080		PIN, 12R TRUSS PIVOT	2
36	67-026-081		PIN, 12R WING PIVOT	2
37	48-200032		CAPSCREW, 5/8 X 4 G8 PLT	8
38	72-020050		LOCKNUT, 5/8 NC STOVER GD C PLT	8
39	23-050-007		DECAL, GREASE	4
40	33-050-091		FITTING, 1/8-27 NPT GREASE X 1-3/4	2
41	67-080-311		SWING ARM, 12R SFB	2
42	62-020040		FLATWASHER, 5/8 SAE PLT	16
43	67-050-042		BUSHING, 2 OD X 1-3/4 ID X 2-1/2	4
44	48-090652		CAPSCREW, 1/2 X 3 NC G8 PLT	2
45	72-010101		LOCKNUT, 1/2 NC NYLON	4

12R(40)/16R(30) STACKER BAR (67-082-146)

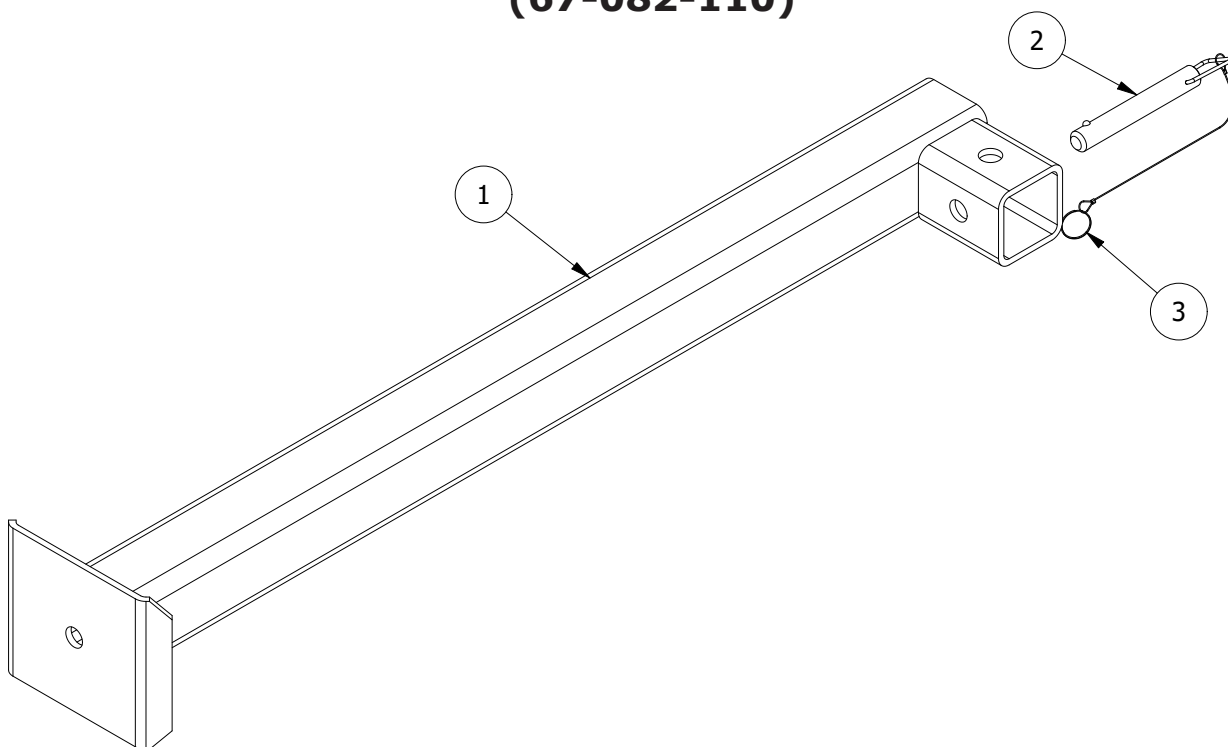


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-336		GIII CENTER, 12(40)/16(30) SFB	1
2	67-080-338		WING, RT G3 12(40)/16(30) SFB	1
3	16-023-172		FLOAT LINK	8
4	67-080-077		ADJ ROD, 12R WING	2
5	67-080-028		PIN, CAT IV MAST	1
6	06-081-018		PIN, MAST	1
7	67-026-035		PIVOT PIN, ADJ ARM	2
8	67-026-034		PIVOT PIN, TRUSS HYD CYL	2
9	16-050-092		TOP LINK PIN	4
10	04-050-015		KLIK PIN, 3/16 X 1-1/4	2
11	02-050-002		KLIK PIN, 7/16 X 1-3/4	4
12	16-024-060		BUSHING, FLOAT	16
13	62-020050		FLATWASHER, 1 SAE PLT	18
14	48-100490		CAPSCREW, 1 X 3 1/4 NC G5 PLT	8
15	72-040100		LOCKNUT, 1 NC HEX JAM	8
16	16-026-036		PIN, PIVOT WING LOCK	2
17	70-010300		JAM NUT, 1-1/2 NC HEX PLN	4
18	68-010500		NUT, 1-1/2" NC HEX PLT	4
19	02-050-005		FITTING, 1/4-28 STRT. GREASE	4
20	03-050-094		KLIK PIN, 7/16 X 2	2
21	67-080-083		LEVELING ARM, 12R(36-38)	2
22	67-080-337		WING, LT G3 12(40)/16(30) SFB	1
23	67-081-001		PIN ASSY, CAT IV HITCH	2
24	16-050-094		KLIK PIN, 7/16 X 2-3/4	2
25	16-081-007		CYLINDER BUNDLE, 12R STACK	2
26	67-081-008		HOSE BUNDLE, 12R/16(30)	1
27	16-024-259		BUSHING, CAT III LOWER HITCH	4
28	05-024-010		SPACER, CAT III	2
29	16-050-035		DECAL, 4 X 14 KMC	2
30	72-010140		LOCKNUT, 1" NC NYLON	2
31	48-100600		CAPSCREW, 1 X 5 NC G5 PLT	2
32	67-026-054		ROLLER, WING HOOK	2
33	02-050-053		DECAL, KMC GREEN 3-3/8 X 9	2
34	48-200255		CAPSCREW, 1/2 x 3-1/2 UNC G8 PLT	2
35	67-026-081		PIN, 12R WING PIVOT	2
36	67-080-311		SWING ARM, 12R SFB	2
37	72-020050		LOCKNUT, 5/8 NC STOVER GD C PLT	8
38	48-200032		CAPSCREW, 5/8 X 4 G8 PLT	8
39	62-020040		FLATWASHER, 5/8 SAE PLT	16
40	67-026-080		PIN, 12R TRUSS PIVOT	2
41	23-050-007		DECAL, GREASE	4
42	33-050-091		FITTING, 1/8-27 NPT GREASE X 1-3/4	2
43	67-050-042		BUSHING, 2 OD X 1-3/4 ID X 2-1/2	4
44	48-090652		CAPSCREW, 1/2 X 3 NC G8 PLT	2
45	72-010101		LOCKNUT, 1/2 NC NYLON	4

2 1/2 x 2 1/2 TOOL BARS

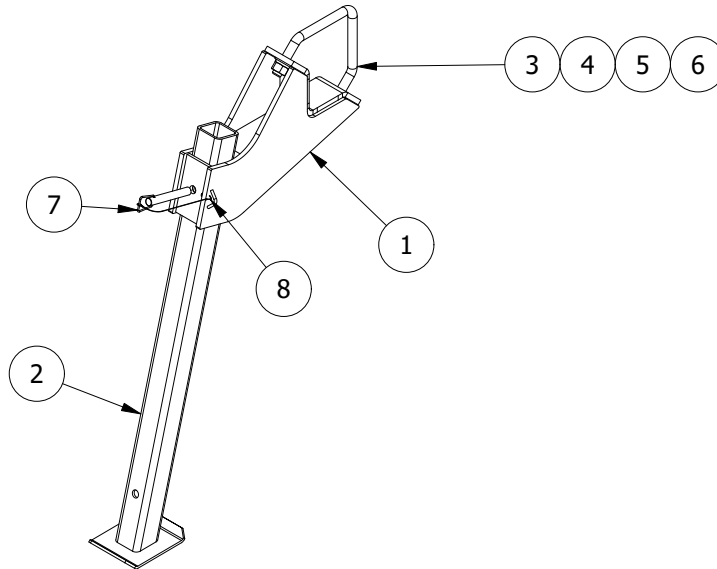
PART NO	DESCRIPTION
24-024-001	TOOL BAR, 2 1/2 X 2 1/2 X 60"
11-024-014	TOOL BAR, 2 1/2 X 2 1/2 X 65"
67-024-191	TOOL BAR, 2 1/2 X 2 1/2 X 70"
67-024-142	TOOL BAR, 2 1/2 X 2 1/2 X 75"
33-024-153	TOOL BAR, 2 1/2 X 2 1/2 X 80"
02-024-051	TOOL BAR, 2 1/2 X 2 1/2 X 90"
09-024-001	TOOL BAR, 2 1/2 X 2 1/2 X 104"
67-024-049	TOOL BAR, 2 1/2 X 2 1/2 X 110"
67-024-144	TOOL BAR, 2 1/2 X 2 1/2 X 115"
11-024-015	TOOL BAR, 2 1/2 X 2 1/2 X 120"

FRONT HD JACKSTAND ASSY (67-082-110)



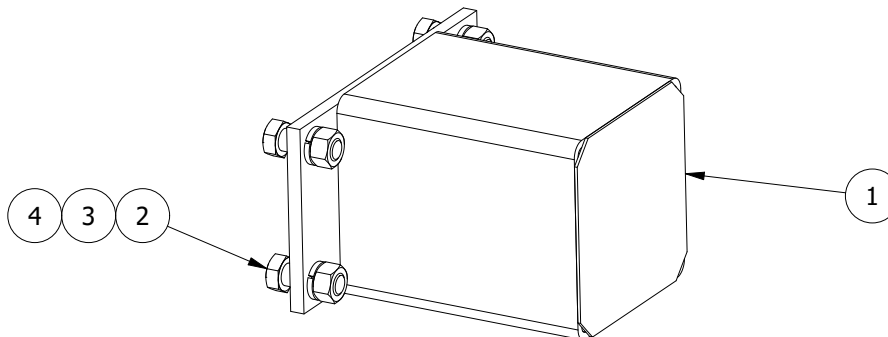
ITEM	PART NUMBER	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-232		JACKSTAND, FRONT TB HEAVY	1
2	67-050-037		PIN, DETENT 3/4 X 4	1
3	67-050-038		RING, KEY	1

**REAR HVY TB JACKSTAND ASSY
(67-082-128)**



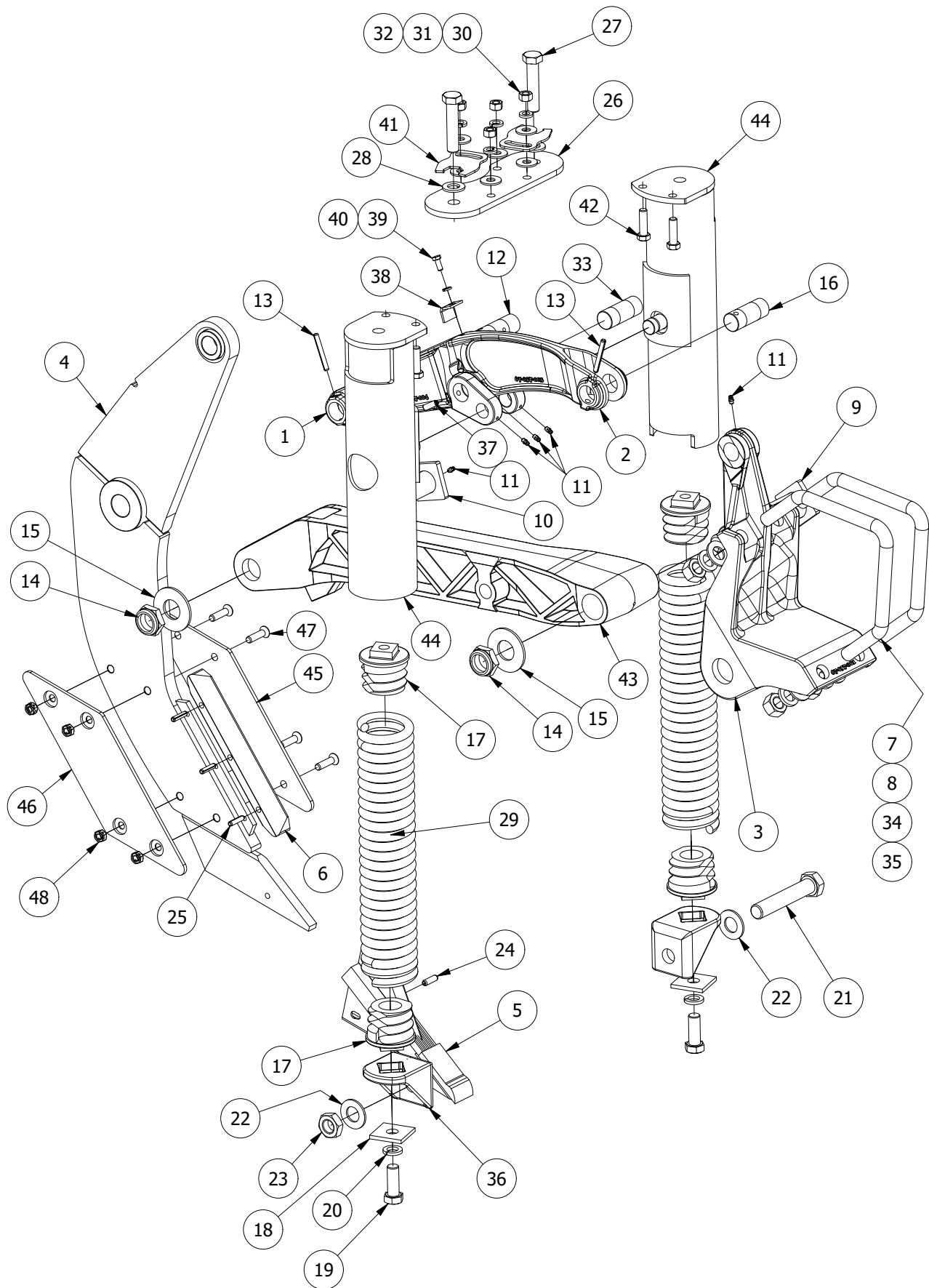
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-274		JACKSTAND BRKT, HEAVY REAR	1
2	67-080-275		STAND, REAR HD JACK	1
3	50-050-002		VEE BOLT, 7/8 X 7 X 7 G8 PLT	1
4	62-020042		FLATWASHER, 7/8 SAE PLT	2
5	66-010400		LOCKWASHER, 7/8 PLT	2
6	68-010406		HEXNUT, 7/8 NC G8 PLT	2
7	67-050-037		PIN, DETENT 3/4 X 4	1
8	67-050-038		RING, KEY	1

**9" TB EXTENSION ASSY
(67-082-106)**



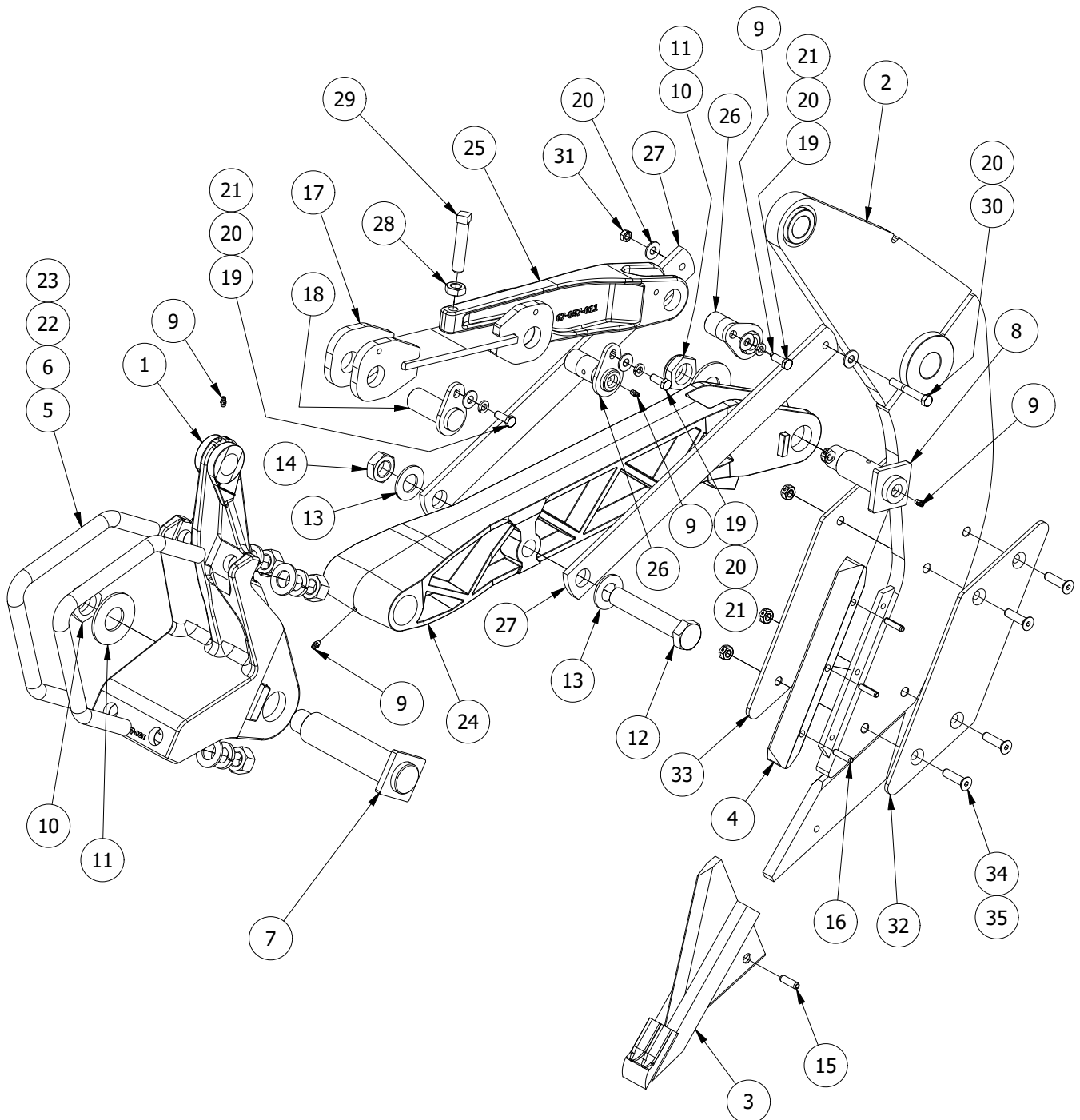
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-225		EXTENSION, 9" G3 WING	1
2	48-091275		CAPSCREW, 3/4 X 2 NC G5 PLT	4
3	66-010350		LOCKWASHER, 3/4 PLT	4
4	68-010350		HEXNUT, 3/4 PLT	4

RESET ON-THE-GO SHANK ASSY WITH WEAR PLATES **(67-082-140)**



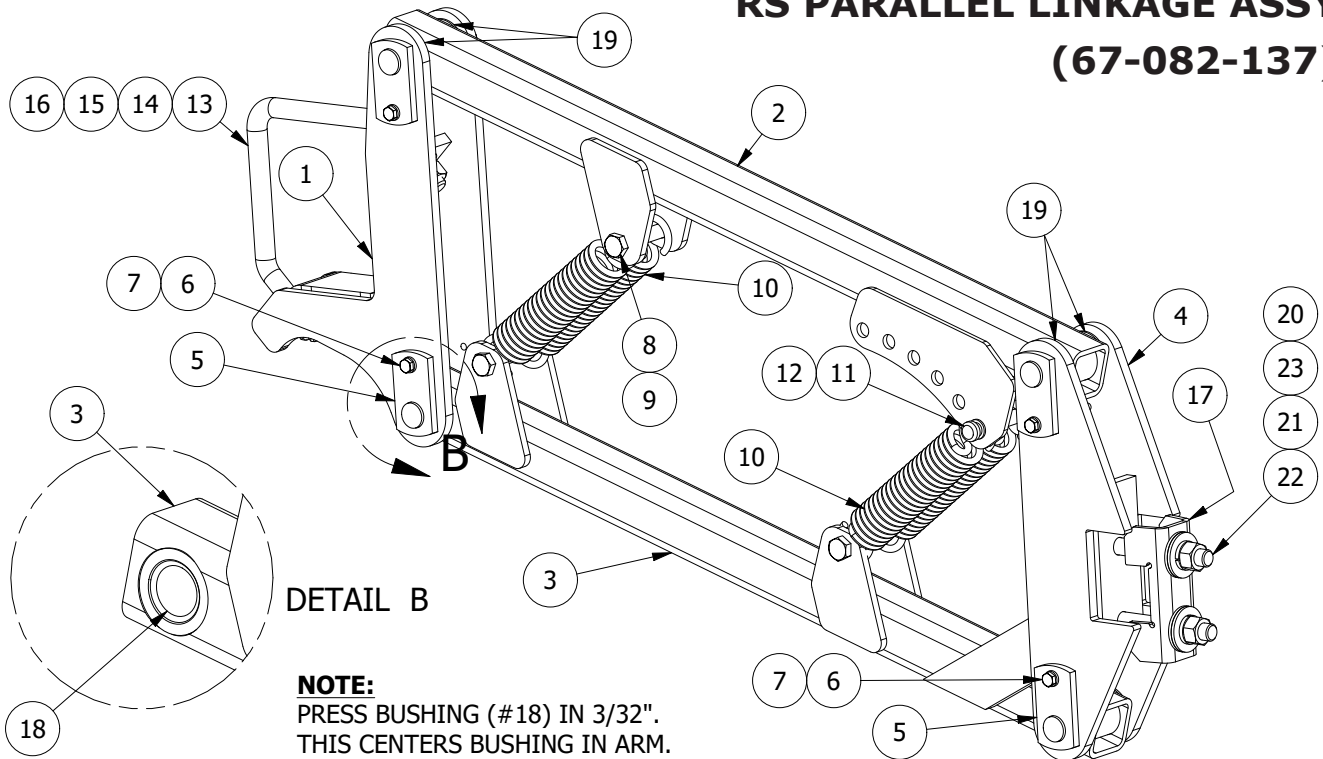
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-057-004		ARM, TOP REAR TRIP LINK	1
2	67-057-003		ARM, TOP FRONT TRIP LINK	1
3	67-057-001		BRACKET, RSOG FRONT MOUNT	1
4	67-080-309		SHANK WELDT, w/WEAR PLATE HOLES	1
5	16-080-282		POINT, 1 3/4 RS SPLITTER W/CAP	1
6	17-057-004		SHIN, 12" WEAR	1
7	50-050-002		VEE BOLT, 7/8 X 7 X 7 G8 PLT	2
8	62-020042		FLATWASHER, 7/8 SAE PLT	4
9	67-080-231		PIN, 2016 RSOG MAIN ARM	1
10	67-080-003		PIN, 2010 RSOG MAIN SHANK	1
11	02-050-005		FITTING, 1/4-28 STRT. GREASE	7
12	67-026-007		PIN, 2010 RSOG TOP REAR ARM	1
13	16-050-033		ROLL PIN, 5/16 X 2 1/2 PLT	2
14	72-040120		JAM LOCKNUT, 1-1/4" NF NYL.INS. GD B PLT	2
15	62-010500		FLATWASHER, 1 1/4 STD PLT	2
16	67-026-005		PIN, 2010 RSOG ARM TRIP	1
17	67-057-005		SCREW PLUG, RSOG SPRING	4
18	67-023-005		CAP, BOTTOM SPRING PLUG	2
19	48-200048		CAPSCREW, 3/4 X 2 NF G8 PLTD	2
20	66-010350		LOCKWASHER, 3/4 PLT	2
21	48-100610		CAPSCREW_1 X 5 1/2 NC GRD 5	1
22	62-020050		FLATWASHER, 1 SAE PLT	2
23	72-040100		LOCKNUT, 1 NC HEX JAM	1
24	16-050-020		ROLL PIN, 3/8 X 1 1/4 PLT	1
25	17-050-022		PIN, 5/16 X 1 3/8 ROLL PLT	3
26	67-027-160		PLATE, SPRING MOUNT TIE	1
27	80-081000		TAP BOLT, 3/4 X 3-1/2 NF G5 PLT	2
28	62-020045		FLATWASHER, 3/4 SAE PLT	2
29	67-050-001		SPRING, 3.686 X 0.593 X 15.975 EXT.	2
30	68-010250		HEXNUT, 1/2 PLT	4
31	66-010250		LOCKWASHER, 1/2" REGULAR PLT	4
32	62-010200		FLATWASHER, 1/2 STD PLT	6
33	67-026-046		PIN, 2010 RSOG ARM TRIP	1
34	68-010406		HEXNUT, 7/8 NC G8 PLT	4
35	66-010400		LOCKWASHER, 7/8 PLT	4
36	67-057-008		MOUNT, RSOG SPRING BASE	2
37	54-020015		3/8 X 1 ALLN HD KNRL CUPNT SETSCREW G5 PLN	1
38	67-027-154		SHIM, 10 GA RSOG TRIP SET	1
39	48-090043		CAPSCREW, 5/16 X 3/4 NC G5 PLT	1
40	66-010100		LOCKWASHER, 5/16 PLT	1
41	67-027-155		TAB, 2015 SPRING PULL LOCK	2
42	48-090596		CAPSCREW, 1/2 X 1 3/4 NC G5 PLT	4
43	67-057-002		ARM, RSOG MAIN	1
44	67-080-234		GUIDE WELDT, 2016 RSOG SPRING	2
45	67-027-269		PLATE, G3 RIPPER BOLT SIDE WEAR	1
46	67-027-270		PLATE, G3 RIPPER NUT SIDE WEAR	1
47	60-040150		CAPSCREW, 7/16 X 1-3/4 NC FLAT SOCK HD	4
48	72-010072		LOCKNUT, 7/16 NC REVERSE GRD A PLT	4

TOGGLE SHANK ASSY WITH WEAR PLATES **(67-082-141)**



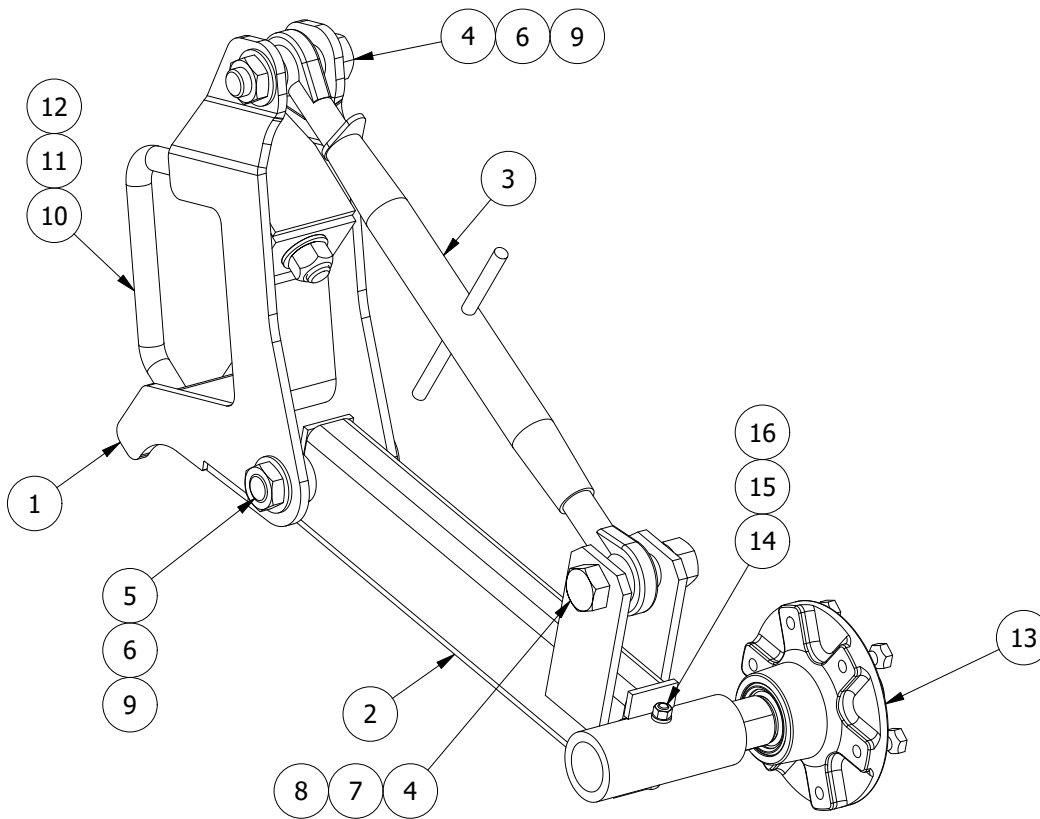
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-057-001		BRACKET, RSOG FRONT MOUNT	1
2	67-080-309		SHANK WELDT, w/WEAR PLATE HOLES	1
3	16-080-282		POINT, 1 3/4 RS SPLITTER W/CAP	1
4	17-057-004		SHIN, 12" WEAR	1
5	50-050-002		VEE BOLT, 7/8 X 7 X 7 G8 PLT	2
6	62-020042		FLATWASHER, 7/8 SAE PLT	4
7	67-080-231		PIN, 2016 RSOG MAIN ARM	1
8	67-080-003		PIN, 2010 RSOG MAIN SHANK	1
9	02-050-005		FITTING, 1/4-28 STRT. GREASE	5
10	72-040120		JAM LOCKNUT, 1-1/4" NF NYL.INS. GD B PLT	2
11	62-010500		FLATWASHER, 1 1/4 STD PLT	2
12	48-100610		CAPSCREW_1 X 5 1/2 NC GRD 5	1
13	62-020050		FLATWASHER, 1 SAE PLT	2
14	72-040100		LOCKNUT, 1 NC HEX JAM	1
15	16-050-020		ROLL PIN, 3/8 X 1 1/4 PLT	1
16	17-050-022		PIN, 5/16 X 1 3/8 ROLL PLT	3
17	67-080-181		LINK, FRONT TOGGLE	1
18	67-080-183		PIN, FRONT TOGGLE	1
19	48-090100		CAPSCREW, 3/8 X 1 GD5	3
20	62-010100		FLATWASHER, 3/8" STANDARD PLT	5
21	66-010150		LOCKWASHER, 3/8 PLT	3
22	66-010400		LOCKWASHER, 7/8 PLT	4
23	68-010406		HEXNUT, 7/8 NC G8 PLT	4
24	67-057-002		ARM, RSOG MAIN	1
25	67-057-011		ARM, TOP REAR TRIP LINK	1
26	67-080-211		PIN, TOGGLE GREASE	2
27	67-023-123		STRAP. TOGGLE SHANK	2
28	70-010140		JAMNUT, 5/8 NC PLT	1
29	54-020180		SETSCREW, 5/8 X 3 NC SQHD OVAL PT G5 PLN	1
30	48-090240		CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	1
31	72-010050		LOCKNUT, 3/8 STOVER GB PLT	1
32	67-027-269		PLATE, G3 RIPPER BOLT SIDE WEAR	1
33	67-027-270		PLATE, G3 RIPPER NUT SIDE WEAR	1
34	60-040150		CAPSCREW, 7/16 X 1-3/4 NC FLAT SOCK HD	4
35	72-010072		LOCKNUT, 7/16 NC REVERSE GRD A PLT	4

RS PARALLEL LINKAGE ASSY (67-082-137)



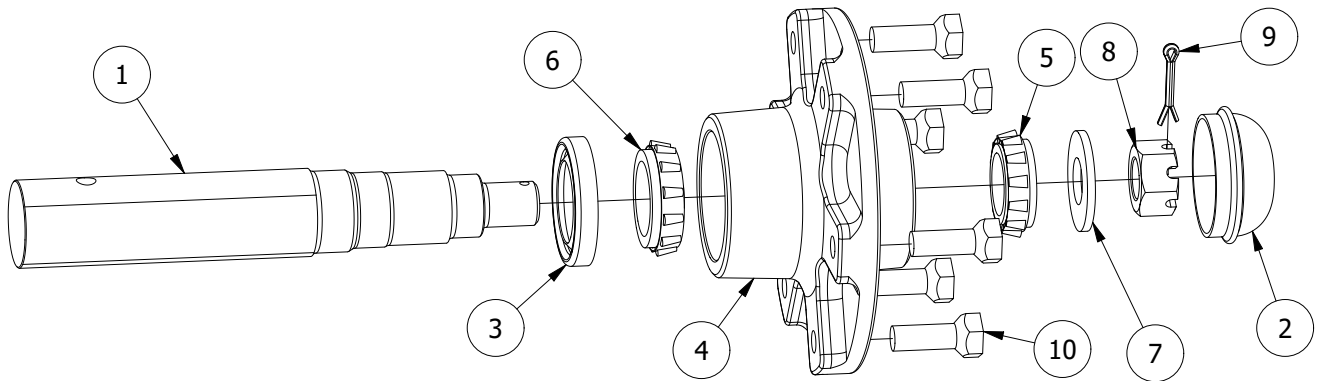
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-189		BRACKET, FRONT REACH	1
2	67-080-286		LINKAGE ARM, H.D. UPPER	1
3	67-080-287		LINKAGE ARM, H.D. LOWER	1
4	67-080-186		BRACKET, 4" REAR REACH	1
5	56-080-069		PIN WELDT, 1 1/8 HD	4
6	48-090100		CAPSCREW, 3/8 X 1 GD5	4
7	66-010150		LOCKWASHER, 3/8 PLT	4
8	48-091060		CAPSCREW, 5/8 X 4 G5 PLT	3
9	72-020050		LOCKNUT, 5/8 NC STOVER GD C PLT	3
10	23-050-006		SPRING, 2 X 10 9/16 EXT	4
11	67-050-010		PIN, Ø5/8 X 3" USABLE	1
12	04-050-015		KLIK PIN, 3/16 X 1-1/4	1
13	50-050-002		VEE BOLT, 7/8 X 7 X 7 G8 PLT	1
14	62-020042		FLATWASHER, 7/8 SAE PLT	2
15	66-010400		LOCKWASHER, 7/8 PLT	2
16	68-010406		HEXNUT, 7/8 NC G8 PLT	2
17	67-027-195		CLAMP PLATE, 2-1/2" PARALINK	1
18	56-050-013		BUSHING, 1.125 X 2.25	4
19	62-020175		FLATWASHER, 1-1/8 SAE PLTD	8
20	66-010350		LOCKWASHER, 3/4 PLT	2
21	68-010350		HEXNUT, 3/4 PLT	2
22	48-100025		CAPSCREW, 3/4 X 5 1/2 NC G5 PLT	2
23	62-010300		FLATWASHER, 3/4 STD PLT	4

**(7X7) GAUGE WHEEL TURNBUCKLE ASSY
(67-082-101)**



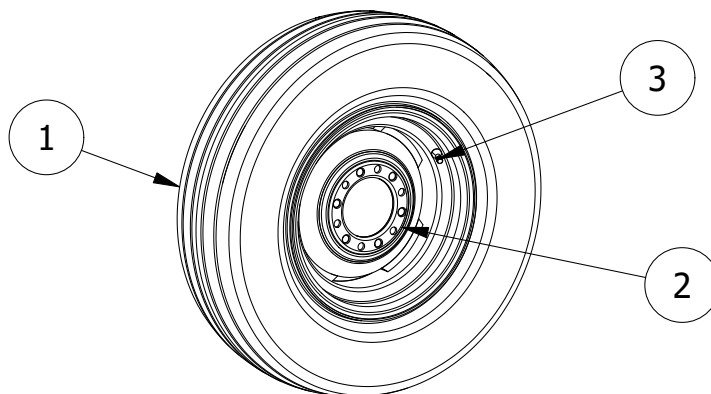
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-207		BRACKET, NARROW GW MOUNT	1
2	67-080-052		ARM, GAUGE WHEEL	1
3	67-050-004		TURNBUCKLE, CAT II (21"-31")	1
4	48-100530		CAPSCREW, 1 X 4 NC GD5 PLT	2
5	48-100600		CAPSCREW, 1 X 5 NC G5 PLT	1
6	62-020050		FLATWASHER, 1 SAE PLT	2
7	66-010450		LOCKWASHER, 1" PLT	1
8	68-010450		HEXNUT, 1" PLT	1
9	72-040100		LOCKNUT, 1 NC HEX JAM	2
10	50-050-002		VEE BOLT, 7/8 X 7 X 7 G8 PLT	1
11	62-020042		FLATWASHER, 7/8 SAE PLT	2
12	72-020100		LOCKNUT, 7/8 NC STOVER GD C PLT	2
13	02-058-040		Q-888 HUB & 10 1/2 SPINDLE ASSY	1
14	48-090250		CAPSCREW, 3/8 X 3 NC G5 PLT	1
15	66-010150		LOCKWASHER, 3/8 PLT	1
16	68-010150		HEXNUT, 3/8 PLT	1

Q-888 HUB AND 10 1/2 SPINDLE (02-058-040)



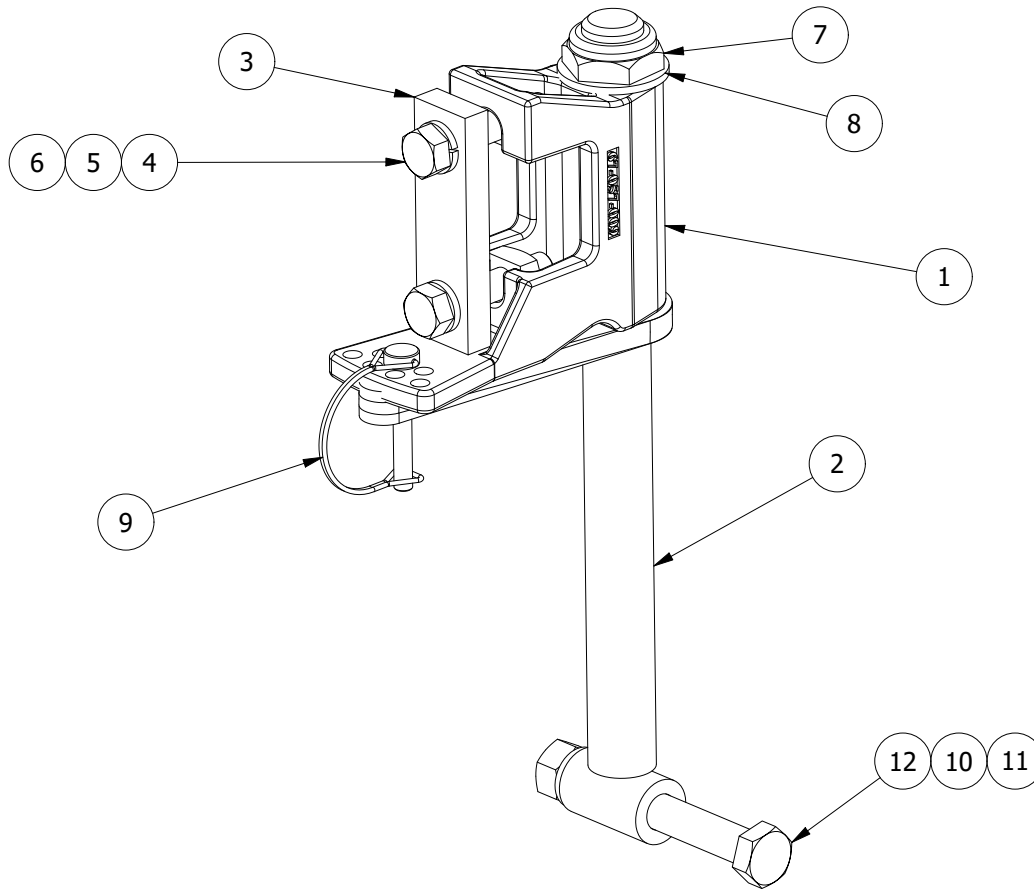
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	02-058-041		Q-888 WHEEL SPINDLE, 10 1/2" W/HOLE	1
2	02-058-005		DUST CAP	1
3	02-056-011		SEAL	1
4	02-058-033		HUB, Q-888 W/CUPS	1
5	02-051-006		CONE, OUTER BEARING	1
6	02-051-041		CONE, INNER BEARING	1
7	02-050-019		WASHER, 15/16 ID X 2 OD	1
8	68-030050		SLOTTED NUT, 7/8 NF PLN	1
9	76-010050		COTTER PIN, 5/32 X 1-1/4	1
10	02-058-004		WHEEL BOLT, 1/2 X 20 UNF	6

TIRE AND RIM (67-082-033)



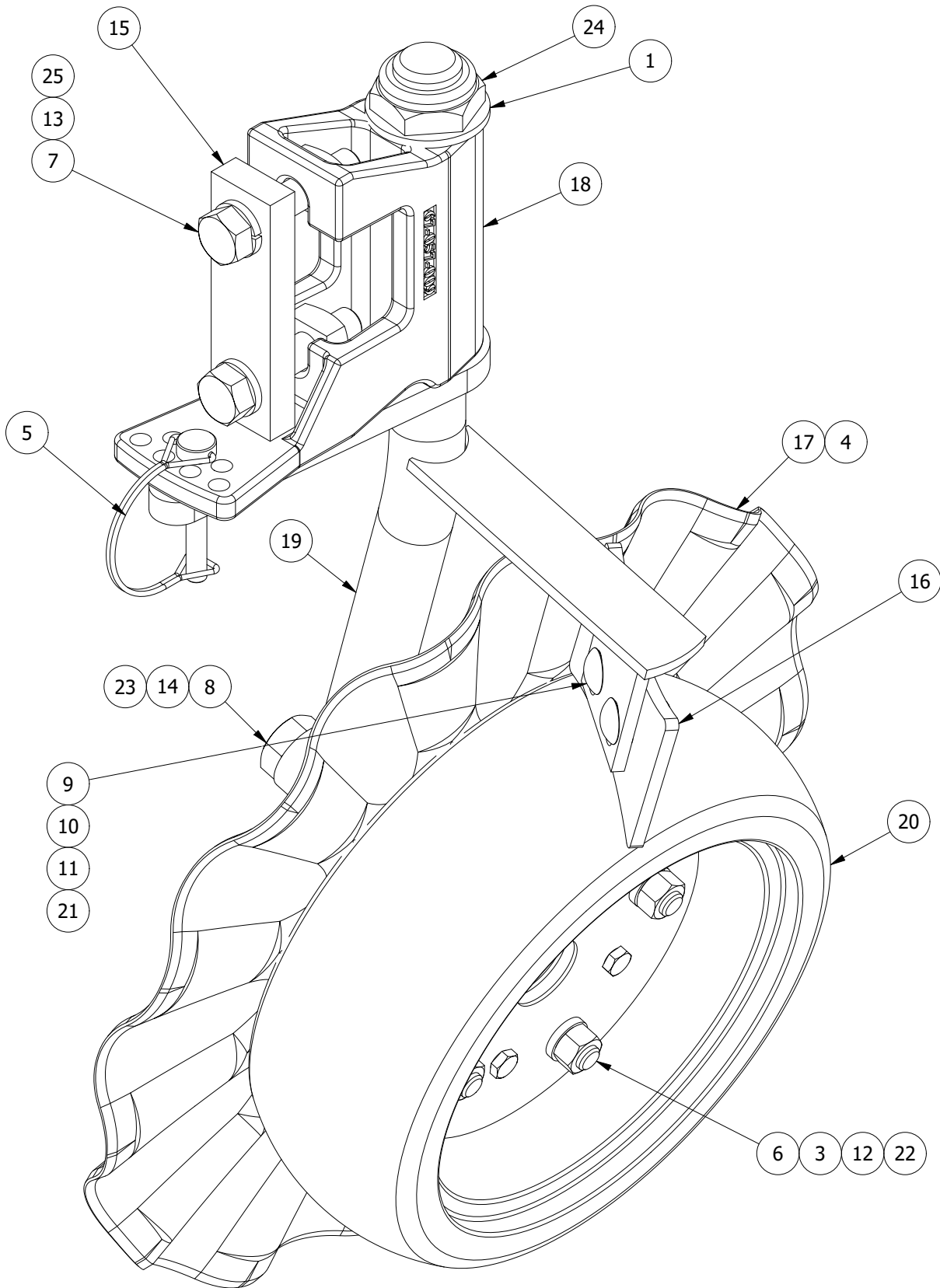
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	21-058-011		TIRE, 7.60-15SL 8ply	1
2	02-058-008		WHEEL, 15X6	1
3	18-050-021		STEM, VALVE	1

WRENCHLESS TILLAGE MOUNT ASSEMBLY (67-082-081)



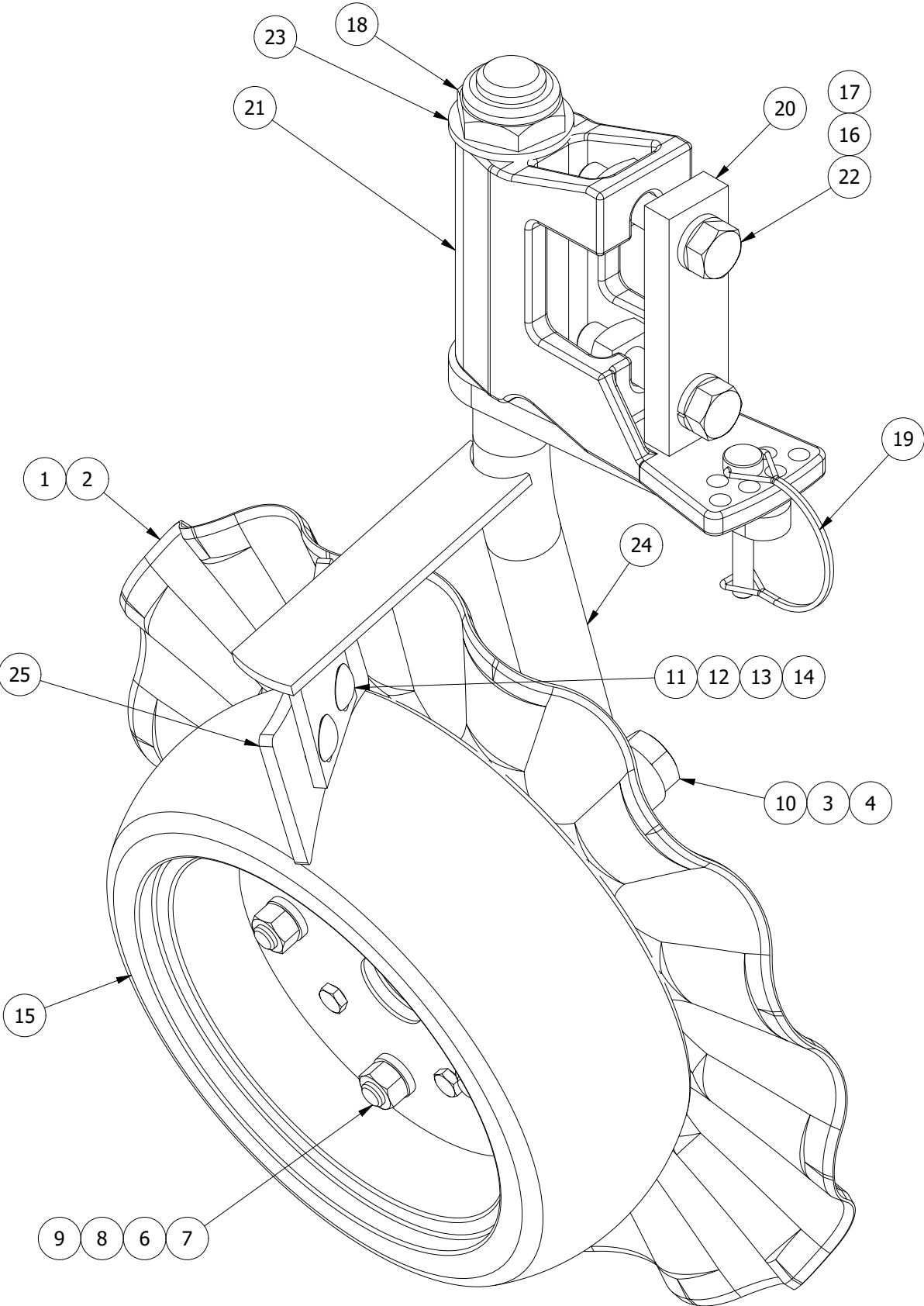
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-057-009		MOUNT BRKT, WRENCHLESS TILLAGE	1
2	67-080-174		SHANK, WRENCHLESS TILLAGE	1
3	67-023-095		CAP, WRENCHLESS TILLAGE	1
4	48-091000		CAPSCREW, 5/8 x 3 NC G5 PLT	2
5	66-010300		LOCKWASHER, 5/8 PLT	2
6	74-010110		SQUARE NUT, 5/8 NC PLT	2
7	72-040120		JAM LOCKNUT, 1-1/4" NF NYL.INS. GD B PLT	1
8	02-050-105		WASHER, PIVOT PIN	1
9	21-050-012		PIN, 3/8 X 2 3/4 SNAP PIN	1
10	66-010350		LOCKWASHER, 3/4 PLT	1
11	68-010350		HEXNUT, 3/4 PLT	1
12	48-100050		CAPSCREW, 3/4 X 6 NC G5 PLT	1

LEFT IN-ROW TILLAGE ASSY (67-082-116)



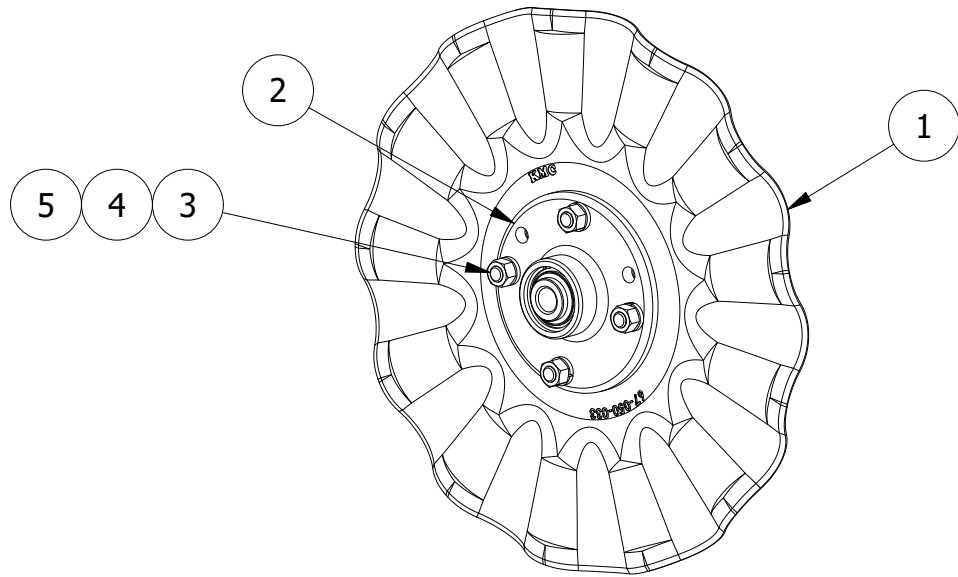
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	02-050-105		WASHER, PIVOT PIN	1
2	03-050-030		TAG, BUNDLE	1
3	16-024-019		SPACER, HUB BOLT	4
4	16-081-004		HUB, DISC '96	1
5	21-050-012		PIN, 3/8 X 2 3/4 SNAP PIN	1
6	48-090800		CAPSCREW, 1/2 X 3 3/4 NC G5 PLT	4
7	48-091000		CAPSCREW, 5/8 x 3 NC G5 PLT	2
8	48-100050		CAPSCREW, 3/4 X 6 NC G5 PLT	1
9	52-050035		CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	2
10	62-010100		FLATWASHER, 3/8" STANDARD PLT	2
11	66-010150		LOCKWASHER, 3/8 PLT	2
12	66-010250		LOCKWASHER, 1/2" REGULAR PLT	4
13	66-010300		LOCKWASHER, 5/8 PLT	2
14	66-010350		LOCKWASHER, 3/4 PLT	1
15	67-023-095		CAP, WRENCHLESS TILLAGE	1
16	67-027-175		SCRAPER, IN-ROW TILLAGE (2017)	1
17	67-050-033		COULTER, 18" SF TILL(DualHoles)	1
18	67-057-009		MOUNT BRKT, WRENCHLESS TILLAGE	1
19	67-080-238		STEM WELDT, LT IN-ROW TILLAGE	1
20	67-081-048		ASSEMBLY, 4.25 X 12 WHEEL	1
21	68-010150		HEXNUT, 3/8 PLT	2
22	68-010250		HEXNUT, 1/2 PLT	4
23	68-010350		HEXNUT, 3/4 PLT	1
24	72-040120		JAM LOCKNUT, 1-1/4" NF NYL.INS. GD B PLT	1
25	74-010110		SQUARE NUT, 5/8 NC PLT	2

RIGHT IN-ROW TILLAGE ASSY
(67-082-117)



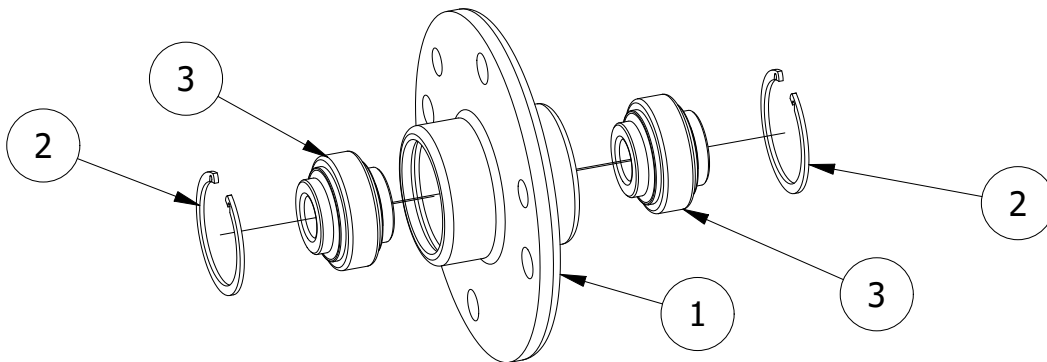
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	16-081-004		HUB, DISC '96	1
2	67-050-033		COULTER, 18" SF TILL(DualHoles)	1
3	66-010350		LOCKWASHER, 3/4 PLT	1
4	68-010350		HEXNUT, 3/4 PLT	1
5	03-050-030		TAG, BUNDLE	1
6	16-024-019		SPACER, HUB BOLT	4
7	48-090800		CAPSCREW, 1/2 X 3 3/4 NC G5 PLT	4
8	66-010250		LOCKWASHER, 1/2" REGULAR PLT	4
9	68-010250		HEXNUT, 1/2 PLT	4
10	48-100050		CAPSCREW, 3/4 X 6 NC G5 PLT	1
11	52-050035		CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	2
12	62-010100		FLATWASHER, 3/8" STANDARD PLT	2
13	66-010150		LOCKWASHER, 3/8 PLT	2
14	68-010150		HEXNUT, 3/8 PLT	2
15	67-081-048		ASSEMBLY, 4.25 X 12 WHEEL	1
16	66-010300		LOCKWASHER, 5/8 PLT	2
17	74-010110		SQUARE NUT, 5/8 NC PLT	2
18	72-040120		JAM LOCKNUT, 1-1/4" NF NYL.INS. GD B PLT	1
19	21-050-012		PIN, 3/8 X 2 3/4 SNAP PIN	1
20	67-023-095		CAP, WRENCHLESS TILLAGE	1
21	67-057-009		MOUNT BRKT, WRENCHLESS TILLAGE	1
22	48-091000		CAPSCREW, 5/8 x 3 NC G5 PLT	2
23	02-050-105		WASHER, PIVOT PIN	1
24	67-080-239		STEM WELDT, RT IN-ROW TILLAGE	1
25	67-027-175		SCRAPER, IN-ROW TILLAGE (2017)	1

**18" SF TILLAGE COULTER ASSY
(67-082-078)**



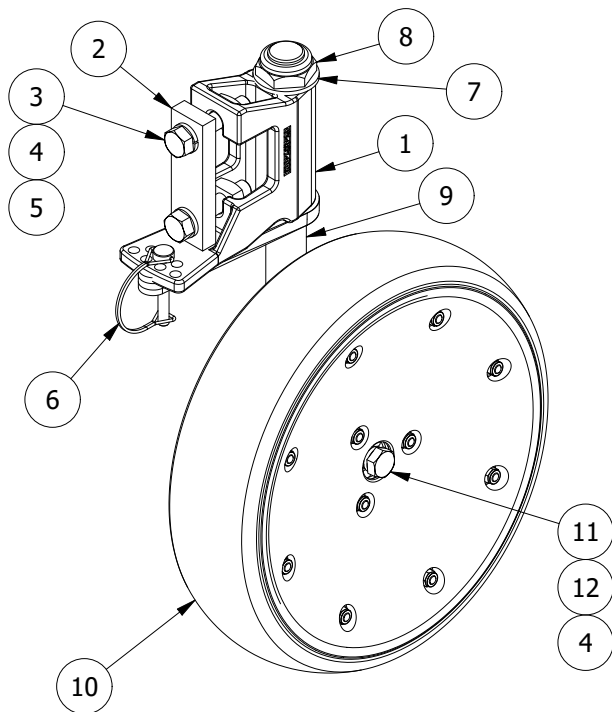
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-050-033		COULTER, 18" SF TILL(DualHoles)	1
2	16-081-004		HUB, DISC '96	1
3	48-090592		CAPSCREW, 1/2 X 1 1/4 NC G5 PLT	4
4	66-010250		LOCKWASHER, 1/2" REGULAR PLT	4
5	68-010250		HEXNUT, 1/2 PLT	4

**'96 DISC HUB
(16-081-004)**

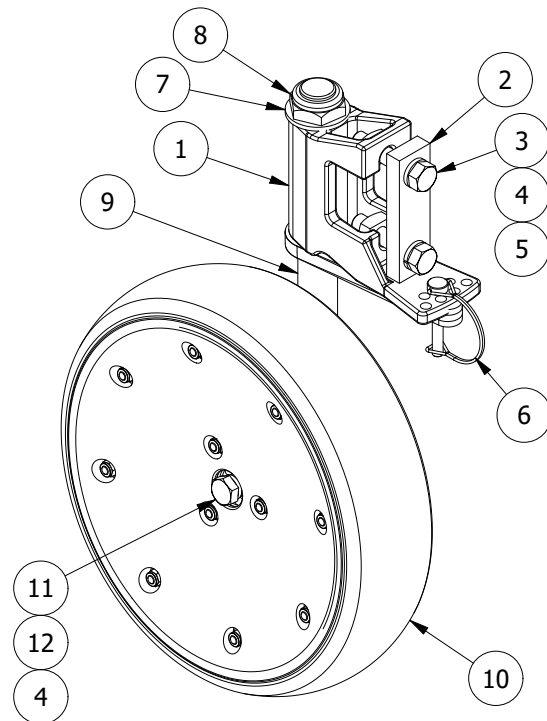


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	16-057-011		HUB, DISC CAST	1
2	04-050-078		RETAINING RING, 2 3/64 INTERNAL	2
3	04-051-004		BEARING, (205) 3/4 EXT CYL	2

#1 SEMI PRESS WHEEL ASSY (67-082-107)

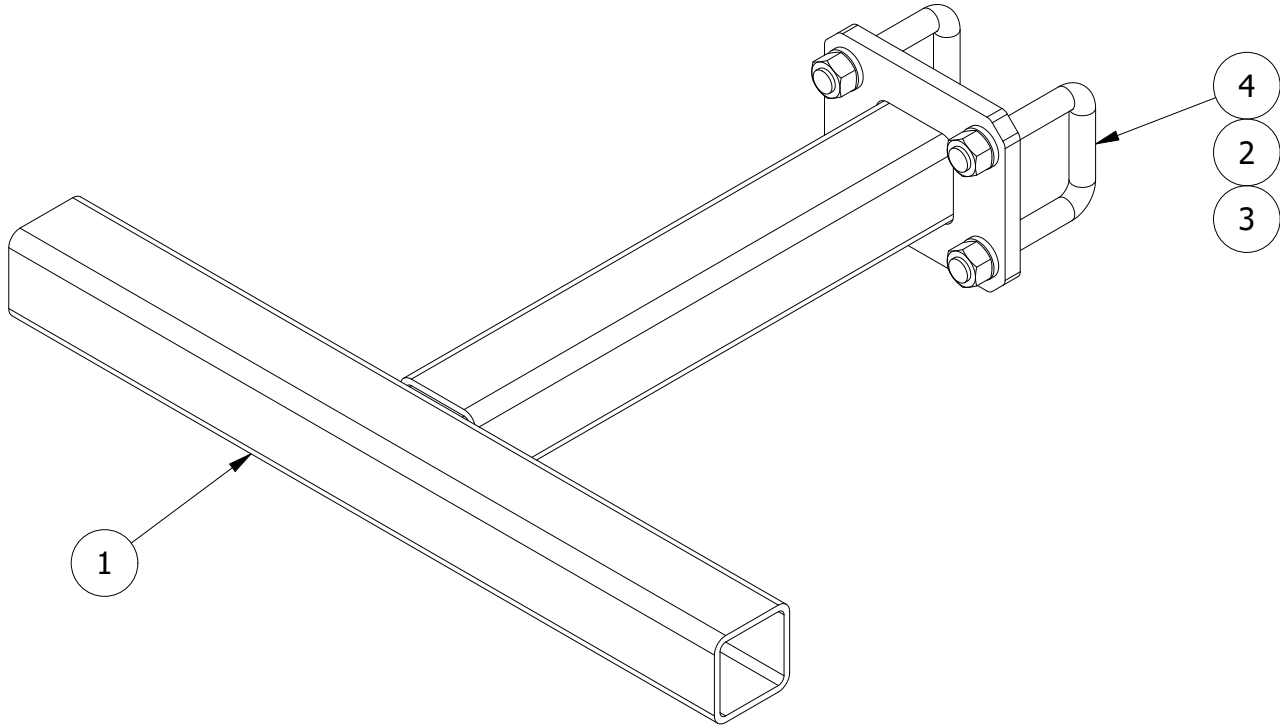


#2 SEMI PRESS WHEEL ASSY (67-082-108)



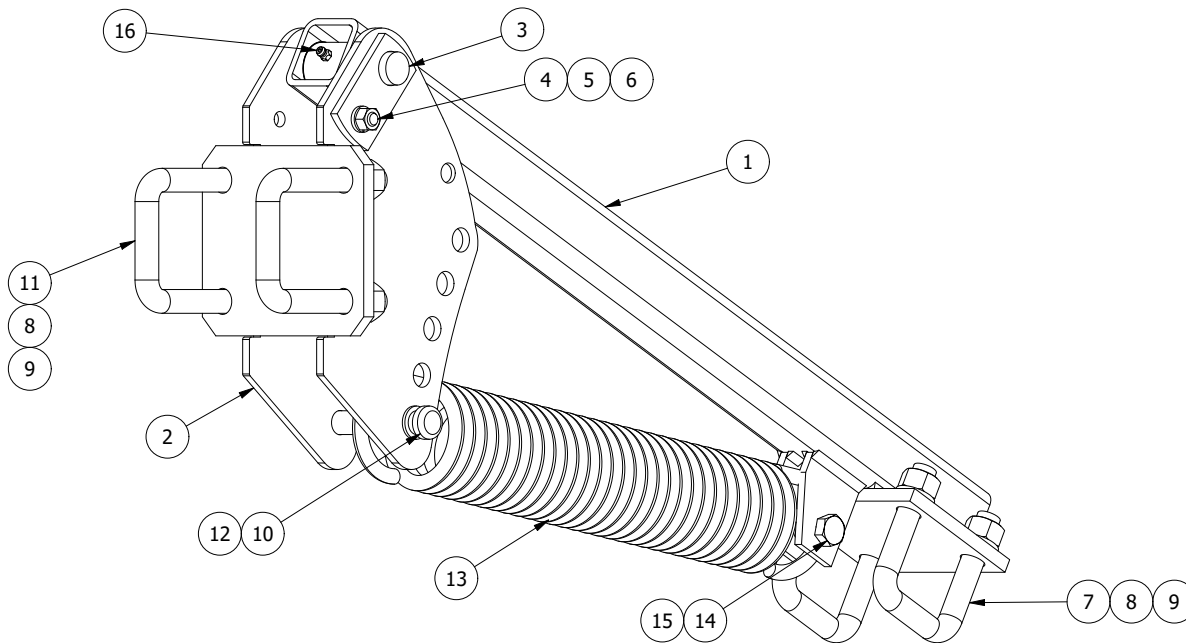
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-057-009		MOUNT BRKT, WRENCHLESS TILLAGE	1
2	67-023-095		CAP, WRENCHLESS TILLAGE	1
3	48-091000		CAPSCREW, 5/8 x 3 NC G5 PLT	2
4	66-010300		LOCKWASHER, 5/8 PLT	3
5	74-010110		SQUARE NUT, 5/8 NC PLT	2
6	21-050-012		PIN, 3/8 X 2 3/4 SNAP PIN	1
7	02-050-105		WASHER, PIVOT PIN	1
8	72-040120		JAM LOCKNUT, 1-1/4" NF NYL.INS. GD B PLT	1
9	67-080-226		SHANK, LT. SEMI PRESS WHEEL	1
	67-080-227		SHANK, RT. SEMI PRESS WHEEL	1
10	23-058-010		WHEEL ASSY, 4 X 16	1
11	48-091200		CAPSCREW, 5/8 X 6 NC G5 PLT	1
12	68-010300		HEXNUT, 5/8 PLT	1

QUAD TILLAGE T-BAR **(67-082-080)**



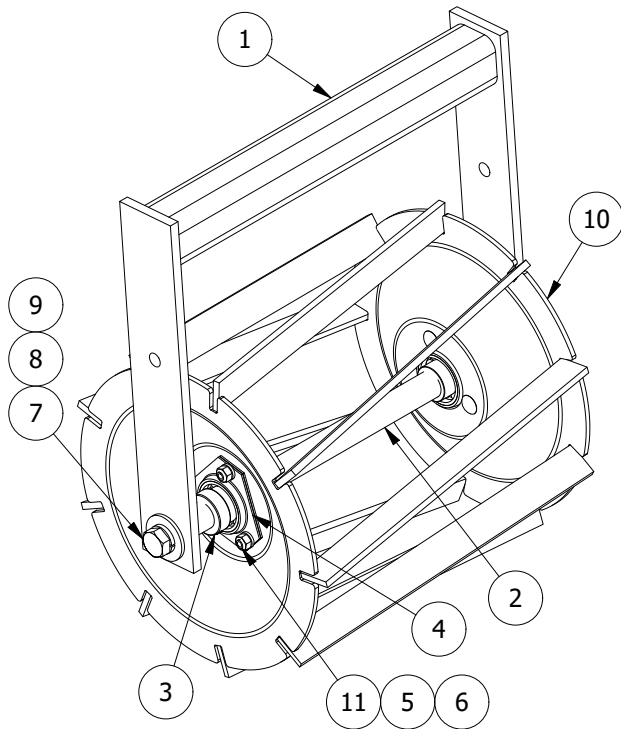
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-162		T-BAR, G3 QUAD TILLAGE	1
2	66-010300		LOCKWASHER, 5/8 PLT	4
3	68-010300		HEXNUT, 5/8 PLT	4
4	16-050-001		U-BOLT, 5/8 X 3 3/16 X 3 13/16 G5 PLT	2

CRUM/ROLL TILLAGE ASSY **(67-082-091)**

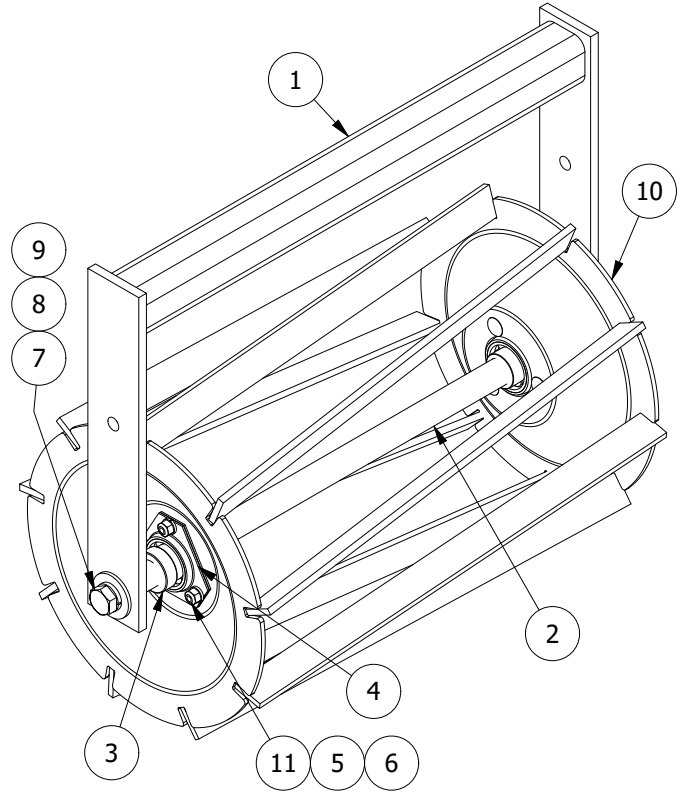


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-195		ARM, CRUM/ROLL TILLAGE	1
2	67-080-196		BRACKET, CRUM/ROLL ARM MNT	1
3	67-080-194		PIN WELDT, CRUM/ROLL ARM	1
4	48-090100		CAPSCREW, 3/8 X 1 GD5	1
5	66-010150		LOCKWASHER, 3/8 PLT	1
6	68-010150		HEXNUT, 3/8 PLT	1
7	21-050-001		U-BOLT, 5/8x2-11/16x3-1/2 NC G5 PLT	2
8	66-010300		LOCKWASHER, 5/8 PLT	8
9	68-010300		HEXNUT, 5/8 PLT	8
10	67-050-010		PIN, Ø5/8 X 3" USABLE	1
11	16-050-001		U-BOLT, 5/8 X 3 3/16 X 3 13/16 G5 PLT	2
12	04-050-015		KLIK PIN, 3/16 X 1-1/4	1
13	67-050-011		SPRING, Ø2.965 x 0.406 X 17" EXT.	1
14	48-090596		CAPSCREW, 1/2 X 1 3/4 NC G5 PLT	1
15	72-010100		LOCKNUT, 1/2 NC STOVER GD B PLT	1
16	02-050-005		FITTING, 1/4-28 STRT. GREASE	1

**14" TILLAGE CRUMBLER
(67-082-026)**

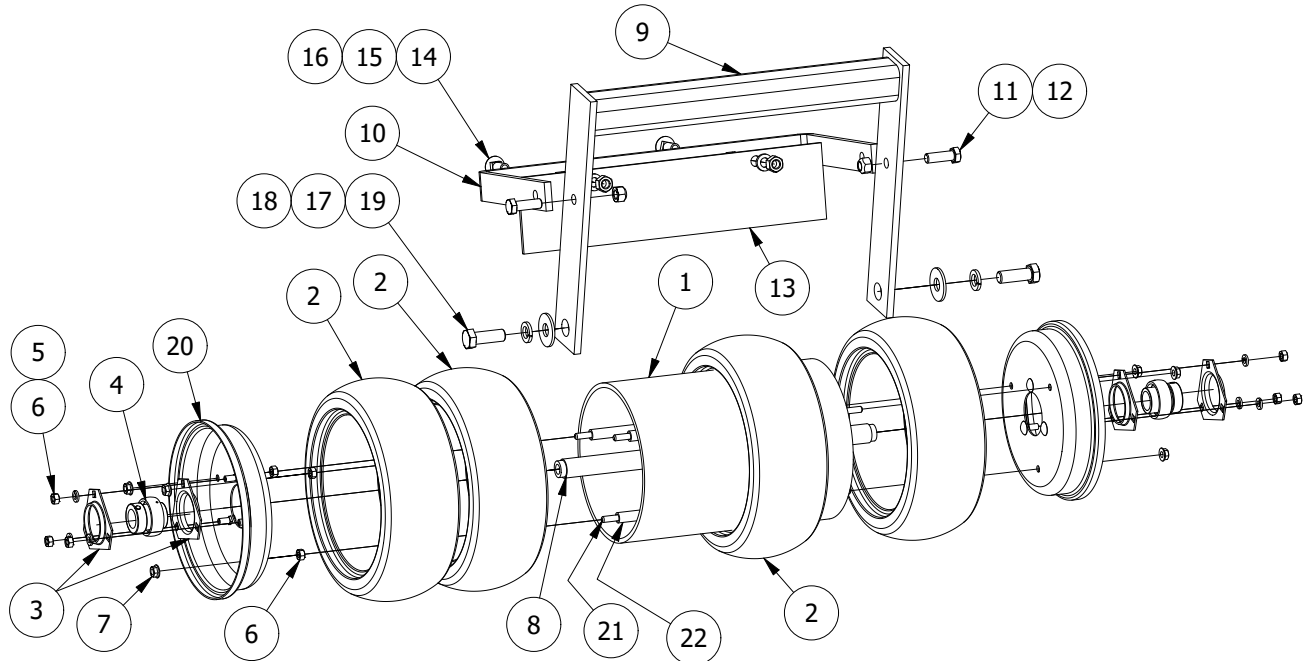


**20" TILLAGE CRUMBLER
(67-082-014)**



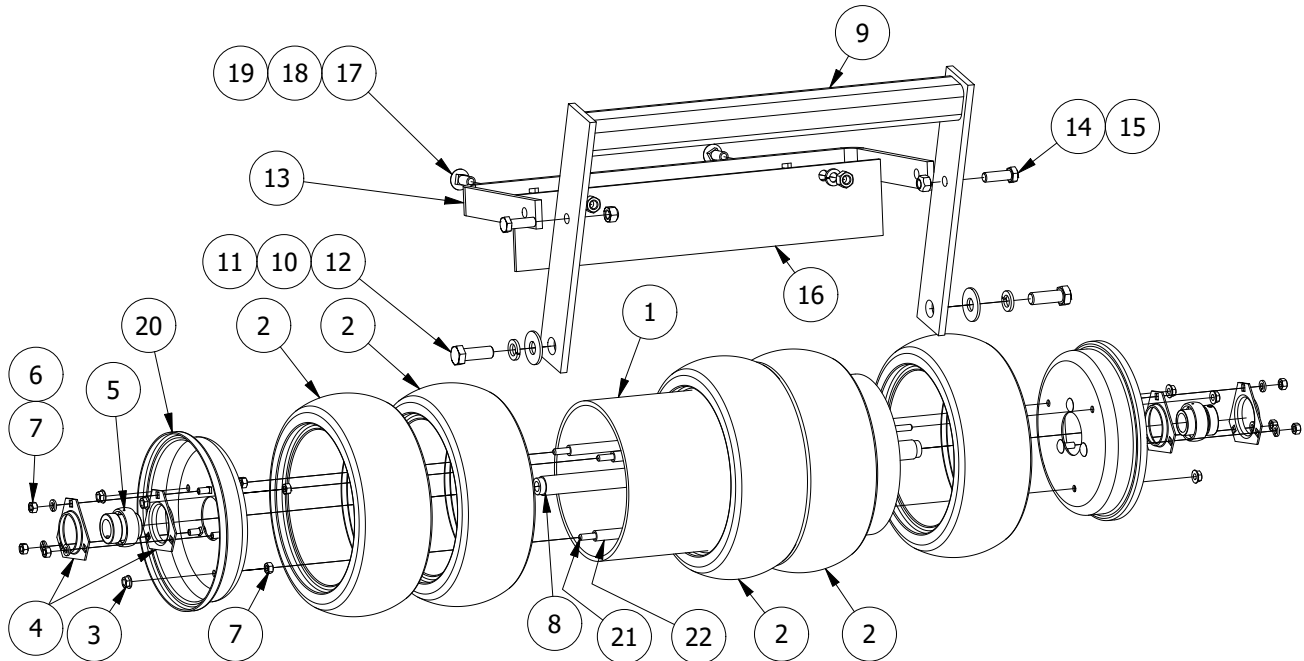
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-064		FORK, 14" TILLAGE	1
	67-080-067		FORK, 20" TILLAGE	1
2	67-026-028		ROD, INNER TURNED DOWN	1
	67-026-029		SHAFT, 20" CURMBLER	1
3	21-051-005		UNIT, 1" 205 TRI-PLY BEARING	2
4	03-051-012		FLANGE, 52 MSTR 3 HOLE	4
5	66-010100		LOCKWASHER, 5/16 PLT	6
6	68-010100		HEXNUT, 5/16 PLT	6
7	48-090920		CAPSCREW, 5/8 X 1 3/4 G5 PLT	2
8	66-010300		LOCKWASHER, 5/8 PLT	2
9	62-010250		FLATWASHER, 5/8 STD PLT	2
10	67-080-164		CRUMBLER, 14" FORMED	1
	67-080-165		CRUMBLER, 20" FORMED	1
11	52-050005		CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	6

16" ROLLER (67-082-039)



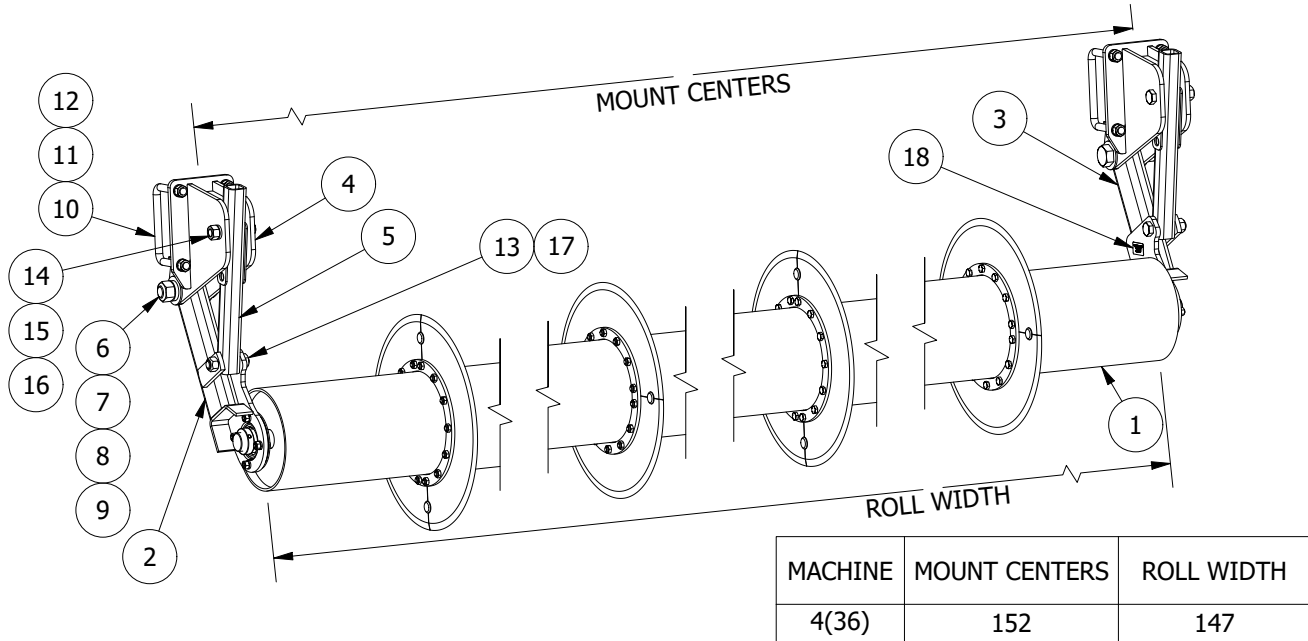
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	16-024-136		SPACER, 8.40 X 11 15/16	1
2	04-058-014		TIRE, 4.25X12 SMOOTH	4
3	03-051-012		FLANGE, 52 MSTR 3 HOLE	4
4	21-051-005		UNIT, 1" 205 TRI-PLY BEARING	2
5	66-010100		LOCKWASHER, 5/16 PLT	6
6	68-010100		HEXNUT, 5/16 PLT	9
7	78-020049		5/16" WHIZ NUT	6
8	67-026-043		SHAFT, 16" ROLLER	1
9	67-080-110		FORK, 16" ROLLER	1
10	67-023-069		MOUNT, 16" ROLLER SCRAPER	1
11	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	2
12	72-010100		LOCKNUT, 1/2 NC STOVER GD B PLT	2
13	67-023-070		SCRAPER, 16" ROLLER	1
14	52-050125		CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	2
15	66-010250		LOCKWASHER, 1/2" REGULAR PLT	2
16	68-010250		HEXNUT, 1/2 PLT	2
17	62-010250		FLATWASHER, 5/8 STD PLT	2
18	66-010300		LOCKWASHER, 5/8 PLT	2
19	48-090920		CAPSCREW, 5/8 X 1 3/4 G5 PLT	2
20	67-080-163		ROLLER RIM W/ LUGS	2
21	67-026-051		THREADED ROD, 16" ROLLER	3
22	67-024-123		SPACER, 16" ROLLER SHORTENED	3

20" ROLLER (67-082-040)



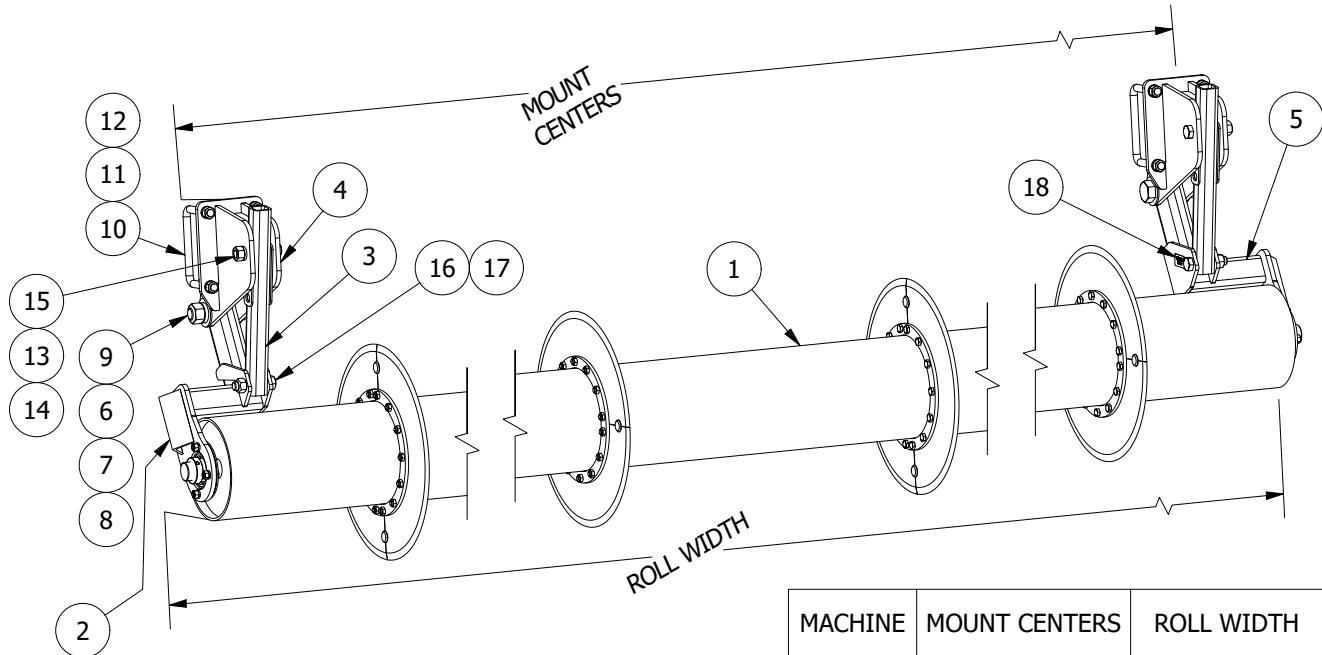
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	38-024-007		SPACER, 8.40 X 15 15/16	1
2	04-058-014		TIRE, 4.25X12 SMOOTH	5
3	78-020049		5/16" WHIZ NUT	6
4	03-051-012		FLANGE, 52 MSTR 3 HOLE	4
5	21-051-005		UNIT, 1" 205 TRI-PLY BEARING	2
6	66-010100		LOCKWASHER, 5/16 PLT	6
7	68-010100		HEXNUT, 5/16 PLT	9
8	67-026-029		SHAFT, 20" CRUMBLER	1
9	67-080-067		FORK, 20" TILLAGE	1
10	62-010250		FLATWASHER, 5/8 STD PLT	2
11	66-010300		LOCKWASHER, 5/8 PLT	2
12	48-090920		CAPSCREW, 5/8 X 1 3/4 G5 PLT	2
13	67-023-050		MOUNT, 20" ROLLER SCRAPER	1
14	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	2
15	72-010100		LOCKNUT, 1/2 NC STOVER GD B PLT	2
16	67-023-049		SCRAPER, 20" ROLLER	1
17	52-050125		CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	2
18	66-010250		LOCKWASHER, 1/2" REGULAR PLT	2
19	68-010250		HEXNUT, 1/2 PLT	2
20	67-080-163		ROLLER RIM W/ LUGS	2
21	67-026-052		THREADED ROD, 20" ROLLER	3
22	67-024-124		SPACER, 20" ROLLER SHORTENED	3

4-ROW COVER CROP ROLLER - 4(36) (67-082-041)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-081-011		ROLLER ASSY, 4(36) RESIDUE	1
2	67-081-019		ARM ASSY, LT RR ADJ	1
3	67-081-020		ARM ASSY, RT RR ADJ	1
4	67-080-114		BRACKET, RR MAIN MOUNT	2
5	67-080-113		TUBE WELDT, RESIDUE ROLLER ADJ	2
6	48-100800		CAPSCREW, 1-1/4X5-1/2 NC HX HD GD 5 PLT	2
7	62-010500		FLATWASHER, 1 1/4 STD PLT	4
8	66-010475		LOCKWASHER, 1-1/4" REGULAR PLT	2
9	68-010475		NUT, 1-1/4" NC HEX PLT	2
10	04-050-088		U-BOLT, 3/4 X 5-1/2 X 7-13/16 G5 PLT	4
11	66-010350		LOCKWASHER, 3/4 PLT	8
12	68-010380		HEXNUT, 3/4 NC G8 PLT	8
13	48-091690		CAPSCREW, 7/8 X 4 NC HX G5 PLT	2
14	48-091695		CAPSCREW, 7/8 X 4-1/2 NC HX G5 PLT	2
15	66-010400		LOCKWASHER, 7/8 PLT	2
16	68-010400		NUT, 7/8 NC HEX PLT	2
17	72-020100		LOCKNUT, 7/8 NC STOVER GD C PLT	2
18	67-050-030		DECAL, 67-CCR PATENT	1

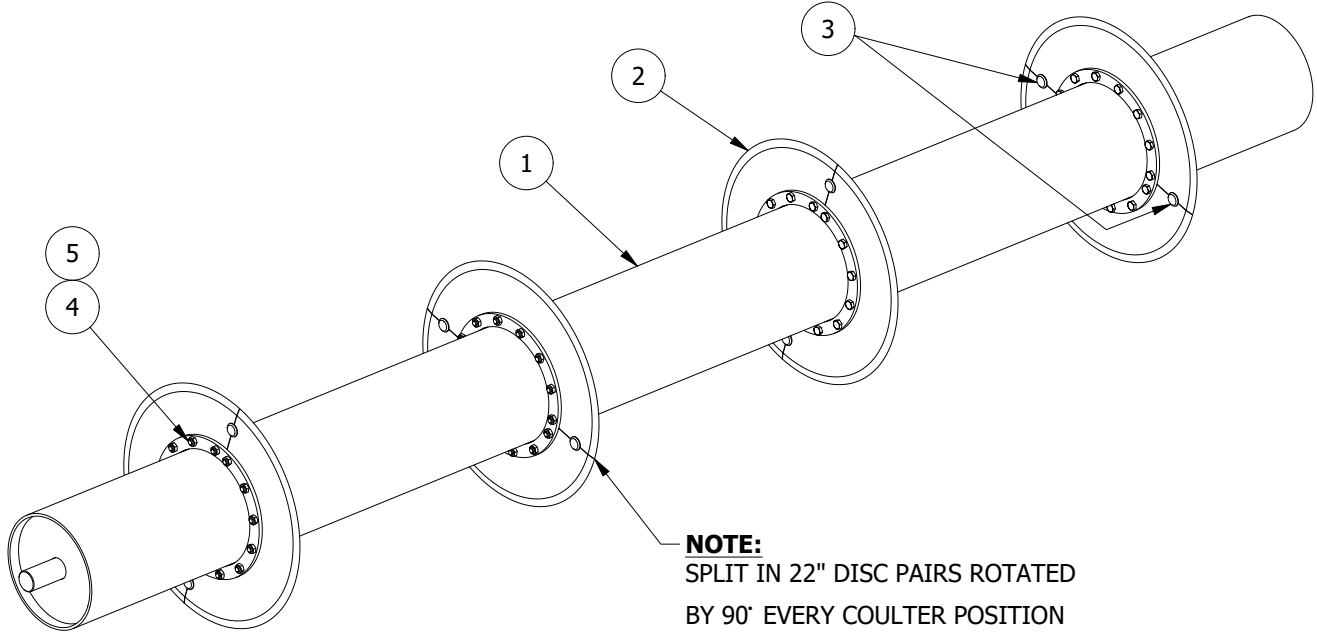
4-ROW COVER CROP ROLLER - 4(36), 4(38) (67-082-102) (67-082-049)



MACHINE	MOUNT CENTERS	ROLL WIDTH
4(38)	140 1/2	154
4(40)	151	164

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-081-021		ROLLER ASSY, 4(38) RESIDUE	1
	67-081-022		ROLLER ASSY, 4(40) RESIDUE	1
2	67-081-031		ARM ASSY, LT S.OFFSET RR ADJ	1
3	67-080-113		TUBE WELDT, RESIDUE ROLLER ADJ	2
4	67-080-114		BRACKET, RR MAIN MOUNT	2
5	67-081-032		ARM ASSY, RT S.OFFSET RR ADJ	1
6	68-010475		NUT, 1-1/4" NC HEX PLT	2
7	66-010475		LOCKWASHER, 1-1/4" REGULAR PLT	2
8	62-010500		FLATWASHER, 1 1/4 STD PLT	4
9	48-100800		CAPSCREW, 1-1/4X5-1/2 NC HX HD GD 5 PLT	2
10	04-050-088		U-BOLT, 3/4 X 5-1/2 X 7-13/16 G5 PLT	4
11	66-010350		LOCKWASHER, 3/4 PLT	8
12	68-010380		HEXNUT, 3/4 NC G8 PLT	8
13	68-010400		NUT, 7/8 NC HEX PLT	2
14	66-010400		LOCKWASHER, 7/8 PLT	2
15	48-091695		CAPSCREW, 7/8 X 4-1/2 NC HX G5 PLT	2
16	48-091690		CAPSCREW, 7/8 X 4 NC HX G5 PLT	2
17	72-020100		LOCKNUT, 7/8 NC STOVER GD C PLT	2
18	67-050-030		DECAL, 67-CCR PATENT	1

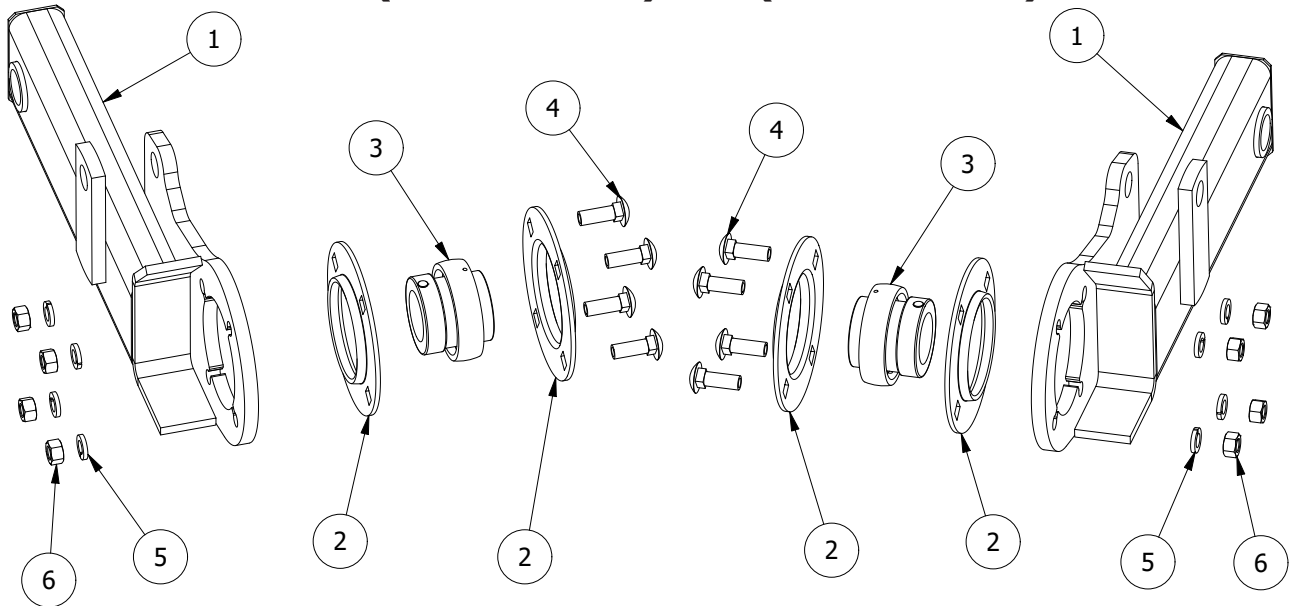
COVER CROP ROLLER - 4(36), 4(38), 4(40)
(67-081-011) (67-081-021) (67-081-022)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				4(36)	4(38)	4(40)
1	67-080-112		ROLLER WELDT, 4(36) RESIDUE	1	-	-
	67-080-130		ROLLER WELDT, 4(38) RESIDUE	-	1	-
	67-080-131		ROLLER WELDT, 4(40) RESIDUE	-	-	1
2	67-050-018		DISC PAIR, 22" RR SMOOTH	4	4	4
3	67-026-053		SPOOL, CCR DISC CAPTURE	8	8	8
4	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	56	56	56
5	72-040010		LOCKNUT, 1/2 NC HEX JAM GD.A PLT	56	56	56

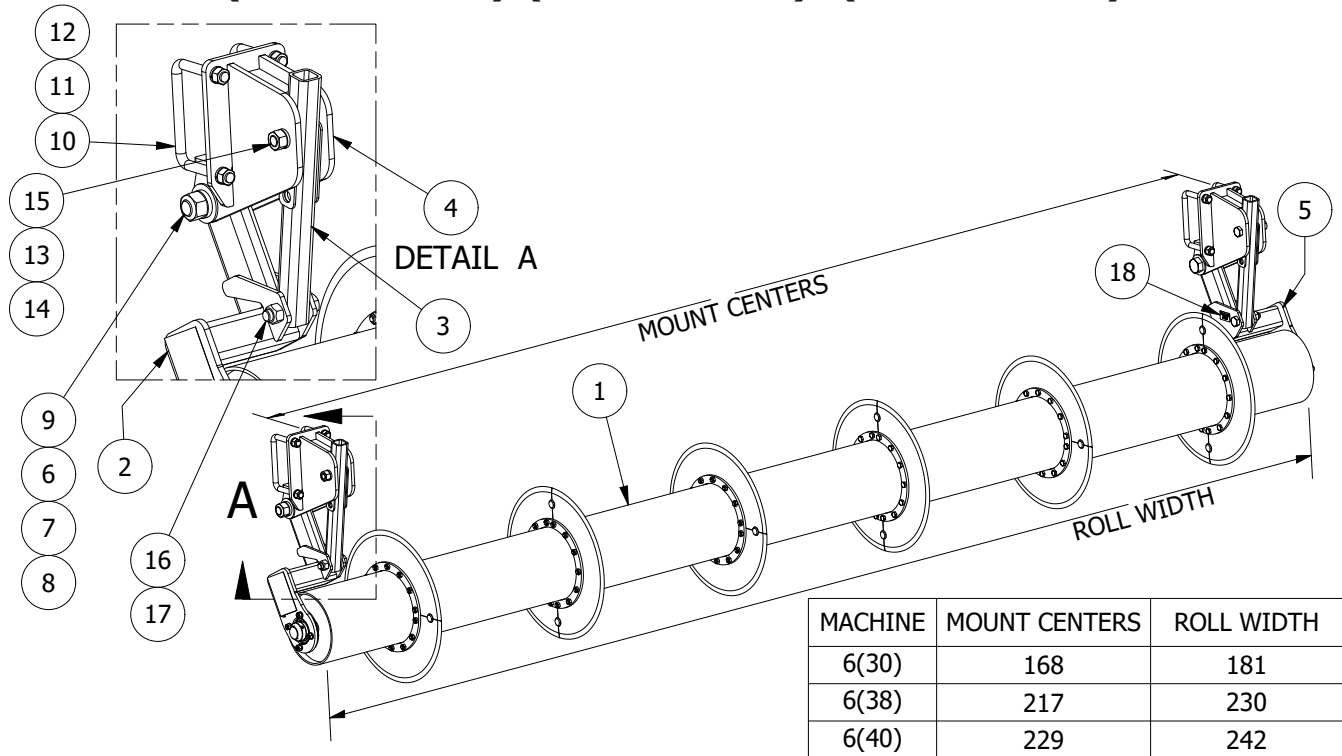
COVER CROP ROLLER ADJUSTABLE ARM

LT (67-081-019) RT (67-081-020)



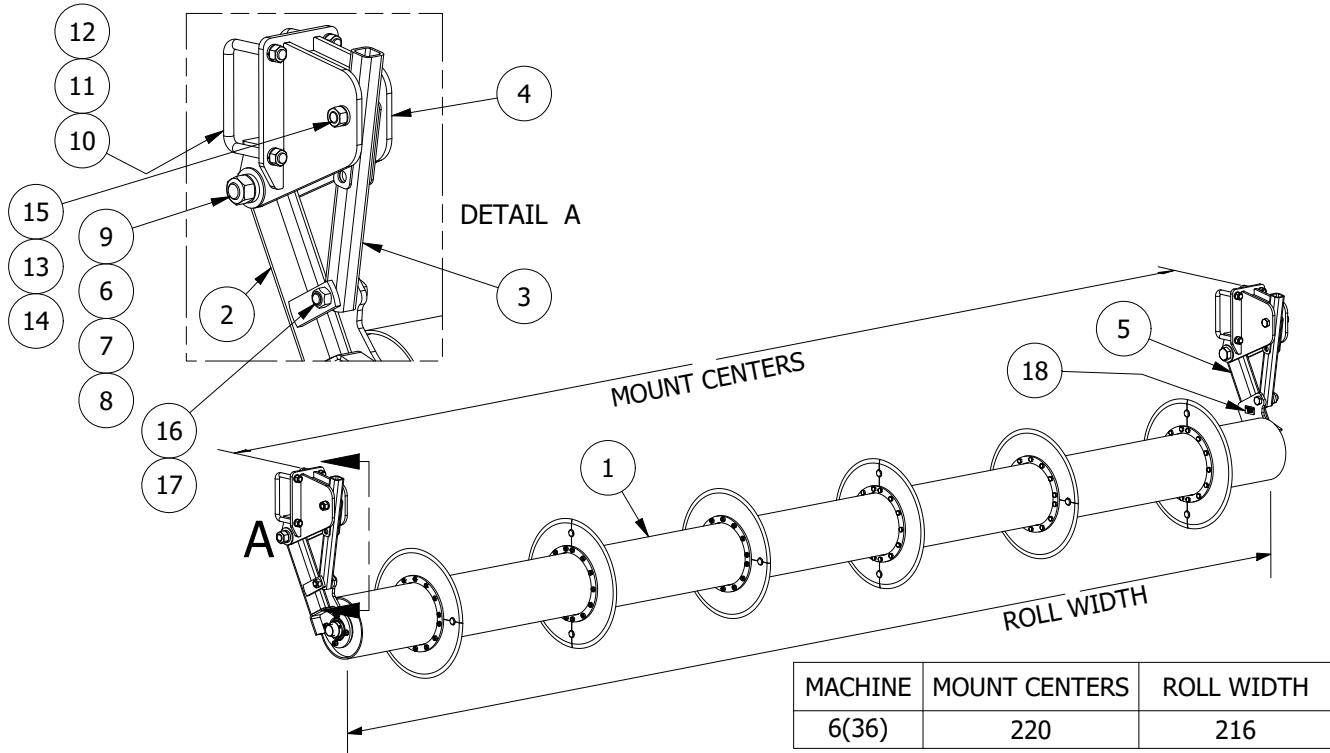
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
1	67-080-128		ARM, LT RESIDUE ROLLER ADJ.	1	-
	67-080-129		ARM, RT RESIDUE ROLLER ADJ.	-	1
2	02-051-051		FLANGE, G90MSB	2	2
3	33-051-065		BEARING, 1-15/16 FLANGE	1	1
4	52-050140		CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT	4	4
5	66-010250		LOCKWASHER, 1/2" REGULAR PLT	4	4
6	68-010250		HEXNUT, 1/2 PLT	4	4

6-ROW COVER CROP ROLLER - 6(30), 6(38), 6(40) **(67-082-053) (67-082-045) (67-082-057)**



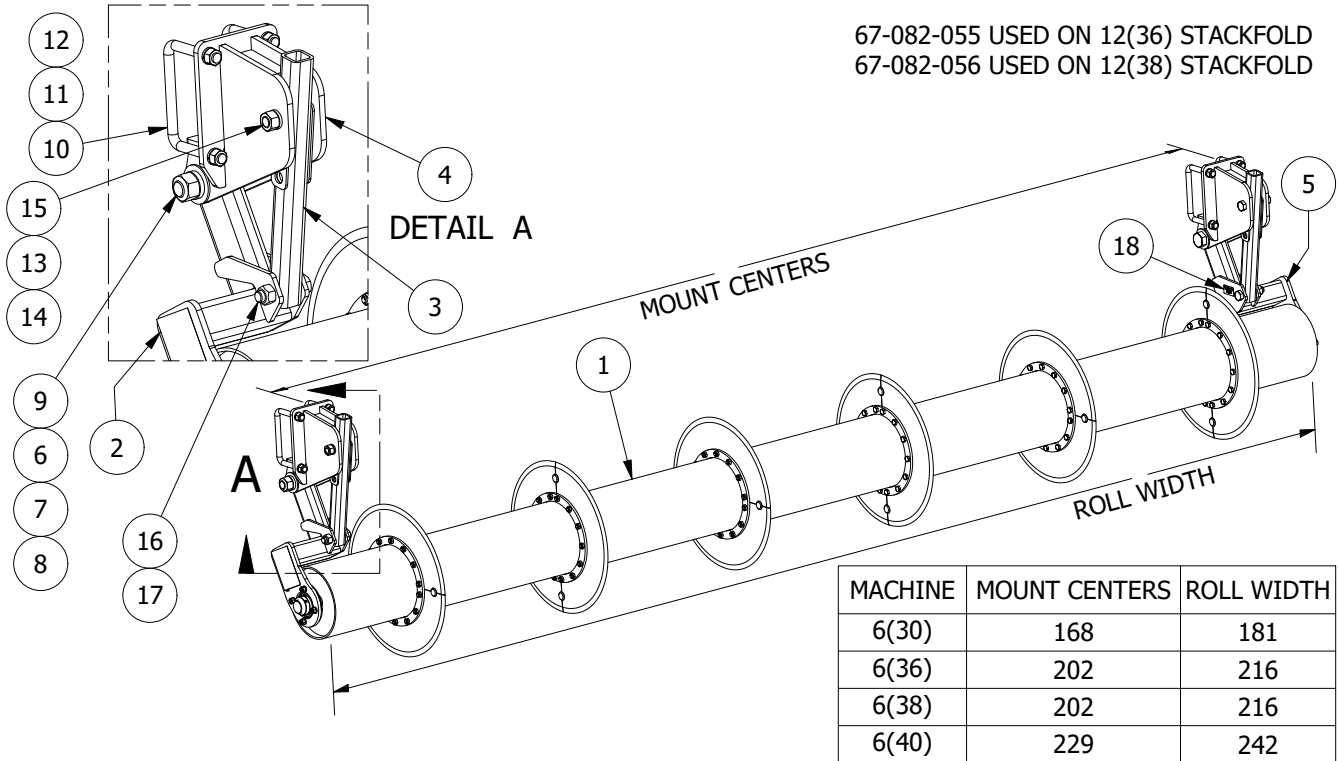
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				6(30)	6(38)	6(40)
1	67-081-023		ROLLER ASSY, 6(30) RESIDUE	1	-	-
	67-081-057		ROLLER ASSY, 6(38) RESIDUE	-	1	-
	67-081-058		ROLLER ASSY, 6(40) RESIDUE	-	-	1
2	67-081-031		ARM ASSY, LT S.OFFSET RR ADJ	1	1	1
3	67-080-113		TUBE WELDT, RESIDUE ROLLER ADJ	2	2	2
4	67-080-114		BRACKET, RR MAIN MOUNT	2	2	2
5	67-081-032		ARM ASSY, RT S.OFFSET RR ADJ	1	1	1
6	68-010475		NUT, 1-1/4" NC HEX PLT	2	2	2
7	66-010475		LOCKWASHER, 1-1/4" REGULAR PLT	2	2	2
8	62-010500		FLATWASHER, 1 1/4 STD PLT	4	4	4
9	48-100800		CAPSCREW, 1-1/4X5-1/2 NC HX HD GD 5 PLT	2	2	2
10	04-050-088		U-BOLT, 3/4 X 5-1/2 X 7-13/16 G5 PLT	4	4	4
11	66-010350		LOCKWASHER, 3/4 PLT	8	8	8
12	68-010380		HEXNUT, 3/4 NC G8 PLT	8	8	8
13	68-010400		NUT, 7/8 NC HEX PLT	2	2	2
14	66-010400		LOCKWASHER, 7/8 PLT	2	2	2
15	48-091695		CAPSCREW, 7/8 X 4-1/2 NC HX G5 PLT	2	2	2
16	48-091690		CAPSCREW, 7/8 X 4 NC HX G5 PLT	2	2	2
17	72-020100		LOCKNUT, 7/8 NC STOVER GD C PLT	2	2	2
18	67-050-030		DECAL, 67-CCR PATENT	1	1	1

6-ROW COVER CROP ROLLER - 6(36) (67-082-046)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-081-016		ROLLER ASSY, 6(36) RESIDUE	1
2	67-081-019		ARM ASSY, LT RR ADJ	1
3	67-080-113		TUBE WELDT, RESIDUE ROLLER ADJ	2
4	67-080-114		BRACKET, RR MAIN MOUNT	2
5	67-081-020		ARM ASSY, RT RR ADJ	1
6	68-010475		NUT, 1-1/4" NC HEX PLT	2
7	66-010475		LOCKWASHER, 1-1/4" REGULAR PLT	2
8	62-010500		FLATWASHER, 1 1/4 STD PLT	4
9	48-100800		CAPSCREW, 1-1/4X5-1/2 NC HX HD GD 5 PLT	2
10	04-050-088		U-BOLT, 3/4 X 5-1/2 X 7-13/16 G5 PLT	4
11	66-010350		LOCKWASHER, 3/4 PLT	8
12	68-010380		HEXNUT, 3/4 NC G8 PLT	8
13	68-010400		NUT, 7/8 NC HEX PLT	2
14	66-010400		LOCKWASHER, 7/8 PLT	2
15	48-091695		CAPSCREW, 7/8 X 4-1/2 NC HX G5 PLT	2
16	48-091690		CAPSCREW, 7/8 X 4 NC HX G5 PLT	2
17	72-020100		LOCKNUT, 7/8 NC STOVER GD C PLT	2
18	67-050-030		DECAL, 67-CCR PATENT	1

6-ROW SHORT OFFSET CC ROLLER - 6(30), 6(36), 6(38), 6(40) **(67-082-053) (67-082-055) (67-082-056) (67-082-057)**

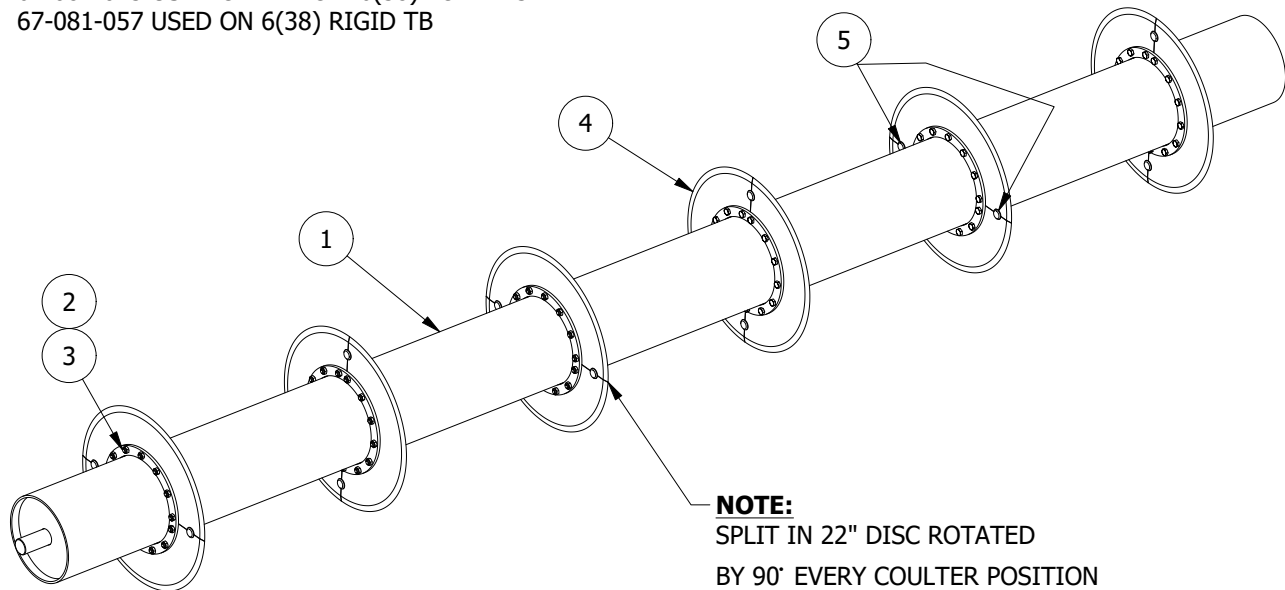


MACHINE	MOUNT CENTERS	ROLL WIDTH
6(30)	168	181
6(36)	202	216
6(38)	202	216
6(40)	229	242

ITEM	PART NO	SN OR YR	DESCRIPTION	SHORT OFFSET QTY			
				6(30)	6(36)	6(38)	6(40)
1	67-081-023		ROLLER ASSY, 6(30) RESIDUE	1	-	-	-
	67-081-016		ROLLER ASSY, 6(36) RESIDUE	-	1	-	-
	67-081-015		ROLLER ASSY, 6(38) RESIDUE	-	-	1	-
	67-081-058		ROLLER ASSY, 6(40) RESIDUE	-	-	-	1
2	67-081-031		ARM ASSY, LT S.OFFSET RR ADJ	1	1	1	1
3	67-080-113		TUBE WELDT, RESIDUE ROLLER ADJ	2	2	2	2
4	67-080-114		BRACKET, RR MAIN MOUNT	2	2	2	2
5	67-081-032		ARM ASSY, RT S.OFFSET RR ADJ	1	1	1	1
6	68-010475		NUT, 1-1/4" NC HEX PLT	2	2	2	2
7	66-010475		LOCKWASHER, 1-1/4" REGULAR PLT	2	2	2	2
8	62-010500		FLATWASHER, 1 1/4 STD PLT	4	4	4	4
9	48-100800		CAPSCREW, 1-1/4X5-1/2 NC HX HD GD 5 PLT	2	2	2	2
10	04-050-088		U-BOLT, 3/4 X 5-1/2 X 7-13/16 G5 PLT	4	4	4	4
11	66-010350		LOCKWASHER, 3/4 PLT	8	8	8	8
12	68-010380		HEXNUT, 3/4 NC G8 PLT	8	8	8	8
13	68-010400		NUT, 7/8 NC HEX PLT	2	2	2	2
14	66-010400		LOCKWASHER, 7/8 PLT	2	2	2	2
15	48-091695		CAPSCREW, 7/8 X 4-1/2 NC HX G5 PLT	2	2	2	2
16	48-091690		CAPSCREW, 7/8 X 4 NC HX G5 PLT	2	2	2	2
17	72-020100		LOCKNUT, 7/8 NC STOVER GD C PLT	2	2	2	2
18	67-050-030		DECAL, 67-CCR PATENT	1	1	1	1

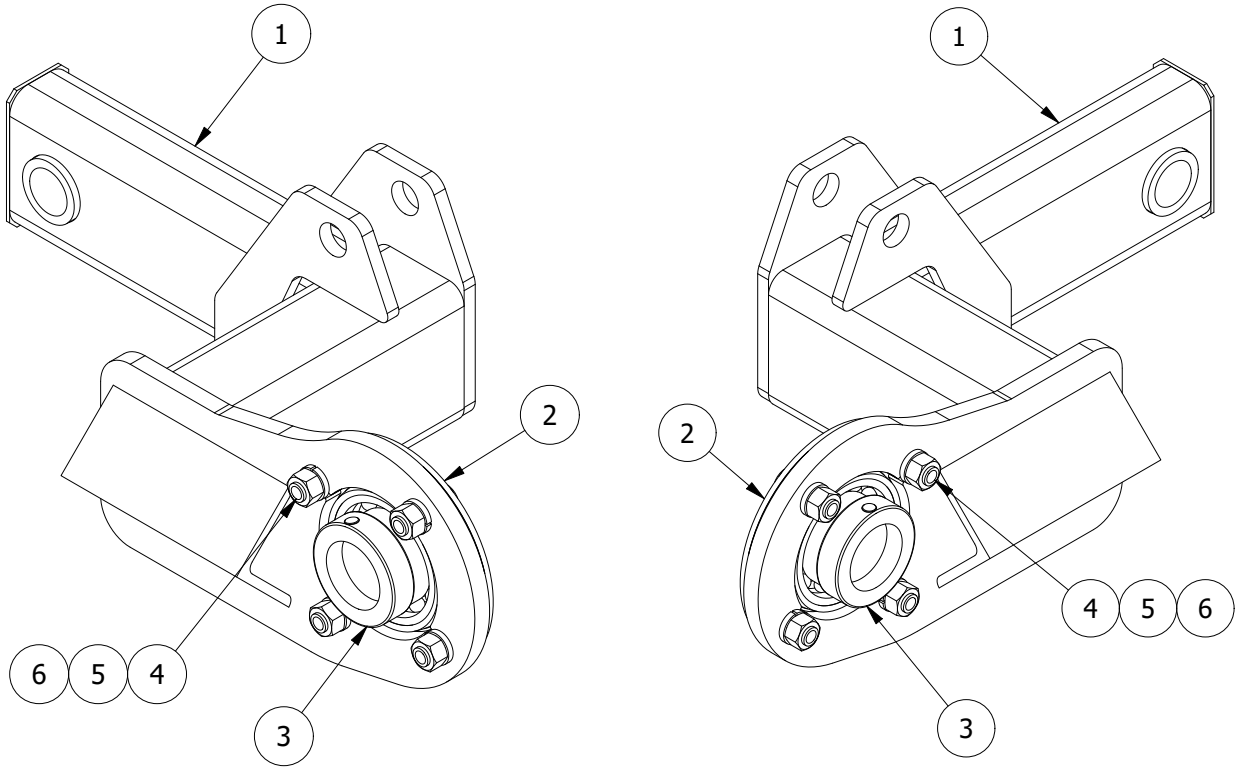
6-R CC ROLLER - 6(30), 6(36), 6(38 12R), 6(38 RIGID), 6(40) **(67-081-023) (67-081-016) (67-081-015) (67-081-057) (67-081-058)**

67-081-015 USED ON 12 ROW 6(38) FOLDING TB
67-081-057 USED ON 6(38) RIGID TB



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY				
				6(30)	6(36)	6(38) 12 R	6(38) RIGID	6(40)
1	67-080-132		ROLLER WLDMT, 6(30) RESIDUE	1	-	-	-	-
	67-080-121		ROLLER WLDMT, 6(36) RESIDUE	-	1	-	-	-
	67-080-120		ROLLER WLDMT, 6(38) RESIDUE	-	-	1	-	-
	67-080-208		ROLLER WLDMT, 6(38) RIGID RESIDUE	-	-	-	1	-
	67-080-209		ROLLER WLDMT, 6(40) RESIDUE	-	-	-	-	1
2	72-040010		LOCKNUT, 1/2 NC HEX JAM GD.A PLT	84	84	84	84	84
3	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	84	84	84	84	84
4	67-050-018		DISC PAIR, 22" RR SMOOTH	6	6	6	6	6
5	67-026-053		SPOOL, CCR DISC CAPTURE	12	12	12	12	12

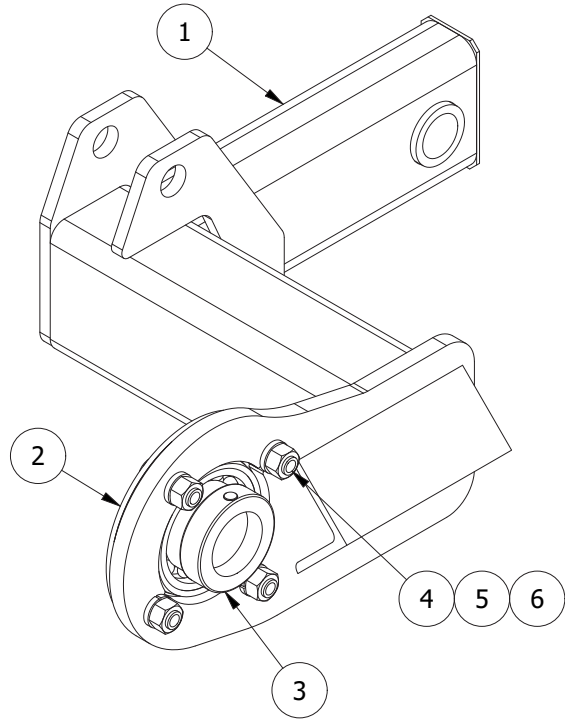
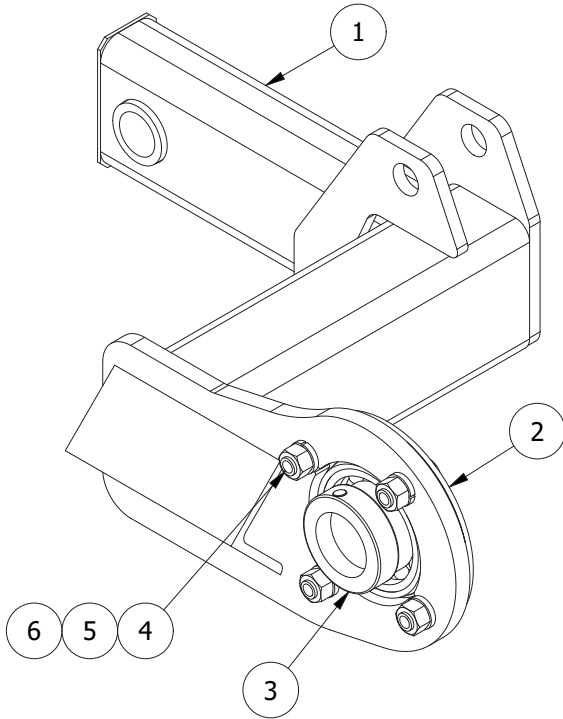
LT SHORT OFFSET RR ADJ ARM (67-081-031) **RT SHORT OFFSET RR ADJ ARM (67-081-032)**



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
1	67-080-137		ARM, LT SHORT OFFSET RR ADJ	1	-
	67-080-138		ARM, RT SHORT OFFSET RR ADJ	-	1
2	02-051-051		FLANGE, G90MSB	2	2
3	33-051-065		BEARING, 1-15/16 FLANGE	1	1
4	52-050140		CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT	4	4
5	66-010250		LOCKWASHER, 1/2" REGULAR PLT	4	4
6	68-010250		HEXNUT, 1/2 PLT	4	4

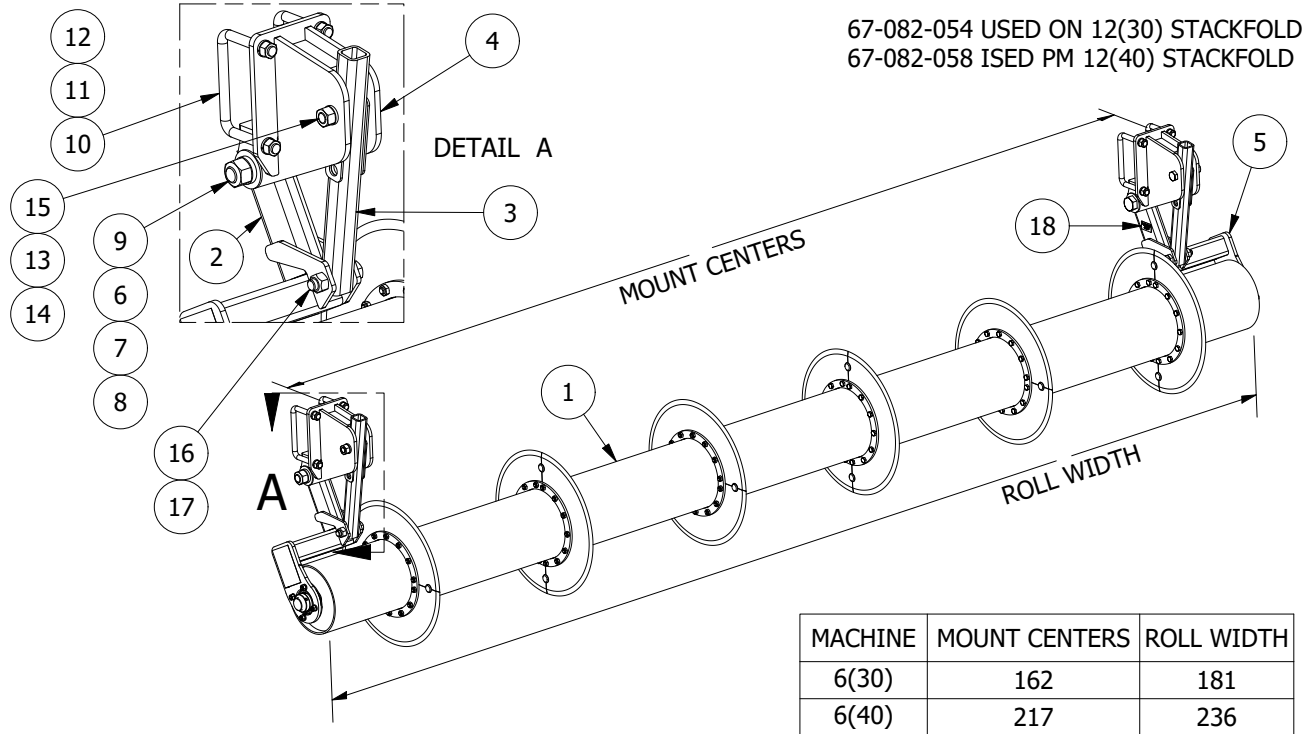
**LT LONG OFFSET RR ADJ ARM
(67-081-043)**

**RT LONG OFFSET RR ADJ ARM
(67-081-044)**



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				LT	RT
1	67-080-149		ARM, LT LONG OFFSET RR ADJ.	1	-
	67-080-150		ARM, RT LONG OFFSET RR ADJ.	-	1
2	02-051-051		FLANGE, G90MSB	2	2
3	33-051-065		BEARING, 1-15/16 FLANGE	1	1
4	52-050140		CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT	4	4
5	66-010250		LOCKWASHER, 1/2" REGULAR PLT	4	4
6	68-010250		HEXNUT, 1/2 PLT	4	4

6-ROW LONG OFFSET COVER CROP ROLLER - 6(30), 6(40) **(67-082-054) (67-082-058)**

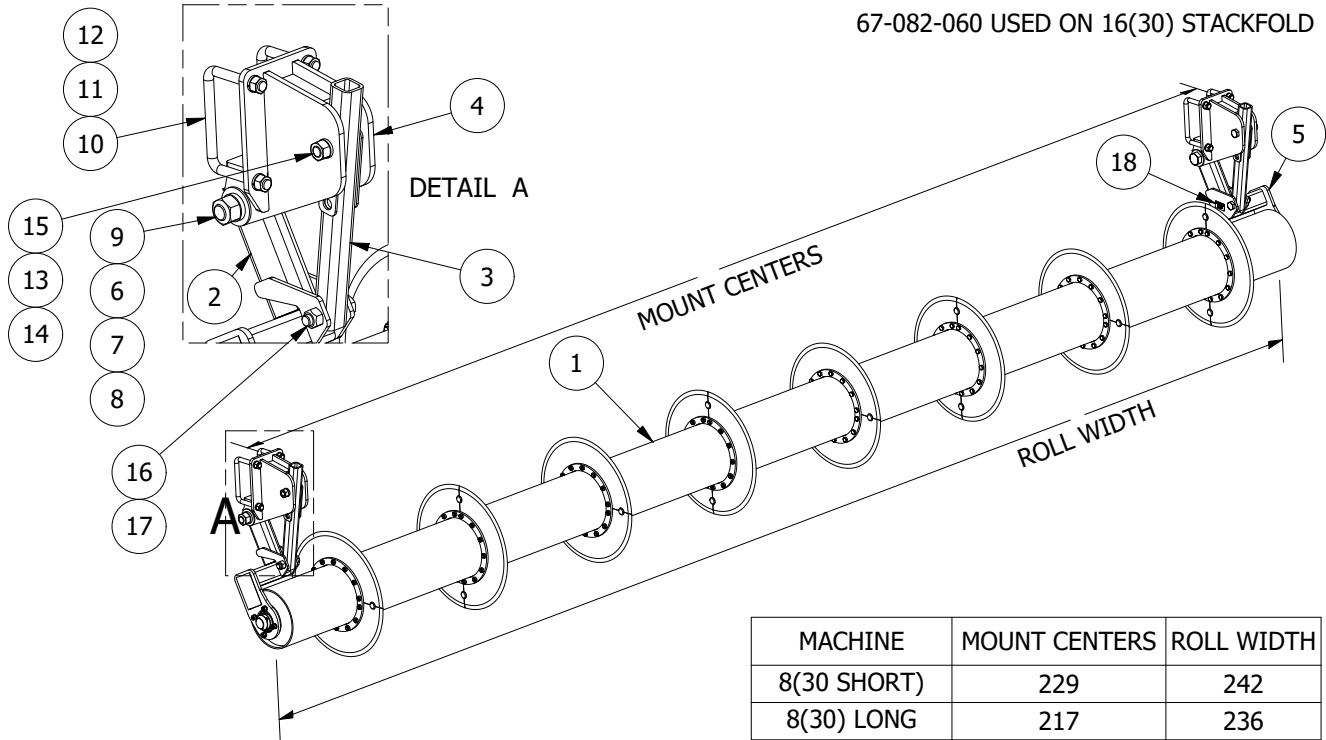


MACHINE	MOUNT CENTERS	ROLL WIDTH
6(30)	162	181
6(40)	217	236

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	LONG OFFSET QTY	
				6(30)	6(40)
1	67-081-023		ROLLER ASSY, 6(30) RESIDUE	1	-
	67-081-024		ROLLER ASSY, 6(40) RESIDUE	-	1
2	67-081-043		ARM ASSY, LT L.OFFSET RR ADJ	1	1
3	67-080-113		TUBE WELDT, RESIDUE ROLLER ADJ	2	2
4	67-080-114		BRACKET, RR MAIN MOUNT	2	2
5	67-081-044		ARM ASSY, RT L.OFFSET RR ADJ	1	1
6	68-010475		NUT, 1-1/4" NC HEX PLT	2	2
7	66-010475		LOCKWASHER, 1-1/4" REGULAR PLT	2	2
8	62-010500		FLATWASHER, 1 1/4 STD PLT	4	4
9	48-100800		CAPSCREW, 1-1/4X5-1/2 NC HX HD GD 5 PLT	2	2
10	04-050-088		U-BOLT, 3/4 X 5-1/2 X 7-13/16 G5 PLT	4	4
11	66-010350		LOCKWASHER, 3/4 PLT	8	8
12	68-010380		HEXNUT, 3/4 NC G8 PLT	8	8
13	68-010400		NUT, 7/8 NC HEX PLT	2	2
14	66-010400		LOCKWASHER, 7/8 PLT	2	2
15	48-091695		CAPSCREW, 7/8 X 4-1/2 NC HX G5 PLT	2	2
16	48-091690		CAPSCREW, 7/8 X 4 NC HX G5 PLT	2	2
17	72-020100		LOCKNUT, 7/8 NC STOVER GD C PLT	2	2
18	67-050-030		DECAL, 67-CCR PATENT	1	1

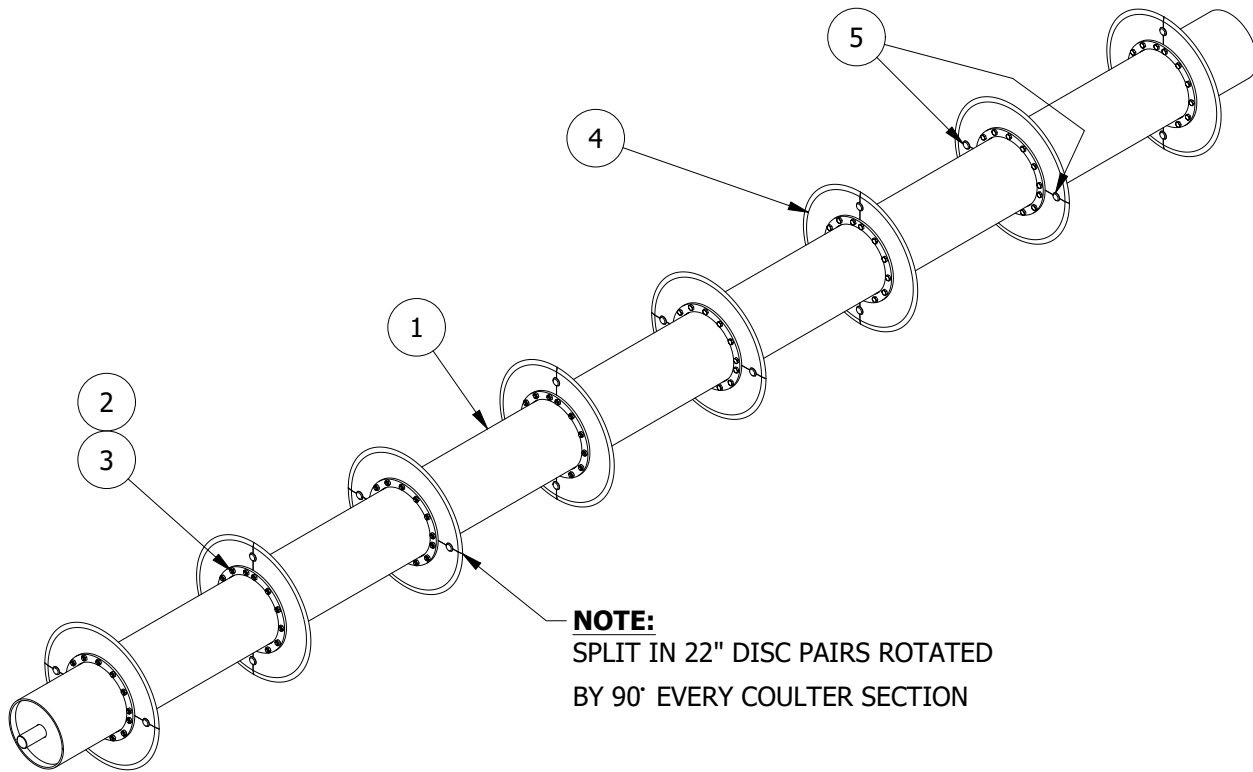
8-ROW SHORT AND LONG CC ROLLER - 6(30)S, 6(30)L (67-082-059) (67-082-060)

67-082-060 USED ON 16(30) STACKFOLD



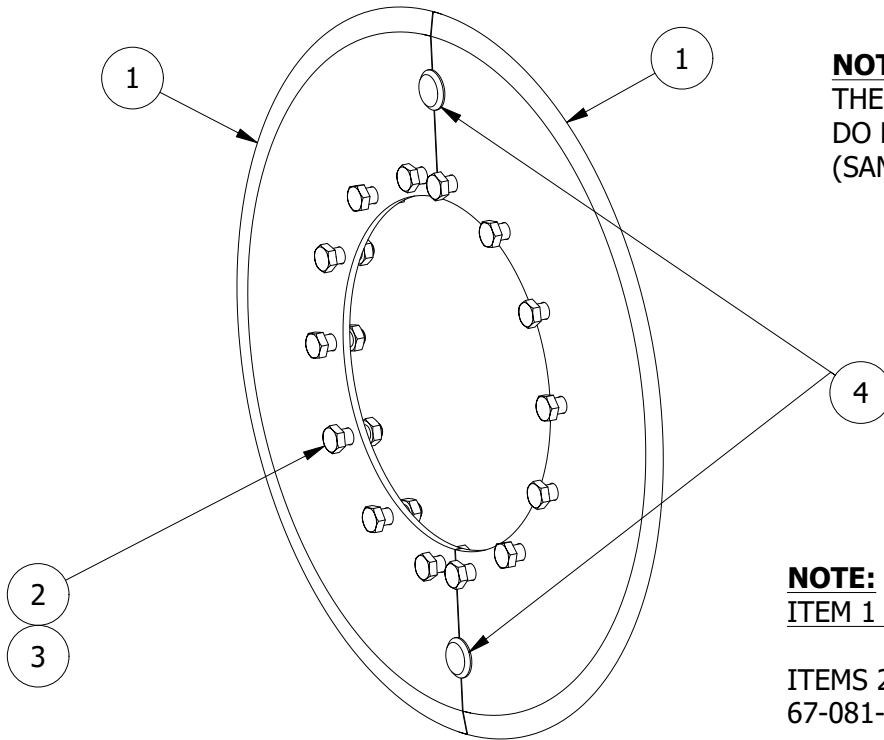
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				8(30)S	8(30)L
1	67-081-059		ROLLER ASSY, 8(30) RIGID RESIDUE	1	-
	67-081-025		ROLLER ASSY, 8(30) RESIDUE	-	1
2	67-081-031		ARM ASSY, LT S.OFFSET RR ADJ	1	-
	67-081-043		ARM ASSY, LT L.OFFSET RR ADJ	-	1
3	67-080-113		TUBE WELDT, RESIDUE ROLLER ADJ	2	2
4	67-080-114		BRACKET, RR MAIN MOUNT	2	2
5	67-081-032		ARM ASSY, RT S.OFFSET RR ADJ	1	-
	67-081-044		ARM ASSY, RT L.OFFSET RR ADJ	-	1
6	68-010475		NUT, 1-1/4" NC HEX PLT	2	2
7	66-010475		LOCKWASHER, 1-1/4" REGULAR PLT	2	2
8	62-010500		FLATWASHER, 1 1/4 STD PLT	4	4
9	48-100800		CAPSCREW, 1-1/4X5-1/2 NC HX HD GD 5 PLT	2	2
10	04-050-088		U-BOLT, 3/4 X 5-1/2 X 7-13/16 G5 PLT	4	4
11	66-010350		LOCKWASHER, 3/4 PLT	8	8
12	68-010380		HEXNUT, 3/4 NC G8 PLT	8	8
13	68-010400		NUT, 7/8 NC HEX PLT	2	2
14	66-010400		LOCKWASHER, 7/8 PLT	2	2
15	48-091695		CAPSCREW, 7/8 X 4-1/2 NC HX G5 PLT	2	2
16	48-091690		CAPSCREW, 7/8 X 4 NC HX G5 PLT	2	2
17	72-020100		LOCKNUT, 7/8 NC STOVER GD C PLT	2	2
18	67-050-030		DECAL, 67-CCR PATENT	1	1

**COVER CROP ROLLER - 8(30), 8(30) RIGID
(67-081-025) (67-081-059)**



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				8(30)	8(30) RIGID
1	67-080-134		ROLLER WLDMT, 8(30) RESIDUE	1	-
	67-080-210		ROLLER WLDMT, 8(30) RIGID RESIDUE	-	1
2	72-040010		LOCKNUT, 1/2 NC HEX JAM GD.A PLT	112	112
3	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	112	112
4	67-050-018		DISC PAIR, 22" RR SMOOTH	8	8
5	67-026-053		SPOOL, CCR DISC CAPTURE	16	16

22" CCR DISC BUNDLE (67-081-049)



NOTE:

THE DISCS ARE A PAIR.
DO NOT "MIX & MATCH" DISC PAIRS.
(SAME NUMBER ON EACH HALF)

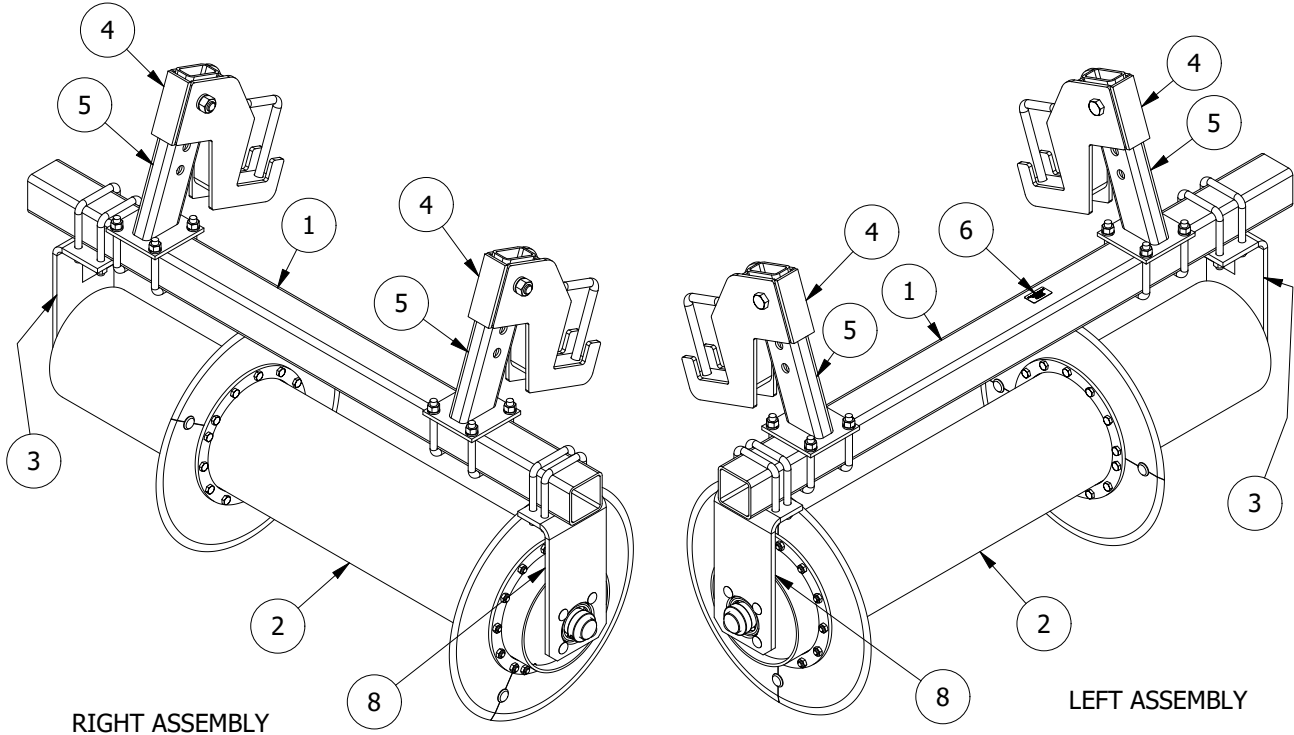
NOTE:

ITEM 1 MAKES UP 67-081-055 (DISC PAIR)

ITEMS 2, 3, AND 4 MAKE UP
67-081-056

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-050-018		DISC PAIR, 22" RR SMOOTH	1
2	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	14
3	72-040010		LOCKNUT, 1/2 NC HEX JAM GD.A PLT	14
4	67-026-053		SPOOL, CCR DISC CAPTURE	2

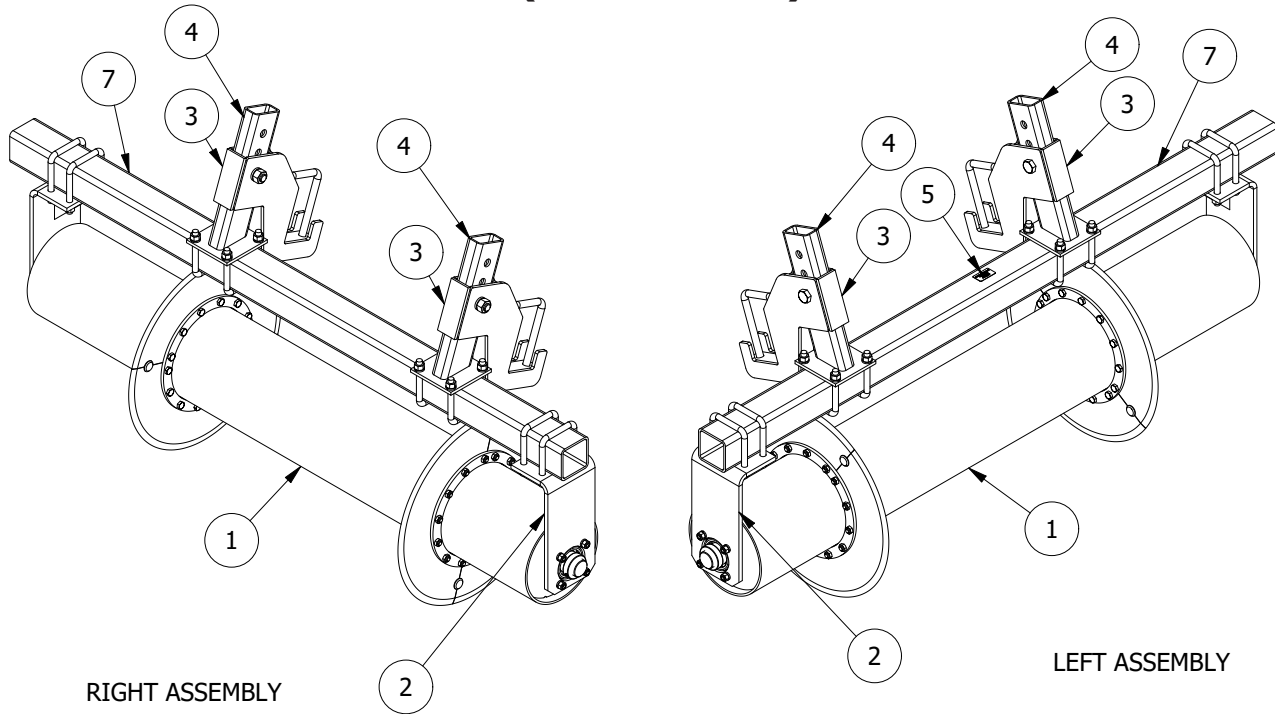
**COVER CROP ROLLER WING - 2(36), 2(38)
(67-082-061) (67-082-062)**



NOTE:
USED ON 8R(36-38) STACKFOLD WINGS

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				2(36)	2(38)
1	03-024-172		BAR, WING TOOL	1	1
2	67-081-033		ROLLER ASSY, 2(36) RESIDUE	1	-
	67-081-034		ROLLER ASSY, 2(38) RESIDUE	-	1
3	67-081-026		ASSY, S.F. ROLLER BRG	1	1
4	67-081-041		BRKT ASSY, WING MNT	2	2
5	67-081-042		BRKT ASSY, ROLLER DEPTH	2	2
6	67-050-030		DECAL, 67-CCR PATENT	1	1
8	67-081-066		ASSY, SF ROLLER BRG BRKT	1	1

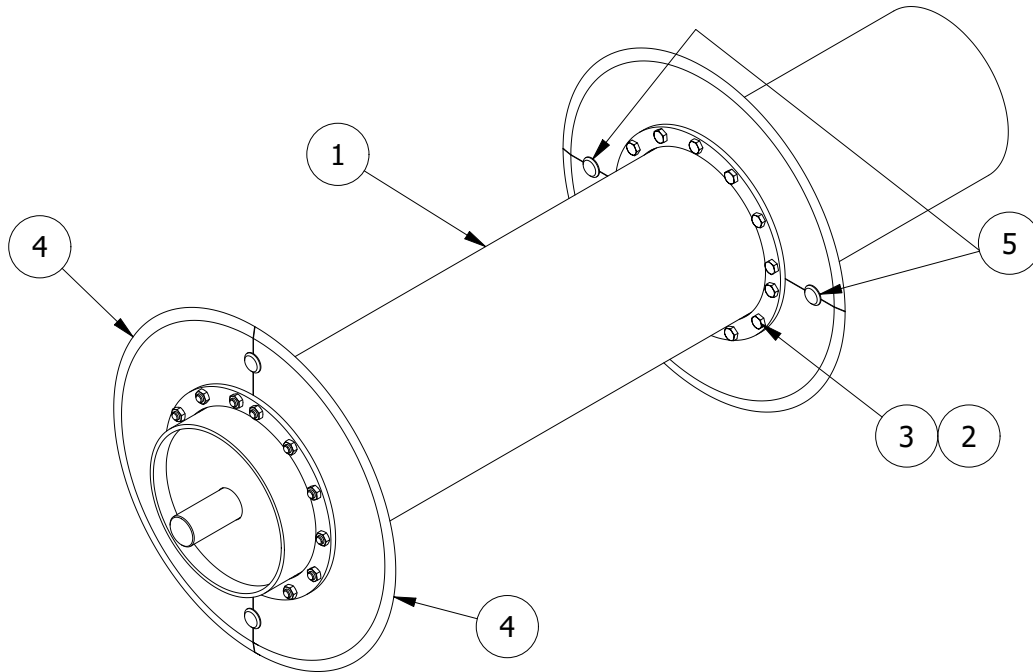
COVER CROP ROLLER WING 2(40) (67-082-076)



NOTE:
USED ON 8R(40) STACKFOLD WINGS

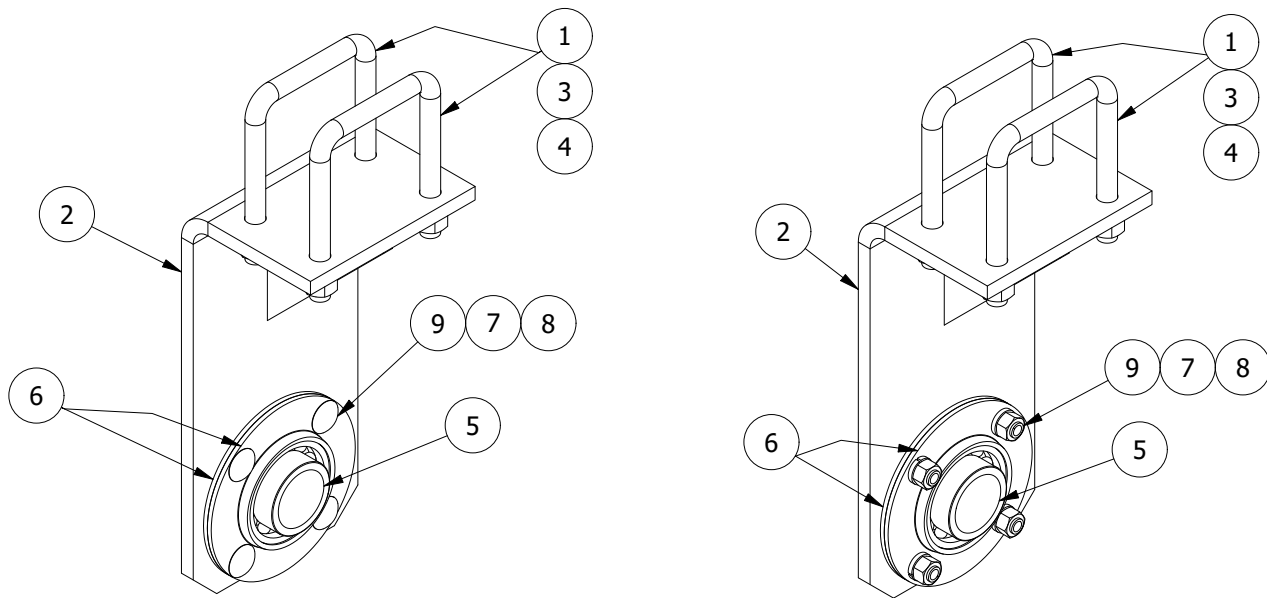
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-081-035		ROLLER ASSY, 2(40) RESIDUE	1
2	67-081-026		ASSY, S.F. ROLLER BRG	2
3	67-081-041		BRKT ASSY, WING MNT	2
4	67-081-042		BRKT ASSY, ROLLER DEPTH	2
5	67-050-030		DECAL, 67-CCR PATENT	1
6	03-050-030		TAG, BUNDLE	1
7	55-024-017		TUBE, 81" REAR	1

RESIDUE ROLLER ASSEMBLY - 2(36), 2(38), 2(40)
(67-081-033) (67-081-034) (67-081-035)



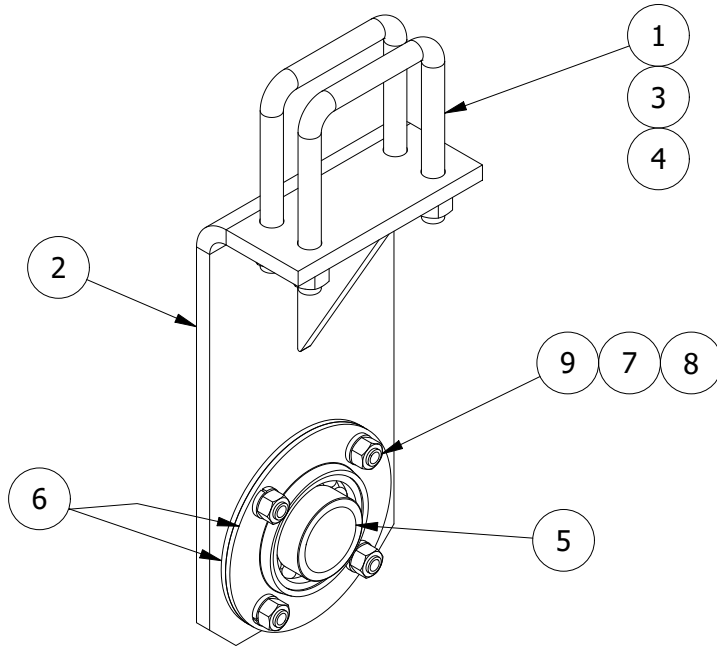
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				2(36)	2(38)	2(40)
1	67-080-139		ROLLER WLMT, 2(36) RESIDUE	1	-	-
	67-080-140		ROLLER WLMT, 2(38) RESIDUE	-	1	-
	67-080-141		ROLLER WLMT, 2(40) RESIDUE	-	-	1
2	72-040010		LOCKNUT, 1/2 NC HEX JAM GD.A PLT	28	28	28
3	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	28	28	28
4	67-050-018		DISC PAIR, 22" RR SMOOTH	2	2	2
5	67-026-053		SPOOL, CCR DISC CAPTURE	4	4	4

S.F. ROLLER BEARING ASSEMBLY (67-081-026)



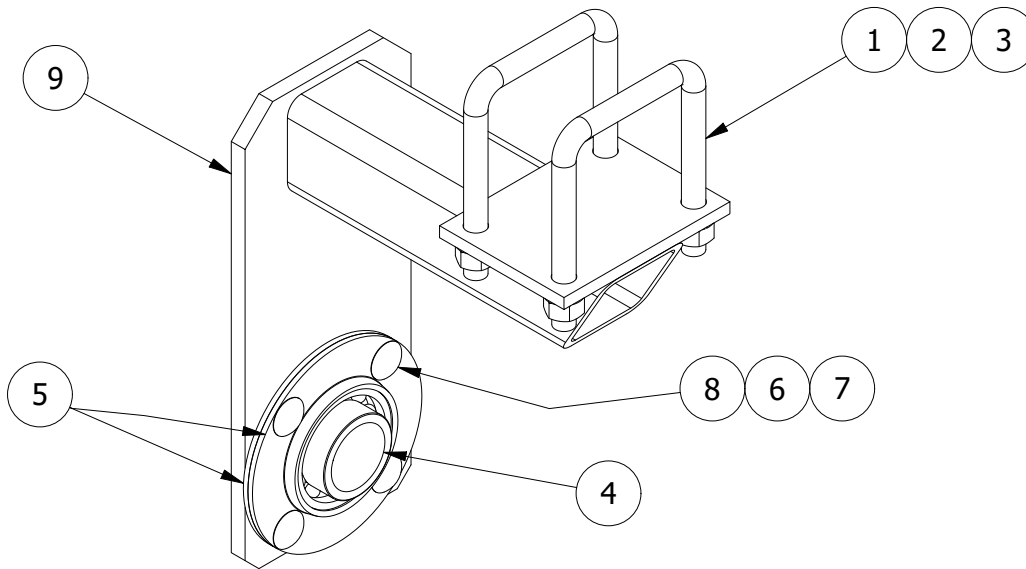
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	20-050-057		U-BOLT, 5/8 X 5 1/2 X 4 11/16 G5 PLT	4
2	67-080-153		BRKT, WING ROLLER BRG	2
3	68-010300		HEXNUT, 5/8 PLT	8
4	66-010300		LOCKWASHER, 5/8 PLT	8
5	33-051-065		BEARING, 1-15/16 FLANGE	2
6	02-051-051		FLANGE, G90MSB	4
7	68-010250		HEXNUT, 1/2 PLT	8
8	66-010250		LOCKWASHER, 1/2" REGULAR PLT	8
9	52-050140		CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT	8

S.F. ROLLER BEARING ASSEMBLY - NARROW
(67-081-066)



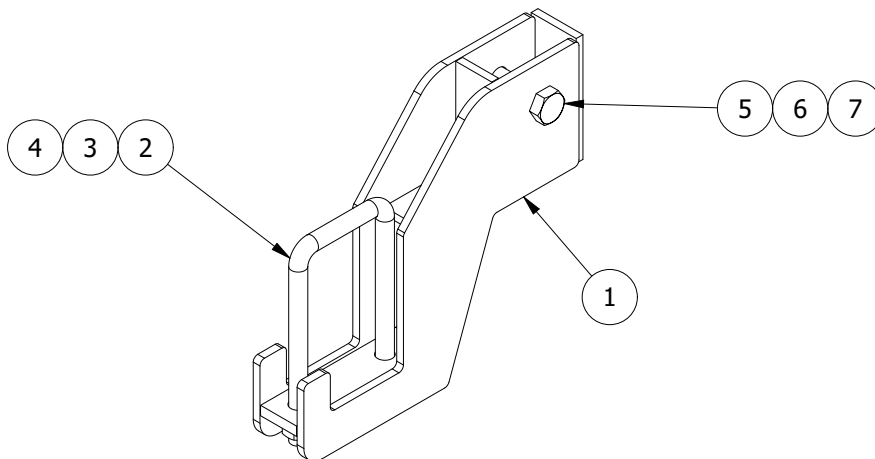
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	20-050-057		U-BOLT, 5/8 X 5 1/2 X 4 11/16 G5 PLT	2
2	67-080-229		BRKT, WING ROLLER BRG	1
3	68-010300		HEXNUT, 5/8 PLT	4
4	66-010300		LOCKWASHER, 5/8 PLT	4
5	33-051-065		BEARING, 1-15/16 FLANGE	1
6	02-051-051		FLANGE, G90MSB	2
7	68-010250		HEXNUT, 1/2 PLT	4
8	66-010250		LOCKWASHER, 1/2" REGULAR PLT	4
9	52-050140		CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT	4

S.F. ROLLER BEARING ASSEMBLY - OFFSET (67-081-047)



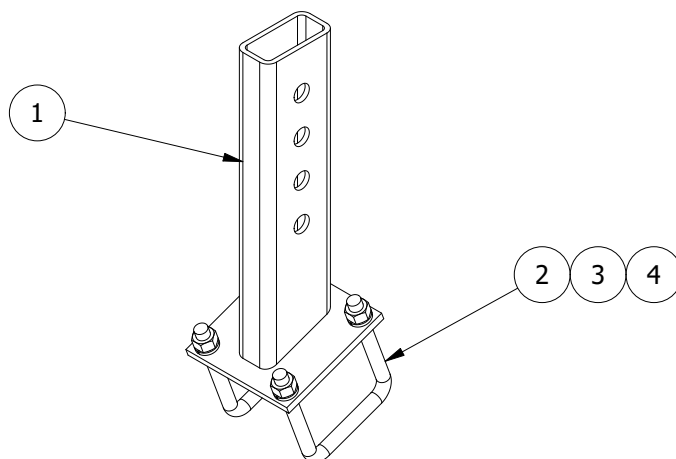
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	20-050-057		U-BOLT, 5/8 X 5 1/2 X 4 11/16 G5 PLT	2
2	68-010300		HEXNUT, 5/8 PLT	4
3	66-010300		LOCKWASHER, 5/8 PLT	4
4	33-051-065		BEARING, 1-15/16 FLANGE	1
5	02-051-051		FLANGE, G90MSB	2
6	68-010250		HEXNUT, 1/2 PLT	4
7	66-010250		LOCKWASHER, 1/2" REGULAR PLT	4
8	52-050140		CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT	4
9	67-080-161		BRKT, WING OFFSET	1

WING MOUNT BRACKET ASSEMBLY (67-081-041)



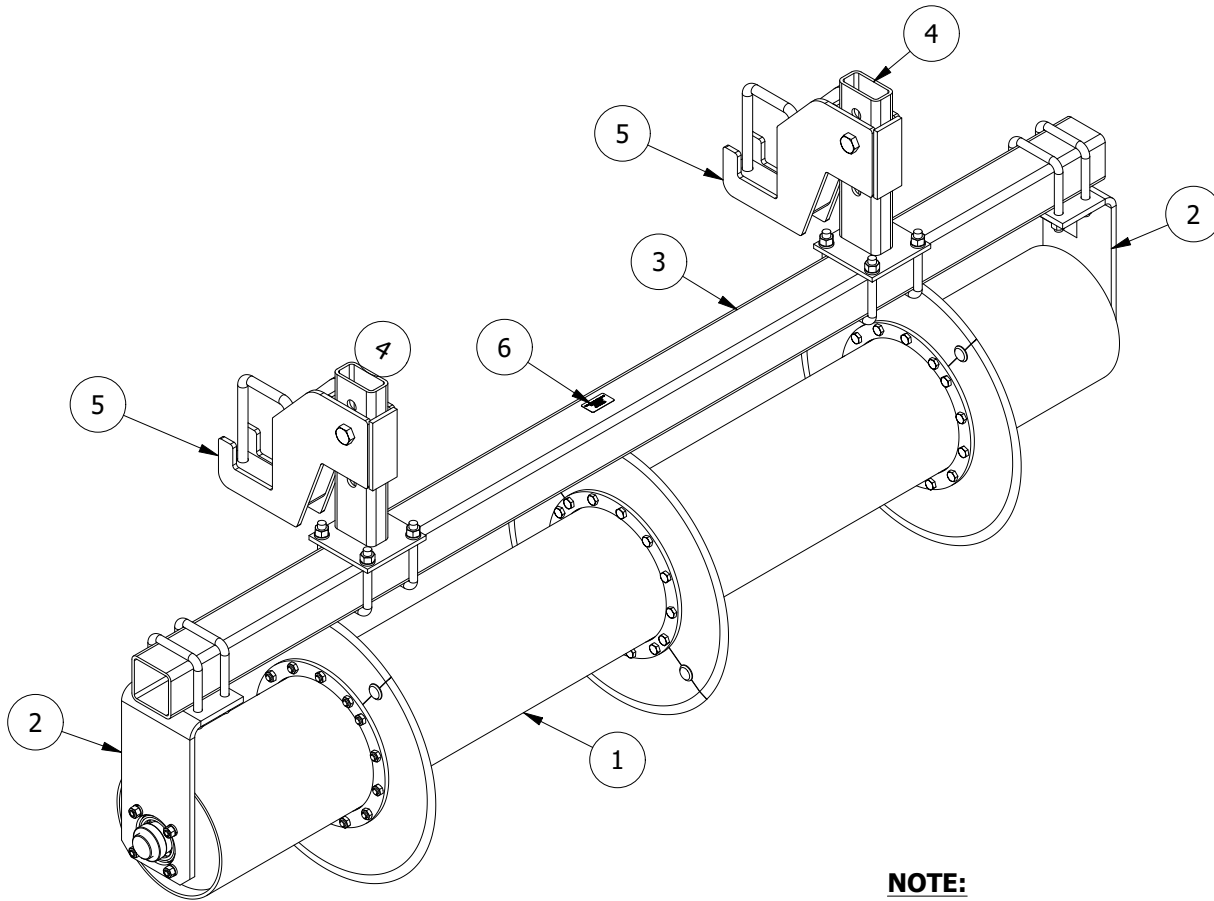
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-147		BRACKET, W.R. MOUNT	1
2	09-050-001		U-BOLT, 3/4 X 4 13/16 X 8 3/4 G5 PLT	1
3	68-010380		HEXNUT, 3/4 NC G8 PLT	2
4	66-010350		LOCKWASHER, 3/4 PLT	2
5	48-091690		CAPSCREW, 7/8 X 4 NC HX G5 PLT	1
6	66-010400		LOCKWASHER, 7/8 PLT	1
7	68-010400		NUT, 7/8 NC HEX PLT	1

ROLLER DEPTH BRACKET ASSEMBLY (67-081-042)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-148		BRKT, ROLLER DEPTH	1
2	20-050-057		U-BOLT, 5/8 X 5 1/2 X 4 11/16 G5 PLT	2
3	68-010300		HEXNUT, 5/8 PLT	4
4	66-010300		LOCKWASHER, 5/8 PLT	4

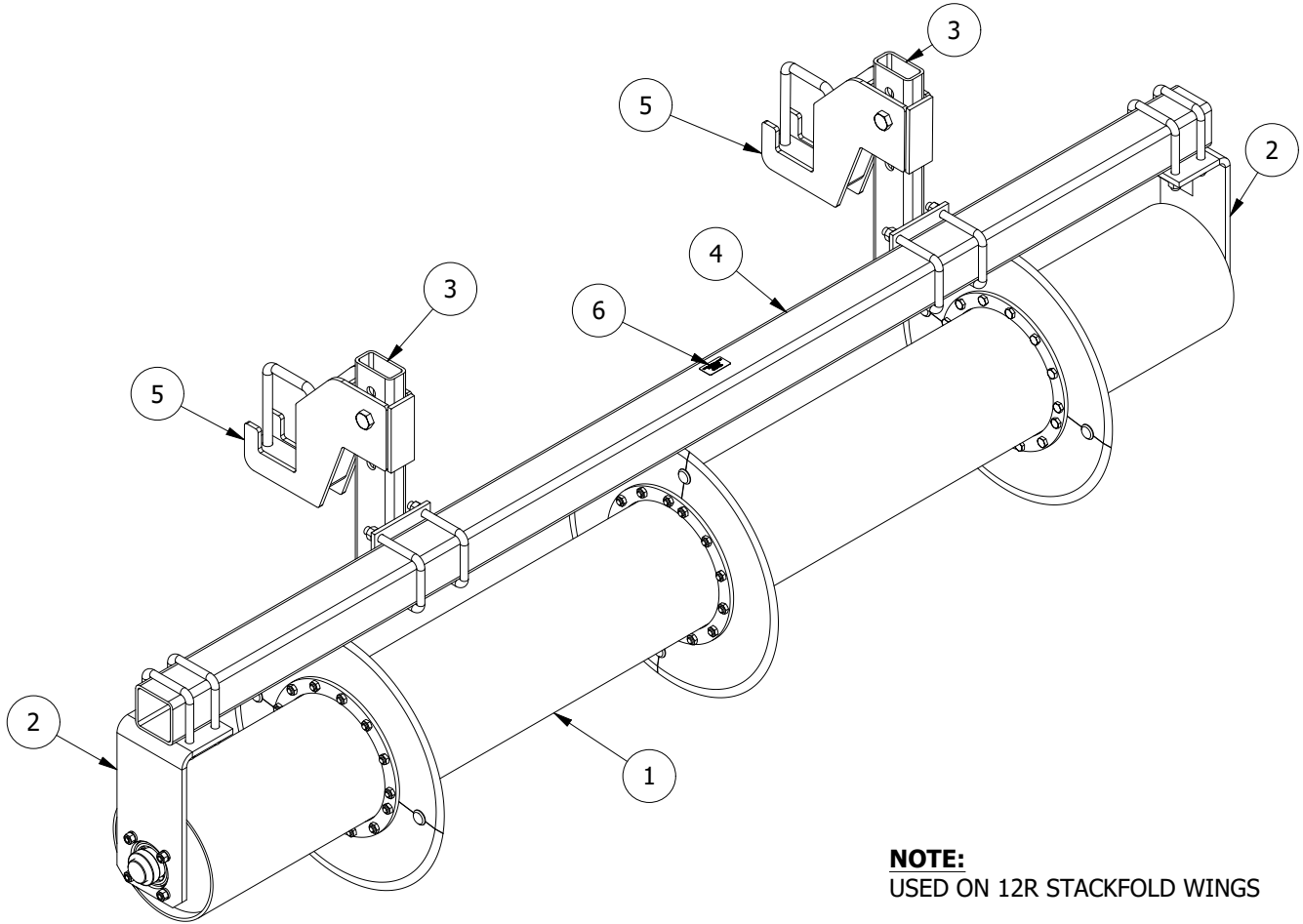
COVER CROP ROLLER WING - 3(30) (67-082-064)



NOTE:
USED ON 12R STACKFOLD WINGS

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-081-036		ROLLER ASSY, 3(30) RESIDUE	1
2	67-081-026		ASSY, S.F. ROLLER BRG	2
3	33-024-399		TUBE, ISR CROSS	1
4	67-081-067		BRKT ASSY, 12(30) ROLLER ADJ	2
5	67-081-041		BRKT ASSY, WING MNT	2
6	67-050-030		DECAL, 67-CCR PATENT	1

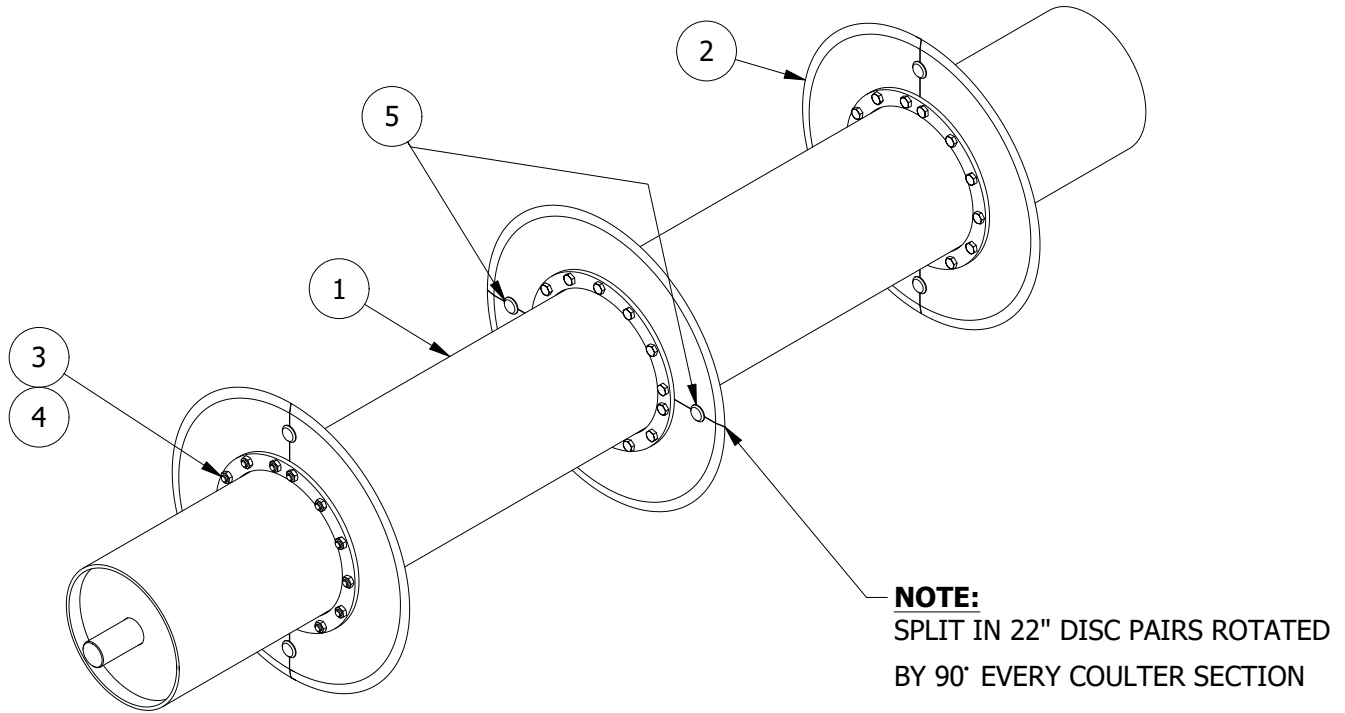
COVER CROP ROLLER WING - 3(36), 3(38), 3(40)
(67-082-065) (67-082-066) (67-082-067)



NOTE:
 USED ON 12R STACKFOLD WINGS

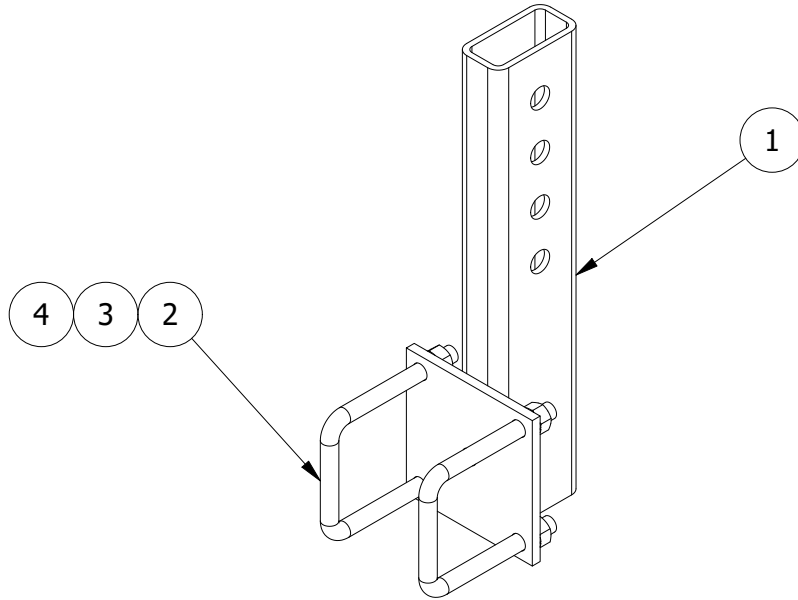
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				3(36)	3(38)	3(40)
1	67-081-037		ROLLER ASSY, 3(36) RESIDUE	1	-	-
	67-081-038		ROLLER ASSY, 3(38) RESIDUE		1	-
	67-081-039		ROLLER ASSY, 3(40) RESIDUE	-	-	1
2	67-081-026		ASSY, S.F. ROLLER BRG	2	2	2
3	67-081-027		ASSY, S.F. ROLLER ADJ	2	2	2
4	55-024-002		TUBE, 111" REAR	1	-	-
	06-024-066		TOOL BAR, 130" BEDDER	-	1	-
	06-024-066		TOOL BAR, 130" BEDDER	-	-	1
5	67-081-041		BRKT ASSY, WING MNT	2	2	2
6	67-050-030		DECAL, 67-CCR PATENT	1	1	1

ROLLER ASSEMBLY - 3(30), 3(36), 3(38), 3(40)
(67-081-036) (67-081-037) (67-081-038) (67-081-039)



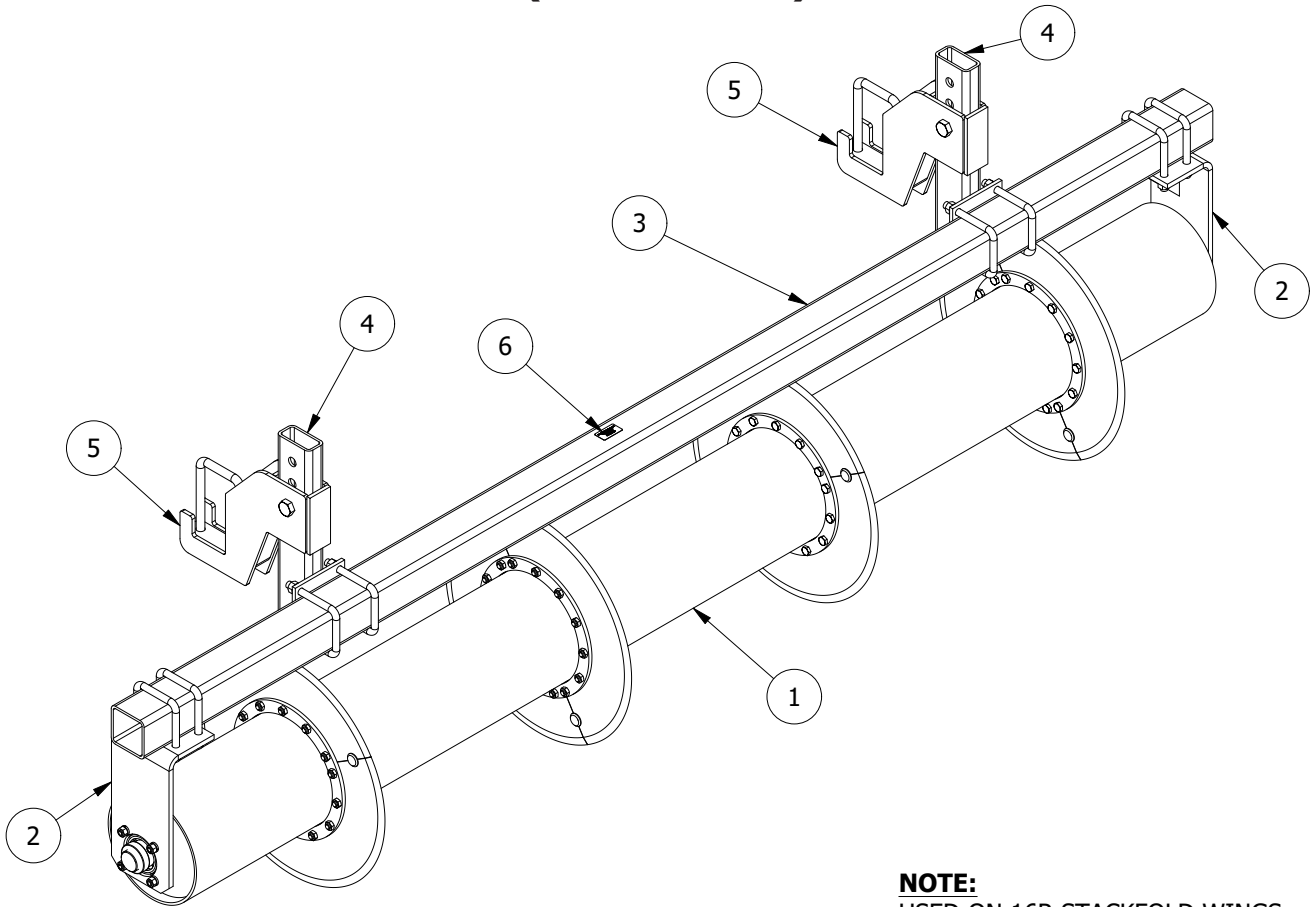
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY			
				3(30)	3(36)	3(38)	3(40)
1	67-080-142		ROLLER WELDT, 3(30) RESIDUE	1	-	-	-
	67-080-143		ROLLER WELDT, 3(36) RESIDUE	-	1	-	-
	67-080-144		ROLLER WELDT, 3(38) RESIDUE	-	-	1	-
	67-080-145		ROLLER WELDT, 3(40) RESIDUE	-	-	-	1
2	67-050-018		DISC PAIR, 22" RR SMOOTH	3	3	3	3
3	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	42	42	42	42
4	72-040010		LOCKNUT, 1/2 NC HEX JAM GD.A PLT	42	42	42	42
5	67-026-053		SPOOL, CCR DISC CAPTURE	6	6	6	6

**S.F. ROLLER ADJUSTMENT ASSEMBLY
(67-081-027)**



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-136		BRACKET, VERTICAL ADJ	1
2	20-050-057		U-BOLT, 5/8 X 5 1/2 X 4 11/16 G5 PLT	2
3	68-010300		HEXNUT, 5/8 PLT	4
4	66-010300		LOCKWASHER, 5/8 PLT	4

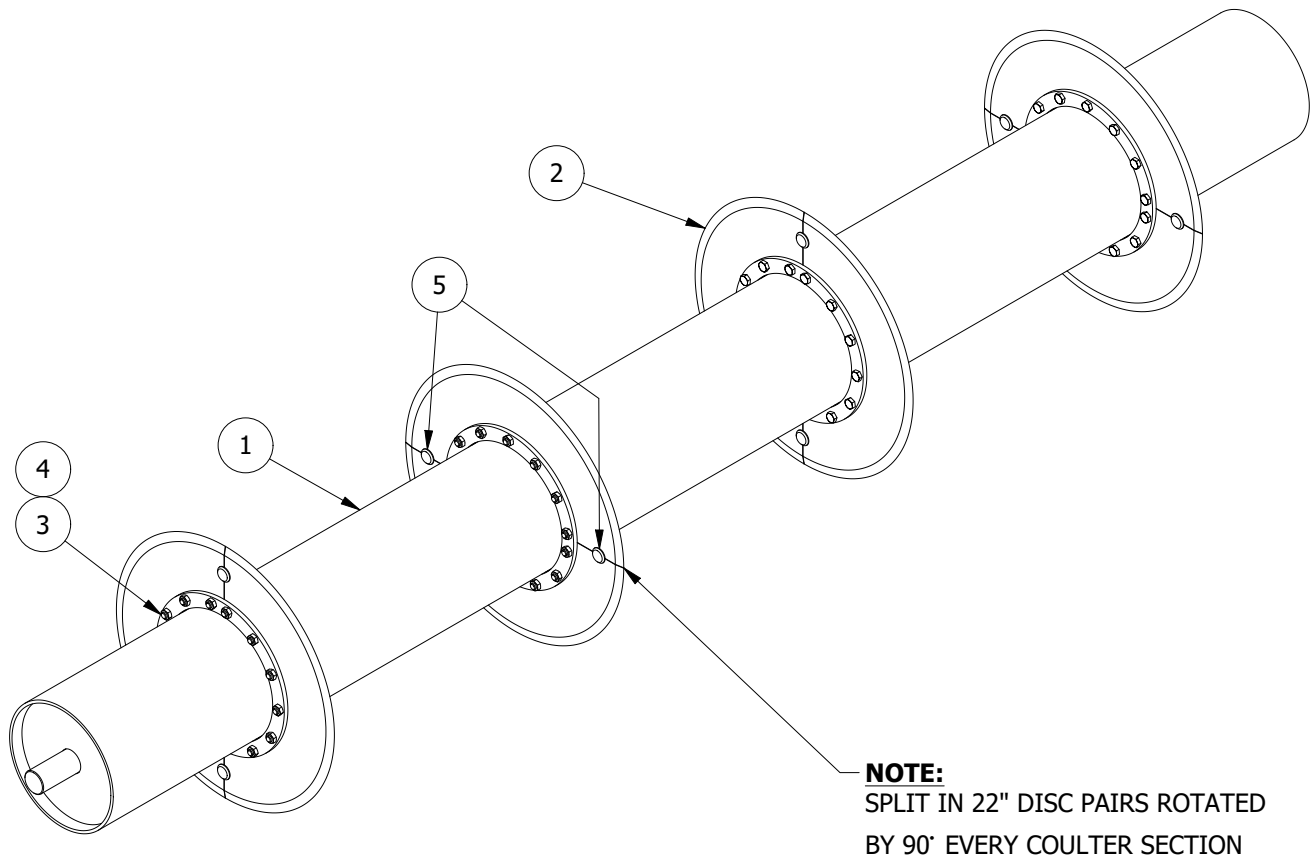
COVER CROP ROLLER WING - 4(30) (67-082-068)



NOTE:
USED ON 16R STACKFOLD WINGS

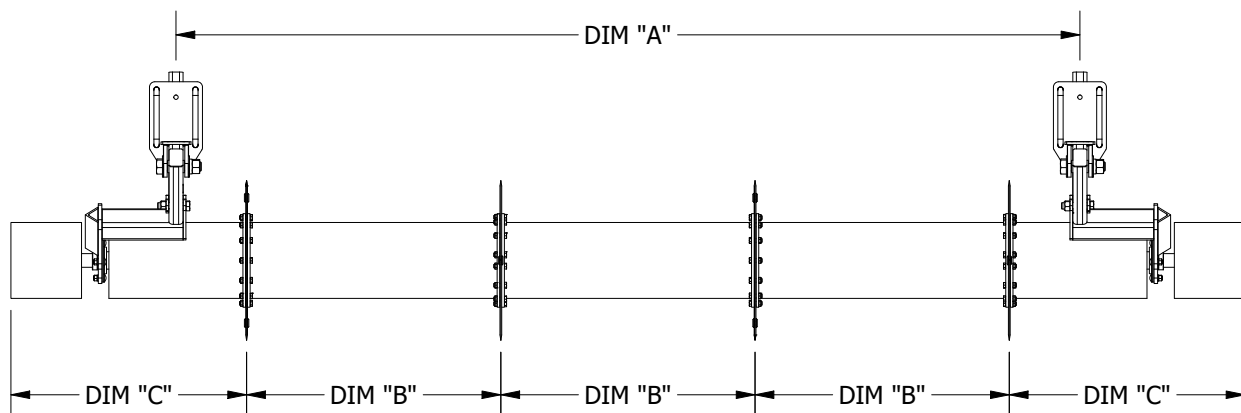
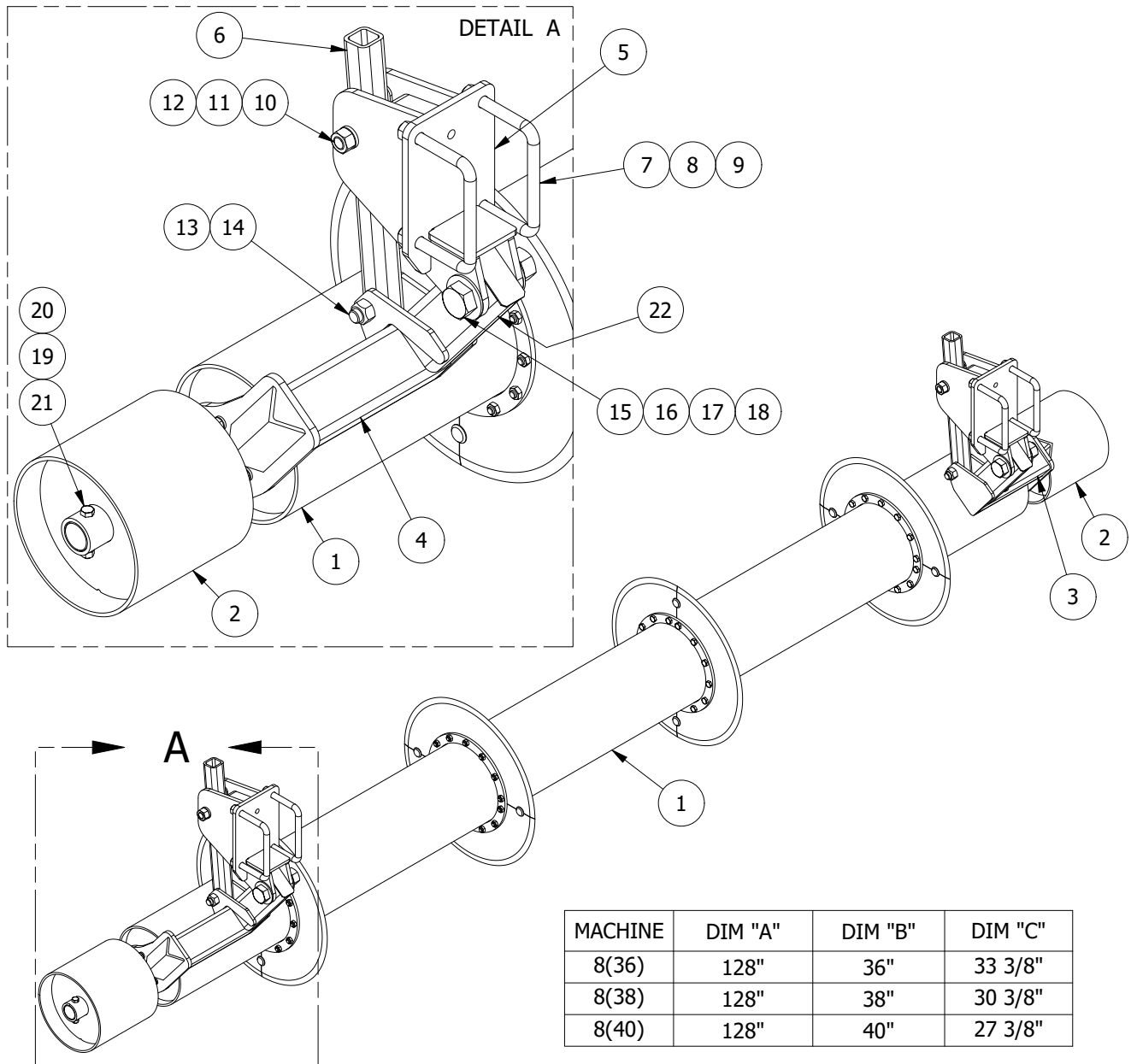
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-081-040		ROLLER ASSY, 4(30) RESIDUE	1
2	67-081-026		ASSY, S.F. ROLLER BRG	2
3	06-024-066		TOOL BAR, 130" BEDDER	1
4	67-081-027		ASSY, S.F. ROLLER ADJ	2
5	67-081-041		BRKT ASSY, WING MNT	2
6	67-050-030		DECAL, 67-CCR PATENT	1

RESIDUE ROLLER 4(30) **(67-081-040)**



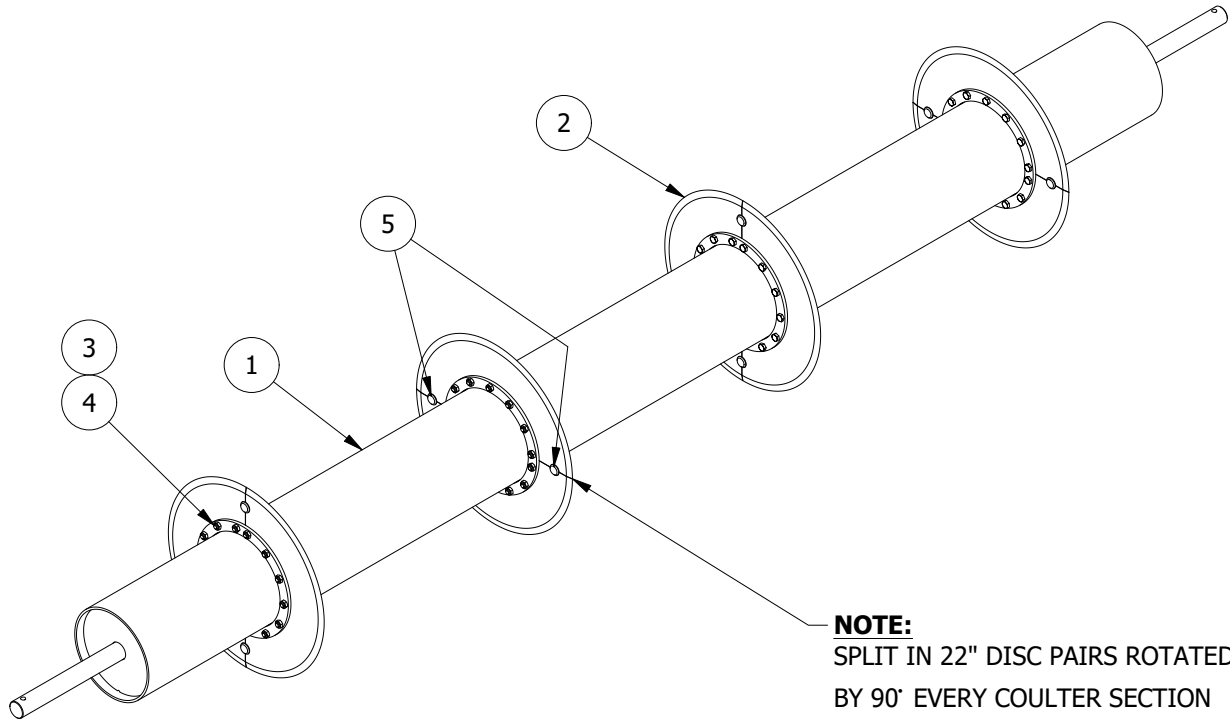
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-146		ROLLER WELDT, 4(30) RESIDUE	1
2	67-050-018		DISC PAIR, 22" RR SMOOTH	4
3	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	56
4	72-040010		LOCKNUT, 1/2 NC HEX JAM GD.A PLT	56
5	67-026-053		SPOOL, CCR DISC CAPTURE	8

8-ROW CENTER SF ROLLER ASSY - 8(36), 8(38), 8(40) **(67-082-069) (67-082-070) (67-082-071)**



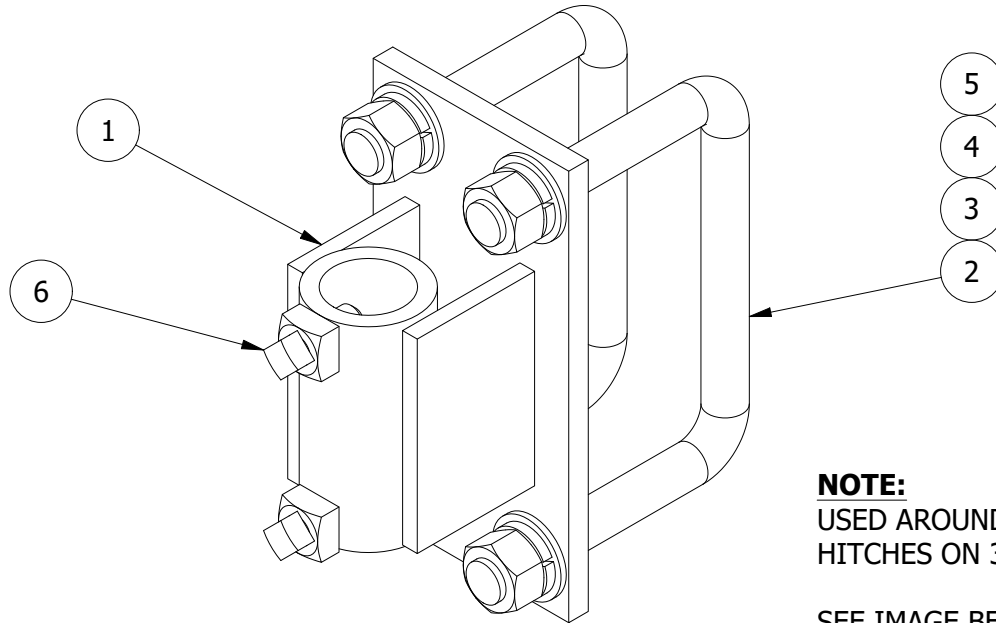
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				8(36)	8(38)	8(40)
1	67-081-028		ROLLER ASSY, 8(36) CENTER	1	-	-
	67-081-029		ROLLER ASSY, 8(38) CENTER	-	1	-
	67-081-030		ROLLER ASSY, 8(40) CENTER	-	-	1
2	67-080-151		ROLLER, 8 ROW EXTENSION	2	2	2
3	67-081-043		ARM ASSY, LT L.OFFSET RR ADJ	1	1	1
4	67-081-044		ARM ASSY, RT L.OFFSET RR ADJ	1	1	1
5	67-080-114		BRACKET, RR MAIN MOUNT	2	2	2
6	67-080-113		TUBE WELDT, RESIDUE ROLLER ADJ	2	2	2
7	04-050-088		U-BOLT, 3/4 X 5-1/2 X 7-13/16 G5 PLT	4	4	4
8	66-010350		LOCKWASHER, 3/4 PLT	8	8	8
9	68-010380		HEXNUT, 3/4 NC G8 PLT	8	8	8
10	48-091695		CAPSCREW, 7/8 X 4-1/2 NC HX G5 PLT	2	2	2
11	68-010400		NUT, 7/8 NC HEX PLT	2	2	2
12	66-010400		LOCKWASHER, 7/8 PLT	2	2	2
13	72-020100		LOCKNUT, 7/8 NC STOVER GD C PLT	2	2	2
14	48-091690		CAPSCREW, 7/8 X 4 NC HX G5 PLT	2	2	2
15	48-100800		CAPSCREW, 1-1/4X5-1/2 NC HX HD GD 5 PLT	2	2	2
16	68-010475		NUT, 1-1/4" NC HEX PLT	2	2	2
17	66-010475		LOCKWASHER, 1-1/4" REGULAR PLT	2	2	2
18	62-010500		FLATWASHER, 1 1/4 STD PLT	4	4	4
19	68-010250		HEXNUT, 1/2 PLT	2	2	2
20	66-010250		LOCKWASHER, 1/2" REGULAR PLT	2	2	2
21	48-090700		CAPSCREW, 1/2 X 3 1/4 NC G5 PLT	2	2	2
22	67-050-030		DECAL, 67-CCR PATENT	1	1	1

8-ROW CENTER ROLLER ASSY - 8(36), 8(38), 8(40)
(67-081-028) (67-081-029) (67-081-030)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY		
				8(36)	8(38)	8(40)
1	67-080-154		ROLLER WELDT, 8(36) CENTER	1	-	-
	67-080-155		ROLLER WELDT, 8(38) CENTER	-	1	-
	67-080-156		ROLLER WELDT, 8(40) CENTER	-	-	1
2	67-050-018		DISC PAIR, 22" RR SMOOTH	4	4	4
3	72-040010		LOCKNUT, 1/2 NC HEX JAM GD.A PLT	56	56	56
4	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	56	56	56
5	67-026-053		SPOOL, CCR DISC CAPTURE	8	8	8

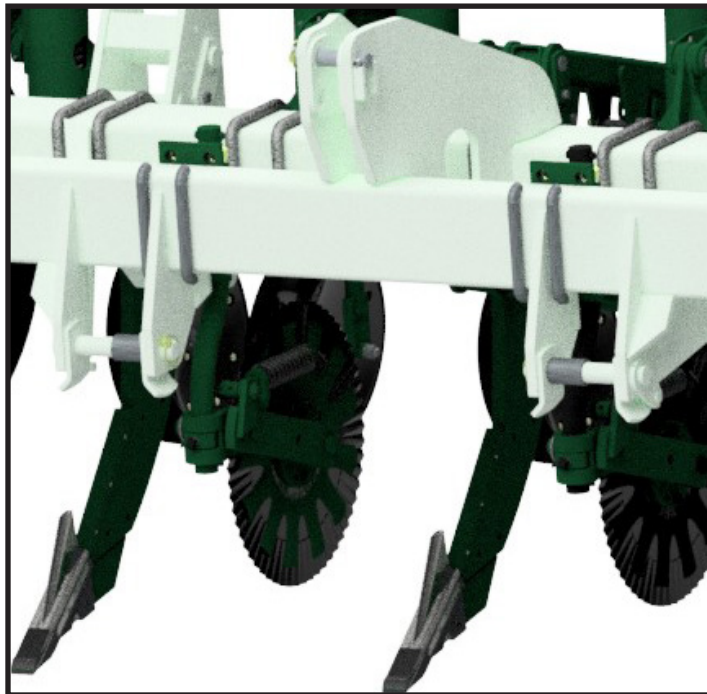
FRONT COULTER SPLIT BRACKET ASSEMBLY (67-082-034)



NOTE:
USED AROUND LOWER
HITCHES ON 30" ROW RIP/STRIP

SEE IMAGE BELOW

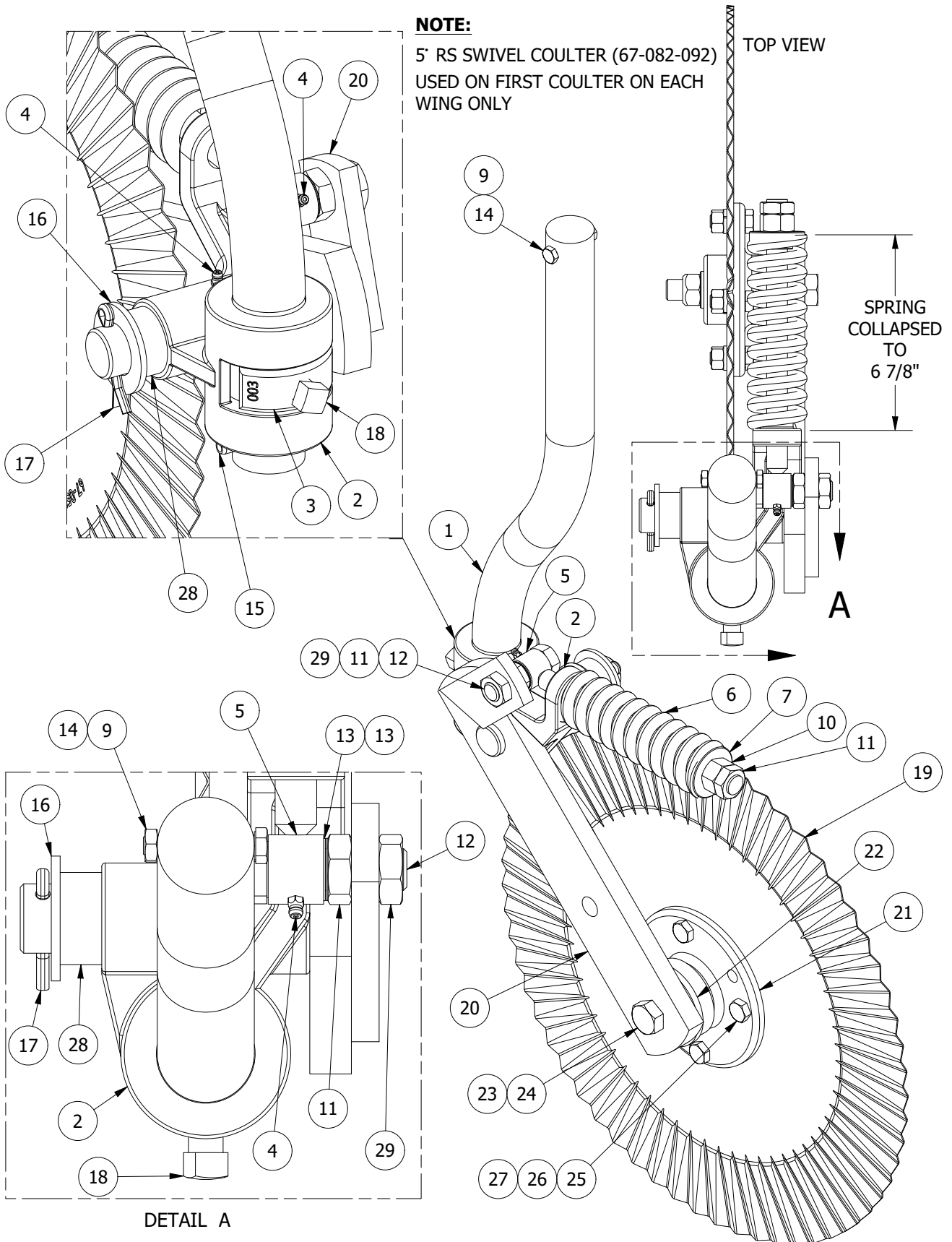
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-080-094		BRACKET, SPLIT COULTER	1
2	04-050-086		U-BOLT, 7/8 X 5 3/4 X 7 15/16 G5 PLT	2
3	62-020042		FLATWASHER, 7/8 SAE PLT	4
4	66-010400		LOCKWASHER, 7/8 PLT	4
5	68-010406		HEXNUT, 7/8 NC G8 PLT	4
6	54-010300		SETSCREW, 5/8 X 1 1/2 SQHD CUPPT G5 PLN	2



RS SWIVEL COULTER/5° RS SWIVEL COULTER (67-082-025) (67-082-092)

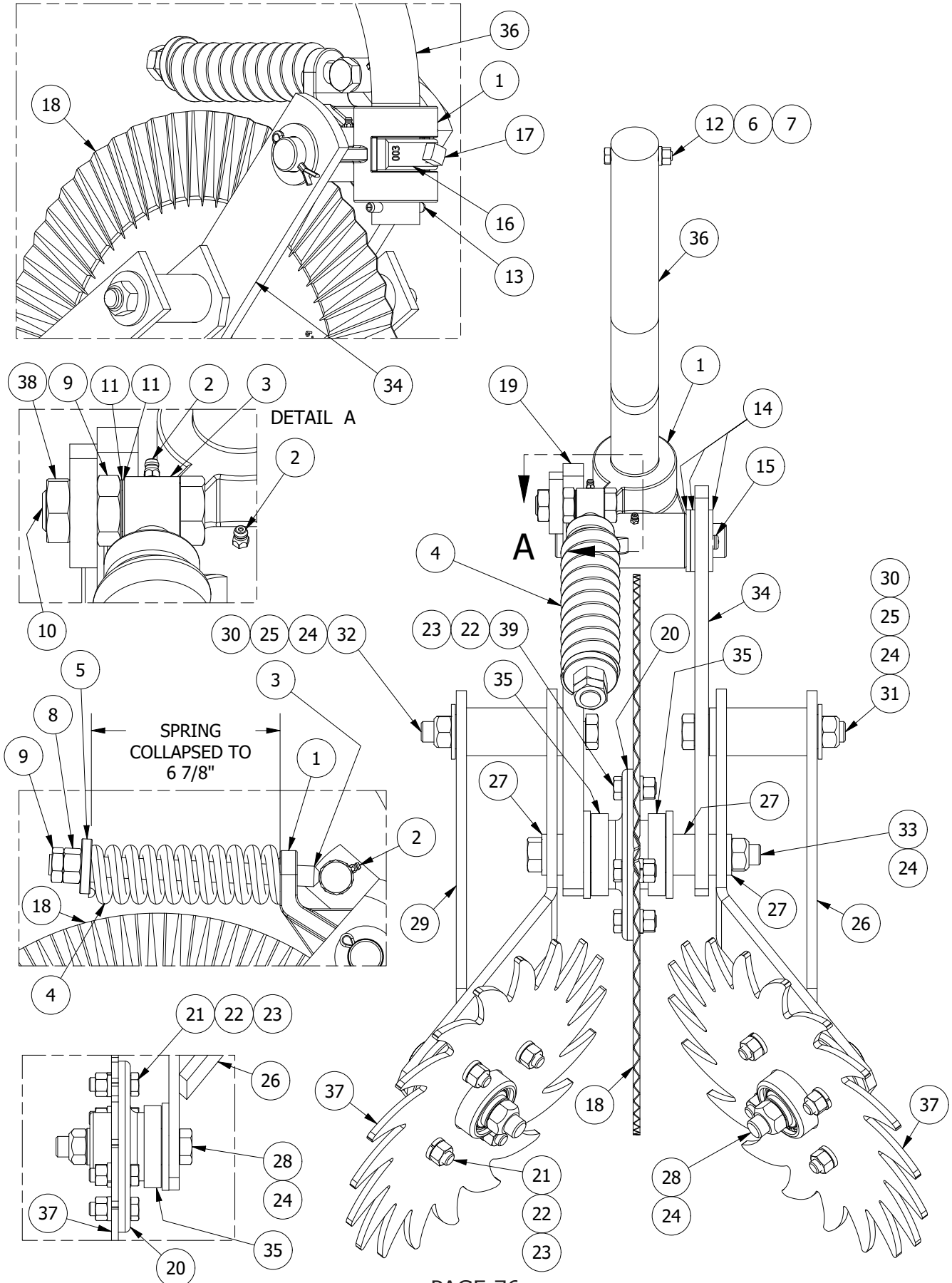
NOTE:

5° RS SWIVEL COULTER (67-082-092)
USED ON FIRST COULTER ON EACH
WING ONLY



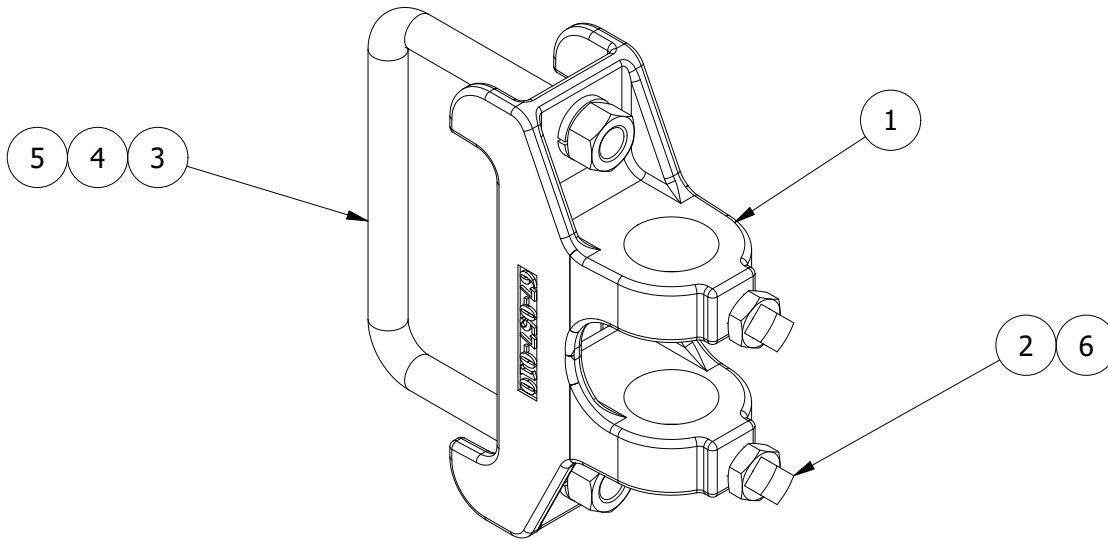
ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY	
				-025	-092
1	67-026-037		SHANK, 2010 OFFSET TRASH COULTER		1
2	16-057-004		CASTING, PIVOT COULTER		1
3	16-057-003		STOP, COULTER SWIVEL	1	-
	03-057-023		STOP, 5° SWIVEL	-	1
4	02-050-005		FITTING, 1/4-28 STRT. GREASE		2
5	16-080-020		ROD, COULTER SPRING		1
6	16-050-015		SPRING, '93 COULTER		1
7	16-057-002		CAP, SPRING		1
9	72-040003		JAM LOCKNUT, 3/8 NC HEX GD A PLT		1
10	68-010350		HEXNUT, 3/4 PLT		1
11	70-010150		JAMNUT, 3/4 NC PLT		2
12	48-091350		CAPSCREW, 3/4 X 2 1/2 NC G5 PLT		1
13	15-050-005		FLATWASHER, 1.125 X 0.76 X 0.030		2
14	48-090200		CAPSCREW, 3/8 X 2 G5 PLT		1
15	02-050-003		ROLL PIN, 3/8 X 2 3/4 PLT		1
16	02-050-105		WASHER, PIVOT PIN		1
17	76-010200		COTTER PIN, 1/4 X 2		1
18	54-010275		SETSCREW, 5/8 X 1 SQHD CUPPT G5 PLN		1
19	67-050-036		COULTER, 20" RIPPLED(DualHoles)		1
20	67-080-061		ARM, COULTER PIVOT		1
21	16-081-004		HUB, DISC '96		1
22	16-080-230		COVER, BEARING		1
23	72-020128		LOCKNUT, 3/4 STOVER GC PLT		1
24	48-091475		CAPSCREW, 3/4 X 5 NC G5 PLT		1
25	48-090592		CAPSCREW, 1/2 X 1 1/4 NC G5 PLT		4
26	66-010250		LOCKWASHER, 1/2" REGULAR PLT		4
27	68-010250		HEXNUT, 1/2 PLT		4
28	67-024-045		BUSHING, ROW CLEANER SPACER		1
29	72-040060		JAM LOCKNUT, 3/4 NC GD A PLT		1

SWIVEL W/RC COULTER (67-082-032)

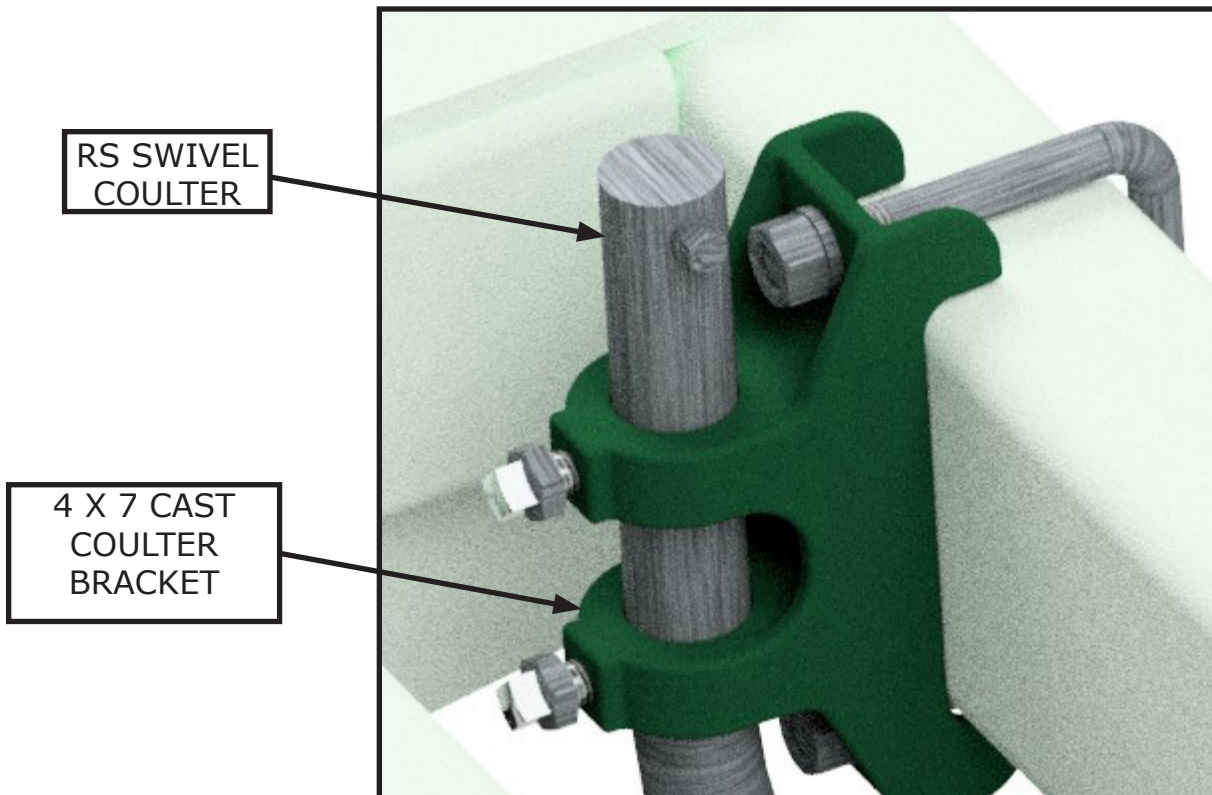


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	16-057-004		CASTING, PIVOT COULTER	1
2	02-050-005		FITTING, 1/4-28 STRT. GREASE	2
3	16-080-020		ROD, COULTER SPRING	1
4	16-050-015		SPRING, '93 COULTER	1
5	16-057-002		CAP, SPRING	1
6	66-010150		LOCKWASHER, 3/8 PLT	1
7	68-010150		HEXNUT, 3/8 PLT	1
8	68-010350		HEXNUT, 3/4 PLT	1
9	70-010150		JAMNUT, 3/4 NC PLT	2
10	48-091350		CAPSCREW, 3/4 X 2 1/2 NC G5 PLT	1
11	15-050-005		FLATWASHER, 1.125 X 0.76 X 0.030	2
12	48-090210		CAPSCREW, 3/8 X 2 1/4 NC G5 PLT	1
13	02-050-003		ROLL PIN, 3/8 X 2 3/4 PLT	1
14	02-050-105		WASHER, PIVOT PIN	3
15	76-010200		COTTER PIN, 1/4 X 2	1
16	16-057-003		STOP, COULTER SWIVEL	1
17	54-010275		SETSCREW, 5/8 X 1 SQHD CUPPT G5 PLN	1
18	67-050-036		COULTER, 20" RIPPLED(DualHoles)	1
19	67-080-061		ARM, COULTER PIVOT	1
20	16-081-004		HUB, DISC '96	3
21	48-090595		CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	8
22	66-010250		LOCKWASHER, 1/2" REGULAR PLT	12
23	68-010250		HEXNUT, 1/2 PLT	12
24	72-020128		LOCKNUT, 3/4 STOVER GC PLT	5
25	62-010300		FLATWASHER, 3/4 STD PLT	2
26	67-080-097		ARM, ROW CLEANER RT	1
27	67-024-082		STOP TUBE, ROW CLEANER	3
28	48-091450		CAPSCREW, 3/4 X 4 1/2 NC G5 PLT	2
29	67-080-096		ARM, ROW CLEANER LT	1
30	67-024-081		BUSHING, ROW CLEANER	2
31	48-100025		CAPSCREW, 3/4 X 5 1/2 NC G5 PLT	1
32	48-100050		CAPSCREW, 3/4 X 6 NC G5 PLT	1
33	48-100080		CAPSCREW, 3/4 X 8 G5 PLT	1
34	67-023-063		ARM, ROW CLEANER RT	1
35	16-080-230		COVER, BEARING	4
36	67-026-037		SHANK, 2010 OFFSET TRASH COULTER	1
37	67-027-168		DISC, 14" R.C. (19 FIN)	2
38	72-040060		JAM LOCKNUT, 3/4 NC GD A PLT	1
39	48-090592		CAPSCREW, 1/2 X 1 1/4 NC G5 PLT	4

4 X 7 CAST COULTER BRACKET (67-082-083)

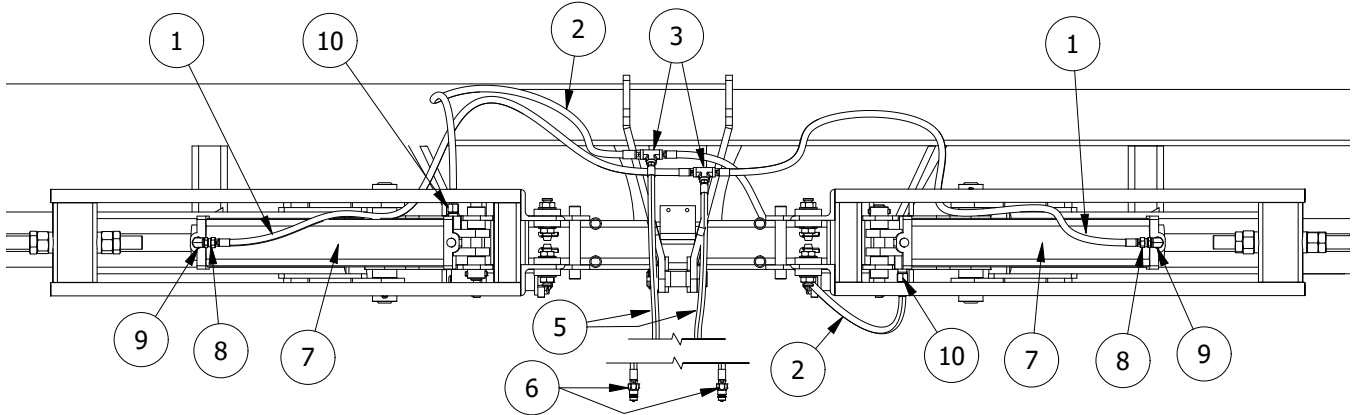


ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-057-010		MOUNT BRKT, FRONT COULTER	1
2	54-010280		SETSCREW, 5/8 X 1 1/2 SQHD CUPPT G5 PLT	2
3	04-050-088		U-BOLT, 3/4 X 5-1/2 X 7-13/16 G5 PLT	1
4	68-010350		HEXNUT, 3/4 PLT	2
5	66-010350		LOCKWASHER, 3/4 PLT	2
6	70-010140		JAMNUT, 5/8 NC PLT	2



PLUMBING SCHEMATIC 8 ROW BARS

8(36) 8(38) 8(40)



NOTE: ITEM #8 (67-059-005) FOR 8 ROW HAS RESTRICTOR IN IT

8 ROW STACK-FOLD HOSE BUNDLE

(16-081-009)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	09-059-002		HOSE, 6M3K-8MP-8MPX-48"	2
2	33-059-001		HOSE, 6M3K-8MP-8MPX-36"	2
3	07-050-001		ADAPTER, 8FP-8FP-8FP	2
*4	02-050-088		STRAP, TIE DOWN	4

80" HYDRAULIC HOSE BUNDLE

(06-081-020)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
5	07-059-004		HOSE, 6M3K-8MP-8MPX-80"	2
6	47-059-002		QUICK COUPLER, 1/2" NPTF MALE	2

8 ROW STACK-FOLD CYLINDER BUNDLE

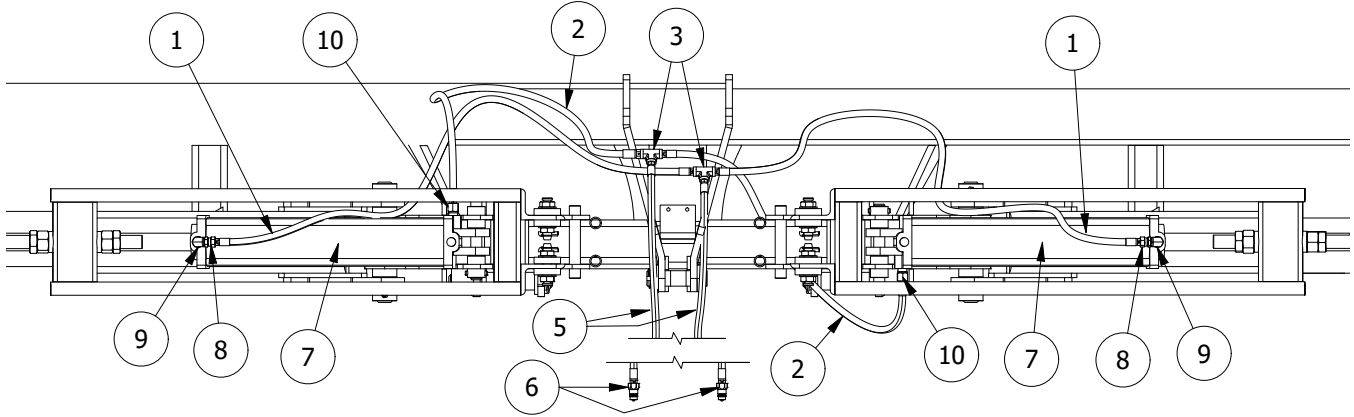
(67-081-045) (2 BUNDLES PER BAR)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
7	67-061-001		CYLINDER, 4 X 24 HYD.	1
8	67-059-005		ADAPTER, 8MJ-8MB-90-0.062 RESTRT	1
9	33-059-020		ADAPTER, 8MB-8MJ-90	1
10	21-061-028		ADAPTER, 8MB-8FP	1
*11	33-050-154		OIL, HYDRAULIC	2.285 GAL

* NOT SHOWN

PLUMBING SCHEMATIC 12 & 16 ROW BARS

12(30) 12(36) 12(38) 12(40) 16(30)



12/16 ROW STACK-FOLD HOSE BUNDLE

(67-081-008)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	07-059-004		HOSE, 6M3K-8MP-8MPX-80"	2
2	21-059-001		HOSE, 6M3K-8MP-8MPX-65"	2
3	07-050-001		ADAPTER, 8FP-8FP-8FP	2
*4	02-050-088		STRAP, TIE DOWN	4

80" HYDRAULIC HOSE BUNDLE

(06-081-020)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
5	07-059-004		HOSE, 6M3K-8MP-8MPX-80"	2
6	47-059-002		QUICK COUPLER, 1/2" NPTF MALE	2

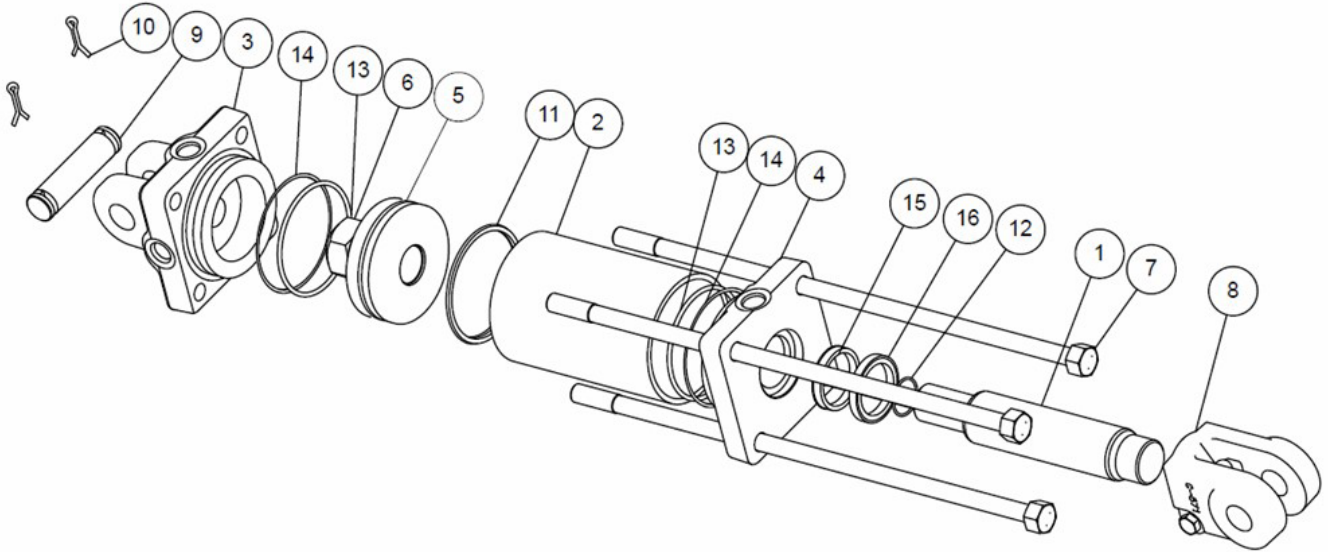
12 ROW STACK-FOLD CYLINDER BUNDLE

(16-081-007) (2 BUNDLES PER BAR)

ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
7	16-061-037		CYLINDER, 5 X 24 HYD	1
8	67-059-002		ADAPTER, 8FJX-8FP-90	1
9	67-059-004		ADAPTER, 8MJ-10MB-0.062 RESTRICTOR	1
10	42-059-016		ADAPTER, 10MB-8FP	1
*11	33-050-154		OIL, HYDRAULIC	3.75 GAL

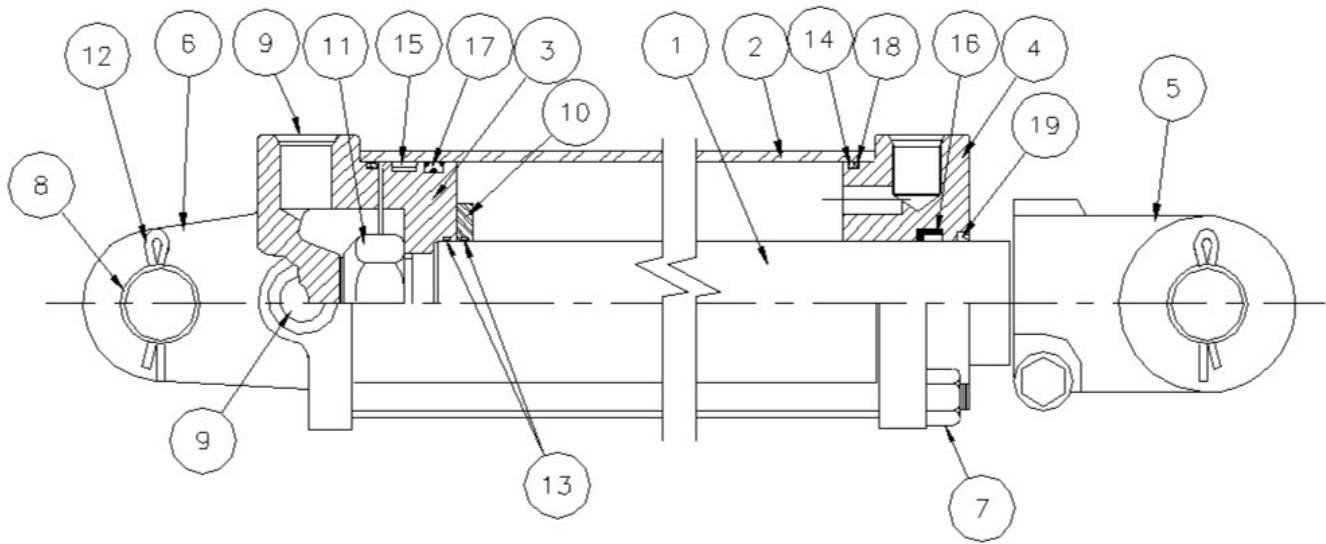
* NOT SHOWN

4 X 24 HYDRAULIC CYLINDER (67-061-001)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	67-061-002		PISTON ROD	1
2	67-061-003		TUBE	1
3	67-061-004		BUTT	1
4	67-061-005		GLAND	1
5	67-061-006		PISTON	1
6	67-061-007		LOCK NUT	1
7	67-061-008		TIE ROD ASSEMBLY	4
8	67-061-009		CLEVIS ASSEMBLY	1
9	67-061-010		CLEVIS PIN	2
10	67-061-011		COTTER PIN	4
11	67-061-012		CROWN SEAL	1
12	67-061-013		BEARING RING	1
13	67-061-014		O-RING	1
14	67-061-015		O-RING	2
15	67-061-016		BU-WASHER	2
16	67-061-017		U-CUP	1
17	67-061-018		WIPER	1

5 X 24 HYDRAULIC CYLINDER (16-061-037)



ITEM	PART NO	SERIAL NO OR YR	DESCRIPTION	QTY
1	16-061-050		PISTON ROD	1
2	16-061-051		TUBE	1
3	16-061-053		PISTON	1
4	16-061-054		GLAND	1
5	16-061-056		CLEVIS	1
6	16-061-055		BUTT	1
7	16-061-052		TIE ROD ASSEMBLY	4
8	16-061-058		CLEVIS PIN	2
9	16-061-060		PORT PLUG	1
10	16-061-114		SPACER	1
11	16-061-057		LOCKNUT, 1.50-12	1
12	16-061-113		CLEVIS PIN RETAINER	4
13	16-061-061		O-RING	1
14	16-061-062		O-RING	2
15	16-061-065		BEARING RING	1
16	16-061-066		U-CUP	1
17	16-061-064		CROWN-SEAL	1
18	16-061-063		BU-WASHER	2
19	16-061-067		WIPER	1



80 Vernon Drive, Tifton, GA 31794

P.O. Box 1467, Tifton, GA 31793



Telephone: (229) 382-9393

Toll Free: 1-800-444-5449

Fax: (229) 382-5259

Email: info@kelleymfg.com