

# KMC

KELLEY

## 74 SERIES

## 7406

# PEANUT COMBINE



## PARTS BOOK

PART NO: 74-PB-02

PRINTING DATE: AUGUST 2020



# TABLE OF CONTENTS

|                                                  |    |
|--------------------------------------------------|----|
| TWO POINT HITCH ASSY .....                       | 6  |
| LOWER TONGUE ASSY .....                          | 8  |
| REAR TOP SUPPORT ASSY .....                      | 9  |
| UPPER TONGUE ASSY .....                          | 10 |
| SCREEN PUSH ARM ASSY .....                       | 11 |
| SWIVEL GEAR BOX.....                             | 12 |
| CENTER T-BOX.....                                | 14 |
| 1 3/8 PRIMARY DRIVELINE .....                    | 16 |
| 1 3/4 PRIMARY DRIVELINE .....                    | 17 |
| SECONDARY DRIVELINE W/SHEAR BOLT .....           | 18 |
| TONGUE CYLINDER ASSY .....                       | 19 |
| 3 X 6 X 1.25 CYLINDER .....                      | 19 |
| LT & RT FENDERS & SUPPORT BAR .....              | 20 |
| LT, RT, & CENTER TROUGHS, BAFFLES, & BANDS ..... | 22 |
| BANDS .....                                      | 23 |
| HEADER TIE, AUGER, & CONNECTORS .....            | 24 |
| PICK-UP.....                                     | 26 |
| LOWER HEADER HYDRAULICS & DRIVES .....           | 28 |
| 18.3 CCW 3000 PSI SV MOTOR .....                 | 30 |
| FRONT TOP SUPPORT ASSY .....                     | 32 |
| HEX ROLLER KIT .....                             | 33 |
| UPPER CYL SUPPORT ASSY .....                     | 34 |
| SMALL CYL CONCAVE ASSY .....                     | 35 |
| CONCAVE ADJ ASSY .....                           | 35 |
| LARGE CYL CONCAVE ASSY .....                     | 36 |
| #2 & #3 CYL CONCAVE ASSY.....                    | 36 |
| FRONT LWR SUPPORT ASSY.....                      | 37 |

|                                     |    |
|-------------------------------------|----|
| #1 STRIPPER ASSY .....              | 37 |
| #1 CYL CONCAVE ASSY.....            | 38 |
| #1 CYL/SHAFT ASSY.....              | 40 |
| #2,#3,#4 CYLINDERS .....            | 41 |
| REAR CYL ASSY.....                  | 42 |
| LARGE A CYLINDER .....              | 43 |
| LARGE B CYLINDER .....              | 44 |
| SMALL A CYLINDER .....              | 45 |
| SMALL B CYLINDER .....              | 46 |
| SMALL B END CYLINDER .....          | 47 |
| LT SIDE DRIVES .....                | 48 |
| MAIN DRV IDLER ASSY .....           | 50 |
| RT SIDE DRIVES .....                | 52 |
| AL IDLER FRONT ASSEMBLY.....        | 53 |
| FAN PB IDLER ASSEMBLY .....         | 54 |
| VARIATOR ASSY .....                 | 55 |
| VARIATOR SHEAVE ASSEMBLY.....       | 56 |
| VARIATOR HUB ASSEMBLY.....          | 56 |
| VARIATOR INNER PLATE ASSEMBLY ..... | 57 |
| VARIATOR ARM ASSY ASSEMBLY .....    | 58 |
| IDLER ARM ASSEMBLY .....            | 59 |
| FAN DRV IDLER ASSY .....            | 62 |
| CAM IDLER ASSY.....                 | 63 |
| AF IDLER ASSY .....                 | 64 |
| CAM DRIVE ASSY .....                | 65 |
| CLEANING SECTION ASSY .....         | 66 |
| ROCKER ARM ASSY .....               | 67 |
| REAR ROCKER ARM ASSY .....          | 68 |

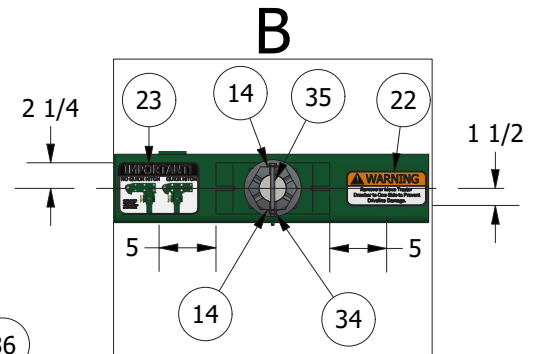
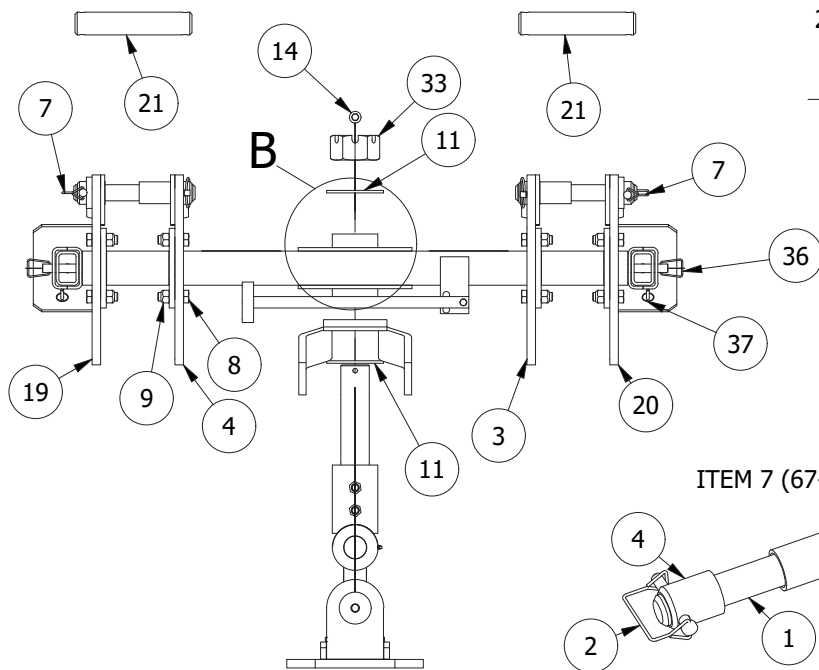
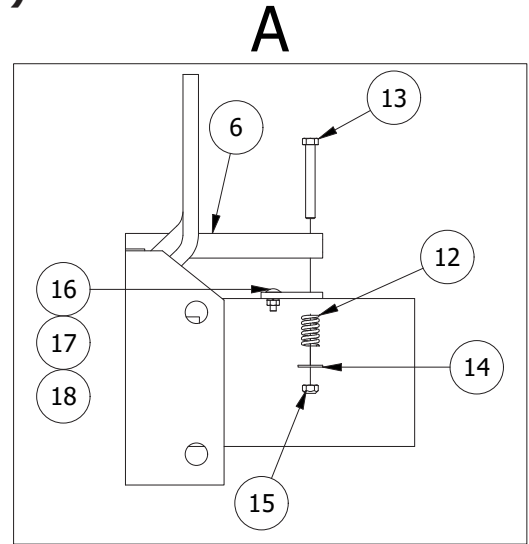
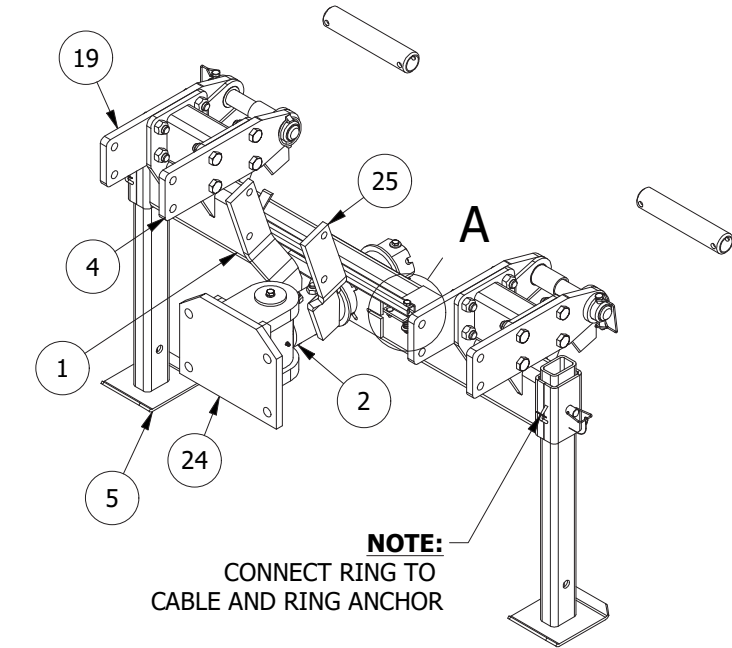


|                                             |    |
|---------------------------------------------|----|
| SEP A SCREEN ASSY .....                     | 68 |
| HEX CLEANING ROLLER ASSY .....              | 70 |
| CLEANING ROLLER GB SUB ASSY .....           | 71 |
| SPUR GEAR IDLER.....                        | 72 |
| HEX ROLLER SHAFT ASSEMBLIES .....           | 72 |
| DROPBOX ASSY .....                          | 73 |
| REAR SEAL ASSY.....                         | 74 |
| SCREEN FRAME ASSY .....                     | 74 |
| REAR CS SUPPORT ASSY .....                  | 75 |
| STEMMER SAW/MNT ASSY.....                   | 76 |
| STEMMER ASSY .....                          | 76 |
| CLEANING SECTION SIDE FRAME ASEMBLIES ..... | 78 |
| STEMMER BOTTOM ASSY.....                    | 79 |
| CLEANING CAM DRIVE ASSY.....                | 80 |
| LADDER ASSY.....                            | 81 |
| FRONT CYL SHIELD ASSY .....                 | 82 |
| DOGHOUSE SUPPORT ASSY .....                 | 82 |
| TOP STRIPPER ASSEMBLIES .....               | 83 |
| RT SIDE FRAME ASSY .....                    | 84 |
| LT SIDE FRAME ASSY.....                     | 85 |
| SIDE FRAME SUB-ASSEMBLIES .....             | 86 |
| FRONT CLEANING ASSY .....                   | 86 |
| SHAKER TOP ASSY .....                       | 87 |
| DIRT PAN ASSY.....                          | 88 |
| SHAKER PUSH ARM ASSY .....                  | 88 |
| SEPARATOR FAN COMPLETE ASSY.....            | 89 |
| SEPARATOR FAN SUB-ASSBMLIES.....            | 90 |
| FAN HOUSING ASSY .....                      | 90 |

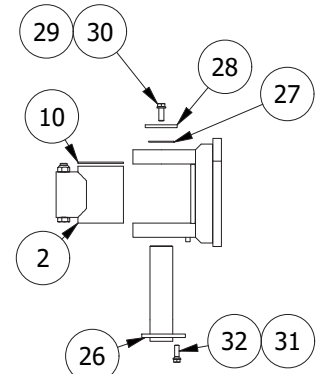
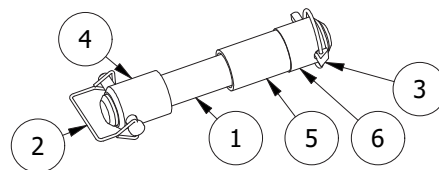
|                                     |     |
|-------------------------------------|-----|
| 6 ROW FAN ASSY .....                | 92  |
| SF SUPPORT/SHIELD ASSY .....        | 93  |
| 6R AXLE ASSY .....                  | 94  |
| REAR CYL SHIELD ASSY .....          | 94  |
| #2, #3 TOP STRIPPER ASSEMBLIES..... | 95  |
| CROSS DUCT ASSY.....                | 96  |
| DUCT ELBOW ASSY .....               | 97  |
| AIR LIFT FAN ASSY.....              | 98  |
| TWISTED DUCT ASSY .....             | 100 |
| ELECTRONIC CONTROL KIT .....        | 101 |
| SHIELD ASSEMBLIES .....             | 102 |
| STEMMER SHIELD ASSY .....           | 103 |
| STEMMER DRIVE ASSY.....             | 104 |
| COMPLETE HOOD ASSY.....             | 105 |
| VINE SPREADER ASSY .....            | 106 |
| REAR HOOD ASSY .....                | 108 |
| SPREADER DISC ASSY .....            | 109 |
| AF ELBOW ASSY.....                  | 110 |
| HOOD LATCH ASSY.....                | 111 |
| REAR SHIELD ASSY .....              | 111 |
| SPREADER HYDRAULIC ASSY .....       | 112 |
| TANK HOSE ASSY.....                 | 113 |
| HYD FAN DRIVE ASSY .....            | 114 |
| AIR LIFT FAN SHIELD ASSY .....      | 115 |
| SF HD/BELT ASSY.....                | 116 |
| 32CC PISTON FAN MOTOR .....         | 118 |
| ELECTRONIC WIRING .....             | 120 |
| ELECTRONIC PANEL ASSY .....         | 121 |



## TWO POINT HITCH ASSY (33-082-082)



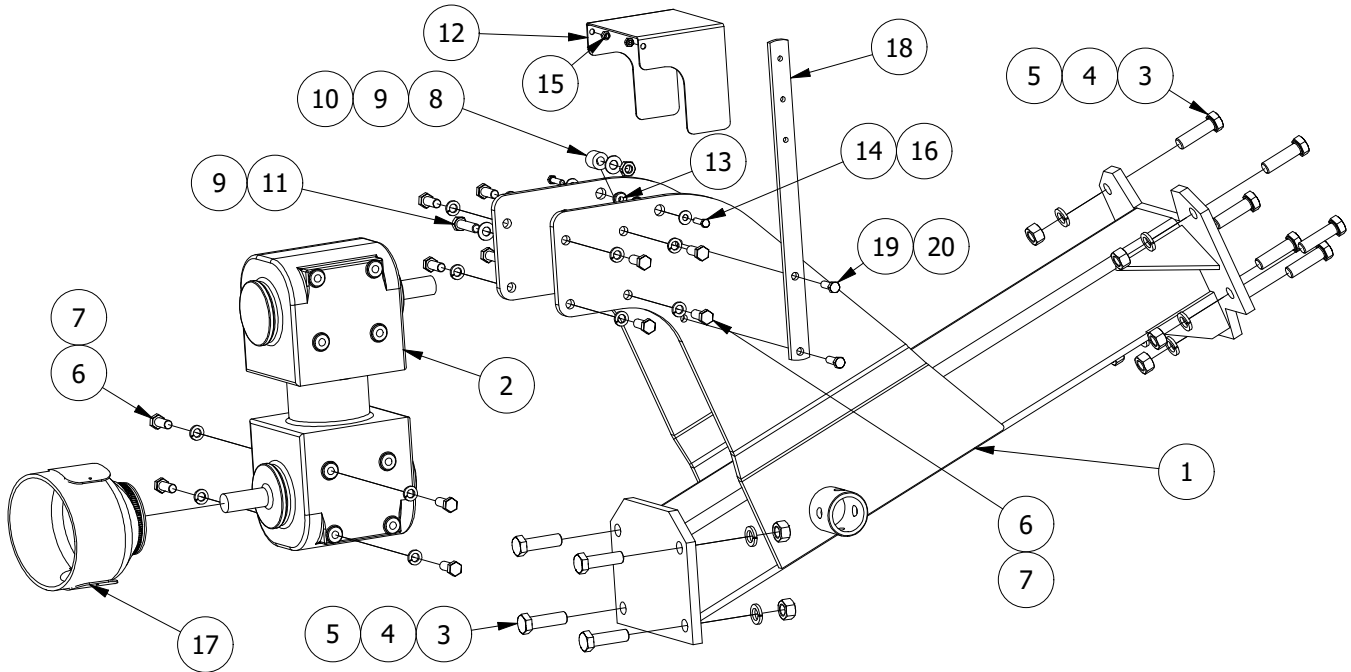
ITEM 7 (67-081-069)



| 67-081-069 |            |                 |                                    |     |
|------------|------------|-----------------|------------------------------------|-----|
| ITEM       | PART NO    | SERIAL NO OR YR | DESCRIPTION                        | QTY |
| 1          | 67-026-066 |                 | PIN, LOWER HITCH CAT III           | 2   |
| 2          | 67-050-034 |                 | SNAPPER PIN, 0.5 X 3" USEABLE      | 2   |
| 3          | 16-050-094 |                 | KLIK PIN, 7/16 X 2-3/4             | 2   |
| 4          | 67-024-185 |                 | BUSHING, CAT III OUTSIDE LWR HITCH | 2   |
| 5          | 05-024-010 |                 | SPACER, CAT III                    | 2   |
| 6          | 16-024-259 |                 | BUSHING, CAT III LOWER HITCH       | 2   |

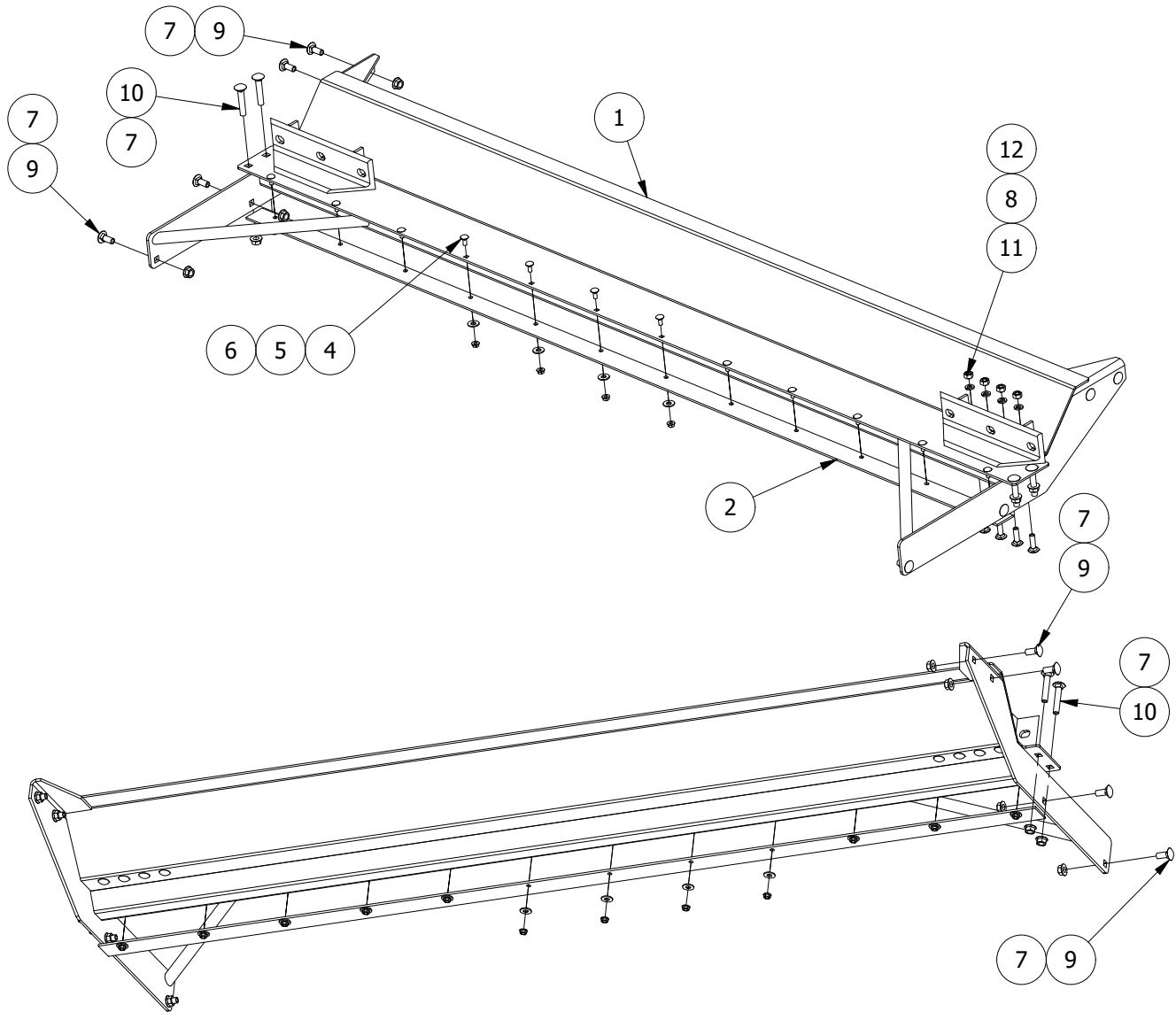
| ITEM | PART NO    | SERIAL NO<br>OR YR | DESCRIPTION                          | QTY |
|------|------------|--------------------|--------------------------------------|-----|
| 1    | 33-081-500 |                    | HITCH ASSY, PIVOT                    | 1   |
| 2    | 33-081-499 |                    | PIVOT ASSY, VERTICAL                 | 1   |
| 3    | 33-070-579 |                    | PLATE WELDMENT, LT PIN               | 1   |
| 4    | 33-070-580 |                    | PLATE WELDMENT, RT PIN               | 1   |
| 5    | 33-070-581 |                    | STAND, HITCH                         | 2   |
| 6    | 33-070-582 |                    | CARRIER, DRIVELINE                   | 1   |
| 7    | 67-081-069 |                    | PIN ASSY, CAT III HITCH              | 2   |
| 8    | 48-091300  |                    | CAPSCREW, 3/4 X 2 1/4 G5             | 16  |
| 9    | 72-010150  |                    | LOCKNUT, 3/4 STOVER GB PLT           | 16  |
| 10   | 33-050-325 |                    | WASHER, THRUST 2 ID 4 OD             | 1   |
| 11   | 33-050-518 |                    | FLATWASHER, 2.5"                     | 2   |
| 12   | 44-050-001 |                    | SPRING, 0.725 X 1.25 COMPRESSION     | 1   |
| 13   | 48-090250  |                    | CAPSCREW, 3/8 X 3 NC G5 PLT          | 1   |
| 14   | 62-010100  |                    | FLATWASHER, 3/8" STANDARD PLT        | 3   |
| 15   | 72-010050  |                    | LOCKNUT, 3/8 STOVER GB PLT           | 1   |
| 16   | 52-049000  |                    | CARRIAGE BOLT, 1/4 X 3/4 NC GD 5 PLT | 2   |
| 17   | 66-010050  |                    | LOCKWASHER, 1/4 PLT                  | 2   |
| 18   | 68-010050  |                    | HEXNUT, 1/4 PLT                      | 2   |
| 19   | 33-070-590 |                    | PLATE WELDMENT, LT PIN BUSHING       | 1   |
| 20   | 33-070-591 |                    | PLATE WELDMENT, RT PIN BUSHING       | 1   |
| 21   | 67-024-184 |                    | SLEEVE, 2016 CAT IV LWR HITCH        | 2   |
| 22   | 56-050-011 |                    | DECAL, DRIVELINE WARNING             | 1   |
| 23   | 33-050-513 |                    | DECAL, HITCH POSITION                | 1   |
| 24   | 33-070-584 |                    | PIVOT, TWO POINT TONGUE              | 1   |
| 25   | 33-070-583 |                    | GUIDE, TWO POINT GEARBOX             | 1   |
| 26   | 33-070-268 |                    | ROUND, PIVOT PIN                     | 1   |
| 27   | 33-056-046 |                    | ORING, 2 X 2-3/16 X 3/32             | 1   |
| 28   | 33-033-058 |                    | CAP, PIVOT PIN                       | 1   |
| 29   | 66-010200  |                    | LOCKWASHER, 7/16 PLT                 | 1   |
| 30   | 48-090350  |                    | CAPSCREW, 7/16 X 1 1/4 G5 PLT        | 1   |
| 31   | 66-010150  |                    | LOCKWASHER, 3/8 PLT                  | 2   |
| 32   | 48-200024  |                    | CAPSCREW, 3/8 X 1 1/4 NC G8 PLT      | 2   |
| 33   | 33-050-515 |                    | SLOTTED HEX NUT, 2-1/2"-12           | 1   |
| 34   | 72-020030  |                    | LOCKNUT, 3/8 STOVER GC PLT           | 1   |
| 35   | 48-090320  |                    | CAPSCREW, 3/8 X 4 1/2 G5             | 1   |
| 36   | 67-050-037 |                    | PIN, DETENT 3/4 X 4                  | 2   |
| 37   | 67-050-038 |                    | RING, KEY                            | 2   |

## LOWER TONGUE ASSY (74-181-00077)



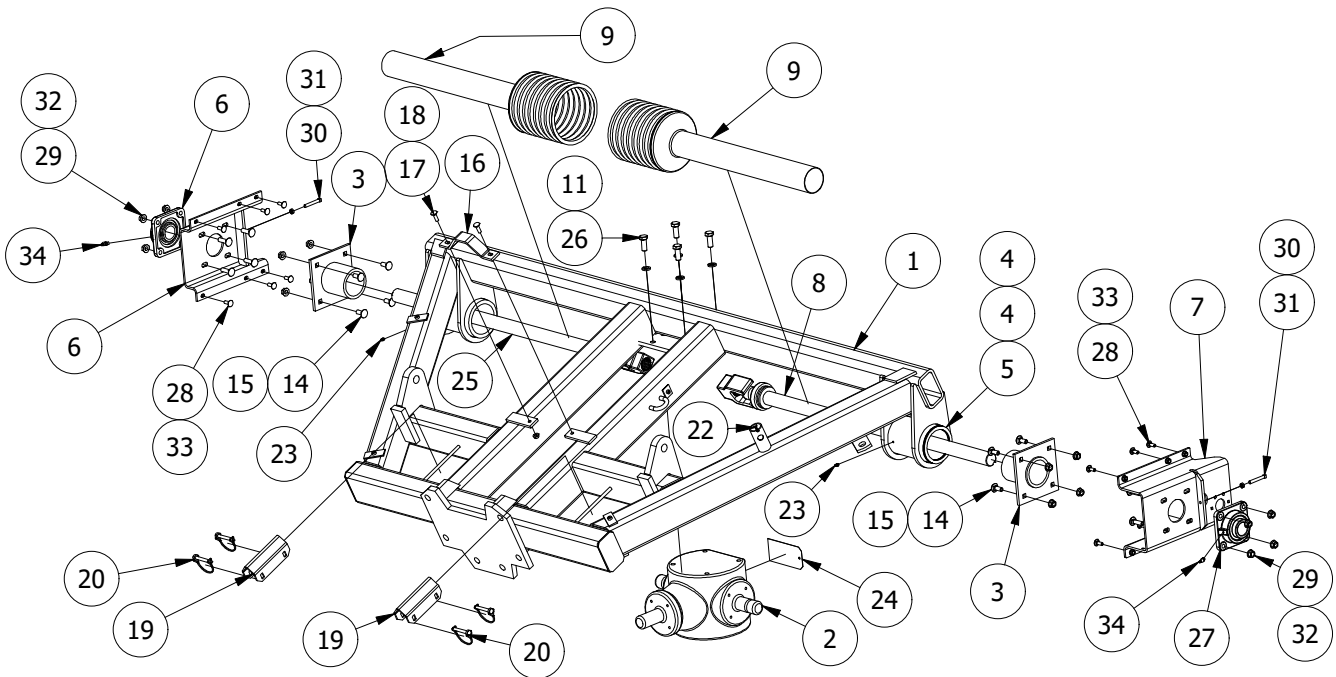
| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                     | QTY |
|------|------------|--------------------|---------------------------------|-----|
| 1    | 33-070-068 |                    | TONGUE, 6R LOWER                | 1   |
| 2    | 33-054-054 |                    | GEARBOX, SWIVEL                 | 1   |
| 3    | 48-200100  |                    | CAPSCREW, 7/8 X 3 G8 PLT        | 10  |
| 4    | 66-010400  |                    | LOCKWASHER, 7/8 PLT             | 10  |
| 5    | 68-010406  |                    | HEXNUT, 7/8 NC G8 PLT           | 10  |
| 6    | 33-050-327 |                    | CAPSCREW, M16-2.0 X 40MM        | 12  |
| 7    | 66-010300  |                    | LOCKWASHER, 5/8 PLT             | 12  |
| 8    | 33-024-486 |                    | BUSHING, 1 1/8 BUMPER           | 1   |
| 9    | 62-020040  |                    | FLATWASHER, 5/8 SAE PLT         | 2   |
| 10   | 72-040050  |                    | JAM LOCKNUT, 5/8 NC PLT         | 1   |
| 11   | 48-090984  |                    | CAPSCREW, 5/8 X 2 1/2 NC G5 PLT | 1   |
| 12   | 33-028-748 |                    | GUARD, DRIVELINE SHEAR BOLT     | 1   |
| 13   | 33-050-134 |                    | BUSHING, PED. SHAFT SHIELD      | 2   |
| 14   | 48-090170  |                    | CAPSCREW, 3/8 X 1 1/2 GD 5      | 2   |
| 15   | 72-010050  |                    | LOCKNUT, 3/8 STOVER GB PLT      | 2   |
| 16   | 62-010100  |                    | FLATWASHER, 3/8\" STANDARD PLT  | 2   |
| 17   | 33-055-443 |                    | ADAPTER, IMPL GUARD             | 1   |
| 18   | 33-023-550 |                    | HANGER, HOSE                    | 1   |
| 19   | 48-090595  |                    | CAPSCREW, 1/2 X 1 1/2 NC G5 PLT | 2   |
| 20   | 80-020150  |                    | 1/2\" WHIZ NUT                  | 2   |

# **REAR TOP SUPPORT ASSY (74-181-00008)**



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 74-180-00016 |                    | SUPPORT, REAR TOP                    | 1   |
| 2    | 33-050-421   |                    | SEAL, TANK                           | 1   |
| 4    | 52-030100    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC G5 PLT  | 12  |
| 5    | 62-010100    |                    | FLATWASHER, 3/8" STANDARD PLT        | 12  |
| 6    | 78-020049    |                    | 5/16" WHIZ NUT                       | 12  |
| 7    | 80-020150    |                    | 1/2" WHIZ NUT                        | 12  |
| 8    | 52-050108    |                    | SCREW, 7/16 X 1-1/2 NC CARR GD5 PLT  | 8   |
| 9    | 52-050125    |                    | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT | 8   |
| 10   | 52-050200    |                    | CARRIAGE BOLT, 1/2 X 2 3/4 NC G5 PLT | 4   |
| 11   | 68-010200    |                    | HEXNUT, 7/16 NC                      | 8   |
| 12   | 66-010200    |                    | LOCKWASHER, 7/16 PLT                 | 8   |

## UPPER TONGUE ASSY (74-181-00076)



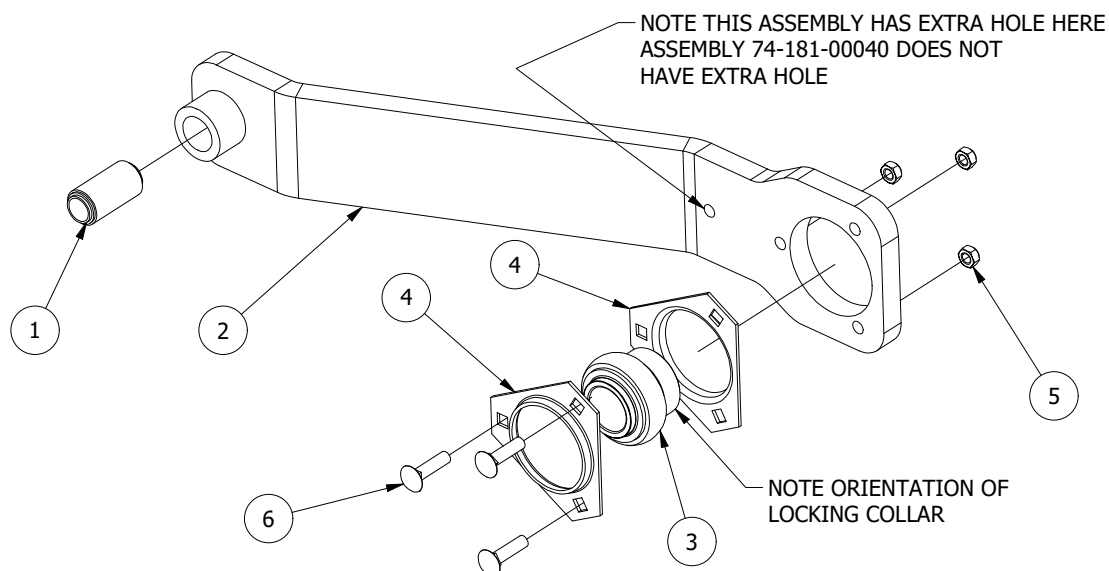
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|-----------------|--------------------------------------|-----|
| 1    | 33-070-041   |                 | FRAME, UPPER TONGUE                  | 1   |
| 2    | 72-054-002   |                 | GEARBOX, CENTER T-BOX                | 1   |
| 3    | 33-070-069   |                 | PIVOT, UPPER TONGUE                  | 2   |
| 4    | 33-028-638   |                 | SHEET, TONGUE SHIM (16GA)            | 4   |
| 5    | 33-028-637   |                 | SHEET, TONGUE SHIM (11GA)            | 2   |
| 6    | 74-180-00048 |                 | SUPPORT, BEARING                     | 1   |
| 7    | 74-180-00049 |                 | SUPPORT, BRG/IDLER                   | 1   |
| 8    | 33-070-073   |                 | OUTPUT SHAFT, 6R                     | 1   |
| 9    | 33-055-338   |                 | SHIELD, 6R OUTPUT SHAFT              | 2   |
| 11   | 66-010300    |                 | LOCKWASHER, 5/8 PLT                  | 4   |
| 14   | 52-050125    |                 | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT | 8   |
| 15   | 80-020150    |                 | 1/2" WHIZ NUT                        | 8   |
| 16   | 33-033-107   |                 | SAFETY STRAP, 6R                     | 1   |
| 17   | 52-050040    |                 | CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT | 2   |
| 18   | 78-020300    |                 | 3/8" WHIZ NUT                        | 2   |
| 19   | 21-027-004   |                 | LOCKOUT, LIFT WHEEL TRANSPORT        | 2   |
| 20   | 21-050-012   |                 | PIN, 3/8 X 2 3/4 SNAP PIN            | 4   |
| 21   | 03-050-080   |                 | GLS-GEAR LUBE 80W-90                 | 5   |
| 22   | 76-010045    |                 | COTTER PIN, 5/32 X 1 PLT             | 1   |
| 23   | 02-050-005   |                 | FITTING, 1/4-28 STRT. GREASE         | 2   |



**UPPER TONGUE ASSY (Cont)**  
**(74-181-00076)**

| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|-----------------|---------------------------------------|-----|
| 24   | 03-050-120   |                 | TAG, OIL LEVEL                        | 1   |
| 25   | 74-180-00103 |                 | SHAFT, 6R RT OUTPUT                   | 1   |
| 26   | 33-050-327   |                 | CAPSCREW, M16-2.0 X 40MM              | 4   |
| 27   | 33-051-022   |                 | BEARING, OUTPUT SHAFT                 | 2   |
| 28   | 52-050-150   |                 | CARRIAGE BOLET, 1/2 X 1 3/4 NC G5 PLT | 8   |
| 29   | 52-050035    |                 | CARRIAGE BOLT, 3/8 X 1 NC G5 PLT      | 12  |
| 30   | 70-010051    |                 | JAM NUT, 3/8 NC HX PLT                | 2   |
| 31   | 54-0101785   |                 | 3/8 X 2 1/2 NC SQ HD                  | 2   |
| 32   | 80-020150    |                 | 1/2" WHIZ NUT                         | 8   |
| 33   | 78-020300    |                 | 3/8" WHIZ NUT                         | 12  |
| 34   | 33-050-092   |                 | 1/8 NPT 45 DEG ZERK                   | 2   |

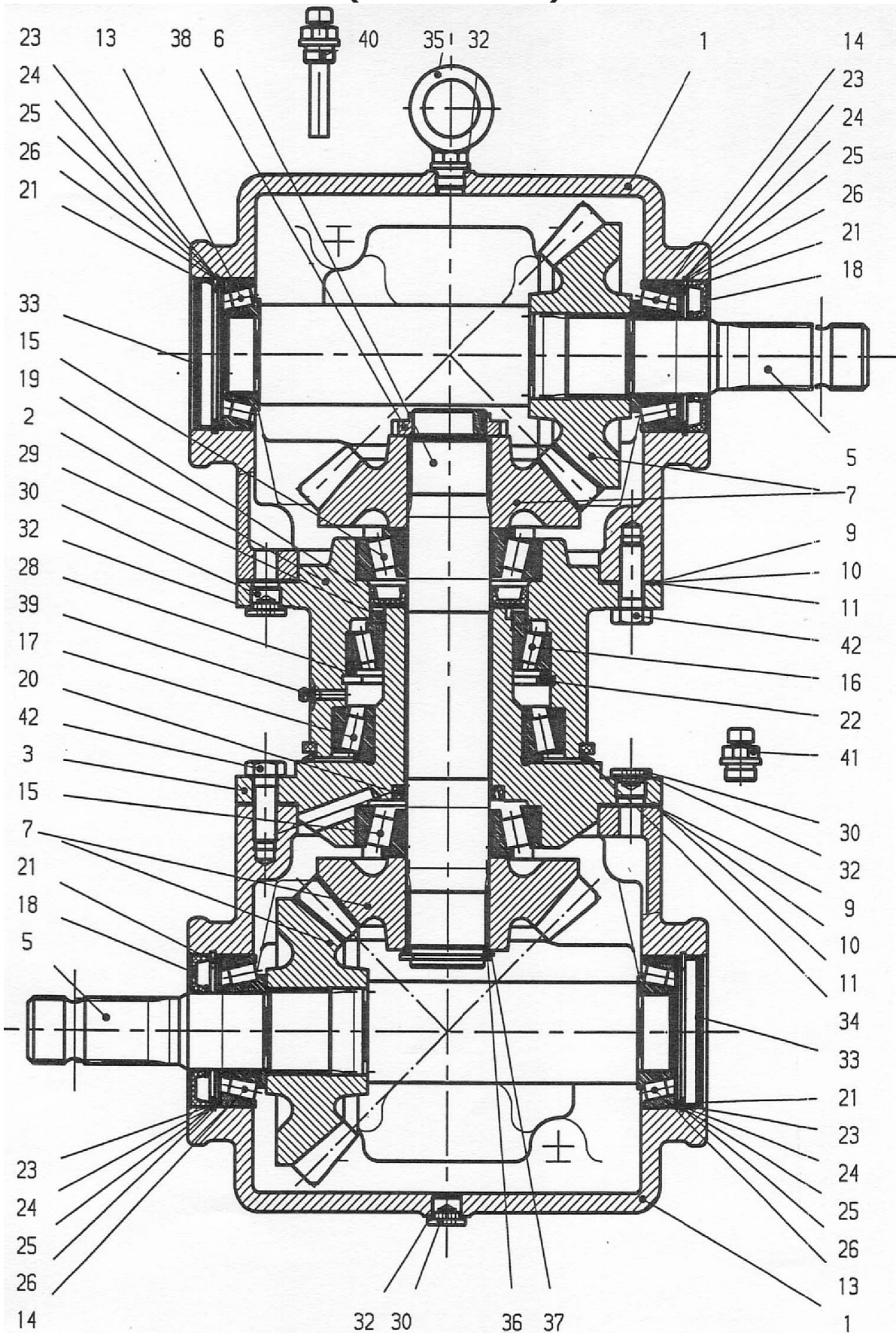
**SCREEN PUSH ARM ASSY**  
**(74-181-00005)**



| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|-----------------|--------------------------------------|-----|
| 1    | 33-050-103   |                 | BUSHING, RUBBER PIVOT                | 1   |
| 2    | 74-180-00013 |                 | ARM, SCREEN PUSH                     | 1   |
| 3    | 33-051-001   |                 | 1 7/16 BORE BEARING                  | 1   |
| 4    | 03-051-024   |                 | FLANGE, 72 MSTR 3 HOLE               | 2   |
| 5    | 72-010050    |                 | LOCKNUT, 3/8 STOVER GB PLT           | 3   |
| 6    | 52-050045    |                 | CARRIAGE BOLT, 3/8 X 1 1/2 NC G5 PLT | 3   |

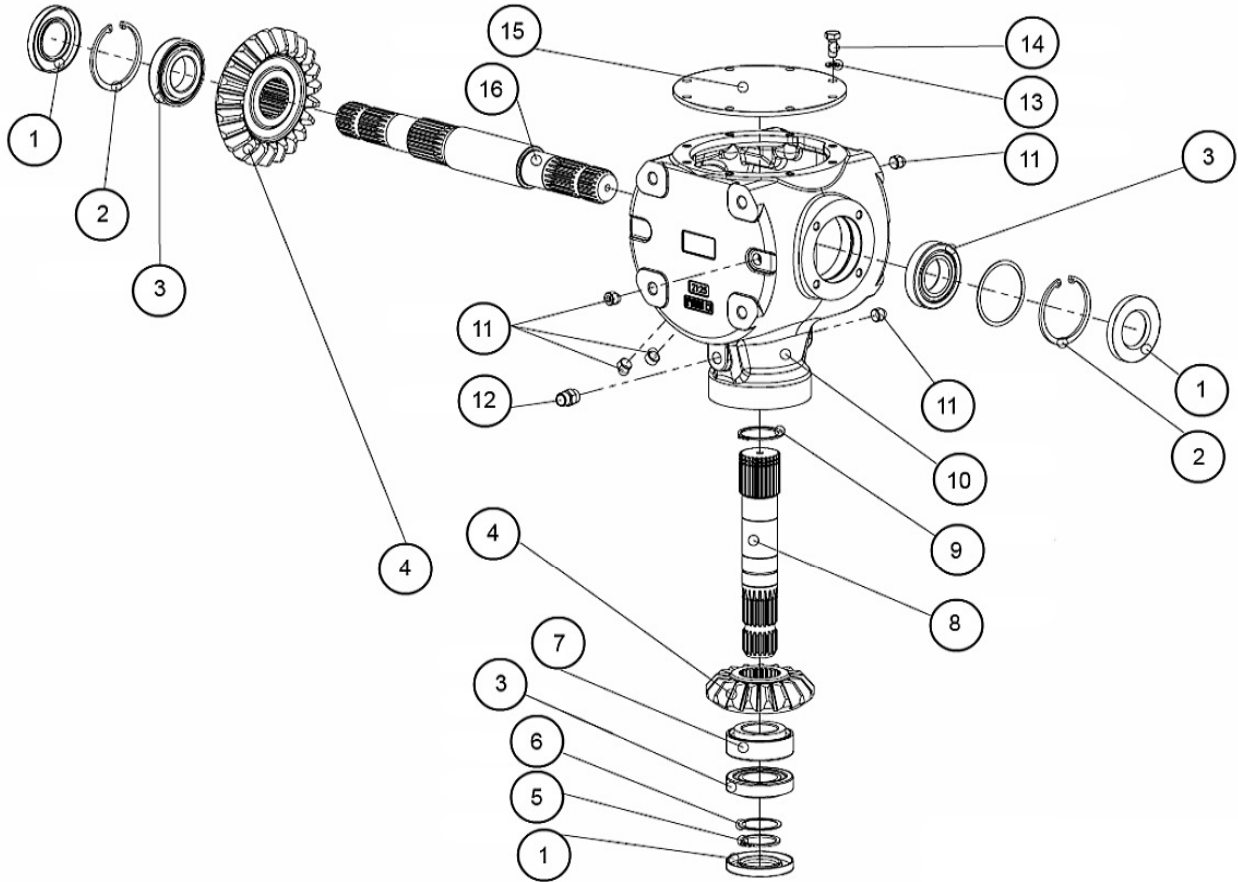
# SWIVEL GEAR BOX

(33-054-054)



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                   | QTY |
|------|------------|--------------------|-------------------------------|-----|
| 1    | 33-054-067 |                    | GEAR CASE                     | 2   |
| 2    | 33-054-068 |                    | GEAR CASE HUB OUTSIDE         | 1   |
| 3    | 33-054-069 |                    | GEAR CASE HUB INSIDE          | 1   |
| 5    | 33-054-070 |                    | SHAFT                         | 2   |
| 6    | 33-054-071 |                    | SHAFT                         | 1   |
| 7    | 33-054-072 |                    | BEVEL GEAR PAIR               | 2   |
| 9    | 33-054-120 |                    | SHIM, 0.19                    | 4   |
| 10   |            |                    | SHIM, 0.25                    | 2   |
| 11   |            |                    | SHIM, 0.35                    | 2   |
| 13   | 33-054-076 |                    | TAPER ROLLER BEARING, 30208A  | 2   |
| 14   | 33-054-077 |                    | TAPER ROLLER BEARING, 32208A  | 2   |
| 15   | 33-054-078 |                    | TAPER ROLLER BEARING, 30309A  | 2   |
| 16   | 33-054-079 |                    | TAPER ROLLER BEARING, 32014XA | 1   |
| 17   | 33-054-080 |                    | TAPER ROLLER BEARING, 32016X  | 1   |
| 18   | 33-054-081 |                    | RADIAL SEAL, 40X80X10         | 2   |
| 19   | 33-054-082 |                    | RADIAL SEAL, 45X85X10         | 1   |
| 20   | 33-054-083 |                    | RADIAL SEAL, 45X60X7          | 1   |
| 21   | 33-054-084 |                    | INTERNAL CIRCLIP, 80X2.5      | 4   |
| 22   | 33-054-085 |                    | INTERNAL CIRCLIP, 110X4       | 1   |
| 23   | 33-054-121 |                    | SHIM, 72X80X2.0               | 4   |
| 24   |            |                    | SHIM, 72X80X0.5               | 4   |
| 25   |            |                    | SHIM, 72X80X0.3               | 4   |
| 26   |            |                    | SHIM, 72X80X0.1               | 8   |
| 28   | 33-054-090 |                    | SPACER WASHER                 | 1   |
| 29   | 33-054-091 |                    | SLOTTED ROUND NUT, M70X2      | 1   |
| 30   | 33-054-092 |                    | HEXAGON HEAD PLUG             | 9   |
| 32   | 33-054-093 |                    | GASKET                        | 10  |
| 33   | 33-054-094 |                    | CAP                           | 2   |
| 34   | 33-054-095 |                    | V-RING                        | 1   |
| 35   | 33-054-096 |                    | FLANGED EYE BOLT              | 1   |
| 36   | 33-054-097 |                    | EXTERNAL CIRCLIP              | 1   |
| 37   | 33-054-098 |                    | SPACER WASHER                 | 1   |
| 38   | 33-054-099 |                    | SLOTTED ROUND NUT, M40X1.5    | 1   |
| 39   | 33-054-100 |                    | GREASE NIPPLE                 | 1   |
| 40   | 33-054-055 |                    | BREATHER SCREW, LONG          | 1   |
| 41   | 33-054-056 |                    | BREATHER SCREW, SHORT         | 1   |
| 42   | 33-054-101 |                    | HEXAGON HEADED SCREW          | 12  |

## CENTER T-BOX (72-054-002)

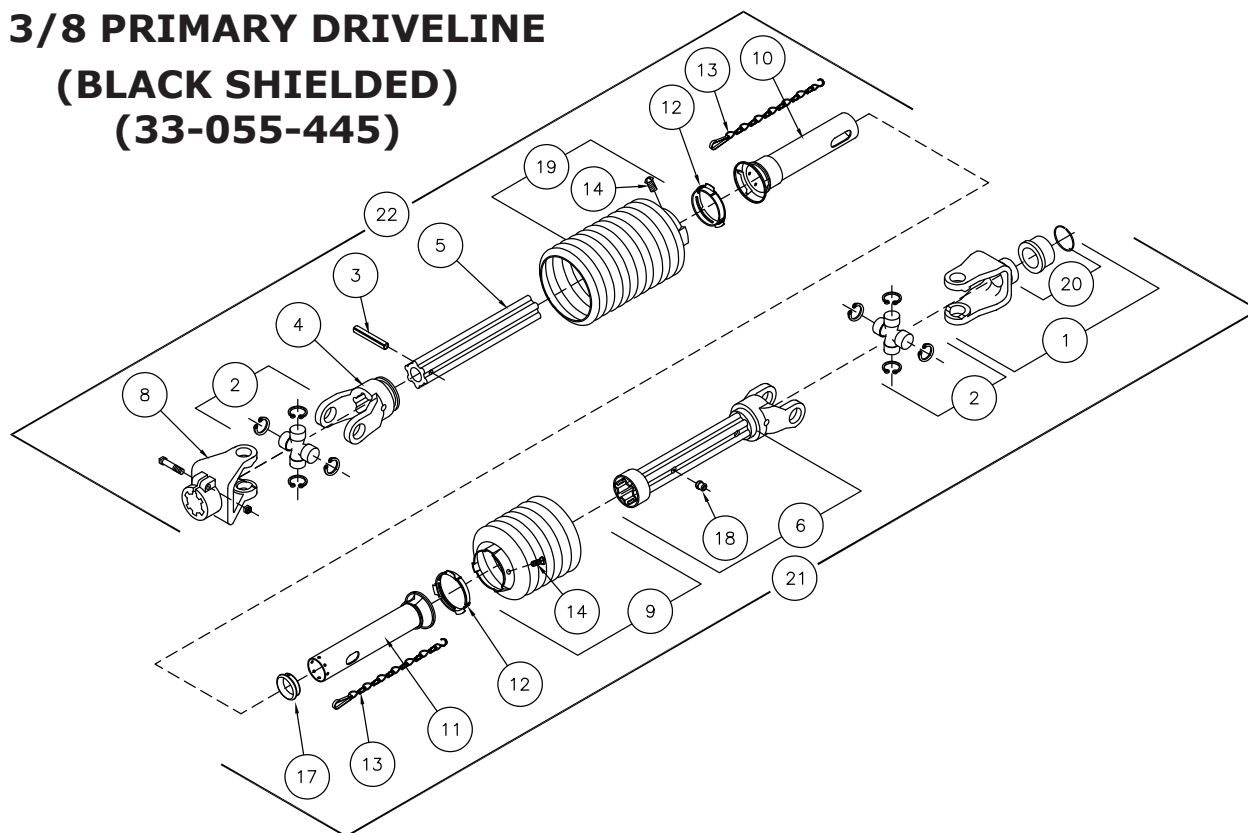


| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                        | QTY |
|------|------------|--------------------|------------------------------------|-----|
| 1    | 33-054-048 |                    | OIL SEAL                           | 3   |
| 2    | 33-054-036 |                    | SNAP RING                          | 2   |
| 3    | 33-051-033 |                    | TAPERED R BEARING                  | 3   |
| 4    | 72-054-016 |                    | BEVEL GEAR SET R=1.35 S2125        | 1   |
| 5    | 72-054-014 |                    | CIRCLIP EXT 45X2.5 DIN 471/2 THICK | 1   |
| 6    | 33-054-046 |                    | KIT, SHIM GEAR BOX                 | 1   |
| 7    | 72-054-015 |                    | T. ROLLER BEARING 45X85X32 33209   | 1   |
| 8    | 72-054-009 |                    | 2125 G'BOX Z-SHAFT 1 3/4" Z=20     | 1   |
| 9    | 72-054-013 |                    | CIRCLIP EXTERNAL 52X2.00 DIN 471   | 1   |
| 10   | 72-054-007 |                    | CASTING S2125                      | 1   |
| 11   | 03-054-094 |                    | PLUG                               | 5   |
| 12   | 33-054-049 |                    | OIL, PLUG                          | 1   |
| 13   | 72-054-012 |                    | WASHER FOR M10                     | 8   |
| 14   | 72-054-011 |                    | SCREW HEX HEAD M10X25X1.5 CL8.8    | 8   |
| 15   | 72-054-010 |                    | COVER 220X6 S2125 ZINC             | 1   |
| 16   | 72-054-008 |                    | SHAFT X-Y 1-3/4"Z20 2125           | 1   |
| 17   | 33-054-047 |                    | SHIM KIT 85MM BORE (84.8X75.2)     | 1   |



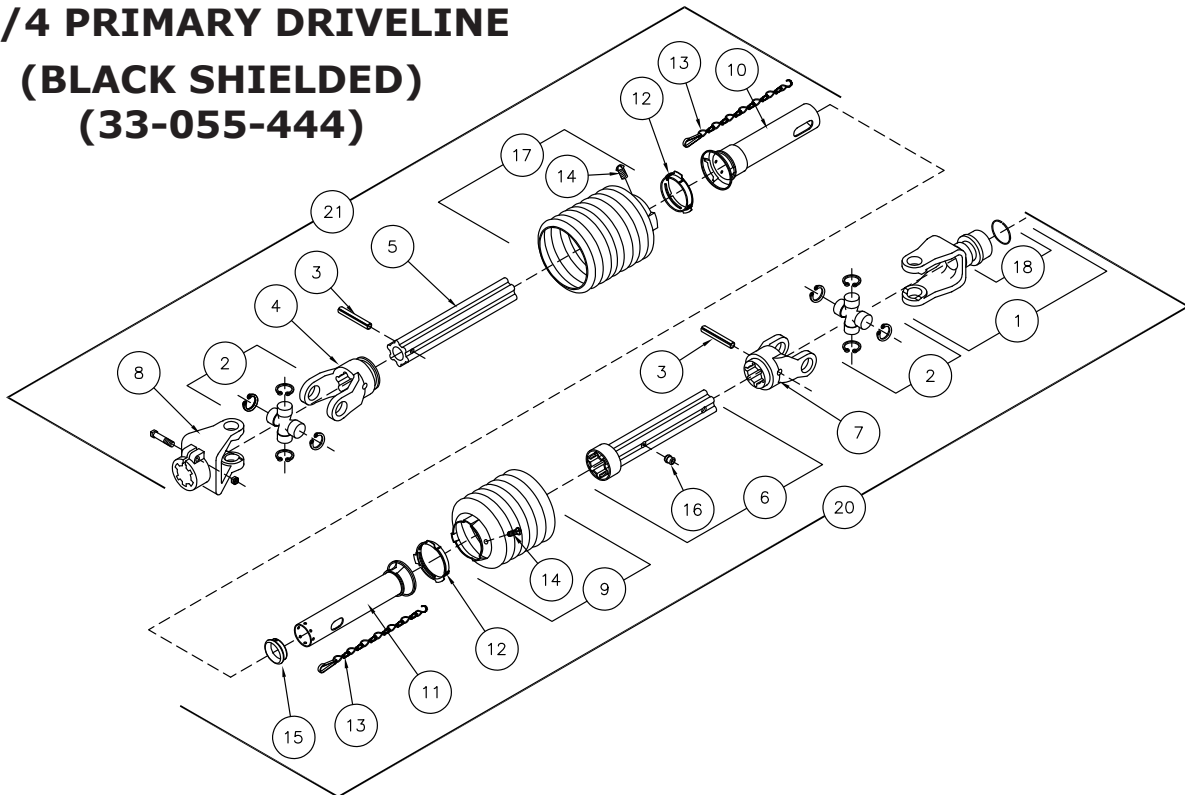
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**1 3/8 PRIMARY DRIVELINE  
(BLACK SHIELDED)  
(33-055-445)**



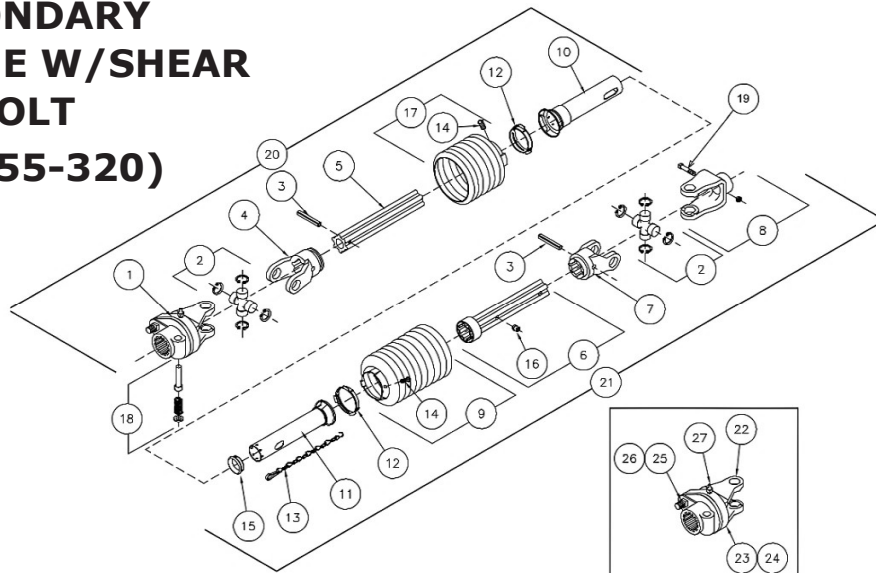
| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                  | QTY |
|------|------------|--------------------|------------------------------|-----|
| 1    | 41-055-017 |                    | YOKE, 1 3/8-21 SPL           | 1   |
| 2    | 33-055-322 |                    | CROSS & BEARING KIT          | 2   |
| 3    | 33-055-072 |                    | SPRING PIN, 10 X 90          | 2   |
| 4    | 41-055-018 |                    | INBOARD YOKE S4              | 1   |
| 5    | 33-055-362 |                    | INNER PROFILE S4             | 1   |
| 6    | 33-055-363 |                    | I.B. PROFILE AND SLEEVE W.A. | 1   |
| 8    | 33-055-076 |                    | YOKE 1 3/8-21 SPL            | 1   |
| 9    | 33-055-358 |                    | SHIELD CONE 7 RIB            | 1   |
|      | 33-055-436 |                    | REINFORCING COLLAR           | -   |
| 10   | 33-055-364 |                    | OUTER SHIELD TUBE OVL        | 1   |
| 11   | 33-055-365 |                    | INNER SHIELD TUBE RND        | 1   |
| 12   | 33-055-078 |                    | BEARING RING SC25            | 2   |
| 13   | 33-055-086 |                    | SAFTEY CHAIN                 | 2   |
| 14   | 33-055-084 |                    | SCREW                        | 2   |
| 17   | 33-055-085 |                    | SUPPORT BEARING              | 1   |
| 18   | 33-055-089 |                    | ZERK                         | 1   |
| 19   | 33-055-446 |                    | SHIELD CONE 8 RIB            | 1   |
|      | 33-055-436 |                    | REINFORCING COLLAR           | -   |
| 20   | 33-055-090 |                    | ASG COL KIT-IN ITEM 1        | 1   |
| 21   | 33-055-351 |                    | FEMALE HALF SHAFT (TRACTOR)  | 1   |
| 22   | 33-055-449 |                    | MALE HALF SHAFT (IMPLEMENT)  | 1   |

**1 3/4 PRIMARY DRIVELINE  
(BLACK SHIELDED)  
(33-055-444)**



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                 | QTY |
|------|------------|--------------------|-----------------------------|-----|
| 1    | 41-055-024 |                    | YOKE, 1 3/4-20 SPL          | 1   |
| 2    | 33-055-322 |                    | CROSS & BEARING KIT         | 2   |
| 3    | 33-055-072 |                    | SPRING PIN, 10 X 90         | 2   |
| 4    | 41-055-018 |                    | INBOARD YOKE S4             | 1   |
| 5    | 33-055-362 |                    | INNER PROFILE S4            | 1   |
| 6    | 33-055-367 |                    | PROFILE AND SLEEVE W.A.     | 1   |
| 7    | 33-055-075 |                    | INBOARD YOKE S5             | 1   |
| 8    | 33-055-076 |                    | YOKE, 1 3/8-21 SPL          | 1   |
| 9    | 33-055-358 |                    | SHIELD CONE 7 RIB           | 1   |
|      | 33-055-436 |                    | REINFORCING COLLAR          | -   |
| 10   | 33-055-364 |                    | OUTER SHIELD TUBE OVL       | 1   |
| 11   | 33-055-368 |                    | INNER SHIELD TUBE RND       | 1   |
| 12   | 33-055-078 |                    | BEARING RING SC25           | 2   |
| 13   | 33-055-086 |                    | SAFTEY CHAIN                | 2   |
| 14   | 33-055-084 |                    | SCREW                       | 2   |
| 15   | 33-055-085 |                    | SUPPORT BEARING             | 1   |
| 16   | 33-055-089 |                    | ZERK                        | 1   |
| 17   | 33-055-446 |                    | SHIELD CONE 8 RIB           | 1   |
|      | 33-055-436 |                    | REINFORCING COLLAR          | -   |
| 18   | 33-055-142 |                    | ASG COLLAR                  | 1   |
| 20   | 33-055-349 |                    | FEMALE HALF SHAFT (TRACTOR) | 1   |
| 21   | 33-055-449 |                    | MALE HALF SHAFT (IMPLEMENT) | 1   |

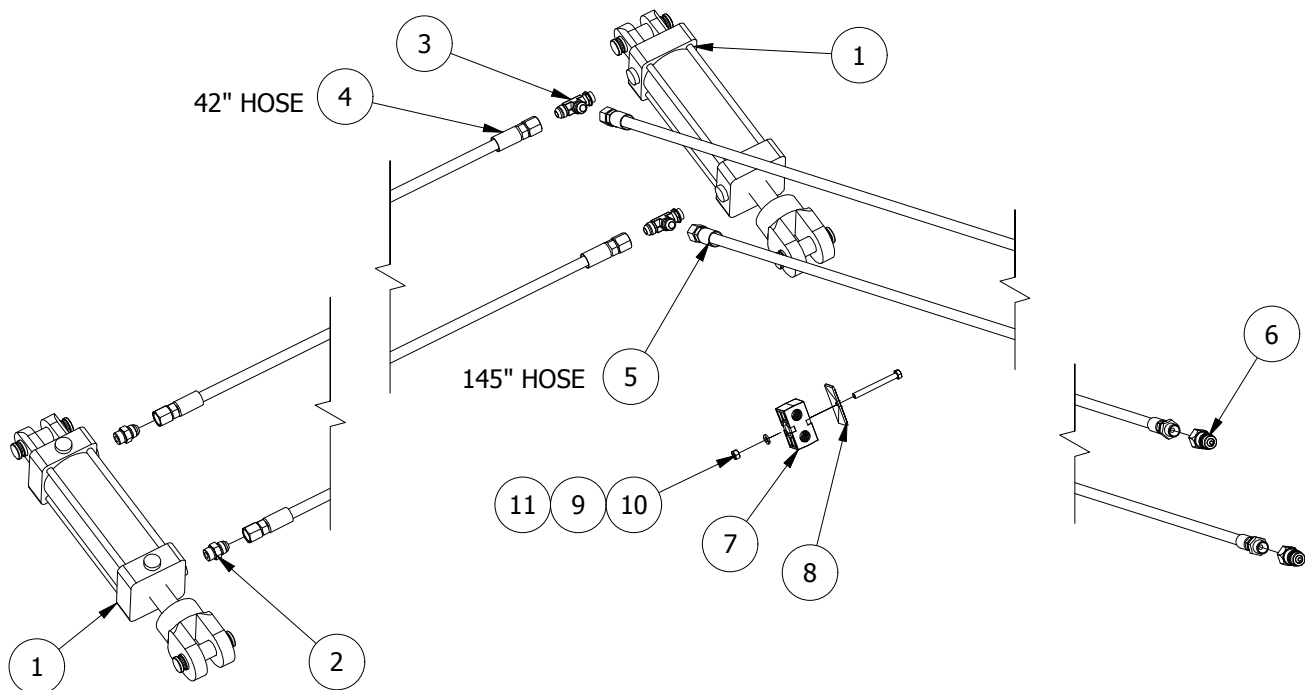
**SECONDARY  
DRIVELINE W/SHEAR  
BOLT  
(33-055-320)**



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION               | QTY |
|------|------------|-----------------|---------------------------|-----|
| 1    | 33-055-402 |                 | SHEARBOLT CLUTCH          | 1   |
| 2    | 33-055-322 |                 | CROSS & BEARING KIT       | 2   |
| 3    | 33-055-072 |                 | SPRING PIN, 10 X 90       | 2   |
| 4    | 41-055-018 |                 | INBOARD YOKE S4           | 1   |
| 5    | 33-055-353 |                 | INNER PROFILE S4          | 1   |
| 6    | 33-055-354 |                 | PROFILE AND SLEEVE W.A.   | 1   |
| 7    | 33-055-075 |                 | INBOARD YOKE S5           | 1   |
| 8    | 33-055-403 |                 | YOKE, 1 3/4-20 SPL        | 1   |
| 9    | 33-055-355 |                 | SHIELD CONE 12 RIB        | 1   |
| 10   | 33-055-356 |                 | OUTER SHIELD TUBE OVL     | 1   |
| 11   | 33-055-357 |                 | INNER SHIELD TUBE RND     | 1   |
| 12   | 33-055-078 |                 | BEARING RING SC25         | 2   |
| 13   | 33-055-086 |                 | SAFTEY CHAIN              | 2   |
| 14   | 33-055-084 |                 | SCREW                     | 2   |
| 15   | 33-055-085 |                 | SUPPORT BEARING           | 1   |
| 16   | 33-055-089 |                 | ZERK                      | 1   |
| 17   | 33-055-358 |                 | SHIELD CONE 7 RIB         | 1   |
| 18   | 33-055-404 |                 | CLAMPING CONE, 1-3/8 - 21 | 1   |
| 19   | 33-055-405 |                 | CLAMPING CONE, 1-3/4 - 20 | 1   |
| 20   | 33-055-360 |                 | MALE HALF SHAFT           | 1   |
| 21   | 33-055-361 |                 | FEMALE HALF SHFT          | 1   |
| 22   | 33-055-397 |                 | YOKE                      | 1   |
| 23   | 33-055-406 |                 | HUB                       | 1   |
| 24   | 41-055-016 |                 | BALLS                     | 24  |
| 25   | 33-055-400 |                 | BOLT, M10X60              | 1   |
| 26   | 33-055-401 |                 | NUT, M10                  | 1   |
| 27   | 33-055-399 |                 | ZERK                      | 1   |

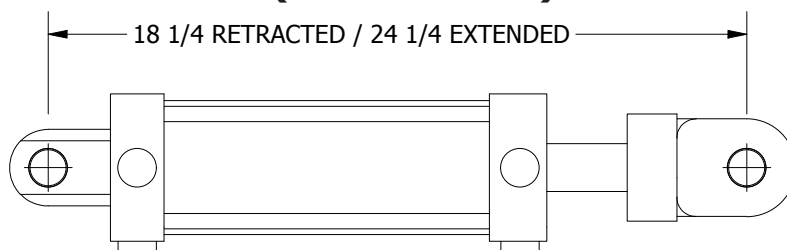


## TONGUE CYLINDER ASSY (74-181-00124)



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                   | QTY |
|------|------------|--------------------|-------------------------------|-----|
| 1    | 33-061-203 |                    | CYL, 3 X 6 X 1.25             | 2   |
| 2    | 33-059-080 |                    | ADAPTER, 8MB-8MJ              | 2   |
| 3    | 33-059-083 |                    | ADAPTER, 8MB-8MJ-8MJ-RUN TEE  | 2   |
| 4    | 33-059-093 |                    | HOSE, 6M3K-8FJX-8FJX-42"      | 2   |
| 5    | 33-059-109 |                    | HOSE, 6M3K-8FJX-8MP-145"      | 2   |
| 6    | 47-059-002 |                    | QUICK COUPLER, 1/2" NPTF MALE | 2   |
| 7    | 33-050-158 |                    | CLAMP, HOSE                   | 1   |
| 8    | 33-050-160 |                    | COVER PLATE                   | 1   |
| 9    | 48-090070  |                    | CAPSCREW, 5/16 X 3 NC G5 PLT  | 1   |
| 10   | 68-010100  |                    | HEXNUT, 5/16 PLT              | 1   |
| 11   | 66-010100  |                    | LOCKWASHER, 5/16 PLT          | 1   |

## 3 X 6 X 1.25 CYLINDER (33-061-203)



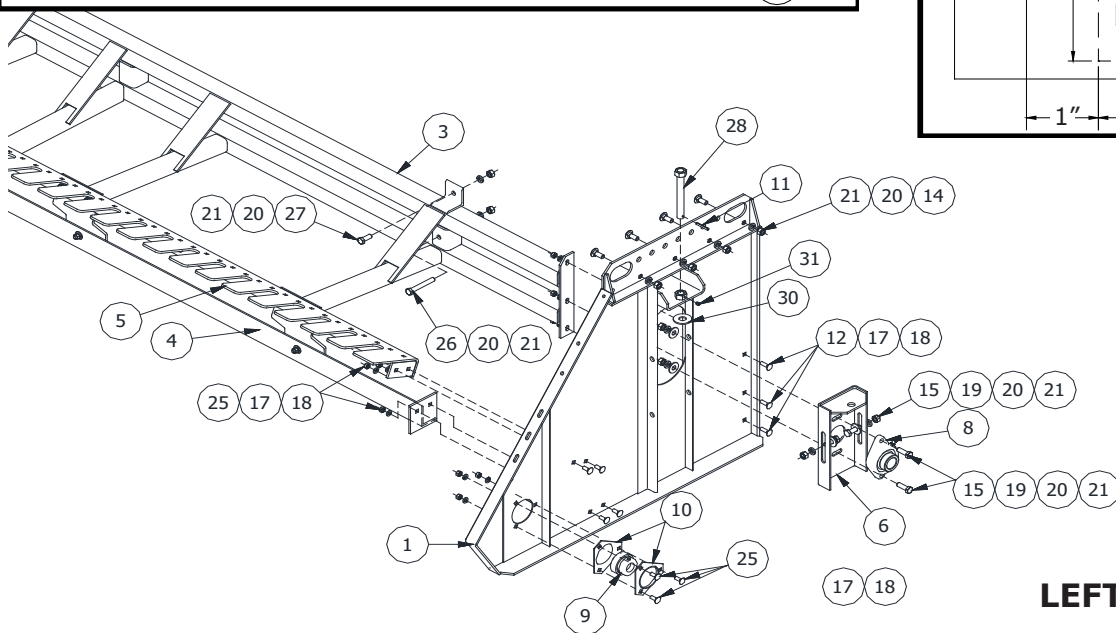
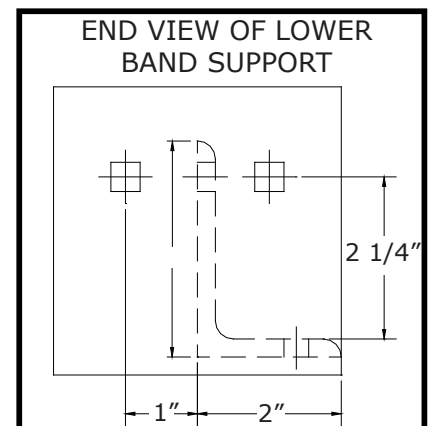
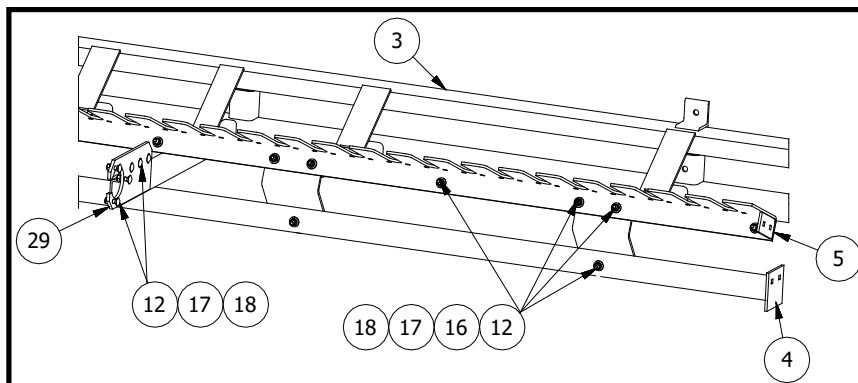
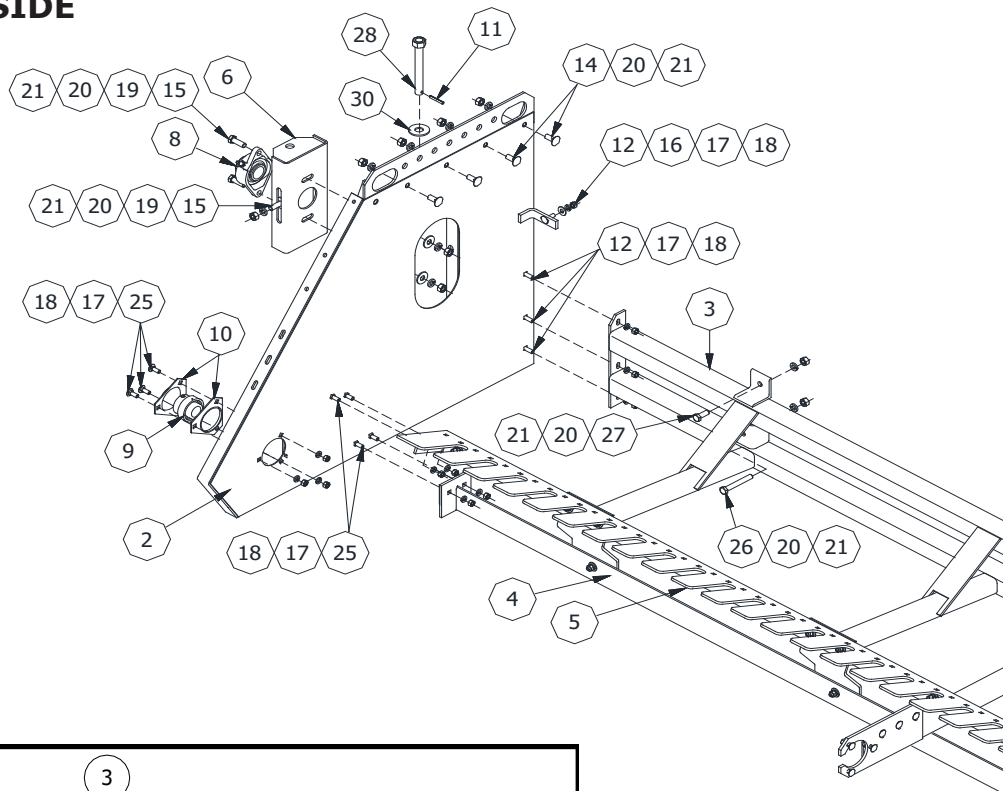
BORE: 3"  
STROKE: 6"  
ROD DIAMETER: 1.25"  
WORKING PRESSURE: 3000 PSI

THE ONLY REPAIR PARTS AVAILABLE FOR THIS CYLINDER  
IS THE SEAL KIT # 33-061-211

# LT & RT FENDERS & SUPPORT BAR

## 6x30, 6x36, 6x40/8x30

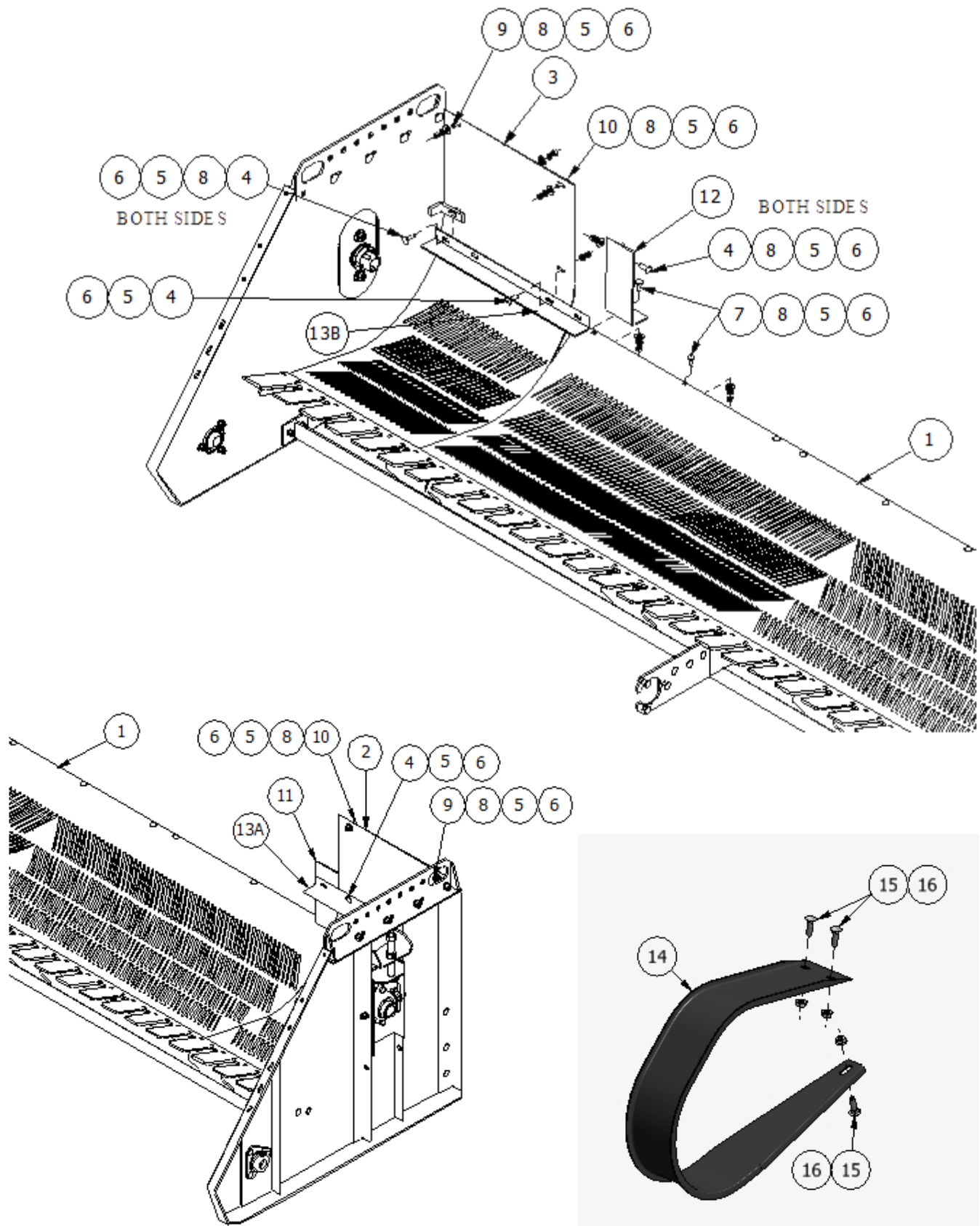
### RIGHT SIDE



### LEFT SIDE

| ITEM | PART NO    | SERIAL NO<br>OR YR | DESCRIPTION                    | 6X30 | 6X36 | 6X40<br>8X30 |
|------|------------|--------------------|--------------------------------|------|------|--------------|
| 1    | 72-090-114 |                    | FENDER, LT 2018                | 1    | 1    | 1            |
| 2    | 33-070-517 |                    | FENDER, RT 2013                | 1    | 1    | 1            |
| 3    | 33-070-419 |                    | SUPPORT BAR, 6X30 2012         | 1    | -    | -            |
|      | 33-070-420 |                    | SUPPORT BAR, 6X36 2012         | -    | 1    | -            |
|      | 33-070-421 |                    | SUPPORT BAR, 6X40/8X30 2012    | -    | -    | 1            |
| 4    | 33-070-522 |                    | LOWER BAND SUPPORT, 6X30       | 1    | -    | -            |
|      | 33-070-523 |                    | LOWER BAND SUPPORT, 6X36       | -    | 1    | -            |
|      | 33-070-524 |                    | LOWER BANDSUPPORT, 6X40/8X30   | -    | -    | 1            |
| 5    | 33-070-436 |                    | LT BAND SUPPORT, 6X30          | 1    | -    | -            |
|      | 33-070-437 |                    | RT BAND SUPPORT, 6X30          | 1    | -    | -            |
|      | 33-070-438 |                    | LT BAND SUPPORT, 6X36          | -    | 1    | -            |
|      | 33-070-439 |                    | RT BAND SUPPORT, 6X36          | -    | 1    | -            |
|      | 33-070-440 |                    | LT BAND SUPPORT, 6X40/8X30     | -    | -    | 1            |
|      | 33-070-441 |                    | RT BAND SUPPORT, 6X40/8X30     | -    | -    | 1            |
| 6    | 33-070-442 |                    | SUPPORT, AUGER BEARING 2012    | 2    | 2    | 2            |
| 8    | 33-051-079 |                    | BEARING, 1 7/16 PILLOW W/C     | 2    | 2    | 2            |
| 9    | 33-051-086 |                    | BEARING, 1 1/4 TRI-PLYW/COLLAR | 2    | 2    | 2            |
| 10   | 03-051-024 |                    | FLANGE, #72 3-HOLE             | 4    | 4    | 4            |
| 11   | 15-050-054 |                    | ROLL PIN, 1/4 X 1 3/4          | 2    | 2    | 2            |
| 12   | 52-050040  |                    | CARRIAGE SCREW, 3/8 X 1 1/4 G5 | 40   | 48   | 48           |
| 14   | 52-050125  |                    | CARRIAGE SCREW, 1/2 X 1 1/4 P  | 8    | 8    | 8            |
| 15   | 48-090595  |                    | CAPSCREW, 1/2 X 1 1/2 G5 PLT   | 8    | 8    | 8            |
| 16   | 62-010100  |                    | FLATWASHER, 3/8 PLT            | 5    | 5    | 5            |
| 17   | 66-010150  |                    | LOCKWASHER, 3/8 PLT            | 54   | 62   | 62           |
| 18   | 68-010150  |                    | HEX NUT, 3/8 PLT               | 54   | 62   | 62           |
| 19   | 62-010200  |                    | FLATWASHER, 1/2 PLT            | 8    | 8    | 8            |
| 20   | 66-010250  |                    | LOCKWASHER, 1/2 PLT            | 20   | 20   | 20           |
| 21   | 68-010250  |                    | HEX NUT, 1/2 PLT               | 20   | 20   | 20           |
| 25   | 52-050035  |                    | CARRIAGE BOLT, 3/8 X 1 G5 P    | 14   | 14   | 14           |
| 26   | 48-090750  |                    | CAPSCREW, 1/2 X 3 1/2 G5 P     | 2    | 2    | 2            |
| 27   | 48-090592  |                    | CAPSCREW, 1/2 X 1 1/4 G5 P     | 2    | 2    | 2            |
| 28   | 33-070-432 |                    | ADJUSTMENT ROD, 2012           | 2    | 2    | 2            |
| 29   | 33-029-134 |                    | PLATE, REEL BEARING SUPPORT    | 2    | 2    | 2            |
| 30   | 62-010300  |                    | FLATWASHER, 3/4 PLT            | 2    | 2    | 2            |
| 31   | 02-050-005 |                    | GREASE FITTING, 1/4-28 STRT    | 2    | 2    | 2            |

# **LT, RT, & CENTER TROUGHS, BAFFLES, & BANDS** **6x30, 6x36, 6x40/8x30**

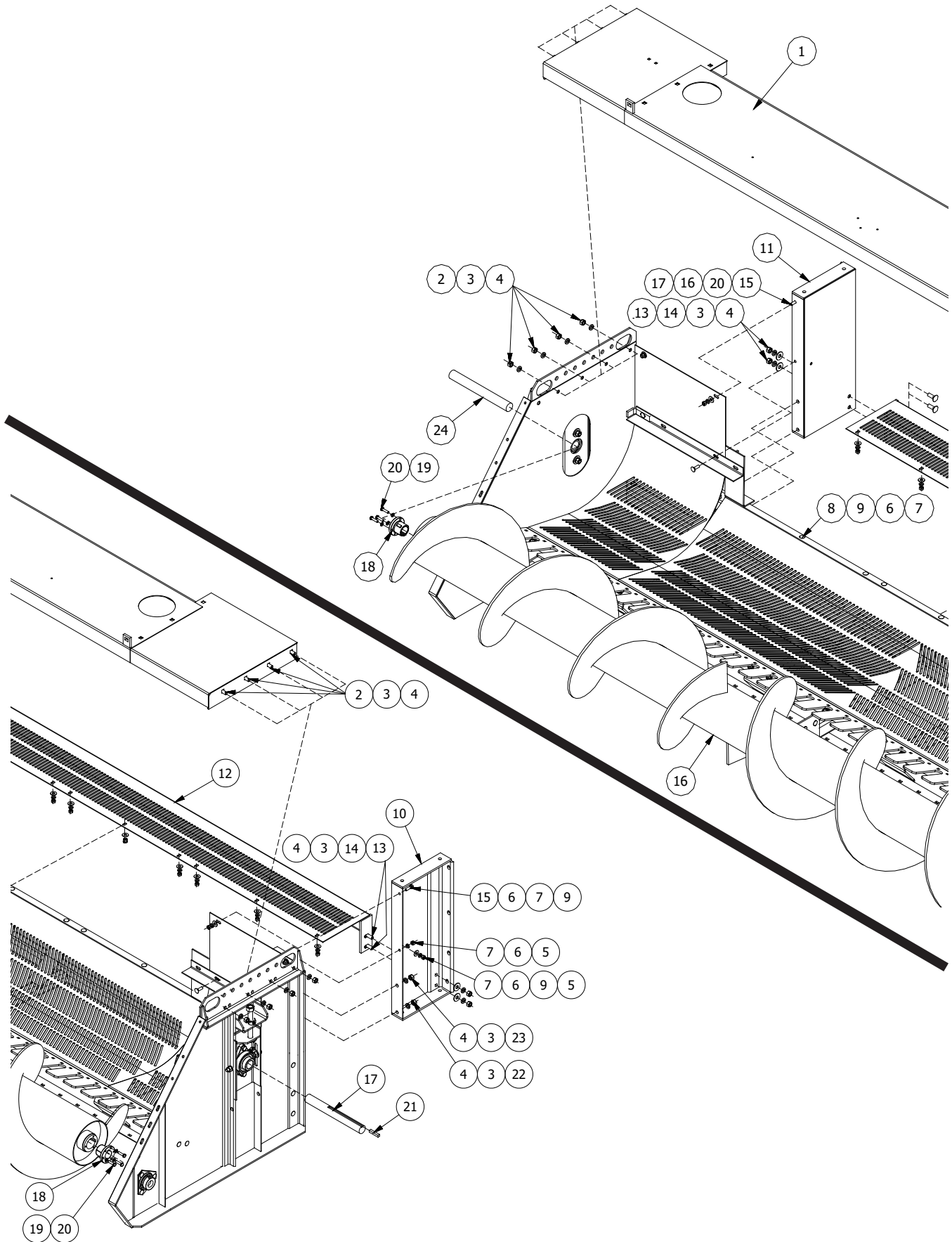


| ITEM | PART NO    | SERIAL NO<br>OR YR | DESCRIPTION                    | 6X30 | 6X36 | 6X40<br>8X30 |
|------|------------|--------------------|--------------------------------|------|------|--------------|
| 1    | 33-070-429 |                    | TROUGH, CENTER 2012            | 1    | 1    | 1            |
| 2    | 33-029-056 |                    | TROUGH, LT 6X30 2012           | 1    | -    | -            |
|      | 33-029-058 |                    | TROUGH, LT 6X36 2012           | -    | 1    | -            |
|      | 33-029-060 |                    | TROUGH, LT 6X40/8X30 2012      | -    | -    | 1            |
| 3    | 33-029-057 |                    | TROUGH, RT 6X30 2012           | 1    | -    | -            |
|      | 33-029-059 |                    | TROUGH, RT 6X36 2012           | -    | 1    | -            |
|      | 33-029-061 |                    | TROUGH, RT 6X40/8X30 2012      | -    | -    | 1            |
| 4    | 52-050040  |                    | CARRIAGE SCREW, 3/8 X 1 1/4 G5 | 8    | 8    | 10           |
| 5    | 66-010150  |                    | LOCKWASHER, 3/8 PLT            | 23   | 25   | 29           |
| 6    | 68-010150  |                    | HEX NUT, 3/8 PLT               | 23   | 25   | 29           |
| 7    | 52-050035  |                    | CARRIAGE SCREW, 3/8 X 1 G5     | 9    | 9    | 9            |
| 8    | 62-010100  |                    | FLATWASHER, 3/8STD PLT         | 21   | 23   | 27           |
| 9    | 48-090100  |                    | CAPSCREW, 3/8 X 1 G5 PLT       | 4    | 6    | 8            |
| 10   | 48-090150  |                    | CAPSCREW, 3/8 X 1 1/4 G5 PLT   | 2    | 2    | 2            |
| 11   | 33-070-445 |                    | THROAT BAFFLE, LT 2012         | 1    | 1    | 1            |
| 12   | 33-070-446 |                    | THROAT BAFFLE, RT 2012         | 1    | 1    | 1            |
| 13A  | 33-070-462 |                    | BAFFLE, LT 6X30                | 1    | -    | -            |
|      | 33-070-464 |                    | BAFFLE, LT 6X36                | -    | 1    | -            |
|      | 33-070-466 |                    | BAFFLE, LT 6X40/8X30           | -    | -    | 1            |
| 13B  | 33-070-463 |                    | BAFFLE, RT 6X30                | 1    | -    | -            |
|      | 33-070-465 |                    | BAFFLE, RT 6X36                | -    | 1    | -            |
|      | 33-070-467 |                    | BAFFLE, RT 6X40/8X30           | -    | -    | 1            |

**BANDS**  
**6x30, 6x36, 6x40/8x30**

| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                   | 6X30 | 6X36 | 6X40<br>8X30 |
|------|------------|--------------------|-------------------------------|------|------|--------------|
| 14   | 33-029-079 |                    | BAND, PICK-UP 2012            | 43   | 53   | 57           |
| 15   | 52-050010  |                    | CARRIAGE SCREW, 5/16 X 1 G5 P | 129  | 159  | 171          |
| 16   | 78-020049  |                    | WHIZ FLANGE NUT, 5/16-18 PLT  | 129  | 159  | 171          |

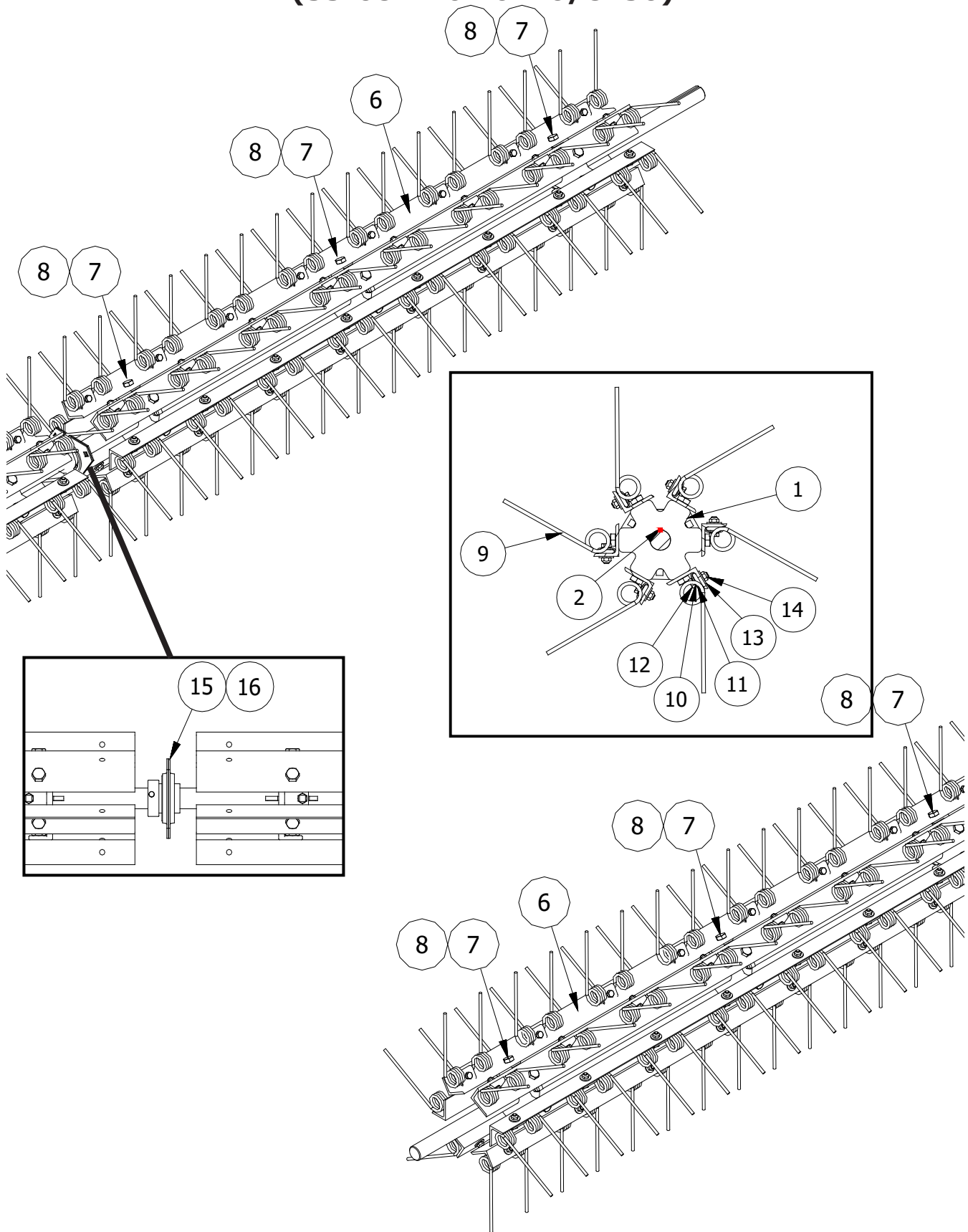
# **HEADER TIE, AUGER, & CONNECTORS** **6x30, 6x36, 6x40/8x30**



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                     | 6X30 | 6X36 | 6X40<br>8X30 |
|------|------------|--------------------|---------------------------------|------|------|--------------|
| 1    | 33-070-237 |                    | HEADER TIE, 6X30                | 1    | -    | -            |
|      | 33-070-061 |                    | HEADER TIE, 6X36                | -    | 1    | -            |
|      | 33-070-093 |                    | HEADER TIE, 6X40/8X30           | -    | -    | 1            |
| 2    | 52-050125  |                    | CARRIAGE BOLT, 1/2 X 1 1/4 G5 P | 8    | 8    | 8            |
| 3    | 66-010250  |                    | LOCKWASHER, 1/2 REG PLT         | 14   | 14   | 14           |
| 4    | 68-010250  |                    | HEXNUT, 1/2 PLT                 | 14   | 14   | 14           |
| 5    | 52-050040  |                    | CARRIAGE BOLT, 3/8 X 1 1/4 G5 P | 4    | 4    | 4            |
| 6    | 66-010150  |                    | LOCKWASHER, 3/8 PLT             | 15   | 15   | 15           |
| 7    | 68-010150  |                    | HEXNUT, 3/8 PLT                 | 15   | 15   | 15           |
| 8    | 52-050035  |                    | CARRIAGE BOLT, 3/8 X 1 G5 P     | 9    | 9    | 9            |
| 9    | 62-010100  |                    | FLATWASHER, 3/8 STD PLT         | 13   | 13   | 13           |
| 10   | 33-070-059 |                    | CONNECTOR, LT                   | 1    | 1    | 1            |
| 11   | 33-070-060 |                    | CONNECTOR, RT                   | 1    | 1    | 1            |
| 12   | 33-070-058 |                    | FLOOR, DROP                     | 1    | 1    | 1            |
| 13   | 52-050140  |                    | CARRIAGE BOLT, 1/2 X 1 1/2 G5 P | 4    | 4    | 4            |
| 14   | 62-010200  |                    | FLATWASHER, 1/2 STD PLT         | 4    | 4    | 4            |
| 15   | 48-090150  |                    | CAPSCREW, 3/8 X 1 1/2 G5 P      | 2    | 2    | 2            |
| 16   | 33-050-446 |                    | AUGER, 6X30                     | 1    | -    | -            |
|      | 33-050-447 |                    | AUGER, 6X36                     | -    | 1    | -            |
|      | 33-050-448 |                    | AUGER, 6X40/8X30                | -    | -    | 1            |
| 17   | 33-026-321 |                    | SHAFT, AUGER DRIVE (LT SIDE)    | 1    | 1    | 1            |
| 18   | 33-052-083 |                    | BUSHING, P1 1 7/16              | 2    | 2    | 2            |
| 19   | 66-010100  |                    | LOCKWASHER, 5/16 PLT            | 6    | 6    | 6            |
| 20   | 48-110100  |                    | CAPSCREW, 5/16 X 1 1/4 G8 P     | 6    | 6    | 6            |
| 21   | 04-026-038 |                    | KEY, 3/8 X 2                    | 1    | 1    | 1            |
| 22   | 48-090750  |                    | CAPSCREW, 1/2 X 3 1/2 G5 P      | 2    | 2    | 2            |
| 23   | 48-090592  |                    | CAPSCREW, 1/2 X 1 1/4 G5 P      | 2    | 2    | 2            |
| 24   | 33-026-401 |                    | SHAFT, RT AUGER                 | 1    | 1    | 1            |



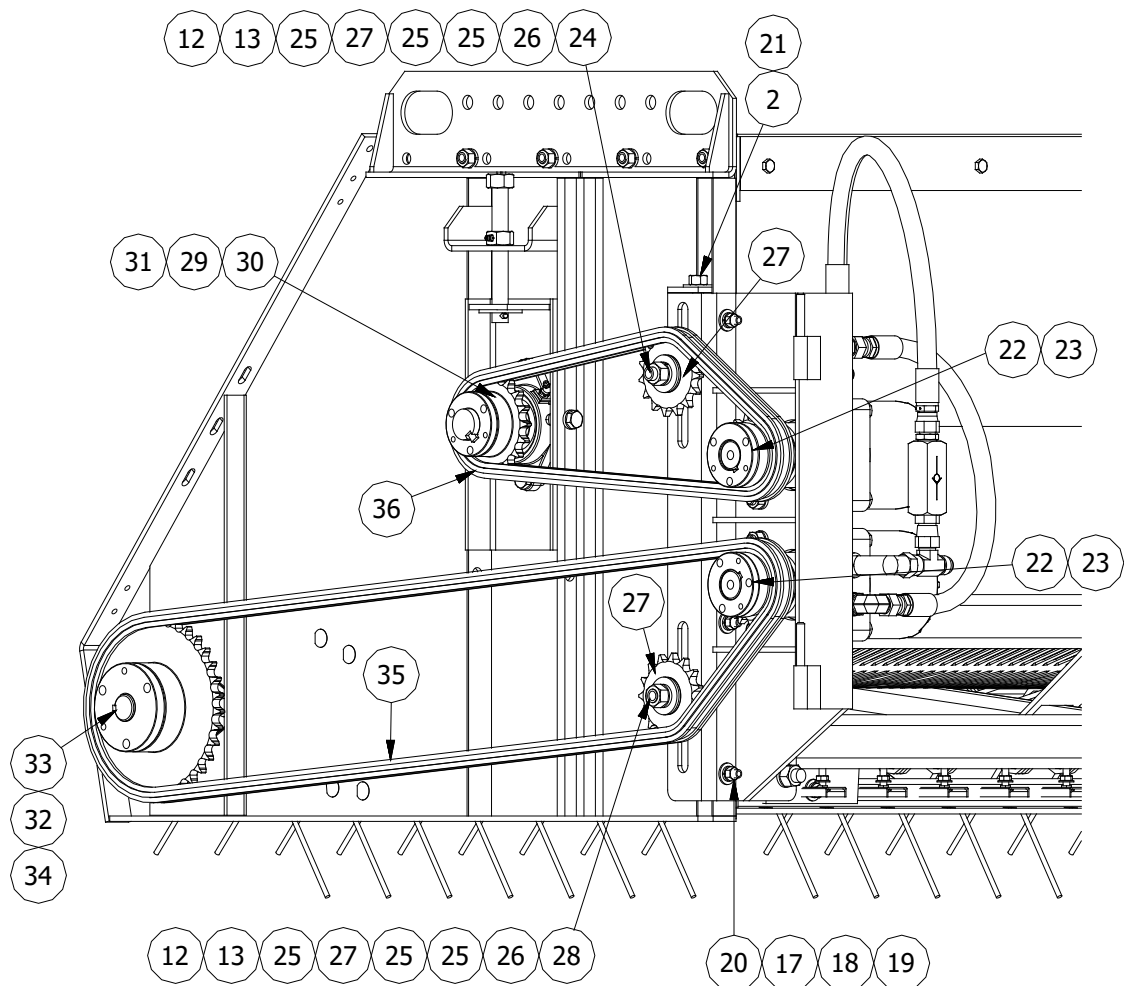
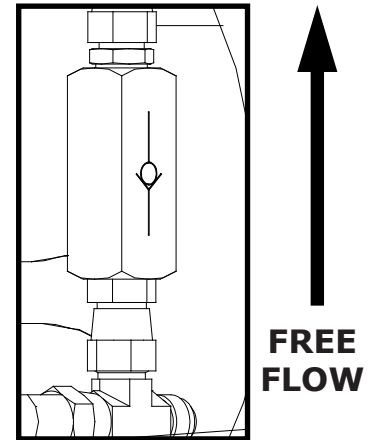
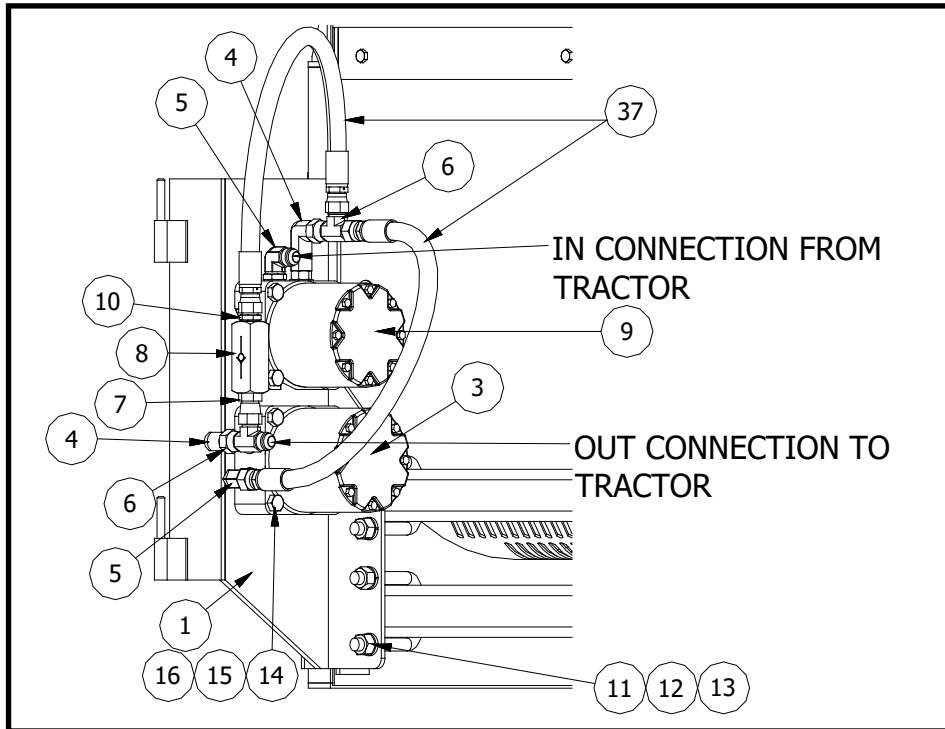
**PICK-UP**  
**(33-081-460 6x30) (33-081-461 6x36)**  
**(33-081-462 6x40/8x30)**



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                  | 6X30 | 6X36 | 6X40 |
|------|------------|--------------------|------------------------------|------|------|------|
|      |            |                    |                              |      |      | 8X30 |
| 1    | 33-057-003 |                    | HEAD, PICK-UP                | 9    | 9    | 9    |
| 2    | 03-026-016 |                    | KEY, 1/4 X 2                 | 9    | 9    | 9    |
| 3    | 70-010051  |                    | JAM NUT, 3/8 PLT             | 18   | 18   | 18   |
| 4    | 54-010150  |                    | SETSCREW, 3/8 X 7/8 CUPPT    | 18   | 18   | 18   |
| 5    | 33-026-394 |                    | SHAFT, PICK-UP 6 X 30        | 1    | -    | -    |
|      | 33-026-395 |                    | SHAFT, PICK-UP 6 X 36        | -    | 1    | -    |
|      | 33-026-396 |                    | SHAFT, PICK-UP 6 X 40/8 X 30 | -    | -    | 1    |
| 6    | 33-025-210 |                    | ANGLE, 1991 PICK-UP          | -    | 6    | 6    |
|      | 33-025-308 |                    | ANGLE, END PICK-UP           | -    | 12   | -    |
|      | 33-025-348 |                    | ANGLE, PICK-UP CENTER        | 18   | -    | -    |
|      | 33-025-316 |                    | ANGLE, RT PICK-UP            | -    | -    | 12   |
| 7    | 48-090590  |                    | CAPSCREW, 1/2 X 1 G5 PLT     | 54   | 54   | 54   |
| 8    | 72-010100  |                    | LOCKNUT, 1/2 STOVER G"B" P   | 54   | 54   | 54   |
| 9    | 33-050-006 |                    | SPRING, '13 STRT PICK-UP     | 126  | 156  | 168  |
| 10   | 33-024-092 |                    | SPACER, SPRING               | 126  | 156  | 168  |
| 11   | 33-027-341 |                    | SPRING CLIP, PICK-UP         | 126  | 156  | 168  |
| 12   | 48-090037  |                    | CAPSCREW, 5/16 X 1 1/4 G5 P  | 126  | 156  | 168  |
| 13   | 62-010050  |                    | FLATWASHER, 5/16 STD PLT     | 126  | 156  | 168  |
| 14   | 72-010025  |                    | LOCKNUT, 5/16 STOVER G"B" P  | 126  | 156  | 168  |
| 15   | 03-051-024 |                    | FLANGE, 72 MSTR 3-HOLE       | 4    | 4    | 4    |
| 16   | 33-051-086 |                    | BEARING, 1 1/4" TRY-PLY W/C  | 2    | 2    | 2    |

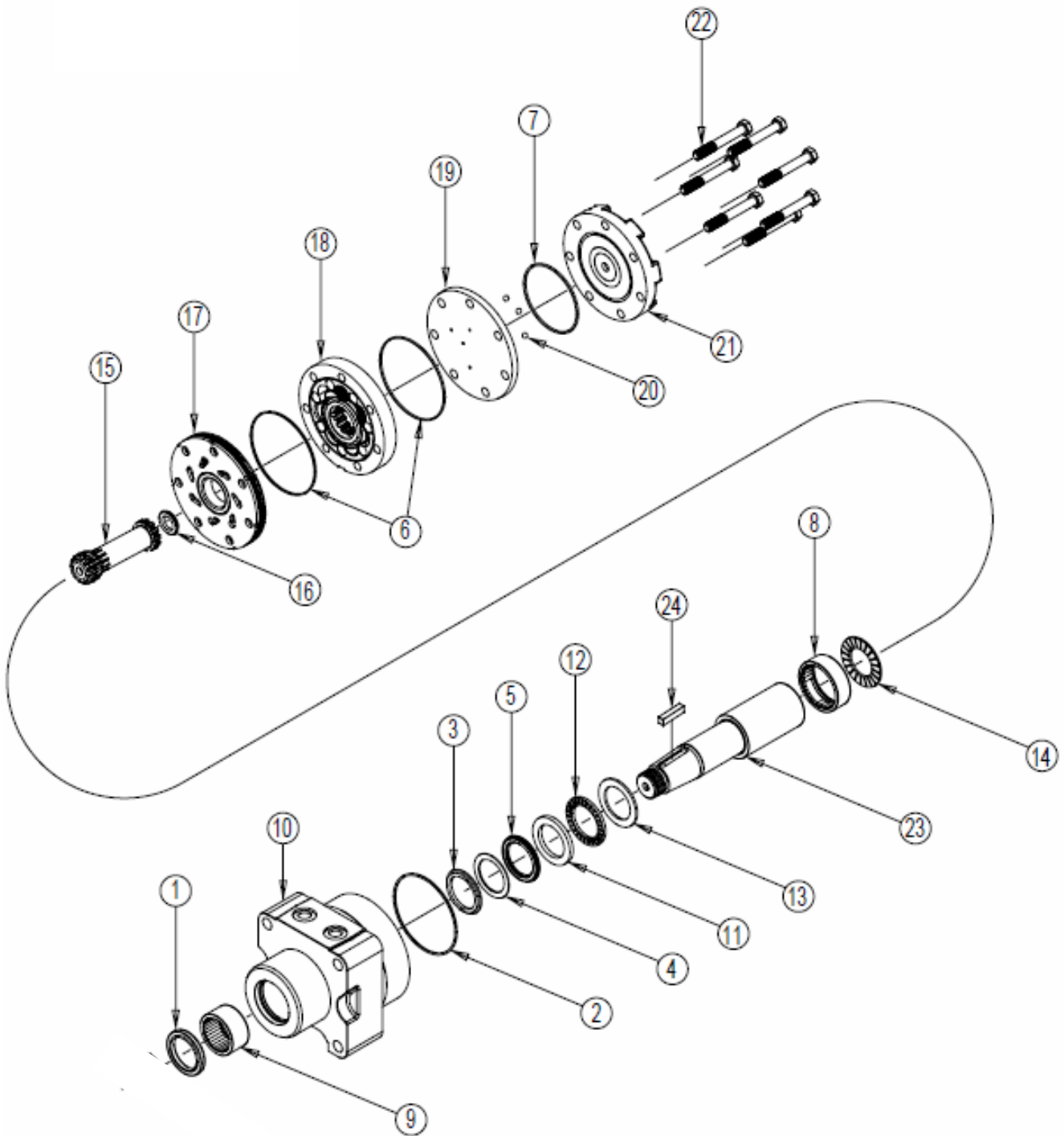
# LOWER HEADER HYDRAULICS & DRIVES

6x30, 6x36, 6x40/8`x30



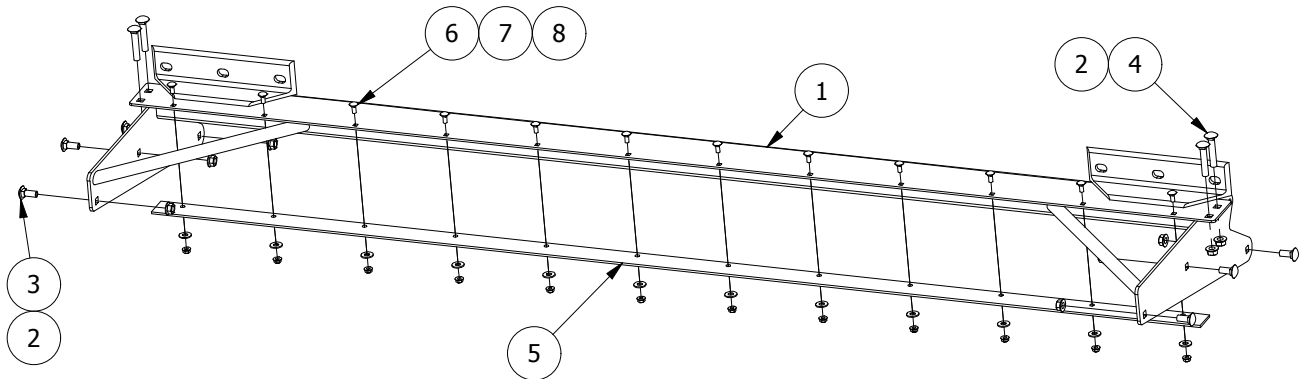
| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|------------|--------------------|---------------------------------------|-----|
| 1    | 33-070-513 |                    | MOUNT, HYD MOTORS                     | 1   |
| 2    | 33-070-514 |                    | ROD, IDLER ADJ                        | 1   |
| 3    | 03-061-082 |                    | MOTOR, LT 22.8 CW GREEN               | 1   |
| 4    | 33-059-129 |                    | ADAPTER, 10MB-10MJ-XLONG 90           | 2   |
| 5    | 33-059-021 |                    | ADAPTER, 10MB-10MJ-90                 | 2   |
| 6    | 48-059-001 |                    | ADAPTER, 10MJ-10FJX-10MJ              | 2   |
| 7    | 03-059-010 |                    | ADAPTER, 10FJX-8MP                    | 1   |
| 8    | 42-061-002 |                    | VALVE, CHECK                          | 1   |
| 9    | 33-061-201 |                    | MOTOR, 18.3 CCW 3000 PSI SV           | 1   |
| 10   | 03-059-017 |                    | ADAPTER, 10MJ-8MP                     | 1   |
| 11   | 16-050-001 |                    | U-BOLT, 5/8 X 3 3/16 X 3 13/16 G5 PLT | 2   |
| 12   | 68-010300  |                    | HEXNUT, 5/8 PLT                       | 6   |
| 13   | 66-010300  |                    | LOCKWASHER, 5/8 PLT                   | 6   |
| 14   | 48-090700  |                    | CAPSCREW, 1/2 X 3 1/4 G5 PLT          | 8   |
| 15   | 66-010250  |                    | LOCKWASHER, 1/2 REG PLT               | 8   |
| 16   | 68-010250  |                    | HEXNUT, 1/2 PLT                       | 8   |
| 17   | 62-010100  |                    | FLATWASHER, 3/8 REG PLT               | 4   |
| 18   | 66-010150  |                    | LOCKWASHER, 3/8 PLT                   | 4   |
| 19   | 68-010150  |                    | HEXNUT, 3/8 PLT                       | 4   |
| 20   | 52-050040  |                    | CARRIAGE BOLT, 3/8 X 1 1/4 G5 PLT     | 4   |
| 21   | 62-010200  |                    | FLATWASHER, 1/2 STD PLT               | 1   |
| 22   | 03-052-062 |                    | BUSHING, P1 1 3/8                     | 2   |
| 23   | 03-052-011 |                    | SPROCKET, H60P15                      | 2   |
| 24   | 33-070-013 |                    | BOLT, 2 1/2" IDLER                    | 1   |
| 25   | 62-010250  |                    | FLATWASHER, 5/8 STD PLT               | 6   |
| 26   | 62-010300  |                    | FLATWASHER, 3/4 STD PLT               | 2   |
| 27   | 33-052-015 |                    | IDLER, #60-15T SPROCKET               | 2   |
| 28   | 52-050350  |                    | CARRIAGE BOLT, 5/8 X 2 1/4 G5 PLT     | 1   |
| 29   | 33-052-091 |                    | SPROCKET, H60P18                      | 1   |
| 30   | 33-052-083 |                    | BUSHING, P1 1 7/16                    | 1   |
| 31   | 04-026-038 |                    | KEY, 3/8 X 2                          | 1   |
| 32   | 33-052-092 |                    | SPROCKET, H60Q34                      | 1   |
| 33   | 33-053-067 |                    | BUSHING, Q1 1 1/4                     | 1   |
| 34   | 03-026-017 |                    | KEY, 1/4 X 2 11/16                    | 1   |
| 35   | 33-052-094 |                    | CHAIN, RC-60H 132P                    | 1   |
| 36   | 33-052-093 |                    | CHAIN, RC-60H 64P                     | 1   |
| 37   | 33-059-130 |                    | HOSE, 8M3K-10FJX-24"                  | 2   |

## 18.3 CCW 3000 PSI SV MOTOR (33-061-201)



| ITEM | PART NO                                               | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|-------------------------------------------------------|--------------------|--------------------------------------|-----|
| 1    | ITEMS 1-8<br>INCLUDED<br>IN SEAL<br>KIT<br>03-061-064 |                    | DUST SEAL                            | 1   |
| 2    |                                                       |                    | HOUSING SEAL                         | 1   |
| 3    |                                                       |                    | BACK UP RING                         | 1   |
| 4    |                                                       |                    | BACK UP SEAL                         | 1   |
| 5    |                                                       |                    | SHAFT SEAL                           | 1   |
| 6    |                                                       |                    | BODY SEALS                           | 2   |
| 7    |                                                       |                    | ENDCOVER SEAL                        | 1   |
| 8    |                                                       |                    | REAR HOUSING BEARING                 | 1   |
| 9    | 03-061-065                                            |                    | FRONT HOUSING BEARING                | 1   |
| 10   | 03-061-078                                            |                    | HOUSING                              | 1   |
| 11   | 03-061-066                                            |                    | FRONT THRUST WASHER                  | 1   |
| 12   | 03-061-067                                            |                    | FRONT THRUST BEARING                 | 1   |
| 13   | 03-061-068                                            |                    | THRUST WASHER                        | 1   |
| 14   | 03-061-069                                            |                    | REAR THRUST BEARING                  | 1   |
| 15   | 33-061-217                                            |                    | DRIVE LINK KIT                       | 1   |
| 16   |                                                       |                    | DRIVE LINK SPACER (Comes in item 15) | 1   |
| 17   | 03-061-083                                            |                    | MANIFOLD, REVERSE                    | 1   |
| 18   | 33-061-218                                            |                    | FREETURN ROTOR SET                   | 1   |
| 19   | 03-061-071                                            |                    | BALANCE PLATE (3 BALLS)              | 1   |
| 20   | 03-061-072                                            |                    | STEEL BALLS                          | 3   |
| 21   | 03-061-073                                            |                    | ENDCOVER                             | 1   |
| 22   | 33-061-219                                            |                    | BOLT SET KIT                         | 1   |
| 23   | 33-061-220                                            |                    | SHAFT KIT                            | 1   |
| 24   | 33-061-221                                            |                    | KEY KIT                              | 1   |

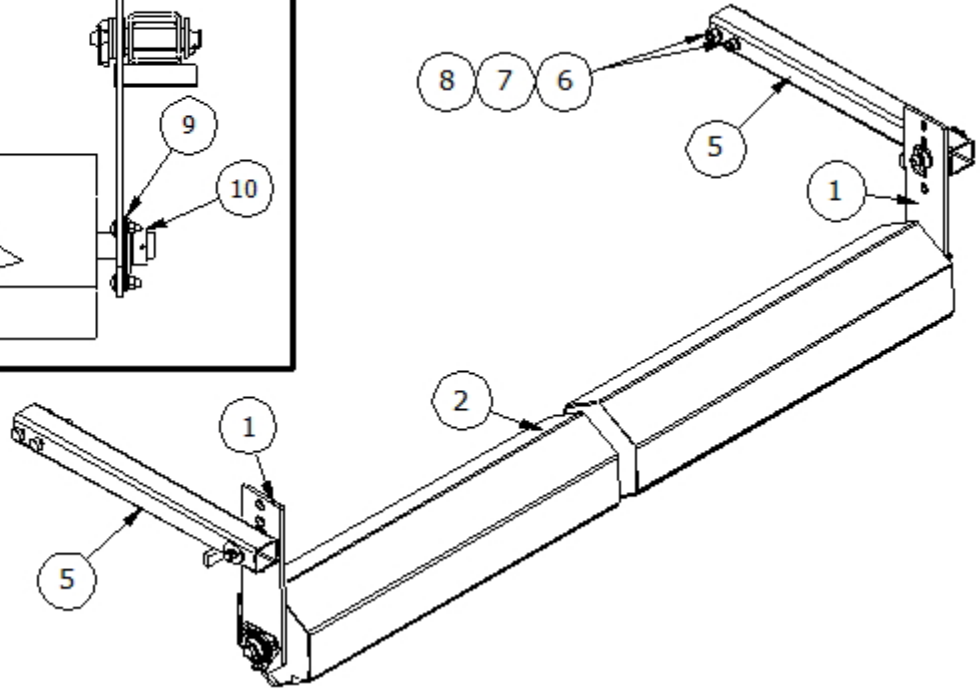
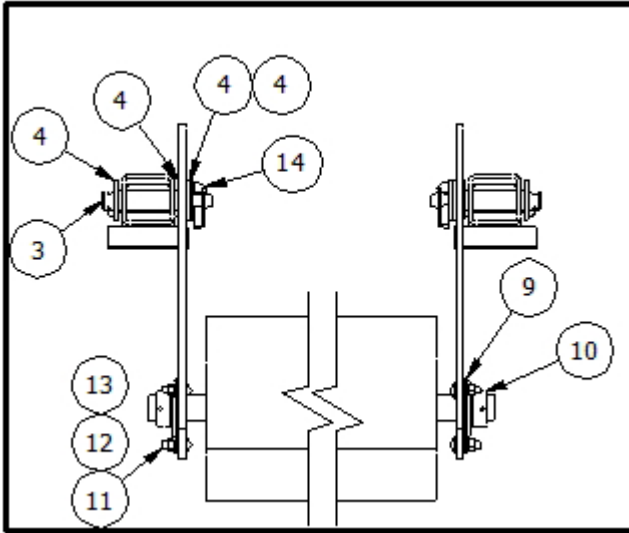
# **FRONT TOP SUPPORT ASSY** **(74-181-00009)**



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 74-180-00019 |                    | SUPPORT, FRONT TOP                   | 1   |
| 2    | 80-020150    |                    | 1/2" WHIZ NUT                        | 10  |
| 3    | 52-050125    |                    | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT | 6   |
| 4    | 52-050200    |                    | CARRIAGE BOLT, 1/2 X 2 3/4 NC G5 PLT | 4   |
| 5    | 33-050-421   |                    | SEAL, TANK                           | 1   |
| 6    | 52-030100    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC G5 PLT  | 12  |
| 7    | 62-010100    |                    | FLATWASHER, 3/8" STANDARD PLT        | 12  |
| 8    | 78-020049    |                    | 5/16" WHIZ NUT                       | 12  |

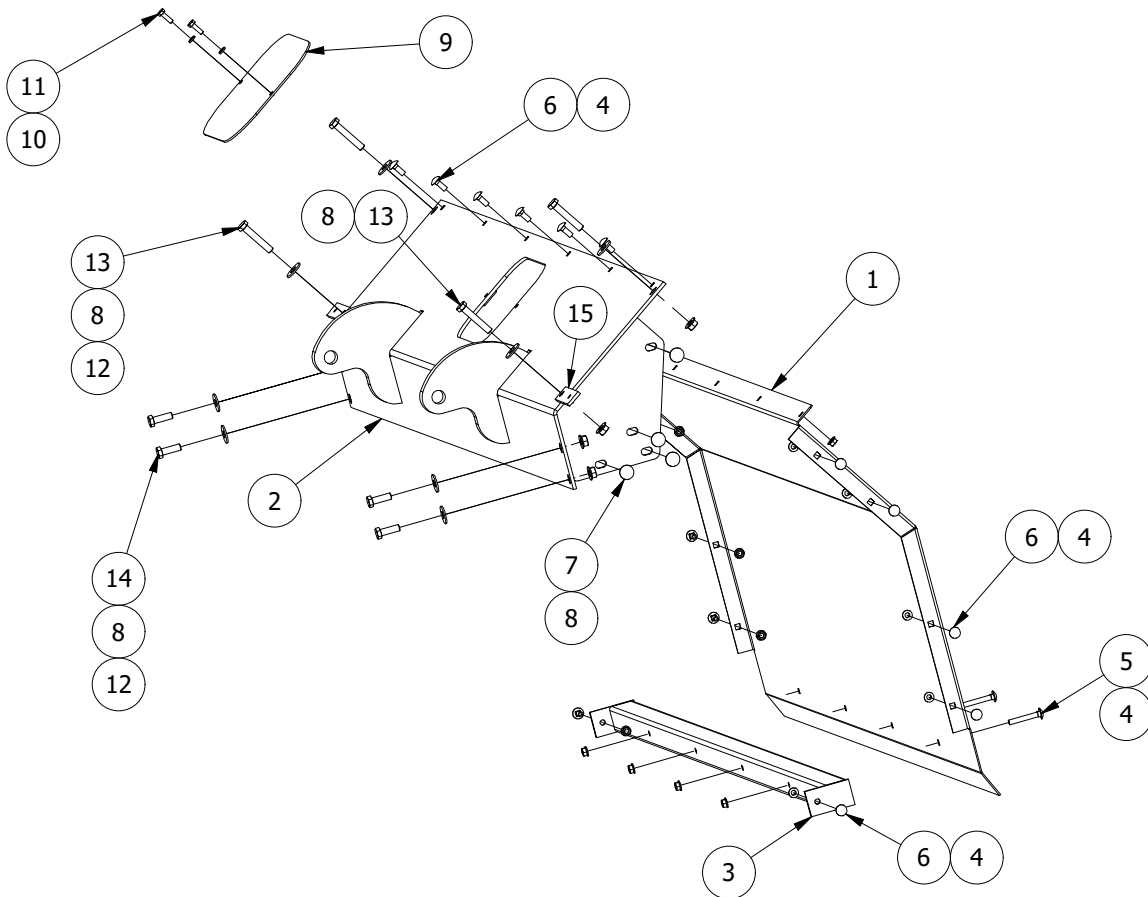


# **HEX ROLLER KIT** **(6X36 33-081-454) (6X40/8X30 33-081-455)**



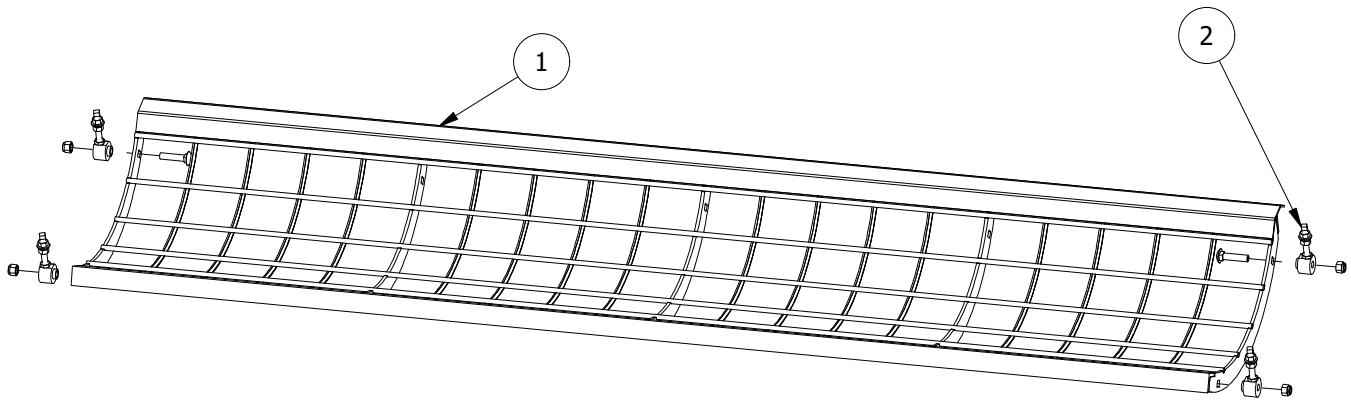
| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                  | QTY |
|------|------------|--------------------|------------------------------|-----|
| 1    | 33-029-191 |                    | PLATE, VERT. ADJ. ROLLER     | 2   |
| 2    | 33-070-475 |                    | HEX ROLLER, 6 X 36           | 1   |
|      | 33-070-476 |                    | HEX ROLLER, 6 X 40/8 X 30    | 1   |
| 3    | 33-050-471 |                    | PIN, 3/4 DIA X 3 3/4 USABLE  | 2   |
| 4    | 62-010300  |                    | FLATWASHER, 3/4 STD          | 8   |
| 5    | 33-070-518 |                    | PIVOT TUBE, ROLLER 2013      | 2   |
| 6    | 48-091050  |                    | CAPSCREW, 5/8 X 3 1/2 G5 PLT | 4   |
| 7    | 66-010300  |                    | LOCKWASHER, 5/8 PLT          | 4   |
| 8    | 68-010300  |                    | HEXNUT, 5/8 PLT              | 4   |
| 9    | 03-051-020 |                    | FLANGE, 62 MSTR 3 HOLE       | 4   |
| 10   | 03-051-002 |                    | BEARING, 1 3/16 W/COLLAR     | 2   |
| 11   | 48-090150  |                    | CAPSCREW, 3/8 X 1 1/4 G5 PLT | 6   |
| 12   | 68-010150  |                    | HEXNUT, 3/8 PLT              | 6   |
| 13   | 66-010150  |                    | LOCKWASHER, 3/8 PLT          | 6   |
| 14   | 02-050-002 |                    | KLIK PIN, 7/16 X 1 3/4       | 2   |

## UPPER CYL SUPPORT ASSY



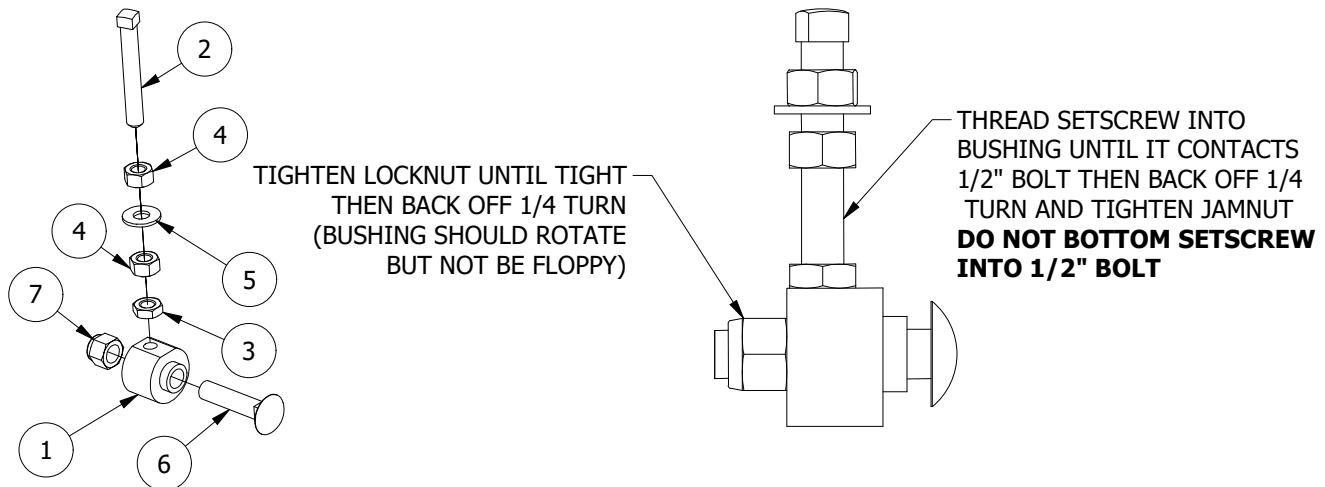
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-127-00001 |                    | PANEL, BULKHEAD                       | 1   |
| 2    | 74-180-00002 |                    | SUPPORT, UPPER CYL                    | 1   |
|      | 74-180-00138 |                    | SUPPORT, UPPER CYL 6X40/8X30          |     |
| 3    | 33-080-648   |                    | SUPPORT, REAR BULKHEAD                | 1   |
| 4    | 78-020300    |                    | 3/8" WHIZ NUT                         | 20  |
| 5    | 52-050051    |                    | SCREW, 3/8 X 2-1/2 NC CARR GD 5 PLT   | 4   |
| 6    | 52-050035    |                    | CARRAIGE BOLT, 3/8 X 1 NC G5 PLT      | 16  |
| 7    | 52-050140    |                    | CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT  | 8   |
| 8    | 80-020150    |                    | 1/2" WHIZ NUT                         | 16  |
| 9    | 74-127-00107 |                    | COVER, GB INSPECTION                  | 1   |
| 10   | 66-010100    |                    | LOCKWASHER, 5/16 PLT                  | 2   |
| 11   | 48-090036    |                    | CAPSCREW, 5/16 X 1 NC G5 PLT          | 2   |
| 12   | 62-010200    |                    | FLATWASHER, 1/2 STD PLT               | 8   |
| 13   | 48-090630    |                    | CAPSCREW, 1/2X2-3/4 NC HX HD GD 5 PLT | 4   |
| 14   | 48-090595    |                    | CAPSCREW, 1/2 X 1 1/2 NC G5 PLT       | 4   |
| 15   | 74-123-00079 |                    | MNT, HYD HOSE                         | 2   |

## SMALL CYL CONCAVE ASSY (74-181-00006)



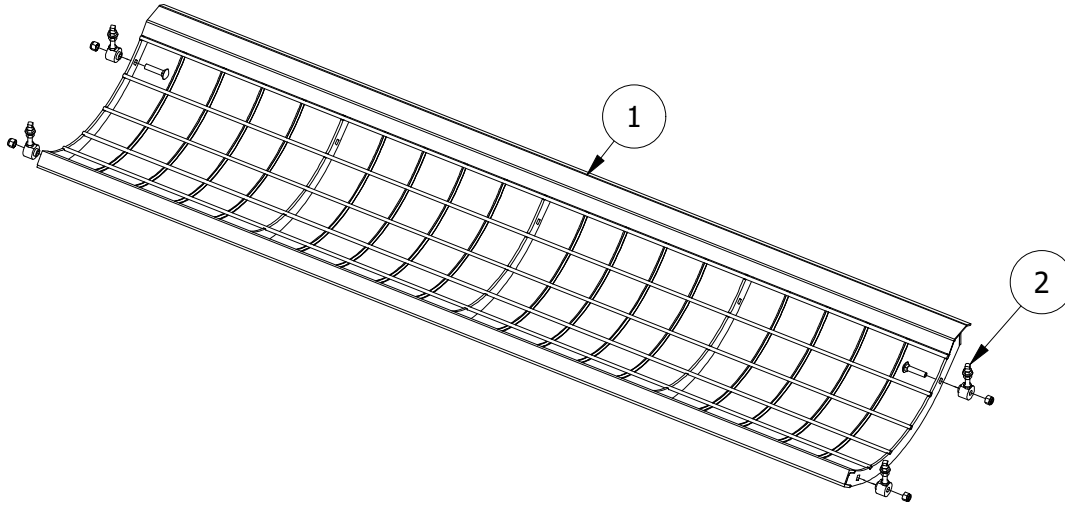
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION        | QTY |
|------|--------------|-----------------|--------------------|-----|
| 1    | 74-180-00006 |                 | CONCAVE, SMALL CYL | 1   |
| 2    | 74-181-00055 |                 | ASSY, CONCAVE ADJ  | 4   |

## CONCAVE ADJ ASSY (74-181-00055)



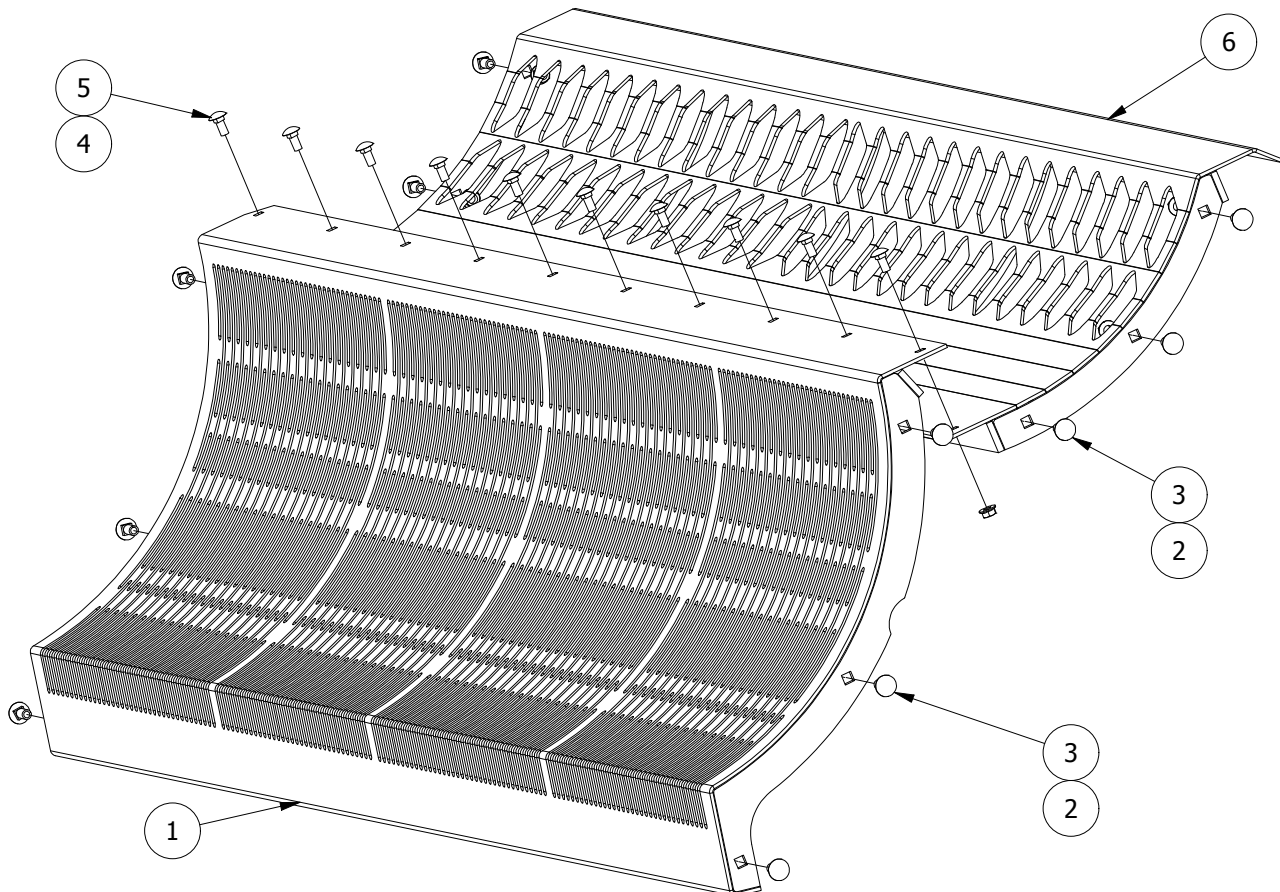
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|-----------------|--------------------------------------|-----|
| 1    | 74-126-00009 |                 | BUSHING, CONCAVE ADJ                 | 1   |
| 2    | 54-010198    |                 | 7/16x3 NC SQHD CUPPT STSCRW GD 5 PLT | 1   |
| 3    | 70-010071    |                 | JAMNUT, 7/16 NC HEX PLT              | 1   |
| 4    | 68-010200    |                 | HEXNUT, 7/16 NC                      | 2   |
| 5    | 62-010100    |                 | FLATWASHER, 3/8" STANDARD PLT        | 1   |
| 6    | 52-050180    |                 | CARRIAGE BOLT, 1/2 X 2 1/4 NC G5 PLT | 1   |
| 7    | 72-010101    |                 | LOCKNUT, 1/2 NC NYLON                | 1   |

## LARGE CYL CONCAVE ASSY (74-181-00010)



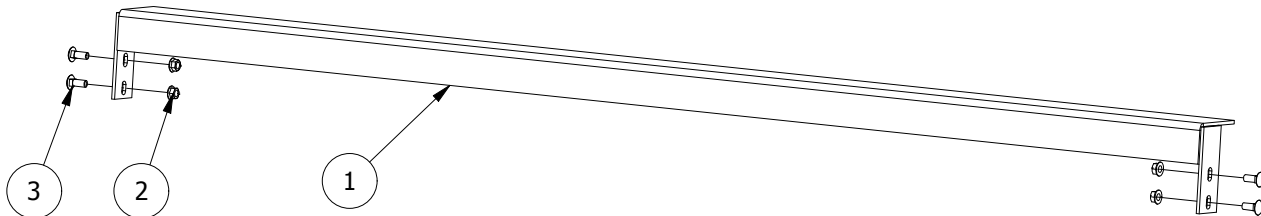
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION        | QTY |
|------|--------------|--------------------|--------------------|-----|
| 1    | 74-180-00020 |                    | CONCAVE, LARGE CYL | 1   |
| 2    | 74-181-00055 |                    | ASSY, CONCAVE ADJ  | 4   |

## #2 & #3 CYL CONCAVE ASSY (74-181-00011)



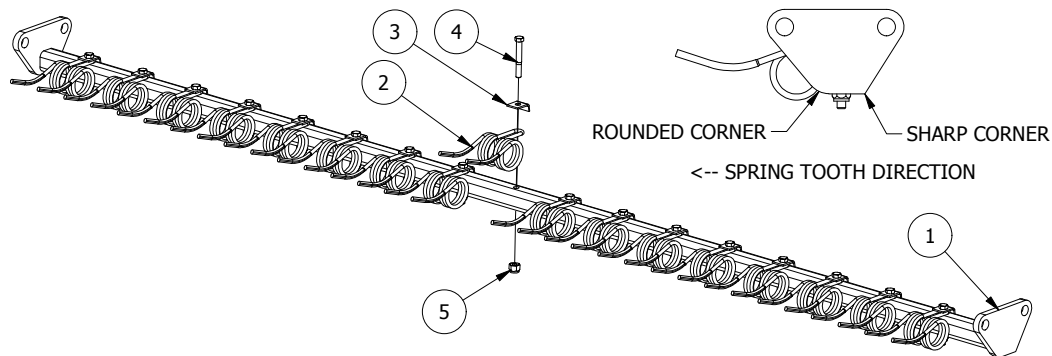
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|-----------------|---------------------------------------|-----|
| 1    | 74-180-00021 |                 | CONCAVE, #2 CYL                       | 1   |
| 2    | 78-020300    |                 | 3/8" WHIZ NUT                         | 12  |
| 3    | 52-050035    |                 | CARRAIGE BOLT, 3/8 X 1 NC G5 PLT      | 12  |
| 4    | 78-020049    |                 | 5/16" WHIZ NUT                        | 10  |
| 5    | 52-050005    |                 | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 10  |
| 6    | 74-180-00022 |                 | CONCAVE, #3 CYL                       | 1   |

### FRONT LWR SUPPORT ASSY (74-181-00015)



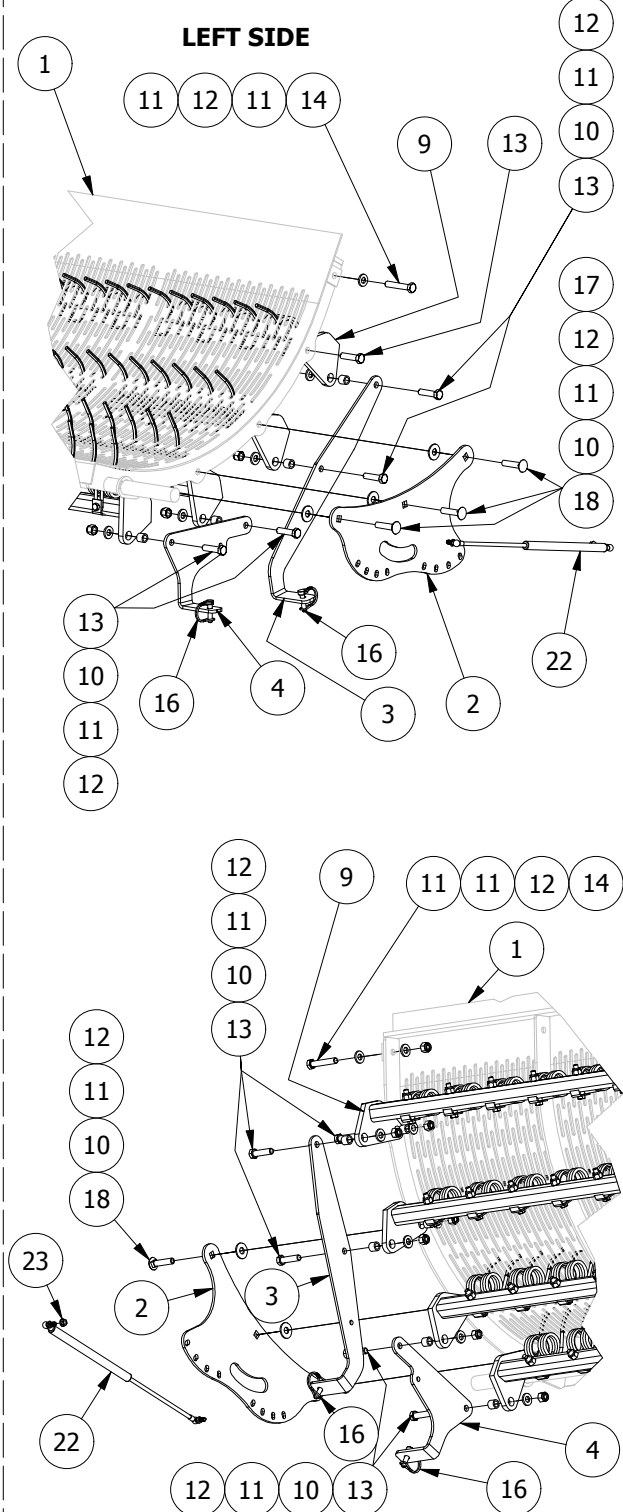
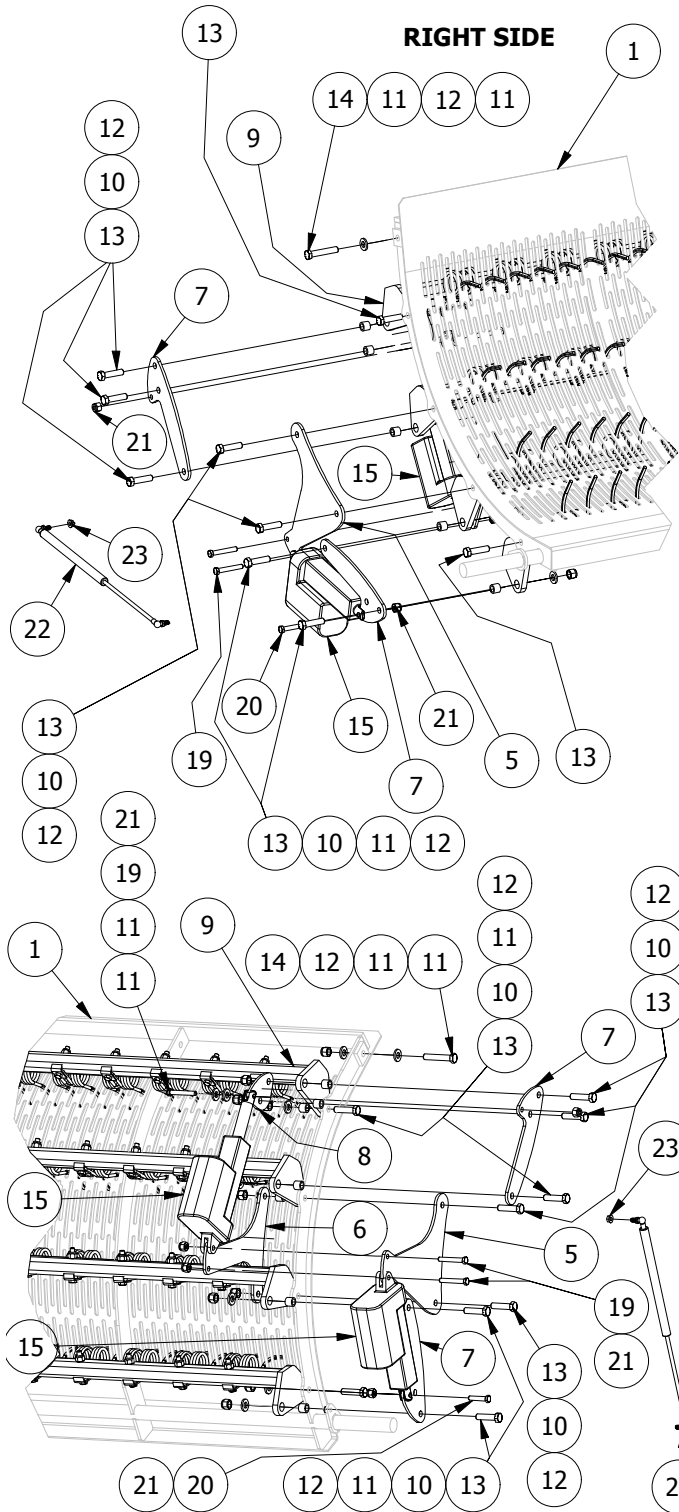
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|-----------------|--------------------------------------|-----|
| 1    | 74-180-00023 |                 | SUPPORT, FRONT LOWER                 | 1   |
| 2    | 80-020150    |                 | 1/2" WHIZ NUT                        | 4   |
| 3    | 52-050125    |                 | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT | 4   |

### #1 STRIPPER ASSY (74-181-00017)



| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|--------------|-----------------|-----------------------------------|-----|
| 1    | 74-180-00025 |                 | BAR, #1 STRIPER                   | 1   |
| 2    | 74-150-00004 |                 | SPRING, ROUND STRIPPER            | 17  |
| 3    | 33-027-078   |                 | STRIPPER SPRING RETAINER          | 17  |
| 4    | 48-090240    |                 | CAPSCREW, 3/8 X 2 3/4 NC G5 PLT   | 17  |
| 5    | 72-010051    |                 | LOCKNUT, 3/8 NYLON INSERT HVY PLT | 17  |

# #1 CYL CONCAVE ASSY (74-181-00016)





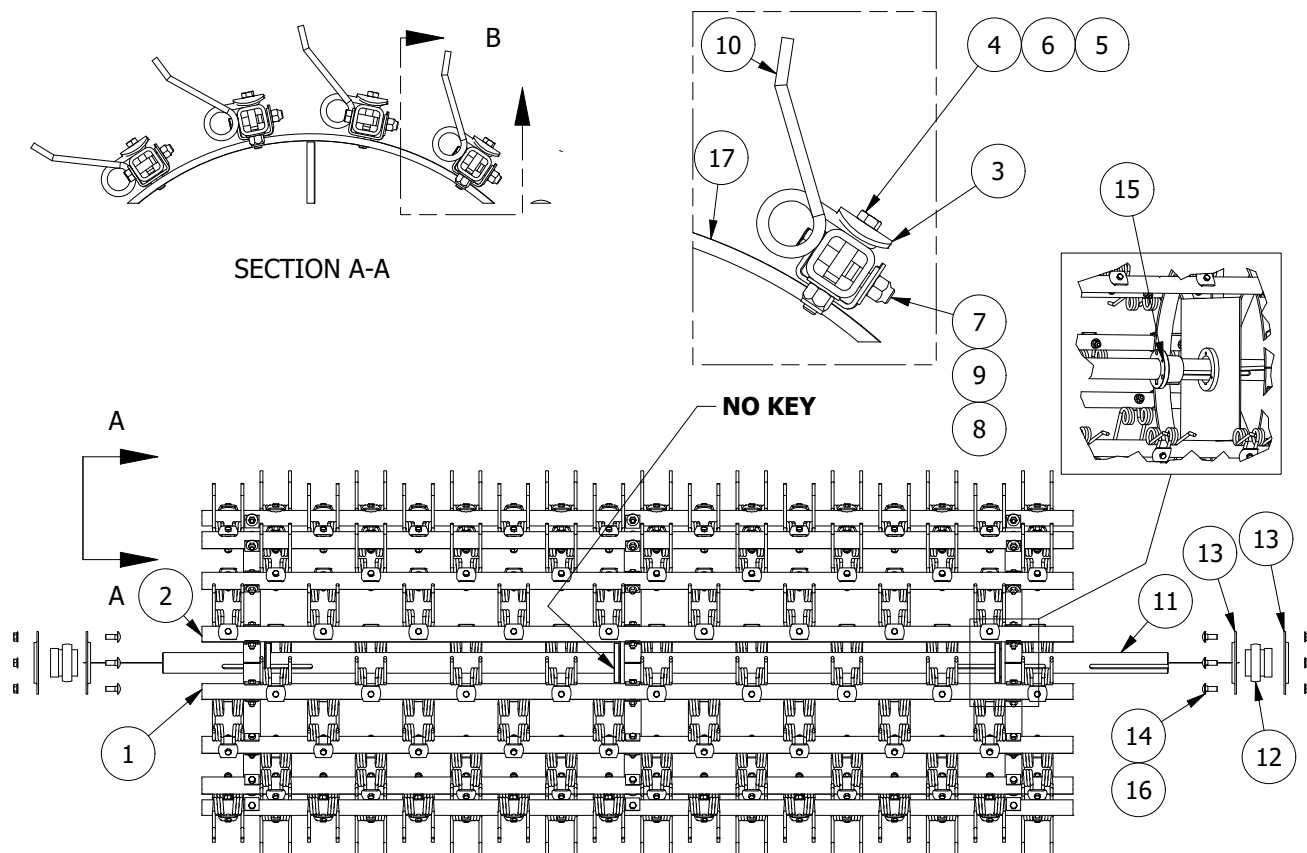
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                              | QTY |
|------|--------------|--------------------|------------------------------------------|-----|
| 1    | 74-180-00024 |                    | CONCAVE, #1 CYL                          | 1   |
| 2    | 74-127-00035 |                    | PLATE, STRIPPER PIN                      | 1   |
| 3    | 74-127-00143 |                    | HANDLE, UPPER STRIPPER                   | 1   |
| 4    | 74-127-00142 |                    | HANDLE, LOWER STRIPPER                   | 1   |
| 5    | 74-127-00139 |                    | BASE, ACTUATOR OUTSIDE                   | 1   |
| 6    | 74-127-00140 |                    | BASE, ACTUATOR INSIDE                    | 1   |
| 7    | 74-127-00144 |                    | PLATE, STRIPPER ACTUATOR                 | 2   |
| 8    | 74-127-00141 |                    | PLATE, ACTUATOR OFFSET                   | 1   |
| 9    | 74-181-00017 |                    | ASSY, #1 STRIPPER                        | 4   |
| 10   | 15-026-003   |                    | BUSHING, LINKAGE                         | 17  |
| 11   | 17-050-003   |                    | FLATWASHER, 1/2" HARDENED                | 19  |
| 12   | 72-010101    |                    | LOCKNUT, 1/2 NC NYLON                    | 19  |
| 13   | 48-090600    |                    | CAPSCREW, 1/2 X 2 NC G5 PLT              | 14  |
| 14   | 48-090630    |                    | CAPSCREW, 1/2X2-3/4 NC HX HD GD 5<br>PLT | 2   |
| 15   | 74-162-00003 |                    | ACTUATOR, 4KN                            | 2   |
| 16   | 72-050-053   |                    | PIN, 3/8 X 1 1/8 SNAP PIN                | 2   |
| 17   | 62-010200    |                    | FLATWASHER, 1/2 STD PLT                  | 3   |
| 18   | 52-050180    |                    | CARRIAGE BOLT, 1/2 X 2 1/4 NC G5 PLT     | 3   |
| 19   | 48-090220    |                    | CAPSCREW, 3/8 X 2 1/2 G5                 | 3   |
| 20   | 48-090185    |                    | CAPSCREW, 3/8 X 1-3/4 GD 5               | 1   |
| 21   | 72-010051    |                    | LOCKNUT, 3/8 NYLON INSERT HVY PLT        | 5   |
| 22   | 74-150-00002 |                    | SPRING, 8.27 X 60LB GAS                  | 2   |
| 23   | 78-020049    |                    | 5/16" WHIZ NUT                           | 4   |



# #1 CYL/SHAFT ASSY

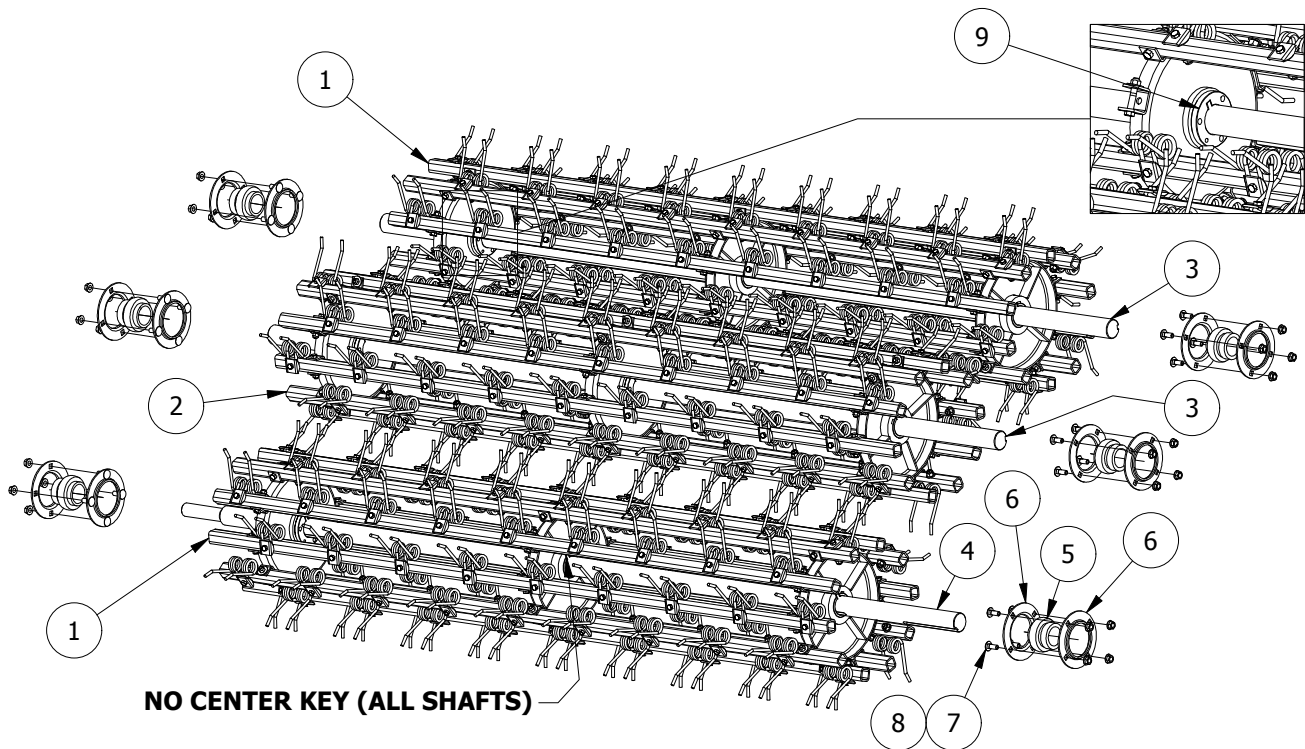
(74-181-00018)

DETAIL B



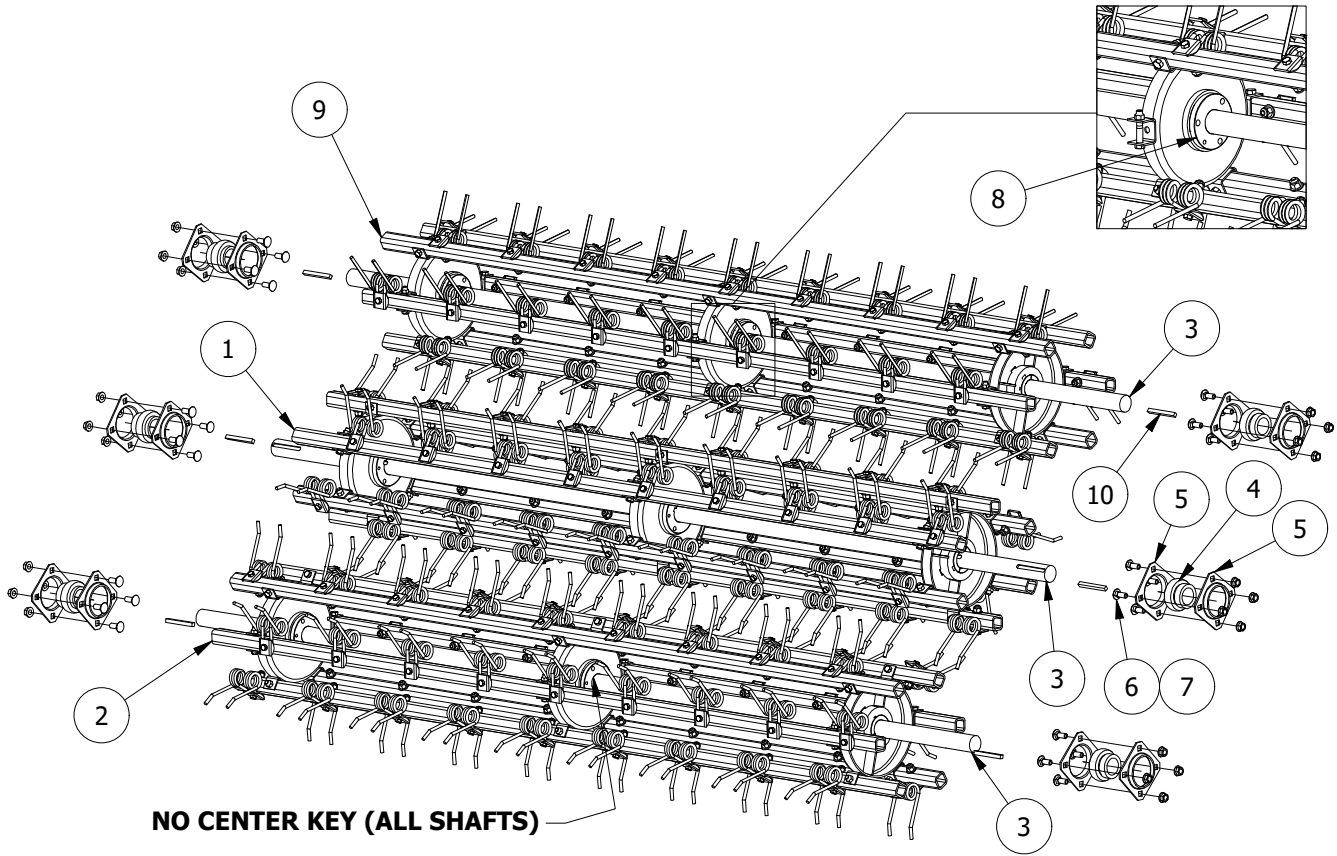
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|-----------------|--------------------------------------|-----|
| 1    | 33-024-227   |                 | BAR, 6R STD. CYLINDER - "A"          | 8   |
| 2    | 33-024-228   |                 | BAR, 6R STD. CYLINDER - "B"          | 8   |
| 3    | 33-027-249   |                 | CLIP, SPRING                         | 144 |
| 4    | 48-090240    |                 | CAPSCREW, 3/8 X 2 3/4 NC G5 PLT      | 144 |
| 5    | 62-010100    |                 | FLATWASHER, 3/8" STANDARD PLT        | 144 |
| 6    | 72-010051    |                 | LOCKNUT, 3/8 NYLON INSERT HVY PLT    | 144 |
| 7    | 48-090520    |                 | CAPSCREW, 7/16 X 2 1/2 NC G5 PLT     | 48  |
| 8    | 62-010150    |                 | FLATWASHER, 7/16" STANDARD PLT       | 48  |
| 9    | 72-010075    |                 | LOCKNUT, 7/16 NC STOVER GD B PLT     | 48  |
| 10   | 33-050-004   |                 | SPRING, CYLINDER                     | 144 |
| 11   | 74-126-00012 |                 | SHAFT, CYLINDER #1 2,1875            | 1   |
| 12   | 33-051-072   |                 | BEARING, 2 3/16 FLANGE               | 2   |
| 13   | 02-051-036   |                 | FLANGE, G100 MSB 4 HOLE              | 4   |
| 14   | 52-050125    |                 | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT | 8   |
| 15   | 33-053-152   |                 | BUSHING, Q1 2 3/16                   | 3   |
| 16   | 80-020150    |                 | 1/2" WHIZ NUT                        | 8   |
| 17   | 33-070-339   |                 | END, #1 CYLINDER                     | 3   |

## #2,#3,#4 CYLINDERS (74-181-00020)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 74-181-00023 |                    | CYLINDER, LARGE A                    | 2   |
| 2    | 74-181-00019 |                    | CYLINDER, LARGE B                    | 1   |
| 3    | 33-026-377   |                    | SHAFT, CYLINDER #4 2.1875            | 2   |
| 4    | 74-126-00005 |                    | SHAFT, CYLINDER #2 STEPPED           | 1   |
| 5    | 33-051-072   |                    | BEARING, 2 3/16 FLANGE               | 6   |
| 6    | 02-051-036   |                    | FLANGE, G100 MSB 4 HOLE              | 12  |
| 7    | 52-050125    |                    | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT | 24  |
| 8    | 80-020150    |                    | 1/2" WHIZ NUT                        | 24  |
| 9    | 33-053-152   |                    | BUSHING, Q1 2 3/16                   | 9   |

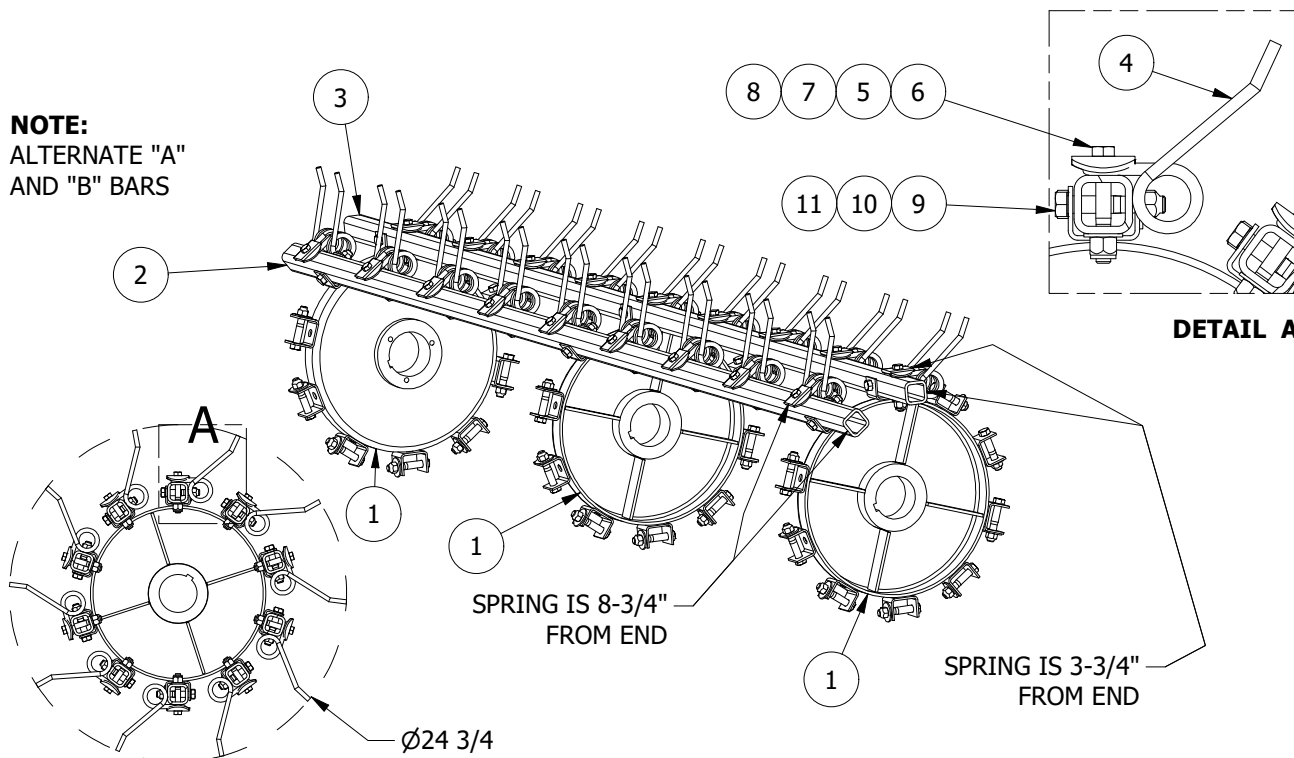
## REAR CYL ASSY (74-181-00025)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 74-181-00021 |                    | CYLINDER, SMALL A                    | 1   |
| 2    | 74-181-00022 |                    | CYLINDER, SMALL B                    | 1   |
| 3    | 74-126-00013 |                    | SHAFT, REAR CYLINDER                 | 3   |
| 4    | 33-051-002   |                    | 1 3/4 BORE BEARING                   | 6   |
| 5    | 02-051-038   |                    | FLANGE, G85 MSB BEARING              | 12  |
| 6    | 52-050125    |                    | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT | 24  |
| 7    | 80-020150    |                    | 1/2" WHIZ NUT                        | 24  |
| 8    | 33-053-028   |                    | BUSHING, Q1 1-3/4                    | 9   |
| 9    | 74-181-00075 |                    | CYLINDER, SMALL B END                | 1   |
| 10   | 33-026-415   |                    | KEY, 0.375 X 3-5/8                   | 6   |

# LARGE A CYLINDER (74-181-00023)

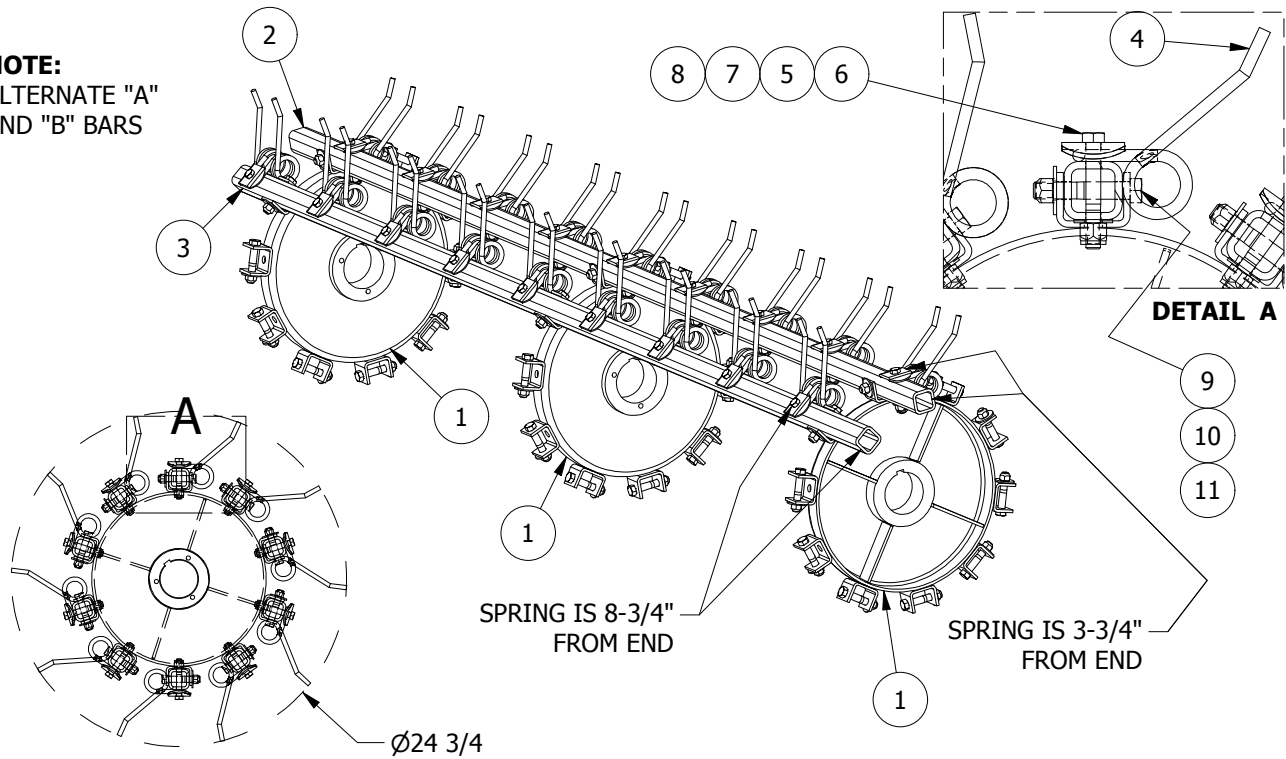
**NOTE:**  
ALTERNATE "A"  
AND "B" BARS



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                       | QTY |
|------|------------|--------------------|-----------------------------------|-----|
| 1    | 33-070-341 |                    | END, CYLINDER #4                  | 3   |
| 2    | 33-024-227 |                    | BAR, 6R STD. CYLINDER - "A"       | 5   |
| 3    | 33-024-228 |                    | BAR, 6R STD. CYLINDER - "B"       | 5   |
| 4    | 33-050-004 |                    | SPRING, CYLINDER                  | 90  |
| 5    | 33-027-249 |                    | CLIP, SPRING                      | 90  |
| 6    | 48-090240  |                    | CAPSCREW, 3/8 X 2 3/4 NC G5 PLT   | 90  |
| 7    | 62-010100  |                    | FLATWASHER, 3/8" STANDARD PLT     | 90  |
| 8    | 72-010051  |                    | LOCKNUT, 3/8 NYLON INSERT HVY PLT | 90  |
| 9    | 48-090520  |                    | CAPSCREW, 7/16 X 2 1/2 NC G5 PLT  | 30  |
| 10   | 62-010150  |                    | FLATWASHER, 7/16" STANDARD PLT    | 30  |
| 11   | 72-010075  |                    | LOCKNUT, 7/16 NC STOVER GD B PLT  | 30  |

# LARGE B CYLINDER (74-181-00019)

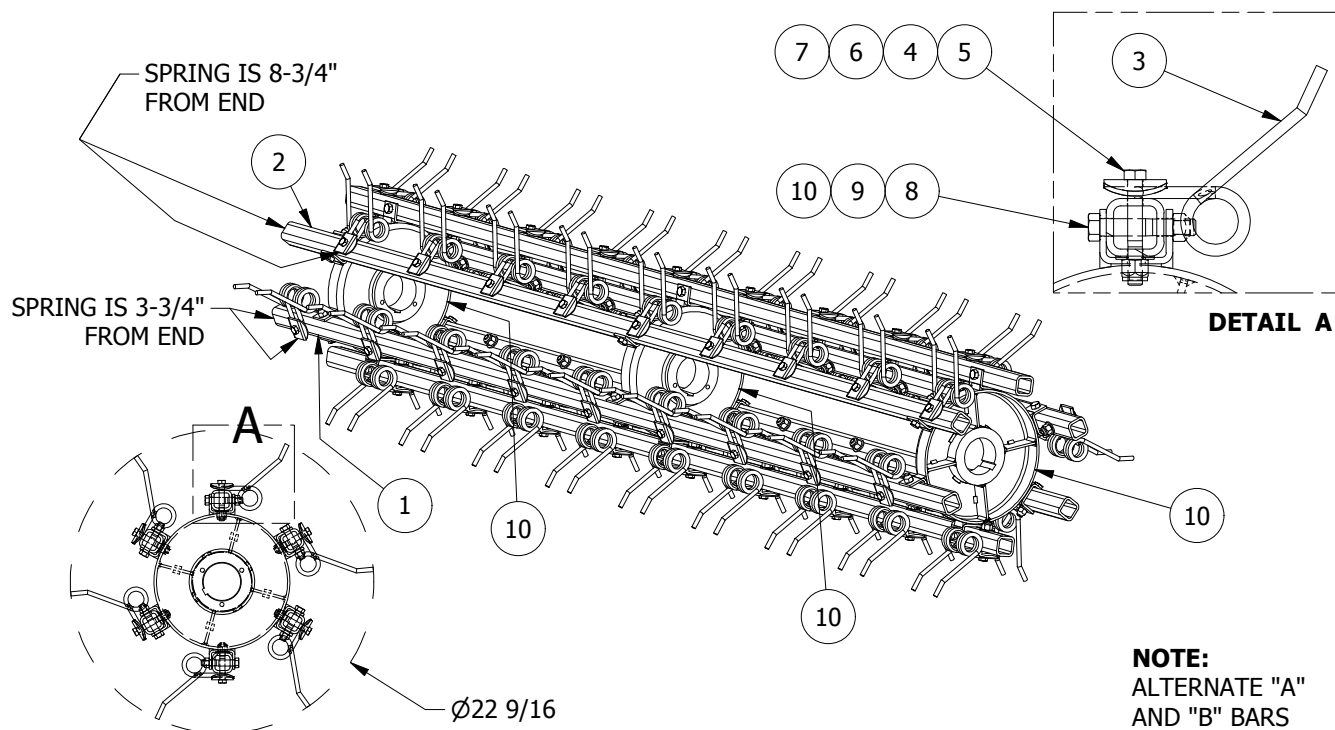
**NOTE:**  
ALTERNATE "A"  
AND "B" BARS



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                       | QTY |
|------|------------|--------------------|-----------------------------------|-----|
| 1    | 33-070-341 |                    | END, CYLINDER #4                  | 3   |
| 2    | 33-024-227 |                    | BAR, 6R STD. CYLINDER - "A"       | 5   |
| 3    | 33-024-228 |                    | BAR, 6R STD. CYLINDER - "B"       | 5   |
| 4    | 33-050-004 |                    | SPRING, CYLINDER                  | 90  |
| 5    | 33-027-249 |                    | CLIP, SPRING                      | 90  |
| 6    | 48-090240  |                    | CAPSCREW, 3/8 X 2 3/4 NC G5 PLT   | 90  |
| 7    | 62-010100  |                    | FLATWASHER, 3/8" STANDARD PLT     | 90  |
| 8    | 72-010051  |                    | LOCKNUT, 3/8 NYLON INSERT HVY PLT | 90  |
| 9    | 48-090520  |                    | CAPSCREW, 7/16 X 2 1/2 NC G5 PLT  | 30  |
| 10   | 62-010150  |                    | FLATWASHER, 7/16" STANDARD PLT    | 30  |
| 11   | 72-010075  |                    | LOCKNUT, 7/16 NC STOVER GD B PLT  | 30  |

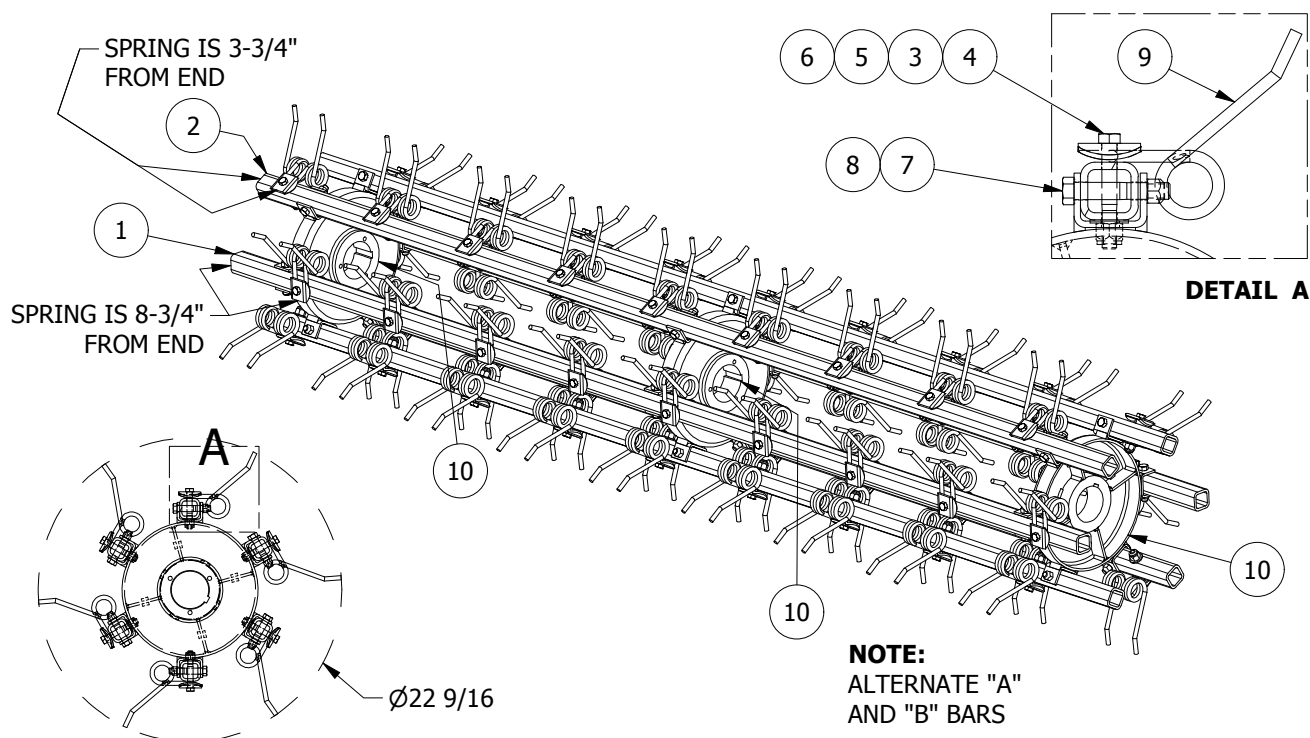


## SMALL A CYLINDER (74-181-00021)



| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|--------------|-----------------|-----------------------------------|-----|
| 1    | 33-024-227   |                 | BAR, 6R STD. CYLINDER - "A"       | 3   |
| 2    | 33-024-228   |                 | BAR, 6R STD. CYLINDER - "B"       | 3   |
| 3    | 33-050-004   |                 | SPRING, CYLINDER                  | 54  |
| 4    | 33-027-249   |                 | CLIP, SPRING                      | 54  |
| 5    | 48-090240    |                 | CAPSCREW, 3/8 X 2 3/4 NC G5 PLT   | 54  |
| 6    | 62-010100    |                 | FLATWASHER, 3/8" STANDARD PLT     | 54  |
| 7    | 72-010051    |                 | LOCKNUT, 3/8 NYLON INSERT HVY PLT | 54  |
| 8    | 48-090520    |                 | CAPSCREW, 7/16 X 2 1/2 NC G5 PLT  | 18  |
| 9    | 72-010075    |                 | LOCKNUT, 7/16 NC STOVER GD B PLT  | 18  |
| 10   | 74-180-00106 |                 | END, REAR CYL                     | 3   |

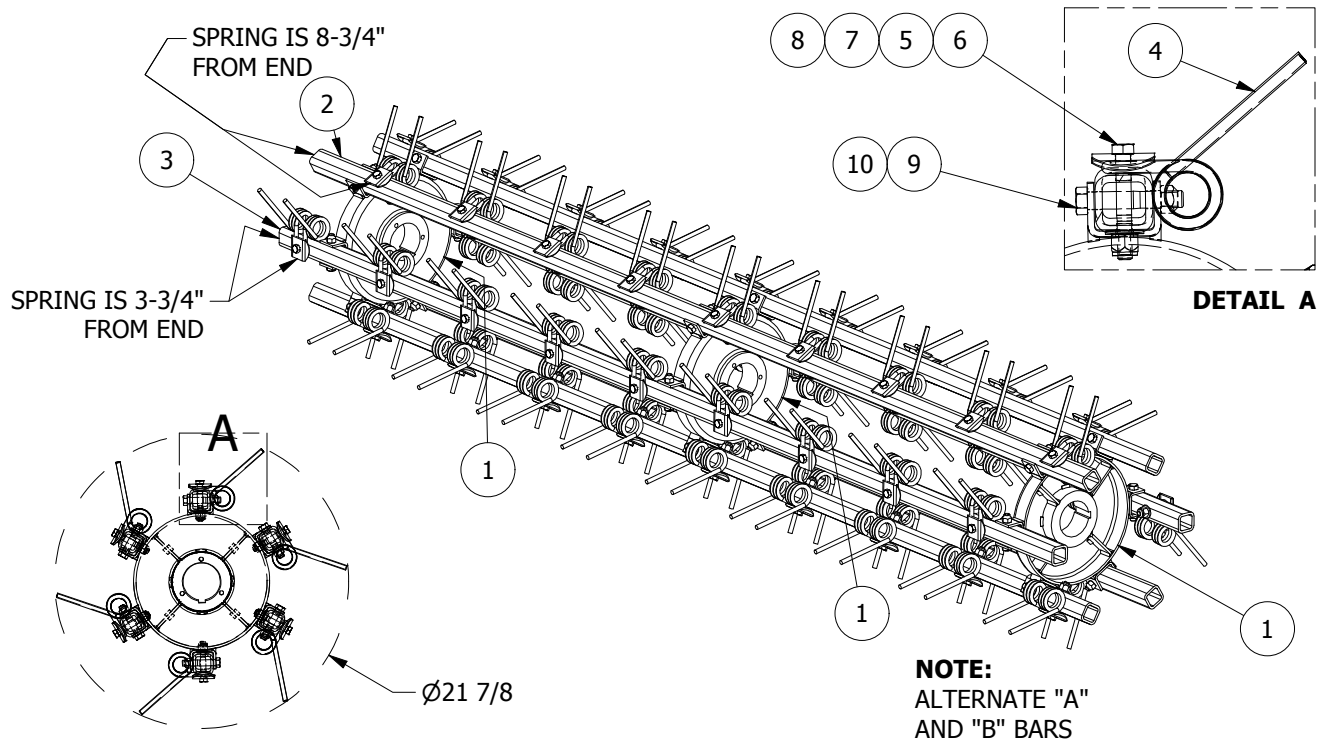
## SMALL B CYLINDER (74-181-00022)



| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|--------------|-----------------|-----------------------------------|-----|
| 1    | 33-024-227   |                 | BAR, 6R STD. CYLINDER - "A"       | 3   |
| 2    | 33-024-228   |                 | BAR, 6R STD. CYLINDER - "B"       | 3   |
| 3    | 33-027-249   |                 | CLIP, SPRING                      | 54  |
| 4    | 48-090240    |                 | CAPSCREW, 3/8 X 2 3/4 NC G5 PLT   | 54  |
| 5    | 62-010100    |                 | FLATWASHER, 3/8" STANDARD PLT     | 54  |
| 6    | 72-010051    |                 | LOCKNUT, 3/8 NYLON INSERT HVY PLT | 54  |
| 7    | 48-090520    |                 | CAPSCREW, 7/16 X 2 1/2 NC G5 PLT  | 18  |
| 8    | 72-010075    |                 | LOCKNUT, 7/16 NC STOVER GD B PLT  | 18  |
| 9    | 33-050-004   |                 | SPRING, CYLINDER                  | 54  |
| 10   | 74-180-00106 |                 | END, REAR CYL                     | 3   |

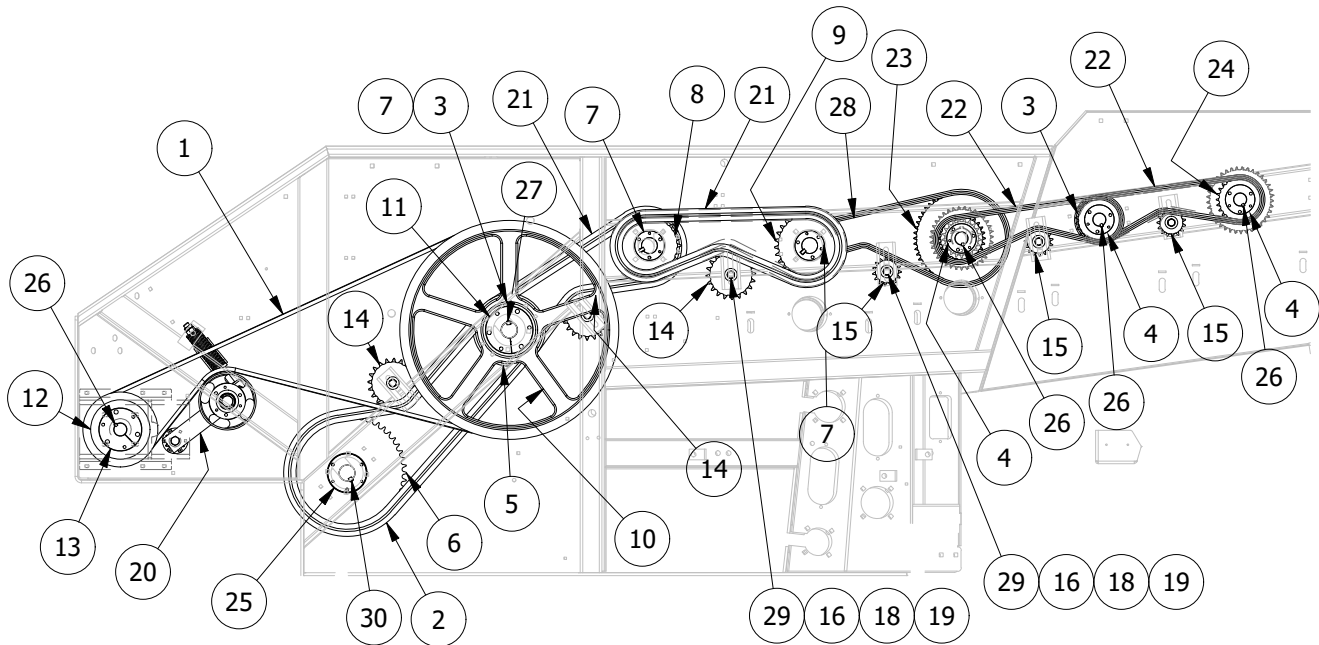


## SMALL B END CYLINDER (74-181-00075)



| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|--------------|-----------------|-----------------------------------|-----|
| 1    | 74-180-00106 |                 | END, REAR CYL                     | 3   |
| 2    | 33-024-227   |                 | BAR, 6R STD. CYLINDER - "A"       | 3   |
| 3    | 33-024-228   |                 | BAR, 6R STD. CYLINDER - "B"       | 3   |
| 4    | 33-050-023   |                 | REAR CYLINDER SPRING              | 54  |
| 5    | 33-027-249   |                 | CLIP, SPRING                      | 54  |
| 6    | 48-090240    |                 | CAPSCREW, 3/8 X 2 3/4 NC G5 PLT   | 54  |
| 7    | 62-010100    |                 | FLATWASHER, 3/8" STANDARD PLT     | 54  |
| 8    | 72-010051    |                 | LOCKNUT, 3/8 NYLON INSERT HVY PLT | 54  |
| 9    | 48-090520    |                 | CAPSCREW, 7/16 X 2 1/2 NC G5 PLT  | 18  |
| 10   | 72-010075    |                 | LOCKNUT, 7/16 NC STOVER GD B PLT  | 18  |

## LT SIDE DRIVES (74-181-00026)

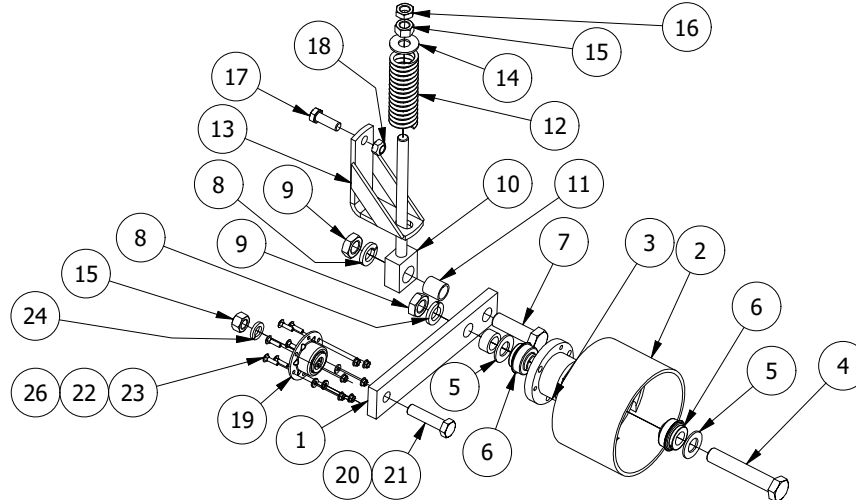


| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                | QTY |
|------|--------------|--------------------|----------------------------|-----|
| 1    | 74-153-00054 |                    | BELT, 3C180-K              | 3   |
| 2    | 74-152-00006 |                    | CHAIN, RC80H100            | 1   |
| 3    | 33-052-046   |                    | SPROCKET, 60Q2626          | 1   |
| 4    | 33-053-028   |                    | BUSHING, Q1 1-3/4          | 3   |
| 5    | 74-152-00035 |                    | SPROCKET, DS80Q26          | 1   |
| 6    | 33-052-067   |                    | SPROCKET, 80R50            | 1   |
| 7    | 33-053-152   |                    | BUSHING, Q1 2 3/16         | 3   |
| 8    | 74-152-00036 |                    | SPROCKET, DS80Q2630        | 1   |
| 9    | 74-152-00037 |                    | SPROCKET, DS80Q29/6026     | 1   |
| 10   | 74-153-00002 |                    | SHEAVE, 3C300F             | 1   |
| 11   | 33-053-150   |                    | TAPER BUSHING, F QD 2 3/16 | 1   |
| 12   | 74-153-00003 |                    | SHEAVE, 3C100E             | 1   |
| 13   | 33-053-091   |                    | TAPER BUSHING, EQD 1 3/4   | 1   |
| 14   | 33-052-021   |                    | #80-20T SPROCKET IDLER     | 3   |
| 15   | 33-052-015   |                    | IDLER, #60-15T SPROCKET    | 3   |
| 16   | 62-010250    |                    | FLATWASHER, 5/8 STD PLT    | 38  |
| 18   | 66-010300    |                    | LOCKWASHER, 5/8 PLT        | 6   |
| 19   | 33-023-098   |                    | BLOCK, IDLER               | 6   |
| 20   | 74-181-00053 |                    | ASSY, MAIN DRV IDLER       | 1   |
| 21   | 74-152-00011 |                    | CHAIN, RC80H74             | 2   |

**LT SIDE DRIVES (Cont)**  
**(74-181-00026)**

| <b>ITEM</b> | <b>PART NO</b> | <b>SERIAL<br/>NO OR YR</b> | <b>DESCRIPTION</b>              | <b>QTY</b> |
|-------------|----------------|----------------------------|---------------------------------|------------|
| 22          | 33-052-081     |                            | CHAIN, RC60H80                  | 2          |
| 23          | 33-052-072     |                            | SPROCKET, 60Q5426               | 1          |
| 24          | 33-052-043     |                            | SPROCKET, 60Q26                 | 1          |
| 25          | 33-053-153     |                            | TAPER BUSHING, R1 X 2-3/16      | 1          |
| 26          | 33-026-087     |                            | KEY, 3/8" x 2-1/2"              | 4          |
| 27          | 33-026-257     |                            | KEY, 1/2 X 3 3/4                | 1          |
| 28          | 33-052-001     |                            | CHAIN, RC-60H98P                | 1          |
| 29          | 48-090985      |                            | CAPSCREW, 5/8 X 2-3/4 NC G5 PLT | 6          |
| 30          | 33-026-128     |                            | KEY, 1/2 X 2-1/2                | 1          |

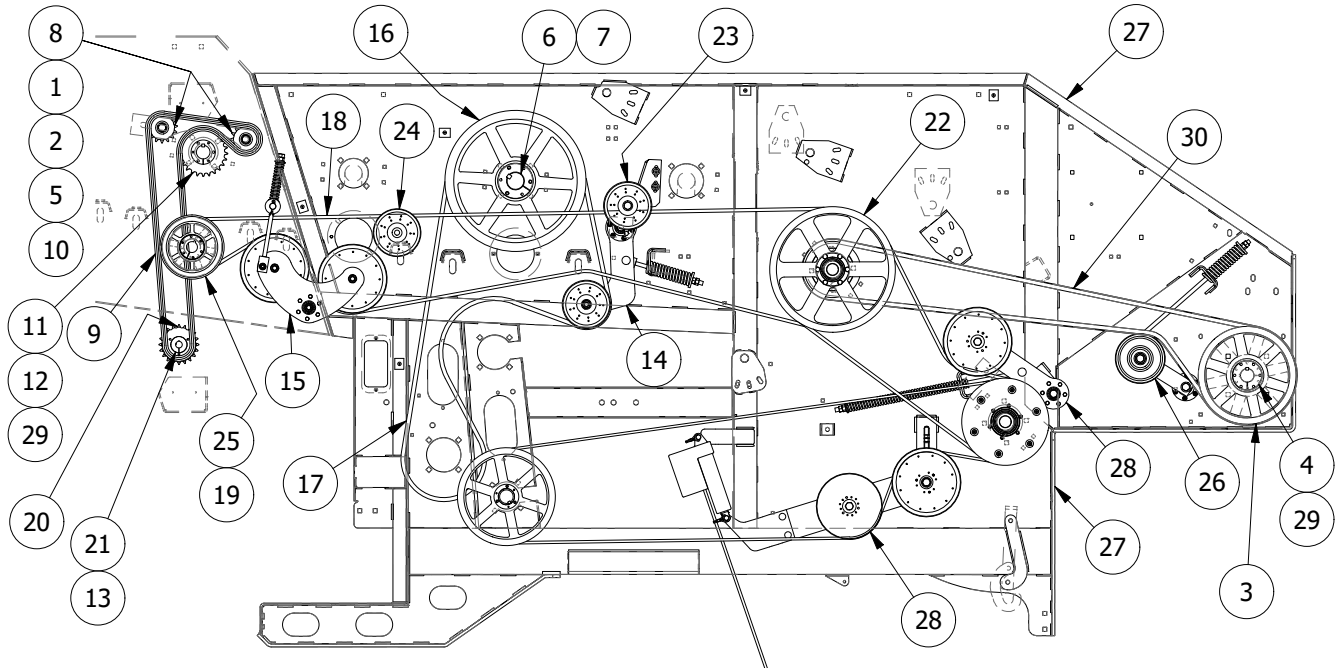
# **MAIN DRV IDLER ASSY** **(74-181-00053)**



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                        | QTY |
|------|--------------|--------------------|------------------------------------|-----|
| 1    | 74-123-00025 |                    | ARM, MAIN DRV IDLER                | 1   |
| 2    | 33-053-095   |                    | IDLER, 8" FLAT BELT                | 1   |
| 3    | 33-053-154   |                    | TAPER BUSHING, SF-SPECIAL          | 1   |
| 4    | 48-100610    |                    | CAPSCREW_1 X 5 1/2 NC GRD 5        | 1   |
| 5    | 62-020050    |                    | FLATWASHER, 1 SAE PLT              | 2   |
| 6    | 33-051-012   |                    | BEARING, 205-1"W/RING&COLLAR       | 2   |
| 7    | 48-100490    |                    | CAPSCREW, 1 X 3 1/4 NC G5 PLT      | 1   |
| 8    | 66-010450    |                    | LOCKWASHER, 1" PLT                 | 2   |
| 9    | 70-010255    |                    | JAMNUT, 1" NC PLT                  | 2   |
| 10   | 33-070-109   |                    | ATTACHMENT, BOLT                   | 1   |
| 11   | 33-024-406   |                    | BUSHING, IDLER BOLT                | 1   |
| 12   | 33-050-372   |                    | SPRING, .262 X 6 COMPRESSION       | 1   |
| 13   | 33-070-108   |                    | BRACKET, ANCHOR                    | 1   |
| 14   | 62-010300    |                    | FLATWASHER, 3/4 STD PLT            | 1   |
| 15   | 68-010350    |                    | HEXNUT, 3/4 PLT                    | 2   |
| 16   | 70-010150    |                    | JAMNUT, 3/4 NC PLT                 | 1   |
| 17   | 48-090920    |                    | CAPSCREW, 5/8 X 1 3/4 G5 PLT       | 1   |
| 18   | 72-020050    |                    | LOCKNUT, 5/8 NC STOVER GD C PLT    | 1   |
| 19   | 74-151-00005 |                    | BEARING, 3/4 AGRIHUB               | 1   |
| 20   | 62-020045    |                    | FLATWASHER, 3/4 SAE PLT            | 2   |
| 21   | 48-091375    |                    | CAPSCREW, 3/4 X 3 NC G5 PLT        | 1   |
| 22   | 78-020040    |                    | 1/4" WHIZ NUT                      | 6   |
| 23   | 52-049010    |                    | CARRIAGE BOLT, 1/4 X 1 NC GD 5 PLT | 6   |
| 24   | 66-010350    |                    | LOCKWASHER, 3/4 PLT                | 1   |
| 25   | 33-024-392   |                    | SPACER, IDLER BEARING              | 1   |
| 26   | 62-010010    |                    | FLATWASHER, 1/4 STD PLT            | 6   |

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## RT SIDE DRIVES (74-181-00033)

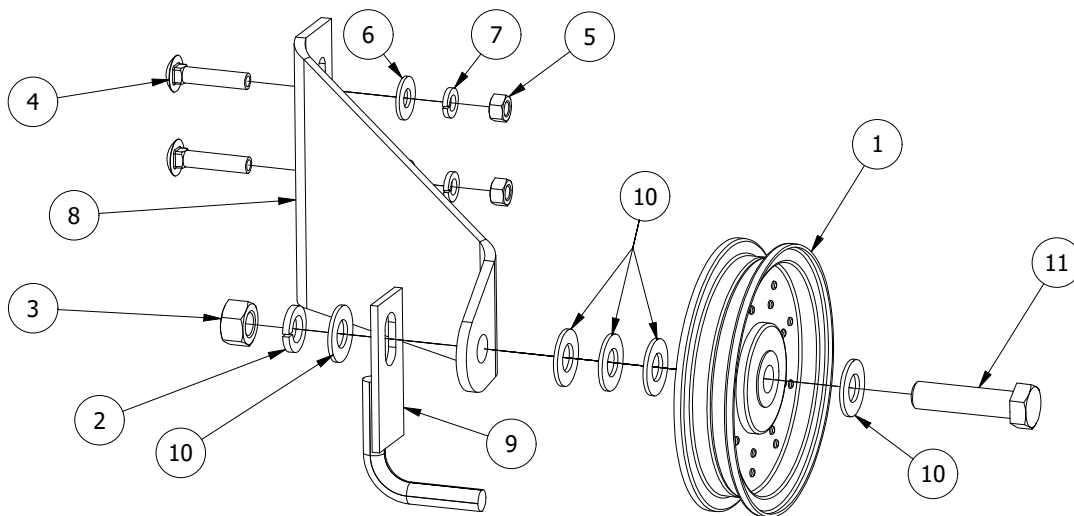


| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                     | QTY |
|------|--------------|--------------------|---------------------------------|-----|
| 1    | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT         | 10  |
| 2    | 66-010300    |                    | LOCKWASHER, 5/8 PLT             | 2   |
| 3    | 74-153-00023 |                    | SHEAVE, 3B124SK                 | 1   |
| 4    | 33-053-148   |                    | BUSHING, 1-3/4 SK-QD            | 1   |
| 5    | 33-023-098   |                    | BLOCK, IDLER                    | 2   |
| 6    | 33-053-151   |                    | TAPER BUSHING, SF QD 2 3/16     | 1   |
| 7    | 33-026-128   |                    | KEY, 1/2 X 2-1/2                | 1   |
| 8    | 33-052-015   |                    | IDLER, #60-15T SPROCKET         | 2   |
| 9    | 33-052-004   |                    | CHAIN, RC60H120                 | 1   |
| 10   | 48-090983    |                    | CAPSCREW, 5/8 X 2 1/4 NC G5 PLT | 2   |
| 11   | 03-052-060   |                    | SPROCKET, 60SDS25 - 1.188       | 1   |
| 12   | 33-053-077   |                    | BUSHING, 1 3/4 SDS              | 1   |
| 13   | 33-026-280   |                    | KEY, 3/16 X 1 1/4               | 1   |
| 14   | 74-181-00058 |                    | ASSY, CAM IDLER                 | 1   |
| 15   | 74-181-00059 |                    | ASSY, AF IDLER                  | 1   |
| 16   | 74-153-00043 |                    | SHEAVE, 2C180SF                 | 1   |
| 17   | 74-153-00053 |                    | BELT, CC136-K                   | 1   |
| 18   | 74-153-00055 |                    | BELT, B210-K                    | 1   |
| 19   | 72-053-010   |                    | BUSHING, SDS 1 7/16             | 1   |
| 20   | 42-052-029   |                    | SPROCKET, H60SDS20              | 1   |

**RT SIDE DRIVES (Cont)**  
**(74-181-00033)**

| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION              | QTY |
|------|--------------|--------------------|--------------------------|-----|
| 21   | 33-053-079   |                    | BUSHING, 7/8 SDS         | 1   |
| 22   | 74-181-00165 |                    | SHEAVE ASSY, STEP UP     | 1   |
| 23   | 74-181-00175 |                    | ASSEMBLY, AL IDLER FRONT | 1   |
| 24   | 03-053-023   |                    | IDLER, 1" x 5-1/2"       | 1   |
| 25   | 72-053-003   |                    | SHEAVE, 1B80SDS          | 1   |
| 26   | 74-181-00192 |                    | ASSY, FAN PB IDLER       | 1   |
| 27   | 74-180-00053 |                    | FRAME, RT MAIN           | 1   |
| 28   | 74-181-00195 |                    | VARIATOR ASSY            | 1   |
| 29   | 33-026-087   |                    | KEY, 3/8" x 2-1/2"       | 2   |
| 30   | 74-153-00005 |                    | BELT, 3B144K             | 1   |

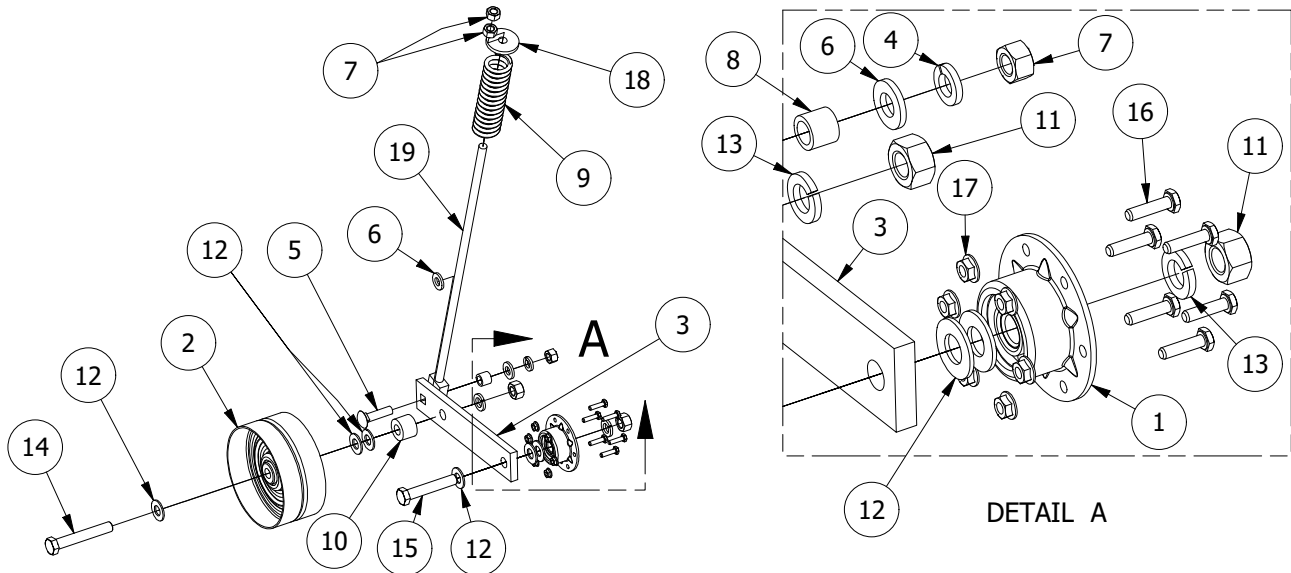
**AL IDLER FRONT ASSEMBLY**  
**(74-181-00175)**



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                     | QTY |
|------|--------------|--------------------|---------------------------------|-----|
| 1    | 03-053-023   |                    | IDLER, 1" x 5-1/2"              | 1   |
| 2    | 66-010300    |                    | LOCKWASHER, 5/8 PLT             | 1   |
| 3    | 68-010300    |                    | HEXNUT, 5/8 PLT                 | 1   |
| 4    | 52-050048    |                    | CARRIAGE SCREW, 3/8 X 1 3/4 G5  | 2   |
| 5    | 68-010150    |                    | HEXNUT, 3/8 PLT                 | 2   |
| 6    | 62-010100    |                    | FLATWASHER, 3/8" STANDARD PLT   | 2   |
| 7    | 66-010150    |                    | LOCKWASHER, 3/8 PLT             | 2   |
| 8    | 74-127-00433 |                    | BRKT, AF IDLER FRONT            | 1   |
| 9    | 74-180-00139 |                    | SUPPORT, PEG BELT               | 1   |
| 10   | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT         | 5   |
| 11   | 48-090984    |                    | CAPSCREW, 5/8 X 2 1/2 NC G5 PLT | 1   |

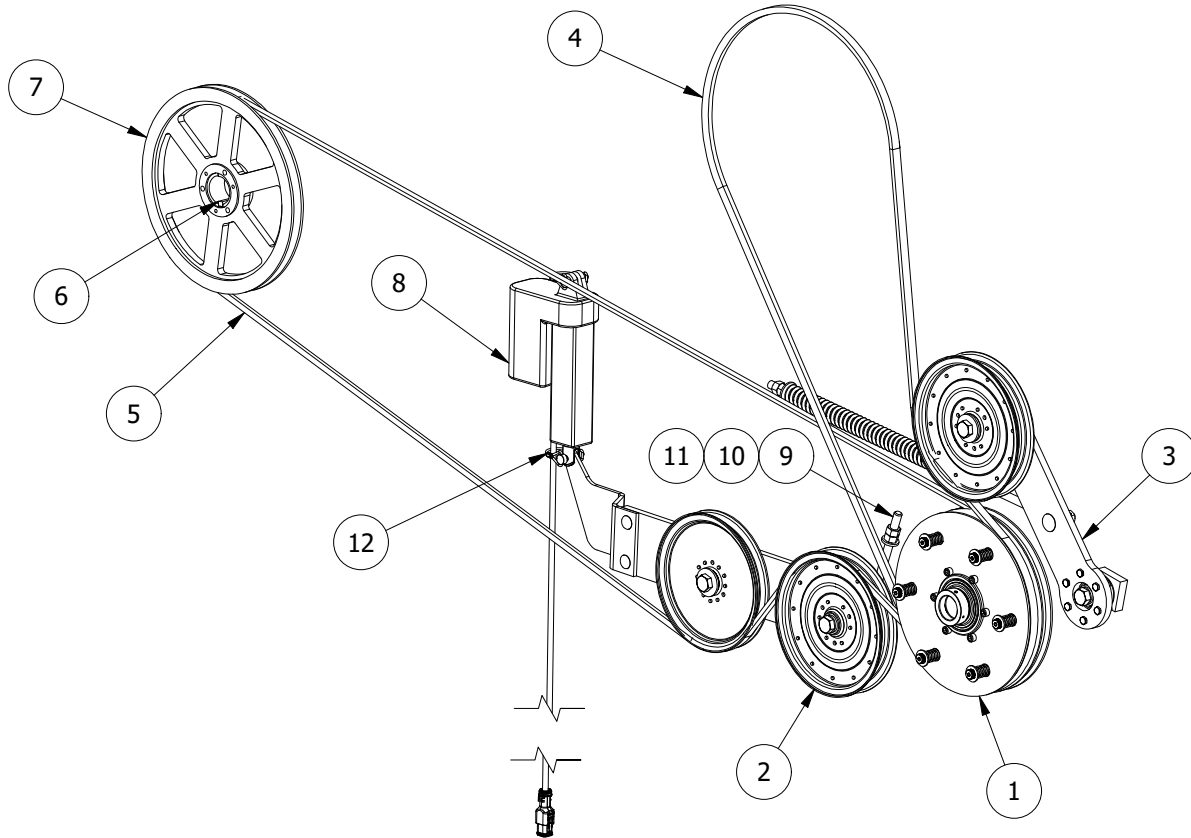


## FAN PB IDLER ASSEMBLY (74-181-00192)



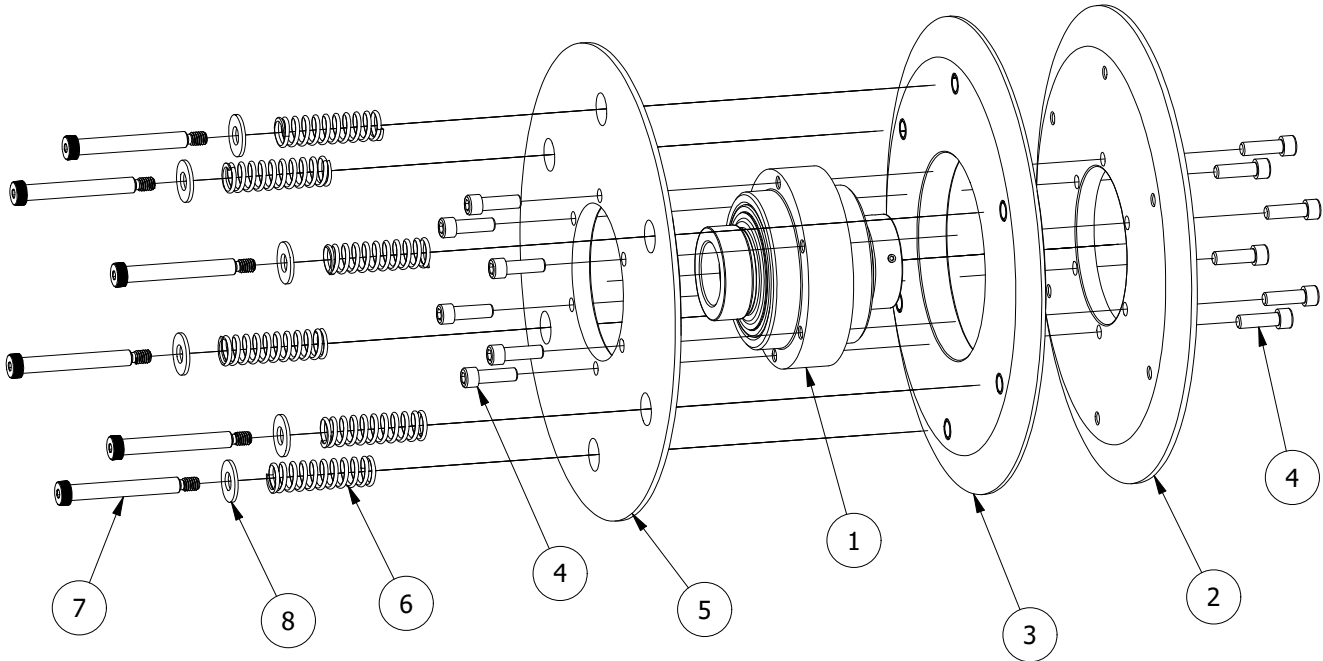
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                      | QTY |
|------|--------------|--------------------|----------------------------------|-----|
| 1    | 72-051-006   |                    | BEARING, 5/8 AGRIHUB             | 1   |
| 2    | 33-053-189   |                    | IDLER, PULLEY 3 X 6 1/2          | 1   |
| 3    | 74-123-00110 |                    | ARM, FAN PB IDLER                | 1   |
| 4    | 66-010250    |                    | LOCKWASHER, 1/2" REGULAR PLT     | 1   |
| 5    | 52-050178    |                    | CARRIAGE BOLT, 1/2 X 2 NC G5 PLT | 1   |
| 6    | 17-050-003   |                    | FLATWASHER, 1/2" HARDENED        | 2   |
| 7    | 68-010250    |                    | HEXNUT, 1/2 PLT                  | 3   |
| 8    | 15-026-003   |                    | BUSHING, LINKAGE                 | 1   |
| 9    | 33-050-372   |                    | SPRING, .262 X 6 COMPRESSION     | 1   |
| 10   | 33-024-057   |                    | SPACER, IDLER 1"                 | 1   |
| 11   | 68-010300    |                    | HEXNUT, 5/8 PLT                  | 2   |
| 12   | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT          | 6   |
| 13   | 66-010300    |                    | LOCKWASHER, 5/8 PLT              | 2   |
| 14   | 48-091060    |                    | CAPSCREW, 5/8 X 4 G5 PLT         | 1   |
| 15   | 48-091050    |                    | CAPSCREW, 5/8 X 3-1/2 NC G5 PLT  | 1   |
| 16   | 48-090015    |                    | CAPSCREW, 1/4 X 1 NC G5 PLT      | 6   |
| 17   | 78-020040    |                    | 1/4" WHIZ NUT                    | 6   |
| 18   | 33-026-439   |                    | TOP, SPRING                      | 1   |
| 19   | 74-180-00029 |                    | DRAWBOLT, FAN IDLER              | 1   |

## VARIATOR ASSY (74-181-00195)



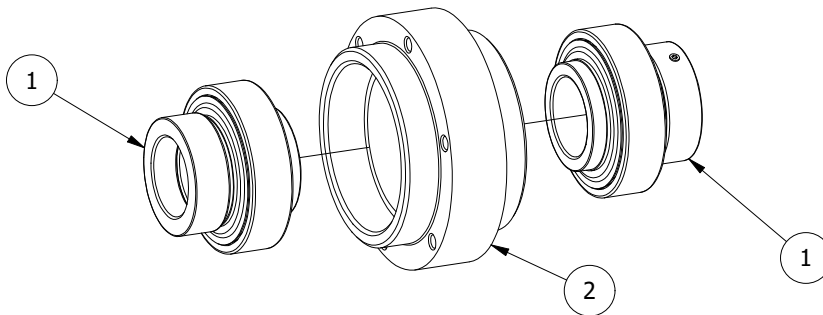
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                | QTY |
|------|--------------|--------------------|----------------------------|-----|
| 1    | 74-181-00183 |                    | SHEAVE ASSY, VARIATOR      | 1   |
| 2    | 74-181-00185 |                    | ARM ASSY, VARIATOR         | 1   |
| 3    | 74-181-00188 |                    | ARM ASSY, IDLER            | 1   |
| 4    | 74-153-00070 |                    | BELT, B100K                | 1   |
| 5    | 74-153-00075 |                    | BELT, B173K                | 1   |
| 6    | 33-053-077   |                    | BUSHING, 1 3/4 SDS         | 1   |
| 7    | 74-153-00085 |                    | SHEAVE, 1B124SDS           | 1   |
| 8    | 74-162-00016 |                    | ACTUATOR, 4KN WITH DT PLUG | 1   |
| 9    | 74-180-00147 |                    | DRAWBOLT, IDLER            | 1   |
| 10   | 68-010250    |                    | HEXNUT, 1/2 PLT            | 2   |
| 11   | 17-050-003   |                    | FLATWASHER, 1/2" HARDENED  | 1   |
| 12   | 72-050-053   |                    | PIN, 3/8 X 1 1/8 SNAP PIN  | 2   |

## VARIATOR SHEAVE ASSEMBLY (74-181-00183)



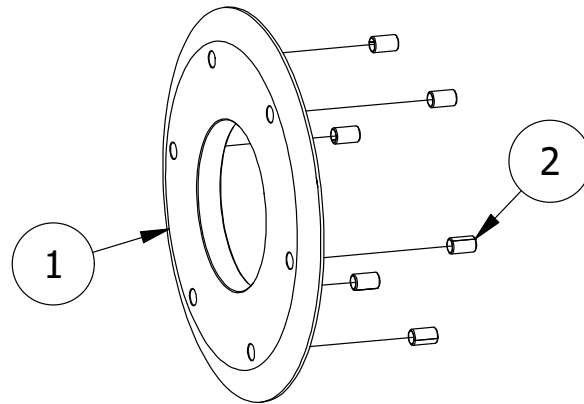
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                      | QTY |
|------|--------------|--------------------|----------------------------------|-----|
| 1    | 74-181-00182 |                    | HUB ASSY, VARIATOR               | 1   |
| 2    | 74-153-00088 |                    | PLATE, VARIATOR OUTER B          | 1   |
| 3    | 74-181-00196 |                    | PLATE ASSY, VARIATOR INNER       | 1   |
| 4    | 50-080510    |                    | CAPSCREW, 5/16-18 X 1 SOC HD PLT | 12  |
| 5    | 74-153-00087 |                    | PLATE, VARIATOR OUTER A          | 1   |
| 6    | 74-150-00048 |                    | SPRING, 0.72 X 2.5 COMPRESSION   | 6   |
| 7    | 74-150-00013 |                    | BOLT, SHOULDER 3/8 X 2-3/4 PLT   | 6   |
| 8    | 62-010100    |                    | FLATWASHER, 3/8" STANDARD PLT    | 6   |

## VARIATOR HUB ASSEMBLY (74-181-00182)



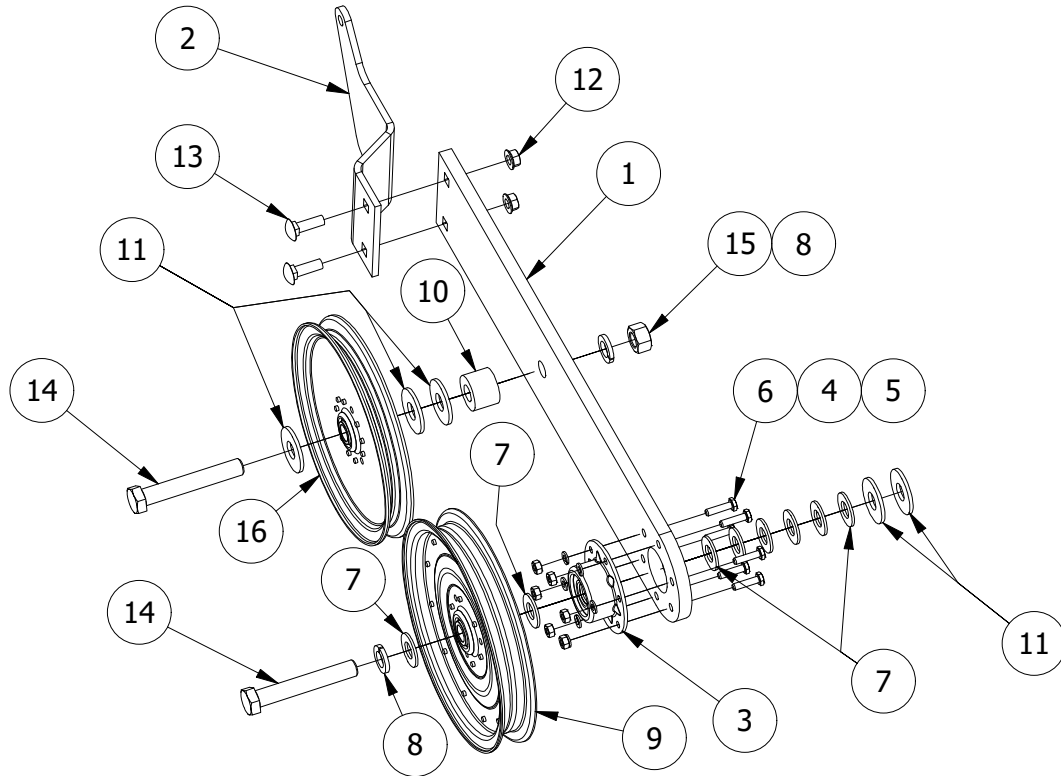
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                | QTY |
|------|--------------|--------------------|----------------------------|-----|
| 1    | 74-151-00004 |                    | BEARING, 1-1/2 CYL TRI-PLY | 2   |
| 2    | 74-124-00051 |                    | HUB, VARIATOR              | 1   |

**VARIATOR INNER PLATE ASSEMBLY  
(74-181-00196)**



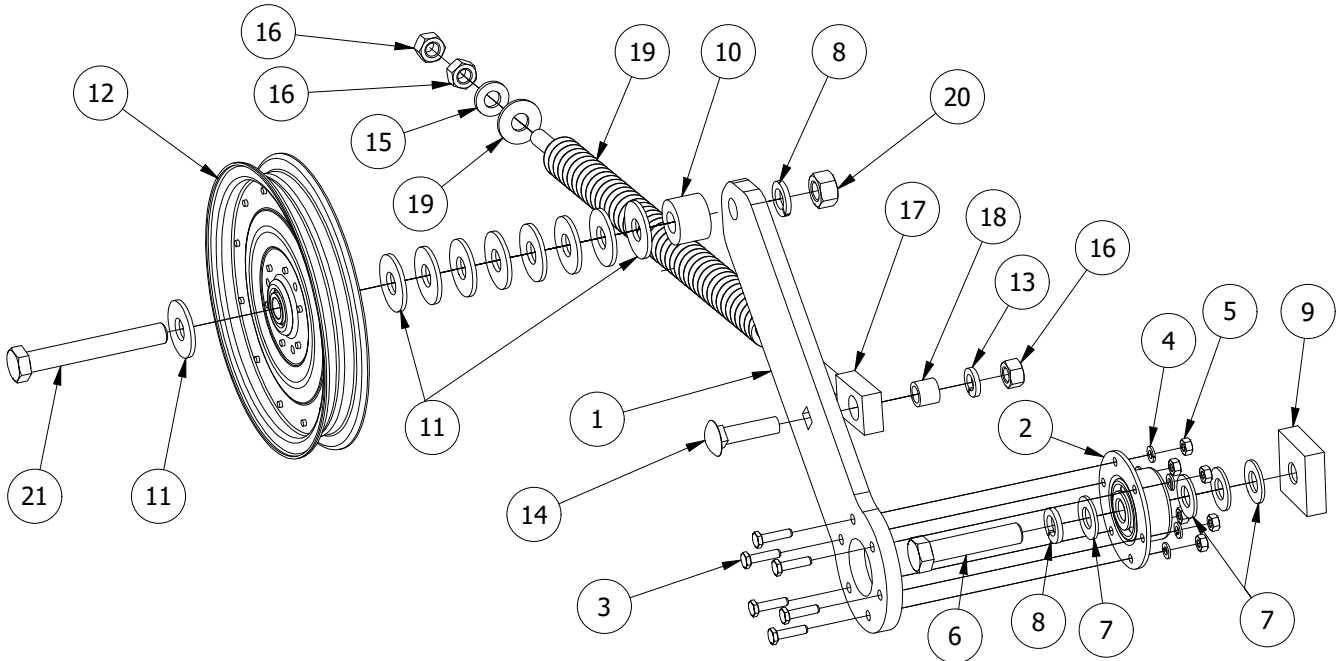
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION           | QTY |
|------|--------------|--------------------|-----------------------|-----|
| 1    | 74-153-00089 |                    | PLATE, VARIATOR INNER | 1   |
| 2    | 74-151-00014 |                    | BEARING, 3/8 X 3/4 TU | 6   |

## VARIATOR ARM ASSY ASSEMBLY (74-181-00185)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 74-127-00460 |                    | ARM, VS IDLER                        | 1   |
| 2    | 74-127-00462 |                    | END, IDLER ARM                       | 1   |
| 3    | 72-051-006   |                    | BEARING, 5/8 AGRIHUB                 | 1   |
| 4    | 68-010050    |                    | HEXNUT, 1/4 PLT                      | 6   |
| 5    | 66-010050    |                    | LOCKWASHER, 1/4 PLT                  | 6   |
| 6    | 48-090015    |                    | CAPSCREW, 1/4 X 1 NC G5 PLT          | 6   |
| 7    | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT              | 9   |
| 8    | 66-010300    |                    | LOCKWASHER, 5/8 PLT                  | 2   |
| 9    | 33-053-070   |                    | IDLER, 1 X 8 W/ 5/8 BRG              | 1   |
| 10   | 33-024-057   |                    | SPACER, IDLER 1"                     | 1   |
| 11   | 62-010250    |                    | FLATWASHER, 5/8 STD PLT              | 5   |
| 12   | 78-020300    |                    | 3/8" WHIZ NUT                        | 2   |
| 13   | 52-050040    |                    | CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT | 2   |
| 14   | 48-091060    |                    | CAPSCREW, 5/8 X 4 G5 PLT             | 2   |
| 15   | 68-010300    |                    | HEXNUT, 5/8 PLT                      | 1   |
| 16   | 74-153-00086 |                    | IDLER,V 8 9/16"OD X 5/8" BORE BELT   | 1   |

## IDLER ARM ASSEMBLY (74-181-00188)



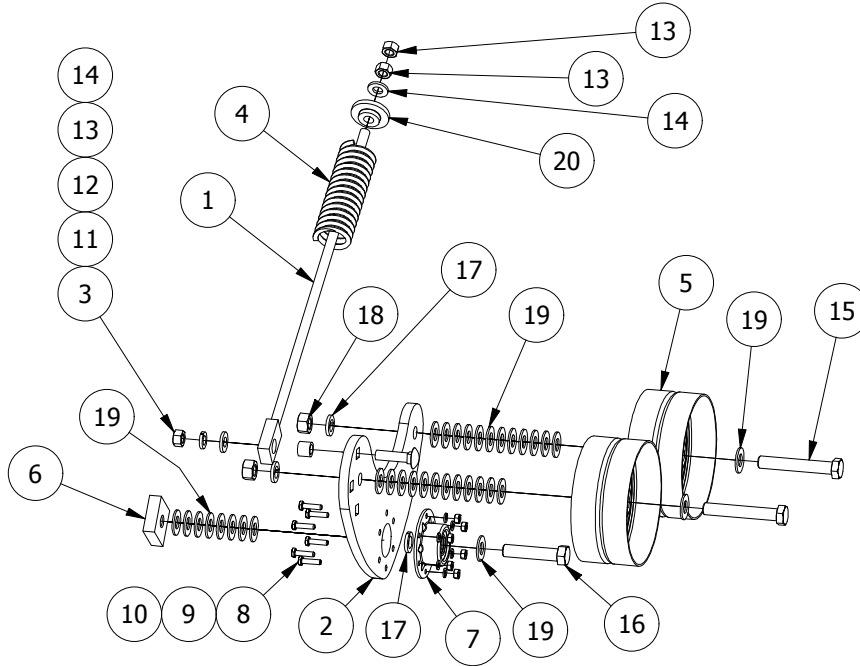
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                      | QTY |
|------|--------------|-----------------|----------------------------------|-----|
| 1    | 74-127-00463 |                 | ARM, IDLER TENSIONER             | 1   |
| 2    | 72-051-006   |                 | BEARING, 5/8 AGRIHUB             | 1   |
| 3    | 48-090015    |                 | CAPSCREW, 1/4 X 1 NC G5 PLT      | 6   |
| 4    | 66-010050    |                 | LOCKWASHER, 1/4 PLT              | 6   |
| 5    | 68-010050    |                 | HEXNUT, 1/4 PLT                  | 6   |
| 6    | 48-091000    |                 | CAPSCREW, 5/8 x 3 NC G5 PLT      | 1   |
| 7    | 62-020040    |                 | FLATWASHER, 5/8 SAE PLT          | 4   |
| 8    | 66-010300    |                 | LOCKWASHER, 5/8 PLT              | 2   |
| 9    | 33-023-098   |                 | BLOCK, IDLER                     | 1   |
| 10   | 33-024-057   |                 | SPACER, IDLER 1"                 | 1   |
| 11   | 62-010250    |                 | FLATWASHER, 5/8 STD PLT          | 9   |
| 12   | 33-053-070   |                 | IDLER, 1 X 8 W/ 5/8 BRG          | 1   |
| 13   | 66-010250    |                 | LOCKWASHER, 1/2" REGULAR PLT     | 1   |
| 14   | 52-050178    |                 | CARRIAGE BOLT, 1/2 X 2 NC G5 PLT | 1   |
| 15   | 17-050-003   |                 | FLATWASHER, 1/2" HARDENED        | 2   |
| 16   | 68-010250    |                 | HEXNUT, 1/2 PLT                  | 3   |
| 17   | 74-180-00151 |                 | DRAWBOLT, VS IDLER               | 1   |
| 18   | 15-026-003   |                 | BUSHING, LINKAGE                 | 1   |
| 19   | 03-050-008   |                 | SPRING, COULTER                  | 1   |
| 19   | 62-010200    |                 | FLATWASHER, 1/2 STD PLT          | 1   |
| 20   | 68-010300    |                 | HEXNUT, 5/8 PLT                  | 1   |
| 21   | 48-091075    |                 | CAPSCREW, 5/8 X 4 1/2 NC G5 PLT  | 1   |





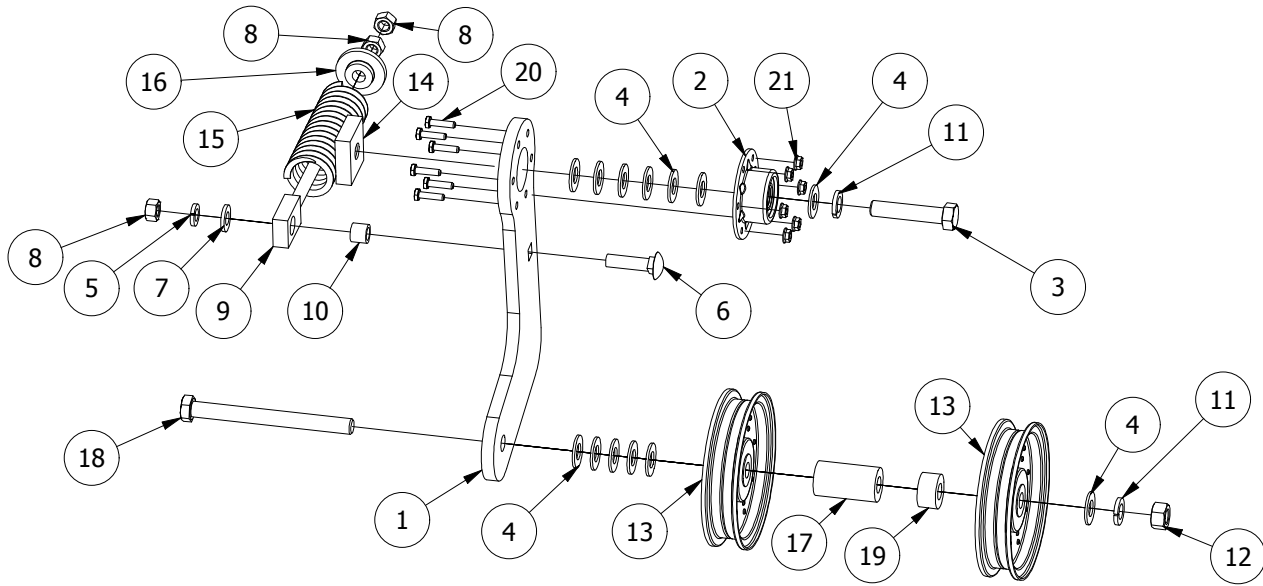


# FAN DRV IDLER ASSY (74-181-00057)



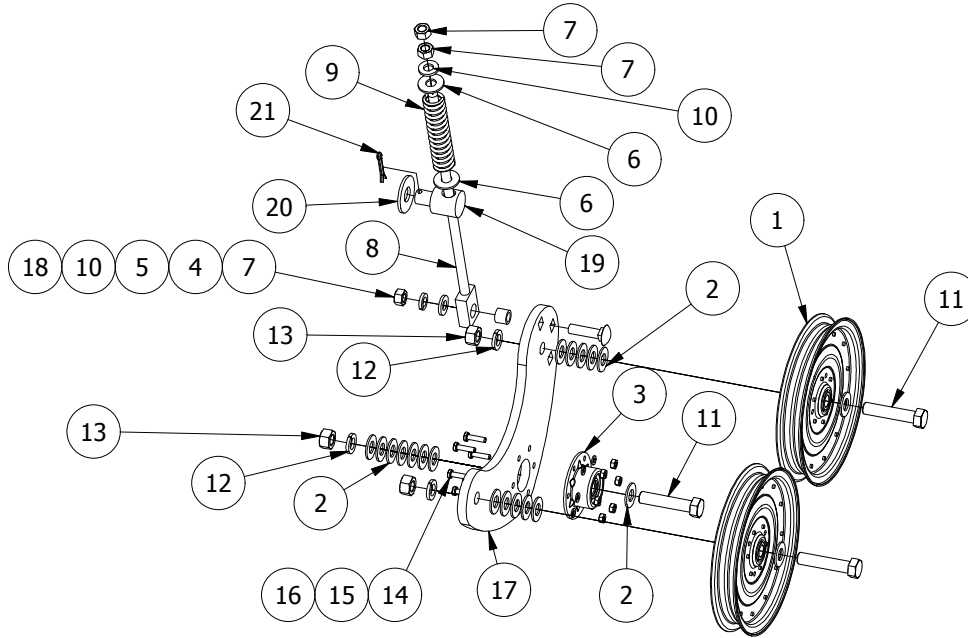
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                      | QTY |
|------|--------------|--------------------|----------------------------------|-----|
| 1    | 74-180-00029 |                    | DRAWBOLT, FAN IDLER              | 1   |
| 2    | 74-127-00058 |                    | PLATE, IDLER MNT                 | 1   |
| 3    | 15-026-003   |                    | BUSHING, LINKAGE                 | 1   |
| 4    | 33-050-372   |                    | SPRING, .262 X 6 COMPRESSION     | 1   |
| 5    | 33-053-189   |                    | IDLER, PULLEY 3 X 6 1/2          | 2   |
| 6    | 33-023-098   |                    | BLOCK, IDLER                     | 1   |
| 7    | 72-051-006   |                    | BEARING, 5/8 FLANGE              | 1   |
| 8    | 48-090015    |                    | CAPSCREW, 1/4 X 1 NC G5 PLT      | 6   |
| 9    | 66-010050    |                    | LOCKWASHER, 1/4 PLT              | 6   |
| 10   | 68-010050    |                    | HEXNUT, 1/4 PLT                  | 6   |
| 11   | 66-010250    |                    | LOCKWASHER, 1/2" REGULAR PLT     | 1   |
| 12   | 52-050178    |                    | CARRIAGE BOLT, 1/2 X 2 NC G5 PLT | 1   |
| 13   | 68-010250    |                    | HEXNUT, 1/2 PLT                  | 3   |
| 14   | 17-050-003   |                    | FLATWASHER, 1/2" HARDENED        | 2   |
| 15   | 48-091060    |                    | CAPSCREW, 5/8 X 4 G5 PLT         | 2   |
| 16   | 48-091000    |                    | CAPSCREW, 5/8 x 3 NC G5 PLT      | 1   |
| 17   | 66-010300    |                    | LOCKWASHER, 5/8 PLT              | 3   |
| 18   | 68-010300    |                    | HEXNUT, 5/8 PLT                  | 2   |
| 19   | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT          | 35  |
| 20   | 33-026-439   |                    | TOP, SPRING                      | 1   |

## CAM IDLER ASSY (74-181-00058)



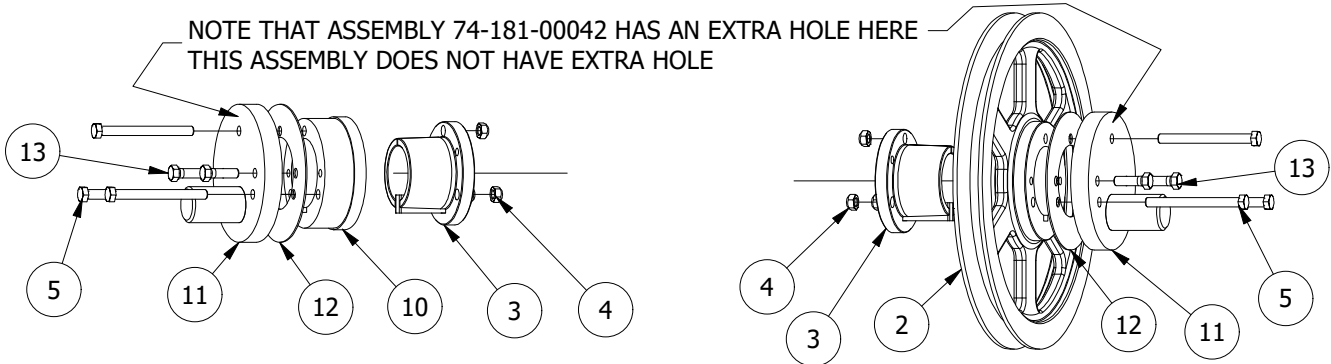
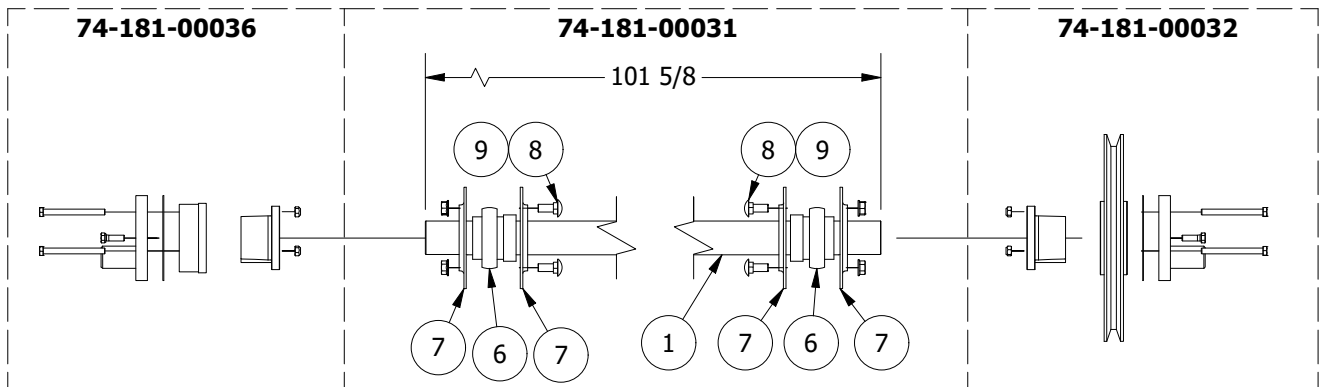
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                      | QTY |
|------|--------------|--------------------|----------------------------------|-----|
| 1    | 74-127-00069 |                    | PLATE, CAM IDLER                 | 1   |
| 2    | 72-051-006   |                    | BEARING, 5/8 FLANGE              | 1   |
| 3    | 48-091000    |                    | CAPSCREW, 5/8 x 3 NC G5 PLT      | 1   |
| 4    | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT          | 13  |
| 5    | 66-010250    |                    | LOCKWASHER, 1/2" REGULAR PLT     | 1   |
| 6    | 52-050178    |                    | CARRIAGE BOLT, 1/2 X 2 NC G5 PLT | 1   |
| 7    | 17-050-003   |                    | FLATWASHER, 1/2" HARDENED        | 1   |
| 8    | 68-010250    |                    | HEXNUT, 1/2 PLT                  | 3   |
| 9    | 33-070-200   |                    | DRAWBOLT, ELEVATOR SPRING IDLER  | 1   |
| 10   | 15-026-003   |                    | BUSHING, LINKAGE                 | 1   |
| 11   | 66-010300    |                    | LOCKWASHER, 5/8 PLT              | 2   |
| 12   | 68-010300    |                    | HEXNUT, 5/8 PLT                  | 1   |
| 13   | 03-053-023   |                    | IDLER, 1" x 5-1/2"               | 2   |
| 14   | 33-023-098   |                    | BLOCK, IDLER                     | 1   |
| 15   | 33-050-372   |                    | SPRING, .262 X 6 COMPRESSION     | 1   |
| 16   | 33-026-439   |                    | TOP, SPRING                      | 1   |
| 17   | 64-024-018   |                    | SPACER, IDLER                    | 1   |
| 18   | 48-091202    |                    | CAPSCREW, 5/8 X 6 1/2 NC G5 PLT  | 1   |
| 19   | 33-024-048   |                    | SPACER, 3/4" IDLER               | 1   |
| 20   | 48-090015    |                    | CAPSCREW, 1/4 X 1 NC G5 PLT      | 6   |
| 21   | 78-020040    |                    | 1/4" WHIZ NUT                    | 6   |

## AF IDLER ASSY (74-181-00059)



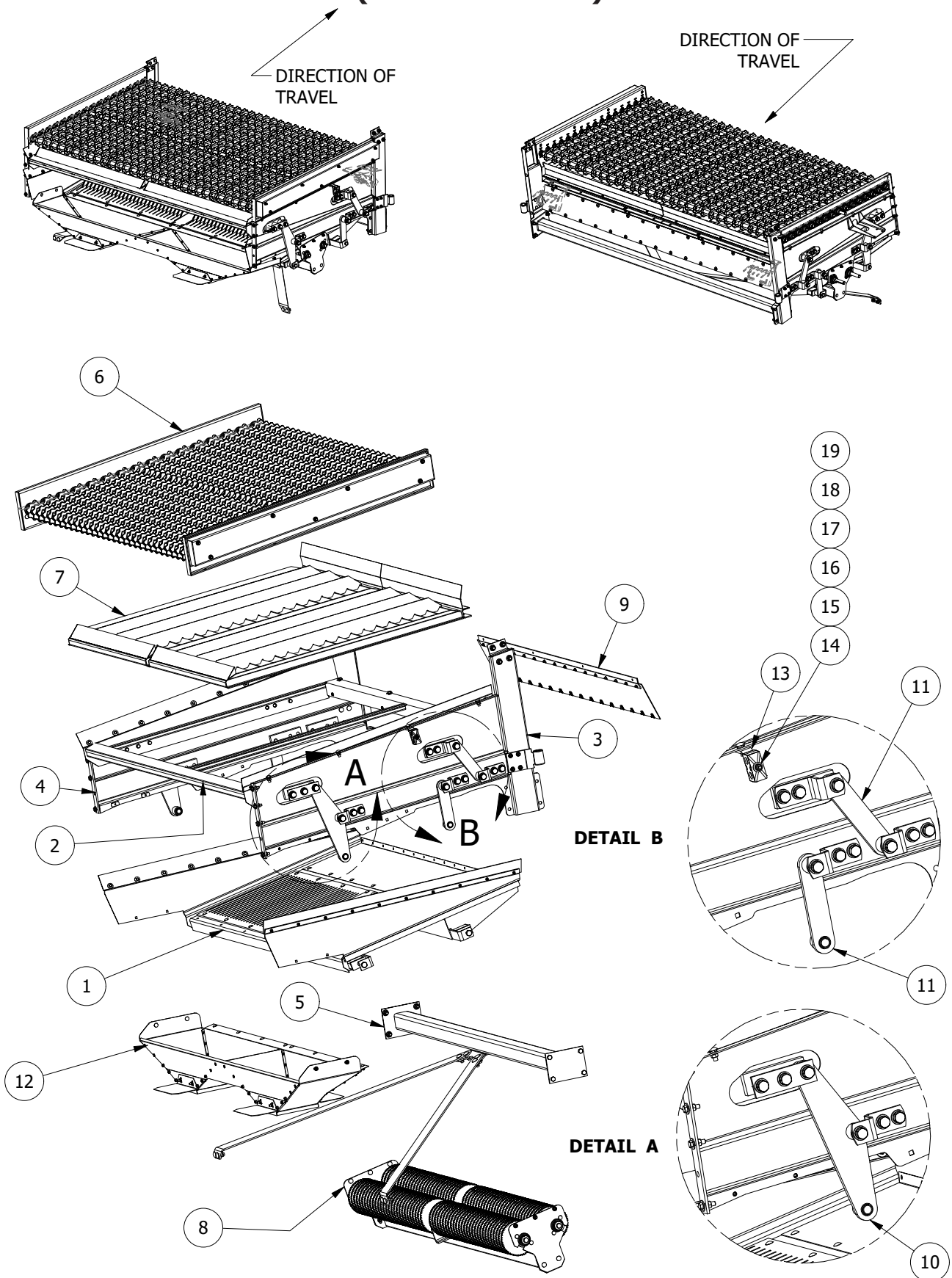
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                      | QTY |
|------|--------------|--------------------|----------------------------------|-----|
| 1    | 33-053-070   |                    | IDLER, 1 X 8 W/ 5/8 BRG          | 2   |
| 2    | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT          | 20  |
| 3    | 72-051-006   |                    | BEARING, 5/8 FLANGE              | 1   |
| 4    | 66-010250    |                    | LOCKWASHER, 1/2" REGULAR PLT     | 1   |
| 5    | 52-050178    |                    | CARRIAGE BOLT, 1/2 X 2 NC G5 PLT | 1   |
| 6    | 62-010200    |                    | FLATWASHER, 1/2 STD PLT          | 2   |
| 7    | 68-010250    |                    | HEXNUT, 1/2 PLT                  | 3   |
| 8    | 74-180-00100 |                    | DRAWBOLT, AF IDLER               | 1   |
| 9    | 11-050-009   |                    | TAIL PLOW SPRING                 | 1   |
| 10   | 17-050-003   |                    | FLATWASHER, 1/2" HARDENED        | 2   |
| 11   | 48-091000    |                    | CAPSCREW, 5/8 x 3 NC G5 PLT      | 3   |
| 12   | 66-010300    |                    | LOCKWASHER, 5/8 PLT              | 3   |
| 13   | 68-010300    |                    | HEXNUT, 5/8 PLT                  | 3   |
| 14   | 48-090015    |                    | CAPSCREW, 1/4 X 1 NC G5 PLT      | 6   |
| 15   | 66-010050    |                    | LOCKWASHER, 1/4 PLT              | 6   |
| 16   | 68-010050    |                    | HEXNUT, 1/4 PLT                  | 6   |
| 17   | 74-127-00058 |                    | PLATE, IDLER MNT                 | 1   |
| 18   | 15-026-003   |                    | BUSHING, LINKAGE                 | 1   |
| 19   | 74-126-00021 |                    | BASE, AF SPRING PIVOT            | 1   |
| 20   | 62-010300    |                    | FLATWASHER, 3/4 STD PLT          | 1   |
| 21   | 76-010100    |                    | COTTER PIN, 3/16 X 1-1/2         | 1   |

## CAM DRIVE ASSY (74-181-00034)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 74-126-00014 |                    | SHAFT, CAM                           | 1   |
| 2    | 74-153-00042 |                    | SHEAVE, 1C130Q1 CAM                  | 1   |
| 3    | 33-053-152   |                    | BUSHING, Q1 2 3/16                   | 2   |
| 4    | 72-020030    |                    | LOCKNUT, 3/8 STOVER GC PLT           | 6   |
| 5    | 48-090318    |                    | CAPSCREW, 3/8 X 4 NC G8 PLT          | 6   |
| 6    | 33-051-072   |                    | BEARING, 2 3/16 FLANGE               | 2   |
| 7    | 02-051-036   |                    | FLANGE, G100 MSB 4 HOLE              | 4   |
| 8    | 52-050125    |                    | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT | 8   |
| 9    | 80-020150    |                    | 1/2" WHIZ NUT                        | 8   |
| 10   | 74-152-00061 |                    | HUB, CAM BUSHING Q1                  | 1   |
| 11   | 74-180-00061 |                    | CAM, SHAKER                          | 2   |
| 12   | 74-127-00166 |                    | PLATE, CAM SPACER                    | 2   |
| 13   | 48-200024    |                    | CAPSCREW, 3/8 X 1 1/4 NC G8 PLT      | 4   |
| 14   | 64-050-011   |                    | LOCTITE, 243 BLUE THREADLOCKER       | 2   |

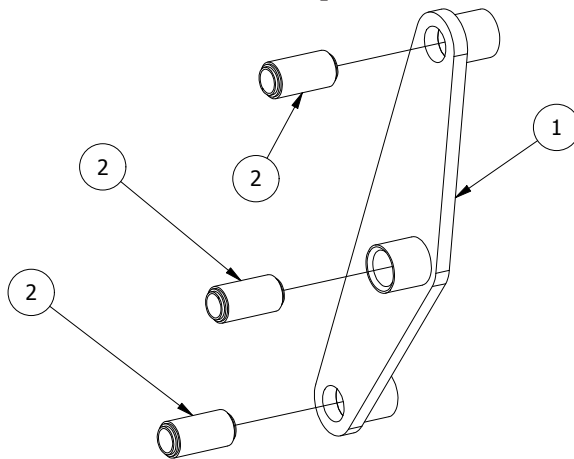
# CLEANING SECTION ASSY (74-181-00041)



**CLEANING SECTION ASSY (Cont)**  
**(74-181-00041)**

| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION               | QTY |
|------|--------------|--------------------|---------------------------|-----|
| 1    | 74-181-00073 |                    | ASSY, STEMMER BOTTOM      | 1   |
| 2    | 74-181-00068 |                    | ASSY, SCREEN FRAME        | 1   |
| 3    | 74-181-00072 |                    | ASSY, CS LT FRAME         | 1   |
| 4    | 74-181-00071 |                    | ASSY, CS RT FRAME         | 1   |
| 5    | 74-181-00070 |                    | ASSY, REAR CS SUPPORT     | 1   |
| 6    | 72-081-024   |                    | ROLLER ASSY, HEX CLEANING | 1   |
| 7    | 74-181-00045 |                    | ASSY, SEP A SCREEN        | 2   |
| 8    | 74-181-00069 |                    | ASSY, STEMMER SAW/MNT     | 1   |
| 9    | 74-181-00067 |                    | ASSY, REAR SEAL           | 1   |
| 10   | 72-081-021   |                    | ARM ASSY, ROCKER          | 2   |
| 11   | 72-081-022   |                    | ARM ASSY, REAR ROCKER     | 4   |
| 12   | 74-181-00092 |                    | ASSY, DROPBOX             | 1   |
| 13   | 74-123-00064 |                    | MNT, HYD HOSE             | 1   |
| 14   | 33-050-158   |                    | CLAMP, HOSE               | 1   |
| 15   | 33-050-160   |                    | COVER PLATE               | 1   |
| 16   | 62-010050    |                    | FLATWASHER, 5/16" STD PLT | 1   |
| 17   | 66-010100    |                    | LOCKWASHER, 5/16 PLT      | 1   |
| 18   | 68-010100    |                    | HEXNUT, 5/16 PLT          | 1   |
| 19   | 48-090050    |                    | CAPSCREW, 5/16 X 2 1/2 G5 | 1   |

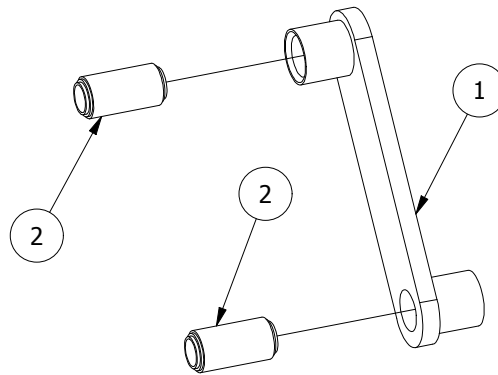
**ROCKER ARM ASSY**  
**(72-081-021)**



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION           | QTY |
|------|------------|--------------------|-----------------------|-----|
| 1    | 72-080-083 |                    | ARM WELDMENT, ROCKER  | 1   |
| 2    | 33-050-103 |                    | BUSHING, RUBBER PIVOT | 3   |

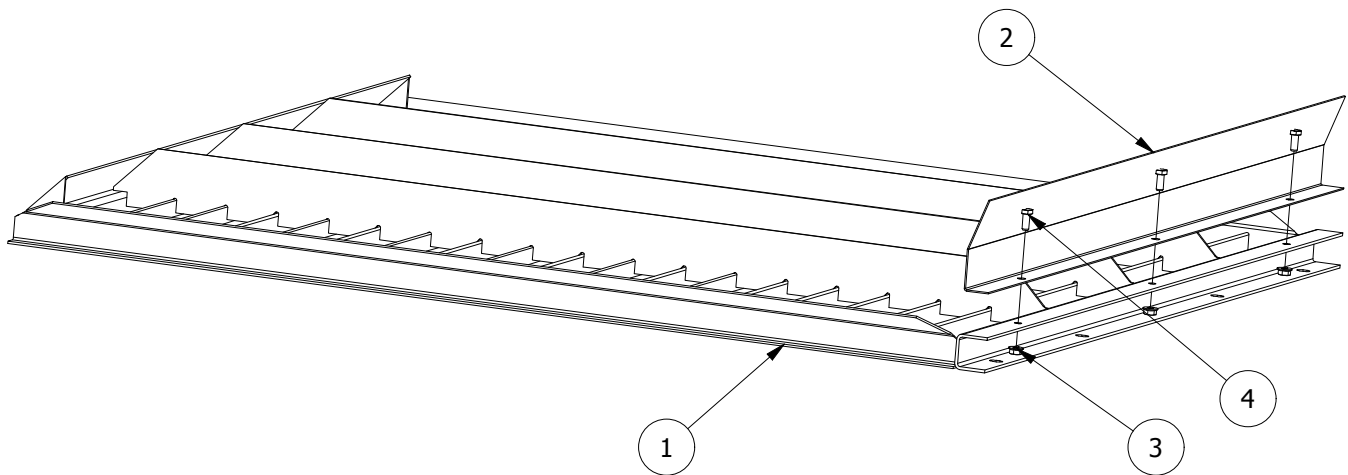


# **REAR ROCKER ARM ASSY (72-081-022)**



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION               | QTY |
|------|------------|--------------------|---------------------------|-----|
| 1    | 72-080-084 |                    | ARM WELDMENT, REAR ROCKER | 1   |
| 2    | 33-050-103 |                    | BUSHING, RUBBER PIVOT     | 2   |

# **SEP A SCREEN ASSY (74-181-00045)**



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                    | QTY |
|------|--------------|--------------------|--------------------------------|-----|
| 1    | 74-180-00032 |                    | SCREEN, SEPARATION A           | 1   |
| 2    | 72-027-560   |                    | PLATE, TAILBOARD               | 1   |
| 3    | 78-020049    |                    | 5/16" WHIZ NUT                 | 3   |
| 4    | 48-090043    |                    | CAPSCREW, 5/16 X 3/4 NC G5 PLT | 3   |

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**(72-081-024)**

PAGE 70

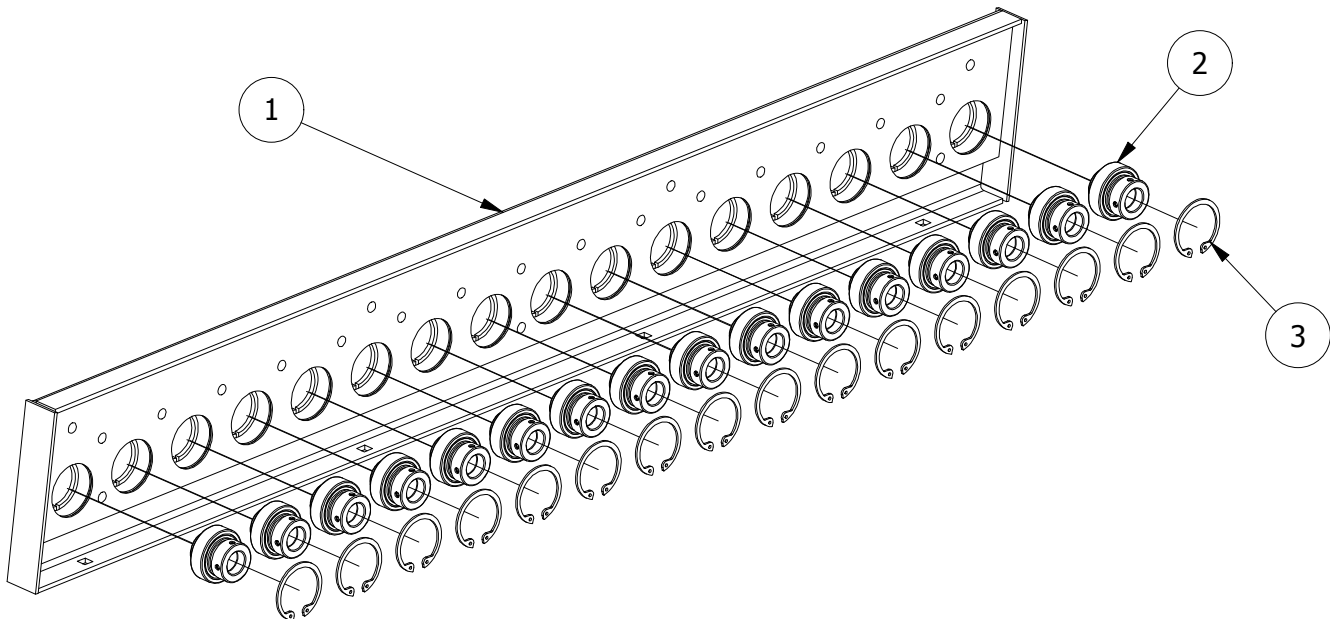
## HEX CLEANING ROLLER ASSY (Cont)

### (72-081-024)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                   | QTY |
|------|------------|-----------------|-------------------------------|-----|
| 16   | 04-051-002 |                 | FLANGE, 52 MST                | 32  |
| 17   | 68-010150  |                 | HEXNUT, 3/8 PLT               | 14  |
| 18   | 66-010150  |                 | LOCKWASHER, 3/8 PLT           | 14  |
| 19   | 48-090320  |                 | CAPSCREW, 3/8 X 4 1/2 G5      | 7   |
| 20   | 48-200022  |                 | CAPSCREW, M12-1.75 X 60 MM LH | 15  |
| 21   | 72-026-023 |                 | KEY, 3/16 X 1 3/4             | 16  |

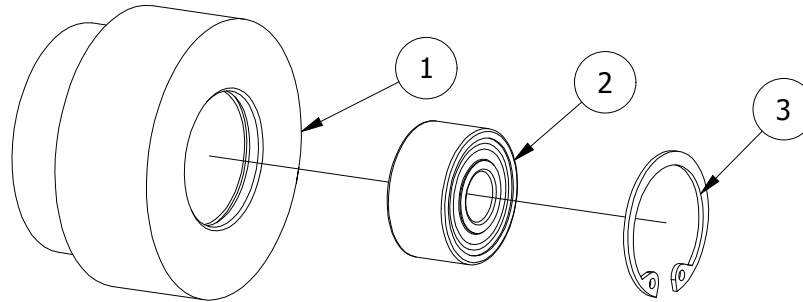
## CLEANING ROLLER GB SUB ASSY

### (72-081-029)



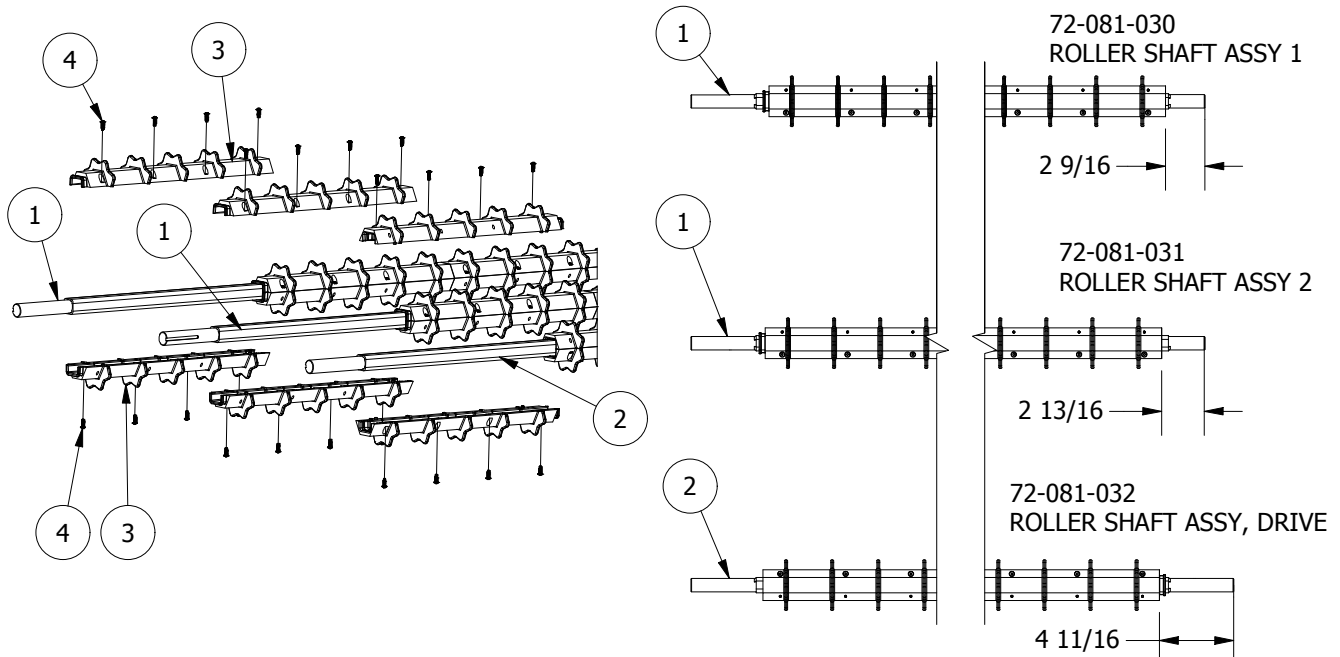
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION              | QTY |
|------|------------|-----------------|--------------------------|-----|
| 1    | 72-080-090 |                 | FRAME, GEARBOX           | 1   |
| 2    | 72-051-005 |                 | BEARING, 7/8 CYLINDRICAL | 16  |
| 3    | 72-054-006 |                 | SNAP RING, 52MM ID       | 16  |

## SPUR GEAR IDLER (72-081-025)



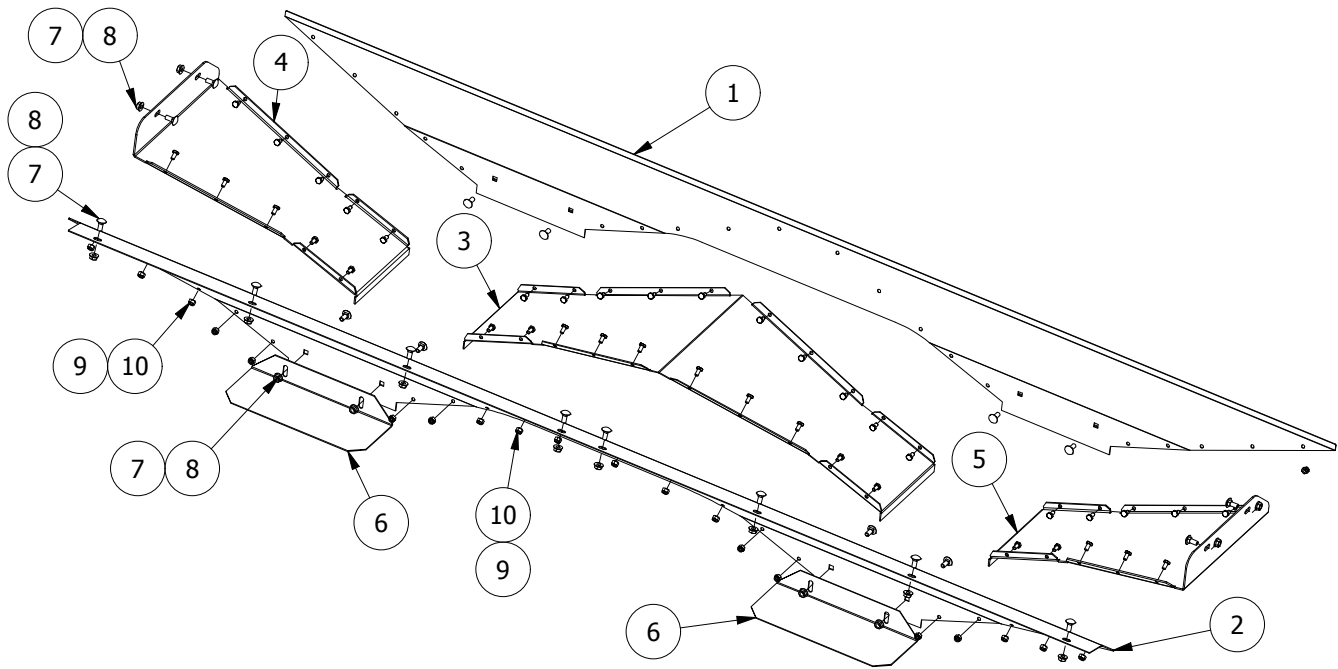
| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION         | QTY |
|------|------------|--------------------|---------------------|-----|
| 1    | 72-054-004 |                    | GEAR, SPUR S1024    | 1   |
| 2    | 72-051-002 |                    | BEARING, IDLER GEAR | 1   |
| 3    | 72-054-005 |                    | SNAP RING, 32MM ID  | 1   |

## HEX ROLLER SHAFT ASSEMBLIES (72-081-030) (72-081-031) (72-081-032)



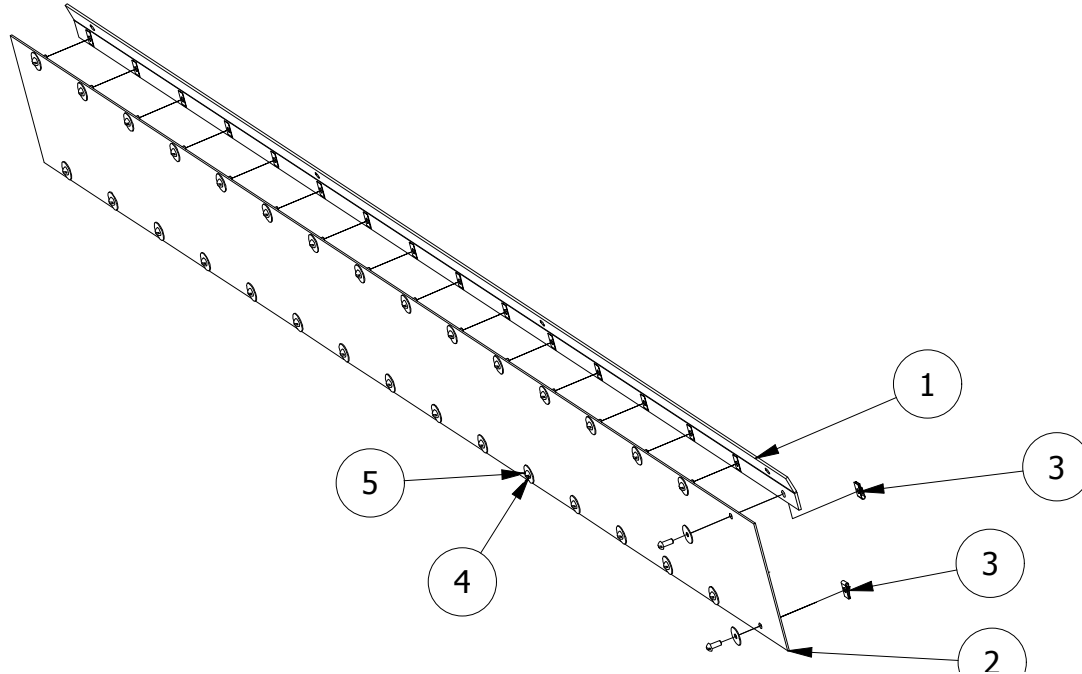
| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                       | QTY |
|------|------------|--------------------|-----------------------------------|-----|
| 1    | 72-080-092 |                    | SHAFT WELDMENT, ROLLER            | 2   |
| 2    | 72-080-093 |                    | SHAFT WELDMENT, ROLLER            | 1   |
| 3    | 72-050-011 |                    | ROLLER, PLASTIC HEX 1/2           | 36  |
| 4    | 58-040102  |                    | SCREW, #8-16 X 1/2 THREAD FORMING | 144 |

## DROPBOX ASSY (74-181-00092)



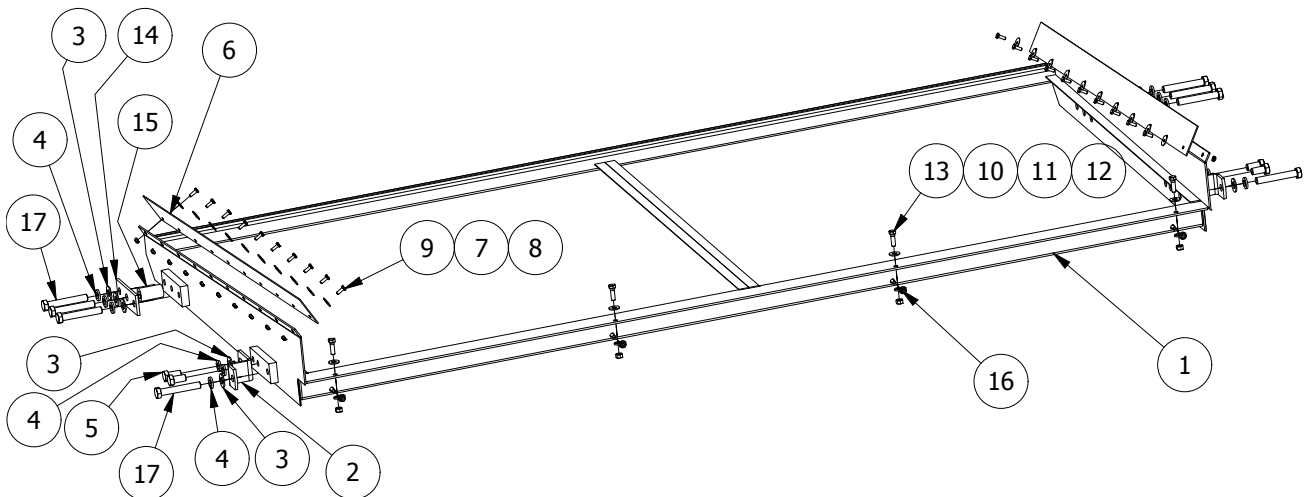
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-127-00193 |                    | PANEL, DB FRONT                       | 1   |
| 2    | 74-127-00194 |                    | PANEL, DB REAR                        | 1   |
| 3    | 74-127-00195 |                    | PANEL, DB CENTER                      | 1   |
| 4    | 74-127-00196 |                    | PANEL, DB LT                          | 1   |
| 5    | 74-127-00197 |                    | PANEL, DB RT                          | 1   |
| 6    | 74-127-00198 |                    | FLAP, DROP BOX                        | 4   |
| 7    | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 20  |
| 8    | 78-020049    |                    | 5/16" WHIZ NUT                        | 20  |
| 9    | 48-090000    |                    | CAPSCREW, 1/4 X 1/2 NC G5 PLT         | 40  |
| 10   | 72-010055    |                    | LOCKNUT, 1/4 NC NYLON                 | 40  |

## REAR SEAL ASSY (74-181-00067)



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                     | QTY |
|------|------------|--------------------|---------------------------------|-----|
| 1    | 72-027-205 |                    | BAR, SCREEN SEAL                | 1   |
| 2    | 72-050-033 |                    | SEAL, REAR SCREEN               | 1   |
| 3    | 33-050-029 |                    | "U"-NUT, 1/4"                   | 32  |
| 4    | 64-050000  |                    | WASHER, 1/4" FENDER             | 32  |
| 5    | 58-020101  |                    | MACHINE SCREW, 1/4 X 5/8 RND HD | 32  |

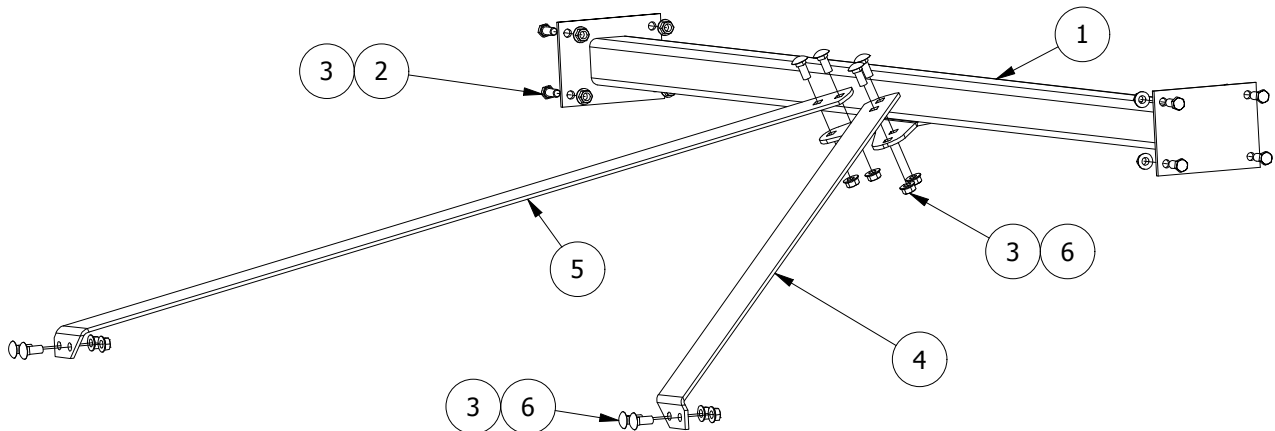
## SCREEN FRAME ASSY (74-181-00068)





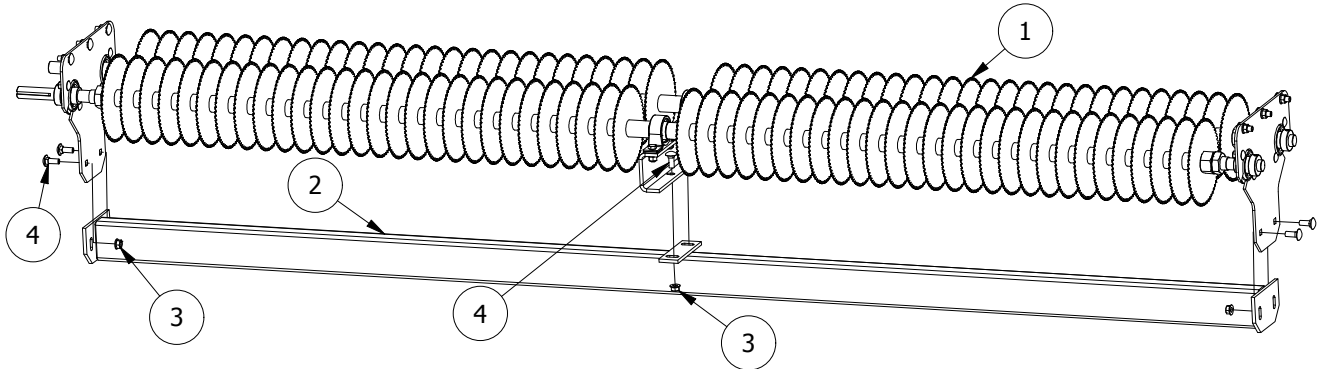
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                             | QTY |
|------|--------------|--------------------|-----------------------------------------|-----|
| 1    | 74-180-00030 |                    | FRAME, SCREEN                           | 1   |
| 2    | 72-023-051   |                    | CLAMP, HANGER                           | 2   |
| 3    | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT                 | 12  |
| 4    | 66-010300    |                    | LOCKWASHER, 5/8 PLT                     | 12  |
| 5    | 48-090910    |                    | CAPSCREW, 5/8 X 1-1/4 NC HX HD GD 5 PLT | 4   |
| 6    | 33-050-187   |                    | SEAL, STEMMER                           | 2   |
| 7    | 64-050000    |                    | WASHER, 1/4" FENDER                     | 20  |
| 8    | 72-010020    |                    | LOCKNUT, 1/4 STOVER GA PLT              | 20  |
| 9    | 48-090010    |                    | CAPSCREW, 1/4 X 3/4 NC G5 PLT           | 20  |
| 10   | 66-010150    |                    | LOCKWASHER, 3/8 PLT                     | 4   |
| 11   | 68-010150    |                    | HEXNUT, 3/8 PLT                         | 4   |
| 12   | 62-010100    |                    | FLATWASHER, 3/8" STANDARD PLT           | 4   |
| 13   | 48-090150    |                    | CAPSCREW, 3/8 X 1 1/4 NC G5 PLT         | 4   |
| 14   | 74-123-00012 |                    | PLATE, HANGER                           | 2   |
| 15   | 74-124-00003 |                    | SPACER, ROCKER ARM                      | 2   |
| 16   | 78-020049    |                    | 5/16" WHIZ NUT                          | 4   |
| 17   | 48-200032    |                    | CAPSCREW, 5/8 X 4 G8 PLT                | 8   |

### REAR CS SUPPORT ASSY (74-181-00070)



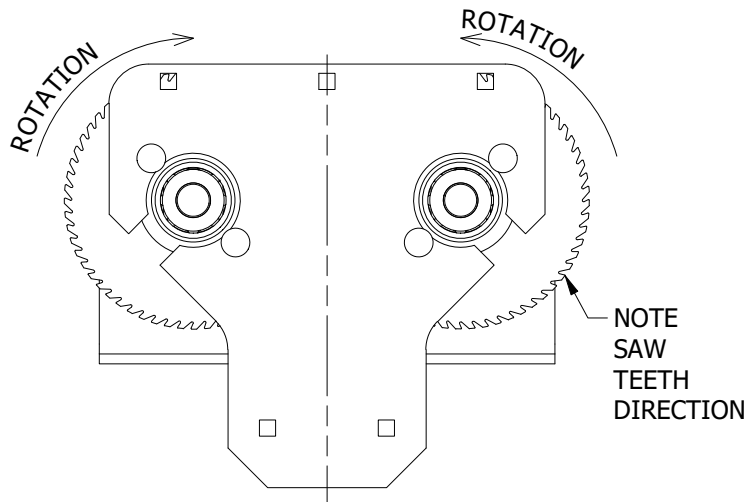
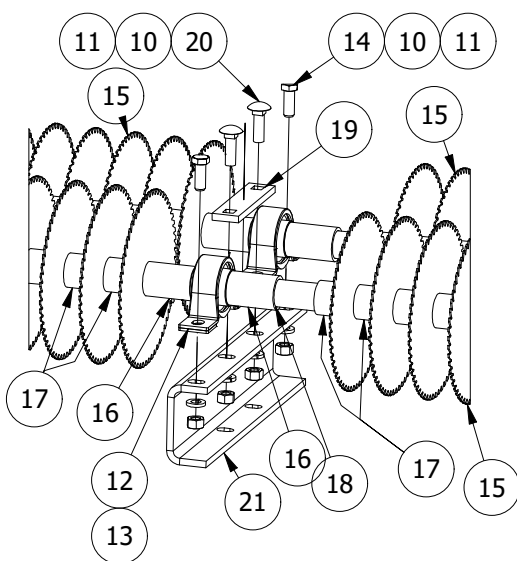
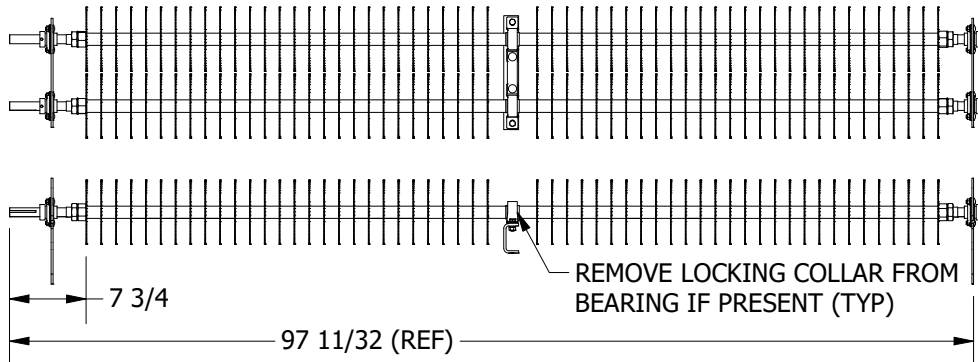
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 74-180-00031 |                    | BRACE, REAR CAM SHAFT                | 1   |
| 2    | 48-090592    |                    | CAPSCREW, 1/2 X 1 1/4 NC G5 PLT      | 8   |
| 3    | 80-020150    |                    | 1/2" WHIZ NUT                        | 16  |
| 4    | 74-123-00036 |                    | BRACE, REAR LT                       | 1   |
| 5    | 74-123-00037 |                    | BRACE, REAR RT                       | 1   |
| 6    | 52-050125    |                    | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT | 8   |

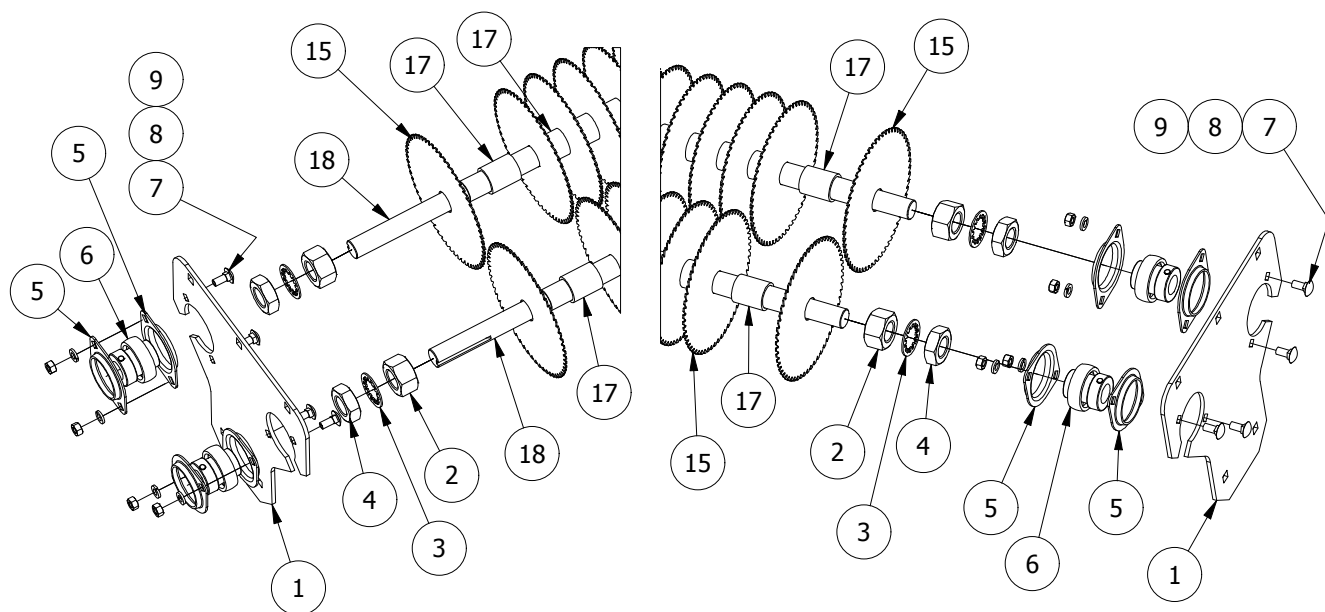
# **STEMMER SAW/MNT ASSY (74-181-00069)**



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                      | QTY |
|------|------------|-----------------|----------------------------------|-----|
| 1    | 72-081-017 |                 | STEMMER ASSY                     | 1   |
| 2    | 72-080-079 |                 | STEMMER BRACE 2018               | 1   |
| 3    | 78-020300  |                 | 3/8" WHIZ NUT                    | 12  |
| 4    | 52-050035  |                 | CARRAIGE BOLT, 3/8 X 1 NC G5 PLT | 12  |

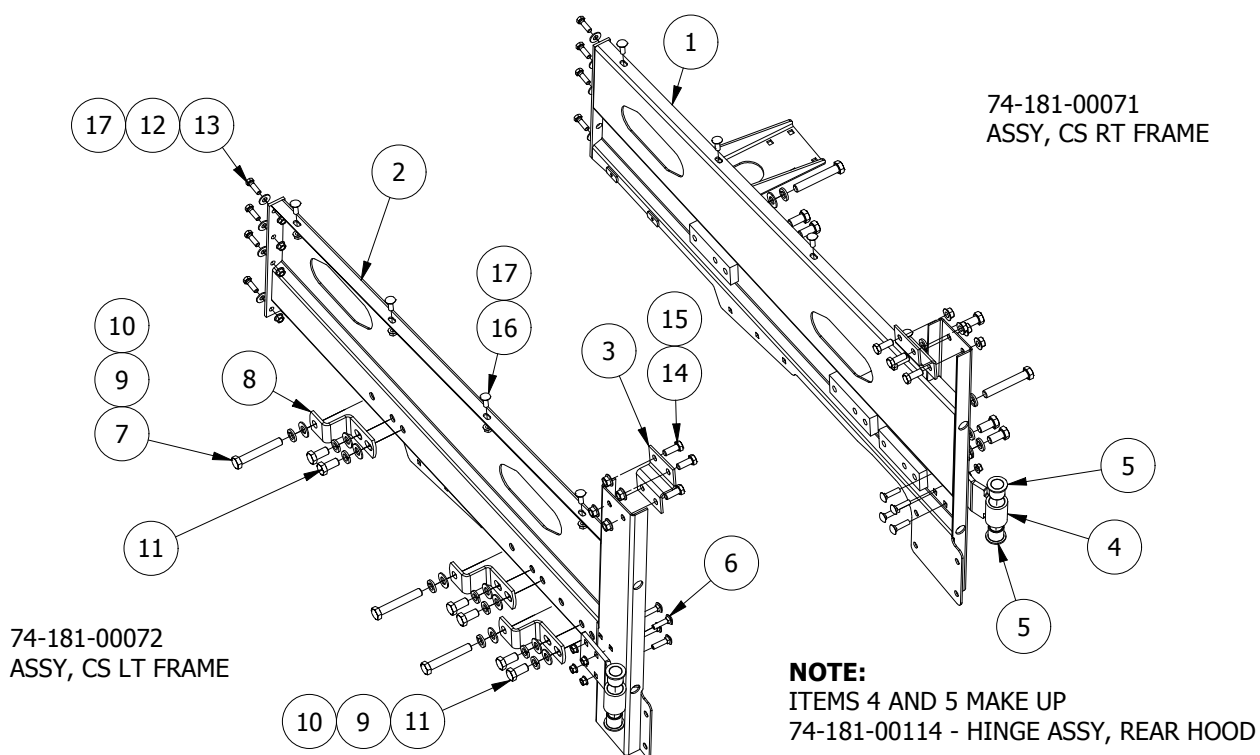
## **STEMMER ASSY (72-081-017)**





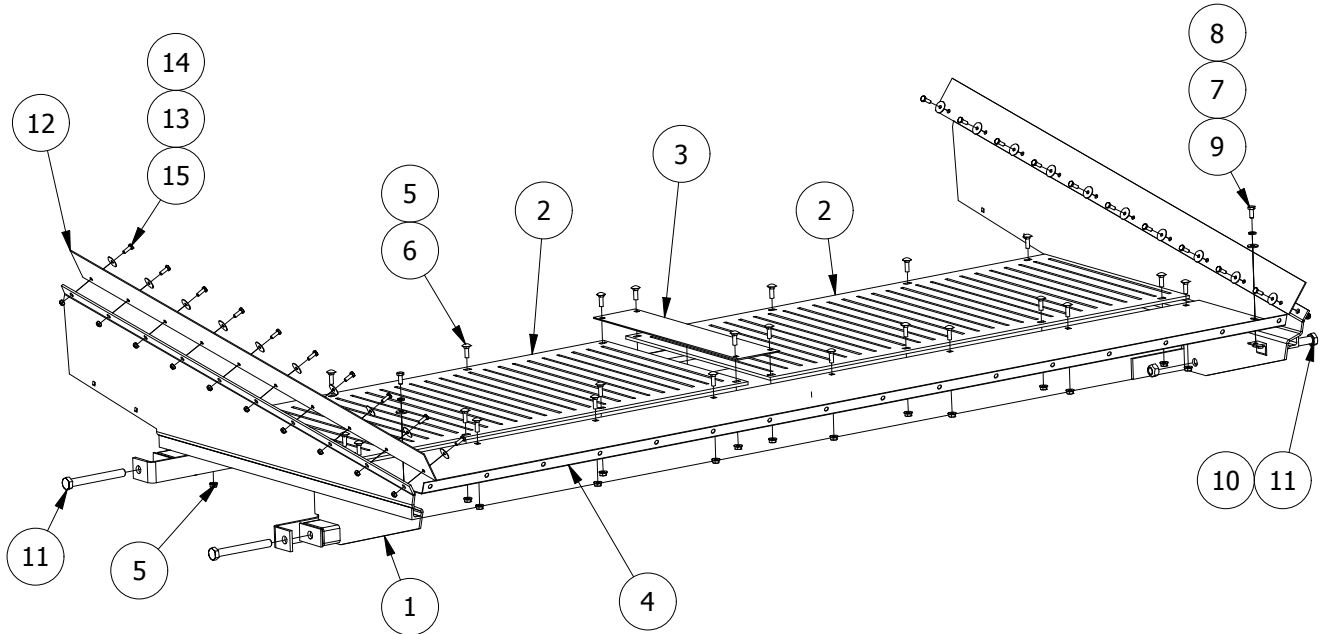
| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|------------|--------------------|---------------------------------------|-----|
| 1    | 72-027-184 |                    | MOUNT, SAW END                        | 2   |
| 2    | 68-010450  |                    | HEXNUT, 1" PLT                        | 4   |
| 3    | 66-020000  |                    | LOCKWASHER, 1 INT TOOTH               | 4   |
| 4    | 70-010250  |                    | NUT, 1" NC HEX JAM PLN                | 4   |
| 5    | 04-051-002 |                    | FLANGE, 52 MST                        | 8   |
| 6    | 33-051-052 |                    | BEARING, 7/8 BORE                     | 4   |
| 7    | 52-050005  |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 8   |
| 8    | 66-010100  |                    | LOCKWASHER, 5/16 PLT                  | 8   |
| 9    | 68-010100  |                    | HEXNUT, 5/16 PLT                      | 8   |
| 10   | 66-010150  |                    | LOCKWASHER, 3/8 PLT                   | 4   |
| 11   | 68-010150  |                    | HEXNUT, 3/8 PLT                       | 4   |
| 12   | 33-051-084 |                    | STRAP, PILLOW BLOCK                   | 2   |
| 13   | 21-051-005 |                    | UNIT, 1" 205 TRI-PLY BEARING          | 2   |
| 14   | 48-090100  |                    | CAPSCREW, 3/8 X 1 GD5                 | 2   |
| 15   | 33-029-082 |                    | SAW, STEMMER 6-1/2"                   | 112 |
| 16   | 33-050-452 |                    | MIDDLE SPACER, SAW                    | 4   |
| 17   | 33-050-449 |                    | SPACER, SAW                           | 108 |
| 18   | 72-026-019 |                    | SHAFT, STEMMER SAW                    | 2   |
| 19   | 33-033-224 |                    | CONNECTOR, STEMMER BEARING            | 1   |
| 20   | 52-050040  |                    | CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT  | 2   |
| 21   | 72-027-183 |                    | SUPPORT, STEMMER BEARING              | 1   |

## CLEANING SECTION SIDE FRAME ASEMBLIES (74-181-00071) (74-181-00072)



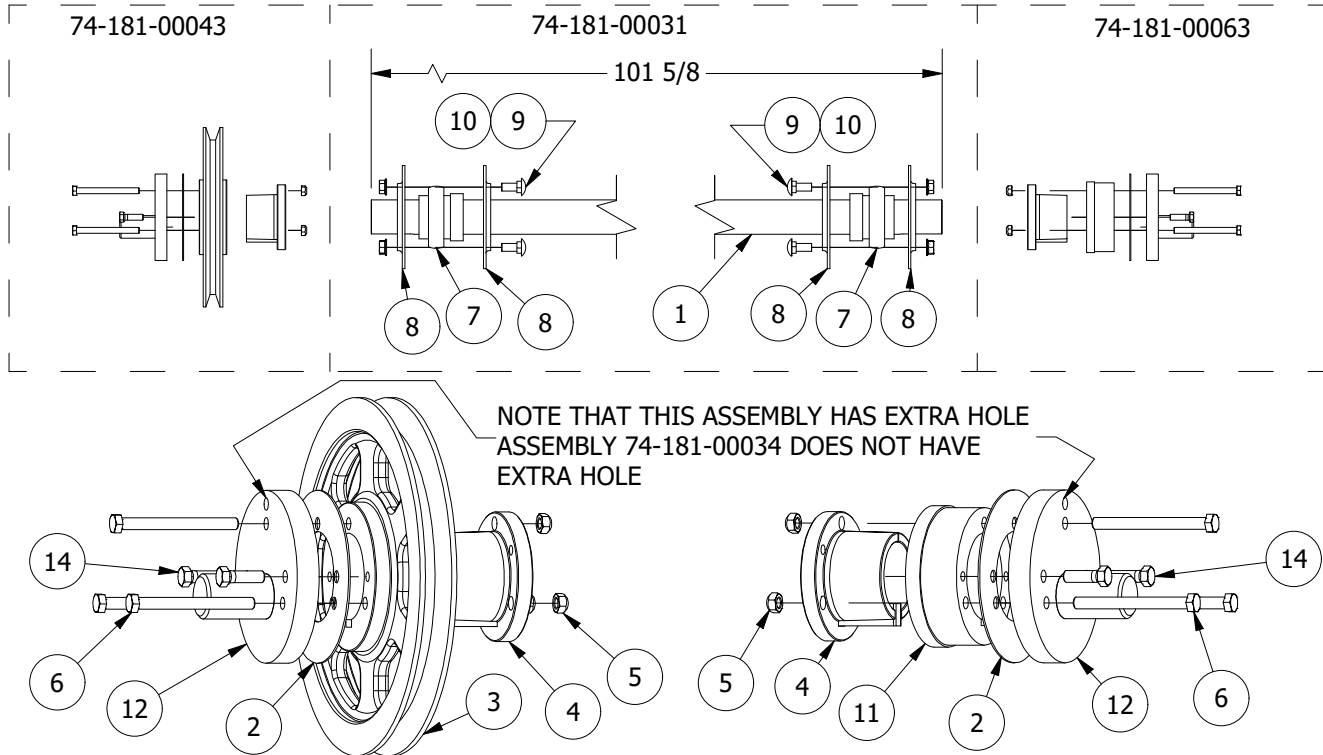
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                                | QTY |
|------|--------------|--------------------|--------------------------------------------|-----|
| 1    | 74-180-00018 |                    | FRAME, CLEANING RT                         | 1   |
| 2    | 74-180-00028 |                    | FRAME, CLEANING LT                         | 1   |
| 3    | 74-127-00057 |                    | PLATE, CONNECTOR                           | 2   |
| 4    | 74-180-00091 |                    | HINGE, REAR HOOD                           | 2   |
| 5    | 04-050-111   |                    | BEARING, ROLLING SHIELD                    | 4   |
| 6    | 52-050045    |                    | CARRIAGE BOLT, 3/8 X 1 1/2 NC G5 PLT       | 8   |
| 7    | 48-200032    |                    | CAPSCREW, 5/8 X 4 G8 PLT                   | 6   |
| 8    | 72-023-051   |                    | CLAMP, HANGER                              | 6   |
| 9    | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT                    | 18  |
| 10   | 66-010300    |                    | LOCKWASHER, 5/8 PLT                        | 18  |
| 11   | 48-090910    |                    | CAPSCREW, 5/8 X 1-1/4 NC HX HD GD 5<br>PLT | 12  |
| 12   | 62-010100    |                    | FLATWASHER, 3/8" STANDARD PLT              | 8   |
| 13   | 48-090150    |                    | CAPSCREW, 3/8 X 1 1/4 NC G5 PLT            | 8   |
| 14   | 48-090592    |                    | CAPSCREW, 1/2 X 1 1/4 NC G5 PLT            | 8   |
| 15   | 80-020150    |                    | 1/2" WHIZ NUT                              | 8   |
| 16   | 52-050035    |                    | CARRIAGE BOLT, 3/8 X 1 NC G5 PLT           | 8   |
| 17   | 78-020300    |                    | 3/8" WHIZ NUT                              | 24  |

# **STEMMER BOTTOM ASSY** **(74-181-00073)**



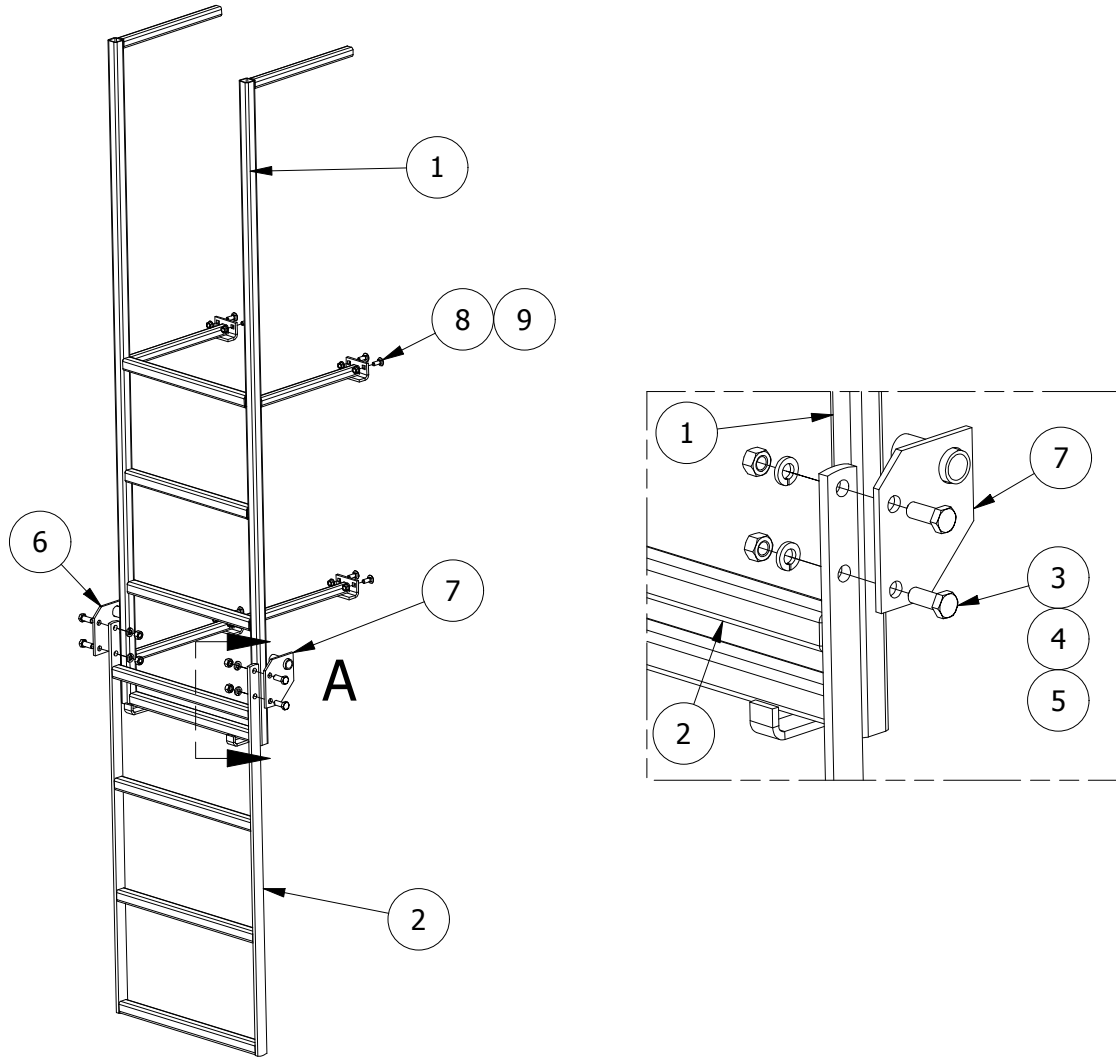
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                       | QTY |
|------|--------------|--------------------|-----------------------------------|-----|
| 1    | 74-180-00027 |                    | FRAME, STEMMER BOTTOM             | 1   |
| 2    | 72-027-193   |                    | PLATE, STEMMER SLAT               | 2   |
| 3    | 72-027-194   |                    | PLATE, STEMMER CENTER             | 1   |
| 4    | 72-027-195   |                    | SHEET, STEMMER BACK               | 1   |
| 5    | 78-020049    |                    | 5/16" WHIZ NUT                    | 24  |
| 6    | 52-050010    |                    | CARRIAGE BOLT, 5/16 X 1 NC G5 PLT | 24  |
| 7    | 62-010050    |                    | FLATWASHER, 5/16" STD PLT         | 2   |
| 8    | 66-010100    |                    | LOCKWASHER, 5/16 PLT              | 2   |
| 9    | 48-090043    |                    | CAPSCREW, 5/16 X 3/4 NC G5 PLT    | 2   |
| 10   | 72-020050    |                    | LOCKNUT, 5/8 NC STOVER GD C PLT   | 4   |
| 11   | 48-091150    |                    | CAPSCREW, 5/8 X 5 1/2 NC GD 5 PLT | 4   |
| 12   | 33-050-187   |                    | SEAL, STEMMER                     | 2   |
| 13   | 64-050000    |                    | WASHER, 1/4" FENDER               | 20  |
| 14   | 72-010020    |                    | LOCKNUT, 1/4 STOVER GA PLT        | 20  |
| 15   | 48-090010    |                    | CAPSCREW, 1/4 X 3/4 NC G5 PLT     | 20  |

## CLEANING CAM DRIVE ASSY (74-181-00042)



| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|-----------------|--------------------------------------|-----|
| 1    | 74-126-00014 |                 | SHAFT, CAM                           | 1   |
| 2    | 74-127-00166 |                 | PLATE, CAM SPACER                    | 2   |
| 3    | 74-153-00001 |                 | SHEAVE, 1C110Q1 CAM                  | 1   |
| 4    | 33-053-152   |                 | BUSHING, Q1 2 3/16                   | 2   |
| 5    | 72-020030    |                 | LOCKNUT, 3/8 STOVER GC PLT           | 6   |
| 6    | 48-090318    |                 | CAPSCREW, 3/8 X 4 NC G8 PLT          | 6   |
| 7    | 33-051-072   |                 | BEARING, 2 3/16 FLANGE               | 2   |
| 8    | 02-051-036   |                 | FLANGE, G100 MSB 4 HOLE              | 4   |
| 9    | 52-050125    |                 | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT | 8   |
| 10   | 80-020150    |                 | 1/2" WHIZ NUT                        | 8   |
| 11   | 74-152-00061 |                 | HUB, CAM BUSHING Q1                  | 1   |
| 12   | 74-180-00005 |                 | CAM, CLEANING                        | 2   |
| 13   | 64-050-011   |                 | LOCTITE, 243 BLUE THREADLOCKER       | 2   |
| 14   | 48-200024    |                 | CAPSCREW, 3/8 X 1 1/4 NC G8 PLT      | 4   |

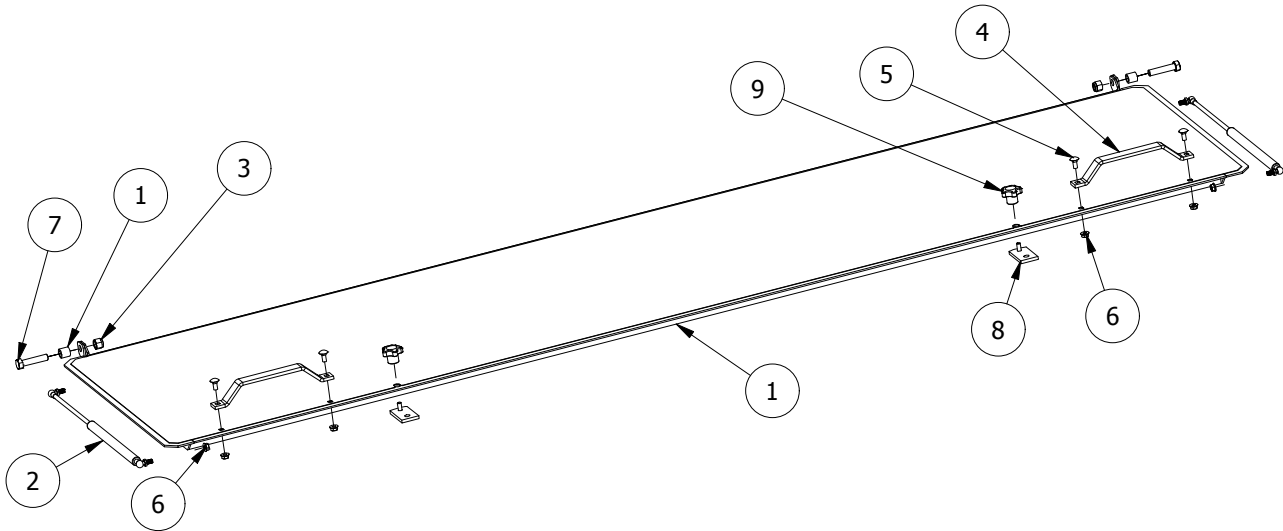
# LADDER ASSY (74-181-00047)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                      | QTY |
|------|--------------|--------------------|----------------------------------|-----|
| 1    | 74-180-00034 |                    | LADDER, UPPER                    | 1   |
| 2    | 33-070-448   |                    | LADDER, LOWER 2012               | 1   |
| 3    | 48-090592    |                    | CAPSCREW, 1/2 X 1 1/4 NC G5 PLT  | 4   |
| 4    | 68-010250    |                    | HEXNUT, 1/2 PLT                  | 4   |
| 5    | 66-010250    |                    | LOCKWASHER, 1/2" REGULAR PLT     | 4   |
| 6    | 33-070-468   |                    | LADDER, HINGE LT                 | 1   |
| 7    | 33-070-469   |                    | LADDER, HINGE RT                 | 1   |
| 8    | 52-050035    |                    | CARRAIGE BOLT, 3/8 X 1 NC G5 PLT | 8   |
| 9    | 78-020300    |                    | 3/8" WHIZ NUT                    | 8   |

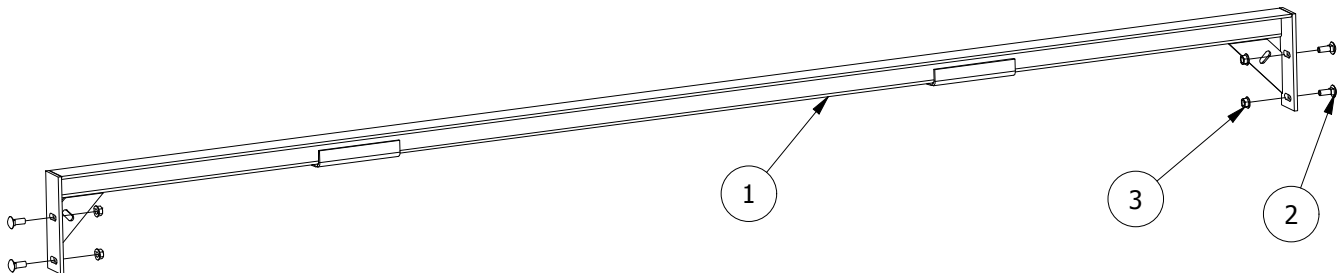


## FRONT CYL SHIELD ASSY (74-181-00048)



| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|-----------------|---------------------------------------|-----|
| 1    | 74-180-00062 |                 | SHIELD, FRONT CYL                     | 1   |
| 2    | 74-150-00002 |                 | SPRING, 8.27 X 60LB GAS               | 2   |
| 3    | 72-010101    |                 | LOCKNUT, 1/2 NC NYLON                 | 2   |
| 4    | 72-023-018   |                 | HANDLE, BOLT-ON                       | 2   |
| 5    | 52-050005    |                 | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 4   |
| 6    | 78-020049    |                 | 5/16" WHIZ NUT                        | 9   |
| 7    | 48-090623    |                 | CAPSCREW, 1/2 X 2 1/4 NC G5 PLT       | 2   |
| 8    | 74-180-00101 |                 | STOP, FRONT SHIELD                    | 2   |
| 9    | 33-050-479   |                 | KNOB, 5/16-18 PLASTIC                 | 2   |

## DOGHOUSE SUPPORT ASSY (74-181-00056)

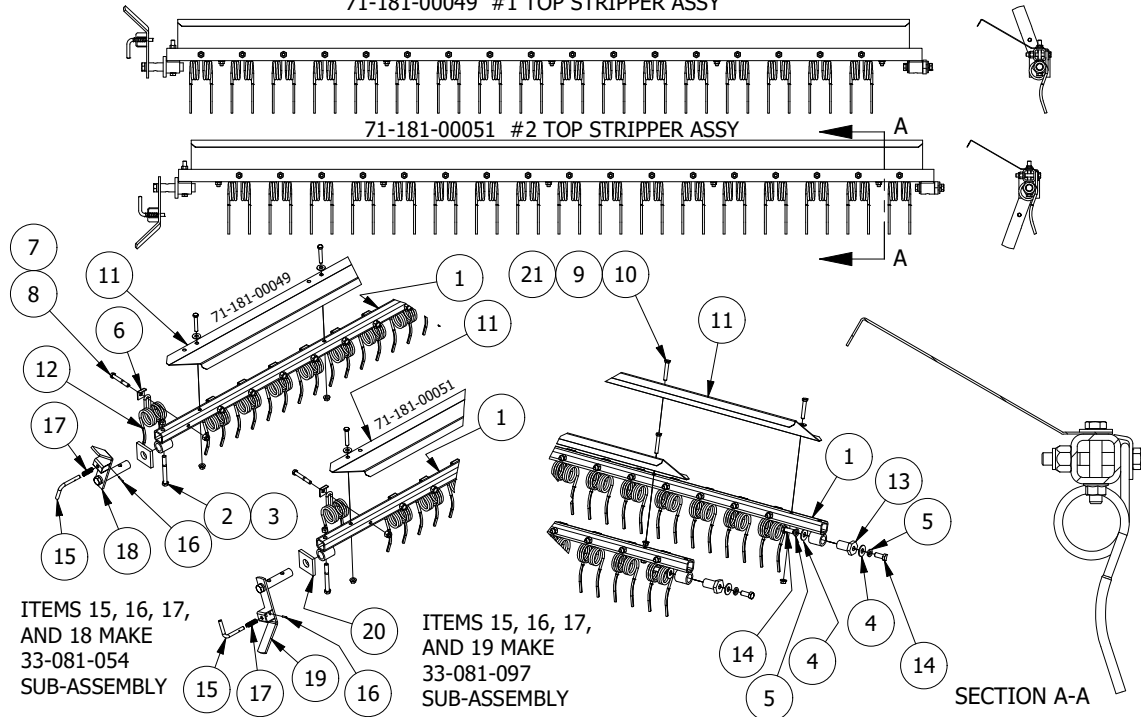


| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                      | QTY |
|------|--------------|-----------------|----------------------------------|-----|
| 1    | 74-180-00098 |                 | BRACE, 6R REAR                   | 1   |
| 2    | 52-050035    |                 | CARRAIGE BOLT, 3/8 X 1 NC G5 PLT | 4   |
| 3    | 78-020300    |                 | 3/8" WHIZ NUT                    | 4   |

# TOP STRIPPER ASSEMBLIES

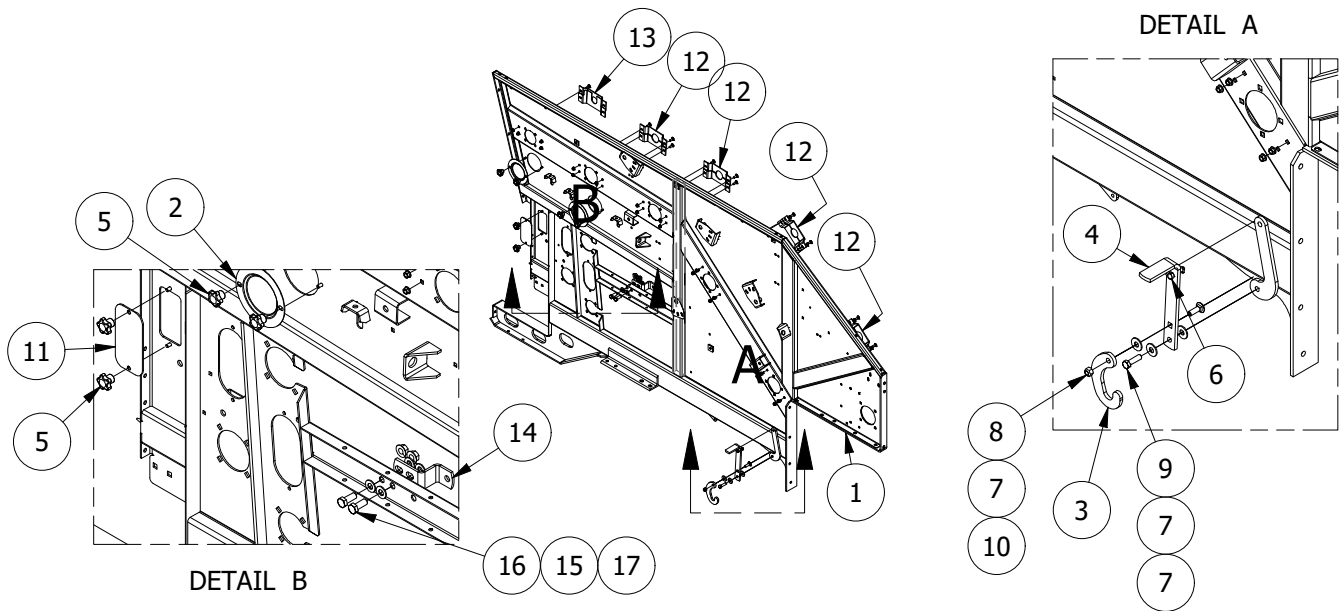
## (74-181-00049) (74-181-00051)

71-181-00049 #1 TOP STRIPPER ASSY



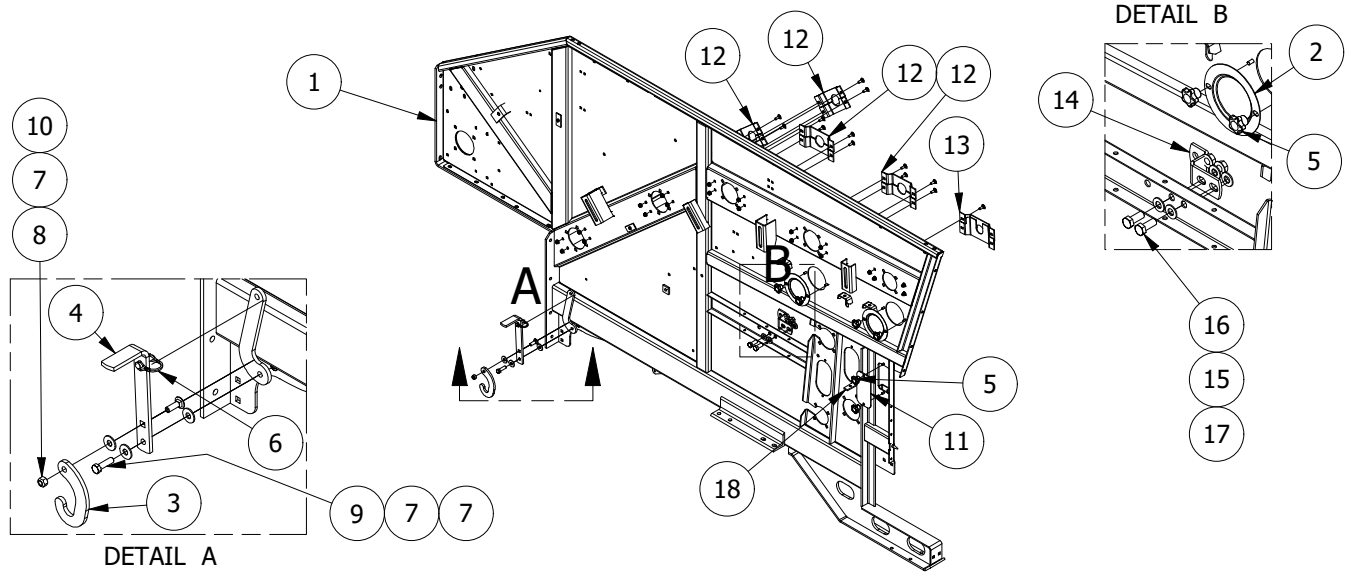
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|--------------|-----------------|-----------------------------------|-----|
| 1    | 74-180-00040 |                 | BAR, INSIDE STRIPPER              | 2   |
| 2    | 48-090555    |                 | CAPSCREW, 7/16 X 4 NC G5 PLT      | 2   |
| 3    | 72-010075    |                 | LOCKNUT, 7/16 NC STOVER GD B PLT  | 2   |
| 4    | 62-010200    |                 | FLATWASHER, 1/2 STD PLT           | 4   |
| 5    | 66-010250    |                 | LOCKWASHER, 1/2" REGULAR PLT      | 4   |
| 6    | 33-027-078   |                 | STRIPPER SPRING RETAINER          | 34  |
| 7    | 72-010051    |                 | LOCKNUT, 3/8 NYLON INSERT HVY PLT | 34  |
| 8    | 48-090240    |                 | CAPSCREW, 3/8 X 2 3/4 NC G5 PLT   | 34  |
| 9    | 78-020300    |                 | 3/8" WHIZ NUT                     | 10  |
| 10   | 48-090210    |                 | CAPSCREW, 3/8 X 2 1/4 NC G5 PLT   | 10  |
| 11   | 74-127-00277 |                 | BAFFLE, STRIPPER                  | 2   |
| 12   | 74-150-00004 |                 | SPRING, ROUND STRIPPER            | 34  |
| 13   | 74-126-00019 |                 | STRIPPER BUSHING                  | 2   |
| 14   | 48-090592    |                 | CAPSCREW, 1/2 X 1 1/4 NC G5 PLT   | 4   |
| 15   | 33-026-191   |                 | PIN, '91 STRIPPER                 | 2   |
| 16   | 17-050-008   |                 | ROLL PIN, 1/8 X 3/4 PLT           | 2   |
| 17   | 33-050-064   |                 | SPRING, 1/2 X 1 1/2 COMPRESSION   | 2   |
| 18   | 33-080-219   |                 | HANDLE, STRIPPER                  | 1   |
| 19   | 33-080-411   |                 | HANDLE, #8 STRIPPER               | 1   |
| 20   | 74-123-00093 |                 | SPACER, STRIPPER BAR SIDE         | 2   |
| 21   | 62-010100    |                 | FLATWAHSER, 3/8" STANDARD PLTD    | 10  |

## RT SIDE FRAME ASSY (74-181-00060)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 74-180-00053 |                    | FRAME, RT MAIN                       | 1   |
| 2    | 33-027-342   |                    | INSPECTION COVER-G.B.                | 2   |
| 3    | 74-127-00088 |                    | HOOK, CONCAVE LOCK                   | 1   |
| 4    | 74-123-00019 |                    | HANDLE, CONCAVE LOCK                 | 1   |
| 5    | 33-050-479   |                    | KNOB, 5/16-18 PLASTIC                | 6   |
| 6    | 72-050-053   |                    | PIN, 3/8 X 1 1/8 SNAP PIN            | 1   |
| 7    | 62-010200    |                    | FLATWASHER, 1/2 STD PLT              | 3   |
| 8    | 72-010100    |                    | LOCKNUT, 1/2 NC STOVER GD B PLT      | 2   |
| 9    | 48-090596    |                    | CAPSCREW, 1/2 X 1 3/4 NC G5 PLT      | 1   |
| 10   | 52-050140    |                    | CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT | 1   |
| 11   | 74-127-00297 |                    | COVER, CS ACCESS                     | 1   |
| 12   | 74-181-00117 |                    | ASSY, 2-3/16 BRG SHIELD              | 4   |
| 13   | 74-181-00116 |                    | ASSY, 1-3/4 BRG SHIELD               | 1   |
| 14   | 72-023-051   |                    | CLAMP, HANGER                        | 1   |
| 15   | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT              | 4   |
| 16   | 48-090930    |                    | CAPSCREW, 5/8 X 1 1/2 NC G5 PLT      | 2   |
| 17   | 80-050000    |                    | NUT, 5/8 NC FLNG TECHLOCK GRD G PLT  | 2   |

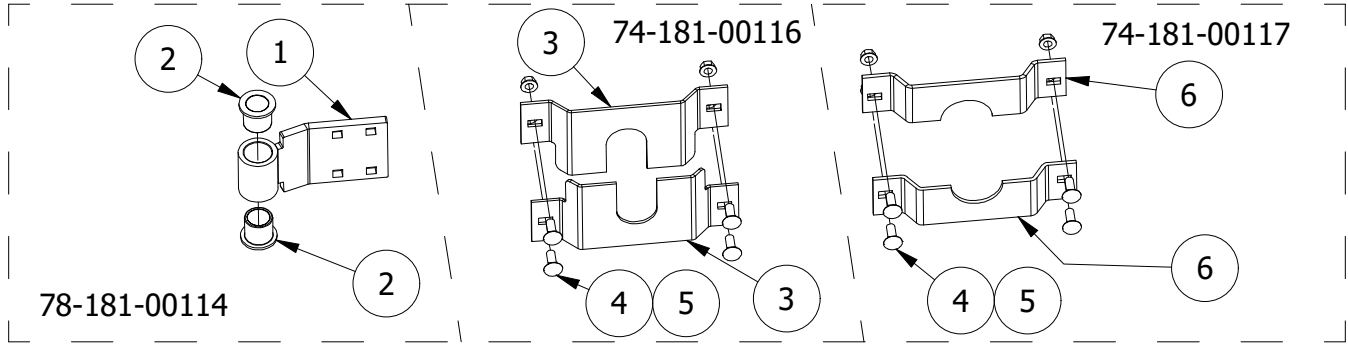
## LT SIDE FRAME ASSY (74-181-00061)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 74-180-00056 |                    | FRAME, LT MAIN                       | 1   |
| 2    | 33-027-342   |                    | INSPECTION COVER-G.B.                | 2   |
| 3    | 74-127-00088 |                    | HOOK, CONCAVE LOCK                   | 1   |
| 4    | 74-123-00019 |                    | HANDLE, CONCAVE LOCK                 | 1   |
| 5    | 33-050-479   |                    | KNOB, 5/16-18 PLASTIC                | 6   |
| 6    | 72-050-053   |                    | PIN, 3/8 X 1 1/8 SNAP PIN            | 1   |
| 7    | 62-010200    |                    | FLATWASHER, 1/2 STD PLT              | 3   |
| 8    | 72-010100    |                    | LOCKNUT, 1/2 NC STOVER GD B PLT      | 2   |
| 9    | 48-090596    |                    | CAPSCREW, 1/2 X 1 3/4 NC G5 PLT      | 1   |
| 10   | 52-050140    |                    | CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT | 1   |
| 11   | 74-127-00297 |                    | COVER, CS ACCESS                     | 1   |
| 12   | 74-181-00117 |                    | ASSY, 2-3/16 BRG SHIELD              | 4   |
| 13   | 74-181-00116 |                    | ASSY, 1-3/4 BRG SHIELD               | 1   |
| 14   | 72-023-051   |                    | CLAMP, HANGER                        | 1   |
| 15   | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT              | 4   |
| 16   | 48-090930    |                    | CAPSCREW, 5/8 X 1 1/2 NC G5 PLT      | 2   |
| 17   | 80-050000    |                    | NUT, 5/8 NC FLNG TECHLOCK GRD G PLT  | 2   |
| 18   | 74-123-00065 |                    | MNT, HYD HOSE LONG                   | 1   |

## SIDE FRAME SUB-ASSEMBLIES

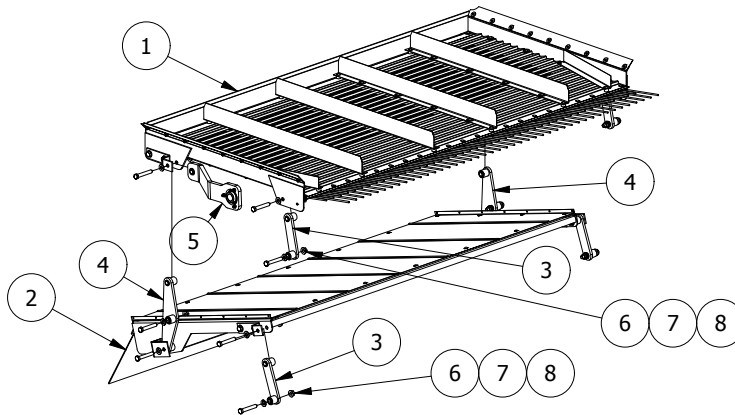
### (74-181-00114) (74-181-00116) (74-181-00117)



| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                      | QTY |
|------|--------------|-----------------|----------------------------------|-----|
| 1    | 74-180-00091 |                 | HINGE, REAR HOOD                 | 1   |
| 2    | 04-050-111   |                 | BEARING, ROLLING SHIELD          | 2   |
| 3    | 74-127-00201 |                 | SHIELD, 1-3/4 BRG                | 12  |
| 4    | 52-050035    |                 | CARRAIGE BOLT, 3/8 X 1 NC G5 PLT | 56  |
| 5    | 78-020300    |                 | 3/8" WHIZ NUT                    | 56  |
| 6    | 74-127-00125 |                 | SHIELD, 2-3/16 BRG               | 16  |

## FRONT CLEANING ASSY

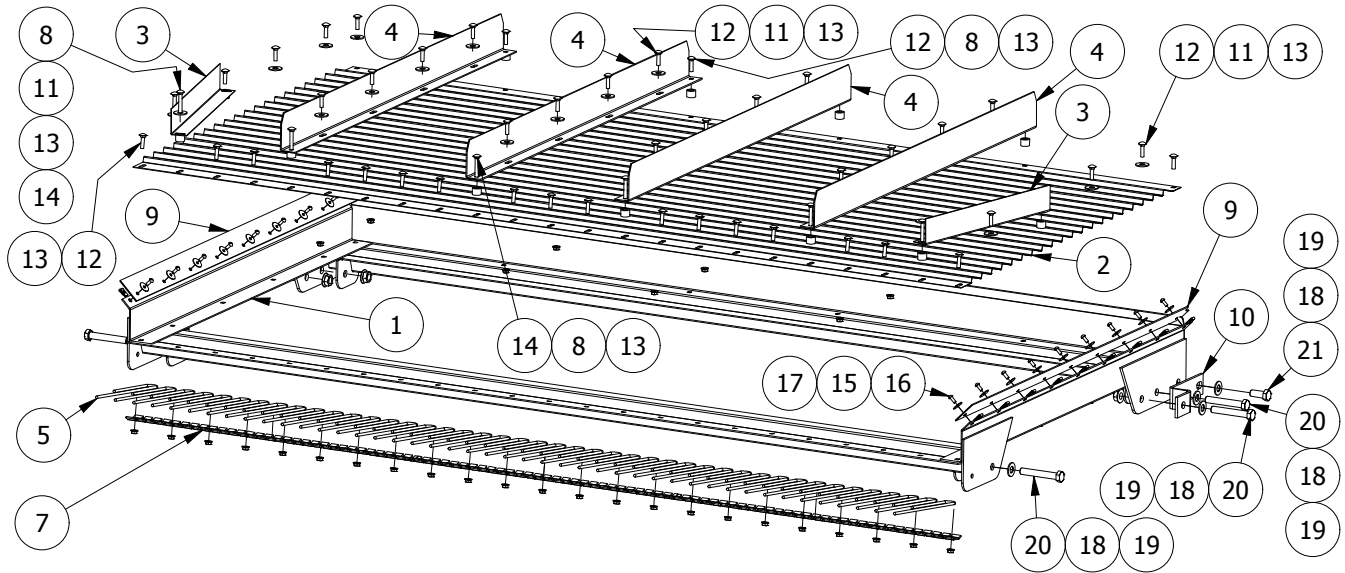
### (74-181-00064)



SEE CLEANING SECTION ASSY  
FOR PARTS BREAKDOWN  
OF 72-081-021 AND  
72-081-022

| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                         | QTY |
|------|--------------|-----------------|-------------------------------------|-----|
| 1    | 74-181-00038 |                 | ASSY, SHAKER TOP                    | 1   |
| 2    | 74-181-00039 |                 | ASSY, DIRT PAN                      | 1   |
| 3    | 72-081-022   |                 | ARM ASSY, REAR ROCKER               | 4   |
| 4    | 72-081-021   |                 | ARM ASSY, ROCKER                    | 2   |
| 5    | 74-181-00040 |                 | ASSY, SHAKER PUSH ARM               | 2   |
| 6    | 80-050000    |                 | NUT, 5/8 NC FLNG TECHLOCK GRD G PLT | 6   |
| 7    | 62-020040    |                 | FLATWASHER, 5/8 SAE PLT             | 6   |
| 8    | 48-200032    |                 | CAPSCREW, 5/8 X 4 G8 PLT            | 6   |

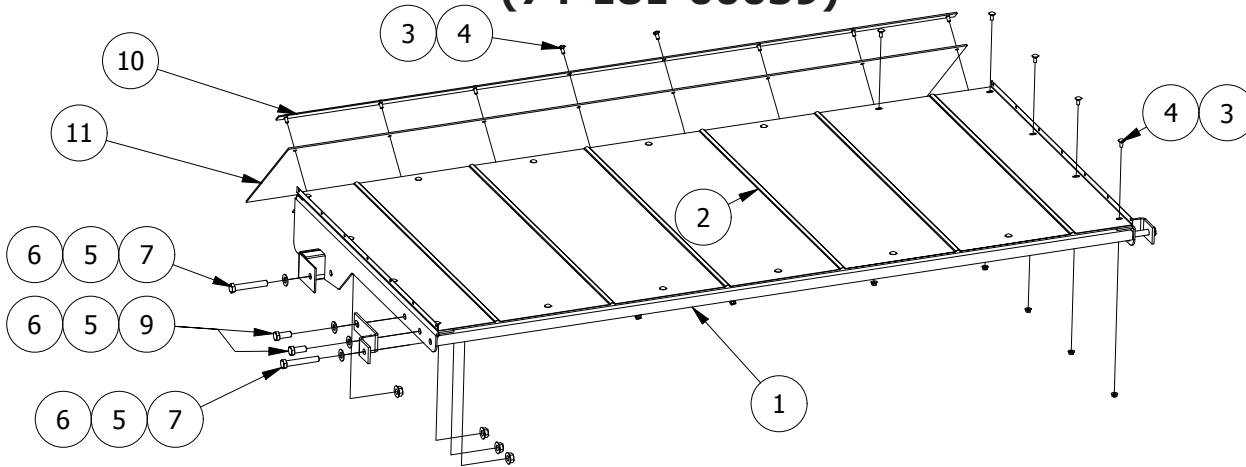
## SHAKER TOP ASSY (74-181-00038)



| ITEM | PART NUMBER  | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-180-00058 |                    | FRAME, SHAKER PAN                     | 1   |
| 2    | 74-127-00155 |                    | FLOOR, SHAKER PAN                     | 1   |
| 3    | 74-127-00152 |                    | PANEL, CORNER                         | 2   |
| 4    | 74-127-00151 |                    | DIVIDER, PAN                          | 4   |
| 5    | 33-050-024   |                    | SEPERATOR TINE                        | 44  |
| 6    | 74-127-00154 |                    | HOLDER, FINGER CENTER                 | 1   |
| 7    | 74-127-00153 |                    | HOLDER, FINGER END                    | 2   |
| 8    | 33-024-513   |                    | SPACER, 0.5 I.D. X 0.625              | 12  |
| 9    | 74-150-00006 |                    | SEAL, PAN                             | 2   |
| 10   | 74-123-00010 |                    | CLEVIS, PUSH ARM                      | 2   |
| 11   | 62-010150    |                    | FLATWASHER, 7/16" STANDARD PLT        | 28  |
| 12   | 52-050019    |                    | CARRIAGE BOLT, 5/16 X 1 1/4 NC G5 PLT | 47  |
| 13   | 78-020049    |                    | 5/16" WHIZ NUT                        | 53  |
| 14   | 52-050025    |                    | CARRIAGE BOLT, 5/16X2 NC G5 PLT       | 6   |
| 15   | 33-050-029   |                    | "U"-NUT, 1/4"                         | 18  |
| 16   | 58-020101    |                    | MACHINE SCREW, 1/4 X 5/8 RND HD       | 18  |
| 17   | 64-050000    |                    | WASHER, 1/4" FENDER                   | 18  |
| 18   | 80-050000    |                    | NUT, 5/8 NC FLNG TECHLOCK GRD G PLT   | 8   |
| 19   | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT               | 8   |
| 20   | 48-200032    |                    | CAPSCREW, 5/8 X 4 G8 PLT              | 6   |
| 21   | 48-090930    |                    | CAPSCREW, 5/8 X 1 1/2 NC G5 PLT       | 2   |

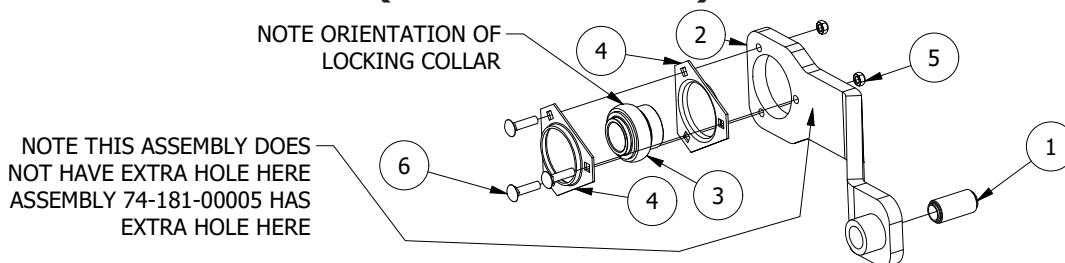


## DIRT PAN ASSY (74-181-00039)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-180-00059 |                    | FRAME, DIRT PAN                       | 1   |
| 2    | 74-127-00156 |                    | FLOOR, DIRT PAN                       | 1   |
| 3    | 78-020049    |                    | 5/16" WHIZ NUT                        | 26  |
| 4    | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 26  |
| 5    | 80-050000    |                    | NUT, 5/8 NC FLNG TECHLOCK GRD G PLT   | 8   |
| 6    | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT               | 8   |
| 7    | 48-200032    |                    | CAPSCREW, 5/8 X 4 G8 PLT              | 4   |
| 8    | 74-123-00010 |                    | CLEVIS, PUSH ARM                      | 2   |
| 9    | 48-090930    |                    | CAPSCREW, 5/8 X 1 1/2 NC G5 PLT       | 4   |
| 10   | 74-127-00301 |                    | SUPPORT, CURTAIN                      | 1   |
| 11   | 74-127-00300 |                    | CURTAIN, DIRT PAN                     | 1   |

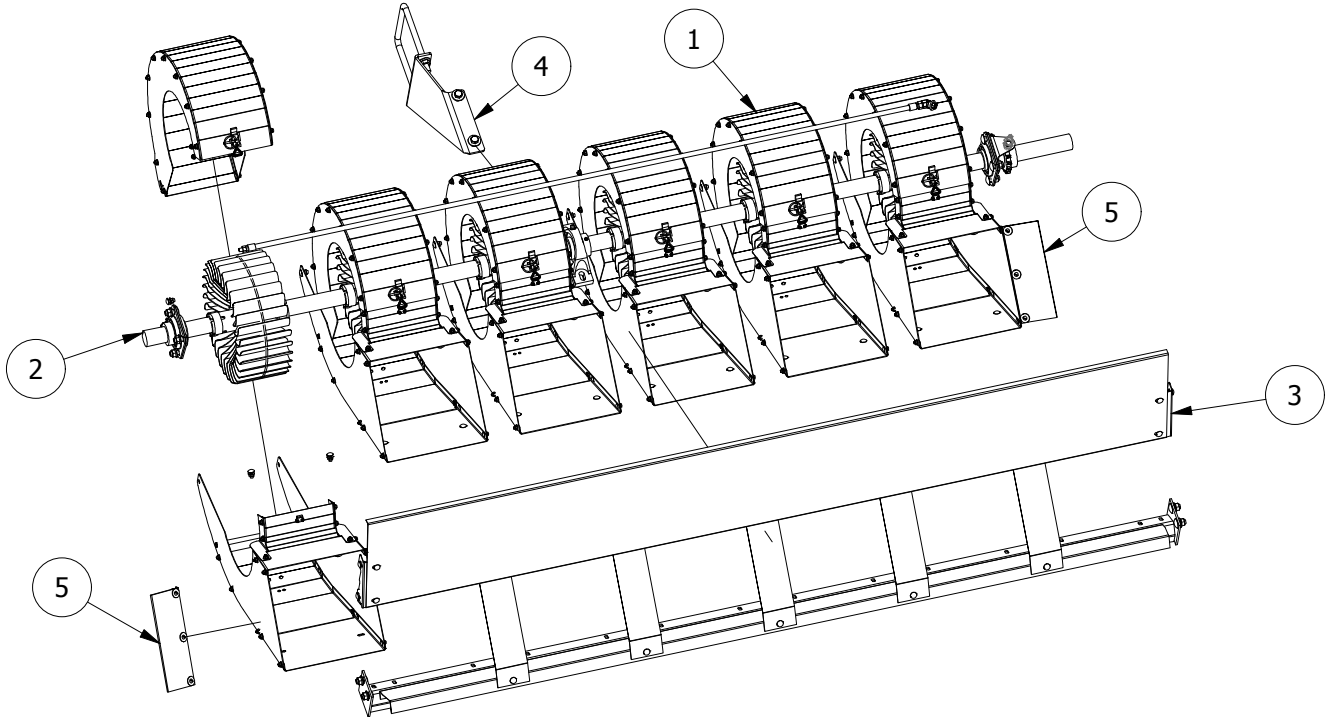
## SHAKER PUSH ARM ASSY (74-181-00040)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 33-050-103   |                    | BUSHING, RUBBER PIVOT                | 1   |
| 2    | 74-180-00060 |                    | ARM, SHAKER PUSH                     | 1   |
| 3    | 33-051-001   |                    | 1 7/16 BORE BEARING                  | 1   |
| 4    | 03-051-024   |                    | FLANGE, 72 MSTR 3 HOLE               | 2   |
| 5    | 72-010050    |                    | LOCKNUT, 3/8 STOVER GB PLT           | 3   |
| 6    | 52-050045    |                    | CARRIAGE BOLT, 3/8 X 1 1/2 NC G5 PLT | 3   |



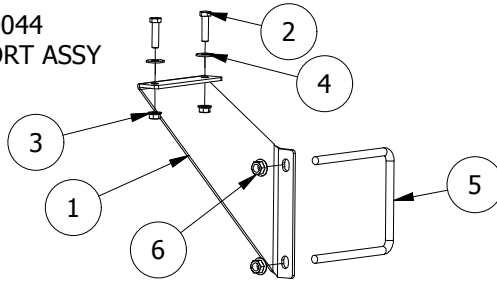
# **SEPARATOR FAN COMPLETE ASSY** **(74-181-00065)**



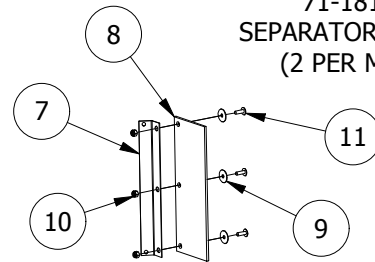
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION             | QTY |
|------|--------------|--------------------|-------------------------|-----|
| 1    | 74-181-00030 |                    | ASSY, FAN HOUSING       | 6   |
| 2    | 74-181-00037 |                    | SEPARATOR FAN ASSY, 6R  | 1   |
| 3    | 74-181-00046 |                    | ASSY, SF SUPPORT/SHIELD | 1   |
| 4    | 74-181-00044 |                    | ASSY, CENTER SUPPORT    | 1   |
| 5    | 74-181-00098 |                    | BAFFLE, SEPARATOR FAN   | 2   |

## SEPARATOR FAN SUB-ASSBMLIES (74-181-00044) (74-181-00098)

71-181-00044  
CENTER SUPPORT ASSY

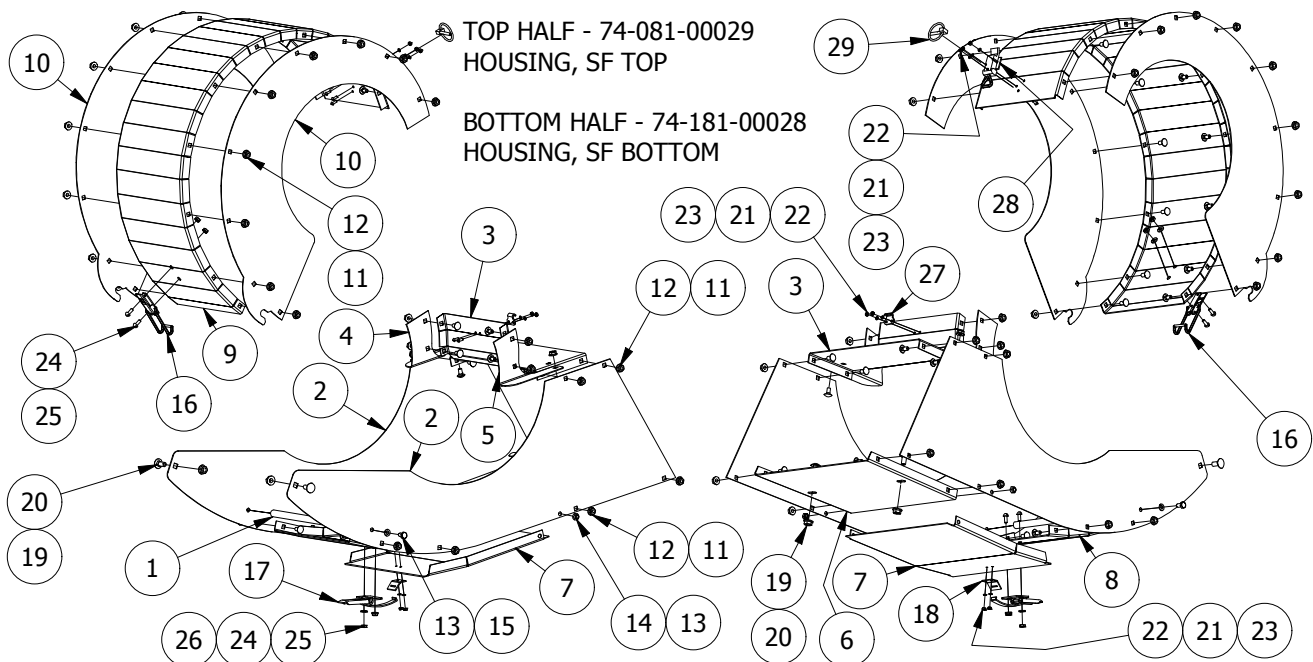


71-181-00098  
SEPARATOR FAN BAFFLE  
(2 PER MACHINE)



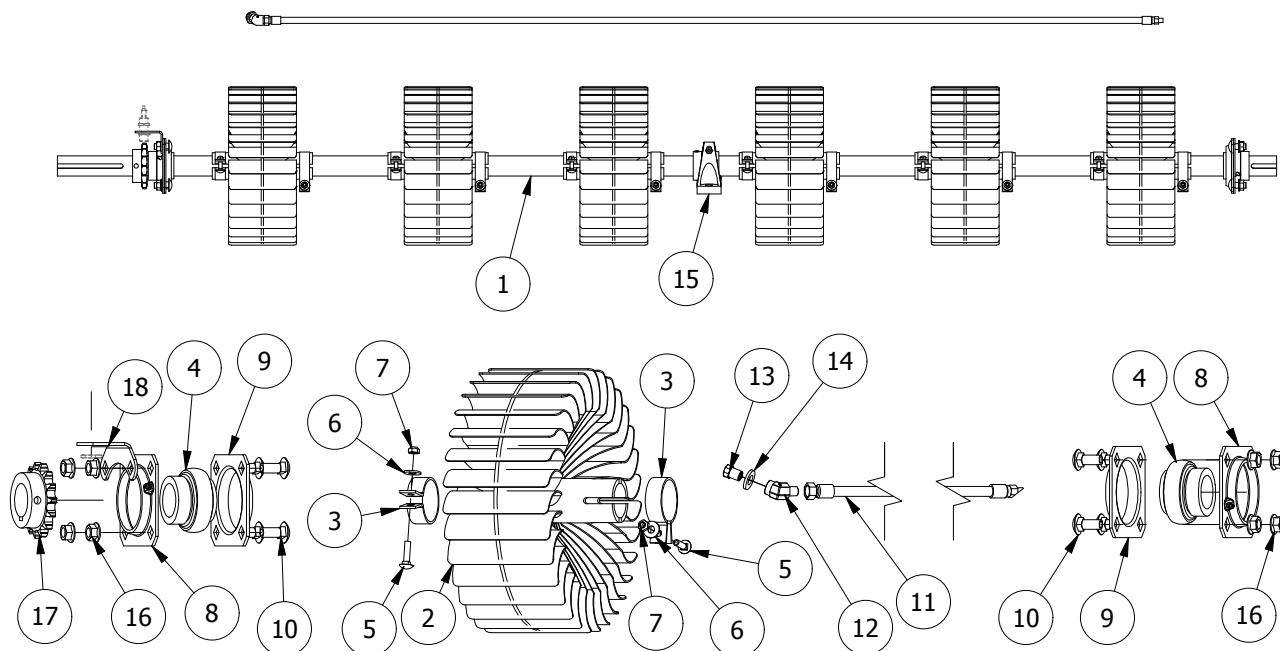
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                         | QTY |
|------|--------------|--------------------|-------------------------------------|-----|
| 1    | 74-127-00049 |                    | BRACE, FAN BRG                      | 1   |
| 2    | 48-090600    |                    | CAPSCREW, 1/2 X 2 NC G5 PLT         | 2   |
| 3    | 80-020150    |                    | 1/2" WHIZ NUT                       | 2   |
| 4    | 62-010200    |                    | FLATWASHER, 1/2 STD PLT             | 2   |
| 5    | 04-050-119   |                    | U-BOLT, 5/8 X 7 X 7 G5 PLT          | 1   |
| 6    | 80-050000    |                    | NUT, 5/8 NC FLNG TECHLOCK GRD G PLT | 2   |
| 7    | 74-127-00234 |                    | BRACKET, SF BAFFLE                  | 1   |
| 8    | 74-127-00235 |                    | BAFFLE, SF RUBBER                   | 1   |
| 9    | 64-050000    |                    | WASHER, 1/4" FENDER                 | 3   |
| 10   | 72-010055    |                    | LOCKNUT, 1/4 NC NYLON               | 3   |
| 11   | 58-020102    |                    | MACHINE SCREW, 1/4 X 3/4 SLOT RD HD | 3   |

## FAN HOUSING ASSY (74-181-00030)



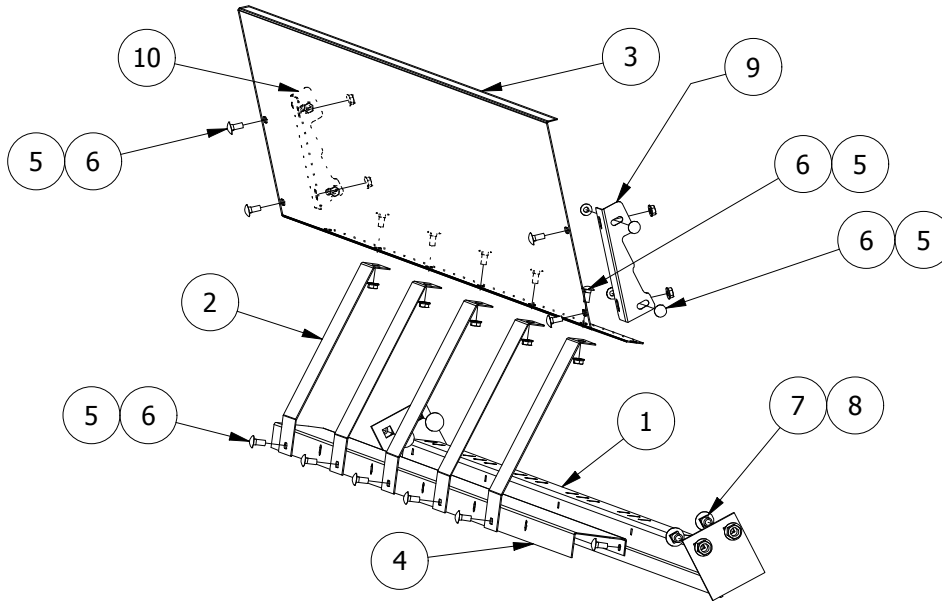
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-126-00004 |                    | STOP, TOP HOUSING                     | 1   |
| 2    | 74-127-00037 |                    | SIDE, FAN BOTTOM                      | 2   |
| 3    | 74-127-00038 |                    | PANEL, TOP FRONT                      | 1   |
| 4    | 74-127-00041 |                    | MNT, TOP RT                           | 1   |
| 5    | 74-127-00043 |                    | MNT, TOP LT                           | 1   |
| 6    | 74-127-00044 |                    | PANEL, BOTTOM A                       | 1   |
| 7    | 74-127-00045 |                    | PANEL, BOTTOM DOOR                    | 1   |
| 8    | 74-127-00046 |                    | PANEL, BOTTOM B                       | 1   |
| 9    | 74-127-00047 |                    | PANEL, TOP CURVED                     | 1   |
| 10   | 74-127-00048 |                    | PANEL. TOP SIDE                       | 2   |
| 11   | 52-030005    |                    | CARRIAGE BOLT, 1/4 X 1/2 NC GD 5 PLT  | 36  |
| 12   | 78-020040    |                    | 1/4" WHIZ NUT                         | 36  |
| 13   | 48-090000    |                    | CAPSCREW, 1/4 X 1/2 NC G5 PLT         | 4   |
| 14   | 72-010020    |                    | LOCKNUT, 1/4 STOVER GA PLT            | 2   |
| 15   | 66-010050    |                    | LOCKWASHER, 1/4 PLT                   | 2   |
| 16   | 33-050-226   |                    | CATCH                                 | 1   |
| 17   | 31-050-102   |                    | LATCH, HOPPER                         | 1   |
| 18   | 33-050-059   |                    | LATCH STRIKE                          | 1   |
| 19   | 78-020049    |                    | 5/16" WHIZ NUT                        | 4   |
| 20   | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 4   |
| 21   | 66-010005    |                    | LOCKWASHER, #6 REGULAR PLT            | 7   |
| 22   | 68-010005    |                    | NUT, #6 NC HEX PLT                    | 7   |
| 23   | 58-010042    |                    | SCREW, #6-32X3/8" RD HD PLTD          | 7   |
| 24   | 58-020050    |                    | #10 X 1/2 ROUND HD MACHINE SCREW      | 4   |
| 25   | 68-010020    |                    | NUT, #10 NC HEX PLT                   | 4   |
| 26   | 66-010025    |                    | LOCKWASHER, #10 PLT                   | 4   |
| 27   | 74-150-00020 |                    | STRIKE, LATCH                         | 1   |
| 28   | 74-150-00019 |                    | CATCH, LATCH                          | 1   |
| 29   | 04-050-015   |                    | KLIK PIN, 3/16 X 1-1/4                | 1   |

## 6 ROW FAN ASSY (74-181-00037)



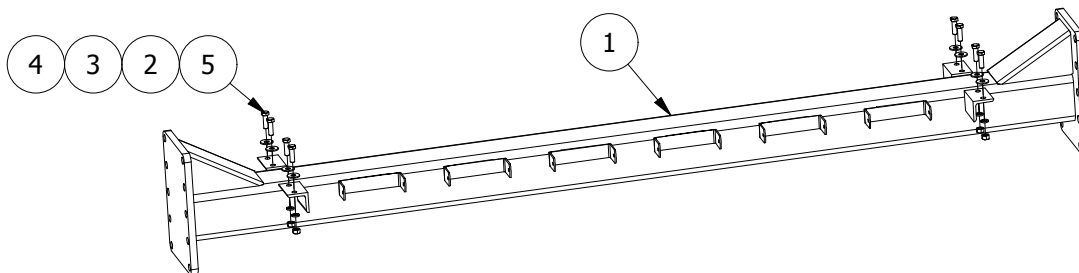
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|-----------------|---------------------------------------|-----|
| 1    | 74-126-00011 |                 | SHAFT, SEP FAN DRIVE                  | 1   |
| 2    | 33-050-148   |                 | ROTOR, WHOLE FAN                      | 6   |
| 3    | 33-050-147   |                 | CLAMP, FAN ROTOR                      | 12  |
| 4    | 33-051-068   |                 | BEARING, 1 3/4 BORE                   | 2   |
| 5    | 52-050019    |                 | CARRIAGE BOLT, 5/16 X 1 1/4 NC G5 PLT | 12  |
| 6    | 62-010050    |                 | FLATWASHER, 5/16" STD PLT             | 12  |
| 7    | 72-010025    |                 | LOCKNUT, 5/16 STOVER GB PLT           | 12  |
| 8    | 02-051-037   |                 | G-85 MSA-3 4-H FL W/FIT               | 2   |
| 9    | 02-051-038   |                 | FLANGE, G85 MSB BEARING               | 2   |
| 10   | 52-050125    |                 | CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT  | 8   |
| 11   | 33-059-121   |                 | HOSE, 4M3K-2MP-4FP-78                 | 1   |
| 12   | 33-059-120   |                 | ADAPTER, 4MP-4FP-45                   | 1   |
| 13   | 33-059-003   |                 | ADAPTER, 4MP-2FP                      | 1   |
| 14   | 17-050-003   |                 | FLATWASHER, 1/2" HARDENED             | 1   |
| 15   | 33-051-098   |                 | BEARING, 1 3/4 PB R-SEAL LP           | 1   |
| 16   | 80-020150    |                 | 1/2" WHIZ NUT                         | 8   |
| 17   | 72-052-006   |                 | SPROCKET, 60B15F 1 3/4                | 1   |
| 18   | 74-127-00376 |                 | MNT, TACH SENSOR                      | 1   |

## SF SUPPORT/SHIELD ASSY (74-181-00046)



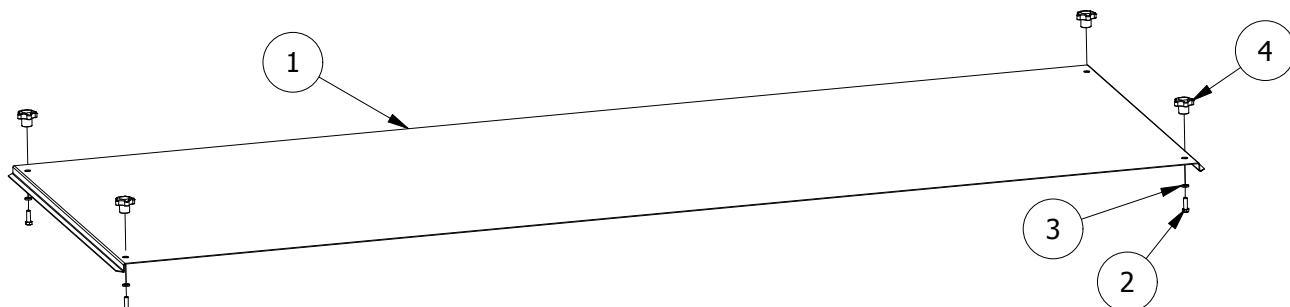
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-180-00033 |                    | SUPPORT, SEP FAN REAR                 | 1   |
| 2    | 74-127-00268 |                    | SHIELD, SF FAN CENTER                 | 5   |
| 3    | 74-127-00273 |                    | SHIELD, TOP SF                        | 1   |
| 4    | 74-127-00086 |                    | CHANNEL, SF LOWER                     | 1   |
| 5    | 78-020049    |                    | 5/16" WHIZ NUT                        | 23  |
| 6    | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 23  |
| 7    | 52-050123    |                    | CARRIAGE BOLT, 1/2 X 1 NC G5 PLT      | 4   |
| 8    | 80-020150    |                    | 1/2" WHIZ NUT                         | 4   |
| 9    | 74-127-00274 |                    | MNT, RT BAFFLE                        | 1   |
| 10   | 74-127-00303 |                    | MNT, LT BAFFLE                        | 1   |

## 6R AXLE ASSY (74-181-00074)



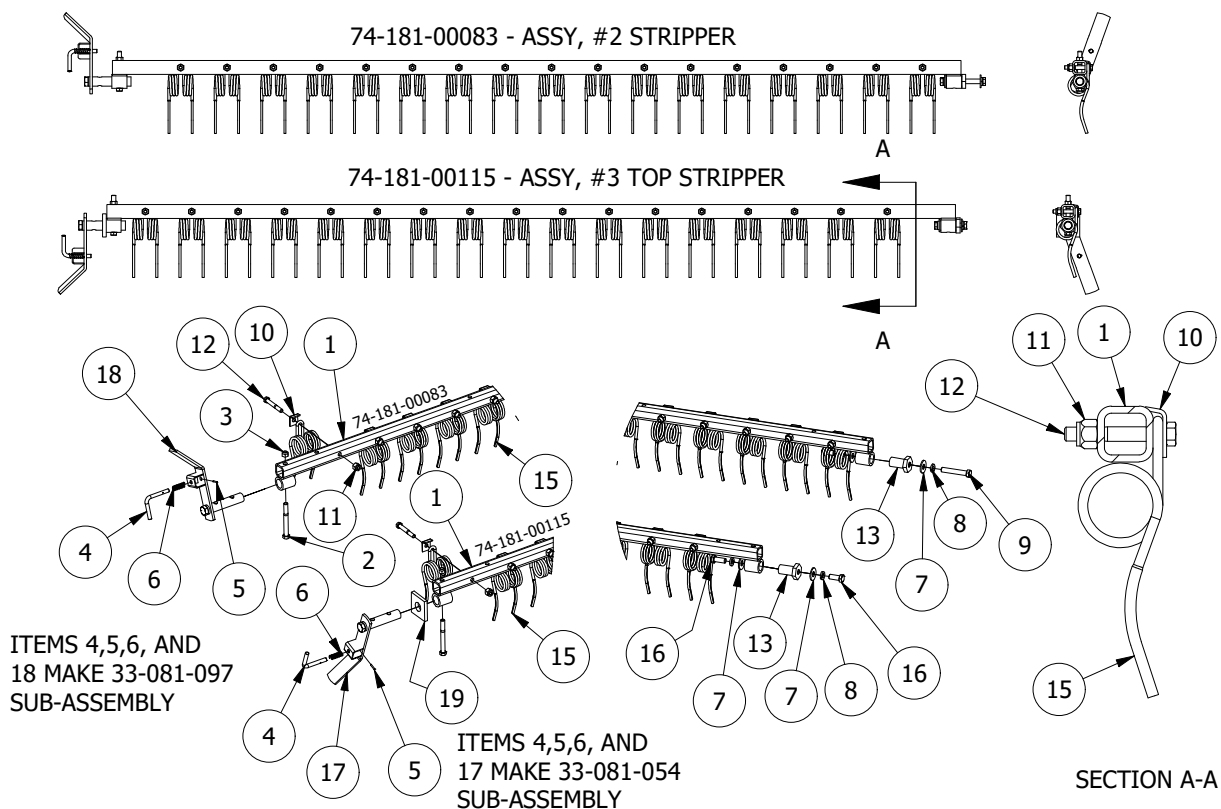
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                 | QTY |
|------|--------------|--------------------|-----------------------------|-----|
| 1    | 74-180-00001 |                    | AXLE, 6R                    | 1   |
| 2    | 66-010300    |                    | LOCKWASHER, 5/8 PLT         | 8   |
| 3    | 62-010250    |                    | FLATWASHER, 5/8 STD PLT     | 8   |
| 4    | 68-010300    |                    | HEXNUT, 5/8 PLT             | 8   |
| 5    | 48-090950    |                    | CAPSCREW, 5/8 X 2 NC G5 PLT | 8   |

## REAR CYL SHIELD ASSY (74-181-00080)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                  | QTY |
|------|--------------|--------------------|------------------------------|-----|
| 1    | 74-180-00036 |                    | SHIELD, REAR CYL             | 1   |
| 2    | 48-090036    |                    | CAPSCREW, 5/16 X 1 NC G5 PLT | 4   |
| 3    | 66-010100    |                    | LOCKWASHER, 5/16 PLT         | 4   |
| 4    | 33-050-479   |                    | KNOB, 5/16-18 PLASTIC        | 4   |

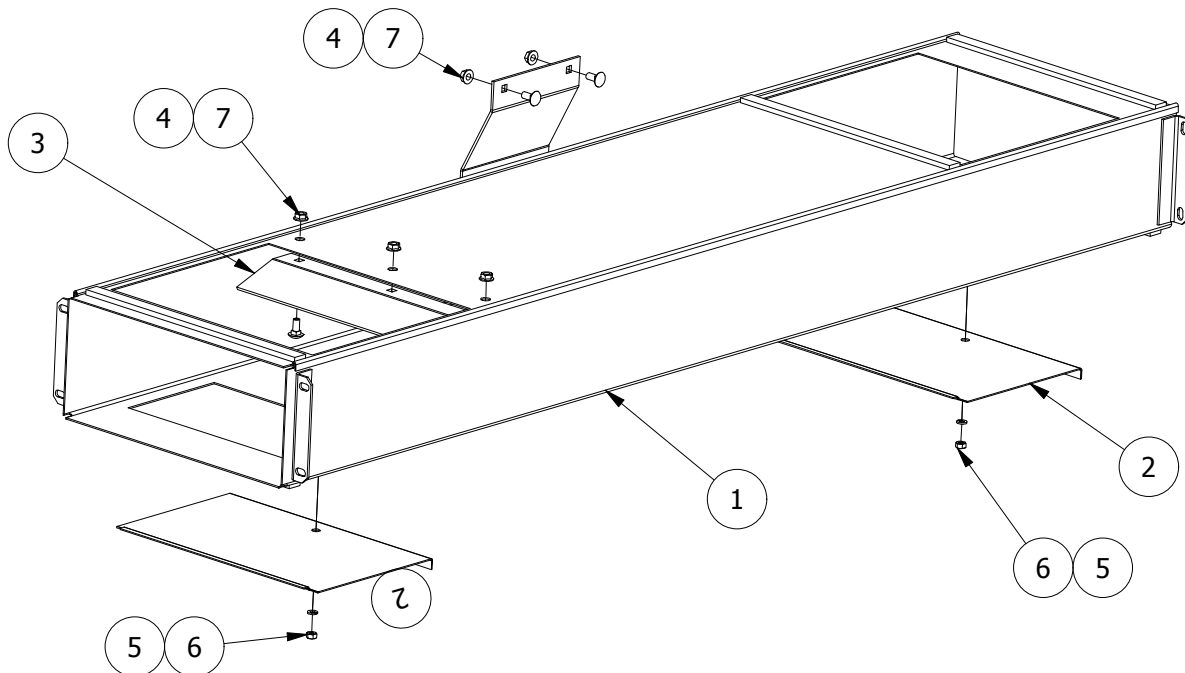
## #2, #3 TOP STRIPPER ASSEMBLIES (74-181-00083) (74-181-00115)



| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|--------------|-----------------|-----------------------------------|-----|
| 1    | 74-180-00040 |                 | BAR, INSIDE STRIPPER              | 2   |
| 2    | 48-090555    |                 | CAPSCREW, 7/16 X 4 NC G5 PLT      | 2   |
| 3    | 72-010075    |                 | LOCKNUT, 7/16 NC STOVER GD B PLT  | 2   |
| 4    | 33-026-191   |                 | PIN, '91 STRIPPER                 | 2   |
| 5    | 17-050-008   |                 | ROLL PIN, 1/8 X 3/4 PLT           | 2   |
| 6    | 33-050-064   |                 | SPRING, 1/2 X 1 1/2 COMPRESSION   | 2   |
| 7    | 62-010200    |                 | FLATWASHER, 1/2 STD PLT           | 4   |
| 8    | 66-010250    |                 | LOCKWASHER, 1/2" REGULAR PLT      | 4   |
| 9    | 48-090650    |                 | CAPSCREW, 1/2 X 3 NC G5 PLT       | 1   |
| 10   | 33-027-078   |                 | STRIPPER SPRING RETAINER          | 34  |
| 11   | 72-010051    |                 | LOCKNUT, 3/8 NYLON INSERT HVY PLT | 34  |
| 12   | 48-090240    |                 | CAPSCREW, 3/8 X 2 3/4 NC G5 PLT   | 34  |
| 13   | 74-126-00019 |                 | STRIPPER BUSHING                  | 2   |
| 14   | 48-090590    |                 | CAPSCREW, 1/2 X 1 NC GD 5 PLT     | 1   |
| 15   | 74-150-00004 |                 | SPRING, ROUND STRIPPER            | 34  |
| 16   | 48-090592    |                 | CAPSCREW, 1/2 X 1 1/4 NC G5 PLT   | 2   |
| 17   | 33-080-219   |                 | HANDLE, #8 STRIPPER               | 1   |
| 18   | 33-080-411   |                 | HANDLE, STRIPPER                  | 1   |
| 19   | 74-123-00093 |                 | SPACER, STRIPPER BAR SIDE         | 1   |

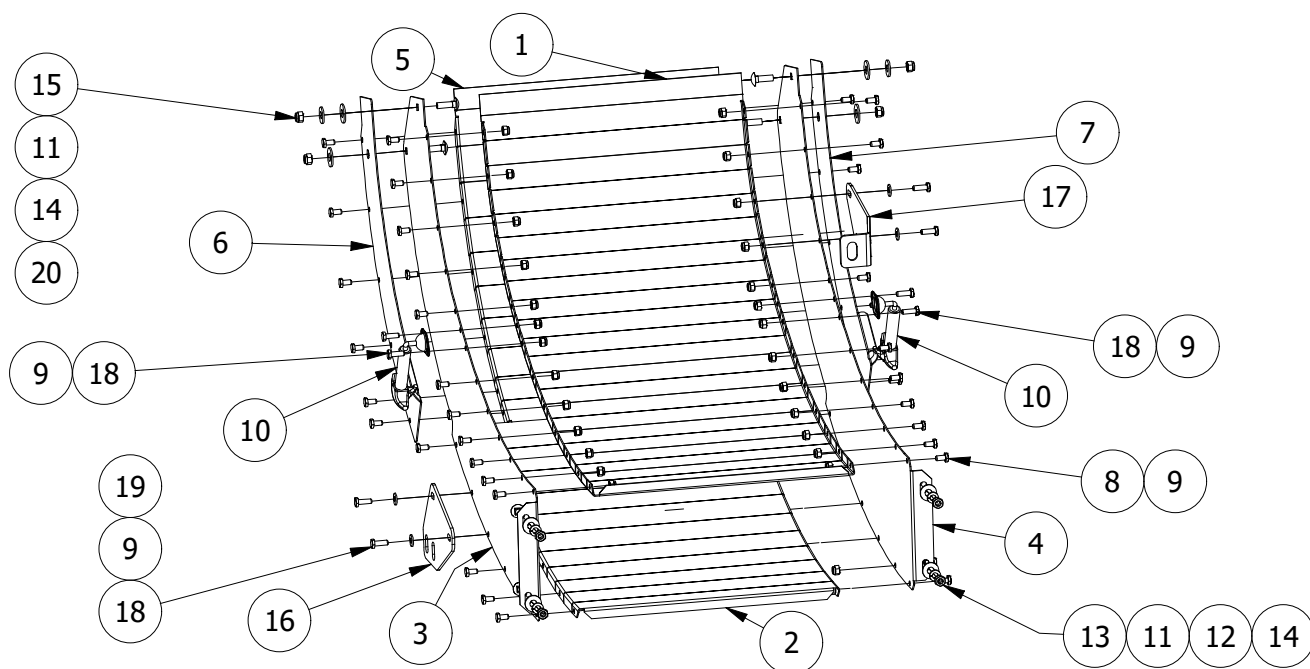


## CROSS DUCT ASSY (74-181-00084)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-180-00066 |                    | DUCT, 2016 CROSSOVER                  | 1   |
| 2    | 33-028-224   |                    | PLATE, DOOR                           | 2   |
| 3    | 33-028-236   |                    | BAFFLE, DROP                          | 1   |
| 4    | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 5   |
| 5    | 66-010050    |                    | LOCKWASHER, 1/4 PLT                   | 2   |
| 6    | 68-010050    |                    | HEXNUT, 1/4 PLT                       | 2   |
| 7    | 78-020049    |                    | 5/16" WHIZ NUT                        | 5   |

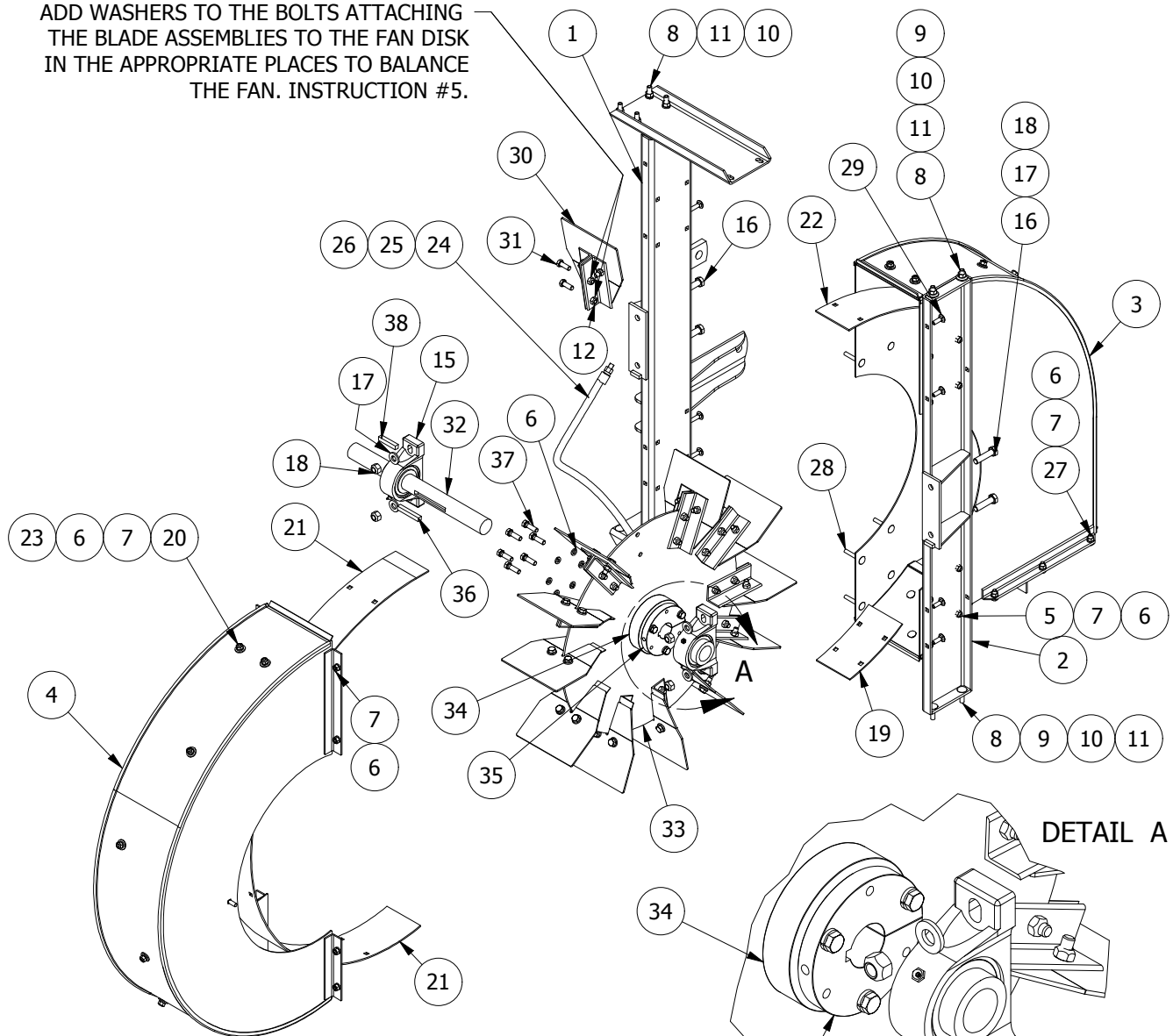
## DUCT ELBOW ASSY (74-181-00090)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                       | QTY |
|------|--------------|--------------------|-----------------------------------|-----|
| 1    | 74-127-00179 |                    | PANEL, DUCT L TOP                 | 1   |
| 2    | 74-127-00180 |                    | PANEL, DUCT L BOTTOM              | 1   |
| 3    | 74-127-00181 |                    | PANEL, DUCT L REAR                | 1   |
| 4    | 74-127-00182 |                    | PANEL, DUCT L FRONT               | 1   |
| 5    | 74-127-00183 |                    | PANEL, ACCESS BOTTOM              | 1   |
| 6    | 74-127-00184 |                    | PANEL, ACCESS REAR                | 1   |
| 7    | 74-127-00185 |                    | PANEL, ACCESS FRONT               | 1   |
| 8    | 48-090000    |                    | CAPSCREW, 1/4 X 1/2 NC G5 PLT     | 42  |
| 9    | 72-010055    |                    | LOCKNUT, 1/4 NC NYLON             | 50  |
| 10   | 33-050-279   |                    | LATCH, TOP DOOR                   | 2   |
| 11   | 62-010050    |                    | FLATWASHER, 5/16" STD PLT         | 6   |
| 12   | 66-010100    |                    | LOCKWASHER, 5/16 PLT              | 4   |
| 13   | 68-010100    |                    | HEXNUT, 5/16 PLT                  | 4   |
| 14   | 52-050010    |                    | CARRIAGE BOLT, 5/16 X 1 NC G5 PLT | 8   |
| 15   | 72-010060    |                    | LOCKNUT, 5/16 NC NYLON            | 4   |
| 16   | 74-127-00187 |                    | BRACE, LOWER L                    | 1   |
| 17   | 74-127-00188 |                    | BRACE. TOP L                      | 1   |
| 18   | 48-090010    |                    | CAPSCREW, 1/4 X 3/4 NC G5 PLT     | 8   |
| 19   | 62-010010    |                    | FLATWASHER, 1/4 STD PLT           | 4   |
| 20   | 62-010100    |                    | FLATWASHER, 3/8" STANDARD PLT     | 4   |

# AIR LIFT FAN ASSY (74-181-00088)

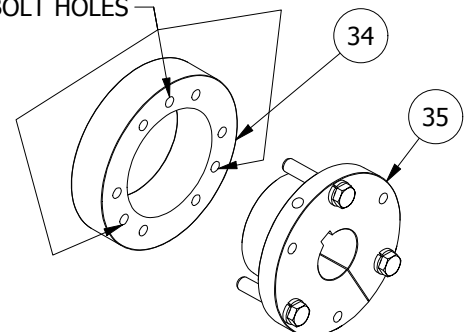
ADD WASHERS TO THE BOLTS ATTACHING THE BLADE ASSEMBLIES TO THE FAN DISK IN THE APPROPRIATE PLACES TO BALANCE THE FAN. INSTRUCTION #5.



## **BALANCING INSTRUCTIONS:**

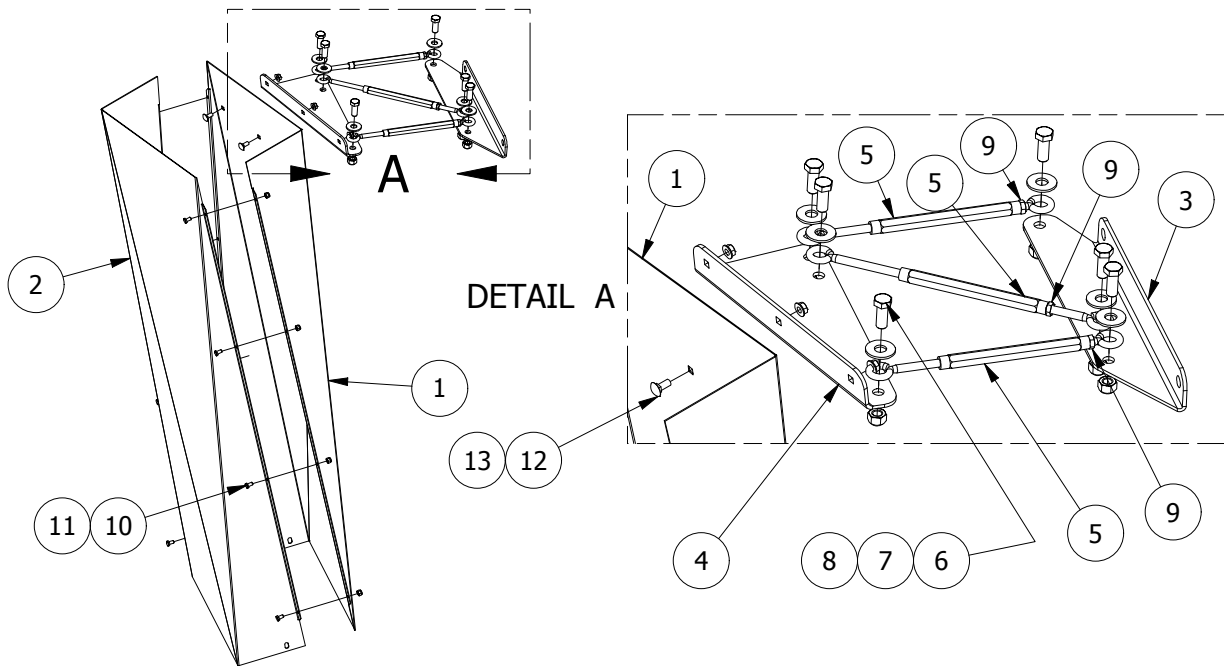
1. TAKE ITEM #30, BLADES WITH ANGLES BOLTED ON, AND WEIGH EACH INDIVIDUALLY.
2. ASSEMBLIES WITH EQUAL WEIGHTS ARE BOLTED ON OPPOSITE SIDES OF THE FAN DISK, ITEM #33.
3. PLACE ON BALANCING FIXTURE AFTER BLADES ARE ASSEMBLED ON DISK.
4. IF ROTATION OCCURS THE FAN IS NOT BALANCED.
5. ADD WASHERS, 62-010100, ON THE APPROPRIATE BLADES UNTIL THE ROTATION STOPS.
6. ONCE THE FAN IS BALANCED IT CAN BE ASSEMBLED AS SHOWN.

BUSHING BOLT HOLES



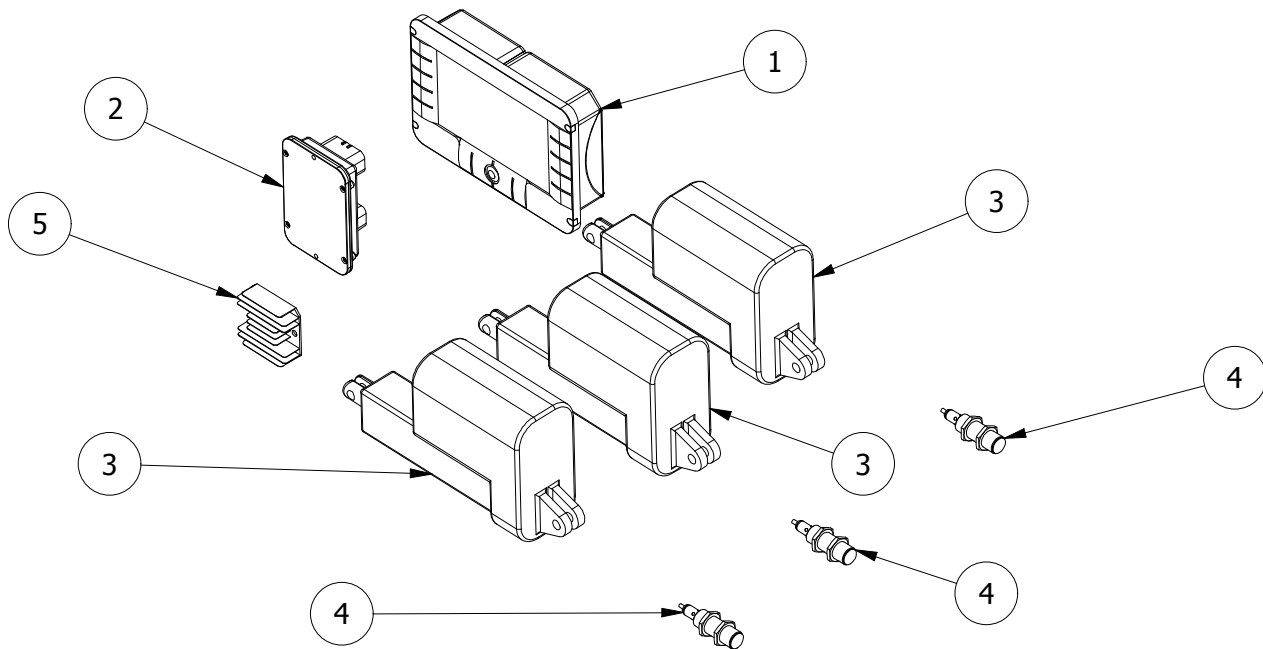
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-180-00072 |                    | FRAME, A.L. FAN WELDT                 | 1   |
| 2    | 33-070-356   |                    | MOUNT, A.L. FAN BRG.                  | 1   |
| 3    | 33-070-357   |                    | HOUSING, A.L. FAN FRONT               | 1   |
| 4    | 33-070-358   |                    | HOUSING, A.L. FAN REAR                | 1   |
| 5    | 52-030100    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC G5 PLT   | 8   |
| 6    | 66-010100    |                    | LOCKWASHER, 5/16 PLT                  | 56  |
| 7    | 68-010100    |                    | HEXNUT, 5/16 PLT                      | 50  |
| 8    | 52-050040    |                    | CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT  | 12  |
| 9    | 62-010100    |                    | FLATWASHER, 3/8" STANDARD PLT         | 4   |
| 10   | 66-010150    |                    | LOCKWASHER, 3/8 PLT                   | 12  |
| 11   | 68-010150    |                    | HEXNUT, 3/8 PLT                       | 12  |
| 12   | 72-010050    |                    | LOCKNUT, 3/8 STOVER GB PLT            | 24  |
| 15   | 33-051-085   |                    | BEARING, PILLOW BLOCK 1.4375          | 2   |
| 16   | 48-090600    |                    | CAPSCREW, 1/2 X 2 NC G5 PLT           | 4   |
| 17   | 17-050-003   |                    | FLATWASHER, 1/2" HARDENED             | 5   |
| 18   | 72-010100    |                    | LOCKNUT, 1/2 NC STOVER GD B PLT       | 4   |
| 19   | 33-028-974   |                    | LINER, A.L. FAN BOTTOM                | 1   |
| 20   | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 20  |
| 21   | 33-028-976   |                    | LINER, A.L. FAN REAR                  | 1   |
| 22   | 33-028-975   |                    | LINER, A.L. FAN FRONT                 | 1   |
| 23   | 62-010050    |                    | FLATWASHER, 5/16" STD PLT             | 20  |
| 24   | 33-059-070   |                    | HOSE, 1/4 ID X 24" LONG               | 1   |
| 25   | 33-059-003   |                    | ADAPTER, 4MP-2FP                      | 1   |
| 26   | 03-050-013   |                    | FITTING, 1/8-NPT GREASE               | 1   |
| 27   | 48-090043    |                    | CAPSCREW, 5/16 X 3/4 NC G5 PLT        | 6   |
| 28   | 52-050025    |                    | CARRIAGE BOLT, 5/16X2 NC G5 PLT       | 8   |
| 29   | 52-050010    |                    | CARRIAGE BOLT, 5/16 X 1 NC G5 PLT     | 4   |
| 30   | 33-081-394   |                    | BLADE AND MOUNTS, FAN '08             | 12  |
| 31   | 48-090100    |                    | CAPSCREW, 3/8 X 1 GD5                 | 24  |
| 32   | 33-026-389   |                    | SHAFT, FAN DISK 1 7/16                | 1   |
| 33   | 33-050-526   |                    | DISK, LOW DB FAN                      | 1   |
| 34   | 33-050-453   |                    | SF-A WELD ON HUB                      | 1   |
| 35   | 33-053-034   |                    | BUSHING, SF-QD 1-7/16 BORE            | 1   |
| 36   | 33-026-087   |                    | KEY, 3/8" x 2-1/2"                    | 1   |
| 37   | 48-090150    |                    | CAPSCREW, 3/8 X 1 1/4 NC G5 PLT       | 6   |
| 38   | 04-026-038   |                    | KEY, 3/8 X 2                          | 1   |

## TWISTED DUCT ASSY (74-181-00091)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-127-00189 |                    | PANEL, TD INSIDE                      | 1   |
| 2    | 74-127-00190 |                    | PANEL, TD OUTSIDE                     | 1   |
| 3    | 74-127-00191 |                    | MNT, SF TURNBUCKLE                    | 1   |
| 4    | 74-127-00192 |                    | MNT, TD TURNBUCKLE                    | 1   |
| 5    | 33-050-494   |                    | TURNBUCKLE, 3/8 X 16"                 | 3   |
| 6    | 48-090592    |                    | CAPSCREW, 1/2 X 1 1/4 NC G5 PLT       | 6   |
| 7    | 62-010200    |                    | FLATWASHER, 1/2 STD PLT               | 6   |
| 8    | 72-010100    |                    | LOCKNUT, 1/2 NC STOVER GD B PLT       | 6   |
| 9    | 70-010051    |                    | JAM NUT, 3/8 NC HX PLT                | 3   |
| 10   | 48-090000    |                    | CAPSCREW, 1/4 X 1/2 NC G5 PLT         | 8   |
| 11   | 72-010055    |                    | LOCKNUT, 1/4 NC NYLON                 | 8   |
| 12   | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 3   |
| 13   | 78-020049    |                    | 5/16" WHIZ NUT                        | 3   |

# ELECTRONIC CONTROL KIT (74-181-00126)

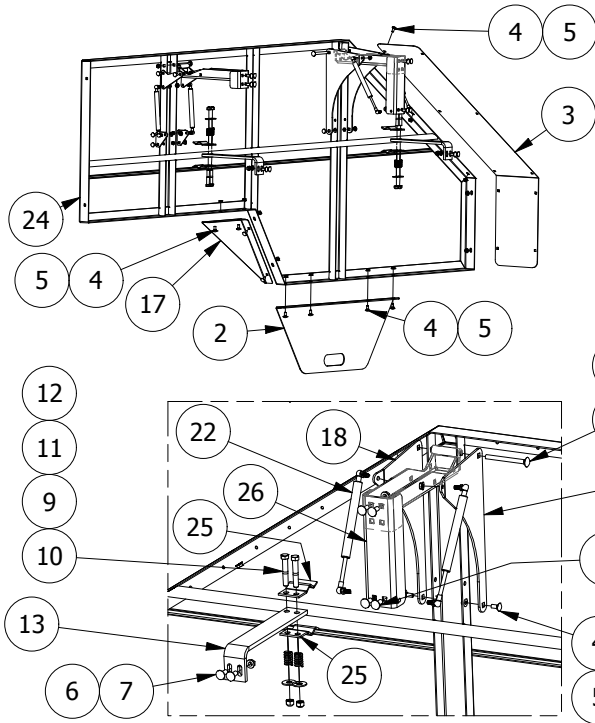


| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION           | QTY |
|------|--------------|--------------------|-----------------------|-----|
| 1    | 74-162-00004 |                    | SCREEN, COMBINE       | 1   |
| 2    | 74-162-00005 |                    | CONTROLLER, I/O CORE  | 1   |
| 3    | 72-062-001   |                    | ACTUATOR, AIR DAMPER  | 3   |
| 4    | 72-062-002   |                    | SENSOR, PROX TACH     | 3   |
| 5    | 72-062-013   |                    | REGULATOR, 5V VOLTAGE | 1   |

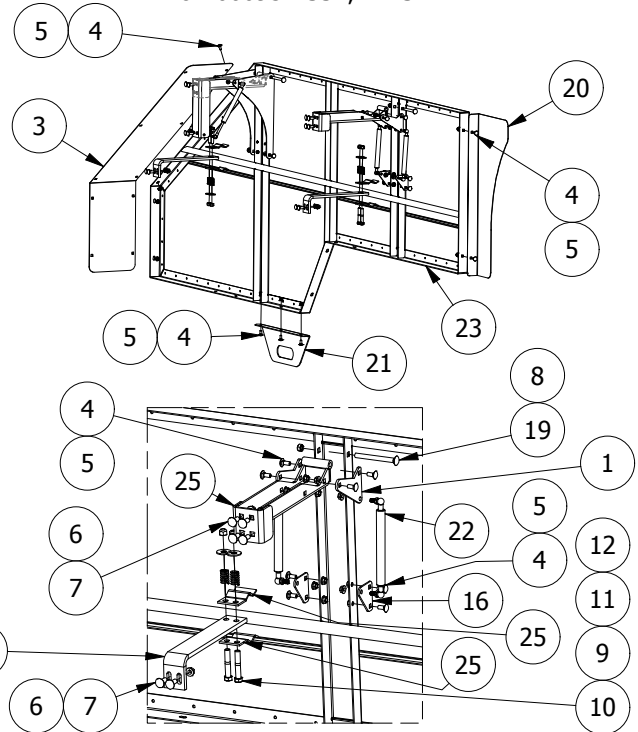
# SHIELD ASSEMBLIES

## (74-181-00094) (73-181-00093)

74-181-00094 ASSY, LT SHIELD



74-181-00093 ASSY, RT SHIELD

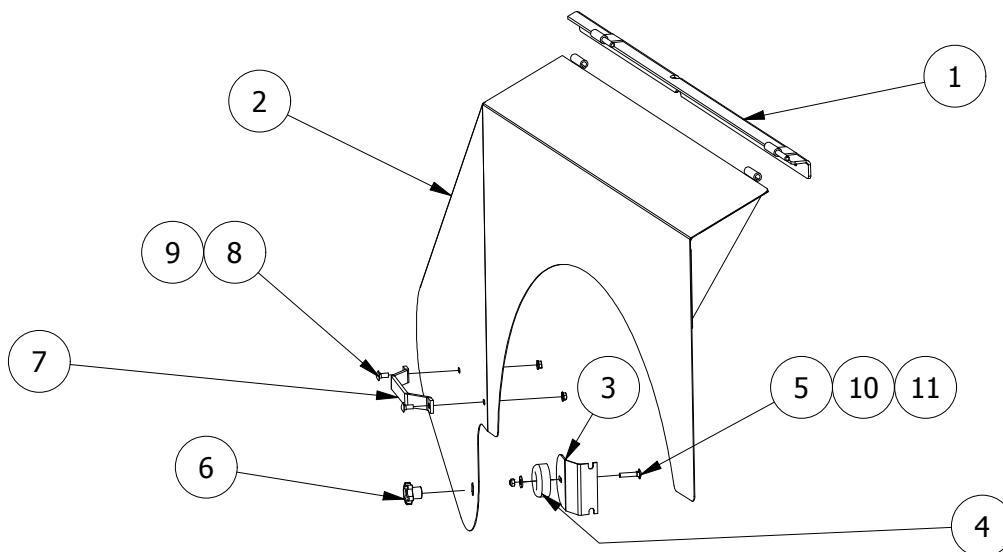


| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-127-00223 |                    | PLATE, SPRING BASE                    | 4   |
| 2    | 74-127-00228 |                    | HANDLE, LT SHIELD                     | 1   |
| 3    | 74-127-00227 |                    | PANEL, FRONT EXT                      | 2   |
| 4    | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 43  |
| 5    | 78-020049    |                    | 5/16" WHIZ NUT                        | 59  |
| 6    | 78-020300    |                    | 3/8" WHIZ NUT                         | 24  |
| 7    | 52-050035    |                    | CARRIAGE BOLT, 3/8 X 1 NC G5 PLT      | 24  |
| 8    | 72-010050    |                    | LOCKNUT, 3/8 STOVER GB PLT            | 4   |
| 9    | 44-050-001   |                    | SPRING, 0.725 X 1.25 COMPRESSION      | 8   |
| 10   | 48-090520    |                    | CAPSCREW, 7/16 X 2 1/2 NC G5 PLT      | 8   |
| 11   | 72-010075    |                    | LOCKNUT, 7/16 NC STOVER GD B PLT      | 8   |
| 12   | 62-010150    |                    | FLATWASHER, 7/16" STANDARD PLT        | 8   |
| 13   | 74-123-00039 |                    | BASE, SHIELD LATCH                    | 4   |
| 14   | 74-127-00236 |                    | PLATE, MNT BOLT EXT                   | 2   |
| 15   | 74-127-00237 |                    | PLATE, DOOR LIFT                      | 2   |
| 16   | 74-127-00304 |                    | PLATE, REAR SPRING                    | 4   |
| 17   | 74-127-00388 |                    | SHIELD, CORNER                        | 1   |
| 18   | 74-127-00391 |                    | PLATE, DOOR LIFT OPP                  | 2   |
| 19   | 52-050104    |                    | SCREW, 3/8X4 NC CARR GD 5 PLT         | 4   |



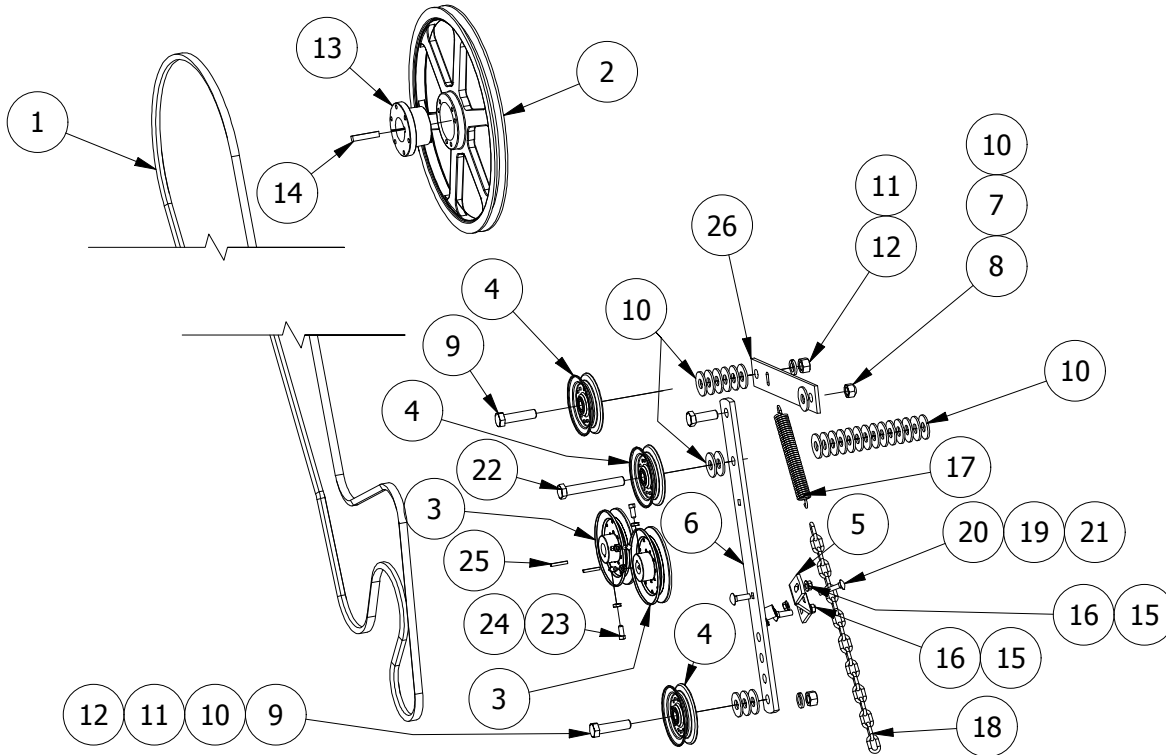
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION              | QTY |
|------|--------------|--------------------|--------------------------|-----|
| 20   | 74-127-00214 |                    | PANEL, FAN EXT           | 1   |
| 21   | 74-127-00215 |                    | HANDLE, RT SHIELD        | 1   |
| 22   | 74-150-00023 |                    | SPRING, 4.92 X 120LB GAS | 8   |
| 23   | 74-180-00076 |                    | SHIELD, RT MAIN          | 1   |
| 24   | 74-180-00078 |                    | SHIELD, LT MAIN          | 1   |
| 25   | 74-180-00077 |                    | MOUNT, SIDE SHIELD       | 2   |
| 26   | 74-180-00079 |                    | MOUNT, SIDE SHIELD EXT   | 2   |

### STEMMER SHIELD ASSY (74-181-00101)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-180-00080 |                    | MNT, STEMMER SHIELD                   | 1   |
| 2    | 74-180-00081 |                    | SHIELD, STEMMER                       | 1   |
| 3    | 74-127-00248 |                    | STOP, STEMMER SHIELD                  | 1   |
| 4    | 08-050-014   |                    | BUMPER, RECESS                        | 1   |
| 5    | 52-050020    |                    | CARRIAGE BOLT, 5/16 X 1 1/2 NC G5 PLT | 1   |
| 6    | 33-050-479   |                    | KNOB, 5/16-18 PLASTIC                 | 1   |
| 7    | 72-023-018   |                    | HANDLE, BOLT-ON                       | 1   |
| 8    | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 2   |
| 9    | 78-020049    |                    | 5/16" WHIZ NUT                        | 2   |
| 10   | 72-010025    |                    | LOCKNUT, 5/16 STOVER GB PLT           | 1   |
| 11   | 62-010050    |                    | FLATWASHER, 5/16" STD PLT             | 1   |

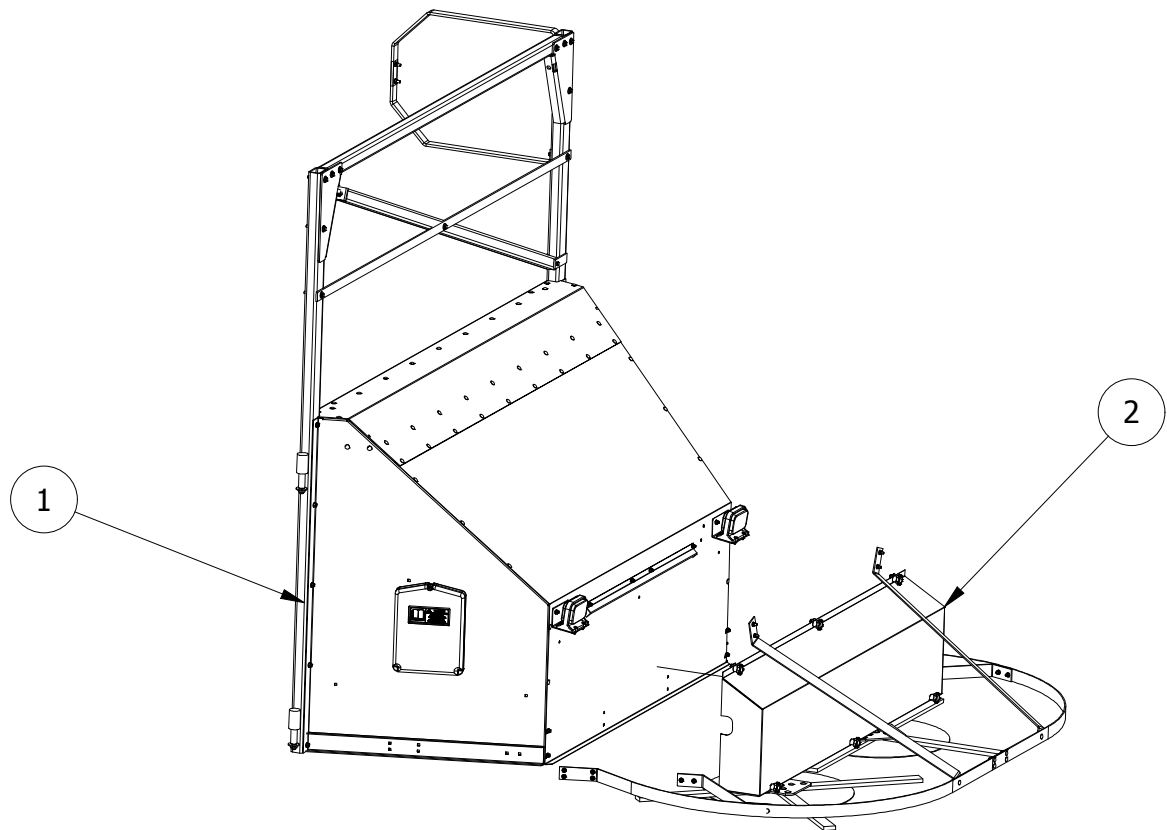
# **STEMMER DRIVE ASSY** **(74-181-00095)**



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 33-053-030   |                    | BELT, HBB-182.9                       | 1   |
| 2    | 33-053-099   |                    | SHEAVE, 1B160 SK                      | 1   |
| 3    | 33-053-043   |                    | SHEAVE, DRIVE (1B 5.5-.875)           | 2   |
| 4    | 33-053-002   |                    | IDLER, 4"OD X 5/8" BORE BELT          | 4   |
| 5    | 74-123-00042 |                    | BRACE, IDLER                          | 1   |
| 6    | 74-123-00041 |                    | PLATE, IDLER MNT                      | 1   |
| 7    | 48-090920    |                    | CAPSCREW, 5/8 X 1 3/4 G5 PLT          | 1   |
| 8    | 72-010110    |                    | LOCKNUT, 5/8 NF STOVER GD B PLT       | 1   |
| 9    | 48-090984    |                    | CAPSCREW, 5/8 X 2 1/2 NC G5 PLT       | 2   |
| 10   | 62-010250    |                    | FLATWASHER, 5/8 STD PLT               | 28  |
| 11   | 66-010300    |                    | LOCKWASHER, 5/8 PLT                   | 2   |
| 12   | 68-010300    |                    | HEXNUT, 5/8 PLT                       | 2   |
| 13   | 33-053-148   |                    | BUSHING, 1-3/4 SK-QD                  | 1   |
| 14   | 04-026-038   |                    | KEY, 3/8 X 2                          | 1   |
| 15   | 52-050040    |                    | CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT  | 2   |
| 16   | 78-020300    |                    | 3/8" WHIZ NUT                         | 2   |
| 17   | 15-050-002   |                    | SPRING, 1 X 7-1/4 EXTENSION           | 1   |
| 18   | 03-050-004   |                    | 3/16 PROOF CHAIN - 18 LINKS           | 1   |
| 19   | 78-020049    |                    | 5/16" WHIZ NUT                        | 1   |
| 20   | 52-050022    |                    | CARRIAGE BOLT, 5/16 X 1 3/4 NC G5 PLT | 1   |

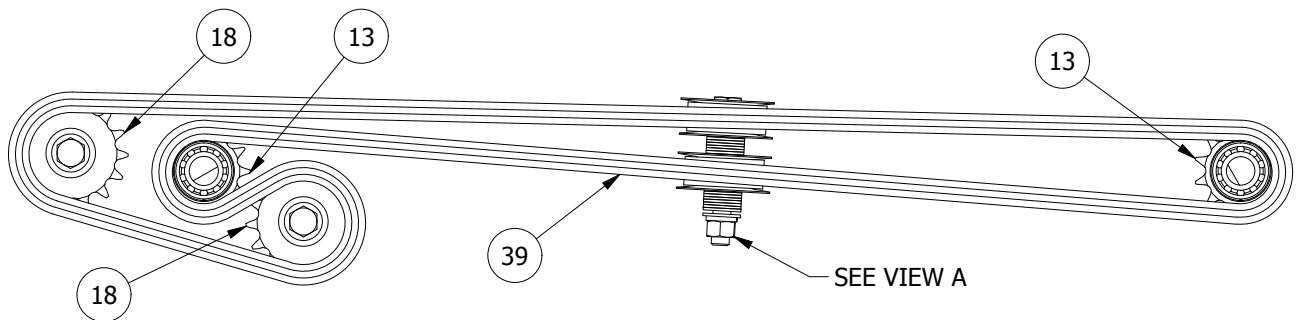
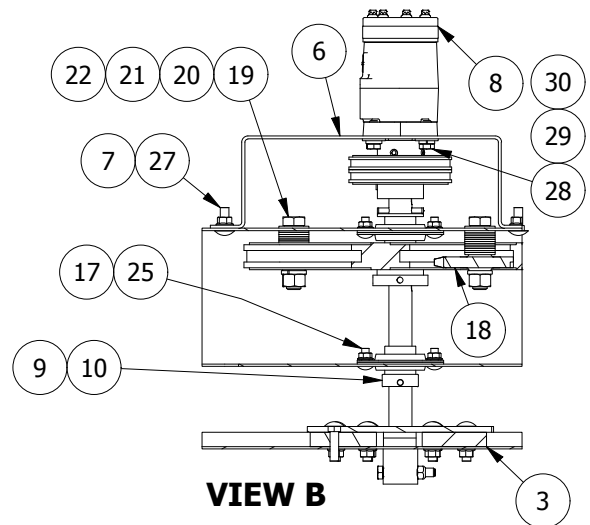
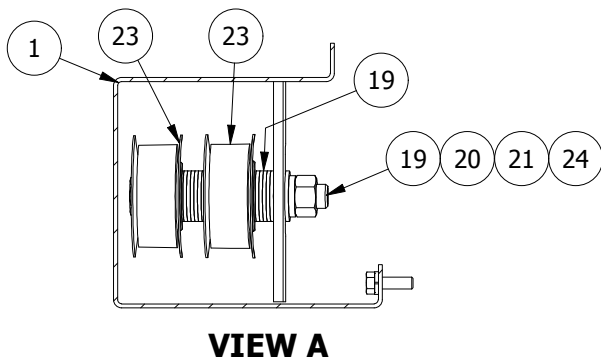
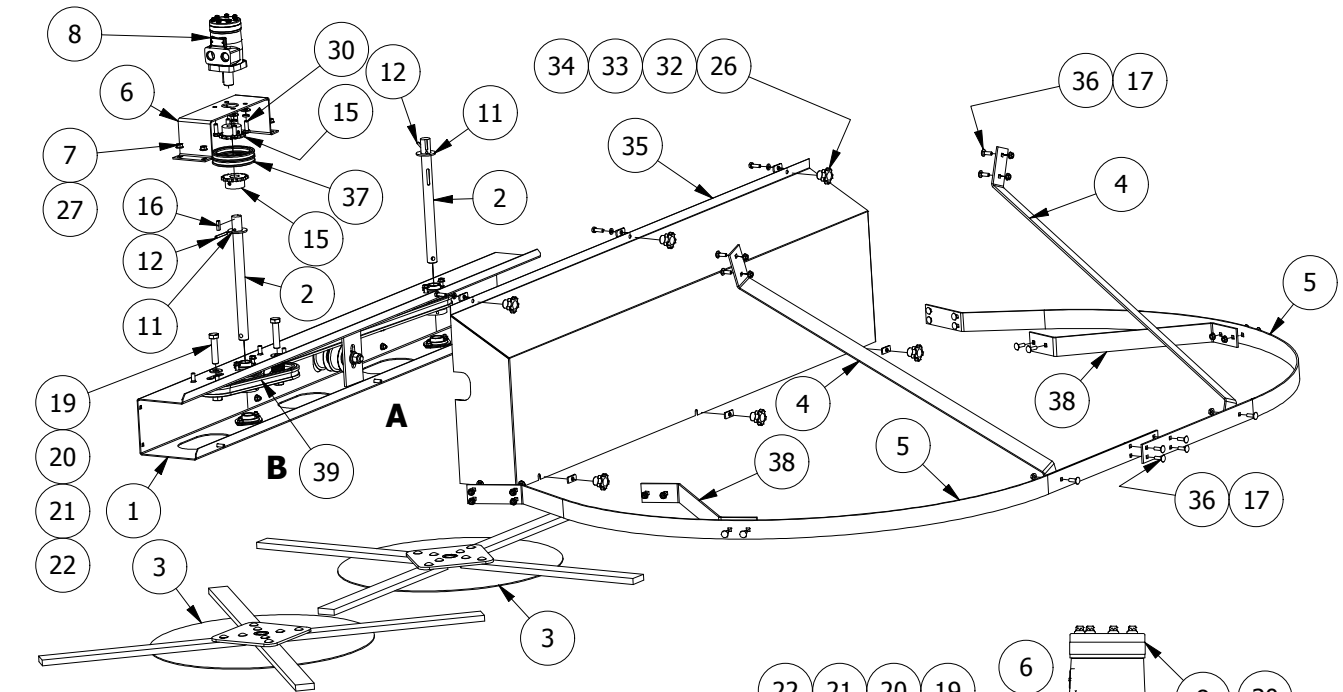
| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                                | QTY |
|------|------------|--------------------|--------------------------------------------|-----|
| 21   | 33-050-479 |                    | KNOB, 5/16-18 PLASTIC                      | 1   |
| 22   | 48-091075  |                    | CAPSCREW, 5/8 X 4 1/2 NC G5 PLT            | 2   |
| 23   | 54-010020  |                    | 5/16x3/4 NC SQ HD CUPPT STSCRW GD 5<br>PLN | 4   |
| 24   | 70-010025  |                    | JAM NUT, 5/16 NC HEX PLT                   | 4   |
| 25   | 33-026-280 |                    | KEY, 3/16 X 1 1/4                          | 2   |
| 26   | 33-023-100 |                    | ARM, AUGER IDLER                           | 1   |

**COMPLETE HOOD ASSY  
(74-181-00109)**



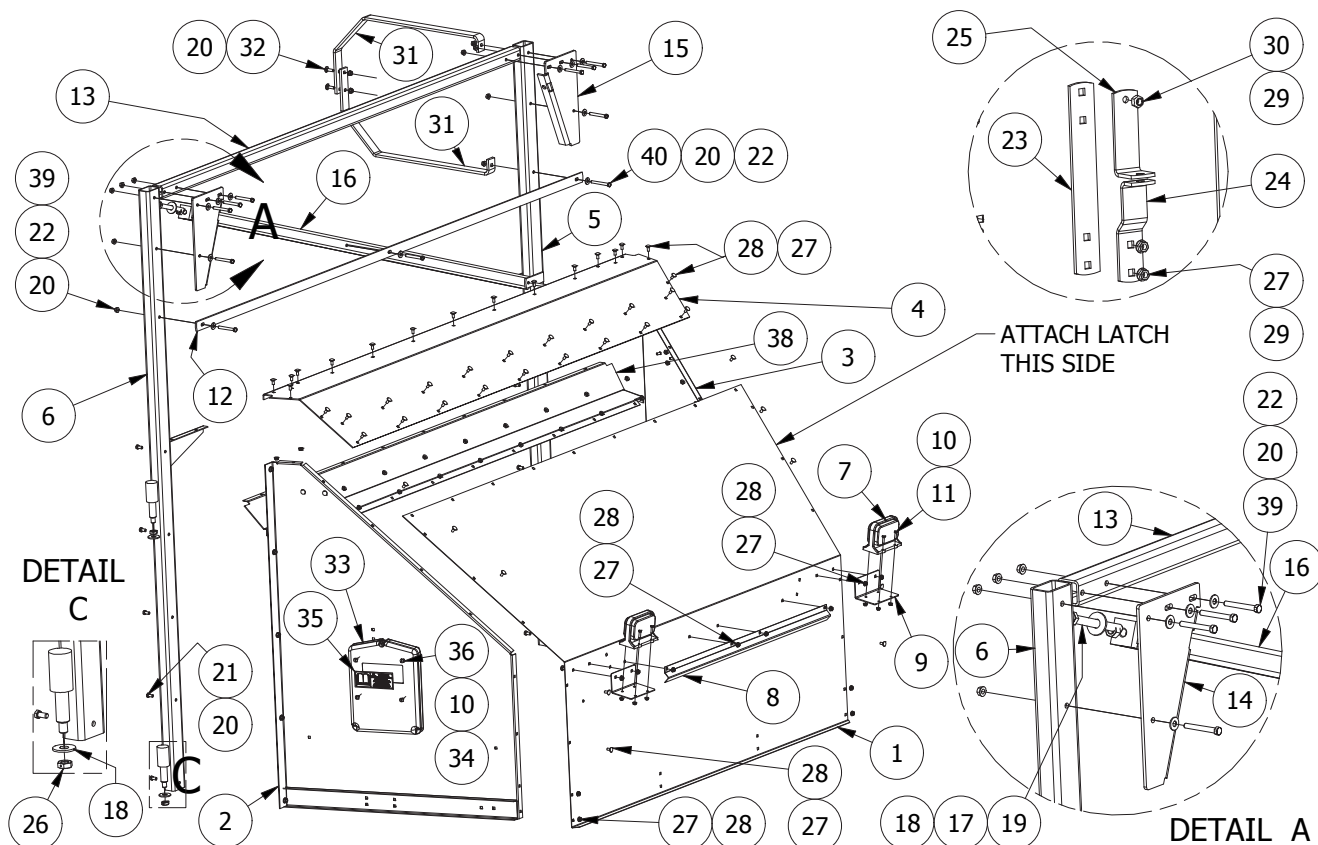
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION         | QTY |
|------|--------------|--------------------|---------------------|-----|
| 1    | 74-181-00108 |                    | ASSY, REAR HOOD     | 1   |
| 2    | 74-181-00081 |                    | ASSY, VINE SPREADER | 1   |

# VINE SPREADER ASSY (74-181-00081)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-180-00065 |                    | MOUNT, SPREADER                       | 1   |
| 2    | 74-126-00017 |                    | SHAFT, SPREADER                       | 2   |
| 3    | 74-181-00107 |                    | DISC ASSY, SPREADER                   | 2   |
| 4    | 74-123-00022 |                    | STRAP, GUARD SUPPORT                  | 2   |
| 5    | 74-123-00021 |                    | GUARD, SPREADER                       | 2   |
| 6    | 74-127-00096 |                    | MNT, SPREADER MTR                     | 1   |
| 7    | 78-020300    |                    | 3/8" WHIZ NUT                         | 4   |
| 8    | 09-061-001   |                    | MOTOR, 5.9 HYDRAULIC                  | 1   |
| 9    | 04-051-002   |                    | FLANGE, 52 MST                        | 8   |
| 10   | 21-051-005   |                    | UNIT, 1" 205 TRI-PLY BEARING          | 4   |
| 11   | 62-020050    |                    | FLATWASHER, 1 SAE PLT                 | 2   |
| 12   | 03-050-026   |                    | PIN, 1/4 X 2 HEAVY DUTY SPIROL PIN    | 2   |
| 13   | 03-052-079   |                    | SPROCKET, 60B12H-1 BORE               | 2   |
| 14   | 03-026-138   |                    | KEY, 1/4 X 1-1/4                      | 2   |
| 15   | 74-152-00045 |                    | SPROCKET, 4016(1") COUPLER            | 2   |
| 16   | 03-026-406   |                    | KEY, 1/4 X 1"                         | 1   |
| 17   | 78-020049    |                    | 5/16" WHIZ NUT                        | 38  |
| 18   | 33-052-015   |                    | IDLER, #60-15T SPROCKET               | 2   |
| 19   | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT               | 47  |
| 20   | 66-010300    |                    | LOCKWASHER, 5/8 PLT                   | 3   |
| 21   | 68-010300    |                    | HEXNUT, 5/8 PLT                       | 3   |
| 22   | 48-090985    |                    | CAPSCREW, 5/8 X 2-3/4 NC G5 PLT       | 2   |
| 23   | 74-152-00054 |                    | IDLER, 1 X 2 3/4 RUBBER               | 2   |
| 24   | 48-091077    |                    | CAPSCREW, 5/8 X 4-3/4 NC GD 5         | 1   |
| 25   | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 12  |
| 26   | 33-050-479   |                    | KNOB, 5/16-18 PLASTIC                 | 6   |
| 27   | 52-050035    |                    | CARRAIGE BOLT, 3/8 X 1 NC G5 PLT      | 4   |
| 28   | 62-010100    |                    | FLATWASHER, 3/8" STANDARD PLT         | 4   |
| 29   | 66-010150    |                    | LOCKWASHER, 3/8 PLT                   | 4   |
| 30   | 48-090100    |                    | CAPSCREW, 3/8 X 1 GD5                 | 4   |
| 31   | 74-152-00047 |                    | CHAIN, RC60H144                       | 1   |
| 32   | 33-050-493   |                    | NUT, 5/16" DOUBLE TAB WELD            | 6   |
| 33   | 66-010100    |                    | LOCKWASHER, 5/16 PLT                  | 6   |
| 34   | 48-090036    |                    | CAPSCREW, 5/16 X 1 NC G5 PLT          | 6   |
| 35   | 74-127-00094 |                    | COVER, SPREADER                       | 1   |
| 36   | 52-050010    |                    | CARRIAGE BOLT, 5/16 X 1 NC G5 PLT     | 26  |
| 37   | 74-152-00062 |                    | CHAIN, 4016 COUPLER                   | 1   |
| 38   | 74-123-00047 |                    | BAR, SPREADER STIFFENER               | 2   |
| 39   | 74-152-00047 |                    | CHAIN, RC60H144                       | 1   |

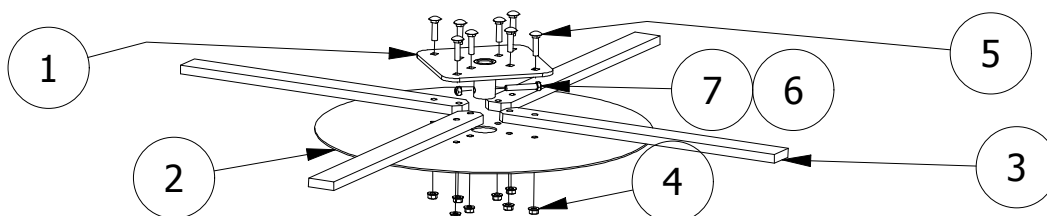
# **REAR HOOD ASSY (74-181-00108)**



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                 | QTY |
|------|--------------|--------------------|-----------------------------|-----|
| 1    | 74-127-00091 |                    | PANEL, TOP REAR             | 1   |
| 2    | 74-180-00090 |                    | PANEL WELDMNT, LEFT         | 1   |
| 3    | 74-180-00092 |                    | PANEL WELDMNT, RIGHT        | 1   |
| 4    | 74-127-00167 |                    | PANEL, TOP                  | 1   |
| 5    | 74-180-00093 |                    | TUBE WELDMNT, HOOD RIGHT    | 1   |
| 6    | 74-180-00089 |                    | TUBE WELDMNT, HOOD LEFT     | 1   |
| 7    | 33-062-120   |                    | LIGHT, SINGLE RED HOUSED    | 2   |
| 8    | 33-028-994   |                    | COVER, CENTER WIRING        | 1   |
| 9    | 74-127-00169 |                    | MNT, REAR LIGHT             | 2   |
| 10   | 78-020040    |                    | 1/4" WHIZ NUT               | 12  |
| 11   | 48-090015    |                    | CAPSCREW, 1/4 X 1 NC G5 PLT | 8   |
| 12   | 74-123-00051 |                    | BAR, MID RAIL               | 1   |
| 13   | 74-124-00018 |                    | TUBE, TOP RAIL              | 1   |
| 14   | 74-127-00286 |                    | BRACE, HOOD LEFT            | 1   |
| 15   | 74-127-00287 |                    | BRACE, HOOD RIGHT           | 1   |
| 16   | 74-180-00094 |                    | TUBE WELDMNT, TENSION       | 1   |
| 17   | 68-010305    |                    | HEXNUT, 5/8 NF PLT          | 1   |
| 18   | 62-010250    |                    | FLATWASHER, 5/8 STD PLT     | 3   |

| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 19   | 48-091195    |                    | CAPSCREW, 5/8 X 6 NF G8 PLN           | 1   |
| 20   | 78-020300    |                    | 3/8" WHIZ NUT                         | 24  |
| 21   | 48-090090    |                    | CAPSCREW, 3/8 X 3/4 G5 PLT            | 10  |
| 22   | 62-010100    |                    | FLATWASHER, 3/8" STANDARD PLT         | 11  |
| 23   | 74-123-00055 |                    | BAR, LATCH BACK                       | 1   |
| 24   | 74-123-00056 |                    | CATCH, HOOD LATCH                     | 1   |
| 25   | 74-123-00057 |                    | PLATE, CATCH LOCK                     | 1   |
| 26   | 72-040050    |                    | JAM LOCKNUT, 5/8 NC PLT               | 2   |
| 27   | 78-020049    |                    | 5/16" WHIZ NUT                        | 63  |
| 28   | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 61  |
| 29   | 52-050010    |                    | CARRIAGE BOLT, 5/16 X 1 NC G5 PLT     | 3   |
| 30   | 72-010050    |                    | LOCKNUT, 3/8 STOVER GB PLT            | 1   |
| 31   | 74-123-00062 |                    | EXTENSION, RAIL                       | 2   |
| 32   | 52-050040    |                    | CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT  | 2   |
| 33   | 61-050-035   |                    | BOX, DOCUMENT                         | 1   |
| 34   | 64-050010    |                    | WASHER, 1/4" RUBBER                   | 4   |
| 35   | 61-050-052   |                    | DECAL, READ INSTRUCT WARNING          | 1   |
| 36   | 58-020102    |                    | MACHINE SCREW, 1/4 X 3/4 SLOT RD HD   | 4   |
| 37   | 49-050-020   |                    | DESICCANT, 5 X 4 3/4 CLAY             | 1   |
| 38   | 74-127-00387 |                    | SHEET, TOP STIFFENER                  | 1   |
| 39   | 48-090250    |                    | CAPSCREW, 3/8 X 3 NC G5 PLT           | 10  |
| 40   | 48-090275    |                    | CAPSCREW, 3/8X3-1/4 NC HX HD GD 5 PLT | 2   |

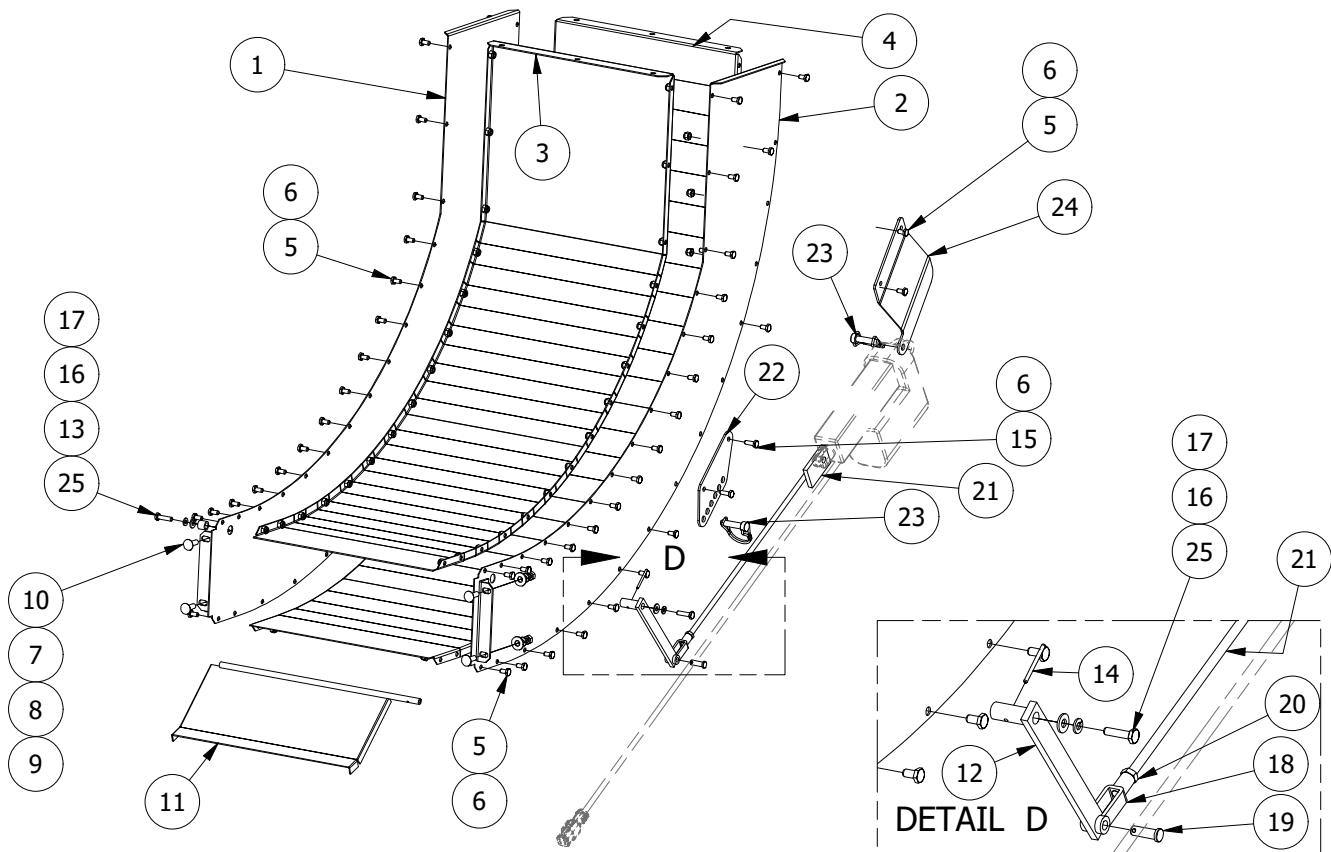
### SPREADER DISC ASSY (74-181-00107)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 74-180-00086 |                    | ROTOR, VINE SPREADER                 | 1   |
| 2    | 74-127-00099 |                    | DISC, SPREADER                       | 1   |
| 3    | 74-150-00005 |                    | BLADE, VINE SPREADER                 | 4   |
| 4    | 78-020300    |                    | 3/8" WHIZ NUT                        | 8   |
| 5    | 52-050045    |                    | CARRIAGE BOLT, 3/8 X 1 1/2 NC G5 PLT | 8   |
| 6    | 72-020030    |                    | LOCKNUT, 3/8 STOVER GC PLT           | 1   |
| 7    | 48-090210    |                    | CAPSCREW, 3/8 X 2 1/4 NC G5 PLT      | 1   |



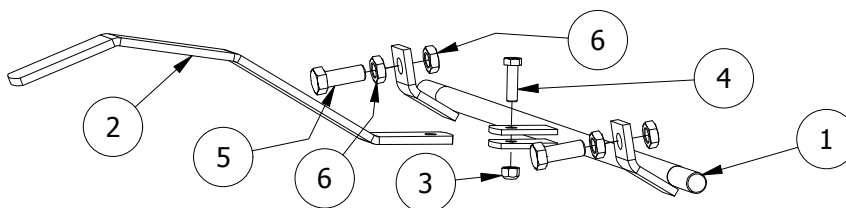
# AF ELBOW ASSY (74-181-00113)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                       | QTY |
|------|--------------|--------------------|-----------------------------------|-----|
| 1    | 74-180-00095 |                    | PANEL, AF L FRONT                 | 1   |
| 2    | 74-180-00096 |                    | PANEL, AF L REAR                  | 1   |
| 3    | 74-127-00292 |                    | PANEL, AF L TOP                   | 1   |
| 4    | 74-127-00291 |                    | PANEL, AF L BOTTOM                | 1   |
| 5    | 48-090000    |                    | CAPSCREW, 1/4 X 1/2 NC G5 PLT     | 58  |
| 6    | 72-010055    |                    | LOCKNUT, 1/4 NC NYLON             | 60  |
| 7    | 62-010050    |                    | FLATWASHER, 5/16" STD PLT         | 4   |
| 8    | 66-010100    |                    | LOCKWASHER, 5/16 PLT              | 4   |
| 9    | 68-010100    |                    | HEXNUT, 5/16 PLT                  | 4   |
| 10   | 52-050010    |                    | CARRIAGE BOLT, 5/16 X 1 NC G5 PLT | 4   |
| 11   | 33-080-848   |                    | DAMPER, AIR                       | 1   |
| 12   | 33-080-847   |                    | ARM, DAMPER                       | 1   |
| 13   | 33-026-311   |                    | BUSHING, 9/16 X 25/64 X 1/2       | 1   |
| 14   | 17-050-007   |                    | ROLL PIN, 1/8 X 1-1/2 PLT         | 1   |
| 15   | 48-090010    |                    | CAPSCREW, 1/4 X 3/4 NC G5 PLT     | 4   |
| 16   | 66-010050    |                    | LOCKWASHER, 1/4 PLT               | 2   |
| 17   | 62-010010    |                    | FLATWASHER, 1/4 STD PLT           | 2   |

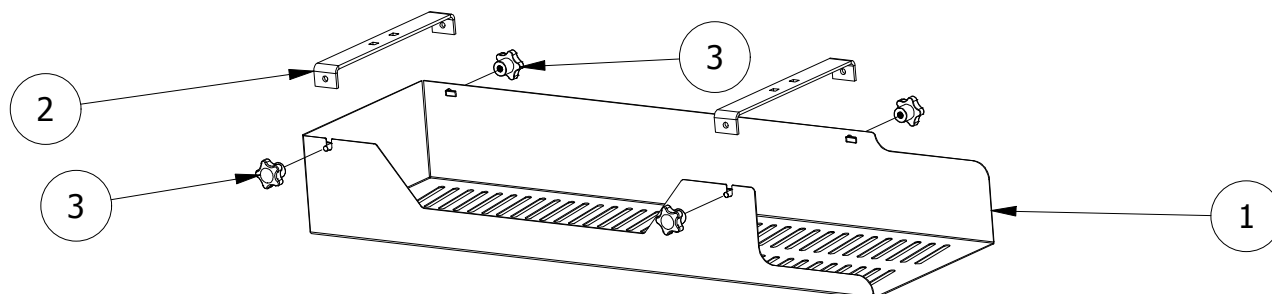
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                 | QTY |
|------|--------------|-----------------|-----------------------------|-----|
| 18   | 33-050-218   |                 | YOKE, ADJUSTABLE            | 1   |
| 19   | 33-050-219   |                 | PIN, YOKE                   | 1   |
| 20   | 70-010030    |                 | JAM NUT, 5/16 NF HEX PLT    | 1   |
| 21   | 74-180-00126 |                 | ROD, DAMPER ADJ             | 1   |
| 22   | 74-127-00293 |                 | PLATE, DAMPER CONTROL       | 1   |
| 23   | 72-050-053   |                 | PIN, 3/8 X 1 1/8 SNAP PIN   | 2   |
| 24   | 74-127-00384 |                 | MOUNT, ACTUATOR             | 1   |
| 25   | 48-090015    |                 | CAPSCREW, 1/4 X 1 NC G5 PLT | 2   |

### HOOD LATCH ASSY (74-181-00118)



| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                     | QTY |
|------|--------------|-----------------|---------------------------------|-----|
| 1    | 74-180-00097 |                 | LATCH, HOOD                     | 1   |
| 2    | 74-123-00054 |                 | HANDLE, HOOD LATCH              | 1   |
| 3    | 72-010100    |                 | LOCKNUT, 1/2 NC STOVER GD B PLT | 1   |
| 4    | 48-090596    |                 | CAPSCREW, 1/2 X 1 3/4 NC G5 PLT | 1   |
| 5    | 48-091275    |                 | CAPSCREW, 3/4 X 2 NC G5 PLT     | 2   |
| 6    | 70-010150    |                 | JAMNUT, 3/4 NC PLT              | 4   |

### REAR SHIELD ASSY (74-181-00119)

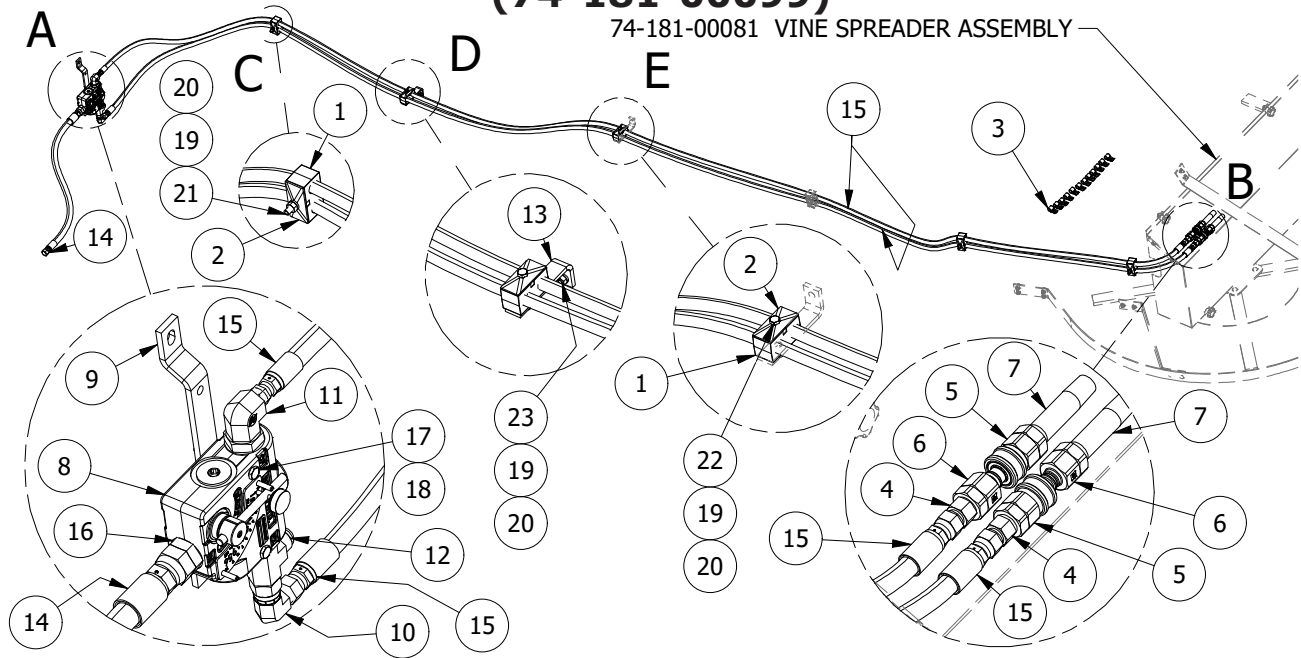


| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION           | QTY |
|------|--------------|-----------------|-----------------------|-----|
| 1    | 74-127-00233 |                 | SHIELD, REAR CHAIN    | 1   |
| 2    | 74-180-00099 |                 | MNT, REAR SHIELD      | 2   |
| 3    | 33-050-479   |                 | KNOB, 5/16-18 PLASTIC | 4   |

# SPREADER HYDRAULIC ASSY

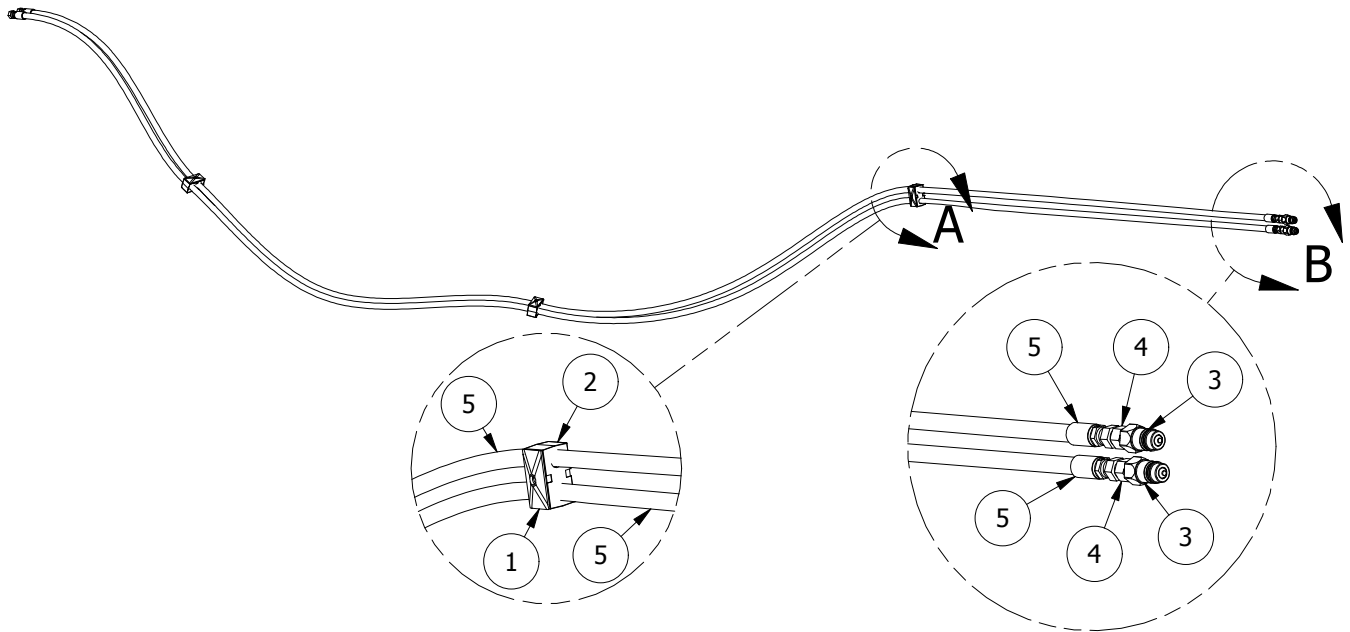
(74-181-00099)

74-181-00081 VINE SPREADER ASSEMBLY



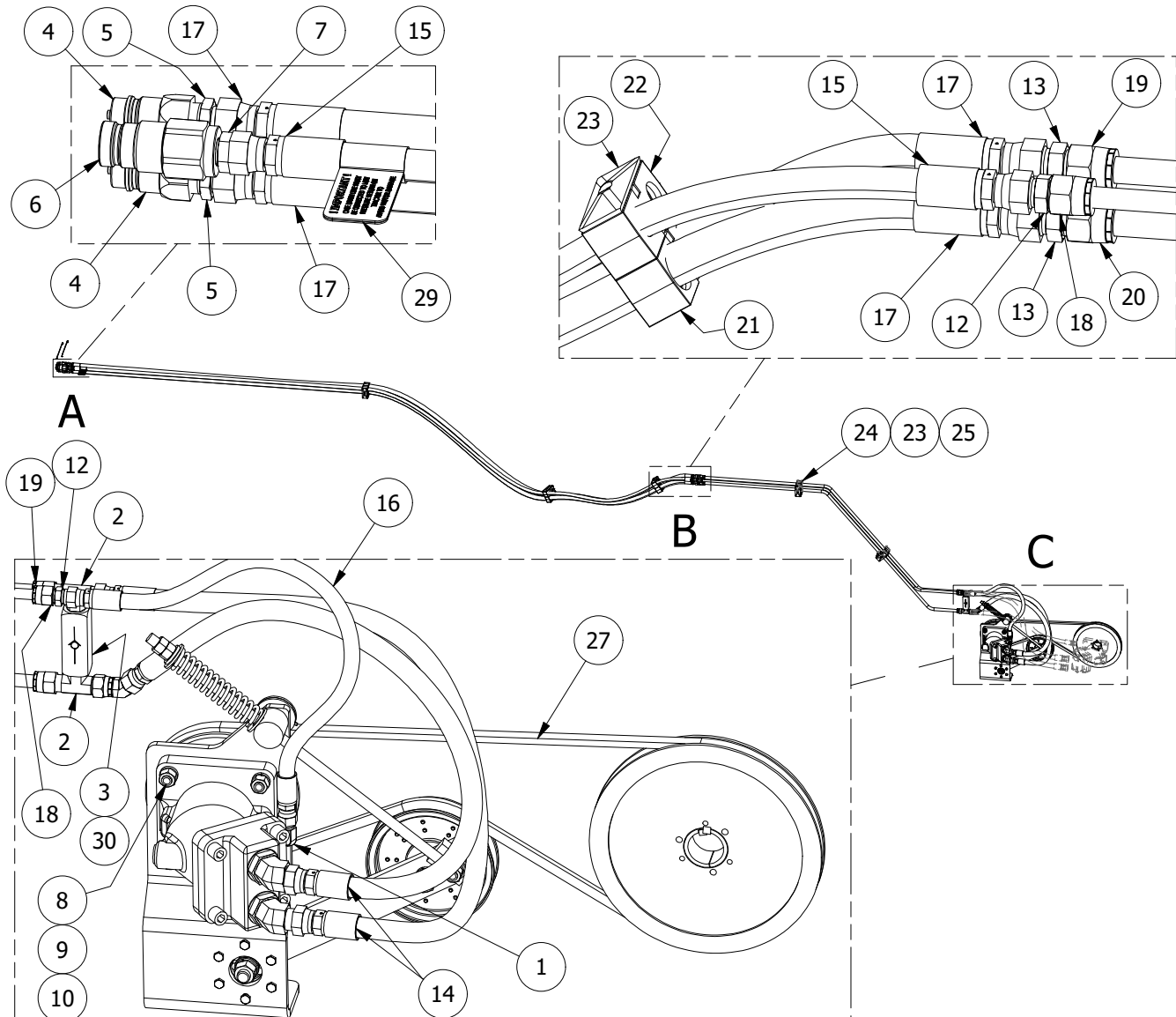
| ITEM | PART NO      | SERIAL NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|-----------------|---------------------------------------|-----|
| 1    | 33-050-158   |                 | CLAMP, HOSE                           | 5   |
| 2    | 33-050-160   |                 | COVER PLATE                           | 5   |
| 3    | 03-050-446   |                 | CLAMP, 1/2" LOOP                      | 12  |
| 4    | 49-059-001   |                 | ADAPTER, 8MJ-8MP                      | 2   |
| 5    | 42-061-041   |                 | HYDRAULIC COUPLER, 1/2 NPT            | 2   |
| 6    | 42-061-042   |                 | HYDRAULIC NIPPLE, 1/2 NPT             | 2   |
| 7    | 42-050-018   |                 | NIPPLE, 1/2" X 4"                     | 2   |
| 8    | 74-161-00001 |                 | VALVE, FLOW CONTROL 8GPM              | 1   |
| 9    | 74-123-00066 |                 | MNT, FLOW CONTROL                     | 1   |
| 10   | 74-159-00001 |                 | ADAPTER, 8MJ-10FJX-90                 | 1   |
| 11   | 74-159-00014 |                 | ADAPTER, 8MJ-12MB-90°                 | 1   |
| 12   | 74-159-00015 |                 | ADAPTER, 10MJ-12MB-10MJ RUN TEE       | 1   |
| 13   | 74-123-00065 |                 | MNT, HYD HOSE LONG                    | 2   |
| 14   | 74-159-00011 |                 | HOSE, 10M3K-10FJX-12FJX-33            | 1   |
| 15   | 11-059-013   |                 | HOSE, 6M3K-8FJX-8FJX-240"             | 2   |
| 16   | 42-059-050   |                 | ADAPTER, 12MB -12MJ                   | 1   |
| 17   | 48-090032    |                 | CAPSCREW, 1/4 X 2 1/2 GD5             | 2   |
| 18   | 78-020040    |                 | 1/4" WHIZ NUT                         | 2   |
| 19   | 68-010100    |                 | HEXNUT, 5/16 PLT                      | 6   |
| 20   | 66-010100    |                 | LOCKWASHER, 5/16 PLT                  | 6   |
| 21   | 52-050027    |                 | CARRIAGE BOLT, 5/16X2-1/2 NC G5 PLT   | 3   |
| 22   | 48-090050    |                 | CAPSCREW, 5/16 X 2 1/2 G5             | 2   |
| 23   | 52-050005    |                 | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 1   |

# TANK HOSE ASSY (74-181-00155)



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                   | QTY |
|------|------------|--------------------|-------------------------------|-----|
| 1    | 33-050-160 |                    | COVER PLATE                   | 3   |
| 2    | 33-050-158 |                    | CLAMP, HOSE                   | 3   |
| 3    | 47-059-002 |                    | QUICK COUPLER, 1/2" NPTF MALE | 2   |
| 4    | 49-059-001 |                    | ADAPTER, 8MJ-8MP              | 2   |
| 5    | 11-059-013 |                    | HOSE, 6M3K-8FJX-8FJX-240"     | 2   |

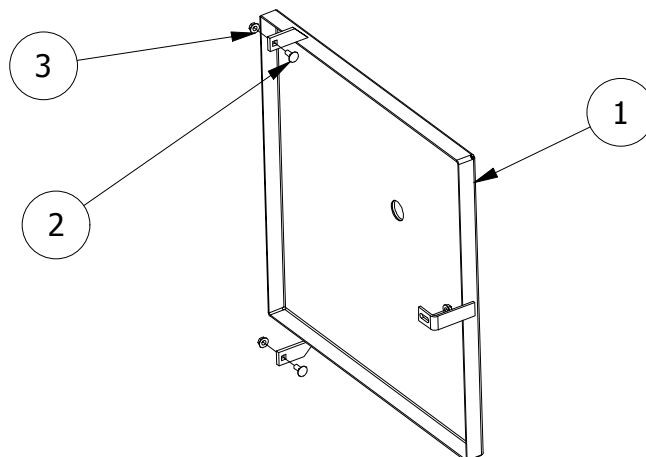
# **HYD FAN DRIVE ASSY** **(74-181-00127)**



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|--------------|--------------------|--------------------------------------|-----|
| 1    | 33-059-020   |                    | ADAPTER, 8MB-8MJ-90                  | 1   |
| 2    | 03-059-020   |                    | TEE, 10MJ-10MJ-8MP                   | 2   |
| 3    | 42-061-002   |                    | VALVE, CHECK                         | 1   |
| 4    | 47-059-002   |                    | QUICK COUPLER, 1/2" NPTF MALE        | 2   |
| 5    | 03-059-017   |                    | ADAPTER, 10MJ-8MP                    | 2   |
| 6    | 72-059-009   |                    | NIPPLE, F/F 3/8-6FB                  | 1   |
| 7    | 33-059-107   |                    | ADAPTER, 6MB - 8MJ                   | 1   |
| 8    | 52-050150    |                    | CARRIAGE BOLT, 1/2 X 1 3/4 NC G5 PLT | 4   |
| 9    | 68-010250    |                    | HEXNUT, 1/2 PLT                      | 4   |
| 10   | 66-010250    |                    | LOCKWASHER, 1/2" REGULAR PLT         | 4   |
| 11   | 74-159-00008 |                    | ADAPTER, 12MJ-16MB-45                | 2   |

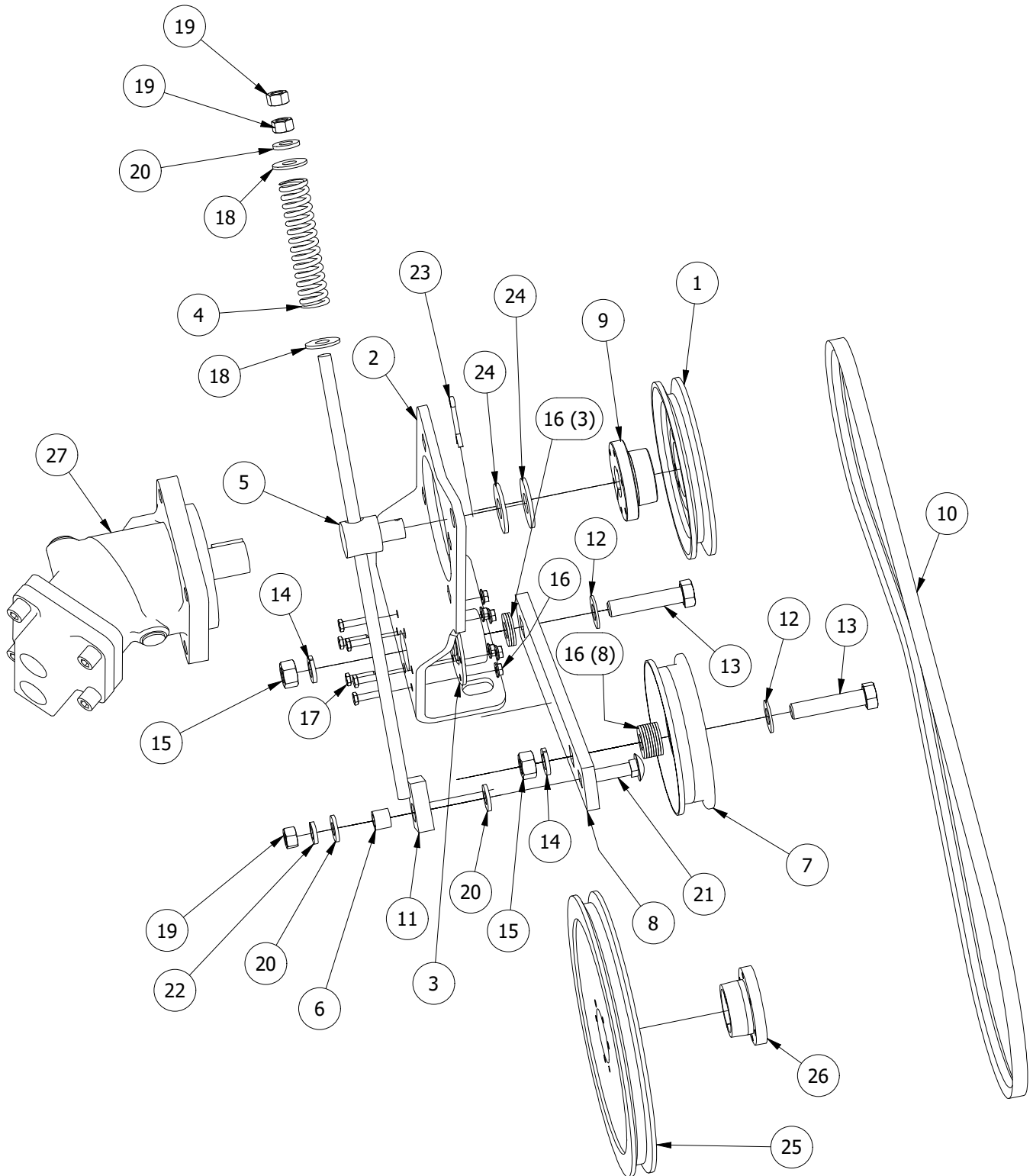
| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                 | QTY |
|------|--------------|--------------------|-----------------------------|-----|
| 12   | 33-059-090   |                    | ADAPTER, 8MJ-8MJ            | 2   |
| 13   | 48-059-008   |                    | ADAPTER, 10MJ-10MJ          | 2   |
| 14   | 74-159-00011 |                    | HOSE, 10M3K-10FJX-12FJX-33  | 2   |
| 15   | 51-059-003   |                    | HOSE, 6M3K-8FJX-8FJX-175"   | 1   |
| 16   | 33-059-092   |                    | HOSE, 6M3K-8FJX-8FJX-30"    | 1   |
| 17   | 74-159-00012 |                    | HOSE, 10M3K-10FJX-10FJX-175 | 2   |
| 18   | 74-159-00007 |                    | TUBE, FAN DRAIN HYD         | 1   |
| 19   | 74-159-00006 |                    | TUBE, FAN TOP HYD           | 1   |
| 20   | 74-159-00005 |                    | TUBE, FAN LOWER HYD         | 1   |
| 21   | 33-050-193   |                    | CLAMP, HOSE                 | 3   |
| 22   | 33-050-158   |                    | CLAMP, HOSE                 | 3   |
| 23   | 33-050-160   |                    | COVER PLATE                 | 5   |
| 24   | 48-050-007   |                    | CLAMP, HOSE                 | 2   |
| 25   | 33-050-256   |                    | CLAMP, HOSE                 | 2   |
| 26   | 04-026-038   |                    | KEY, 3/8 X 2                | 1   |
| 27   | 74-181-00169 |                    | ASSY, SF HYD/BELT           | 1   |
| 28   | 74-150-00039 |                    | CABLE TIE, 7" GREEN         | 2   |
| 29   | 74-150-00043 |                    | DECAL, CASE DRAIN           | 1   |
| 30   | 33-050-524   |                    | BUMPER, 3/8 X 11/16 RUBBER  | 1   |
| 31   | 03-059-027   |                    | ADAPTER, 10MJ-10FJX-45      | 1   |

### AIR LIFT FAN SHIELD ASSY (74-181-00150)



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|------------|--------------------|---------------------------------------|-----|
| 1    | 33-070-360 |                    | SHIELD, FAN                           | 1   |
| 2    | 52-050005  |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 2   |
| 3    | 78-020049  |                    | 5/16" WHIZ NUT                        | 3   |

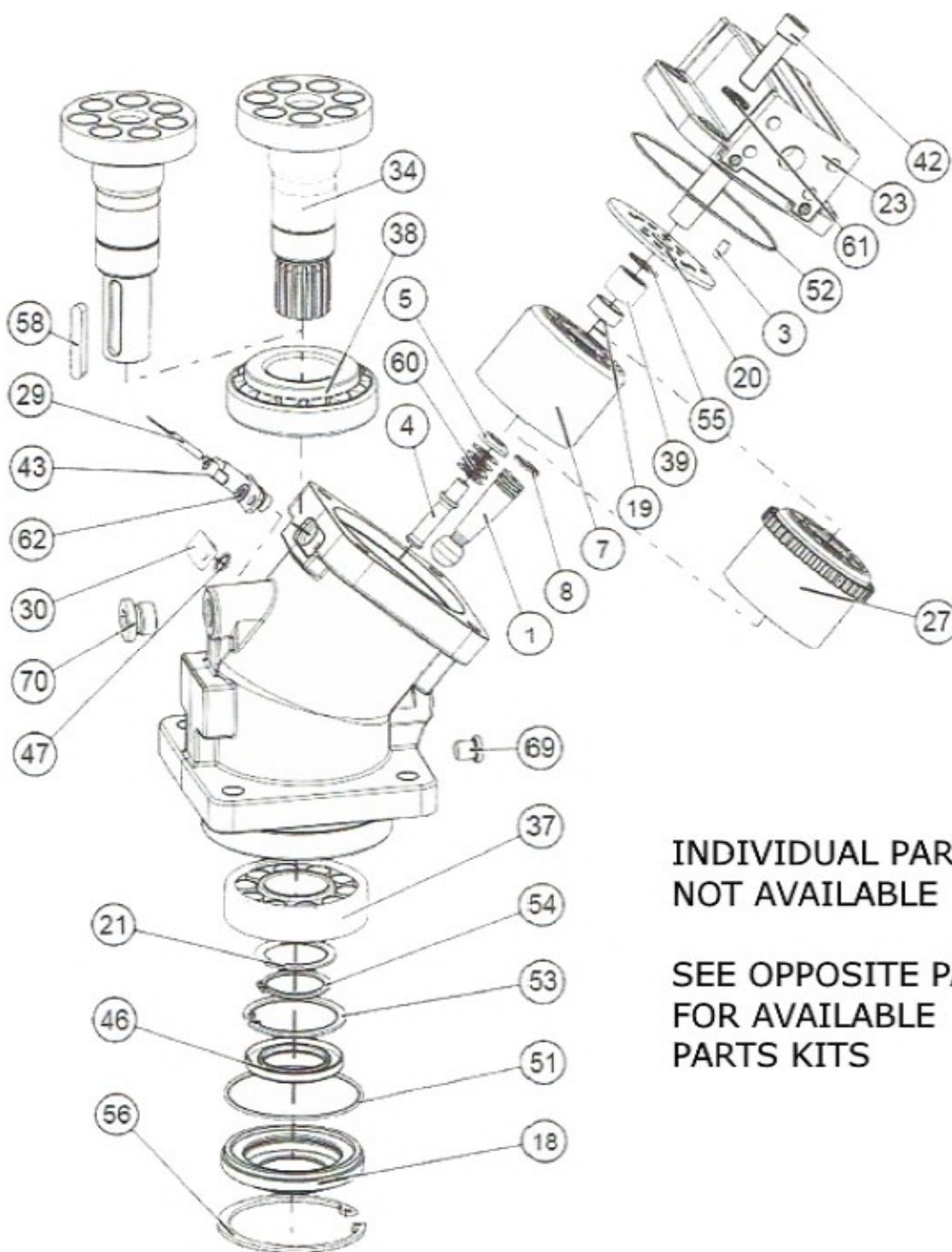
# **SF HD/BELT ASSY** **(74-181-00169)**





| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                      | QTY |
|------|--------------|--------------------|----------------------------------|-----|
| 1    | 33-053-102   |                    | SHEAVE, QD1B 6.8                 | 1   |
| 2    | 74-127-00422 |                    | PLATE, MOTOR MNT                 | 1   |
| 3    | 72-051-006   |                    | BEARING, 5/8 FLANGE              | 1   |
| 4    | 11-050-009   |                    | TAIL PLOW SPRING                 | 1   |
| 5    | 74-126-00021 |                    | BASE, AF SPRING PIVOT            | 1   |
| 6    | 15-026-003   |                    | BUSHING, LINKAGE                 | 1   |
| 7    | 03-053-023   |                    | IDLER, 1" x 5-1/2"               | 1   |
| 8    | 74-123-00096 |                    | ARM, IDLER                       | 1   |
| 9    | 42-052-030   |                    | BUSHING, SDS 1 1/4               | 1   |
| 10   | 74-153-00061 |                    | BELT, 5V800-K                    | 1   |
| 11   | 74-180-00136 |                    | DRAWBOLT, SF IDLER               | 1   |
| 12   | 62-020040    |                    | FLATWASHER, 5/8 SAE PLT          | 13  |
| 13   | 48-091000    |                    | CAPSCREW, 5/8 x 3 NC G5 PLT      | 2   |
| 14   | 66-010300    |                    | LOCKWASHER, 5/8 PLT              | 2   |
| 15   | 68-010300    |                    | HEXNUT, 5/8 PLT                  | 2   |
| 16   | 78-020040    |                    | 1/4" WHIZ NUT                    | 6   |
| 17   | 48-090015    |                    | CAPSCREW, 1/4 X 1 NC G5 PLT      | 6   |
| 18   | 62-010200    |                    | FLATWASHER, 1/2 STD PLT          | 2   |
| 19   | 68-010250    |                    | HEXNUT, 1/2 PLT                  | 3   |
| 20   | 17-050-003   |                    | FLATWASHER, 1/2" HARDENED        | 3   |
| 21   | 52-050178    |                    | CARRIAGE BOLT, 1/2 X 2 NC G5 PLT | 1   |
| 22   | 66-010250    |                    | LOCKWASHER, 1/2" REGULAR PLT     | 1   |
| 23   | 76-010100    |                    | COTTER PIN, 3/16 X 1-1/2         | 1   |
| 24   | 62-010300    |                    | FLATWASHER, 3/4 STD PLT          | 2   |
| 25   | 33-053-103   |                    | SHEAVE, QD1B 11.0                | 1   |
| 26   | 33-053-077   |                    | BUSHING, 1 3/4 SDS               | 1   |
| 27   | 72-061-001   |                    | MOTOR, 32CC PISTON FAN           | 1   |

# **32CC PISTON FAN MOTOR (72-061-001)**

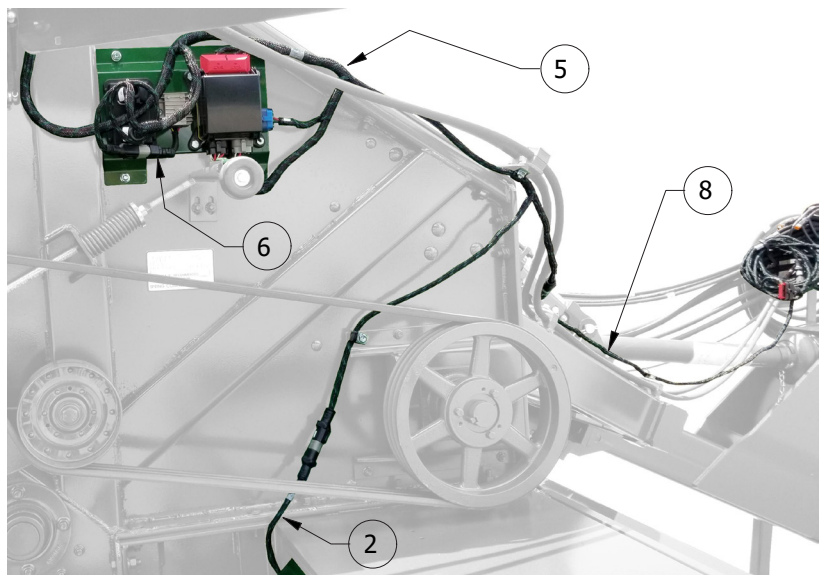
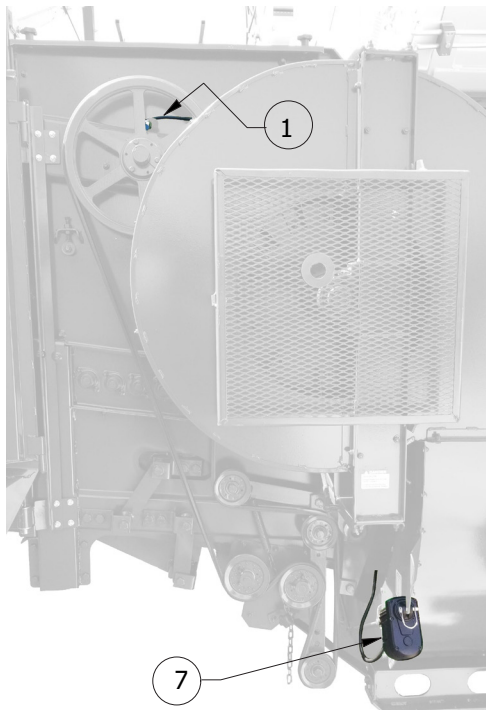
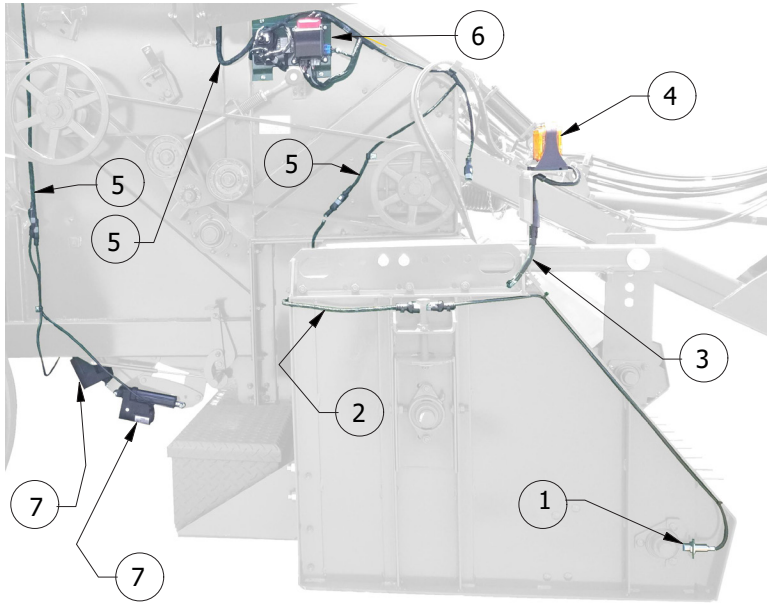


INDIVIDUAL PARTS  
NOT AVAILABLE

SEE OPPOSITE PAGE  
FOR AVAILABLE  
PARTS KITS

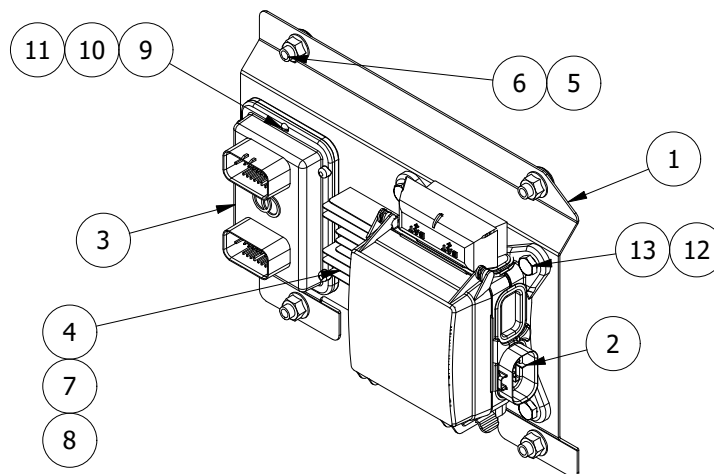
| PART NO    | DESCRIPTION                | SERIAL NO<br>OR YR | ITEM<br>NO | DESCRIPTION    | QTY |
|------------|----------------------------|--------------------|------------|----------------|-----|
| 72-061-046 | KIT, SEAL                  |                    | 46         | SHAFT SEAL     | 1   |
|            |                            |                    | 51         | O-RING         | 1   |
|            |                            |                    | 52         | O-RING         | 1   |
|            |                            |                    | 53         | CIRCLIPS       | 1   |
|            |                            |                    | 56         | CIRCLIPS       | 1   |
|            |                            |                    | 61         | SPRING WASHER  | 4   |
|            |                            |                    |            |                |     |
| 72-061-047 | KIT, BEARING               |                    | 37         | BEARING        | 1   |
|            |                            |                    | 38         | BEARING        | 1   |
|            |                            |                    |            |                |     |
| 72-061-048 | PLATE, 32 CC<br>VALVE      |                    | 20         | VALVE PLATE    | 1   |
|            |                            |                    |            |                |     |
| 72-061-049 | HOLDER, SEAL               |                    | 18         | SEAL HOLDER    | 1   |
|            |                            |                    |            |                |     |
| 72-061-050 | KIT, CENTRAL<br>BALL JOINT |                    | 4          | BALL JOINT     | 1   |
|            |                            |                    | 5          | WASHER         | 1   |
|            |                            |                    | 60         | SPRING WASHER  | 4   |
|            |                            |                    |            |                |     |
| 72-061-051 | KIT, PISTON AND<br>BARREL  |                    | 1          | PISTON         | 7   |
|            |                            |                    | 7          | BARREL         | 1   |
|            |                            |                    | 8          | PISTON RING    | 7   |
|            |                            |                    | 19         | BUSHING        | 1   |
|            |                            |                    | 39         | NEEDLE BEARING | 2   |
|            |                            |                    | 55         | RETAINER RING  | 1   |

## ELECTRONIC WIRING



| ITEM | PART NO       | SERIAL<br>NO OR YR | DESCRIPTION                | QTY |
|------|---------------|--------------------|----------------------------|-----|
| 1    | 72-062-002    |                    | SENSOR, PROX TACH          | 3   |
| 2    | 74-162-00013  |                    | HARNESS, HEADER            | 1   |
| 3    | 33-062-125    |                    | HARNESS, HEADER 6R RT      | 1   |
| 4    | 33-062-121    |                    | LIGHT, SINGLE AMBER HOUSED | 2   |
| 5    | 74-162-00010  |                    | HARNESS, MAIN              | 1   |
| 6    | 74-181-00153  |                    | PANEL ASSY, ELECTRONIC     | 1   |
| 7    | 74-162-00016  |                    | ACTUATOR, 4KN WITH DT PLUG | 3   |
| 8    | 74-162--00012 |                    | HARNESS, CONTROL           | 1   |

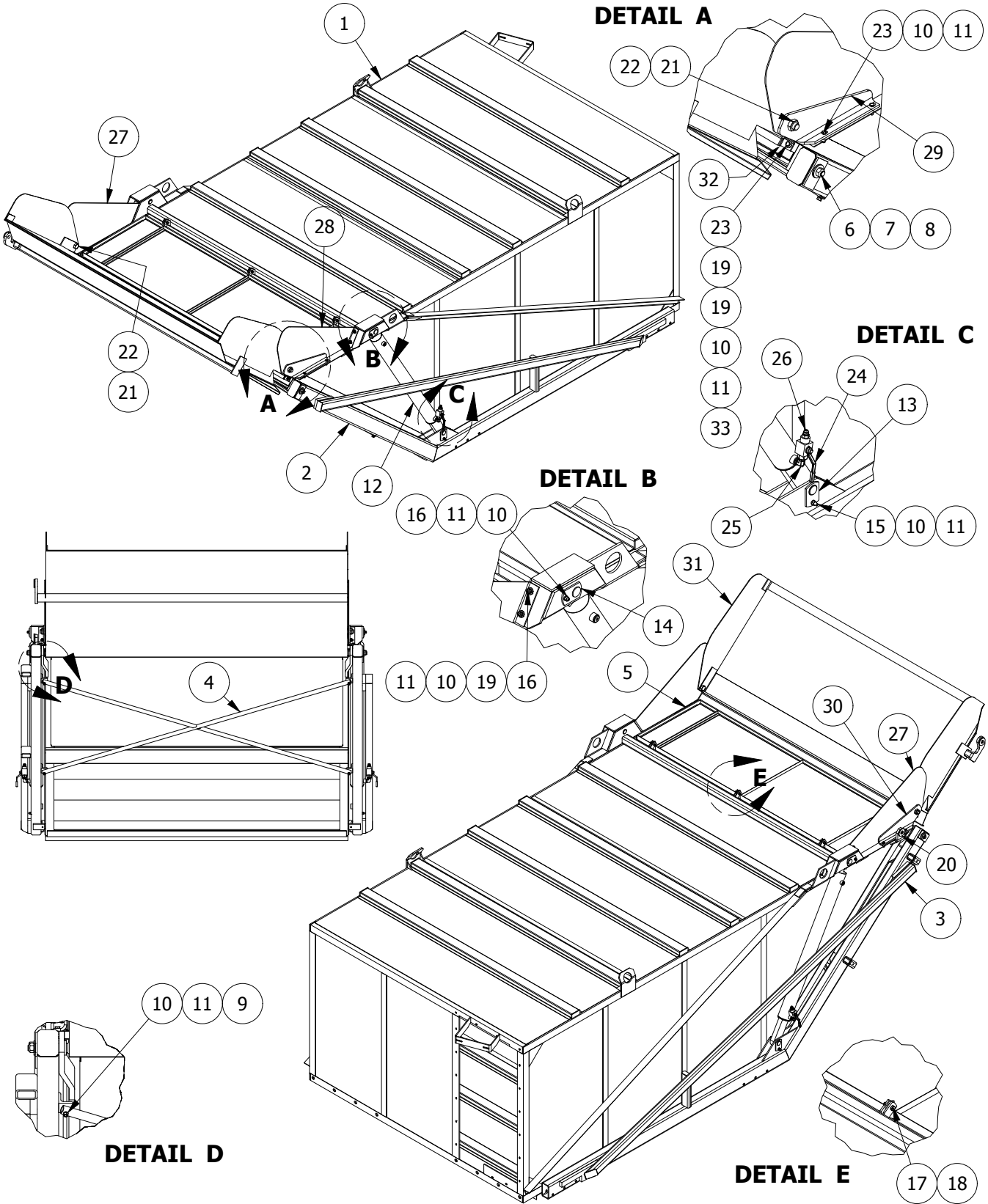
### ELECTRONIC PANEL ASSY (74-181-00153)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                             | QTY |
|------|--------------|--------------------|-----------------------------------------|-----|
| 1    | 74-127-00382 |                    | SHEET, ELECTRONIC MOUNT                 | 1   |
| 2    | 74-162-00011 |                    | POWER DISTRIBUTION BOX                  | 1   |
| 3    | 74-162-00005 |                    | CONTROLLER, I/O CORE                    | 1   |
| 4    | 72-062-013   |                    | REGULATOR, 5V VOLTAGE                   | 1   |
| 5    | 78-020300    |                    | 3/8" WHIZ NUT                           | 4   |
| 6    | 52-050033    |                    | CARRIAGE BOLT, 3/8 X 3/4 NC G5 PLT      | 4   |
| 7    | 78-020040    |                    | 1/4" WHIZ NUT                           | 2   |
| 8    | 58-020400    |                    | 1/4x1/2 NC SLT PAN HD MACHINE SCREW     | 2   |
| 9    | 58-010055    |                    | SCREW, #6-32x3/4" ROUND HD MACHINE PLTD | 2   |
| 10   | 66-010005    |                    | LOCKWASHER, #6 REGULAR PLT              | 2   |
| 11   | 68-010005    |                    | NUT, #6 NC HEX PLT                      | 2   |
| 12   | 78-020049    |                    | 5/16" WHIZ NUT                          | 4   |
| 13   | 48-090043    |                    | CAPSCREW, 5/16 X 3/4 NC G5 PLT          | 4   |



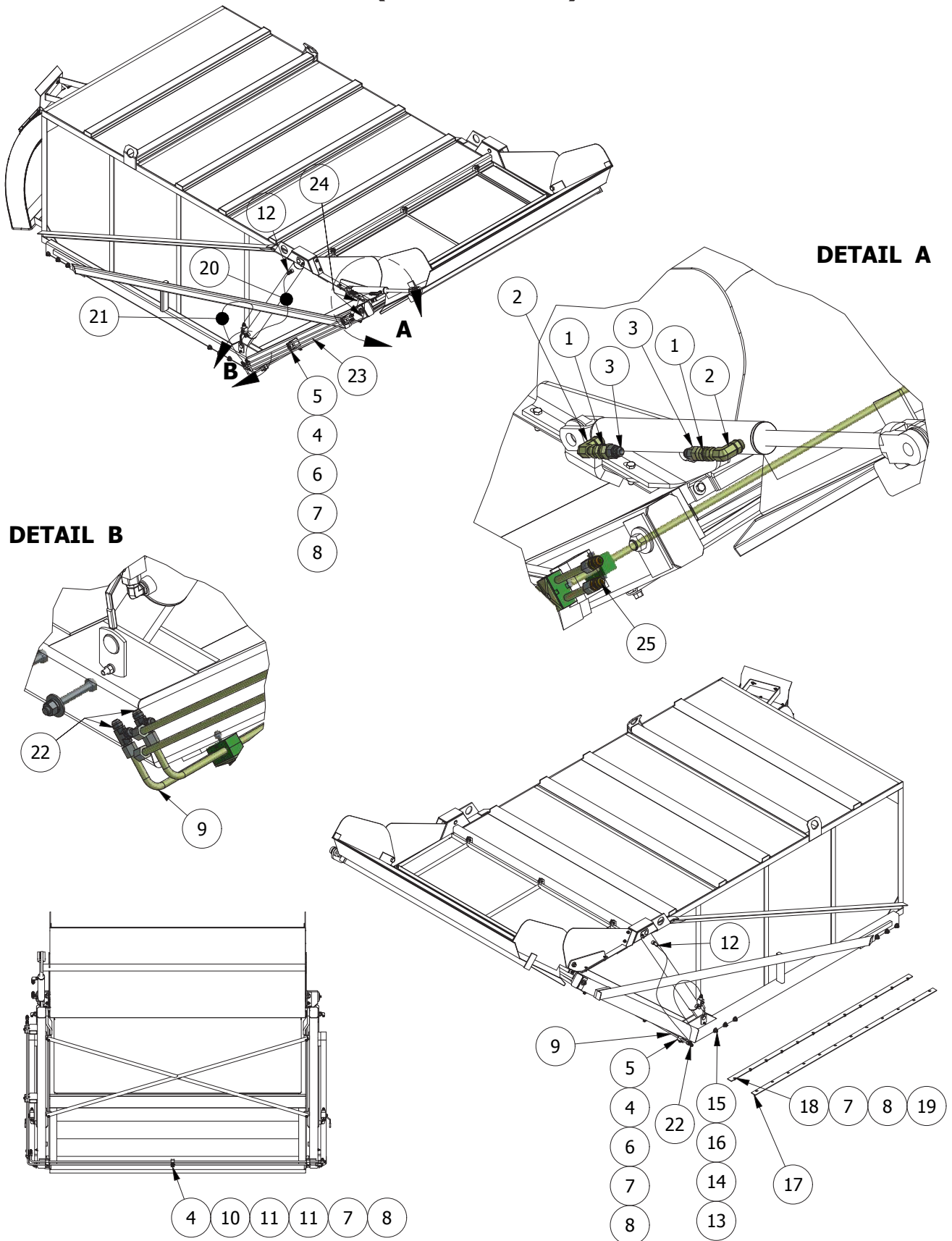
# **6 ROW 3-3/4 TON TANK** **(33-090-280)**



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                          | QTY |
|------|------------|--------------------|--------------------------------------|-----|
| 1    | 33-070-386 |                    | TANK, 3 3/4 TON                      | 1   |
| 2    | 33-081-514 |                    | ARM, 6R FRONT TANK                   | 1   |
|      | 33-070-373 |                    | ARM, FRONT TANK MOUNT 3-3/4 TON      | 1   |
|      | 48-050-005 |                    | BUSHING, ROLLER                      | 2   |
| 3    | 33-081-515 |                    | ARM, 6R REAR TANK                    | 1   |
|      | 33-070-374 |                    | ARM, REAR TANK MOUNT 3-3/4 TON       | 1   |
|      | 48-050-005 |                    | BUSHING, ROLLER                      | 2   |
| 4    | 33-080-607 |                    | TUBE, CROSS                          | 1   |
| 5    | 33-080-644 |                    | LID, 6R TANK                         | 1   |
| 6    | 33-070-604 |                    | PIVOT PIN W/ FLAG, 6R TANK           | 2   |
| 7    | 62-010300  |                    | FLATWASHER, 3/4 STD PLT              | 2   |
| 8    | 72-010150  |                    | LOCKNUT, 3/4 STOVER GB PLT           | 2   |
| 9    | 48-090185  |                    | CAPSCREW, 3/8 X 1-3/4 GD 5           | 4   |
| 10   | 66-010150  |                    | LOCKWASHER, 3/8 PLT                  | 23  |
| 11   | 68-010150  |                    | HEXNUT, 3/8 PLT                      | 23  |
| 12   | 33-061-209 |                    | CYLINDER, 4 X 43 X 2                 | 2   |
| 13   | 33-070-375 |                    | PIN, CYLINDER 3-3/4 TON              | 2   |
| 14   | 33-070-379 |                    | PIN, TOP CYLINDER 3-3/4 TON          | 2   |
| 15   | 52-050045  |                    | CARRIAGE BOLT, 3/8 X 1 1/2 NC G5 PLT | 2   |
| 16   | 52-050040  |                    | CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT | 6   |
| 17   | 48-090400  |                    | CAPSCREW, 7/16 X 1 1/2 NC G5 PLT     | 3   |
| 18   | 72-010075  |                    | LOCKNUT, 7/16 NC STOVER GD B PLT     | 3   |
| 19   | 62-010100  |                    | FLATWASHER, 3/8" STANDARD PLT        | 18  |
| 20   | 62-010370  |                    | FLATWASHER, 1" STD PLT               | 4   |
| 21   | 72-040100  |                    | LOCKNUT, 1 NC HEX JAM                | 2   |
| 22   | 48-100470  |                    | CAPSCREW, 1 X 2 1/4 NC G5 PLT        | 2   |
| 23   | 48-090170  |                    | CAPSCREW, 3/8 X 1 1/2 GD 5           | 11  |
| 24   | 33-061-149 |                    | BALL VALVE, TANK CYL                 | 2   |
| 25   | 33-059-123 |                    | ADAPTER, 8MB-8MB-90                  | 2   |
| 26   | 33-059-080 |                    | ADAPTER, 8MB-8MJ                     | 2   |
| 27   | 33-029-099 |                    | REAR LIP, 2012                       | 1   |
| 28   | 33-029-098 |                    | FRONT LIP, 2012                      | 1   |
| 29   | 33-029-100 |                    | FRONT LIP SUPPORT                    | 1   |
| 30   | 33-029-101 |                    | REAR LIP SUPPORT                     | 1   |
| 31   | 33-070-461 |                    | INNER LIP W/ COLLECTOR               | 1   |
| 32   | 33-029-301 |                    | CHANNEL, TANK EXTENSION              | 1   |
| 33   | 64-010050  |                    | WASHER, 1/2 BEVEL TYPE A PLN         | 7   |

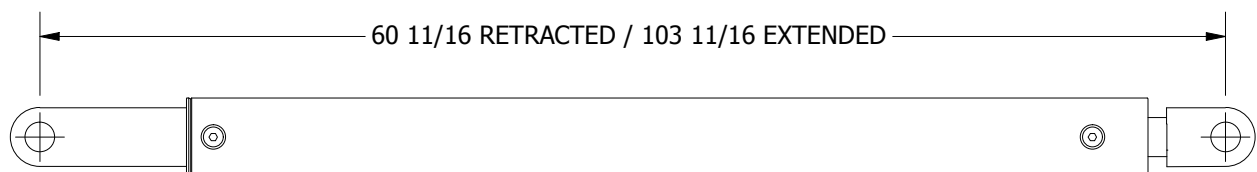


# **6 ROW 3-3/4 TON TANK HYDRAULICS** **(33-090-282)**



| ITEM | PART NO    | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|------------|--------------------|---------------------------------------|-----|
| 1    | 07-059-002 |                    | RESTRICTOR, 8MP-8FPX .052             | 2   |
| 2    | 42-059-022 |                    | ADAPTER, 8MB-8FPX-90                  | 2   |
| 3    | 49-059-001 |                    | ADAPTER, 8MJ-8MP                      | 2   |
| 4    | 33-050-256 |                    | CLAMP, HOSE                           | 5   |
| 5    | 33-050-160 |                    | COVER PLATE                           | 4   |
| 6    | 48-090050  |                    | CAPSCREW, 5/16 X 2 1/2 G5             | 4   |
| 7    | 66-010100  |                    | LOCKWASHER, 5/16 PLT                  | 29  |
| 8    | 68-010100  |                    | HEXNUT, 5/16 PLT                      | 29  |
| 9    | 33-024-376 |                    | PIPE, TANK                            | 2   |
| 10   | 48-090035  |                    | CAPSCREW, 5/16 X 2 NC G5 PLT          | 1   |
| 11   | 62-010050  |                    | FLATWASHER, 5/16" STD PLT             | 2   |
| 12   | 33-059-020 |                    | ADAPTER, 8MB-8MJ-90                   | 2   |
| 13   | 62-010250  |                    | FLATWASHER, 5/8 STD PLT               | 12  |
| 14   | 66-010300  |                    | LOCKWASHER, 5/8 PLT                   | 12  |
| 15   | 48-091075  |                    | CAPSCREW, 5/8 X 4 1/2 NC G5 PLT       | 12  |
| 16   | 68-010300  |                    | HEXNUT, 5/8 PLT                       | 12  |
| 17   | 33-050-421 |                    | SEAL, TANK                            | 2   |
| 18   | 52-050005  |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 24  |
| 19   | 62-010100  |                    | FLATWASHER, 3/8" STANDARD PLT         | 24  |
| 20   | 49-059-005 |                    | HOSE, 6M3K-8FJX-8FJX-65               | 2   |
| 21   | 33-059-092 |                    | HOSE, 6M3K-8FJX-8FJX-30               | 2   |
| 22   | 33-059-091 |                    | ADAPTER, 8MJ-8MJ-8MJ                  | 4   |
| 23   | 33-059-127 |                    | TUBE, 2012 3 3/4 TANK                 | 2   |
| 24   | 11-059-011 |                    | HOSE, 6M3K-8FJX-8FJX-36               | 2   |
| 25   | 33-059-090 |                    | ADAPTER, 8MJ-8MJ                      | 2   |

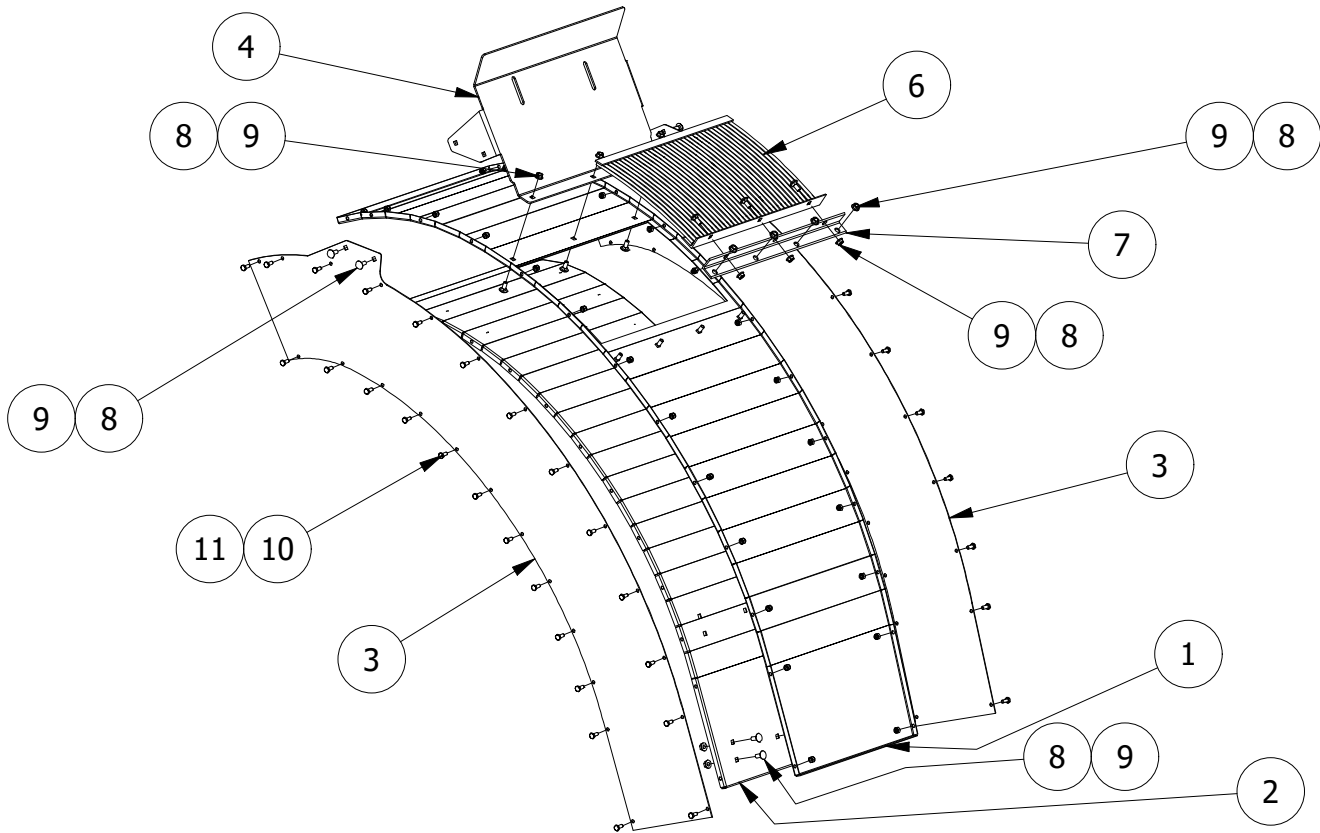
## 4 X 43 X 2 CYLINDER (33-061-209)



BORE: 3.5"  
 STROKE: 43"  
 ROD DIAMETER: 2"  
 WORKING PRESSURE: 3000 PSI

THE ONLY REPAIR PARTS AVAILABLE FOR THIS CYLINDER  
 IS THE SEAL KIT #33-061-216

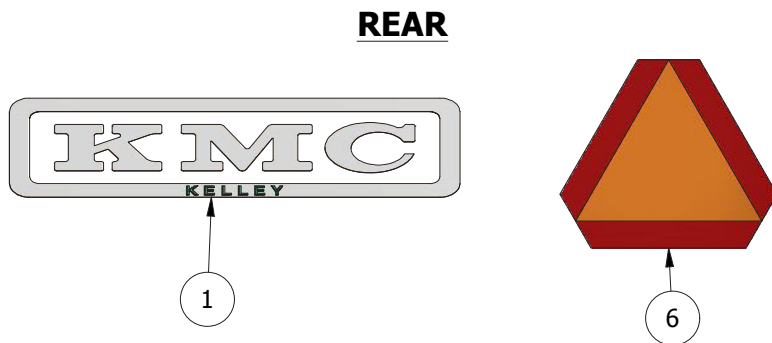
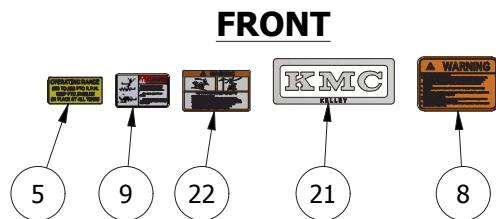
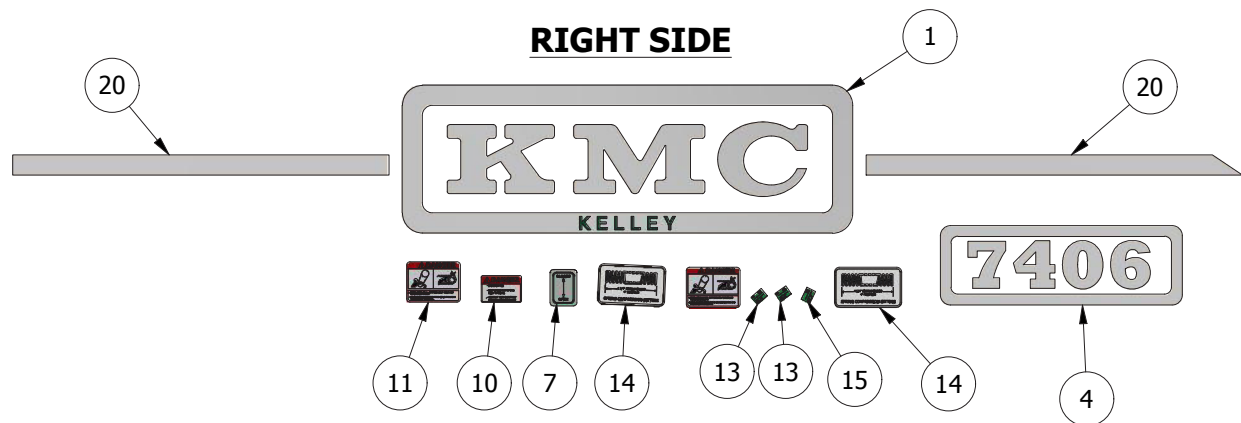
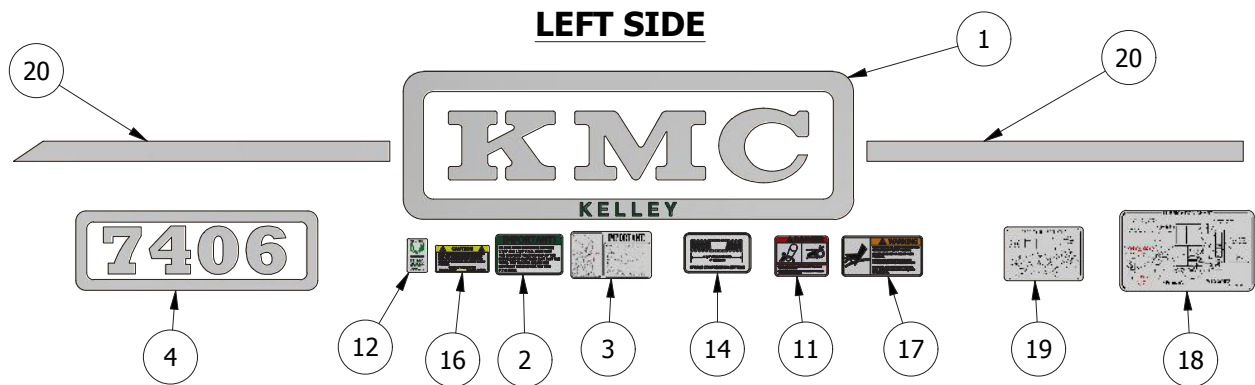
## 74 TALL TANK ELBOW (74-181-00123)



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                           | QTY |
|------|--------------|--------------------|---------------------------------------|-----|
| 1    | 74-127-00313 |                    | PANEL, ELBOW OUTSIDE                  | 1   |
| 2    | 74-127-00314 |                    | PANEL, ELBOW INSIDE                   | 1   |
| 3    | 74-127-00315 |                    | PANEL, ELBOW SIDE                     | 2   |
| 4    | 74-127-00316 |                    | PANEL, ELBOW MNT                      | 1   |
| 6    | 33-080-867   |                    | SCREEN, DIRT                          | 1   |
| 7    | 33-025-347   |                    | ANGLE, DUCT BASE                      | 1   |
| 8    | 52-050005    |                    | CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT | 19  |
| 9    | 78-020049    |                    | 5/16" WHIZ NUT                        | 19  |
| 10   | 48-090005    |                    | CAPSCREW, 1/4 X 5/8 GD 5 PLT          | 50  |
| 11   | 72-010055    |                    | LOCKNUT, 1/4 NC NYLON                 | 50  |



**7406 DECAL ASSY  
(74-181-00151)**



| ITEM | PART NO      | SERIAL<br>NO OR YR | DESCRIPTION                  | QTY |
|------|--------------|--------------------|------------------------------|-----|
| 1    | 33-050-040   |                    | DECAL, KMC COMBINE           | 3   |
| 2    | 33-050-415   |                    | DECAL, IMPORTANT TONGUE      | 1   |
| 3    | 33-050-420   |                    | DECAL, GEARBOX FILL          | 1   |
| 4    | 74-150-00030 |                    | DECAL, MODEL 7406            | 2   |
| 5    | 74-150-00031 |                    | DECAL, OPERATING RANGE 74    | 1   |
| 6    | 33-050-041   |                    | SMV EMBLEM                   | 1   |
| 7    | 33-050-233   |                    | DECAL, AIR CONTROL           | 1   |
| 8    | 02-050-078   |                    | DECAL, SHIELD WARNING        | 1   |
| 9    | 46-050-005   |                    | DECAL, AUGER DANGER          | 1   |
| 10   | 33-050-036   |                    | DANGER, FAN DECAL            | 1   |
| 11   | 33-050-248   |                    | DECAL, BELT AND CHAIN DANGER | 3   |
| 12   | 33-050-498   |                    | DECAL, FEMA MEMBER           | 1   |
| 13   | 33-050-208   |                    | DECAL, STRIPPER LEFT         | 3   |
| 14   | 33-050-374   |                    | DECAL, SPRING COMPRESSION    | 3   |
| 15   | 33-050-038   |                    | DECAL, STRIPPER HANDLE       | 1   |
| 16   | 33-050-034   |                    | DECAL, TOWING CAUTION        | 1   |
| 17   | 49-050-009   |                    | DECAL, FLUID HAZARD          | 1   |
| 18   | 74-150-00033 |                    | DECAL, LUBE CHART 74         | 1   |
| 19   | 74-150-00032 |                    | DECAL, REAR CYL 74           | 1   |
| 20   | 33-050-042   |                    | COMBINE, STRIPING            | 9.5 |
| 21   | 02-050-167   |                    | DECAL, KMC WHITE 3-3/8 X 9   | 1   |
| 22   | 33-050-146   |                    | DECAL, TANK                  | 1   |













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