

KMC

KELLEY

74 SERIES

7404 & 7406

PEANUT COMBINE



PARTS BOOK

PART NO: 74-PB-03

PRINTING DATE: JUNE 2024

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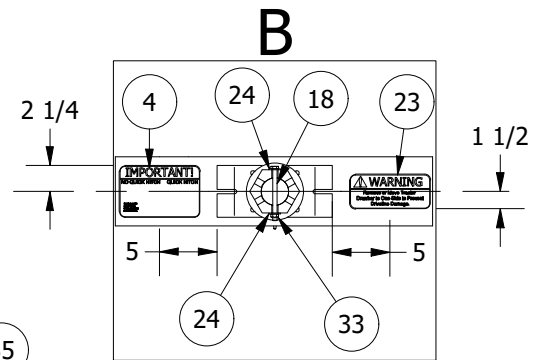
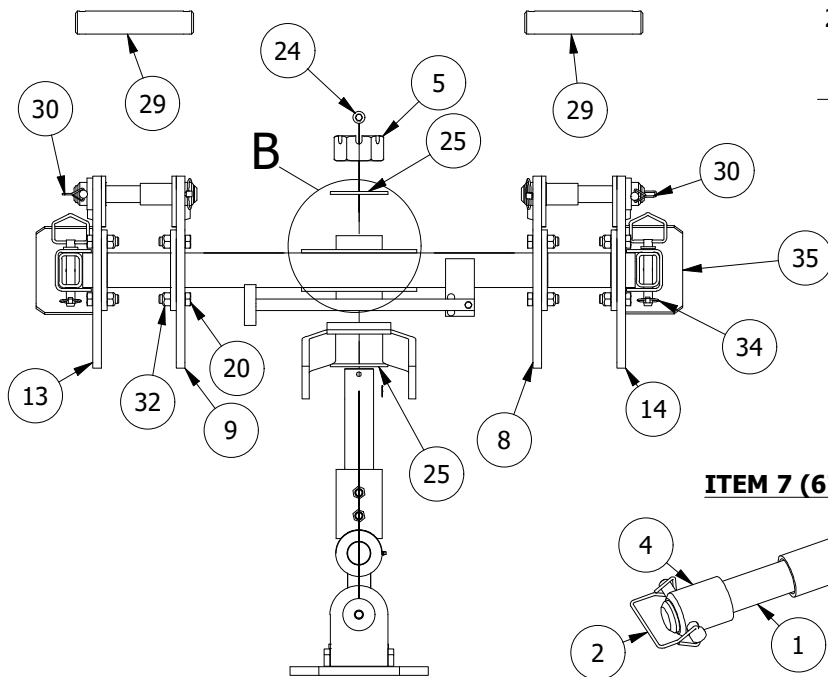
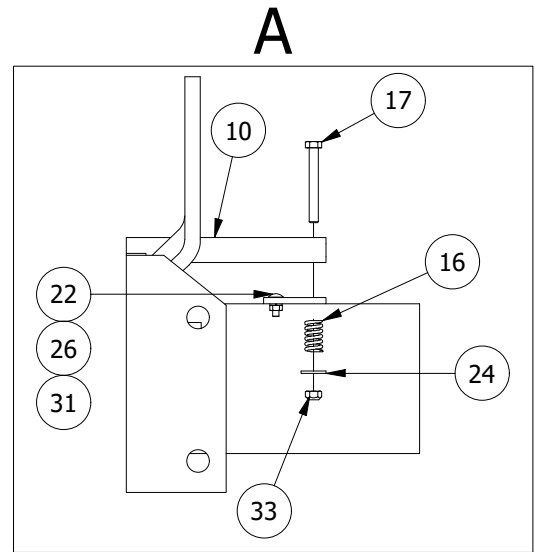
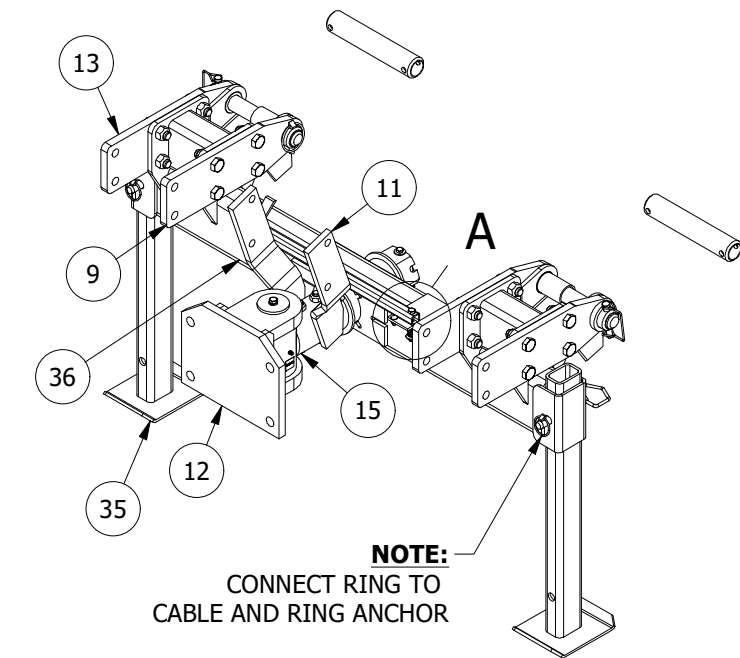
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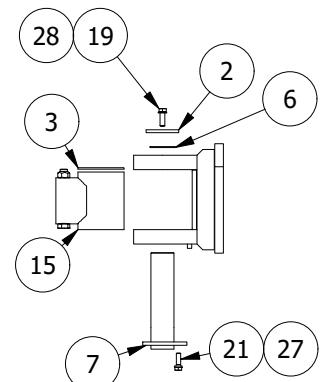
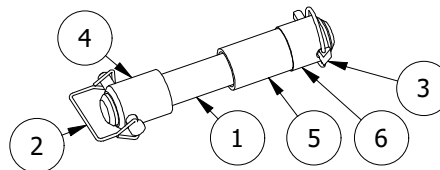
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TWO POINT HITCH ASSY (33-082-082)



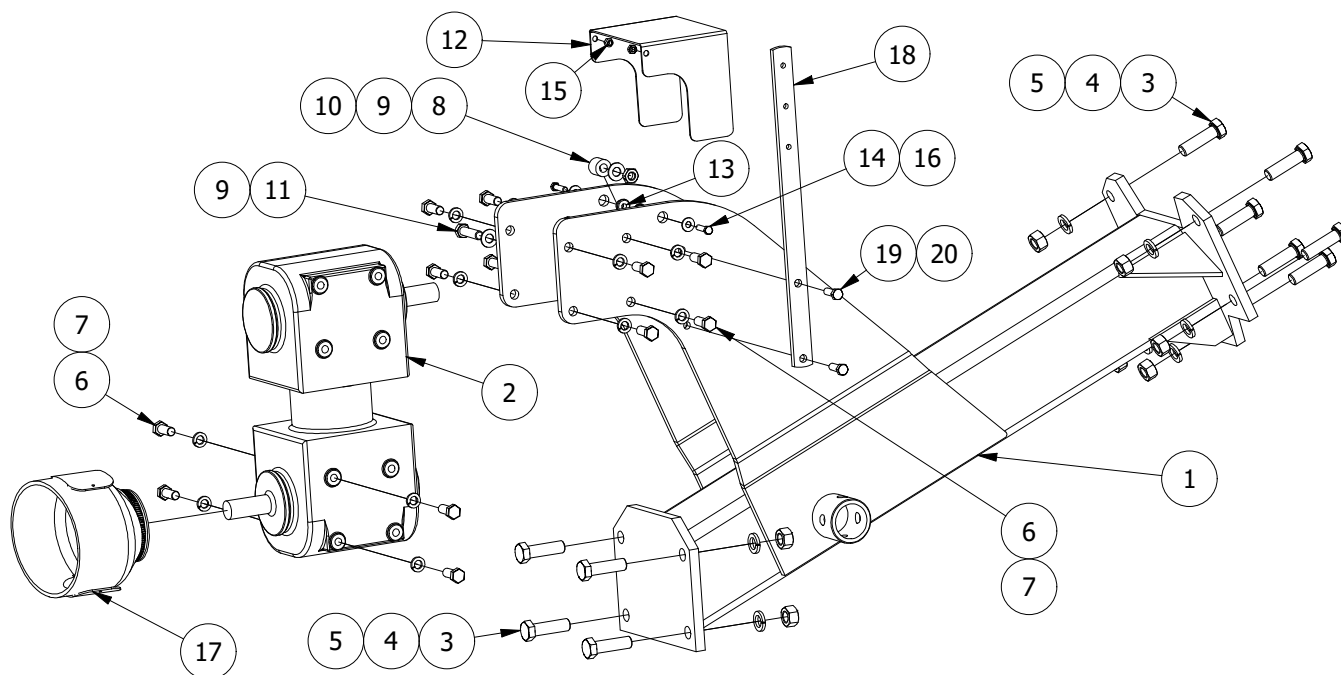
ITEM 7 (67-081-069)



67-081-069			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	67-026-066	PIN, LOWER HITCH CAT III	1
2	67-050-034	SNAPPER PIN, 0.5 X 3" USEABLE	1
3	16-050-094	KLIK PIN, 7/16 X 2-3/4	1
4	67-024-185	BUSHING, CAT III OUTSIDE LWR HITCH	1
5	05-024-010	SPACER, CAT III	1
6	16-024-259	BUSHING, CAT III LOWER HITCH	1

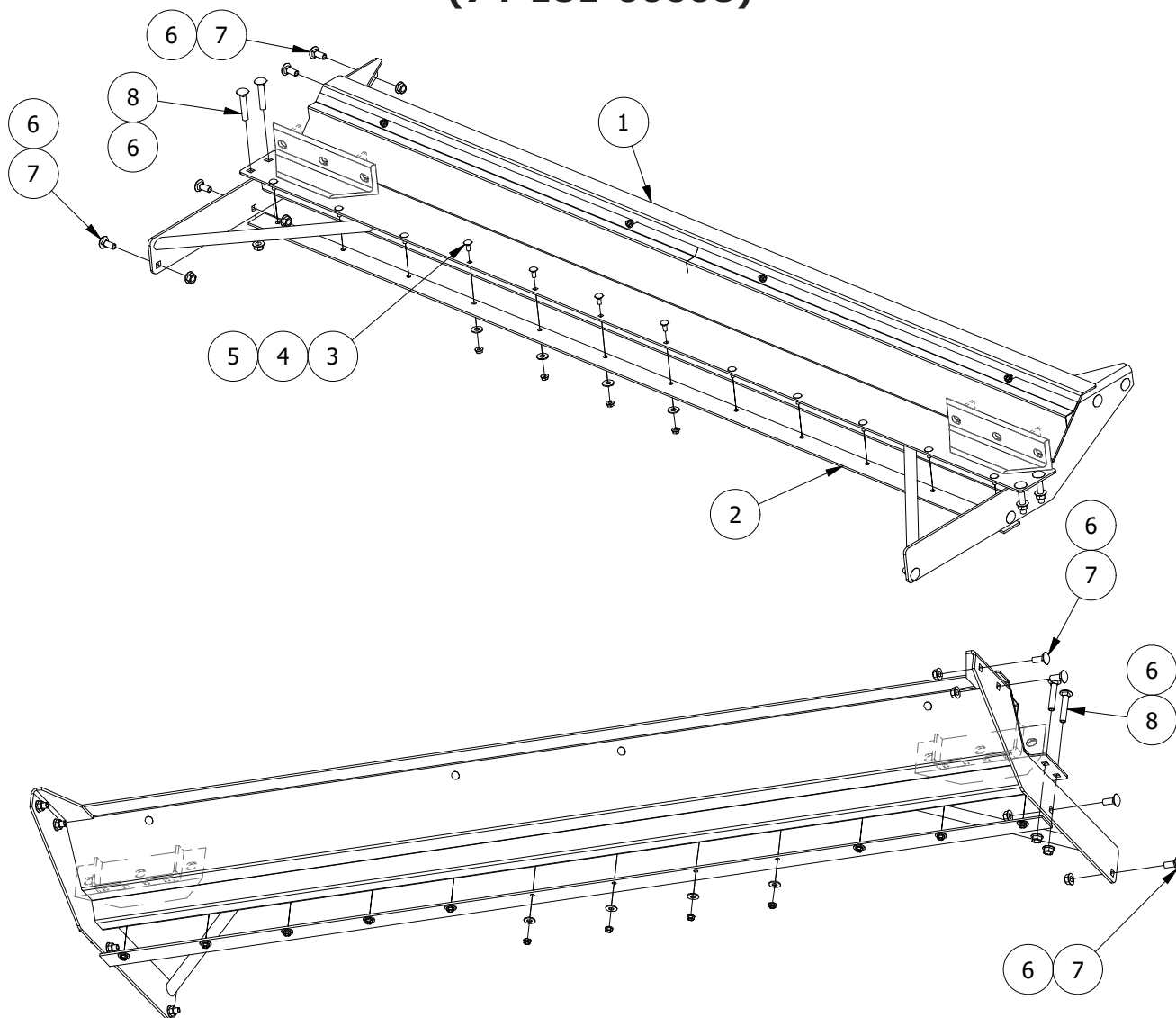
ITEM	PART NUMBER	DESCRIPTION	QTY
1	23-050-007	DECAL, GREASE	1
2	33-033-058	CAP, PIVOT PIN	1
3	33-050-325	WASHER, THRUST 2 ID 4 OD	1
4	33-050-513	DECAL, HITCH POSITION	1
5	33-050-515	SLOTTED HEX NUT, 2-1/2"-12 PLT	1
6	33-056-046	ORING, 2 X 2-3/16 X 3/32	1
7	33-070-268	ROUND, PIVOT PIN	1
8	33-070-579	PLATE WELDMENT, LT PIN	1
9	33-070-580	PLATE WELDMENT, RT PIN	1
10	33-070-582	CARRIER, DRIVELINE	1
11	33-070-583	GUIDE, TWO POINT GEARBOX	1
12	33-070-584	PIVOT, TWO POINT TONGUE	1
13	33-070-590	PLATE WELDMENT, LT PIN BUSHING	1
14	33-070-591	PLATE WELDMENT, RT PIN BUSHING	1
15	33-081-499	PIVOT ASSY, VERTICAL	1
16	44-050-001	SPRING, 0.725 X 1.25 COMPRESSION	1
17	48-090250	CAPSCREW, 3/8 X 3 NC G5 PLT	1
18	48-090320	CAPSCREW, 3/8 X 4 1/2 G5	1
19	48-090350	CAPSCREW, 7/16 X 1 1/4 G5 PLT	1
20	48-091300	CAPSCREW, 3/4 X 2 1/4 G5	16
21	48-200024	CAPSCREW, 3/8 X 1 1/4 NC G8 PLT	2
22	52-049000	CARRIAGE BOLT, 1/4 X 3/4 NC GD 5 PLT	2
23	56-050-011	DECAL, DRIVELINE WARNING	1
24	62-010100	FLATWASHER, 3/8" STANDARD PLT	3
25	62-010610	FLATWASHER, 2.5"	2
26	66-010050	LOCKWASHER, 1/4 PLT	2
27	66-010150	LOCKWASHER, 3/8 PLT	2
28	66-010200	LOCKWASHER, 7/16 PLT	1
29	67-024-184	SLEEVE, 2016 CAT IV LWR HITCH	2
30	67-081-069	PIN ASSY, CAT III HITCH	2
31	68-010050	HEXNUT, 1/4 PLT	2
32	72-010150	LOCKNUT, 3/4 STOVER GB PLT	16
33	72-020030	LOCKNUT, 3/8 STOVER GC PLT	2
34	74-150-00046	PIN, 3/4 X 4-1/4 HANDLE	2
35	74-180-00145	STAND, HITCH 2021	2
36	74-181-00197	HITCH ASSY, PIVOT 2021	1

LOWER TONGUE ASSY (74-181-00077)



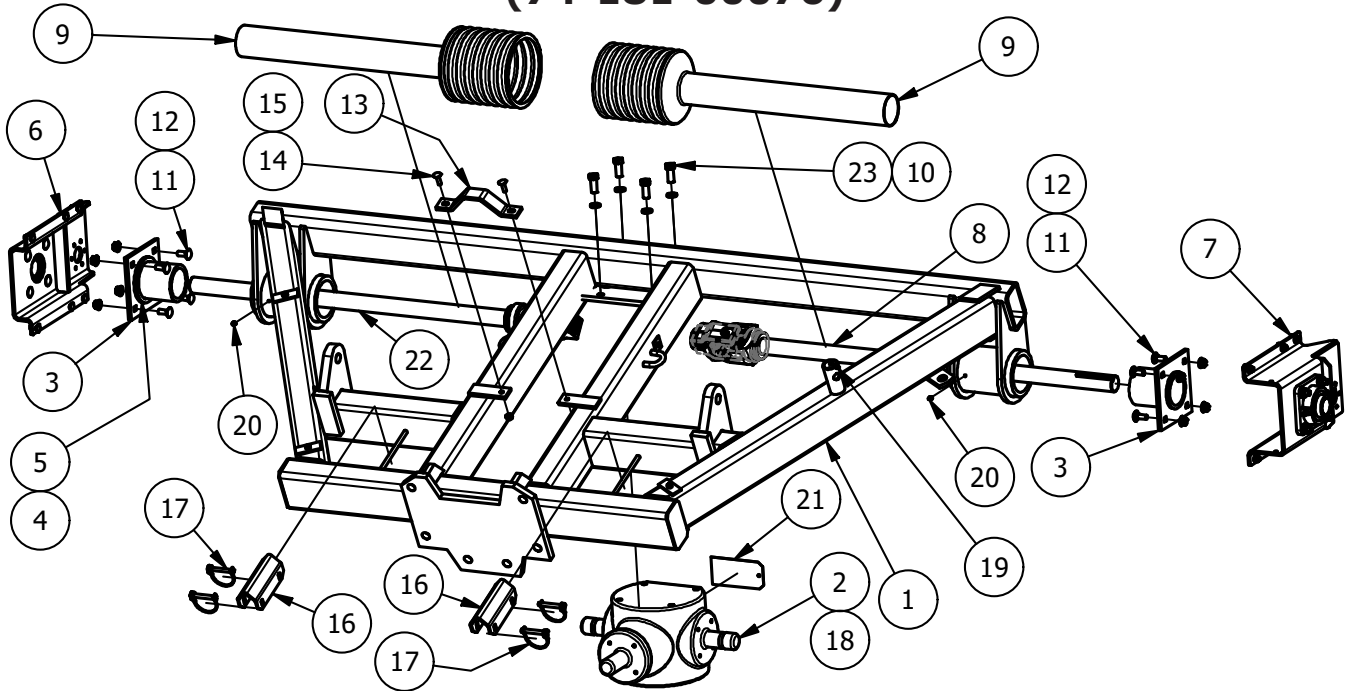
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-070-068	TONGUE, 6R LOWER	1
2	33-054-054	GEARBOX, SWIVEL	1
3	48-200100	CAPSCREW, 7/8 X 3 G8 PLT	10
4	66-010400	LOCKWASHER, 7/8 PLT	10
5	68-010406	HEXNUT, 7/8 NC G8 PLT	10
6	33-050-327	CAPSCREW, M16-2.0 X 40MM	12
7	66-010300	LOCKWASHER, 5/8 PLT	12
8	33-024-486	BUSHING, 1 1/8 BUMPER	1
9	62-020040	FLATWASHER, 5/8 SAE PLT	2
10	72-040050	JAM LOCKNUT, 5/8 NC PLT	1
11	48-090984	CAPSCREW, 5/8 X 2 1/2 NC G5 PLT	1
12	33-028-748	GUARD, DRIVELINE SHEAR BOLT	1
13	33-050-134	BUSHING, PED. SHAFT SHIELD	2
14	48-090170	CAPSCREW, 3/8 X 1 1/2 GD 5	2
15	72-010050	LOCKNUT, 3/8 STOVER GB PLT	2
16	62-010100	FLATWASHER, 3/8" STANDARD PLT	2
17	33-055-443	ADAPTER, IMPL GUARD	1
18	33-023-550	HANGER, HOSE	1
19	48-090595	CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	2
20	80-020150	1/2" WHIZ NUT	2

REAR TOP SUPPORT ASSY (74-181-00008)



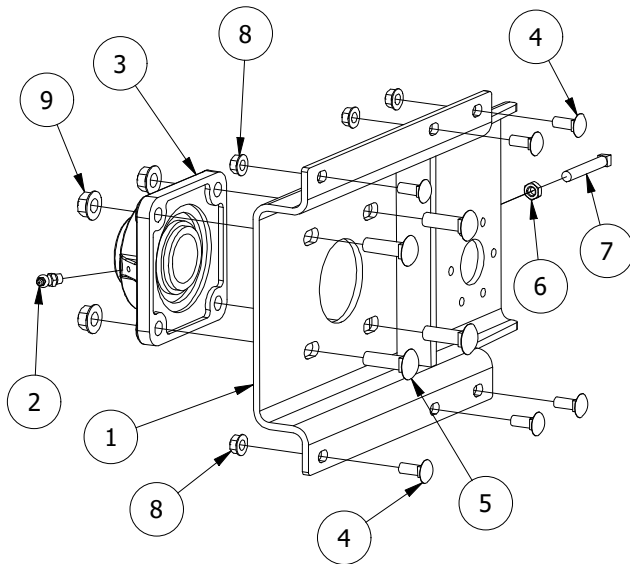
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00016	SUPPORT, REAR TOP	1
2	33-050-421	SEAL, TANK	1
3	52-030100	CARRIAGE BOLT, 5/16 X 3/4 NC G5 PLT	16
4	62-010100	FLATWASHER, 3/8" STANDARD PLT	12
5	78-020049	5/16" WHIZ NUT	16
6	80-020150	1/2" WHIZ NUT	12
7	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	8
8	52-050200	CARRIAGE BOLT, 1/2 X 2 3/4 NC G5 PLT	4
9	74-127-00792	COVER, CAMERA WIRING	2

UPPER TONGUE ASSY **(74-181-00076)**

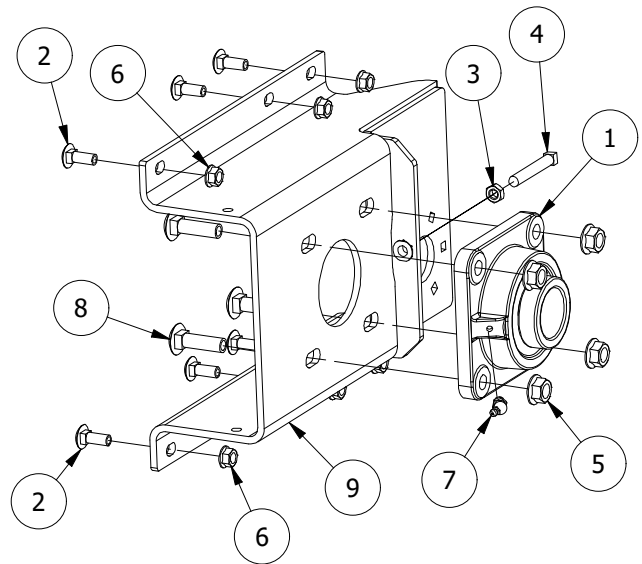


ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-070-041	FRAME, UPPER TONGUE	1
2	72-054-002	GEARBOX, CENTER T-BOX	1
3	33-070-069	PIVOT, UPPER TONGUE	2
4	33-028-638	SHEET, TONGUE SHIM (16GA)	2
5	33-028-637	SHEET, TONGUE SHIM (11GA)	6
6	74-181-00191	ASSY, SHAFT SUPPORT RT	1
7	74-181-00078	ASSY, SHAFT SUPPORT LT	1
8	33-070-073	OUTPUT SHAFT, 6R	1
9	33-055-338	SHIELD, 6R OUTPUT SHAFT	2
10	66-010300	LOCKWASHER, 5/8 PLT	4
11	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	8
12	80-020150	1/2" WHIZ NUT	8
13	33-033-107	SAFETY STRAP, 6R	1
14	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT	2
15	78-020300	3/8" WHIZ NUT	2
16	21-027-004	LOCKOUT, LIFT WHEEL TRANSPORT	2
17	21-050-012	PIN, 3/8 X 2 3/4 SNAP PIN	4
18	03-050-080	GLS-GEAR LUBE 80W-90	5
19	76-010045	COTTER PIN, 5/32 X 1 PLT	1
20	02-050-005	FITTING, 1/4-28 STRT. GREASE	2
21	03-050-120	TAG, OIL LEVEL	1
22	74-180-00103	SHAFT, 6R RT OUTPUT	1
23	33-050-327	CAPSCREW, M16-2.0 X 40MM	4

**SHAFT SUPPORT ASSY RT
(74-181-00191)**



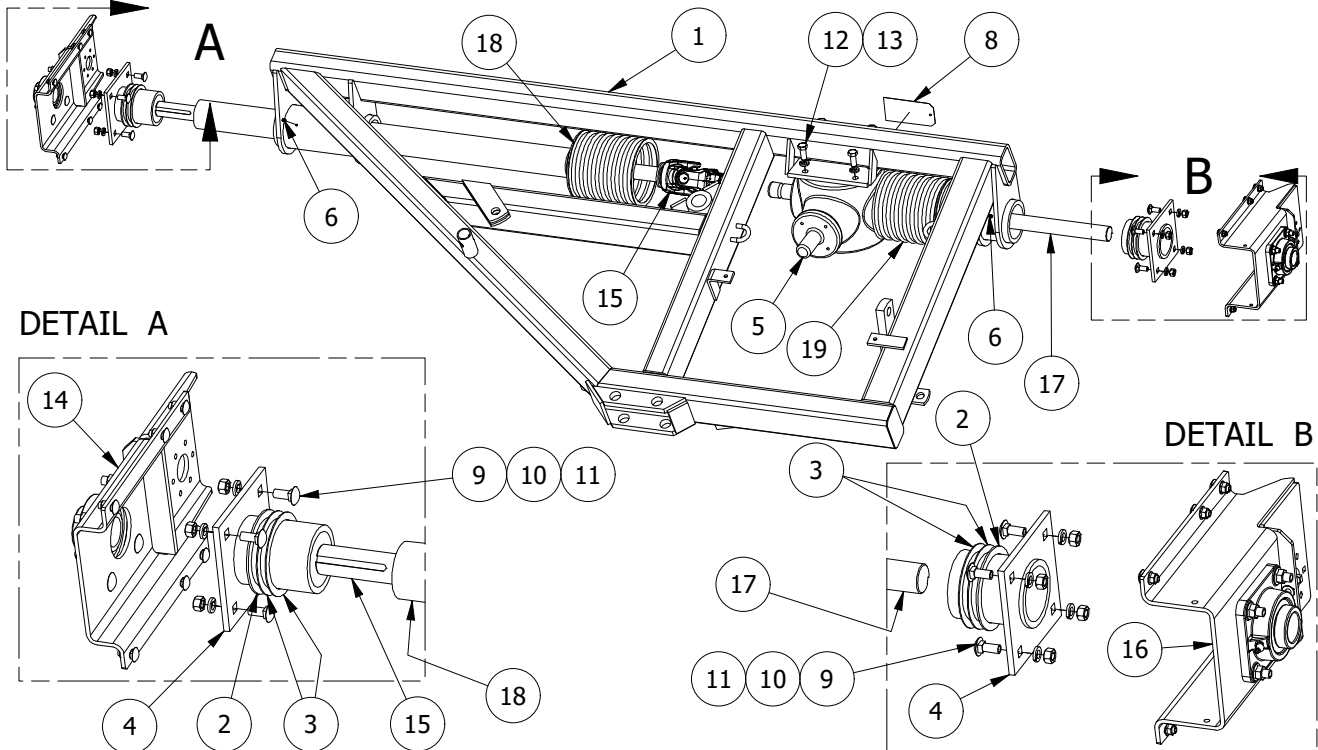
**SHAFT SUPPORT ASSY LT
(74-181-00078)**



74-181-00191			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00148	SUPPORT, BRG/IDLER	1
2	33-050-092	1/8 NPT 45deg Zerk	1
3	33-051-022	BEARING, OUTPUT SHAFT	1
4	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	6
5	52-050150	CARRIAGE BOLT, 1/2 X 1 3/4 NC G5 PLT	4
6	70-010051	JAM NUT, 3/8 NC HX PLT	1
7	54-010175	3/8X2-1/2 NC SQ HD	1
8	78-020300	3/8" WHIZ NUT	6
9	80-020150	1/2" WHIZ NUT	4

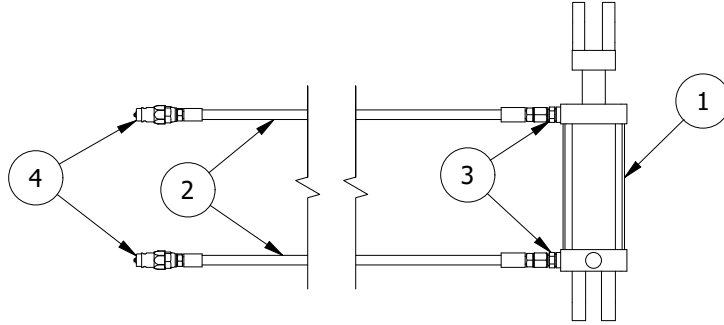
74-181-00078			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-051-022	BEARING, OUTPUT SHAFT	1
2	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	6
3	70-010051	JAM NUT, 3/8 NC HX PLT	1
4	54-010175	3/8X2-1/2 NC SQ HD	1
5	80-020150	1/2" WHIZ NUT	4
6	78-020300	3/8" WHIZ NUT	6
7	33-050-092	1/8 NPT 45deg Zerk	1
8	52-050150	CARRIAGE BOLT, 1/2 X 1 3/4 NC G5 PLT	4
9	74-180-00212	SUPPORT, BRG/IDLER	1

4R UPPER TONGUE ASSY (74-181-00214)



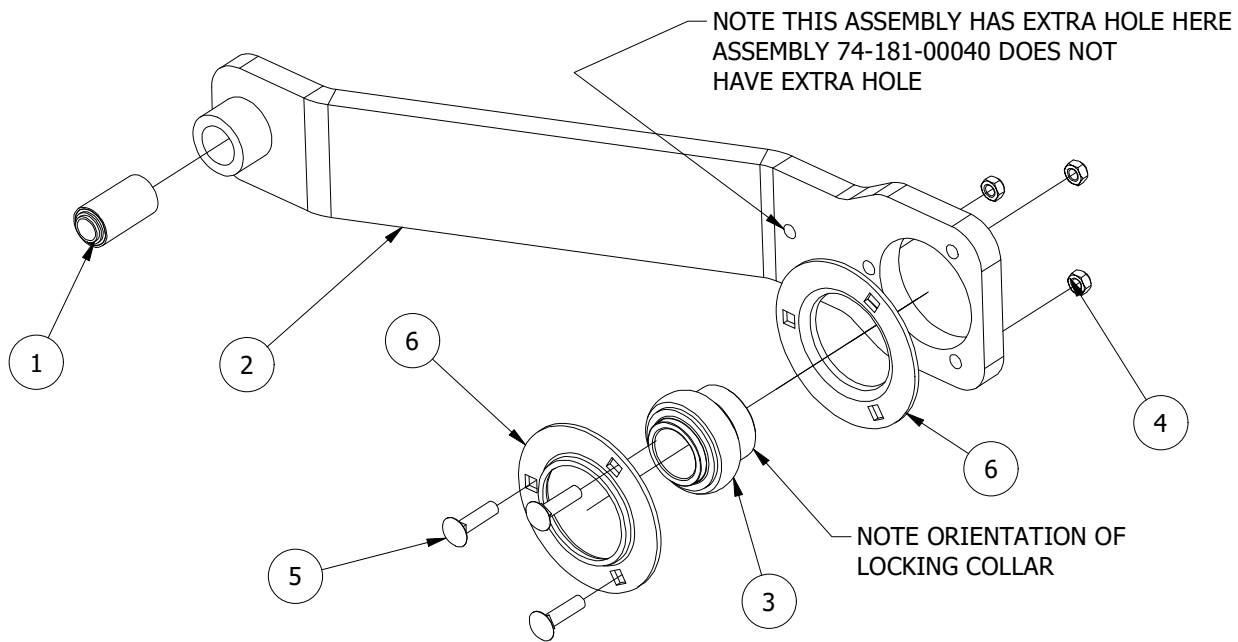
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00158	FRAME, 4R UPPER TONGUE	1
2	33-028-637	SHEET, TONGUE SHIM (11GA)	2
3	33-028-638	SHEET, TONGUE SHIM (16GA)	4
4	33-070-069	PIVOT, UPPER TONGUE	2
5	72-054-002	GEARBOX, CENTER T-BOX	1
6	02-050-005	FITTING, 1/4-28 STRT. GREASE	2
7	03-050-080	GLS-GEAR LUBE 80W-90	5
8	03-050-120	TAG, OIL LEVEL	1
9	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	8
10	66-010250	LOCKWASHER, 1/2" REGULAR PLT	8
11	68-010250	HEXNUT, 1/2 PLT	8
12	48-090930	CAPSCREW, 5/8 X 1 1/2 NC G5 PLT	4
13	66-010300	LOCKWASHER, 5/8 PLT	4
14	74-181-00191	ASSY, SHAFT SUPPORT RT	1
15	74-180-00163	SHAFT, 4R RT OUTPUT	1
16	74-181-00078	ASSY, SHAFT SUPPORT LT	1
17	74-180-00164	SHAFT, 4R LT OUTPUT	1
18	74-155-00003	SHIELD, 4R RT OUTPUT	1
19	74-155-00005	SHIELD, 4R LT OUTPUT SHAFT	1

4R LIFT CYLINDER ASSY (74-181-00220)



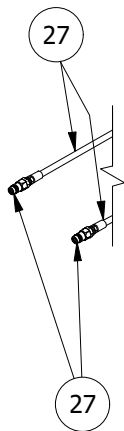
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-061-205	CYLINDER, 3.5 X 6 X 1.5	1
2	33-059-096	HOSE, 6M3K-8FJX-8MP-162	2
3	33-059-080	ADAPTER, 8MB-8MJ	2
4	47-059-002	QUICK COUPLER, 1/2" NPTF MALE	2

SCREEN PUSH ARM ASSY (74-181-00005)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-050-103	BUSHING, RUBBER PIVOT	1
2	74-180-00013	ARM, SCREEN PUSH	1
3	33-051-001	1 7/16 BORE BEARING	1
4	72-010050	LOCKNUT, 3/8 STOVER GB PLT	3
5	52-050045	CARRIAGE BOLT, 3/8 X 1 1/2 NC G5 PLT	3
6	02-051-043	FLANGE, HEAVY DUTY 72 MS 3 HOLE	2

(74-181-00216)

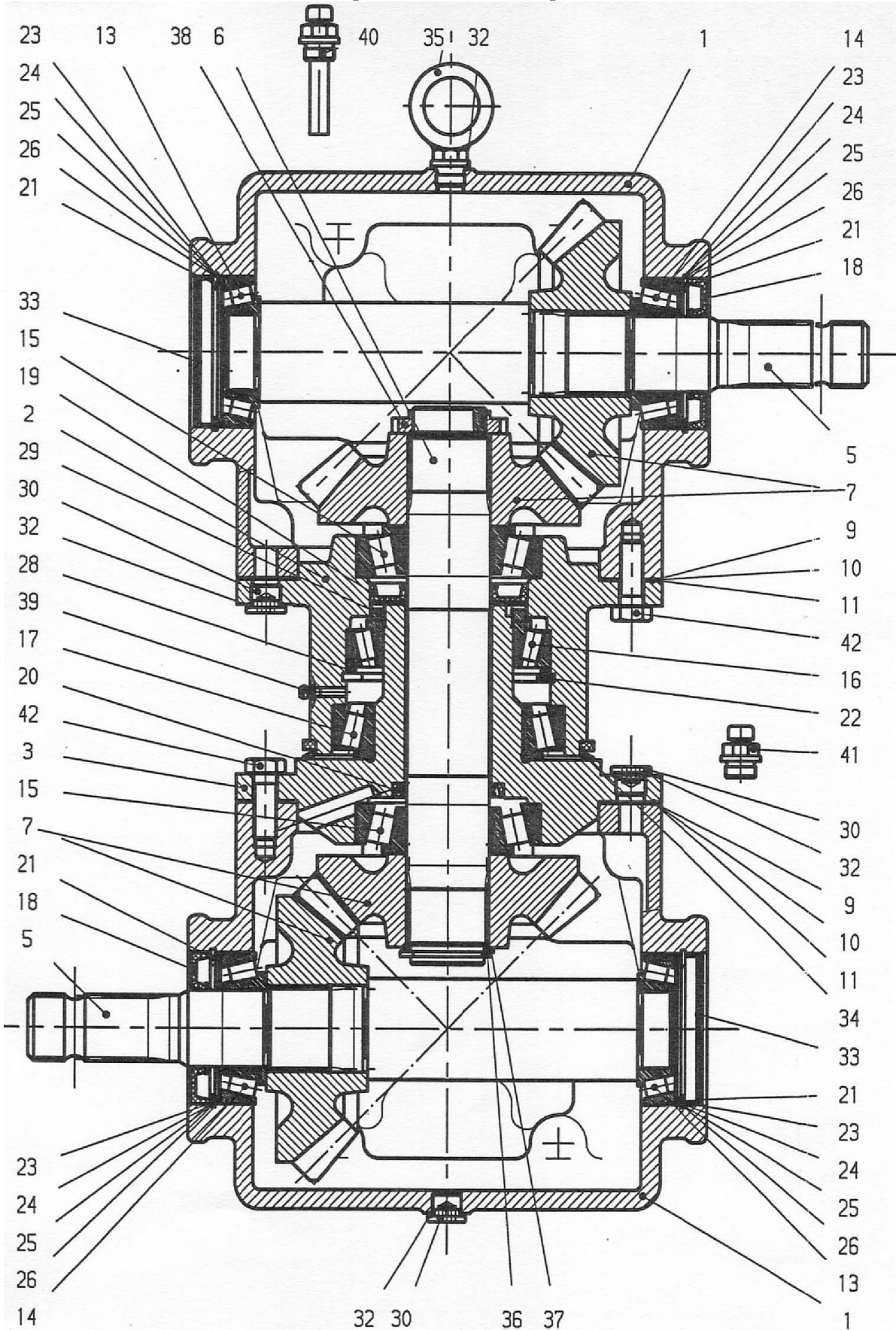


ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-181-00214	TONGUE ASSY, UPPER 4R	1
2	74-180-00161	TONGUE, 4R LOWER	1
3	33-070-288	PIN, 4R TONGUE PIVOT	1
4	68-030155	CASTLE NUT, 1-1/2" - 12 UNF	1
5	76-010540	COTTER PIN, 3/8X3-1/2 EXT PRG SQ CT PLT	1
6	33-080-421	PIN, STOP	1
7	03-050-094	KLIK PIN, 7/16 X 2	1
8	33-054-054	GEARBOX, SWIVEL	1
9	33-050-327	CAPSCREW, M16-2.0 X 40MM	12
10	66-010300	LOCKWASHER, 5/8 PLT	12

ITEM	PART NUMBER	DESCRIPTION	QTY
11	33-055-443	ADAPTER, IMPL GUARD	1
12	33-055-320	DRIVELINE, SECONDARY W/SHEAR BOLT	1
13	33-028-748	GUARD, DRIVELINE SHEAR BOLT	1
14	33-050-134	BUSHING, PED. SHAFT SHIELD	2
15	48-090170	CAPSCREW, 3/8 X 1 1/2 GD 5	2
16	72-010050	LOCKNUT, 3/8 STOVER GB PLT	2
17	62-010100	FLATWASHER, 3/8" STANDARD PLT	2
18	33-024-486	BUSHING, 1 1/8 BUMPER	1
19	62-020040	FLATWASHER, 5/8 SAE PLT	2
20	72-040050	JAM LOCKNUT, 5/8 NC PLT	1
21	48-090984	CAPSCREW, 5/8 X 2 1/2 NC G5 PLT	1
22	33-023-550	HANGER, HOSE	1
23	48-090595	CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	2
24	80-020150	1/2" WHIZ NUT	2
25	74-181-00219	CYLINDER ASSY, SWING	1
26	33-081-336	HANGER, HOSE	1
27	74-181-00220	CYLINDER ASSY, LIFT 4R	1
28	74-123-00115	SAFETY STRAP, 4R	1
29	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT	2
30	78-020300	3/8" WHIZ NUT	2
31	33-081-335	HANGER, HOSE	1
32	62-010370	FLATWASHER, 1" STD PLT	1

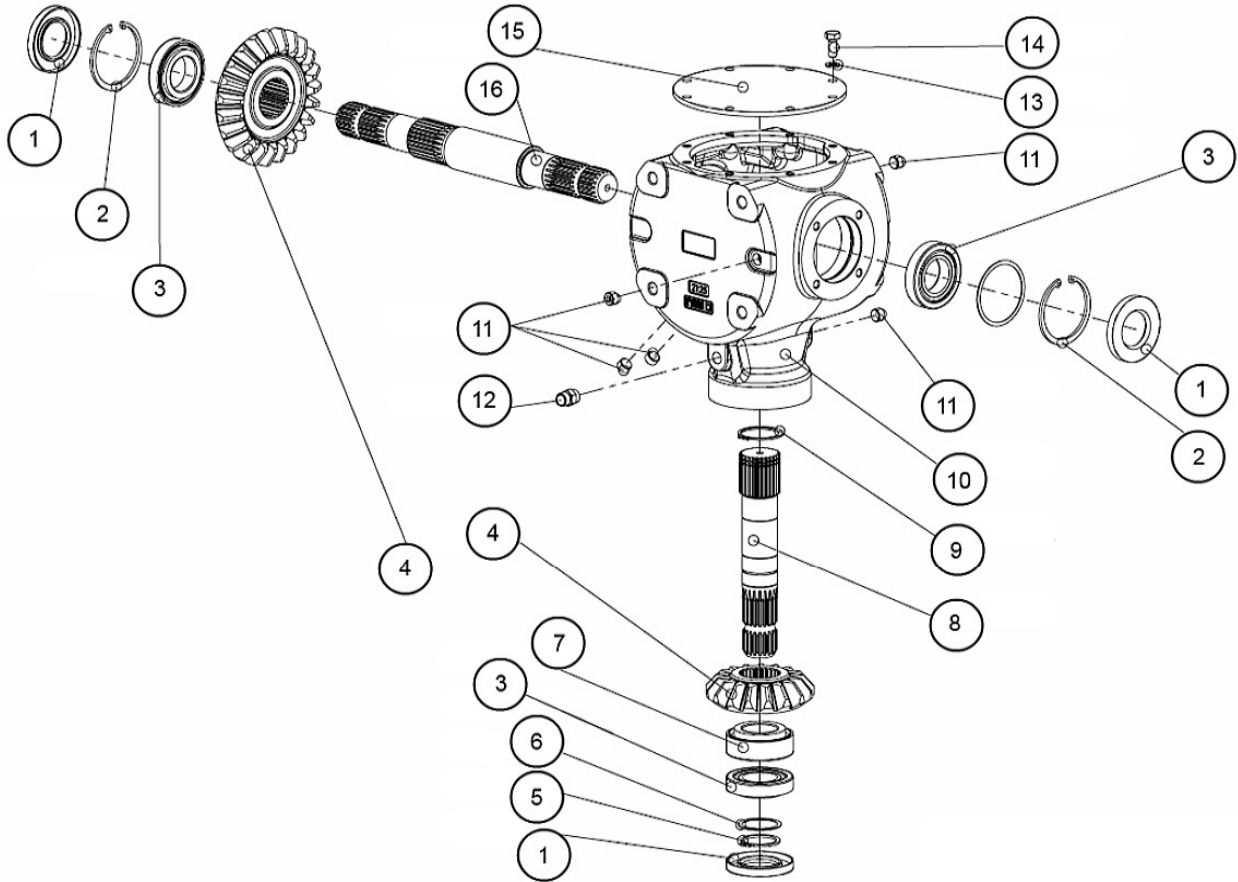
SWIVEL GEAR BOX

(33-054-054)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-054-067	GEAR CASE	2
2	33-054-068	GEAR CASE HUB OUTSIDE	1
3	33-054-069	GEAR CASE HUB INSIDE	1
5	33-054-070	SHAFT	2
6	33-054-071	SHAFT	1
7	33-054-072	BEVEL GEAR PAIR	2
9	33-054-120	SHIM, 0.19	4
10		SHIM, 0.25	2
11		SHIM, 0.35	2
13	33-054-076	TAPER ROLLER BEARING, 30208A	2
14	33-054-077	TAPER ROLLER BEARING, 32208A	2
15	33-054-078	TAPER ROLLER BEARING, 30309A	2
16	33-054-079	TAPER ROLLER BEARING, 32014XA	1
17	33-054-080	TAPER ROLLER BEARING, 32016X	1
18	33-054-081	RADIAL SEAL, 40X80X10	2
19	33-054-082	RADIAL SEAL, 45X85X10	1
20	33-054-083	RADIAL SEAL, 45X60X7	1
21	33-054-084	INTERNAL CIRCLIP, 80X2.5	4
22	33-054-085	INTERNAL CIRCLIP, 110X4	1
23	33-054-121	SHIM, 72X80X2.0	4
24		SHIM, 72X80X0.5	4
25		SHIM, 72X80X0.3	4
26		SHIM, 72X80X0.1	8
28	33-054-090	SPACER WASHER	1
29	33-054-091	SLOTTED ROUND NUT, M70X2	1
30	33-054-092	HEXAGON HEAD PLUG	9
32	33-054-093	GASKET	10
33	33-054-094	CAP	2
34	33-054-095	V-RING	1
35	33-054-096	FLANGED EYE BOLT	1
36	33-054-097	EXTERNAL CIRCLIP	1
37	33-054-098	SPACER WASHER	1
38	33-054-099	SLOTTED ROUND NUT, M40X1.5	1
39	33-054-100	GREASE NIPPLE	1
40	33-054-055	BREATHER SCREW, LONG	1
41	33-054-056	BREATHER SCREW, SHORT	1
42	33-054-101	HEXAGON HEADED SCREW	12

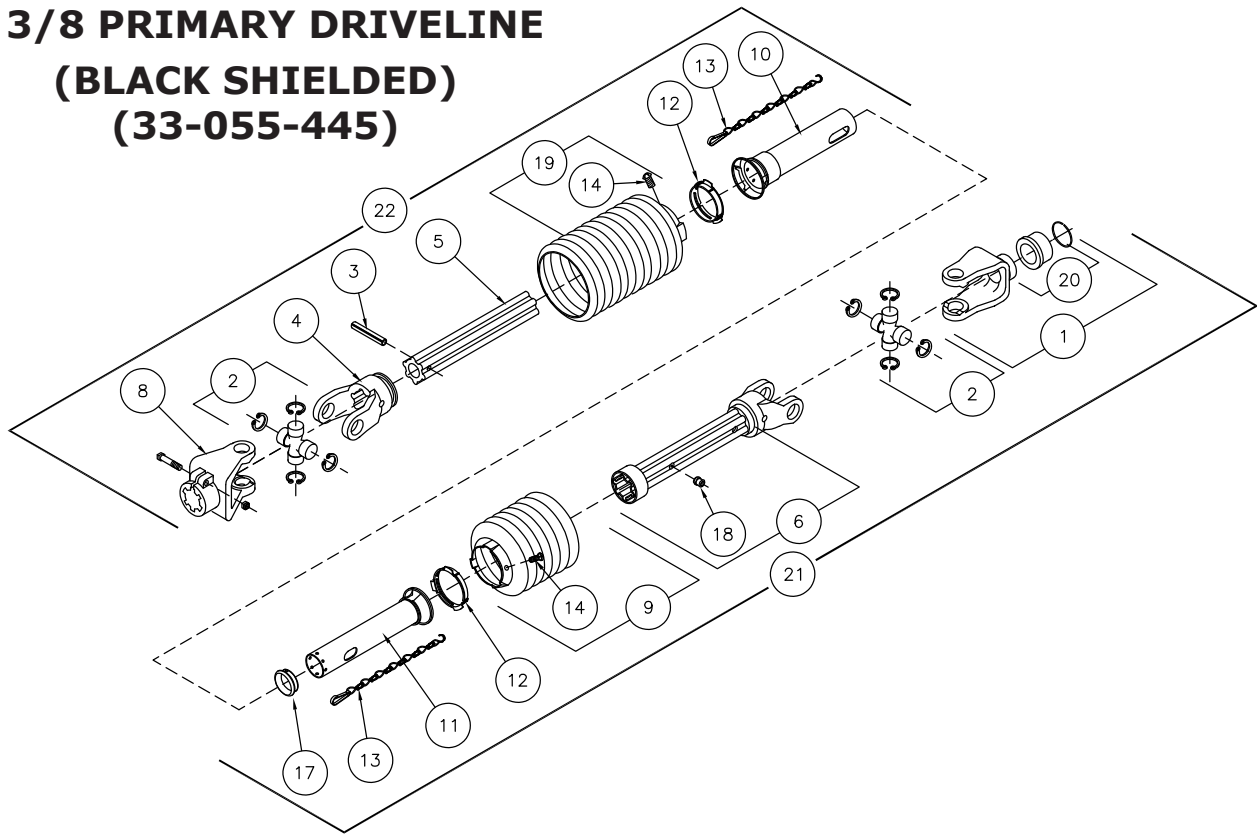
CENTER T-BOX (72-054-002)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-054-048	OIL SEAL	3
2	33-054-036	SNAP RING	2
3	33-051-033	TAPERED R BEARING	3
4	72-054-016	BEVEL GEAR SET R=1.35 S2125	1
5	72-054-014	CIRCLIP EXT 45X2.5 DIN 471/2 THICK	1
6	33-054-046	KIT, SHIM GEAR BOX	1
7	72-054-015	T. ROLLER BEARING 45X85X32 33209	1
8	72-054-009	2125 G'BOX Z-SHAFT 1 3/4" Z=20	1
9	72-054-013	CIRCLIP EXTERNAL 52X2.00 DIN 471	1
10	72-054-007	CASTING S2125	1
11	03-054-094	PLUG	5
12	33-054-049	OIL, PLUG	1
13	72-054-012	WASHER FOR M10	8
14	72-054-011	SCREW HEX HEAD M10X25X1.5 CL8.8	8
15	72-054-010	COVER 220X6 S2125 ZINC	1
16	72-054-008	SHAFT X-Y 1-3/4"Z20 2125	1
17	33-054-047	SHIM KIT 85MM BORE (84.8X75.2)	1

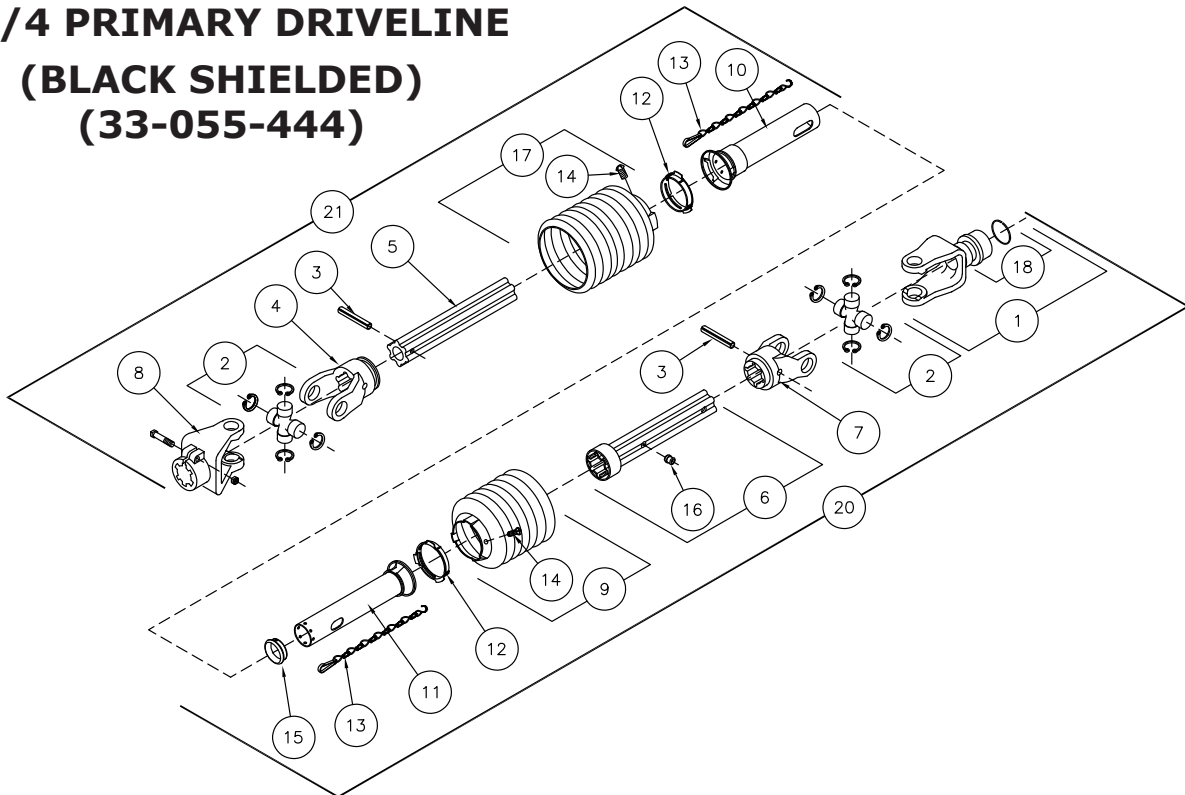
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**1 3/8 PRIMARY DRIVELINE
(BLACK SHIELDED)
(33-055-445)**



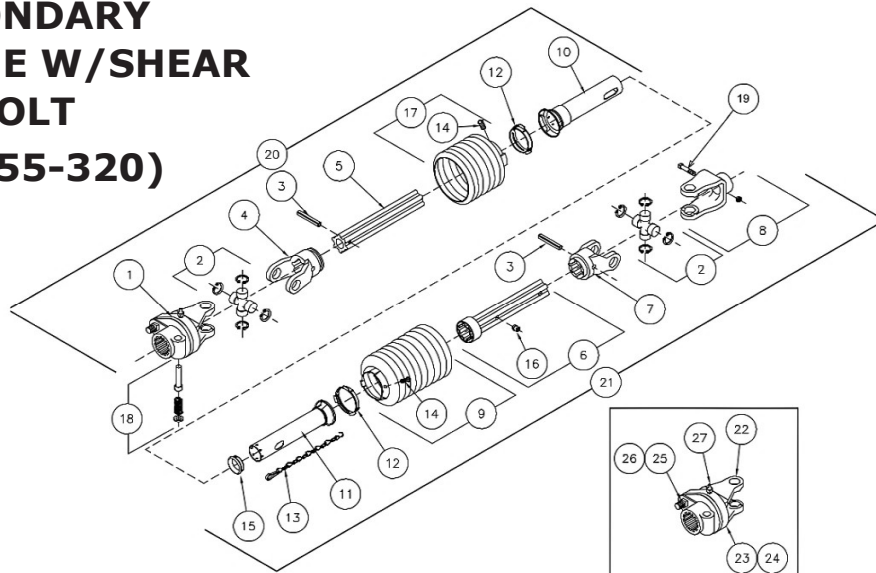
ITEM	PART NUMBER	DESCRIPTION	QTY
1	41-055-017	YOKE, 1 3/8-21 SPL	1
2	33-055-322	CROSS & BEARING KIT	2
3	33-055-072	SPRING PIN, 10 X 90	2
4	41-055-018	INBOARD YOKE S4	1
5	33-055-362	INNER PROFILE S4	1
6	33-055-363	I.B. PROFILE AND SLEEVE W.A.	1
8	33-055-076	YOKE 1 3/8-21 SPL	1
9	33-055-358	SHIELD CONE 7 RIB	1
	33-055-436	REINFORCING COLLAR	-
10	33-055-364	OUTER SHIELD TUBE OVL	1
11	33-055-365	INNER SHIELD TUBE RND	1
12	33-055-078	BEARING RING SC25	2
13	33-055-086	SAFTEY CHAIN	2
14	33-055-084	SCREW	2
17	33-055-085	SUPPORT BEARING	1
18	33-055-089	ZERK	1
19	33-055-446	SHIELD CONE 8 RIB	1
	33-055-436	REINFORCING COLLAR	-
20	33-055-090	ASG COL KIT-IN ITEM 1	1
21	33-055-351	FEMALE HALF SHAFT (TRACTOR)	1
22	33-055-449	MALE HALF SHAFT (IMPLEMENT)	1

**1 3/4 PRIMARY DRIVELINE
(BLACK SHIELDED)
(33-055-444)**



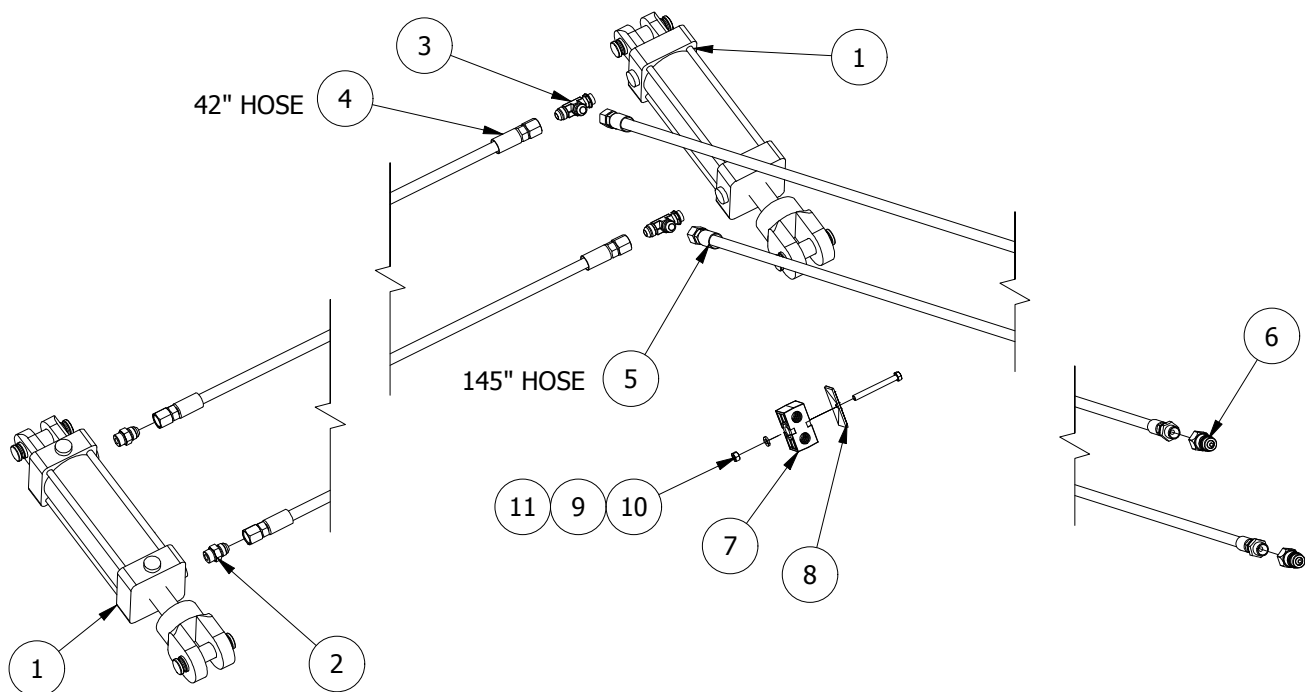
ITEM	PART NUMBER	DESCRIPTION	QTY
1	41-055-024	YOKE, 1 3/4-20 SPL	1
2	33-055-322	CROSS & BEARING KIT	2
3	33-055-072	SPRING PIN, 10 X 90	2
4	41-055-018	INBOARD YOKE S4	1
5	33-055-362	INNER PROFILE S4	1
6	33-055-367	PROFILE AND SLEEVE W.A.	1
7	33-055-075	INBOARD YOKE S5	1
8	33-055-076	YOKE, 1 3/8-21 SPL	1
9	33-055-358	SHIELD CONE 7 RIB	1
	33-055-436	REINFORCING COLLAR	-
10	33-055-364	OUTER SHIELD TUBE OVL	1
11	33-055-368	INNER SHIELD TUBE RND	1
12	33-055-078	BEARING RING SC25	2
13	33-055-086	SAFTEY CHAIN	2
14	33-055-084	SCREW	2
15	33-055-085	SUPPORT BEARING	1
16	33-055-089	ZERK	1
17	33-055-446	SHIELD CONE 8 RIB	1
	33-055-436	REINFORCING COLLAR	-
18	33-055-142	ASG COLLAR	1
20	33-055-349	FEMALE HALF SHAFT (TRACTOR)	1
21	33-055-449	MALE HALF SHAFT (IMPLEMENT)	1

**SECONDARY
DRIVELINE W/SHEAR
BOLT
(33-055-320)**



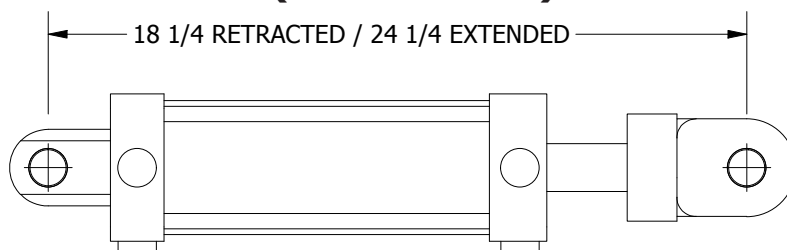
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-055-402	SHEARBOLT CLUTCH	1
2	33-055-322	CROSS & BEARING KIT	2
3	33-055-072	SPRING PIN, 10 X 90	2
4	41-055-018	INBOARD YOKE S4	1
5	33-055-353	INNER PROFILE S4	1
6	33-055-354	PROFILE AND SLEEVE W.A.	1
7	33-055-075	INBOARD YOKE S5	1
8	33-055-403	YOKE, 1 3/4-20 SPL	1
9	33-055-355	SHIELD CONE 12 RIB	1
10	33-055-356	OUTER SHIELD TUBE OVL	1
11	33-055-357	INNER SHIELD TUBE RND	1
12	33-055-078	BEARING RING SC25	2
13	33-055-086	SAFTEY CHAIN	2
14	33-055-084	SCREW	2
15	33-055-085	SUPPORT BEARING	1
16	33-055-089	ZERK	1
17	33-055-358	SHIELD CONE 7 RIB	1
18	33-055-404	CLAMPING CONE, 1-3/8 - 21	1
19	33-055-405	CLAMPING CONE, 1-3/4 - 20	1
20	33-055-360	MALE HALF SHAFT	1
21	33-055-361	FEMALE HALF SHFT	1
22	33-055-397	YOKE	1
23	33-055-406	HUB	1
24	41-055-016	BALLS	24
25	33-055-400	BOLT, M10X60	1
26	33-055-401	NUT, M10	1
27	33-055-399	ZERK	1

TONGUE CYLINDER ASSY (74-181-00124)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-061-203	CYL, 3 X 6 X 1.25	2
2	33-059-080	ADAPTER, 8MB-8MJ	2
3	33-059-083	ADAPTER, 8MB-8MJ-8MJ-RUN TEE	2
4	33-059-093	HOSE, 6M3K-8FJX-8FJX-42"	2
5	33-059-109	HOSE, 6M3K-8FJX-8MP-145"	2
6	47-059-002	QUICK COUPLER, 1/2" NPTF MALE	2
7	33-050-158	CLAMP, HOSE	1
8	33-050-160	COVER PLATE	1
9	48-090070	CAPSCREW, 5/16 X 3 NC G5 PLT	1
10	68-010100	HEXNUT, 5/16 PLT	1
11	66-010100	LOCKWASHER, 5/16 PLT	1

3 X 6 X 1.25 CYLINDER (33-061-203)



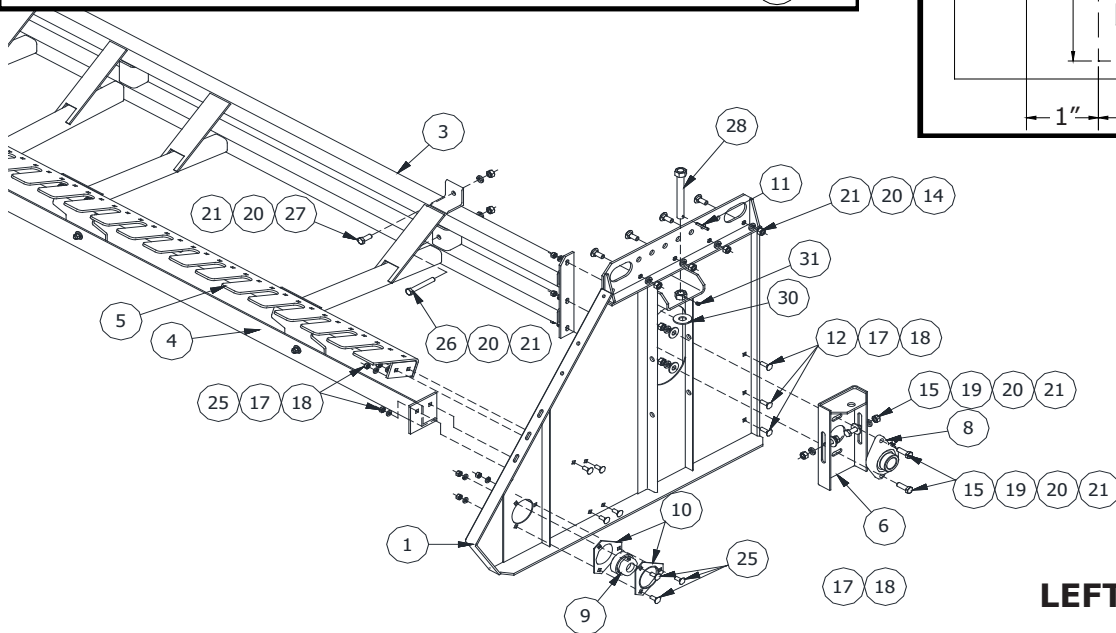
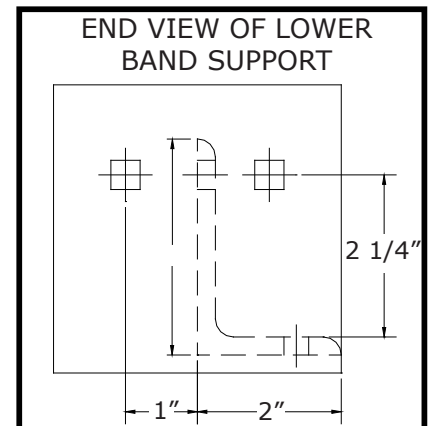
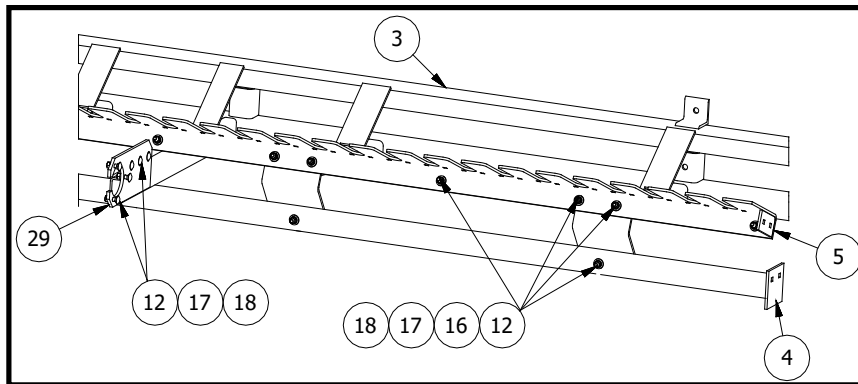
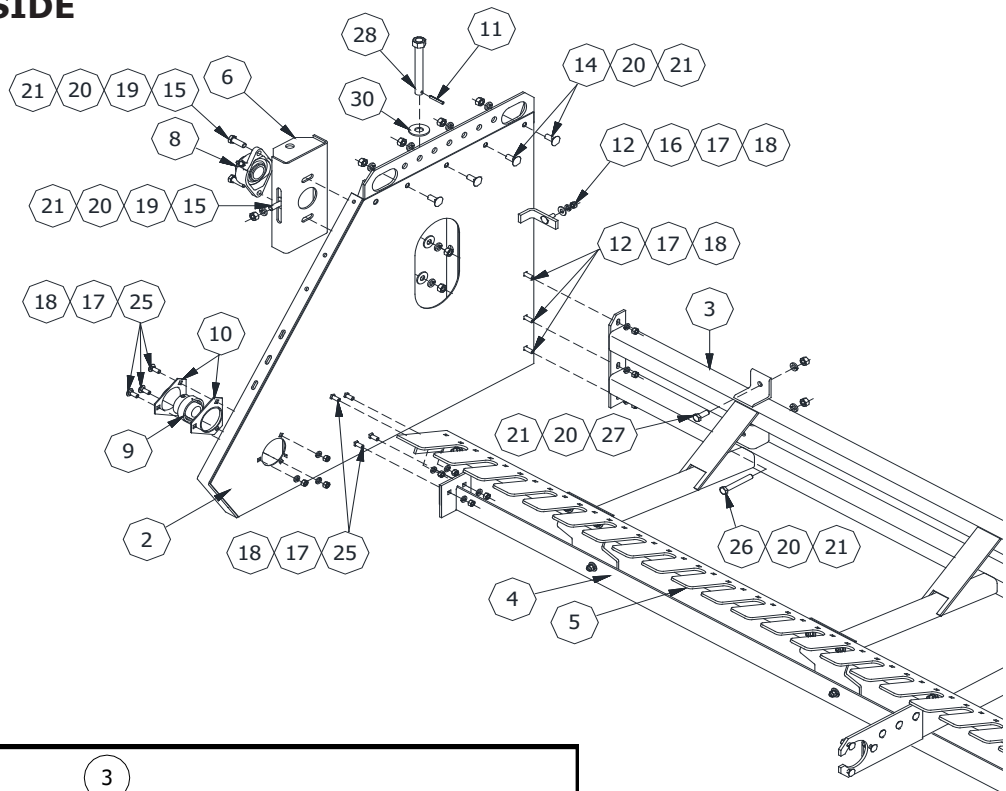
BORE: 3"
 STROKE: 6"
 ROD DIAMETER: 1.25"
 WORKING PRESSURE: 3000 PSI

THE ONLY REPAIR PARTS AVAILABLE FOR THIS CYLINDER
 IS THE SEAL KIT # 33-061-211

LT & RT FENDERS & SUPPORT BAR

6x30, 6x36, 6x40/8x30

RIGHT SIDE

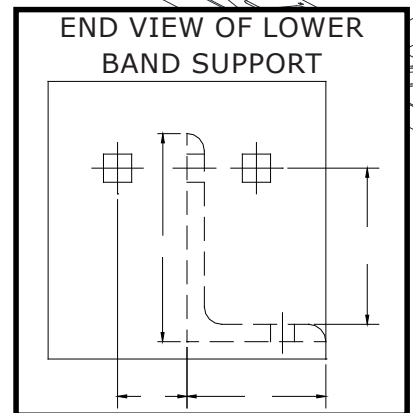
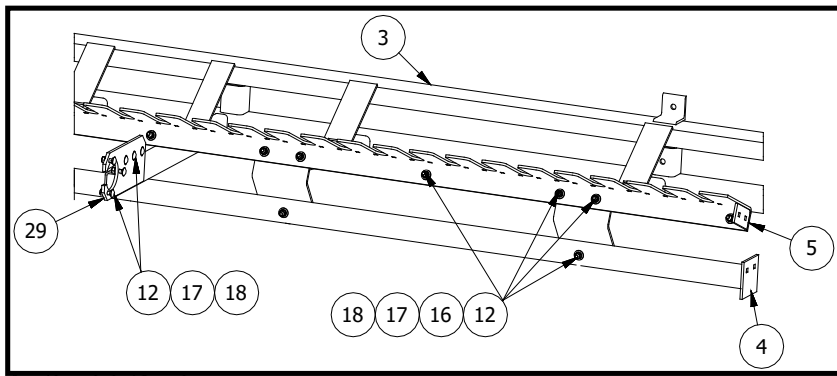
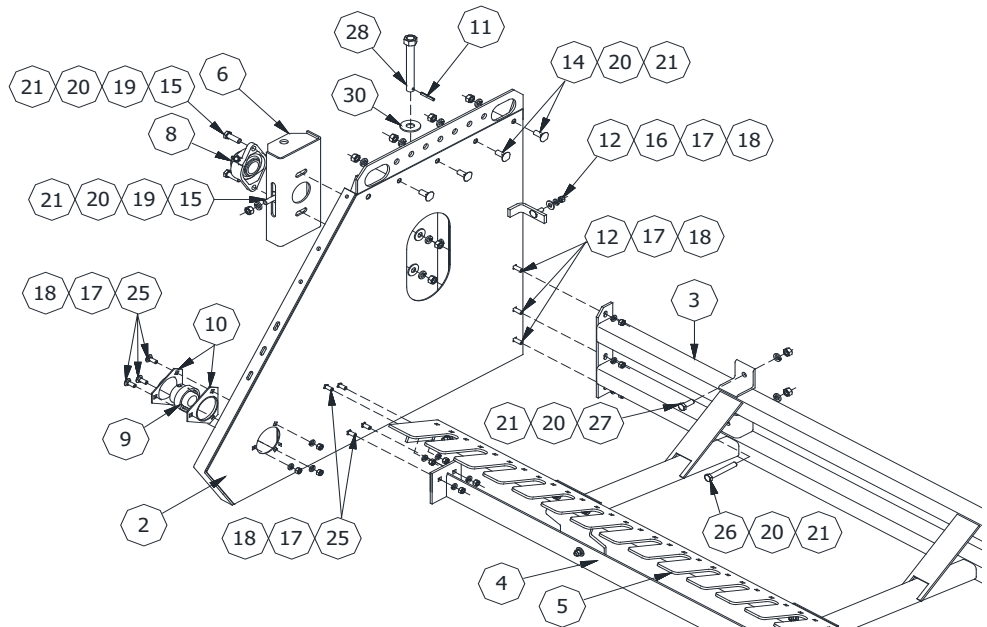


LEFT SIDE

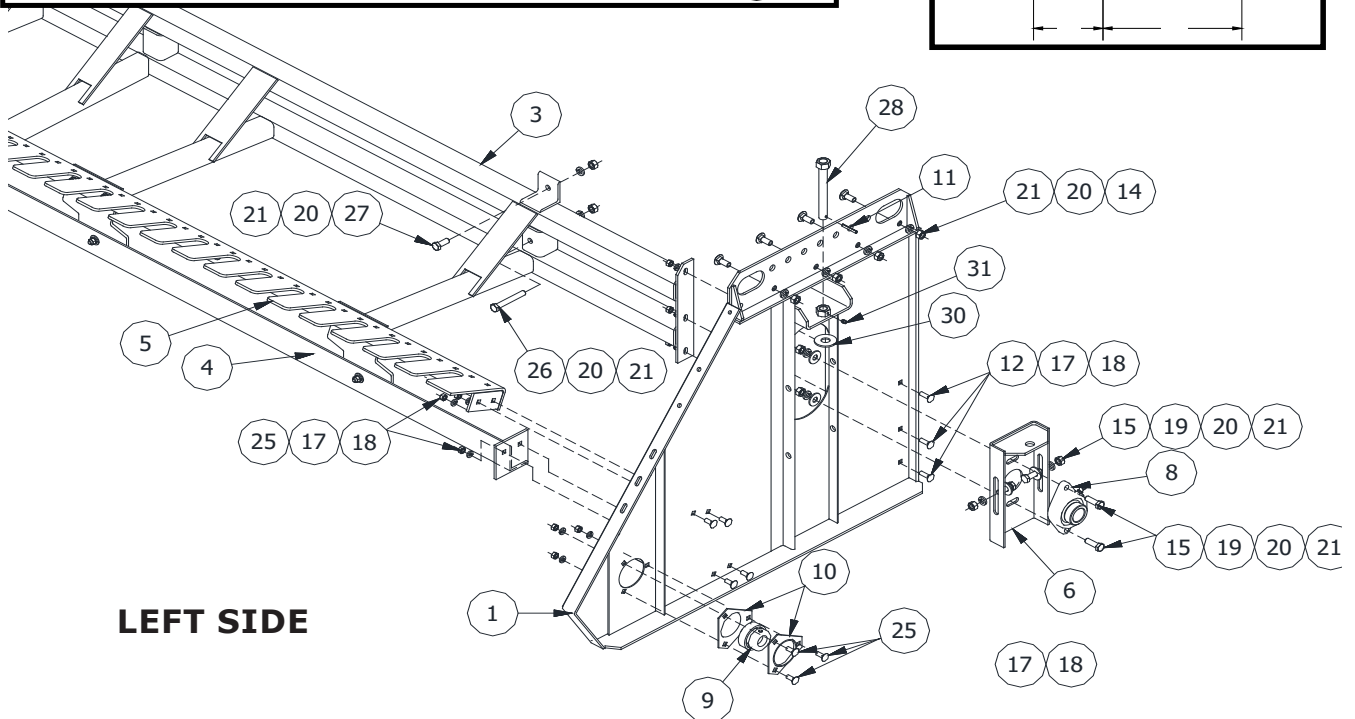
ITEM	PART NUMBER	DESCRIPTION	6X30	6X36	6X40 8X30
1	72-090-114	FENDER, LT 2018	1	1	1
2	33-070-517	FENDER, RT 2013	1	1	1
3	33-070-419	SUPPORT BAR, 6X30 2012	1	-	-
	33-070-420	SUPPORT BAR, 6X36 2012	-	1	-
	33-070-421	SUPPORT BAR, 6X40/8X30 2012	-	-	1
4	33-070-522	LOWER BAND SUPPORT, 6X30	1	-	-
	33-070-523	LOWER BAND SUPPORT, 6X36	-	1	-
	33-070-524	LOWER BANDSUPPORT, 6X40/8X30	-	-	1
5	33-070-436	LT BAND SUPPORT, 6X30	1	-	-
	33-070-437	RT BAND SUPPORT, 6X30	1	-	-
	33-070-438	LT BAND SUPPORT, 6X36	-	1	-
	33-070-439	RT BAND SUPPORT, 6X36	-	1	-
	33-070-440	LT BAND SUPPORT, 6X40/8X30	-	-	1
	33-070-441	RT BAND SUPPORT, 6X40/8X30	-	-	1
6	33-070-442	SUPPORT, AUGER BEARING 2012	2	2	2
8	33-051-079	BEARING, 1 7/16 PILLOW W/C	2	2	2
9	33-051-086	BEARING, 1 1/4 TRI-PLYW/COLLAR	2	2	2
10	03-051-024	FLANGE, #72 3-HOLE	4	4	4
11	15-050-054	ROLL PIN, 1/4 X 1 3/4	2	2	2
12	52-050040	CARRIAGE SCREW, 3/8 X 1 1/4 G5	40	48	48
14	52-050125	CARRIAGE SCREW, 1/2 X 1 1/4 P	8	8	8
15	48-090595	CAPSCREW, 1/2 X 1 1/2 G5 PLT	8	8	8
16	62-010100	FLATWASHER, 3/8 PLT	5	5	5
17	66-010150	LOCKWASHER, 3/8 PLT	54	62	62
18	68-010150	HEX NUT, 3/8 PLT	54	62	62
19	62-010200	FLATWASHER, 1/2 PLT	8	8	8
20	66-010250	LOCKWASHER, 1/2 PLT	20	20	20
21	68-010250	HEX NUT, 1/2 PLT	20	20	20
25	52-050035	CARRIAGE BOLT, 3/8 X 1 G5 P	14	14	14
26	48-090750	CAPSCREW, 1/2 X 3 1/2 G5 P	2	2	2
27	48-090592	CAPSCREW, 1/2 X 1 1/4 G5 P	2	2	2
28	33-070-432	ADJUSTMENT ROD, 2012	2	2	2
29	33-029-134	PLATE, REEL BEARING SUPPORT	2	2	2
30	62-010300	FLATWASHER, 3/4 PLT	2	2	2
31	02-050-005	GREASE FITTING, 1/4-28 STRT	2	2	2

4 ROW LT & RT FENDERS & SUPPORT BAR 4x36, 4x40

RIGHT SIDE

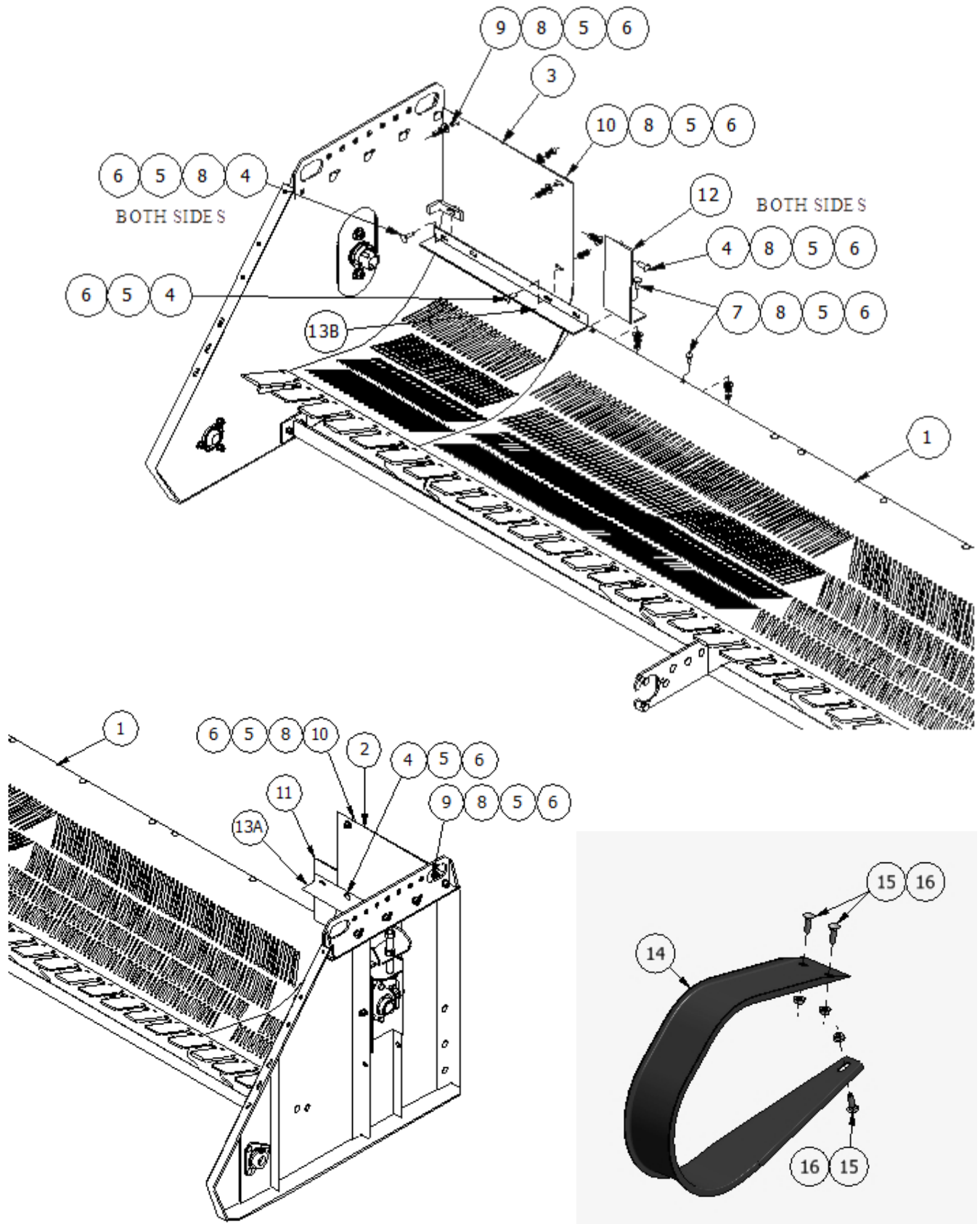


LEFT SIDE



ITEM	PART NUMBER	DESCRIPTION	4X36	4X40
1	33-070-516	FENDER, LT 2013	1	1
2	33-070-517	FENDER, RT 2013	1	1
3	33-070-417	SUPPORT BAR, 4X36 2012	1	-
	33-070-418	SUPPORT BAR, 4X40 2012	-	1
4	33-070-520	LOWER BAND SUPPORT, 4X36	1	-
	33-070-521	LOWER BAND SUPPORT, 4X40	-	1
5	33-070-433	BAND SUPPORT, 4X36 2012	1	-
	33-070-434	LT BAND SUPPORT, 4X40	-	1
	33-070-435	RT BAND SUPPORT, 4X40	-	1
6	33-070-442	SUPPORT, AUGER BEARING 2012	2	2
8	33-051-079	BEARING, 1 7/16 PILLOW W/C	2	2
9	33-051-086	BEARING, 1 1/4 TRI-PLYW/COLLAR	2	2
10	03-051-024	FLANGE, #72 3-HOLE	4	4
11	15-050-054	ROLL PIN, 1/4 X 1 3/4	2	2
12	52-050040	CARRIAGE SCREW, 3/8 X 1 1/4 G5	35	40
14	52-050125	CARRIAGE SCREW, 1/2 X 1 1/4 P	8	8
15	48-090595	CAPSCREW, 1/2 X 1 1/2 G5 PLT	8	8
16	62-010100	FLATWASHER, 3/8 PLT	5	5
17	66-010150	LOCKWASHER, 3/8 PLT	45	54
18	68-010150	HEX NUT, 3/8 PLT	45	54
19	62-010200	FLATWASHER, 1/2 PLT	8	8
20	66-010250	LOCKWASHER, 1/2 PLT	20	20
21	68-010250	HEX NUT, 1/2 PLT	20	20
25	52-050035	CARRIAGE BOLT, 3/8 X 1 G5 P	14	14
26	48-090750	CAPSCREW, 1/2 X 3 1/2 G5 P	2	2
27	48-090592	CAPSCREW, 1/2 X 1 1/4 G5 P	2	2
28	33-070-432	ADJUSTMENT ROD, 2012	2	2
29	33-029-134	PLATE, REEL BEARING SUPPORT	1	1
30	62-010300	FLATWASHER, 3/4 PLT	2	2
31	02-050-005	GREASE FITTING, 1/4-28 STRT	2	2

LT, RT, & CENTER TROUGHS, BAFFLES, & BANDS **4x36, 4x40, 6x30, 6x36, 6x40/8x30**



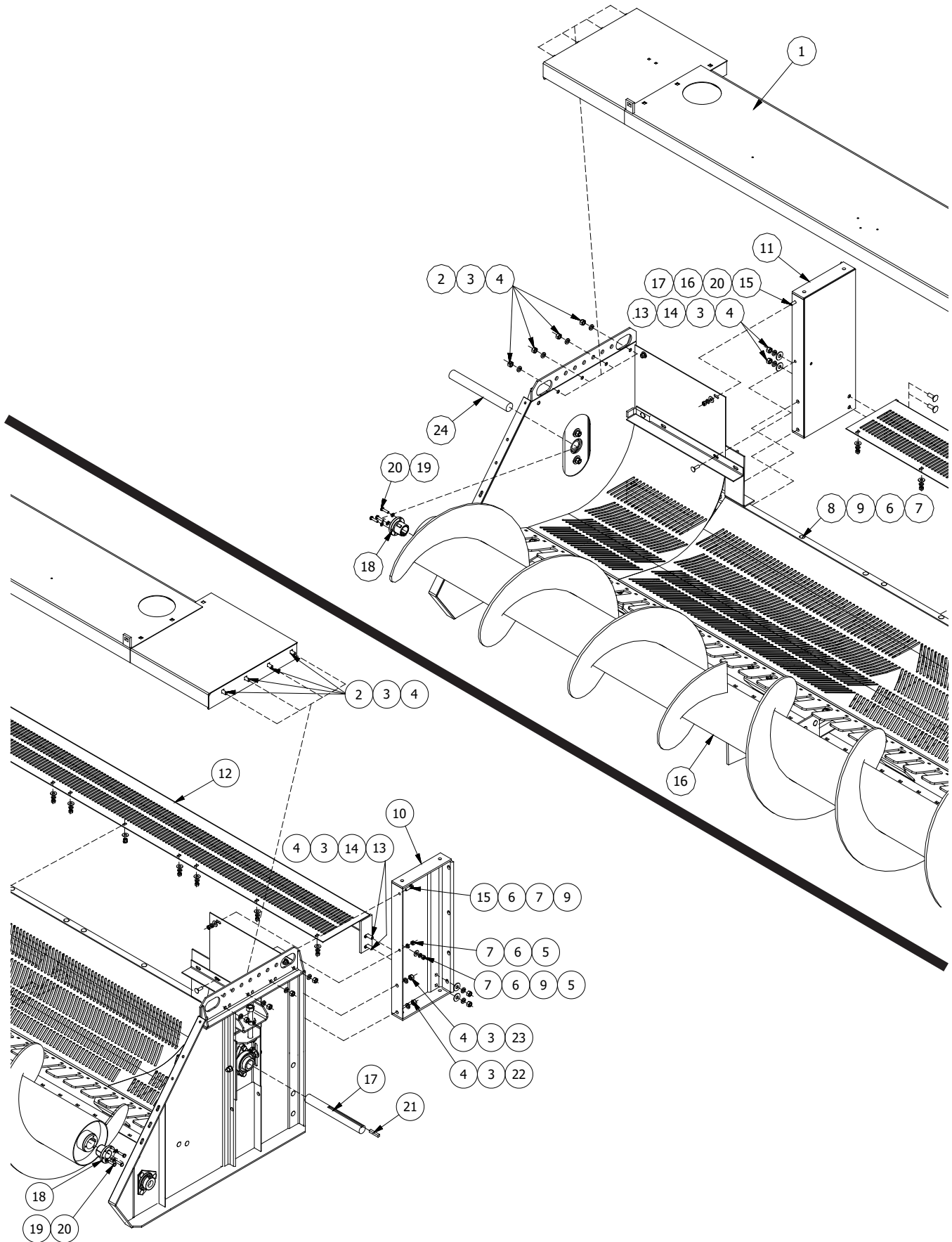
ITEM	PART NUMBER	DESCRIPTION	4X36	4X40	6X30	6X36	6X40 8X30
1	33-070-429	TROUGH, CENTER 2012	1	1	1	1	1
2	33-029-052	TROUGH, LT 4X36 2012	1	-	-	-	-
	33-029-054	TROUGH, LT 4X40 2012	-	1	-	-	-
	33-029-056	TROUGH, LT 6X30 2012	-	-	1	-	-
	33-029-058	TROUGH, LT 6X36 2012	-	-	-	1	-
	33-029-060	TROUGH, LT 6X40/8X30 2012	-	-	-	-	1
3	33-029-053	TROUGH, RT 4X36 2012	1	-	-	-	-
	33-029-055	TROUGH, RT 4X40 2012	-	1	-	-	-
	33-029-057	TROUGH, RT 6X30 2012	-	-	1	-	-
	33-029-059	TROUGH, RT 6X36 2012	-	-	-	1	-
	33-029-061	TROUGH, RT 6X40/8X30 2012	-	-	-	-	1
4	52-050040	CARRIAGE SCREW, 3/8 X 1 1/4 G5	6	8	8	8	10
5	66-010150	LOCKWASHER, 3/8 PLT	19	23	23	25	29
6	68-010150	HEX NUT, 3/8 PLT	19	23	23	25	29
7	52-050035	CARRIAGE SCREW, 3/8 X 1 G5	9	9	9	9	9
8	62-010100	FLATWASHER, 3/8STD PLT	17	21	21	23	27
9	48-090100	CAPSCREW, 3/8 X 1 G5 PLT	2	4	4	6	8
10	48-090150	CAPSCREW, 3/8 X 1 1/4 G5 PLT	2	2	2	2	2
11	33-070-445	THROAT BAFFLE, LT 2012	1	1	1	1	1
12	33-070-446	THROAT BAFFLE, RT 2012	1	1	1	1	1
13A	33-029-080	ANGLE, RECIRCULATION 4X36	2	-	-	-	-
	33-029-081	ANGLE, RECIRCULATION 4X40	-	2	-	-	-
	33-070-462	BAFFLE, LT 6X30			1	-	-
	33-070-464	BAFFLE, LT 6X36	-	-	-	1	-
	33-070-466	BAFFLE, LT 6X40/8X30	-	-	-	-	1
13B	33-070-463	BAFFLE, RT 6X30			1	-	-
	33-070-465	BAFFLE, RT 6X36	-	-	-	1	-
	33-070-467	BAFFLE, RT 6X40/8X30	-	-	-	-	1

BANDS

4x36, 4x40, 6x30, 6x36, 6x40/8x30

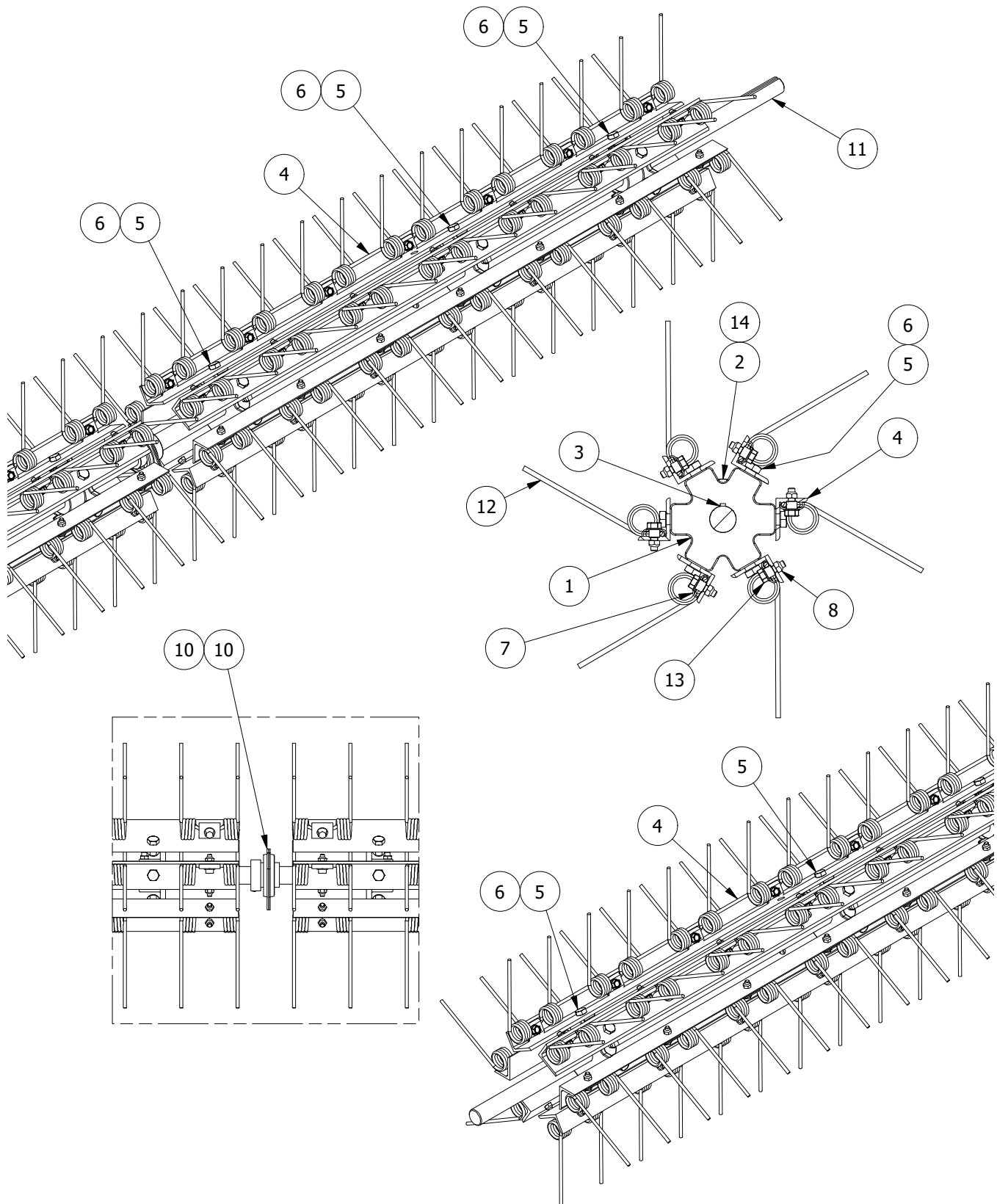
ITEM	PART NUMBER	DESCRIPTION	4X36	4X40	6X30	6X36	6X40 8X30
14	33-029-079	BAND, PICK-UP 2012	33	37	43	53	57
15	52-050010	CARRIAGE SCREW, 5/16 X 1 G5 P	99	111	129	159	171
16	78-020049	WHIZ FLANGE NUT, 5/16-18 PLT	99	111	129	159	171

HEADER TIE, AUGER, & CONNECTORS **4X36, 4X40, 6x30, 6x36, 6x40/8x30**



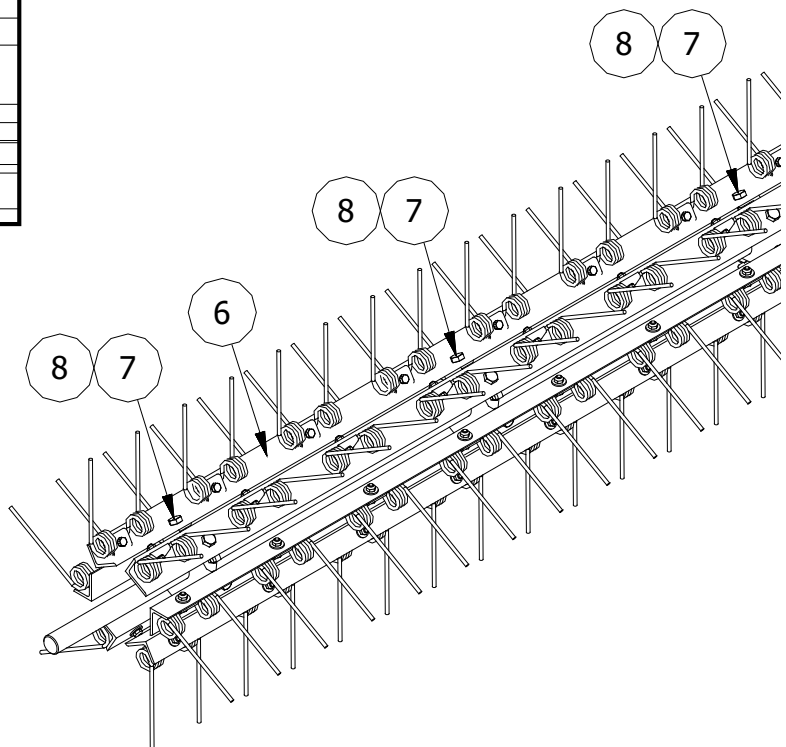
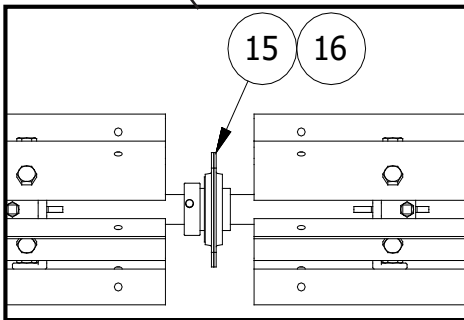
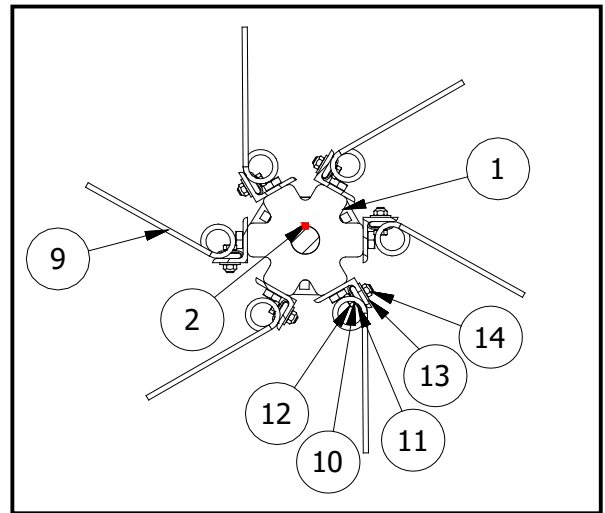
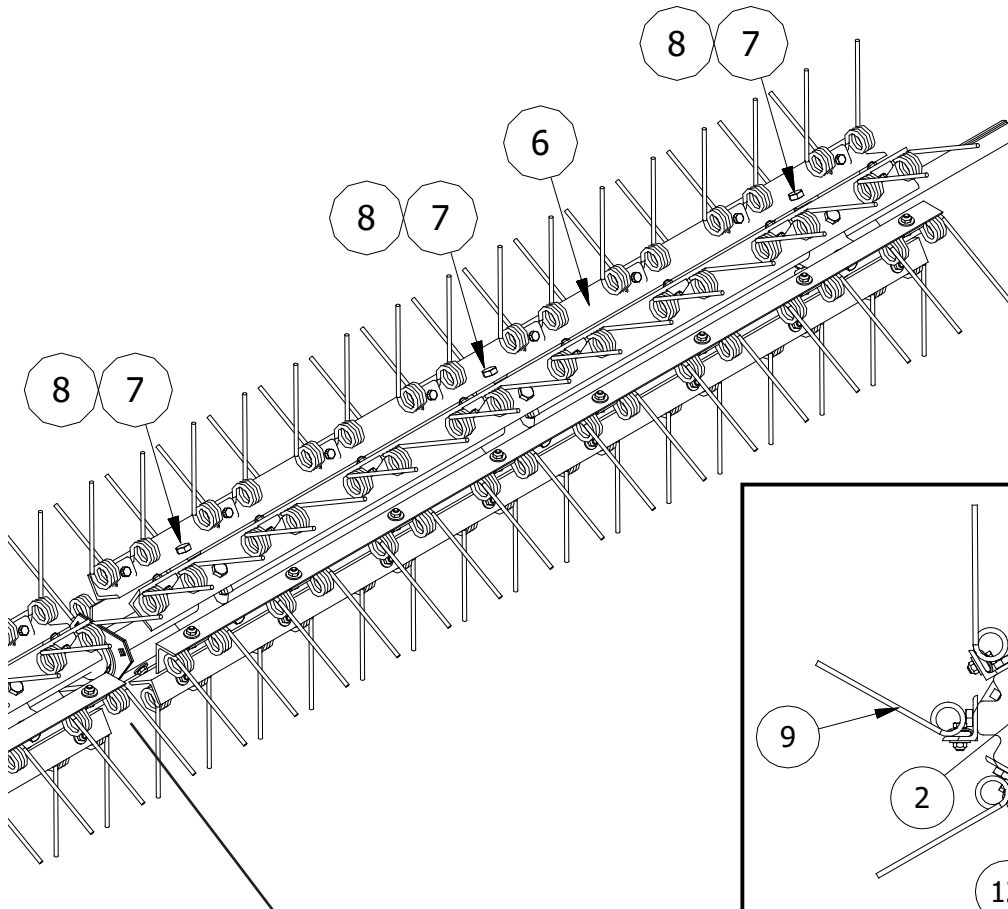
ITEM	PART NUMBER	DESCRIPTION	4X36	4X40	6X30	6X36	6X40 8X30
1	33-070-101	HEADER TIE, 4X36	1	-	-	-	-
	33-070-251	HEADER TIE, 4X40	-	1	-	-	-
	33-070-237	HEADER TIE, 6X30	-	-	1	-	-
	33-070-061	HEADER TIE, 6X36	-	-	-	1	-
	33-070-093	HEADER TIE, 6X40/8X30	-	-	-	-	1
2	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 G5 P	8	8	8	8	8
3	66-010250	LOCKWASHER, 1/2 REG PLT	14	14	14	14	14
4	68-010250	HEXNUT, 1/2 PLT	14	14	14	14	14
5	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 G5 P	4	4	4	4	4
6	66-010150	LOCKWASHER, 3/8 PLT	15	15	15	15	15
7	68-010150	HEXNUT, 3/8 PLT	15	15	15	15	15
8	52-050035	CARRIAGE BOLT, 3/8 X 1 G5 P	9	9	9	9	9
9	62-010100	FLATWASHER, 3/8 STD PLT	13	13	13	13	13
10	33-070-059	CONNECTOR, LT	1	1	1	1	1
11	33-070-060	CONNECTOR, RT	1	1	1	1	1
12	33-070-058	FLOOR, DROP	1	1	1	1	1
13	52-050140	CARRIAGE BOLT, 1/2 X 1 1/2 G5 P	4	4	4	4	4
14	62-010200	FLATWASHER, 1/2 STD PLT	4	4	4	4	4
15	48-090150	CAPSCREW, 3/8 X 1 1/2 G5 P	2	2	2	2	2
16	33-050-444	AUGER, 4X36	1	-	-	-	-
	33-050-445	AUGER, 4X40	-	1	-	-	-
	33-050-446	AUGER, 6X30	-	-	1	-	-
	33-050-447	AUGER, 6X36	-	-	-	1	-
	33-050-448	AUGER, 6X40/8X30	-	-	-	-	1
17	33-026-321	SHAFT, AUGER DRIVE (LT SIDE)	1	1	1	1	1
18	33-052-083	BUSHING, P1 1 7/16	2	2	2	2	2
19	66-010100	LOCKWASHER, 5/16 PLT	6	6	6	6	6
20	48-110100	CAPSCREW, 5/16 X 1 1/4 G8 P	6	6	6	6	6
21	04-026-038	KEY, 3/8 X 2	1	1	1	1	1
22	48-090750	CAPSCREW, 1/2 X 3 1/2 G5 P	2	2	2	2	2
23	48-090592	CAPSCREW, 1/2 X 1 1/4 G5 P	2	2	2	2	2
24	33-026-401	SHAFT, RT AUGER	1	1	1	1	1

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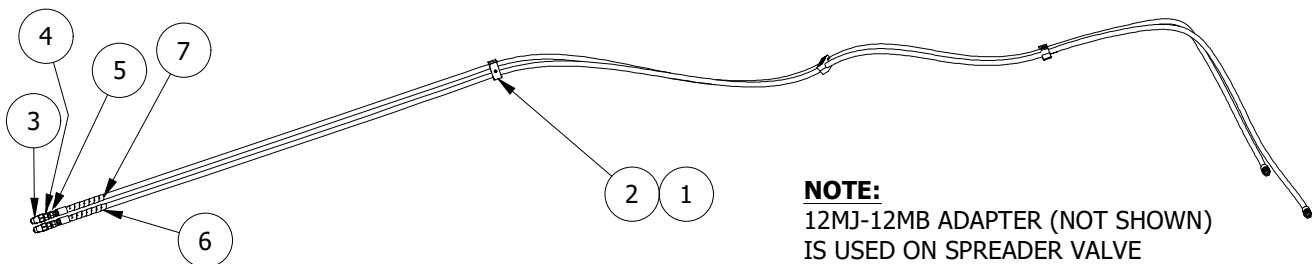
ITEM	PART NUMBER	DESCRIPTION	6X30	6X36	6X40
					8X30
1	33-057-003	HEAD, PICKUP	9	9	9
2	54-010150	SETSCREW, 3/8 X 7/8 SQ HD CUPPT	18	18	18
3	03-026-016	KEY, 1/4 X 2	9	9	9
4	33-025-210	ANGLE, 1991 PICK-UP	-	6	6
	33-025-308	ANGLE, END PICK-UP	-	12	-
	33-025-348	ANGLE, PICK-UP CENTER	18	-	-
	33-025-316	ANGLE, RT PICK-UP	-	-	12
5	48-090590	CAPSCREW, 1/2 X 1 NC GD 5 PLT	54	54	54
6	72-010100	LOCKNUT, 1/2 NC STOVER GD B PLT	54	54	54
7	33-027-341	SPRING CLIP PICK-UP	126	156	168
8	72-010025	LOCKNUT, 5/16 STOVER GB PLT	126	156	168
9	33-051-086	BEARING, 1-1/4" TRI-PLY W/ COLLAR	2	2	2
10	03-051-024	FLANGE, 72 MSTR 3 HOLE	4	4	4
11	33-026-394	SHAFT, PICK-UP 6X30 2012	1	-	-
	33-026-395	SHAFT, PICK-UP 6X36 2012	-	1	-
	33-026-396	SHAFT, PICK-UP 6X40/8X30 2012	-	-	1
12	33-050-006	SPRING, '13 STRAIGHT PICK-UP	126	156	168
13	74-150-00052	BOLT, 1/2X3/8SHD 5/16X1 HX FLG PLT	126	156	168
14	70-010051	JAM NUT, 3/8 NC HX PLT	18	18	18

4 ROW PICK-UP
(33-081-458 4x36) (33-081-459 4x40)



ITEM	PART NUMBER	DESCRIPTION	4X36	4X40
1	33-057-003	HEAD, PICK-UP	6	6
2	03-026-016	KEY, 1/4 X 2	6	6
3	70-010051	JAM NUT, 3/8 PLT	12	12
4	54-010150	SETSCREW, 3/8 X 7/8 CUPPT	12	12
5	33-026-392	SHAFT, PICK-UP 4 X 36	1	-
	33-026-393	SHAFT, PICK-UP 4 X 40	-	1
6	33-025-210	ANGLE, 1991 PICK-UP	12	-
	33-025-308	ANGLE, END PICK-UP	-	12
7	48-090590	CAPSCREW, 1/2 X 1 G5 PLT	36	36
8	72-010100	LOCKNUT, 1/2 STOVER G"B" P	36	36
9	33-050-006	SPRING, '13 STRT PICK-UP	96	108
10	33-024-092	SPACER, SPRING	96	108
11	33-027-341	SPRING CLIP, PICK-UP	96	108
12	48-090037	CAPSCREW, 5/16 X 1 1/4 G5 P	96	108
13	62-010050	FLATWASHER, 5/16 STD PLT	96	108
14	72-010025	LOCKNUT, 5/16 STOVER G"B" P	96	108
15	03-051-024	FLANGE, 72 MSTR 3-HOLE	2	2
16	33-051-086	BEARING, 1 1/4" TRY-PLY W/C	1	1

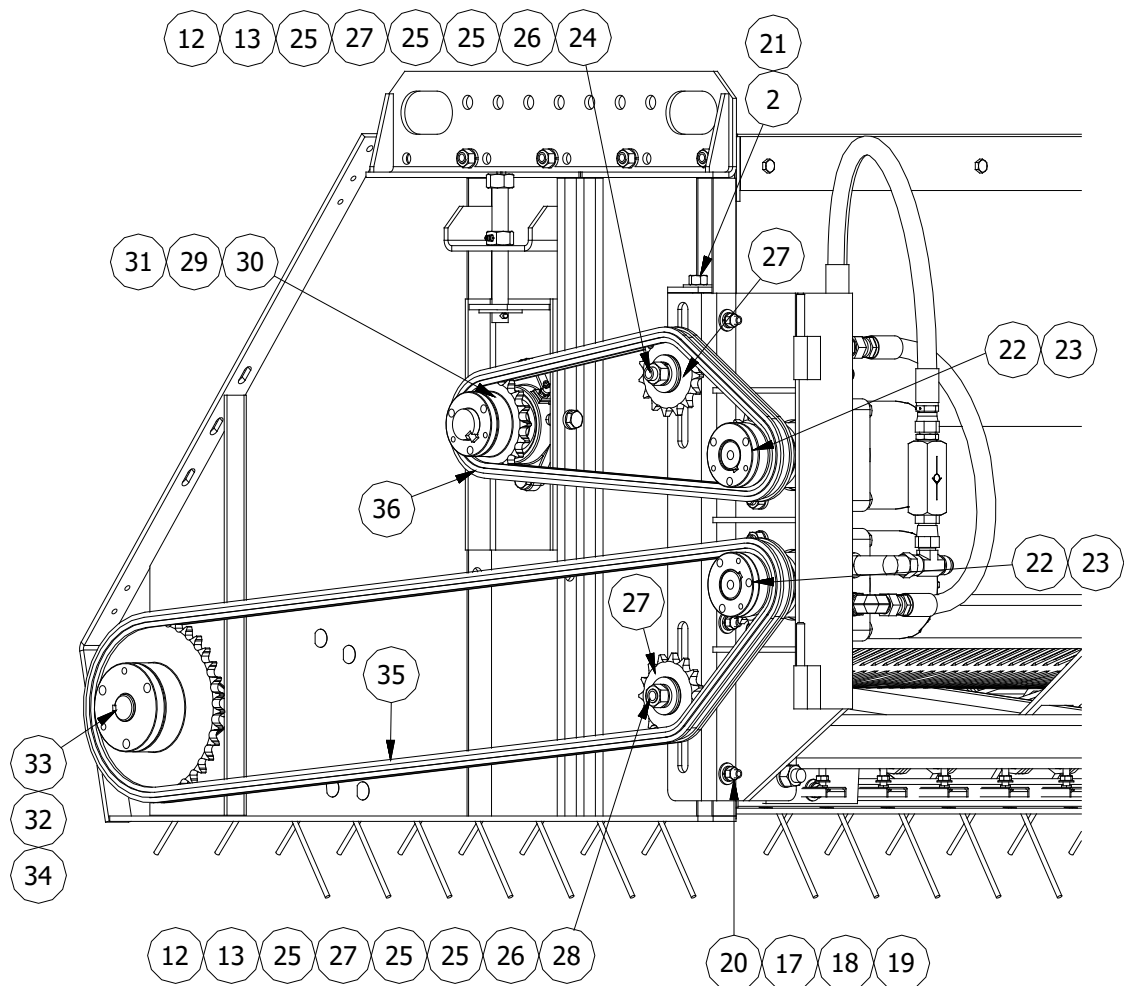
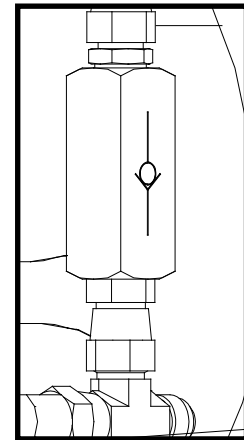
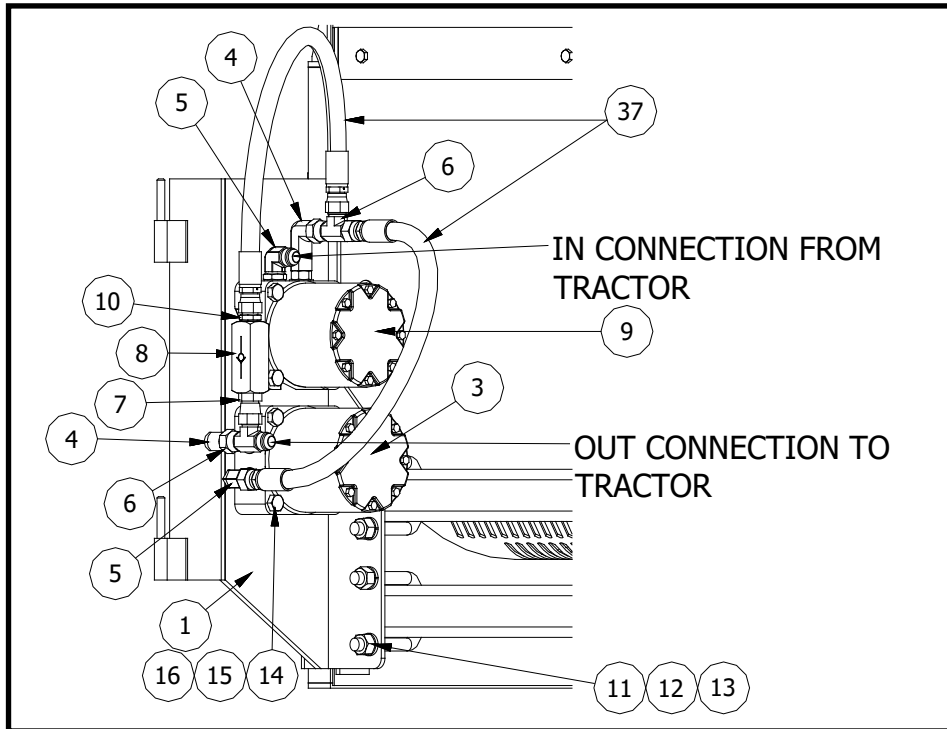
4 ROW HEADER HOSE ASSY (74-181-00239)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-050-246	CLAMP, HOSE	3
2	33-050-160	COVER PLATE	2
3	47-059-002	QUICK COUPLER, 1/2" NPTF MALE	2
4	49-059-001	ADAPTER, 8MJ-8MP	2
5	33-059-082	HOSE, 8M3K-10FJX-8FJX-226"	2
6	74-159-00020	WRAP, GREEN 1A HOSE	1
7	74-159-00021	WRAP, GREEN 1B HOSE	1
8	42-059-095	ADAPTER, 12MJ-12MB	1

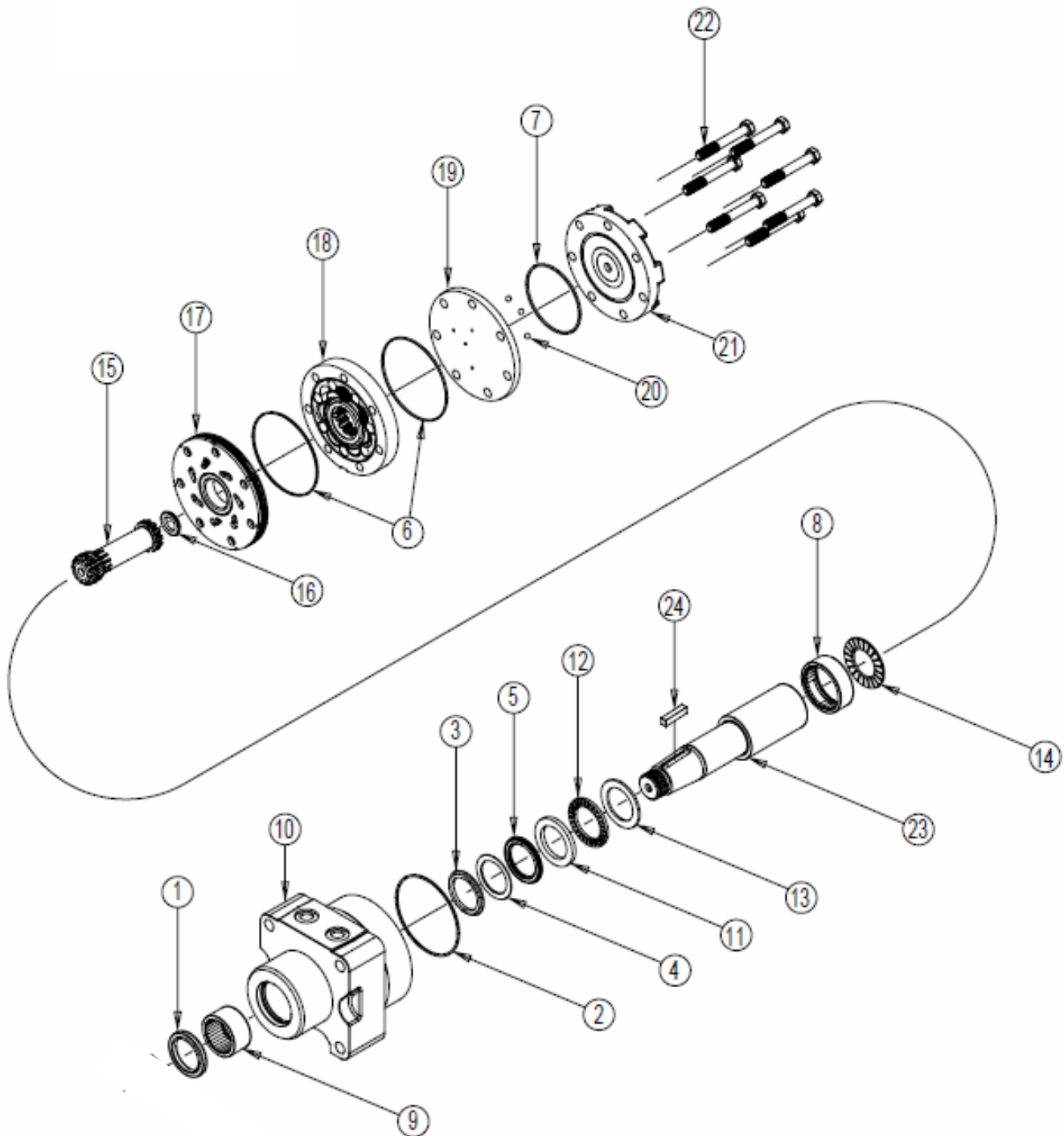
LOWER HEADER HYDRAULICS & DRIVES

6x30, 6x36, 6x40/8`x30



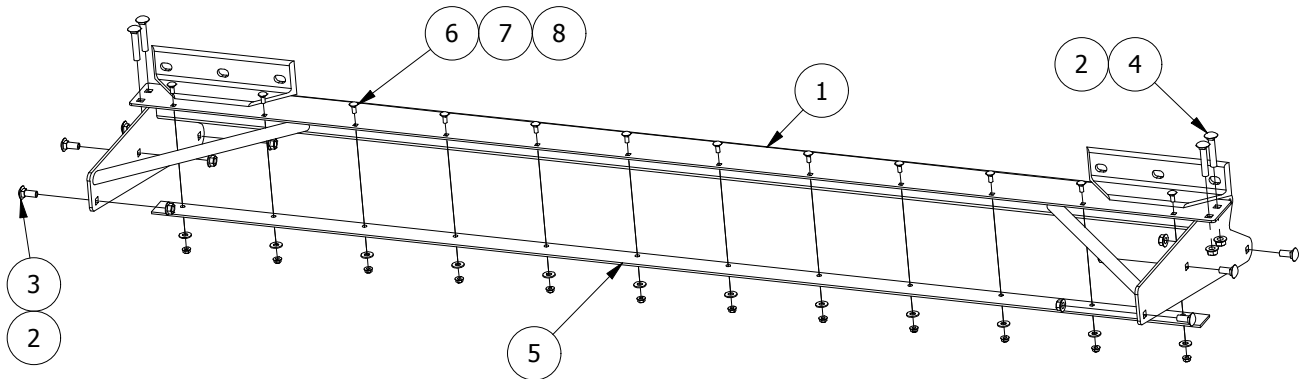
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-070-513	MOUNT, HYD MOTORS	1
2	33-070-514	ROD, IDLER ADJ	1
3	03-061-082	MOTOR, LT 22.8 CW GREEN	1
4	33-059-129	ADAPTER, 10MB-10MJ-XLONG 90	2
5	33-059-021	ADAPTER, 10MB-10MJ-90	2
6	48-059-001	ADAPTER, 10MJ-10FJX-10MJ	2
7	03-059-010	ADAPTER, 10FJX-8MP	1
8	42-061-002	VALVE, CHECK	1
9	33-061-201	MOTOR, 18.3 CCW 3000 PSI SV	1
10	03-059-017	ADAPTER, 10MJ-8MP	1
11	16-050-001	U-BOLT, 5/8 X 3 3/16 X 3 13/16 G5 PLT	2
12	68-010300	HEXNUT, 5/8 PLT	6
13	66-010300	LOCKWASHER, 5/8 PLT	6
14	48-090700	CAPSCREW, 1/2 X 3 1/4 G5 PLT	8
15	66-010250	LOCKWASHER, 1/2 REG PLT	8
16	68-010250	HEXNUT, 1/2 PLT	8
17	62-010100	FLATWASHER, 3/8 REG PLT	4
18	66-010150	LOCKWASHER, 3/8 PLT	4
19	68-010150	HEXNUT, 3/8 PLT	4
20	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 G5 PLT	4
21	62-010200	FLATWASHER, 1/2 STD PLT	1
22	03-052-062	BUSHING, P1 1 3/8	2
23	03-052-011	SPROCKET, H60P15	2
24	33-070-013	BOLT, 2 1/2" IDLER	1
25	62-010250	FLATWASHER, 5/8 STD PLT	6
26	62-010300	FLATWASHER, 3/4 STD PLT	2
27	33-052-015	IDLER, #60-15T SPROCKET	2
28	52-050350	CARRIAGE BOLT, 5/8 X 2 1/4 G5 PLT	1
29	33-052-091	SPROCKET, H60P18	1
30	33-052-083	BUSHING, P1 1 7/16	1
31	04-026-038	KEY, 3/8 X 2	1
32	33-052-092	SPROCKET, H60Q34	1
33	33-053-067	BUSHING, Q1 1 1/4	1
34	03-026-017	KEY, 1/4 X 2 11/16	1
35	33-052-094	CHAIN, RC-60H 132P	1
36	33-052-093	CHAIN, RC-60H 64P	1
37	33-059-130	HOSE, 8M3K-10FJX-24"	2

18.3 CCW 3000 PSI SV MOTOR (33-061-201)



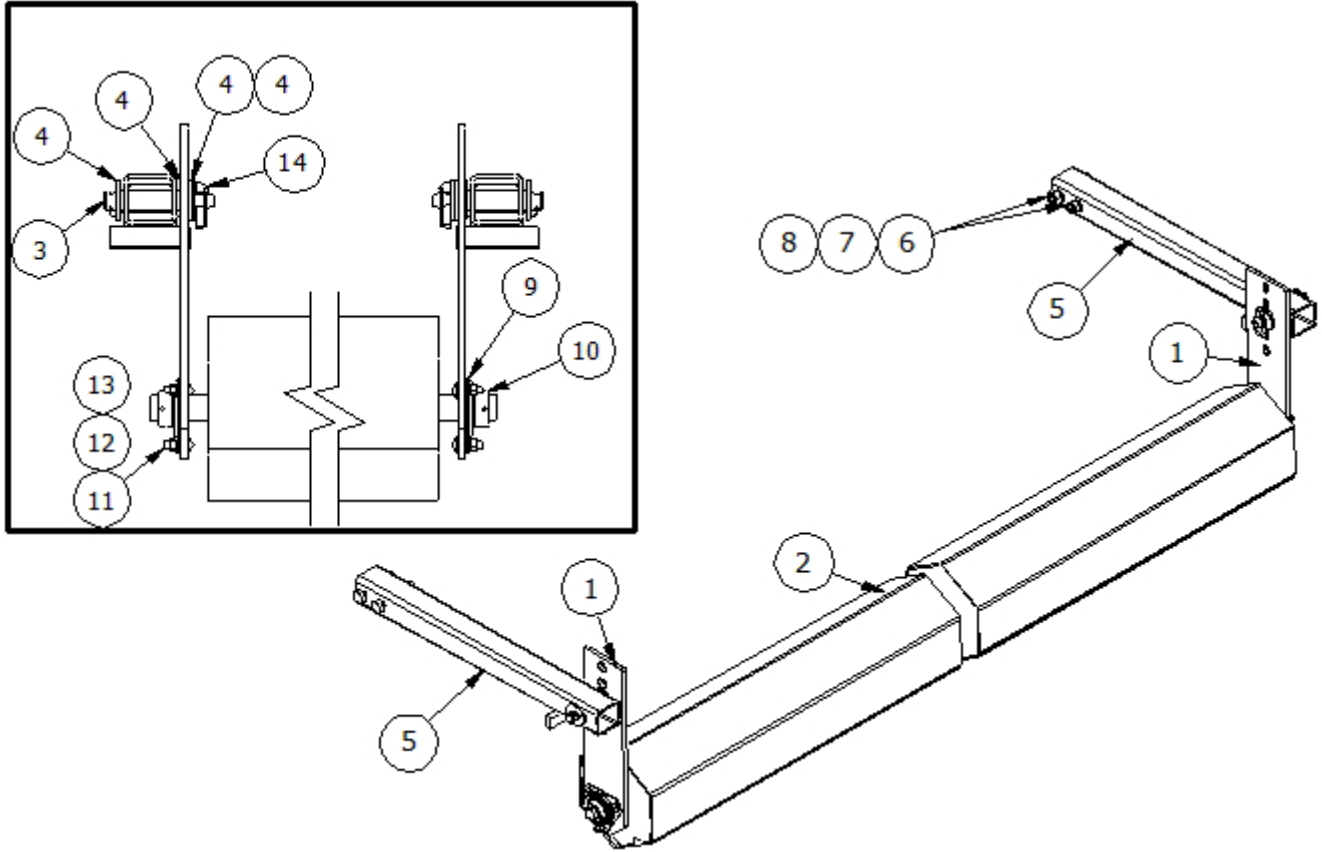
ITEM	PART NUMBER	DESCRIPTION	QTY
1	ITEMS 1-8 INCLUDED IN SEAL KIT 03-061-064	DUST SEAL	1
2		HOUSING SEAL	1
3		BACK UP RING	1
4		BACK UP SEAL	1
5		SHAFT SEAL	1
6		BODY SEALS	2
7		ENDCOVER SEAL	1
8		REAR HOUSING BEARING	1
9	03-061-065	FRONT HOUSING BEARING	1
10	03-061-078	HOUSING	1
11	03-061-066	FRONT THRUST WASHER	1
12	03-061-067	FRONT THRUST BEARING	1
13	03-061-068	THRUST WASHER	1
14	03-061-069	REAR THRUST BEARING	1
15	33-061-217	DRIVE LINK KIT	1
16		DRIVE LINK SPACER (Comes in item 15)	1
17	03-061-083	MANIFOLD, REVERSE	1
18	33-061-218	FREETURN ROTOR SET	1
19	03-061-071	BALANCE PLATE (3 BALLS)	1
20	03-061-072	STEEL BALLS	3
21	03-061-073	ENDCOVER	1
22	33-061-219	BOLT SET KIT	1
23	33-061-220	SHAFT KIT	1
24	33-061-221	KEY KIT	1

FRONT TOP SUPPORT ASSY **(74-181-00009)**



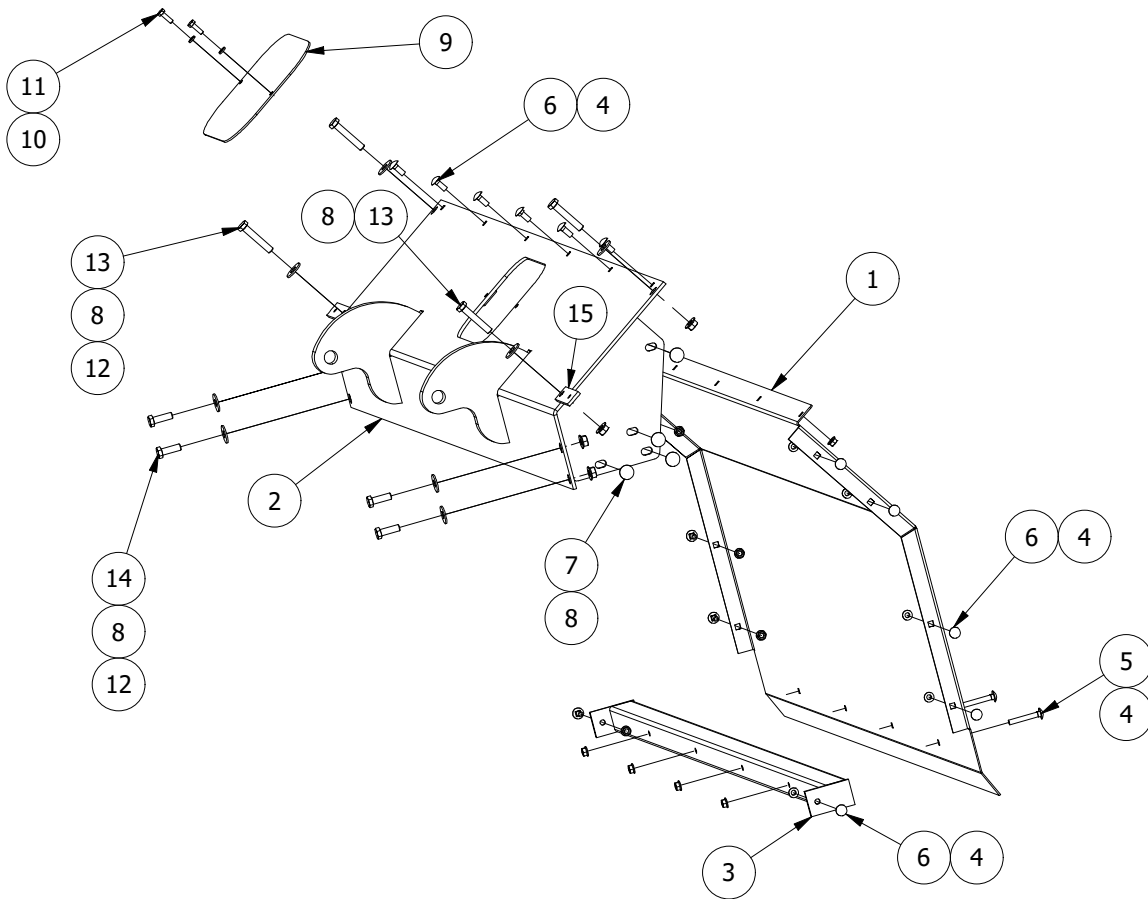
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00019	SUPPORT, FRONT TOP	1
2	80-020150	1/2" WHIZ NUT	10
3	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	6
4	52-050200	CARRIAGE BOLT, 1/2 X 2 3/4 NC G5 PLT	4
5	33-050-421	SEAL, TANK	1
6	52-030100	CARRIAGE BOLT, 5/16 X 3/4 NC G5 PLT	12
7	62-010100	FLATWASHER, 3/8" STANDARD PLT	12
8	78-020049	5/16" WHIZ NUT	12

HEX ROLLER KIT
(6X36 33-081-454) (6X40/8X30 33-081-455)



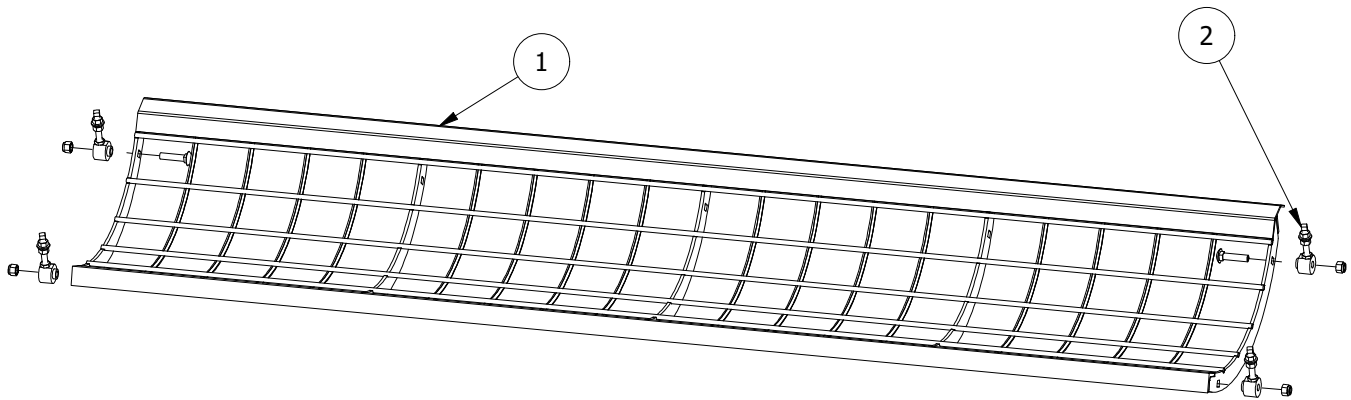
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-029-191	PLATE, VERT. ADJ. ROLLER	2
2	33-070-475	HEX ROLLER, 6 X 36	1
	33-070-476	HEX ROLLER, 6 X 40/8 X 30	1
	33-070-474	HEX ROLLER, 6 X 30	1
	33-070-473	HEX ROLLER, 4 X 40	1
	33-070-472	HEX ROLLER, 4 X 36	1
3	33-050-471	PIN, 3/4 DIA X 3 3/4 USABLE	2
4	62-010300	FLATWASHER, 3/4 STD	8
5	33-070-518	PIVOT TUBE, ROLLER 2013	2
6	48-091050	CAPSCREW, 5/8 X 3 1/2 G5 PLT	4
7	66-010300	LOCKWASHER, 5/8 PLT	4
8	68-010300	HEXNUT, 5/8 PLT	4
9	03-051-020	FLANGE, 62 MSTR 3 HOLE	4
10	03-051-002	BEARING, 1 3/16 W/COLLAR	2
11	48-090150	CAPSCREW, 3/8 X 1 1/4 G5 PLT	6
12	68-010150	HEXNUT, 3/8 PLT	6
13	66-010150	LOCKWASHER, 3/8 PLT	6
14	02-050-002	KLIK PIN, 7/16 X 1 3/4	2

UPPER CYL SUPPORT ASSY



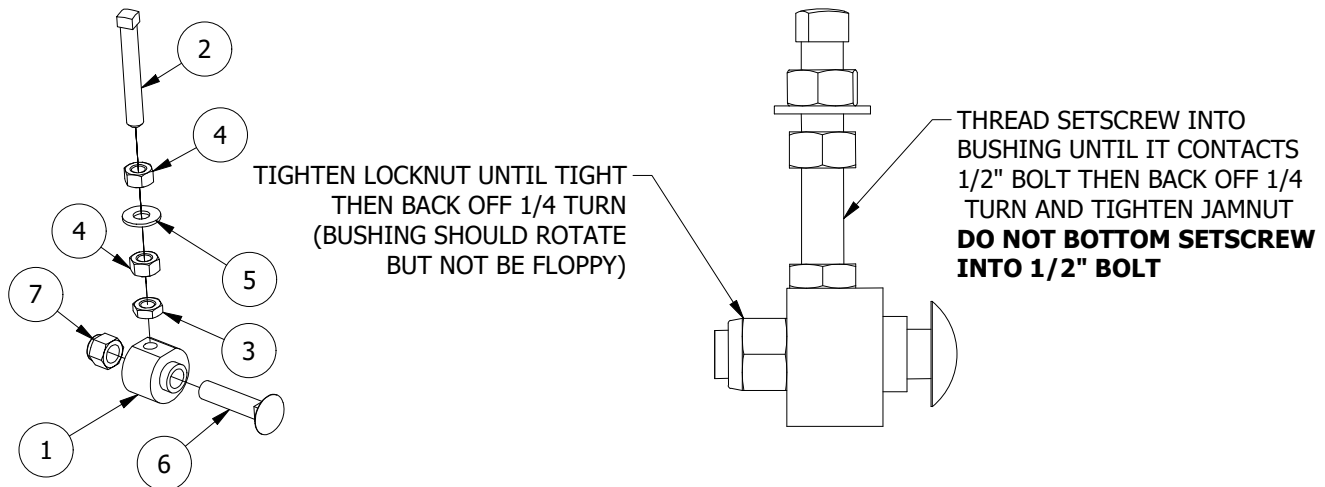
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00001	PANEL, BULKHEAD	1
2	74-180-00002	SUPPORT, UPPER CYL	1
	74-180-00138	SUPPORT, UPPER CYL 6X40/8X30	
	74-180-00156	SUPPORT, UPPER CYL 4 ROW	
3	33-080-648	SUPPORT, REAR BULKHEAD	1
4	78-020300	3/8" WHIZ NUT	20
5	52-050051	SCREW, 3/8 X 2-1/2 NC CARR GD 5 PLT	4
6	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	16
7	52-050140	CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT	8
8	80-020150	1/2" WHIZ NUT	16
9	74-127-00107	COVER, GB INSPECTION	1
10	66-010100	LOCKWASHER, 5/16 PLT	2
11	48-090036	CAPSCREW, 5/16 X 1 NC G5 PLT	2
12	62-010200	FLATWASHER, 1/2 STD PLT	8
13	48-090630	CAPSCREW, 1/2X2-3/4 NC HX HD GD 5 PLT	4
14	48-090595	CAPSCREW, 1/2 X 1 1/2 NC G5 PLT	4
15	74-123-00079	MNT, HYD HOSE	2

SMALL CYL CONCAVE ASSY (74-181-00006)



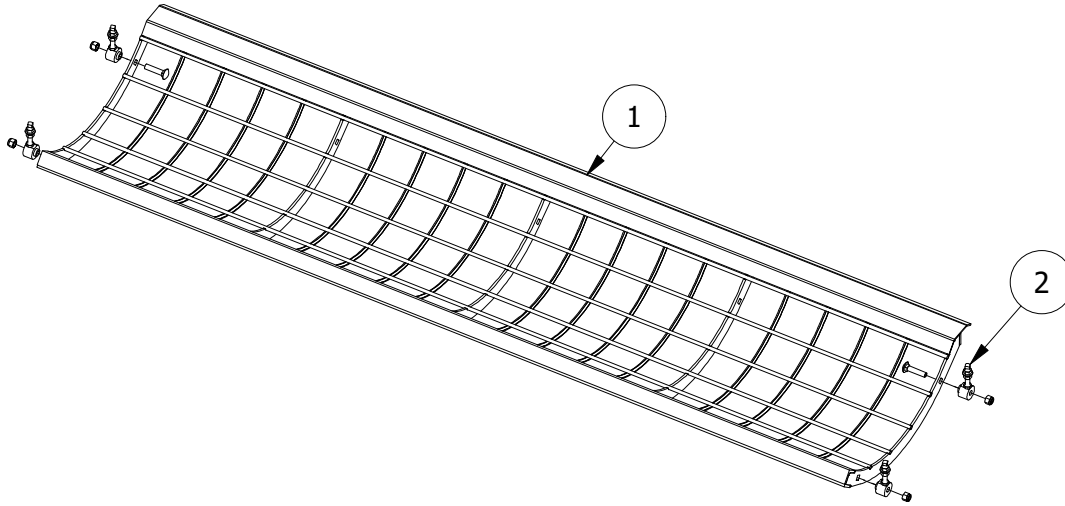
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00006	CONCAVE, SMALL CYL	1
2	74-181-00055	ASSY, CONCAVE ADJ	4

CONCAVE ADJ ASSY (74-181-00055)



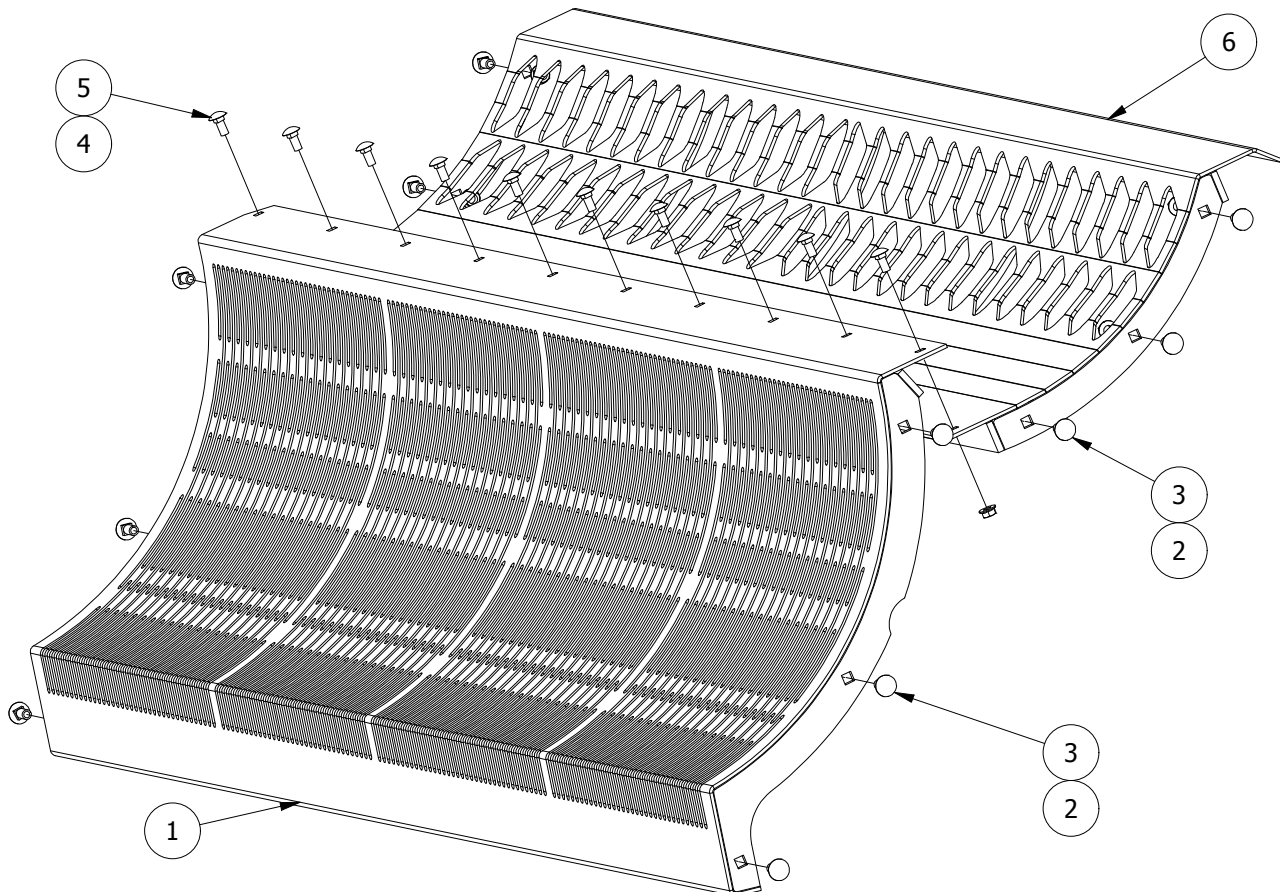
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-126-00009	BUSHING, CONCAVE ADJ	1
2	54-010198	7/16x3 NC SQHD CUPPT STSCRW GD 5 PLT	1
3	70-010071	JAMNUT, 7/16 NC HEX PLT	1
4	68-010200	HEXNUT, 7/16 NC	2
5	62-010100	FLATWASHER, 3/8" STANDARD PLT	1
6	52-050180	CARRIAGE BOLT, 1/2 X 2 1/4 NC G5 PLT	1
7	72-010101	LOCKNUT, 1/2 NC NYLON	1

LARGE CYL CONCAVE ASSY (74-181-00010)



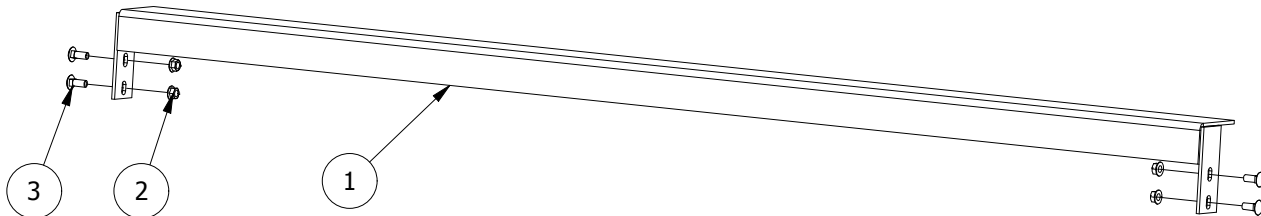
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00020	CONCAVE, LARGE CYL	1
2	74-181-00055	ASSY, CONCAVE ADJ	4

#2 & #3 CYL CONCAVE ASSY (74-181-00011)



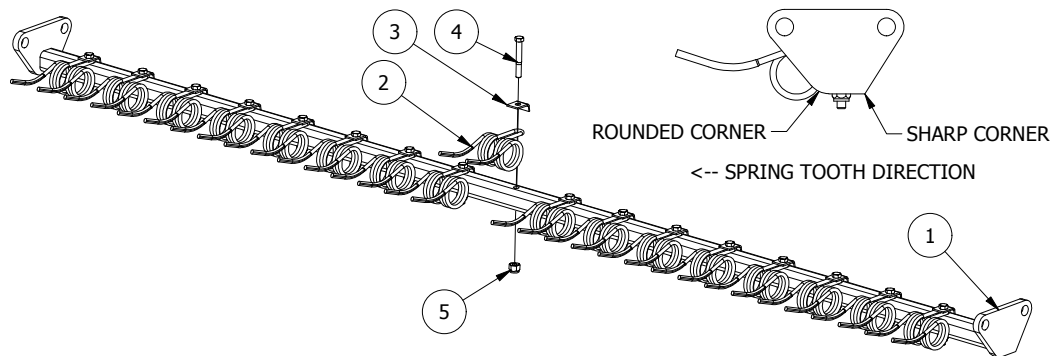
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00021	CONCAVE, #2 CYL	1
2	78-020300	3/8" WHIZ NUT	12
3	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	12
4	78-020049	5/16" WHIZ NUT	10
5	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	10
6	74-180-00022	CONCAVE, #3 CYL	1

FRONT LWR SUPPORT ASSY (74-181-00015)



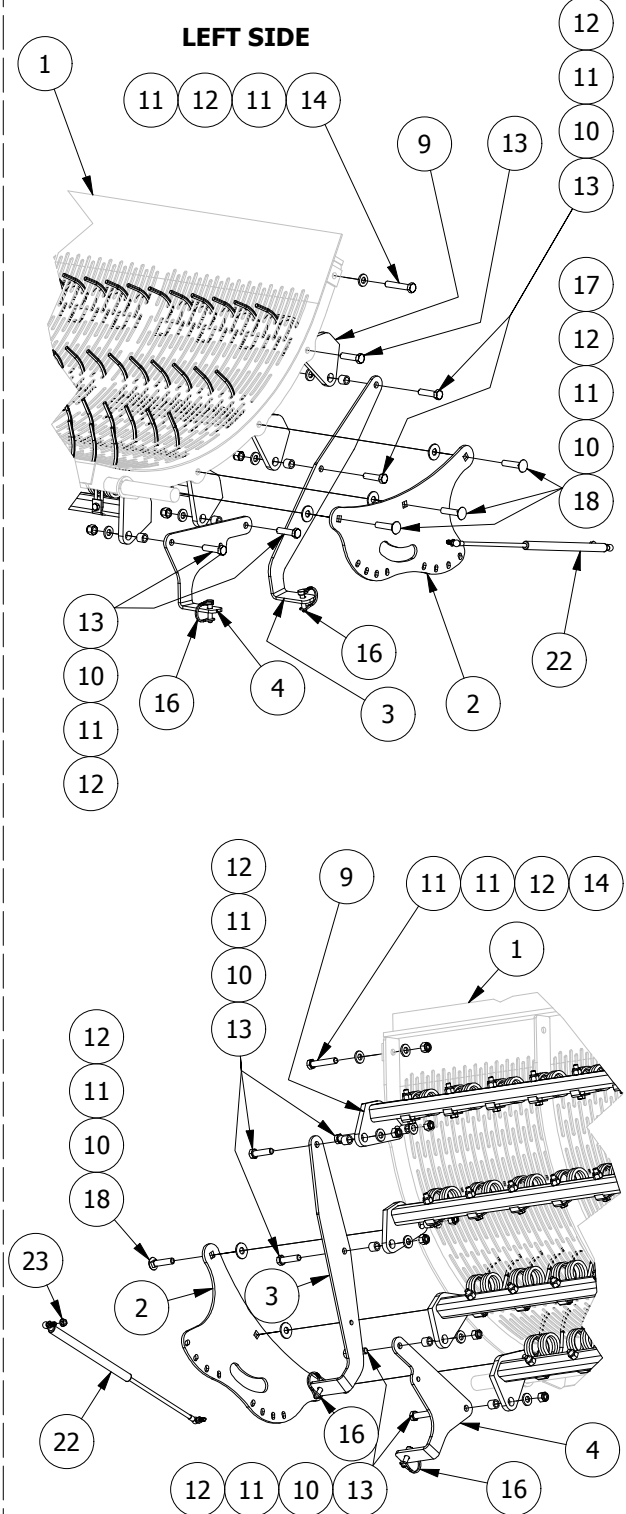
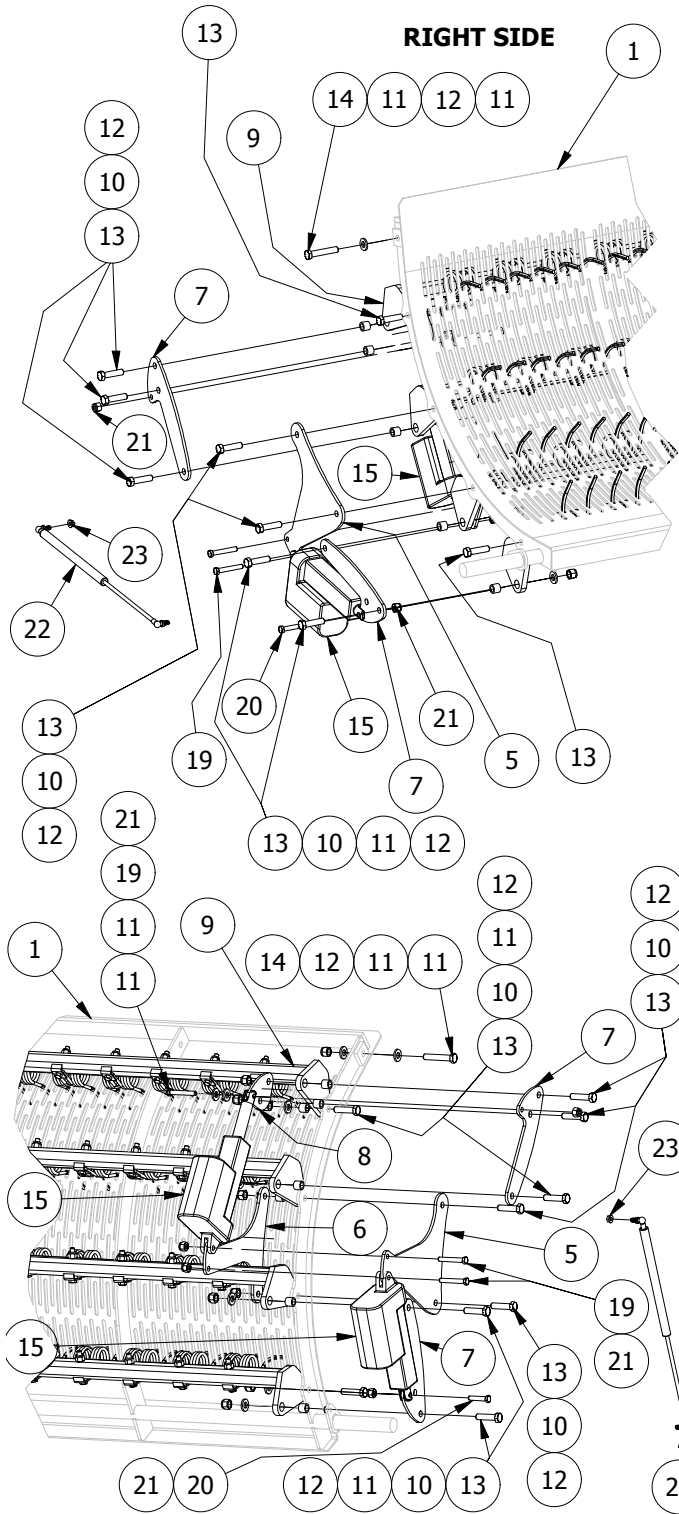
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00023	SUPPORT, FRONT LOWER	1
2	80-020150	1/2" WHIZ NUT	4
3	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	4

#1 STRIPPER ASSY (74-181-00017)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00025	BAR, #1 STRIPER	1
2	74-150-00004	SPRING, ROUND STRIPPER	17
3	33-027-078	STRIPPER SPRING RETAINER	17
4	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	17
5	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	17

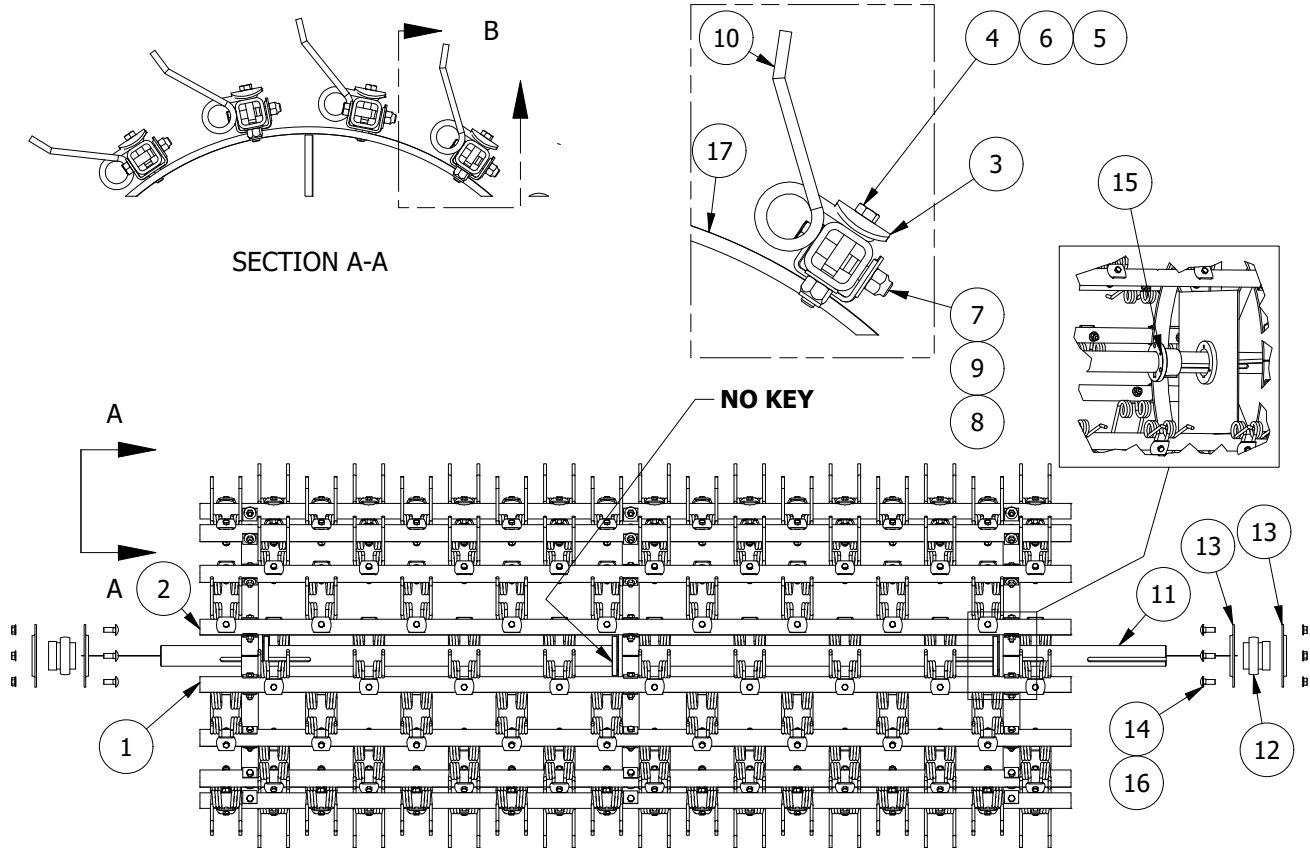
#1 CYL CONCAVE ASSY (74-181-00016)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00024	CONCAVE, #1 CYL	1
2	74-127-00035	PLATE, STRIPPER PIN	1
3	74-127-00143	HANDLE, UPPER STRIPPER	1
4	74-127-00142	HANDLE, LOWER STRIPPER	1
5	74-127-00139	BASE, ACTUATOR OUTSIDE	1
6	74-127-00140	BASE, ACTUATOR INSIDE	1
7	74-127-00144	PLATE, STRIPPER ACTUATOR	2
8	74-127-00141	PLATE, ACTUATOR OFFSET	1
9	74-181-00017	ASSY, #1 STRIPPER	4
10	15-026-003	BUSHING, LINKAGE	17
11	17-050-003	FLATWASHER, 1/2" HARDENED	19
12	72-010101	LOCKNUT, 1/2 NC NYLON	19
13	48-090600	CAPSCREW, 1/2 X 2 NC G5 PLT	14
14	48-090630	CAPSCREW, 1/2X2-3/4 NC HX HD GD 5 PLT	2
15	74-162-00003	ACTUATOR, 4KN	2
16	72-050-053	PIN, 3/8 X 1 1/8 SNAP PIN	2
17	62-010200	FLATWASHER, 1/2 STD PLT	3
18	52-050180	CARRIAGE BOLT, 1/2 X 2 1/4 NC G5 PLT	3
19	48-090220	CAPSCREW, 3/8 X 2 1/2 G5	3
20	48-090185	CAPSCREW, 3/8 X 1-3/4 GD 5	1
21	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	5
22	74-150-00002	SPRING, 8.27 X 60LB GAS	2
23	78-020049	5/16" WHIZ NUT	4

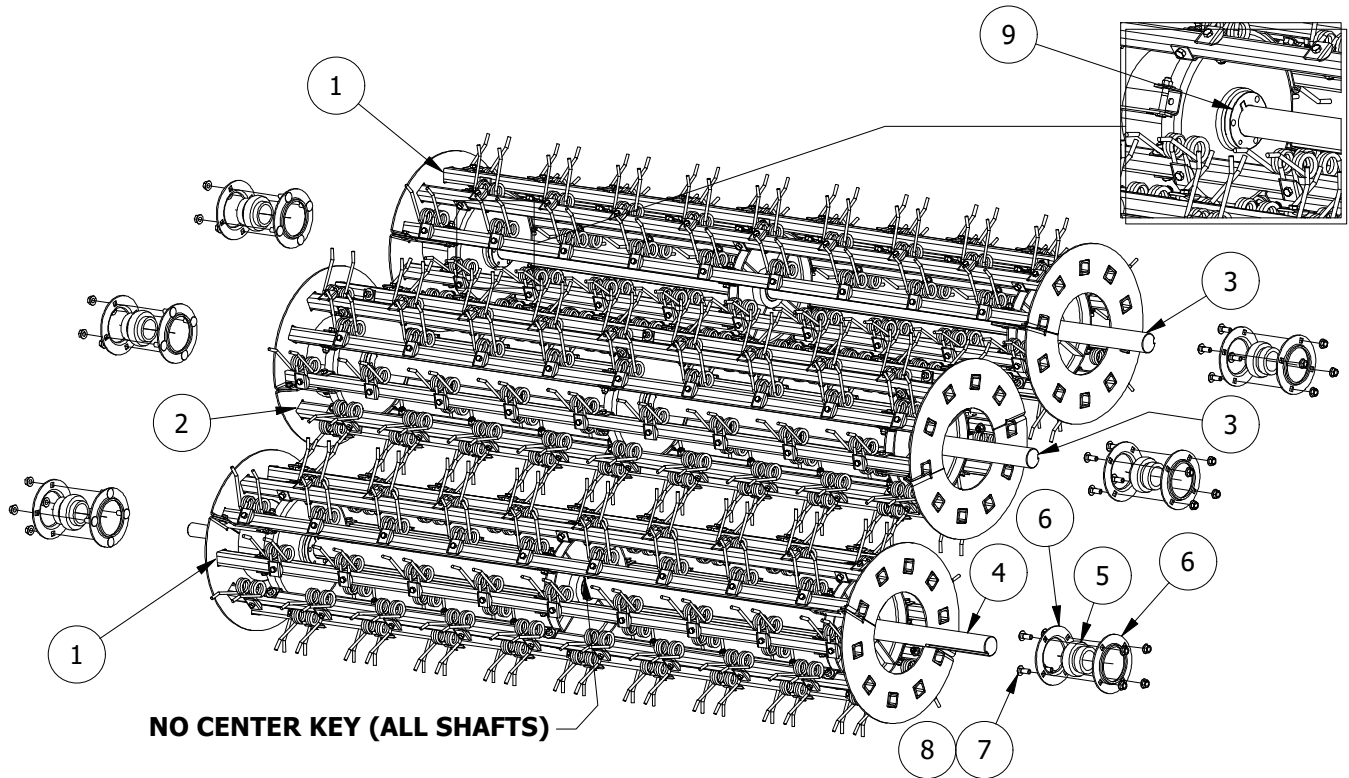
#1 CYL/SHAFT ASSY (74-181-00018)

DETAIL B



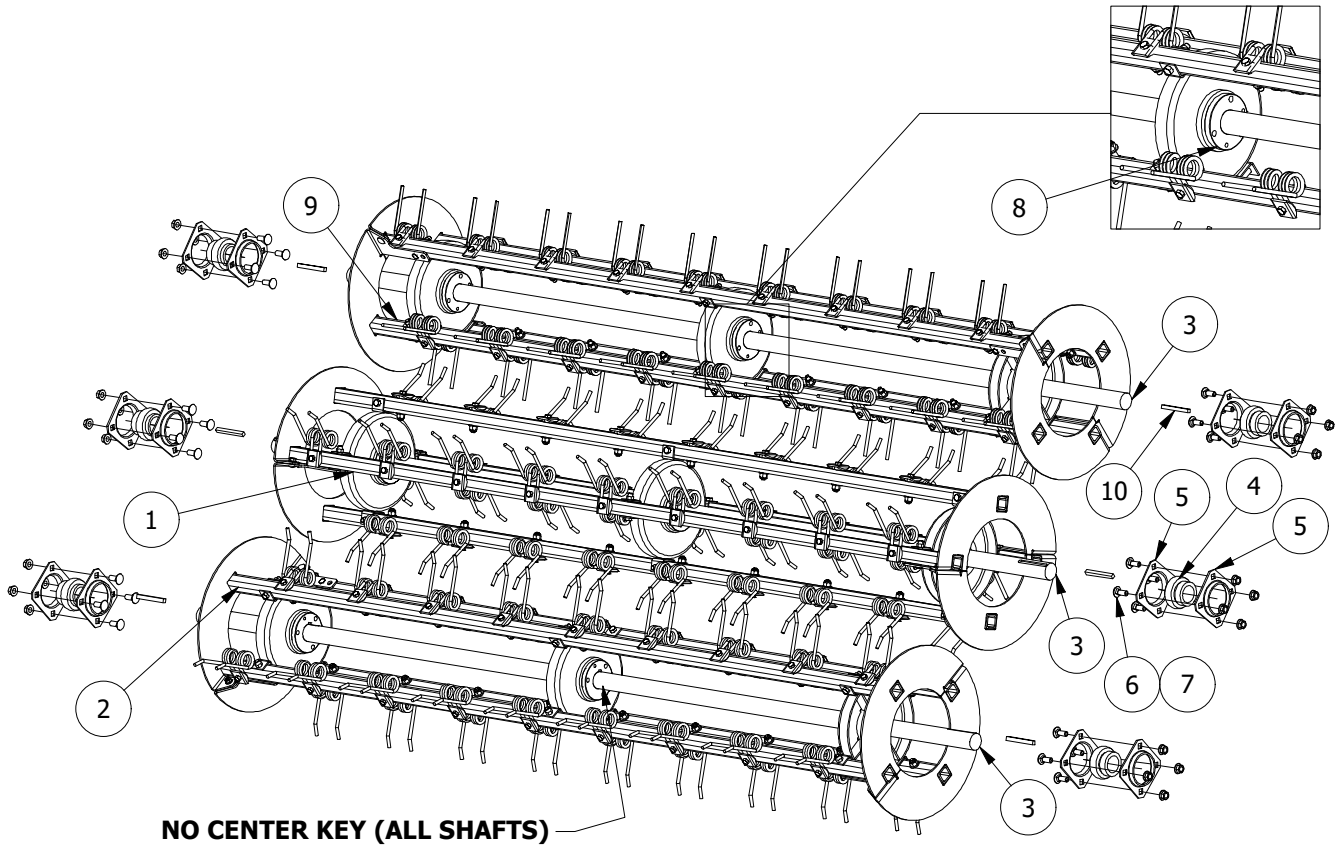
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-024-227	BAR, 6R STD. CYLINDER - "A"	8
2	33-024-228	BAR, 6R STD. CYLINDER - "B"	8
3	33-027-249	CLIP, SPRING	144
4	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	144
5	62-010100	FLATWASHER, 3/8" STANDARD PLT	144
6	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	144
7	48-090520	CAPSCREW, 7/16 X 2 1/2 NC G5 PLT	48
8	62-010150	FLATWASHER, 7/16" STANDARD PLT	48
9	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	48
10	33-050-004	SPRING, CYLINDER	144
11	74-126-00012	SHAFT, CYLINDER #1 2,1875	1
12	33-051-072	BEARING, 2 3/16 FLANGE	2
13	02-051-036	FLANGE, G100 MSB 4 HOLE	4
14	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	8
15	33-053-152	BUSHING, Q1 2 3/16	3
16	80-020150	1/2" WHIZ NUT	8
17	33-070-339	END, #1 CYLINDER	3

#2,#3,#4 CYLINDERS (74-181-00020)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-181-00023	CYLINDER, LARGE A	2
2	74-181-00019	CYLINDER, LARGE B	1
3	33-026-377	SHAFT, CYLINDER #4 2.1875	2
4	74-126-00005	SHAFT, CYLINDER #2 STEPPED	1
5	33-051-072	BEARING, 2 3/16 FLANGE	6
6	02-051-036	FLANGE, G100 MSB 4 HOLE	12
7	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	24
8	80-020150	1/2" WHIZ NUT	24
9	33-053-152	BUSHING, Q1 2 3/16	9

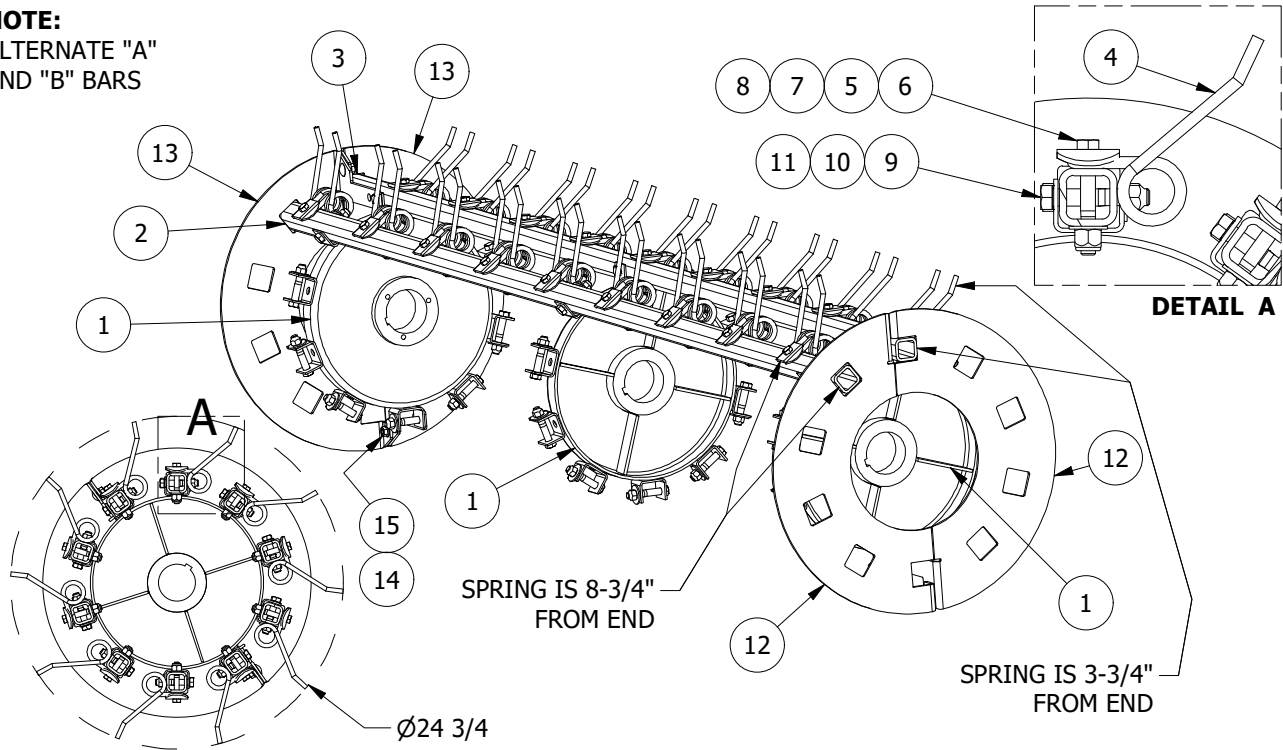
REAR CYL ASSY (74-181-00025)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-181-00021	CYLINDER, SMALL A	1
2	74-181-00022	CYLINDER, SMALL B	1
3	74-126-00013	SHAFT, REAR CYLINDER	3
4	33-051-002	1 3/4 BORE BEARING	6
5	02-051-038	FLANGE, G85 MSB BEARING	12
6	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	24
7	80-020150	1/2" WHIZ NUT	24
8	33-053-028	BUSHING, Q1 1-3/4	9
9	74-181-00075	CYLINDER, SMALL B END	1
10	33-026-415	KEY, 0.375 X 3-5/8	6

LARGE A CYLINDER (74-181-00023)

NOTE:
ALTERNATE "A"
AND "B" BARS

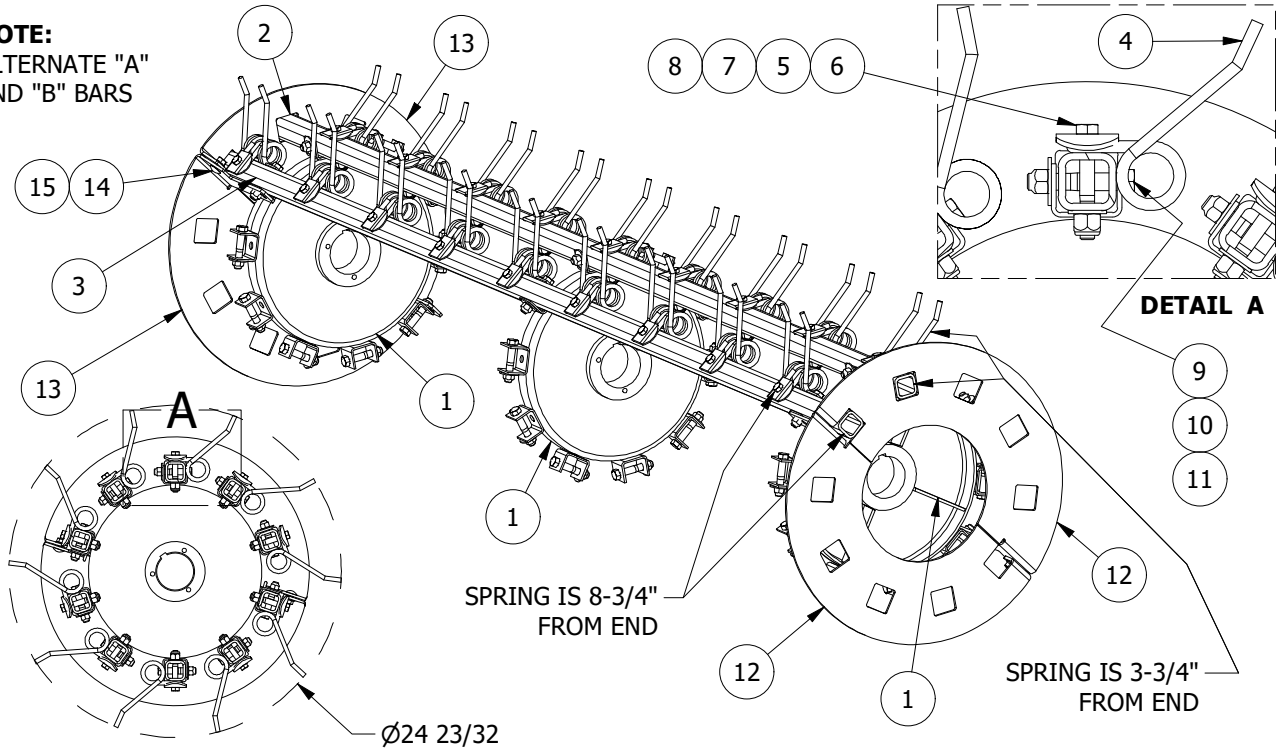


ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-070-341	END, CYLINDER #4	3
2	33-024-227	BAR, 6R STD. CYLINDER - "A"	5
3	33-024-228	BAR, 6R STD. CYLINDER - "B"	5
4	33-050-004	SPRING, CYLINDER	90
5	33-027-249	CLIP, SPRING	90
6	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	90
7	62-010100	FLATWASHER, 3/8" STANDARD PLT	90
8	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	90
9	48-090520	CAPSCREW, 7/16 X 2 1/2 NC G5 PLT	30
10	62-010150	FLATWASHER, 7/16" STANDARD PLT	30
11	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	30
12	74-127-00758	SHIELD, FRONT LT 1/2	2
13	74-127-00759	SHIELD, FRONT RT 1/2	2
14	52-050033	CARRIAGE BOLT, 3/8 X 3/4 NC G5 PLT	4
15	78-020300	3/8" WHIZ NUT	4

LARGE B CYLINDER (74-181-00019)

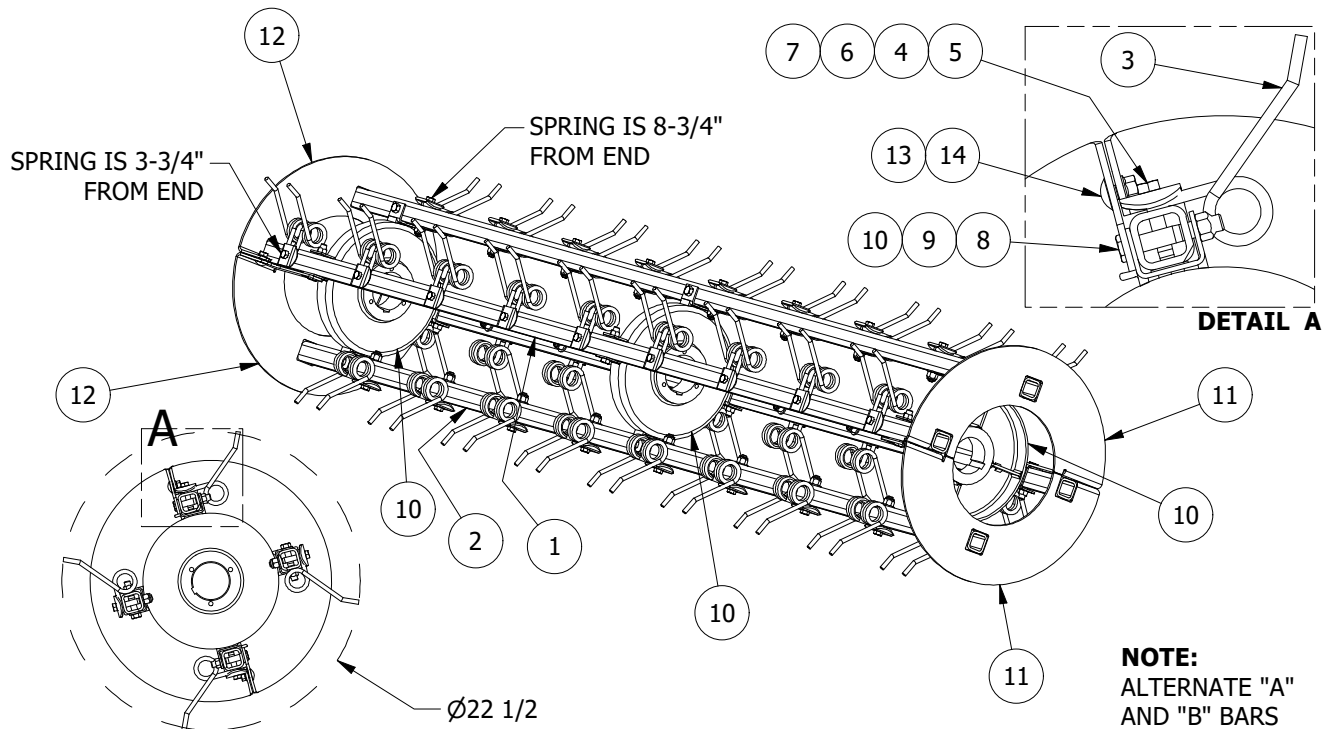
NOTE:

ALTERNATE "A"
AND "B" BARS



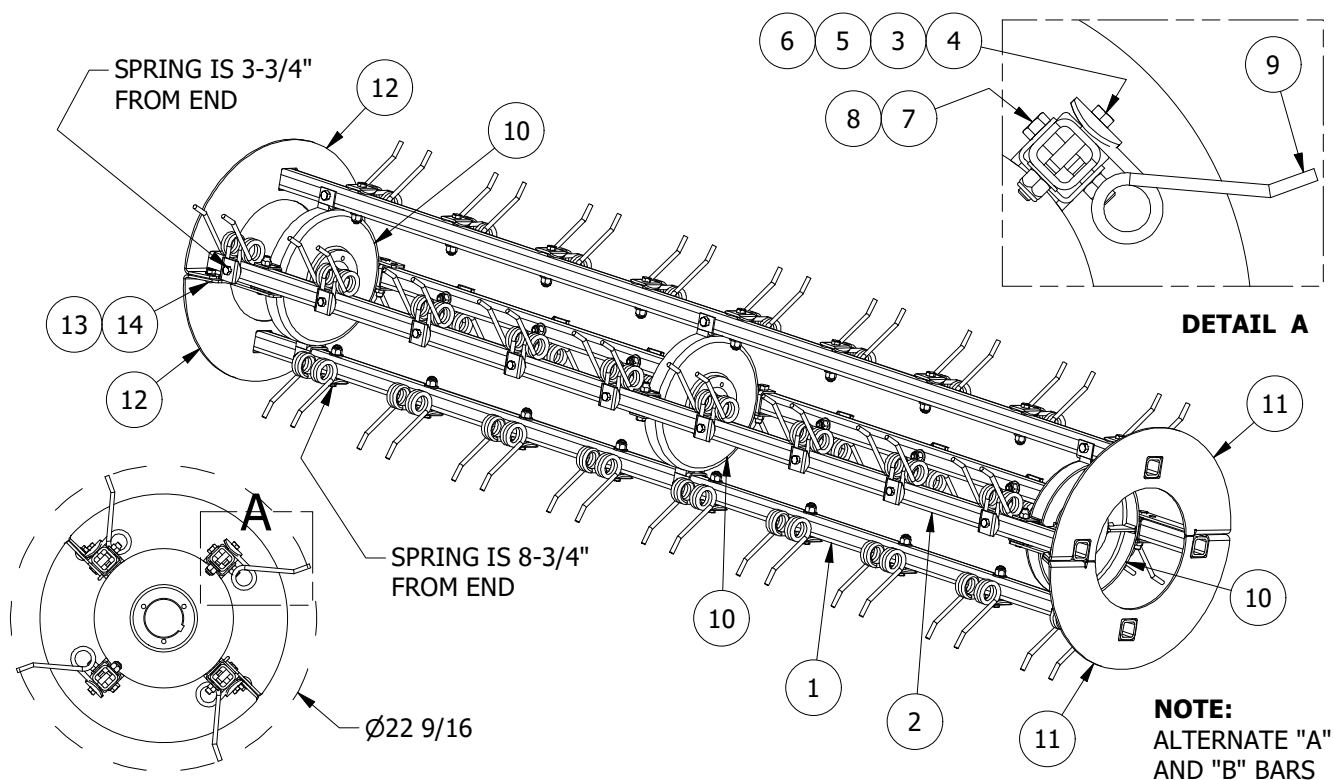
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-070-341	END, CYLINDER #4	3
2	33-024-227	BAR, 6R STD. CYLINDER - "A"	5
3	33-024-228	BAR, 6R STD. CYLINDER - "B"	5
4	33-050-004	SPRING, CYLINDER	90
5	33-027-249	CLIP, SPRING	90
6	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	90
7	62-010100	FLATWASHER, 3/8" STANDARD PLT	90
8	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	90
9	48-090520	CAPSCREW, 7/16 X 2 1/2 NC G5 PLT	30
10	62-010150	FLATWASHER, 7/16" STANDARD PLT	30
11	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	30
12	74-127-00758	SHIELD, FRONT LT 1/2	2
13	74-127-00759	SHIELD, FRONT RT 1/2	2
14	52-050033	CARRIAGE BOLT, 3/8 X 3/4 NC G5 PLT	4
15	78-020300	3/8" WHIZ NUT	4

SMALL A CYLINDER (74-181-00021)



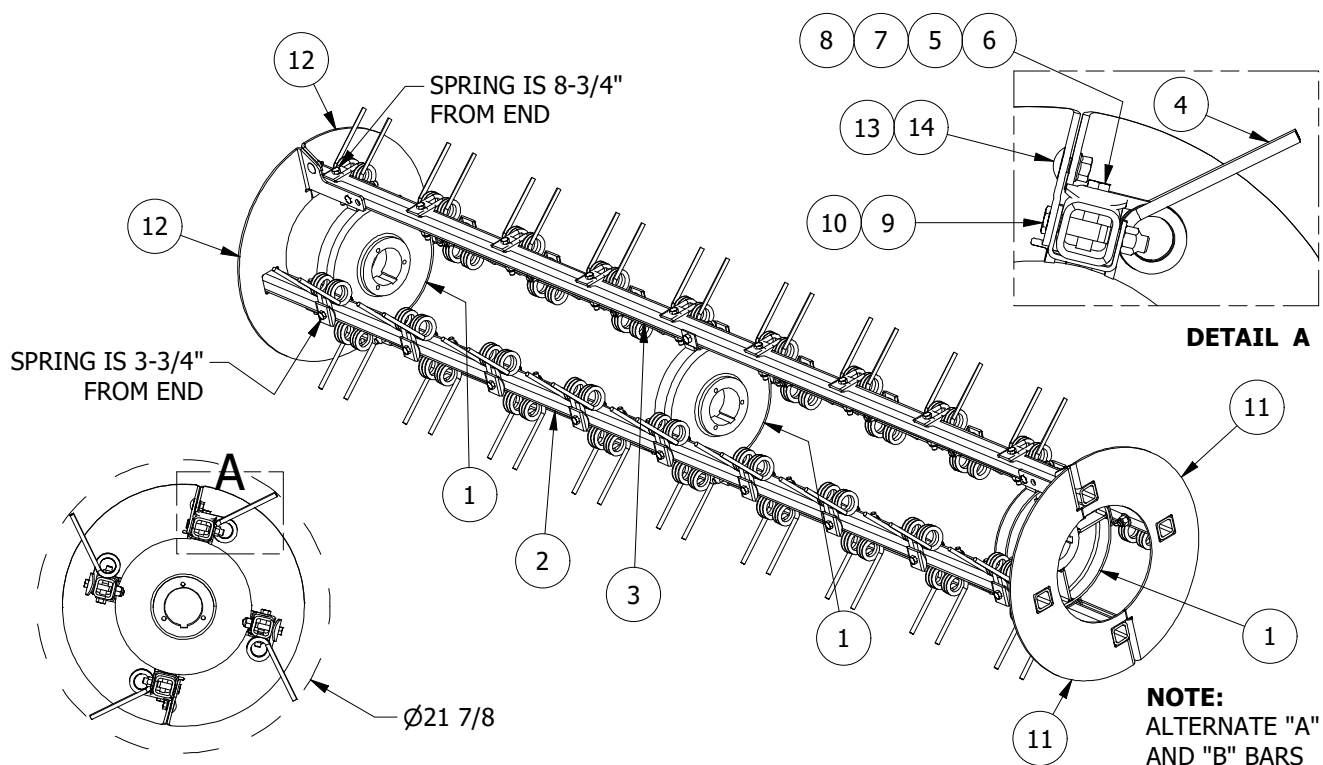
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-024-227	BAR, 6R STD. CYLINDER - "A"	2
2	33-024-228	BAR, 6R STD. CYLINDER - "B"	2
3	33-050-004	SPRING, CYLINDER	36
4	33-027-249	CLIP, SPRING	36
5	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	36
6	62-010100	FLATWASHER, 3/8" STANDARD PLT	36
7	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	36
8	48-090520	CAPSCREW, 7/16 X 2 1/2 NC G5 PLT	12
9	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	12
10	30-180-00008	END, 4 BAR CYL	3
11	74-127-00749	SHIELD, LT END 1/4	2
12	74-127-00750	SHIELD, RT END 1/4	2
13	78-020300	3/8" WHIZ NUT	4
14	52-050033	CARRIAGE BOLT, 3/8 X 3/4 NC G5 PLT	4

SMALL B CYLINDER (74-181-00022)



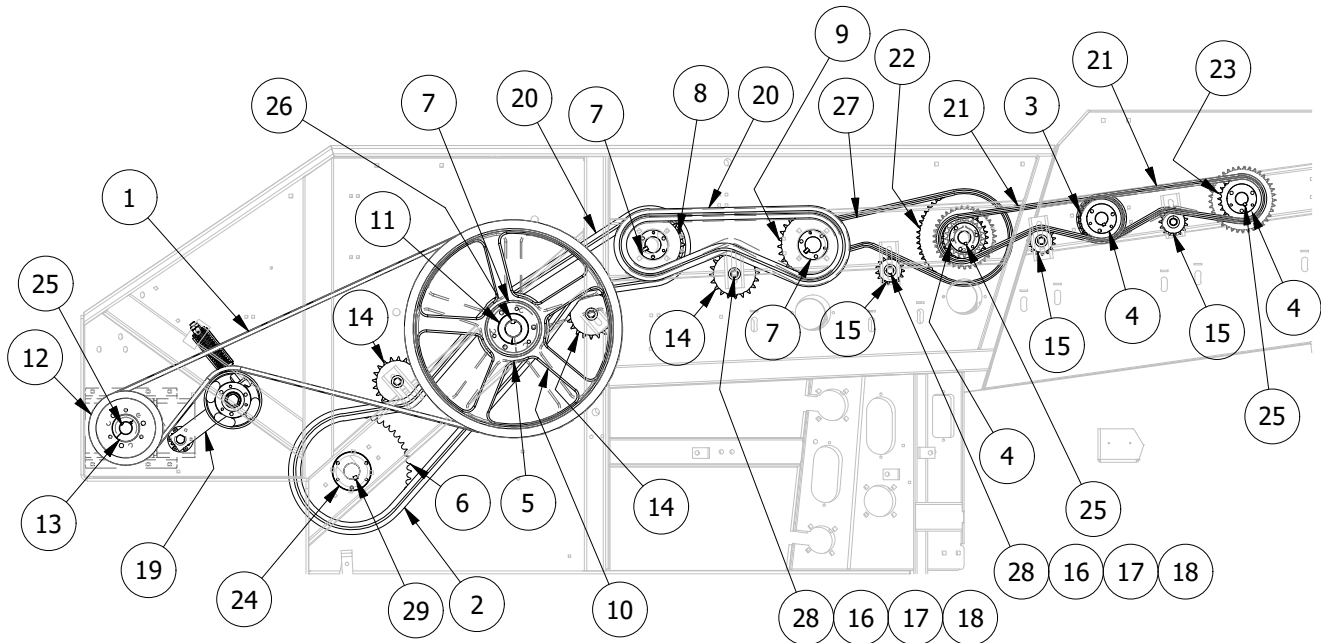
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-024-227	BAR, 6R STD. CYLINDER - "A"	2
2	33-024-228	BAR, 6R STD. CYLINDER - "B"	2
3	33-027-249	CLIP, SPRING	36
4	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	36
5	62-010100	FLATWASHER, 3/8" STANDARD PLT	36
6	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	36
7	48-090520	CAPSCREW, 7/16 X 2 1/2 NC G5 PLT	12
8	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	12
9	33-050-004	SPRING, CYLINDER	36
10	30-180-00008	END, 4 BAR CYL	3
11	74-127-00749	SHIELD, LT END 1/4	2
12	74-127-00750	SHIELD, RT END 1/4	2
13	78-020300	3/8" WHIZ NUT	4
14	52-050033	CARRIAGE BOLT, 3/8 X 3/4 NC G5 PLT	4

SMALL B END CYLINDER (74-181-00075)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	30-180-00008	END, 4 BAR CYL	3
2	33-024-227	BAR, 6R STD. CYLINDER - "A"	2
3	33-024-228	BAR, 6R STD. CYLINDER - "B"	2
4	33-050-023	REAR CYLINDER SPRING	36
5	33-027-249	CLIP, SPRING	36
6	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	36
7	62-010100	FLATWASHER, 3/8" STANDARD PLT	36
8	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	36
9	48-090520	CAPSCREW, 7/16 X 2 1/2 NC G5 PLT	12
10	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	12
11	74-127-00749	SHIELD, LT END 1/4	2
12	74-127-00750	SHIELD, RT END 1/4	2
13	78-020300	3/8" WHIZ NUT	4
14	52-050033	CARRIAGE BOLT, 3/8 X 3/4 NC G5 PLT	4

LT SIDE DRIVES (74-181-00026)

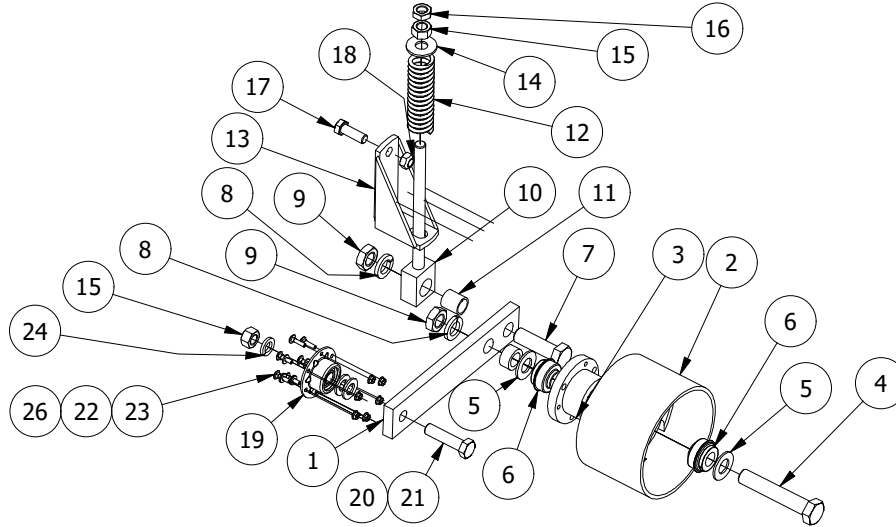


ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-153-00084	BELT, 4C180-K	1
2	74-152-00006	CHAIN, RC80H100	1
3	33-052-046	SPROCKET, 60Q2626	1
4	33-053-028	BUSHING, Q1 1-3/4	3
5	74-152-00035	SPROCKET, DS80Q26	1
6	33-052-067	SPROCKET, 80R50	1
7	33-053-152	BUSHING, Q1 2 3/16	3
8	74-152-00036	SPROCKET, DS80Q2630	1
9	74-152-00037	SPROCKET, DS80Q29/6026	1
10	74-153-00083	SHEAVE, 4C300F	1
11	33-053-150	TAPER BUSHING, F QD 2 3/16	1
12	33-053-092	SHEAVE, 4C-10.0 QD	1
13	33-053-091	TAPER BUSHING, EQD 1 3/4	2
14	33-052-021	#80-20T SPROCKET IDLER	3
15	33-052-015	IDLER, #60-15T SPROCKET	3
16	62-010250	FLATWASHER, 5/8 STD PLT	38
17	66-010300	LOCKWASHER, 5/8 PLT	6
18	33-023-098	BLOCK, IDLER	6
19	74-181-00053	ASSY, MAIN DRV IDLER	1
20	74-152-00011	CHAIN, RC80H74	2
21	33-052-081	CHAIN, RC60H80	2

LT SIDE DRIVES (Cont)
(74-181-00026)

ITEM	PART NUMBER	DESCRIPTION	QTY
22	33-052-072	SPROCKET, 60Q5426	1
23	33-052-043	SPROCKET, 60Q26	1
24	33-053-153	TAPER BUSHING, R1 X 2-3/16	1
25	33-026-087	KEY, 3/8" x 2-1/2"	4
26	33-026-257	KEY, 1/2 X 3 3/4	1
27	33-052-001	CHAIN, RC-60H98P	1
28	48-090985	CAPSCREW, 5/8 X 2-3/4 NC G5 PLT	6
29	33-026-128	KEY, 1/2 X 2-1/2	1

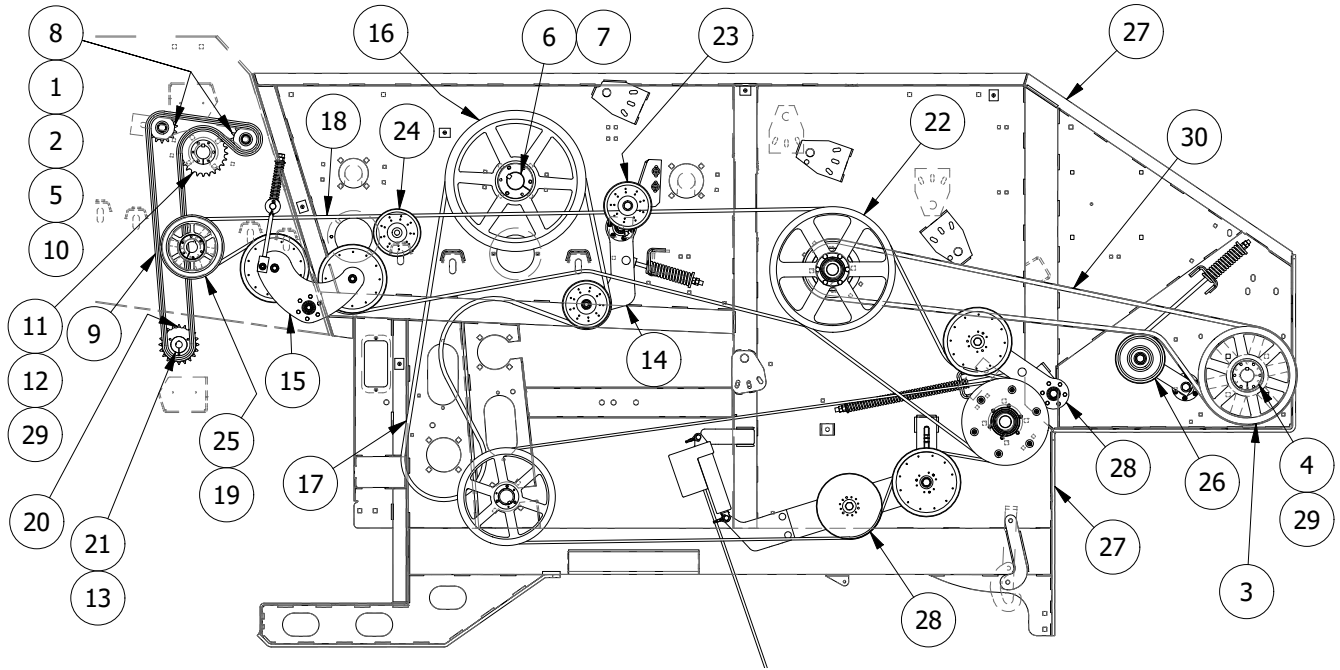
MAIN DRV IDLER ASSY **(74-181-00053)**



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-123-00025	ARM, MAIN DRV IDLER	1
2	33-053-095	IDLER, 8" FLAT BELT	1
3	33-053-154	TAPER BUSHING, SF-SPECIAL	1
4	48-100610	CAPSCREW_1 X 5 1/2 NC GRD 5	1
5	62-020050	FLATWASHER, 1 SAE PLT	2
6	33-051-012	BEARING, 205-1"W/RING&COLLAR	2
7	48-100490	CAPSCREW, 1 X 3 1/4 NC G5 PLT	1
8	66-010450	LOCKWASHER, 1" PLT	2
9	70-010255	JAMNUT, 1" NC PLT	2
10	33-070-109	ATTACHMENT, BOLT	1
11	33-024-406	BUSHING, IDLER BOLT	1
12	33-050-372	SPRING, .262 X 6 COMPRESSION	1
13	74-180-00213	BRACKET, ANCHOR	1
14	62-010300	FLATWASHER, 3/4 STD PLT	1
15	68-010350	HEXNUT, 3/4 PLT	2
16	70-010150	JAMNUT, 3/4 NC PLT	1
17	48-090920	CAPSCREW, 5/8 X 1 3/4 NC G5 PLT	1
18	72-020050	LOCKNUT, 5/8 NC STOVER GD C PLT	1
19	74-151-00005	BEARING, 3/4 AGRIHUB	1
20	62-020045	FLATWASHER, 3/4 SAE PLT	2
21	48-091375	CAPSCREW, 3/4 X 3 NC G5 PLT	1
22	78-020040	1/4" WHIZ NUT	6
23	52-049010	CARRIAGE BOLT, 1/4 X 1 NC GD 5 PLT	6
24	66-010350	LOCKWASHER, 3/4 PLT	1
25	33-024-392	SPACER, IDLER BEARING	1
26	62-010010	FLATWASHER, 1/4 STD PLT	6

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RT SIDE DRIVES (74-181-00033)

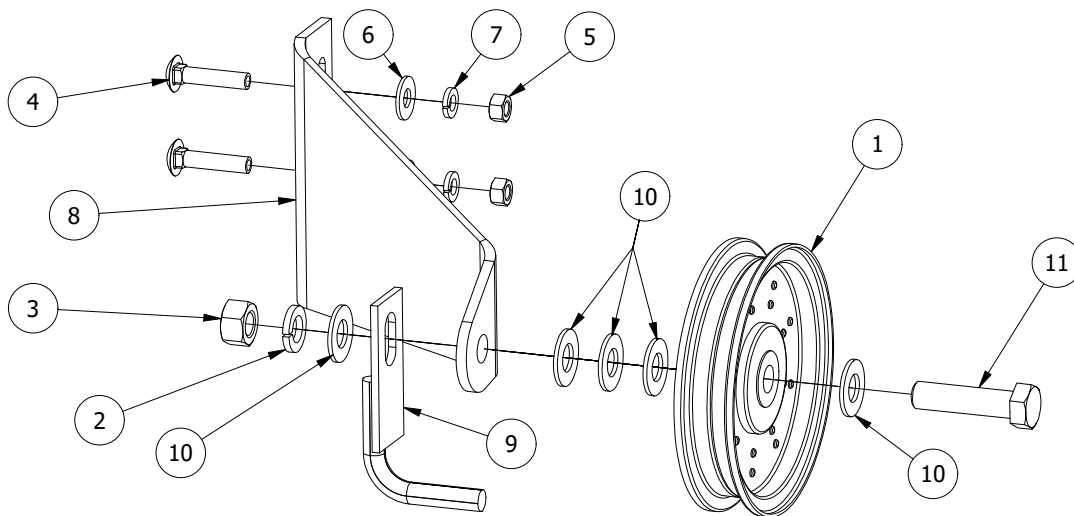


ITEM	PART NUMBER	DESCRIPTION	QTY
1	62-020040	FLATWASHER, 5/8 SAE PLT	10
2	66-010300	LOCKWASHER, 5/8 PLT	2
3	74-153-00023	SHEAVE, 3B124SK	1
4	33-053-148	BUSHING, 1-3/4 SK-QD	1
5	33-023-098	BLOCK, IDLER	2
6	33-053-151	TAPER BUSHING, SF QD 2 3/16	1
7	33-026-128	KEY, 1/2 X 2-1/2	1
8	33-052-015	IDLER, #60-15T SPROCKET	2
9	33-052-004	CHAIN, RC60H120	1
10	48-090983	CAPSCREW, 5/8 X 2 1/4 NC G5 PLT	2
11	03-052-060	SPROCKET, 60SDS25 - 1.188	1
12	33-053-077	BUSHING, 1 3/4 SDS	1
13	33-026-280	KEY, 3/16 X 1 1/4	1
14	74-181-00058	ASSY, CAM IDLER	1
15	74-181-00059	ASSY, AF IDLER	1
16	74-153-00043	SHEAVE, 2C180SF	1
17	74-153-00053	BELT, CC136-K	1
18	74-153-00055	BELT, B210-K	1
19	72-053-010	BUSHING, SDS 1 7/16	1
20	42-052-029	SPROCKET, H60SDS20	1

RT SIDE DRIVES (Cont)
(74-181-00033)

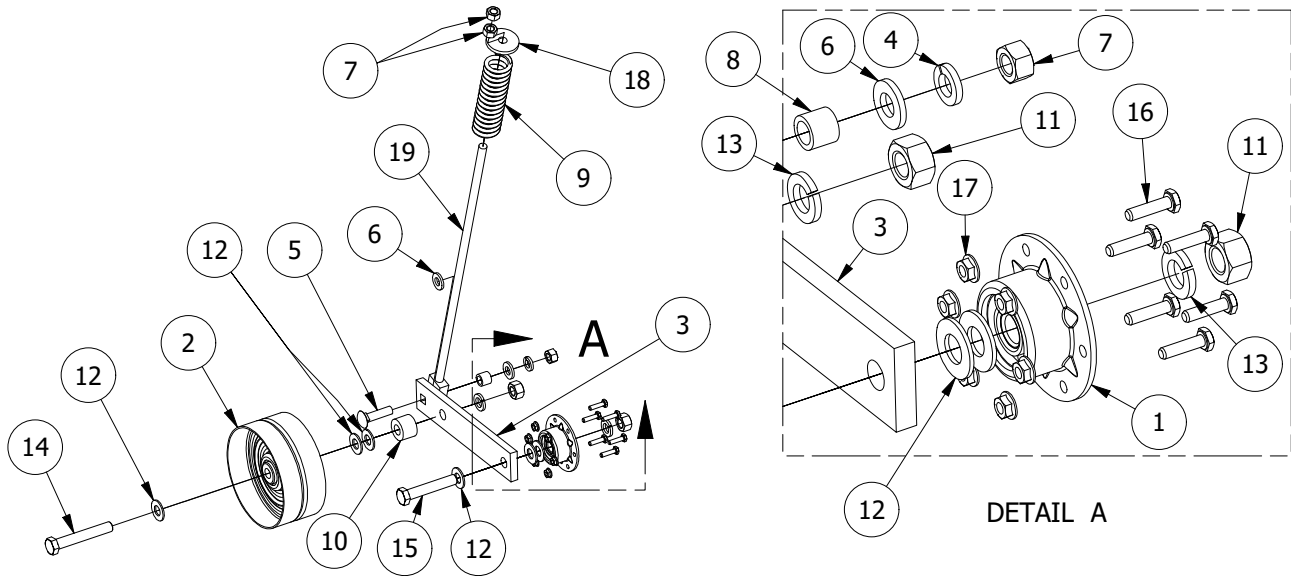
ITEM	PART NUMBER	DESCRIPTION	QTY
21	33-053-079	BUSHING, 7/8 SDS	1
22	74-181-00165	SHEAVE ASSY, STEP UP	1
23	74-181-00175	ASSEMBLY, AL IDLER FRONT	1
24	03-053-023	IDLER, 1" x 5-1/2"	1
25	72-053-003	SHEAVE, 1B80SDS	1
26	74-181-00192	ASSY, FAN PB IDLER	1
27	74-180-00053	FRAME, RT MAIN	1
28	74-181-00195	VARIATOR ASSY	1
29	33-026-087	KEY, 3/8" x 2-1/2"	2
30	74-153-00005	BELT, 3B144K	1

AL IDLER FRONT ASSEMBLY
(74-181-00175)



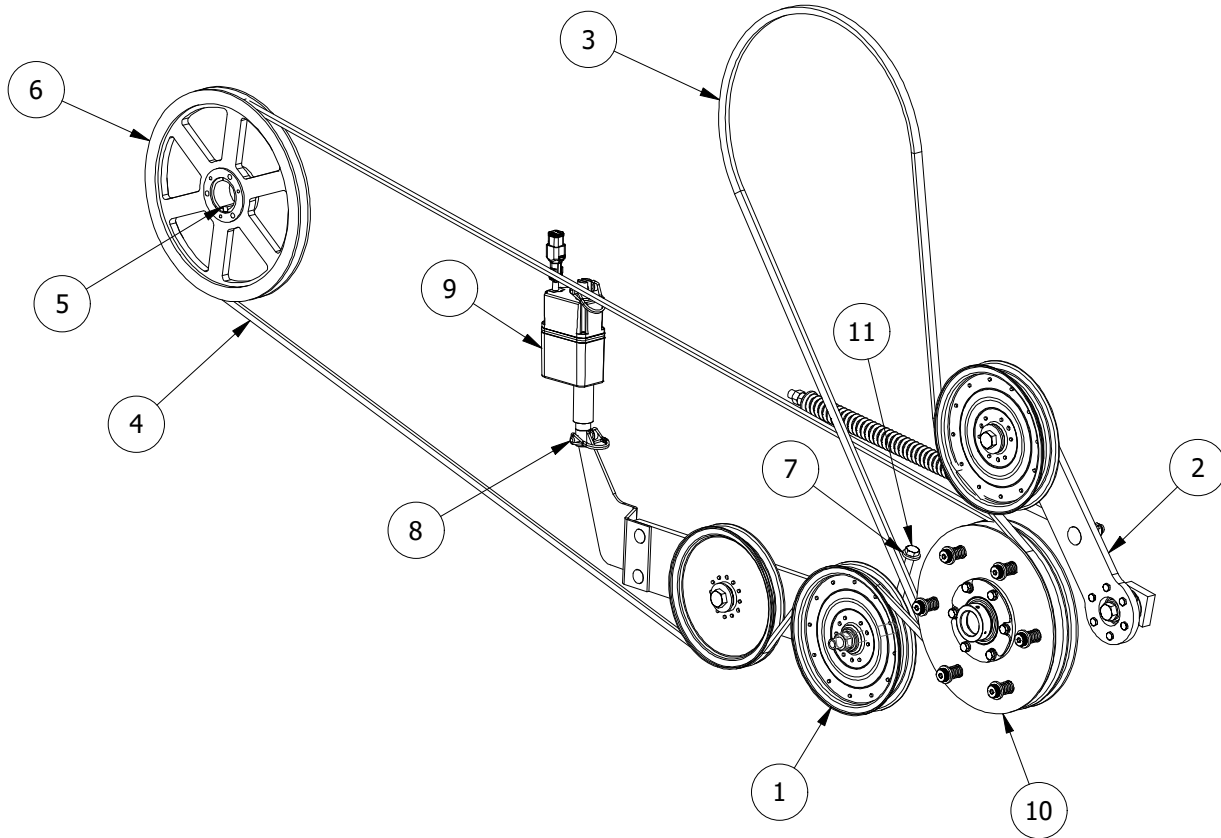
ITEM	PART NUMBER	DESCRIPTION	QTY
1	03-053-023	IDLER, 1" x 5-1/2"	1
2	66-010300	LOCKWASHER, 5/8 PLT	1
3	68-010300	HEXNUT, 5/8 PLT	1
4	52-050048	CARRIAGE SCREW, 3/8 X 1 3/4 G5	2
5	68-010150	HEXNUT, 3/8 PLT	2
6	62-010100	FLATWASHER, 3/8" STANDARD PLT	2
7	66-010150	LOCKWASHER, 3/8 PLT	2
8	74-127-00433	BRKT, AF IDLER FRONT	1
9	74-180-00139	SUPPORT, PEG BELT	1
10	62-020040	FLATWASHER, 5/8 SAE PLT	5
11	48-090984	CAPSCREW, 5/8 X 2 1/2 NC G5 PLT	1

FAN PB IDLER ASSEMBLY (74-181-00192)



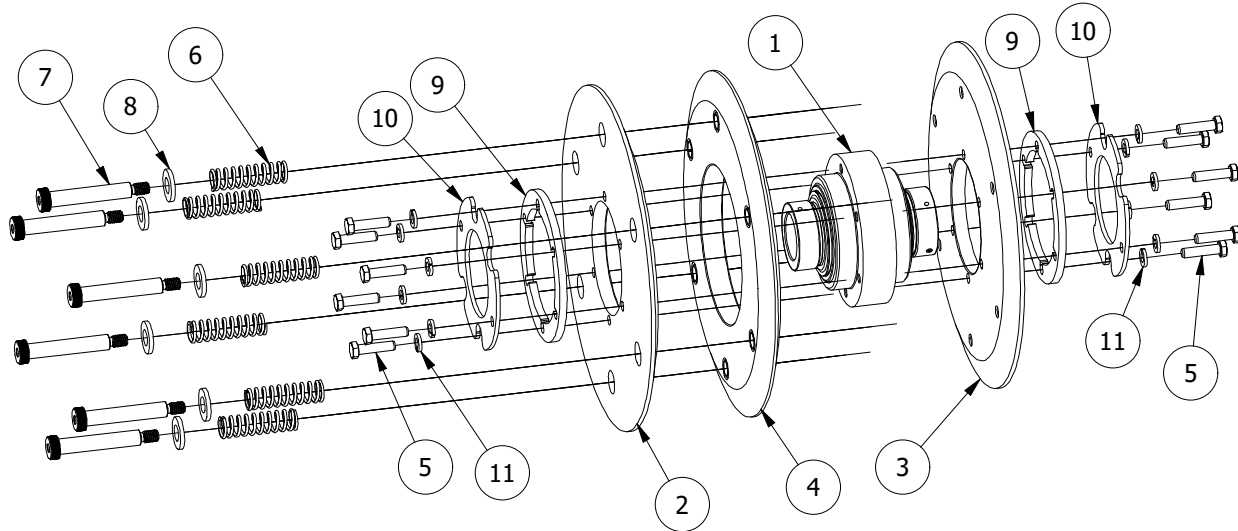
ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-051-006	BEARING, 5/8 AGRIHUB	1
2	33-053-189	IDLER, PULLEY 3 X 6 1/2	1
3	74-123-00110	ARM, FAN PB IDLER	1
4	66-010250	LOCKWASHER, 1/2" REGULAR PLT	1
5	52-050178	CARRIAGE BOLT, 1/2 X 2 NC G5 PLT	1
6	17-050-003	FLATWASHER, 1/2" HARDENED	2
7	68-010250	HEXNUT, 1/2 PLT	3
8	15-026-003	BUSHING, LINKAGE	1
9	33-050-372	SPRING, .262 X 6 COMPRESSION	1
10	33-024-057	SPACER, IDLER 1"	1
11	68-010300	HEXNUT, 5/8 PLT	2
12	62-020040	FLATWASHER, 5/8 SAE PLT	6
13	66-010300	LOCKWASHER, 5/8 PLT	2
14	48-091060	CAPSCREW, 5/8 X 4 G5 PLT	1
15	48-091050	CAPSCREW, 5/8 X 3-1/2 NC G5 PLT	1
16	48-090015	CAPSCREW, 1/4 X 1 NC G5 PLT	6
17	78-020040	1/4" WHIZ NUT	6
18	33-026-439	TOP, SPRING	1
19	74-180-00029	DRAWBOLT, FAN IDLER	1

VARIATOR ASSY (74-181-00195)



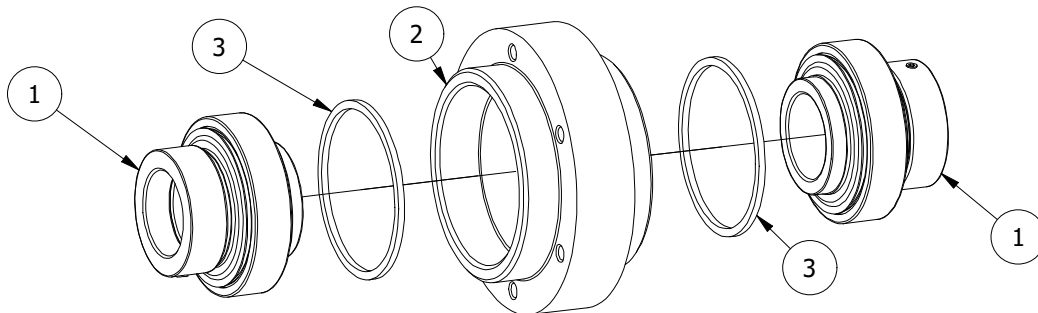
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-181-00185	ARM ASSY, VARIATOR	1
2	74-181-00188	ARM ASSY, IDLER	1
3	74-153-00070	BELT, B100K	1
4	74-153-00075	BELT, B173K	1
5	33-053-077	BUSHING, 1 3/4 SDS	1
6	74-153-00085	SHEAVE, 1B124SDS	1
7	17-050-003	FLATWASHER, 1/2" HARDENED	1
8	72-050-053	PIN, 3/8 X 1 1/8 SNAP PIN	2
9	74-162-00040	ACTUATOR, 1KN W/ DT PLUG	1
10	74-181-00246	SHEAVE ASSY, VARIATOR HD	1
11	48-090903	CAPSCREW, 1/2-13X8" PLT GRD5 FULL THREAD	1

VARIATOR SHEAVE ASSEMBLY HD (74-181-00246)



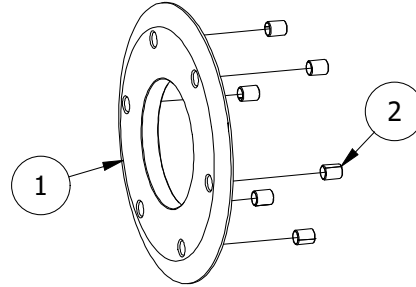
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-181-00182	HUB ASSY, VARIATOR	1
2	74-153-00087	PLATE, VARIATOR OUTER A	1
3	74-153-00097	PLATE, VARIATOR OUTER B HD	1
4	74-181-00244	PLATE ASSY, VARIATOR INNER HD	1
5	48-090037	CAPSCREW, 5/16 X 1 1/4 NC G5 PLT	12
6	74-150-00048	SPRING, 0.72 X 2.5 COMPRESSION	6
7	74-150-00056	BOLT, SHOULDER 1/2 X 2-3/4	6
8	17-050-003	FLATWASHER, 1/2" HARDENED	6
9	74-127-00770	RING, BEARING SPACER	2
10	74-127-00771	CAP, BEARING END	2
11	66-010100	LOCKWASHER, 5/16 PLT	12

VARIATOR HUB ASSEMBLY (74-181-00182)



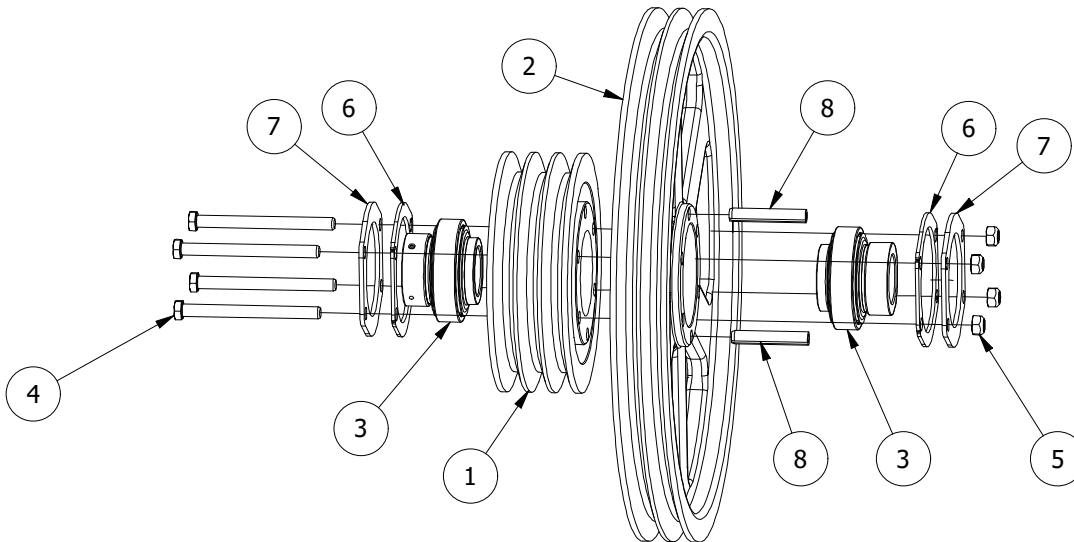
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-151-00004	BEARING, 1-1/2 CYL TRI-PLY	2
2	74-124-00051	HUB, VARIATOR	1
3	74-127-00797	SHIM, BEARING	2

VARIATOR INNER PLATE ASSEMBLY HD (74-181-00244)



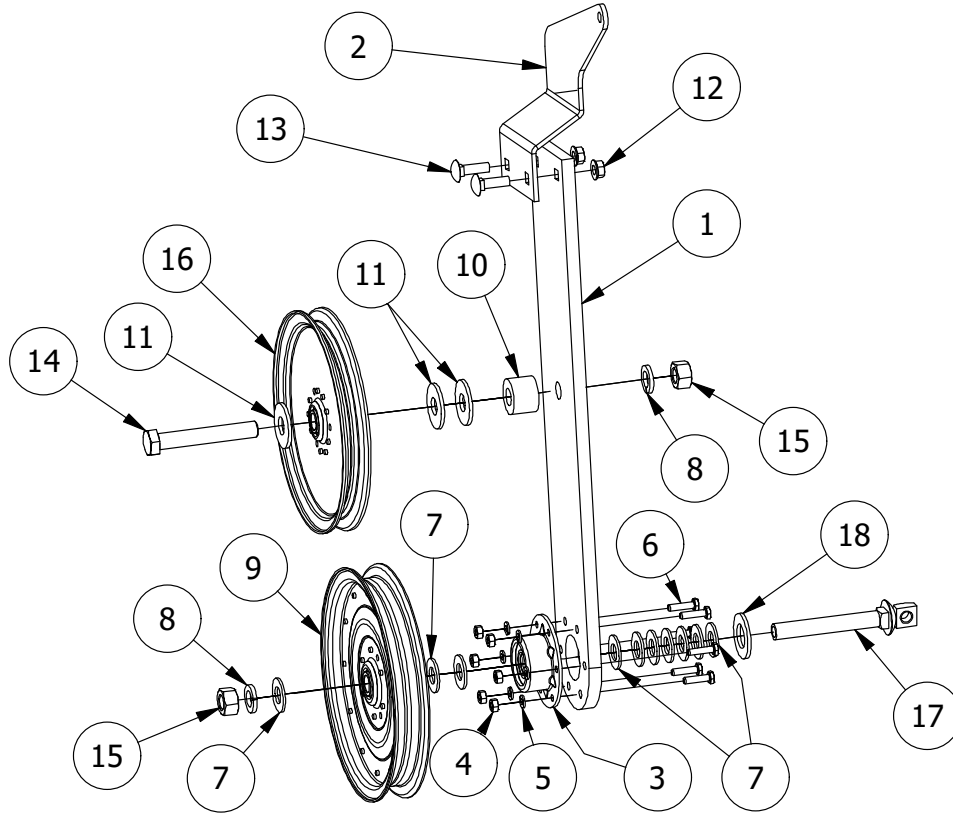
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-153-00096	PLATE, VARIATOR INNER HD	1
2	74-151-00017	BEARING, 1/2 X 3/4 TU	6

SHEAVE STEP-UP ASSY (74-181-00165)



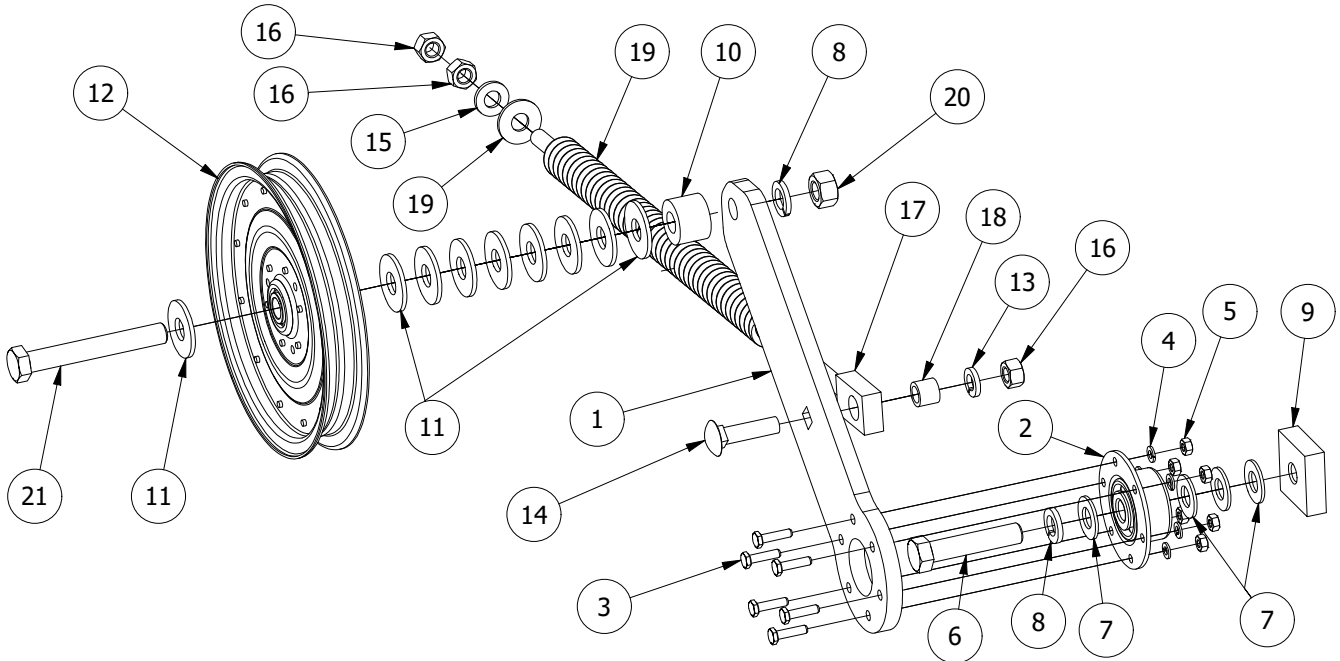
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-153-00017	SHEAVE, 3B70-BRG	1
2	74-153-00024	SHEAVE, 2B160-BRG	1
3	74-151-00004	BEARING, 1-1/2 CYL TRI-PLY	2
4	48-090319	CAPSCREW, 3/8 X 4 1/4 G5	4
5	72-020030	LOCKNUT, 3/8 STOVER GC PLT	4
6	74-127-00795	SPACER, SHEAVE BRG	2
7	74-127-00796	CAP, BEARING END	2
8	74-150-00090	ROLL PIN, 10MM X 60MM	2

VARIATOR ARM ASSY ASSEMBLY (74-181-00185)



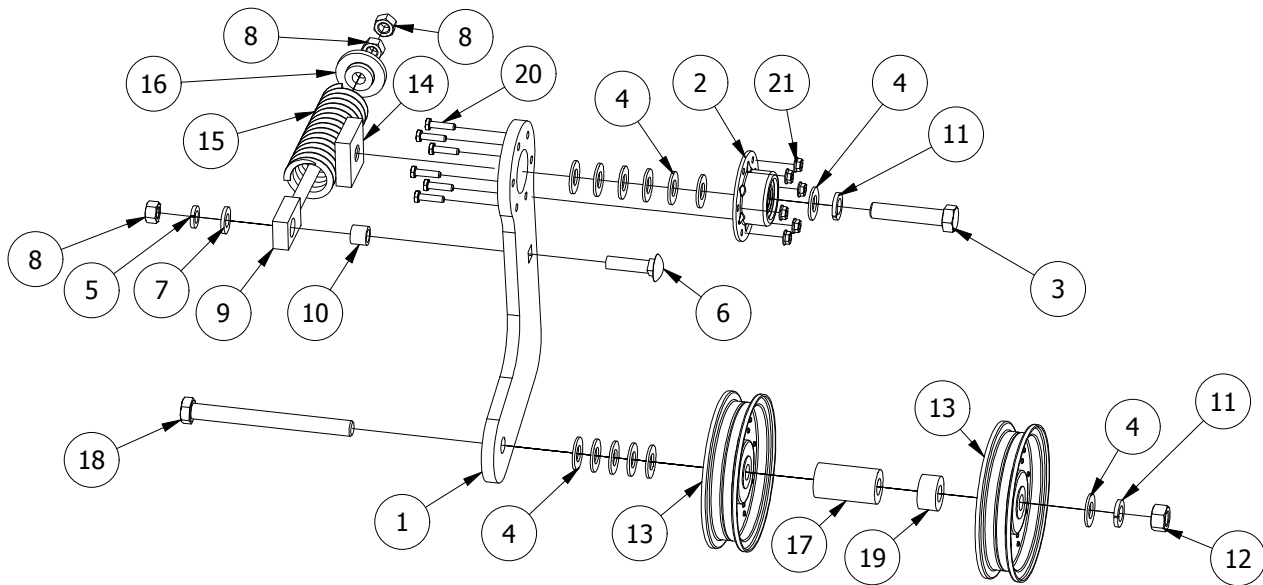
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00460	ARM, VS IDLER	1
2	74-127-00660	END, IDLER ARM 2023	1
3	72-051-006	BEARING, 5/8 AGRIHUB	1
4	68-010050	HEXNUT, 1/4 PLT	6
5	66-010050	LOCKWASHER, 1/4 PLT	6
6	48-090015	CAPSCREW, 1/4 X 1 NC G5 PLT	6
7	62-020040	FLATWASHER, 5/8 SAE PLT	10
8	66-010300	LOCKWASHER, 5/8 PLT	2
9	33-053-070	IDLER, 1 X 8 W/ 5/8 BRG	1
10	33-024-057	SPACER, IDLER 1"	1
11	62-010250	FLATWASHER, 5/8 STD PLT	3
12	78-020300	3/8" WHIZ NUT	2
13	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT	2
14	48-091060	CAPSCREW, 5/8 X 4 G5 PLT	1
15	68-010300	HEXNUT, 5/8 PLT	2
16	74-153-00086	IDLER,V 8 9/16"OD X 5/8" BORE BELT	1
17	74-180-00219	BOLT, 4 1/2" IDLER	1
18	62-020042	FLATWASHER, 7/8 SAE PLT	1

IDLER ARM ASSEMBLY (74-181-00188)



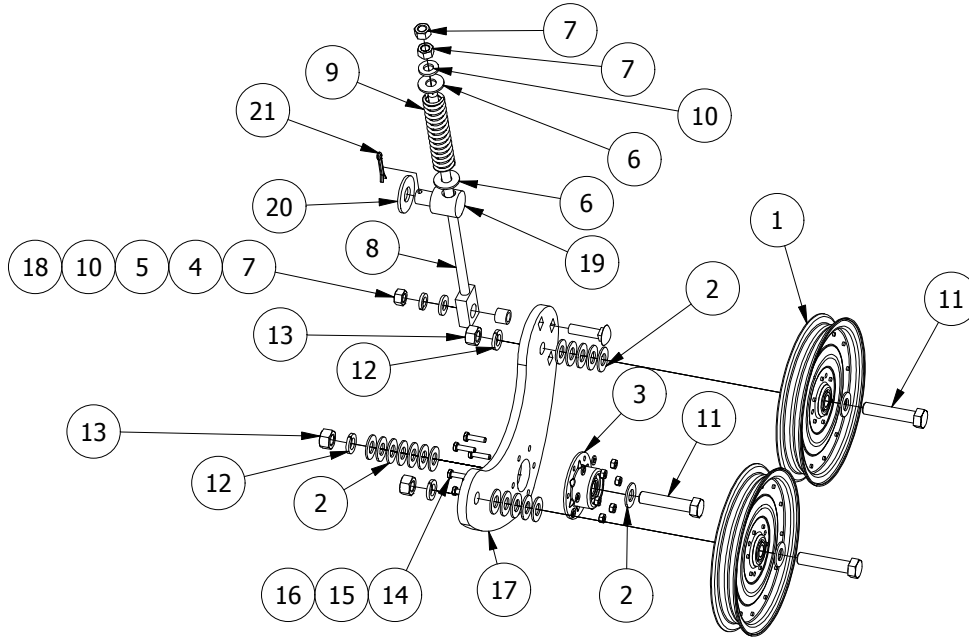
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00463	ARM, IDLER TENSIONER	1
2	72-051-006	BEARING, 5/8 AGRIHUB	1
3	48-090015	CAPSCREW, 1/4 X 1 NC G5 PLT	6
4	66-010050	LOCKWASHER, 1/4 PLT	6
5	68-010050	HEXNUT, 1/4 PLT	6
6	48-091000	CAPSCREW, 5/8 x 3 NC G5 PLT	1
7	62-020040	FLATWASHER, 5/8 SAE PLT	4
8	66-010300	LOCKWASHER, 5/8 PLT	2
9	33-023-098	BLOCK, IDLER	1
10	33-024-057	SPACER, IDLER 1"	1
11	62-010250	FLATWASHER, 5/8 STD PLT	9
12	33-053-070	IDLER, 1 X 8 W/ 5/8 BRG	1
13	66-010250	LOCKWASHER, 1/2" REGULAR PLT	1
14	52-050178	CARRIAGE BOLT, 1/2 X 2 NC G5 PLT	1
15	17-050-003	FLATWASHER, 1/2" HARDENED	2
16	68-010250	HEXNUT, 1/2 PLT	3
17	74-180-00151	DRAWBOLT, VS IDLER	1
18	15-026-003	BUSHING, LINKAGE	1
19	03-050-008	SPRING, COULTER	1
19	62-010200	FLATWASHER, 1/2 STD PLT	1
20	68-010300	HEXNUT, 5/8 PLT	1
21	48-091075	CAPSCREW, 5/8 X 4 1/2 NC G5 PLT	1

CAM IDLER ASSY (74-181-00058)



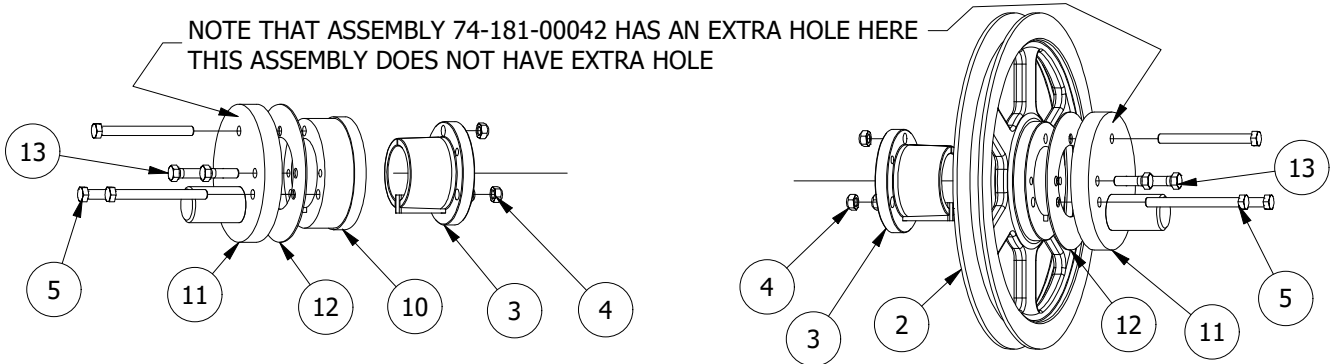
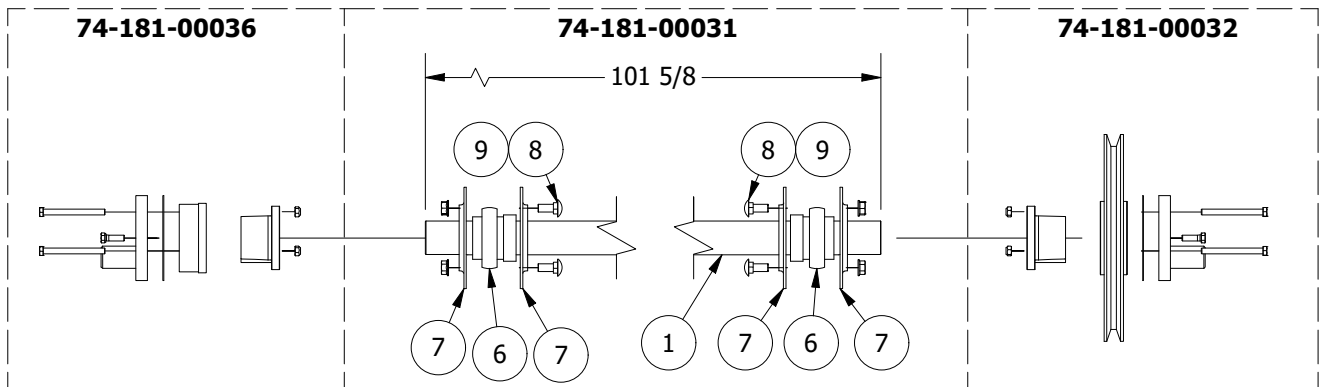
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00069	PLATE, CAM IDLER	1
2	72-051-006	BEARING, 5/8 FLANGE	1
3	48-091000	CAPSCREW, 5/8 x 3 NC G5 PLT	1
4	62-020040	FLATWASHER, 5/8 SAE PLT	13
5	66-010250	LOCKWASHER, 1/2" REGULAR PLT	1
6	52-050178	CARRIAGE BOLT, 1/2 X 2 NC G5 PLT	1
7	17-050-003	FLATWASHER, 1/2" HARDENED	1
8	68-010250	HEXNUT, 1/2 PLT	3
9	33-070-200	DRAWBOLT, ELEVATOR SPRING IDLER	1
10	15-026-003	BUSHING, LINKAGE	1
11	66-010300	LOCKWASHER, 5/8 PLT	2
12	68-010300	HEXNUT, 5/8 PLT	1
13	03-053-023	IDLER, 1" x 5-1/2"	2
14	33-023-098	BLOCK, IDLER	1
15	33-050-372	SPRING, .262 X 6 COMPRESSION	1
16	33-026-439	TOP, SPRING	1
17	64-024-018	SPACER, IDLER	1
18	48-091202	CAPSCREW, 5/8 X 6 1/2 NC G5 PLT	1
19	33-024-048	SPACER, 3/4" IDLER	1
20	48-090015	CAPSCREW, 1/4 X 1 NC G5 PLT	6
21	78-020040	1/4" WHIZ NUT	6

AF IDLER ASSY (74-181-00059)



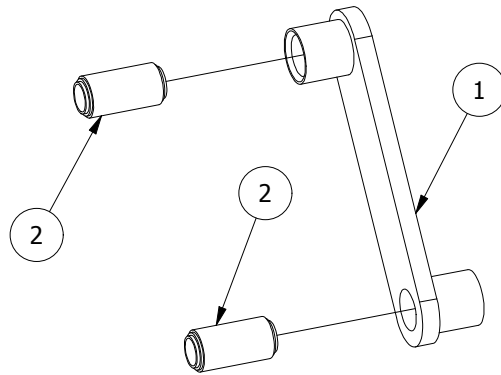
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-053-070	IDLER, 1 X 8 W/ 5/8 BRG	2
2	62-020040	FLATWASHER, 5/8 SAE PLT	20
3	72-051-006	BEARING, 5/8 FLANGE	1
4	66-010250	LOCKWASHER, 1/2" REGULAR PLT	1
5	52-050178	CARRIAGE BOLT, 1/2 X 2 NC G5 PLT	1
6	62-010200	FLATWASHER, 1/2 STD PLT	2
7	68-010250	HEXNUT, 1/2 PLT	3
8	74-180-00100	DRAWBOLT, AF IDLER	1
9	11-050-009	TAIL PLOW SPRING	1
10	17-050-003	FLATWASHER, 1/2" HARDENED	2
11	48-091000	CAPSCREW, 5/8 x 3 NC G5 PLT	3
12	66-010300	LOCKWASHER, 5/8 PLT	3
13	68-010300	HEXNUT, 5/8 PLT	3
14	48-090015	CAPSCREW, 1/4 X 1 NC G5 PLT	6
15	66-010050	LOCKWASHER, 1/4 PLT	6
16	68-010050	HEXNUT, 1/4 PLT	6
17	74-127-00058	PLATE, IDLER MNT	1
18	15-026-003	BUSHING, LINKAGE	1
19	74-126-00021	BASE, AF SPRING PIVOT	1
20	62-010300	FLATWASHER, 3/4 STD PLT	1
21	76-010100	COTTER PIN, 3/16 X 1-1/2	1

CAM DRIVE ASSY (74-181-00034)



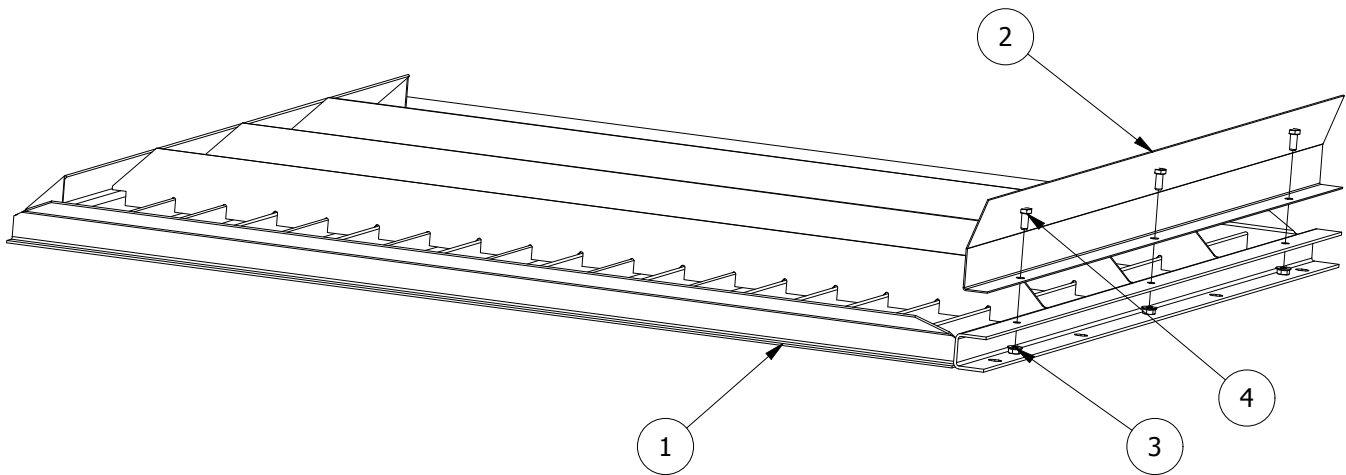
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-126-00014	SHAFT, CAM	1
2	74-153-00042	SHEAVE, 1C130Q1 CAM	1
3	33-053-152	BUSHING, Q1 2 3/16	2
4	72-020030	LOCKNUT, 3/8 STOVER GC PLT	6
5	48-090318	CAPSCREW, 3/8 X 4 NC G8 PLT	6
6	33-051-072	BEARING, 2 3/16 FLANGE	2
7	02-051-036	FLANGE, G100 MSB 4 HOLE	4
8	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	8
9	80-020150	1/2" WHIZ NUT	8
10	74-152-00061	HUB, CAM BUSHING Q1	1
11	74-180-00061	CAM, SHAKER	2
12	74-127-00166	PLATE, CAM SPACER	2
13	48-200024	CAPSCREW, 3/8 X 1 1/4 NC G8 PLT	4
14	64-050-011	LOCTITE, 243 BLUE THREADLOCKER	2

REAR ROCKER ARM ASSY (72-081-022)



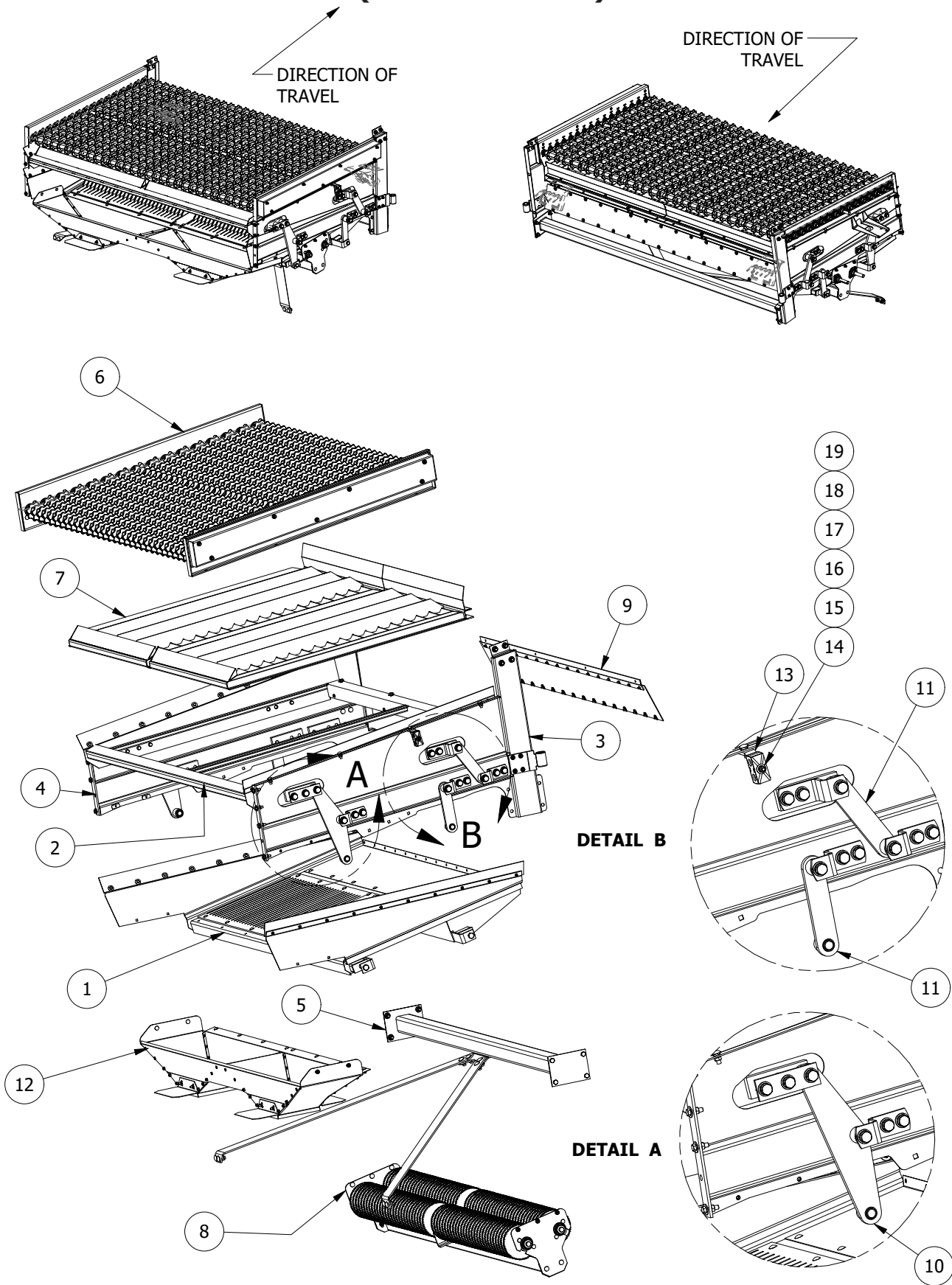
ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-080-084	ARM WELDMENT, REAR ROCKER	1
2	33-050-103	BUSHING, RUBBER PIVOT	2

SEP A SCREEN ASSY (74-181-00045)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00032	SCREEN, SEPARATION A	1
2	72-027-560	PLATE, TAILBOARD	1
3	78-020049	5/16" WHIZ NUT	3
4	48-090043	CAPSCREW, 5/16 X 3/4 NC G5 PLT	3

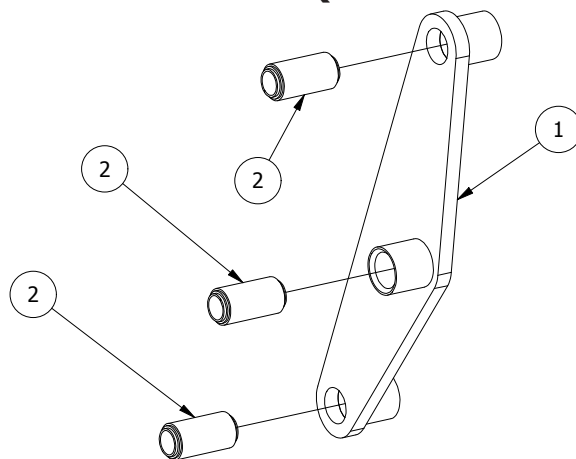
**CLEANING SECTION ASSY
(74-181-00041)**



CLEANING SECTION ASSY (Cont)
(74-181-00041)

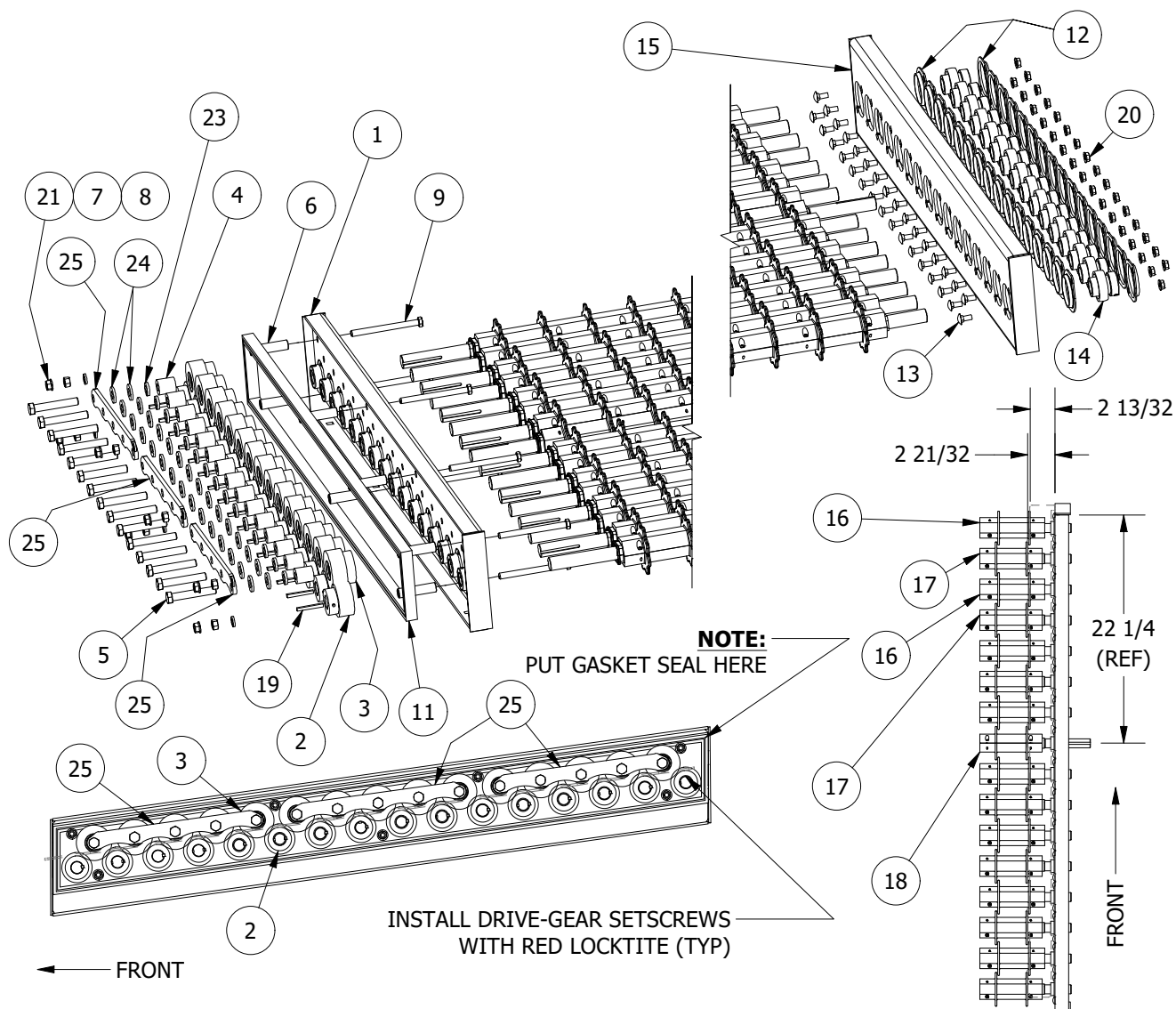
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-181-00073	ASSY, STEMMER BOTTOM	1
2	74-181-00068	ASSY, SCREEN FRAME	1
3	74-181-00072	ASSY, CS LT FRAME	1
4	74-181-00071	ASSY, CS RT FRAME	1
5	74-181-00070	ASSY, REAR CS SUPPORT	1
6	72-081-024	ROLLER ASSY, HEX CLEANING	1
7	74-181-00045	ASSY, SEP A SCREEN	2
8	74-181-00069	ASSY, STEMMER SAW/MNT	1
9	74-181-00067	ASSY, REAR SEAL	1
10	72-081-021	ARM ASSY, ROCKER	2
11	72-081-022	ARM ASSY, REAR ROCKER	4
12	74-181-00092	ASSY, DROPBOX	1
13	74-123-00064	MNT, HYD HOSE	1
14	33-050-158	CLAMP, HOSE	1
15	33-050-160	COVER PLATE	1
16	62-010050	FLATWASHER, 5/16" STD PLT	1
17	66-010100	LOCKWASHER, 5/16 PLT	1
18	68-010100	HEXNUT, 5/16 PLT	1
19	48-090050	CAPSCREW, 5/16 X 2 1/2 G5	1

ROCKER ARM ASSY
(72-081-021)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-080-083	ARM WELDMENT, ROCKER	1
2	33-050-103	BUSHING, RUBBER PIVOT	3

HEX CLEANING ROLLER ASSY **(72-081-024)**

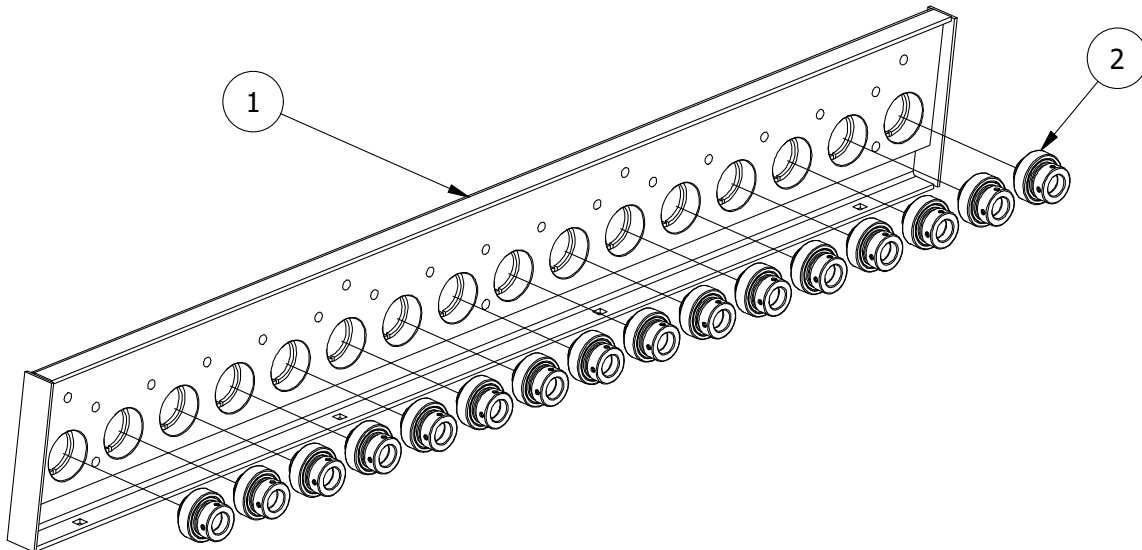


ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-081-029	GB SUB ASSY, CLEANING ROLLER	1
2	72-054-003	GEAR, SPUR S1020	16
3	72-081-025	GEAR IDLER, SPUR	15
4	72-024-029	SPACER, GEAR IDLER	15
5	48-200072	CAPSCREW, M12-1.75 X 75 MM LH 10.9	15
6	72-024-030	SPACER, COVER	7
7	68-010150	HEXNUT, 3/8 PLT	7
8	66-010150	LOCKWASHER, 3/8 PLT	7
9	48-090320	CAPSCREW, 3/8 X 4 1/2 G5	7
10	72-080-089	COVER, GEARBOX	1
11	72-050-032	GASKET, GEARBOX	1
12	04-051-002	FLANGE, 52 MST	32

HEX CLEANING ROLLER ASSY (Cont) (72-081-024)

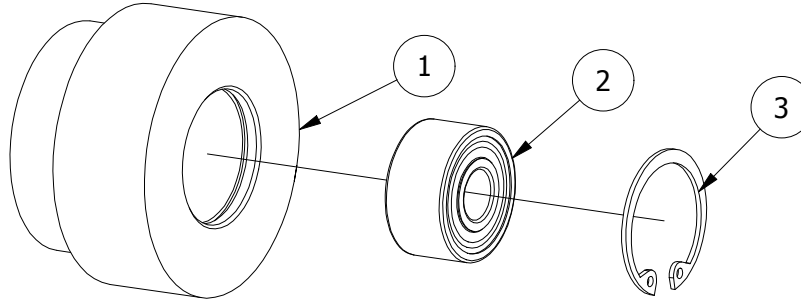
ITEM	PART NUMBER	DESCRIPTION	QTY
13	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	32
14	33-051-052	BEARING, 7/8 BORE	16
15	72-080-091	WELDMENT PLATE, ROLLER	1
16	72-081-030	ROLLER SHAFT ASSY 1	8
17	72-081-031	ROLLER SHAFT ASSY 2	7
18	72-081-032	ROLLER SHAFT ASSY, DRIVE	1
19	72-026-023	KEY, 3/16 X 1 3/4	16
20	78-020049	5/16" WHIZ NUT	32
21	78-020300	3/8" WHIZ NUT	7
22	02-050-138	GREASE, DRIVE CHAIN MOLY	10
23	66-010250	LOCKWASHER, 1/2" REGULAR PLT	15
24	17-050-003	FLATWASHER, 1/2" HARDENED	30
25	74-127-00509	STRAP, IDLER	3

CLEANING ROLLER GB SUB ASSY (72-081-029)



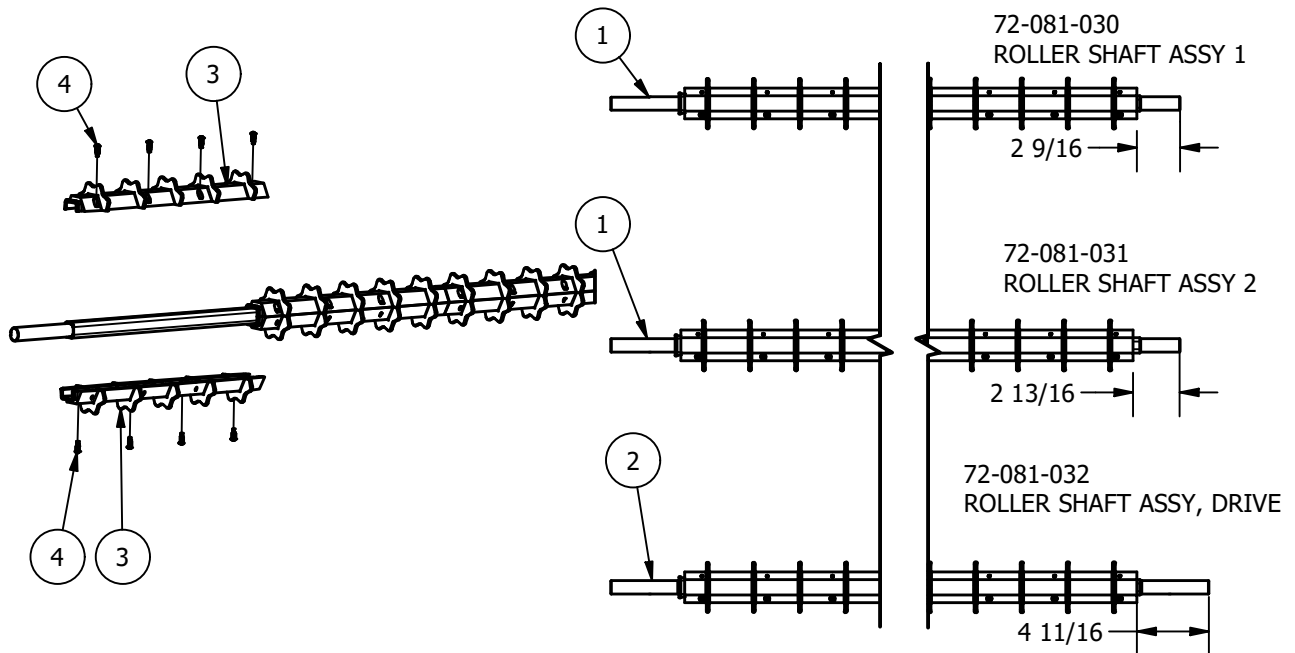
ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-080-090	FRAME, GEARBOX	1
2	72-051-005	BEARING, 7/8 CYLINDRICAL	16

SPUR GEAR IDLER (72-081-025)



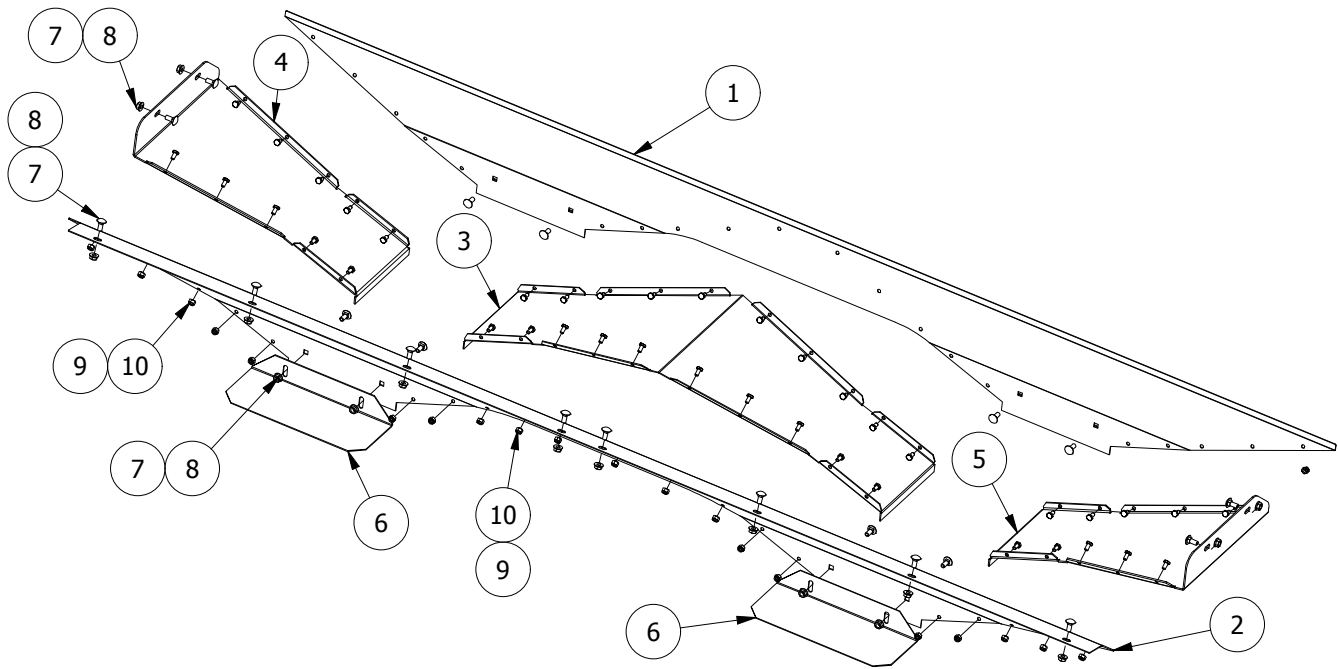
ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-054-004	GEAR, SPUR S1024	1
2	72-051-002	BEARING, IDLER GEAR	1
3	72-054-005	SNAP RING, 32MM ID	1

HEX ROLLER SHAFT ASSEMBLIES (72-081-030) (72-081-031) (72-081-032)



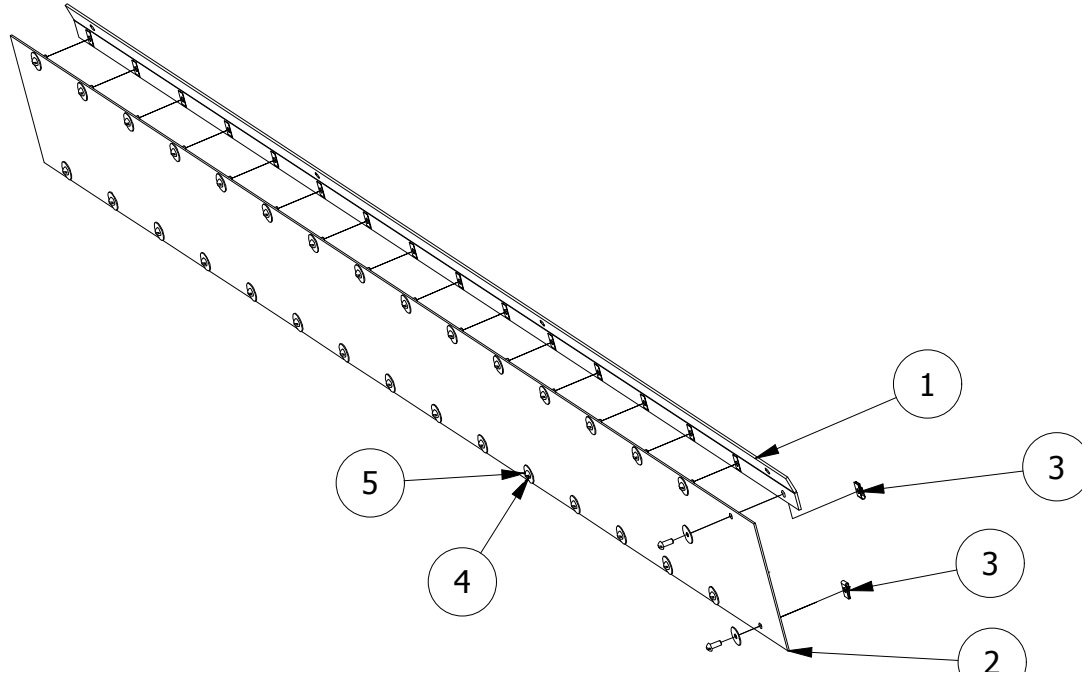
ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-080-092	SHAFT WELDMENT, ROLLER	2
2	72-080-093	SHAFT WELDMENT, ROLLER	1
3	72-050-011	ROLLER, PLASTIC HEX 1/2	36
4	58-040102	SCREW, #8-16 X 1/2 THREAD FORMING	144

DROPBOX ASSY (74-181-00092)



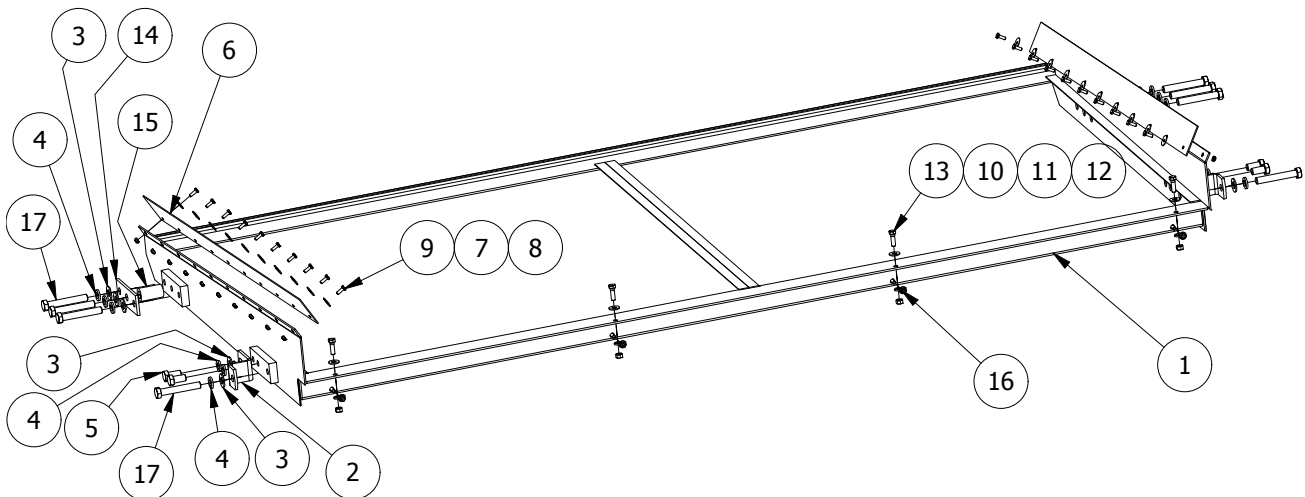
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00193	PANEL, DB FRONT	1
2	74-127-00194	PANEL, DB REAR	1
3	74-127-00195	PANEL, DB CENTER	1
4	74-127-00196	PANEL, DB LT	1
5	74-127-00197	PANEL, DB RT	1
6	74-127-00198	FLAP, DROP BOX	4
7	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	20
8	78-020049	5/16" WHIZ NUT	20
9	48-090000	CAPSCREW, 1/4 X 1/2 NC G5 PLT	40
10	72-010055	LOCKNUT, 1/4 NC NYLON	40

REAR SEAL ASSY (74-181-00067)



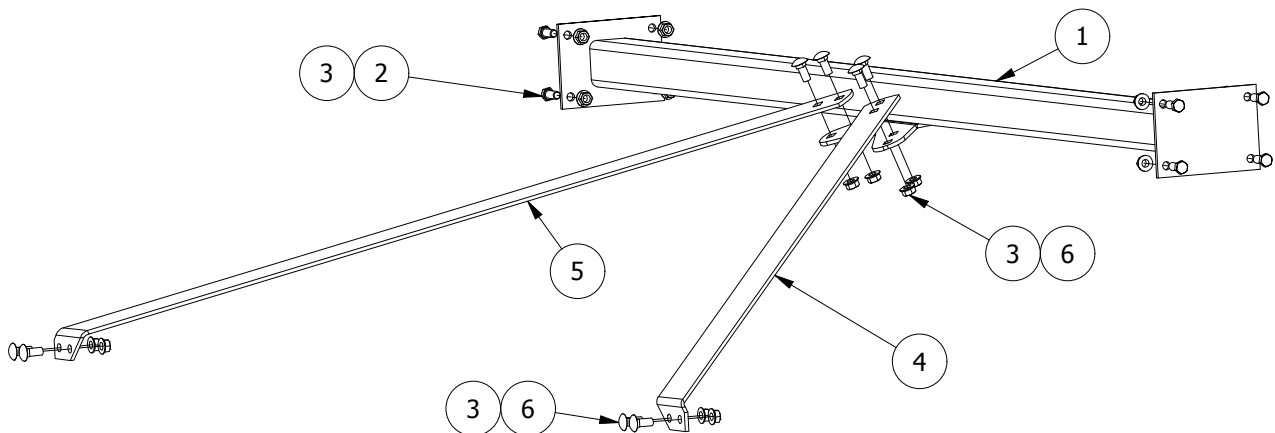
ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-027-205	BAR, SCREEN SEAL	1
2	72-050-033	SEAL, REAR SCREEN	1
3	33-050-029	"U"-NUT, 1/4"	32
4	64-050000	WASHER, 1/4" FENDER	32
5	58-020101	MACHINE SCREW, 1/4 X 5/8 RND HD	32

SCREEN FRAME ASSY (74-181-00068)



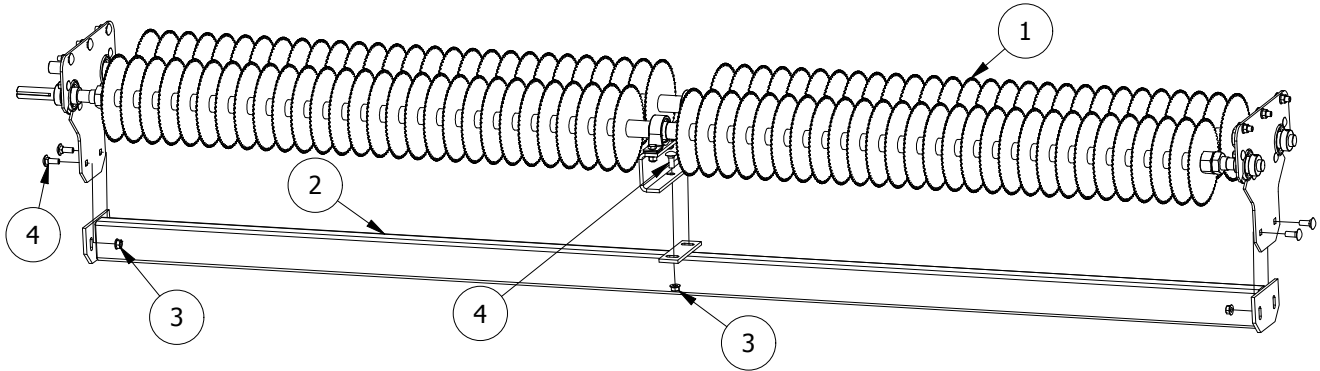
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00030	FRAME, SCREEN	1
2	72-023-051	CLAMP, HANGER	2
3	62-020040	FLATWASHER, 5/8 SAE PLT	12
4	66-010300	LOCKWASHER, 5/8 PLT	12
5	48-090910	CAPSCREW, 5/8 X 1-1/4 NC HX HD GD 5 PLT	4
6	33-050-187	SEAL, STEMMER	2
7	64-050000	WASHER, 1/4" FENDER	20
8	72-010020	LOCKNUT, 1/4 STOVER GA PLT	20
9	48-090010	CAPSCREW, 1/4 X 3/4 NC G5 PLT	20
10	66-010150	LOCKWASHER, 3/8 PLT	4
11	68-010150	HEXNUT, 3/8 PLT	4
12	62-010100	FLATWASHER, 3/8" STANDARD PLT	4
13	48-090150	CAPSCREW, 3/8 X 1 1/4 NC G5 PLT	4
14	74-123-00012	PLATE, HANGER	2
15	74-124-00003	SPACER, ROCKER ARM	2
16	78-020049	5/16" WHIZ NUT	4
17	48-200032	CAPSCREW, 5/8 X 4 G8 PLT	8

REAR CS SUPPORT ASSY (74-181-00070)



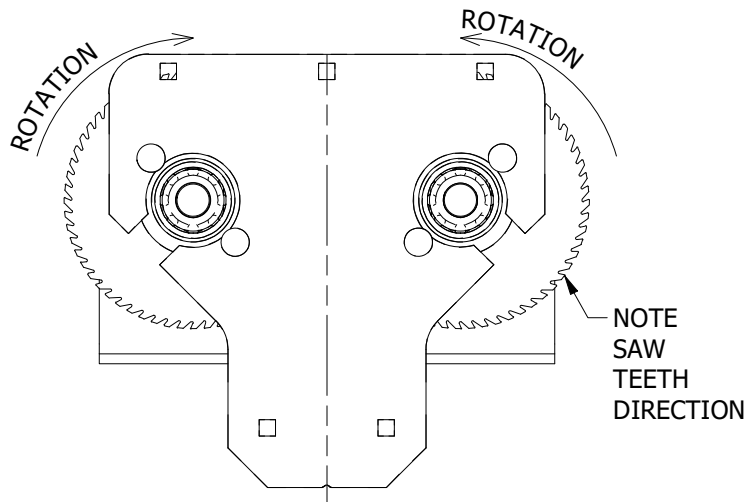
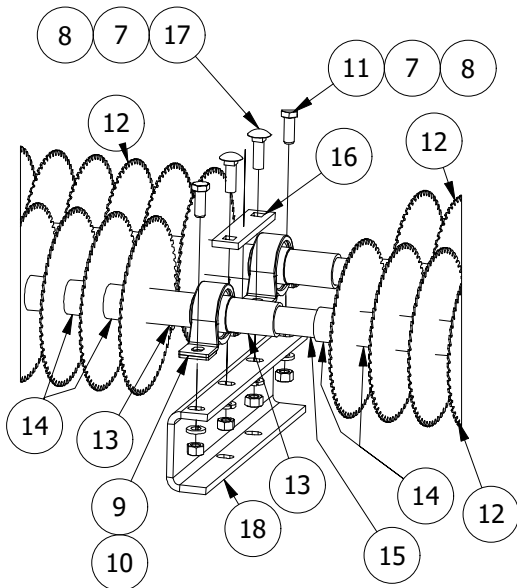
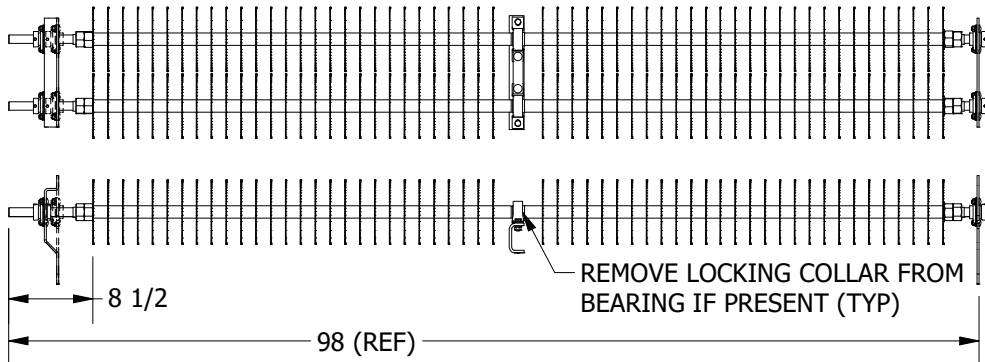
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00031	BRACE, REAR CAM SHAFT	1
2	48-090592	CAPSCREW, 1/2 X 1 1/4 NC G5 PLT	8
3	80-020150	1/2" WHIZ NUT	16
4	74-123-00036	BRACE, REAR LT	1
5	74-123-00037	BRACE, REAR RT	1
6	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	8

STEMMER SAW/MNT ASSY (74-181-00069)

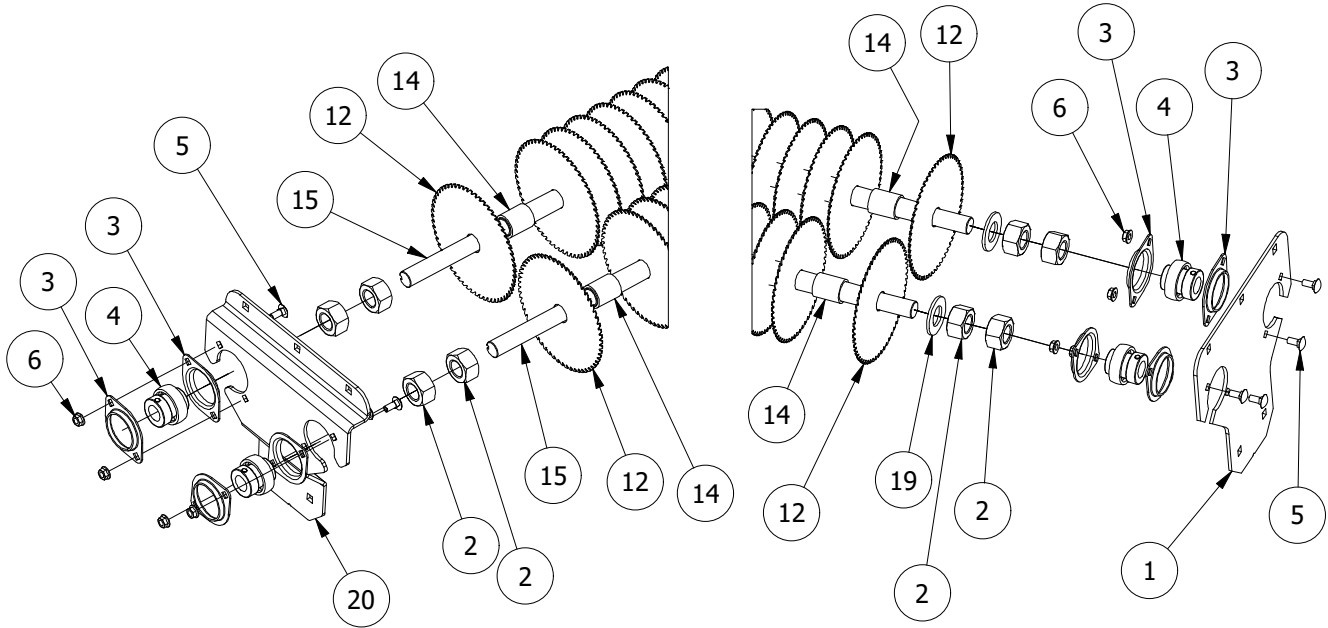


ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-081-017	STEMMER ASSY	1
2	72-080-079	STEMMER BRACE 2018	1
3	78-020300	3/8" WHIZ NUT	12
4	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	12

STEMMER ASSY (72-081-017)

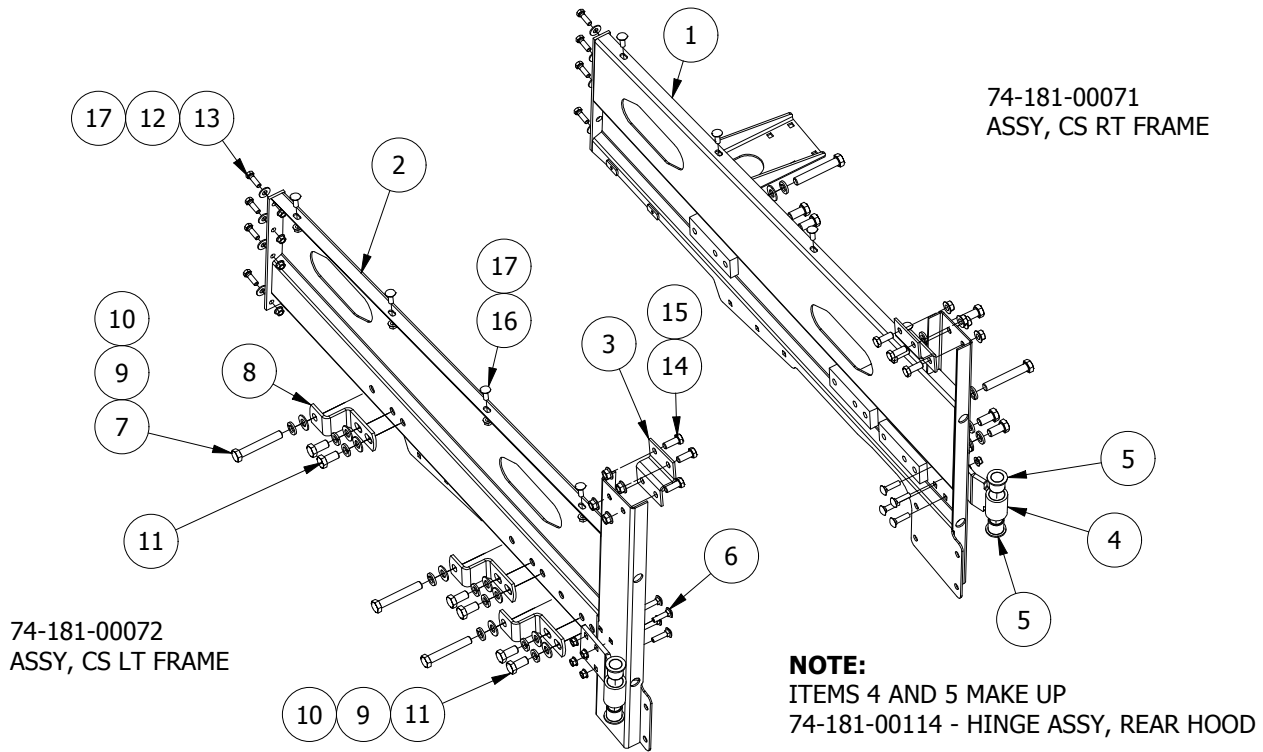


STEMMER ASSY (Cont) (72-081-017)



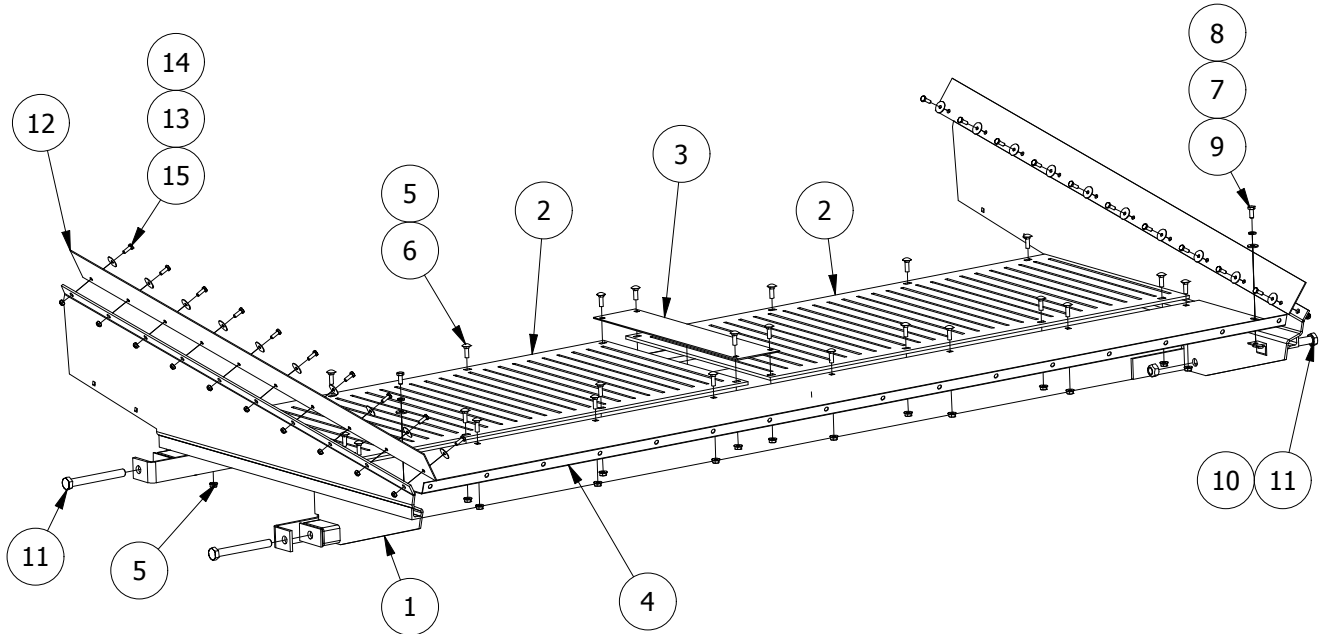
ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-027-184	MOUNT, SAW END	1
2	68-010450	HEXNUT, 1" PLT	8
3	04-051-002	FLANGE, 52 MST	8
4	33-051-052	BEARING, 7/8 BORE	4
5	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	8
6	78-020049	5/16" WHIZ NUT	8
7	66-010150	LOCKWASHER, 3/8 PLT	4
8	68-010150	HEXNUT, 3/8 PLT	4
9	33-051-084	STRAP, PILLOW BLOCK	2
10	21-051-005	UNIT, 1" 205 TRI-PLY BEARING	2
11	48-090100	CAPSCREW, 3/8 X 1 GD5	2
12	33-029-082	SAW, STEMMER 6-1/2"	112
13	33-050-452	MIDDLE SPACER, SAW	4
14	33-050-449	SPACER, SAW	108
15	72-026-019	SHAFT, STEMMER SAW	2
16	33-033-224	CONNECTOR, STEMMER BEARING	1
17	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT	2
18	72-027-183	SUPPORT, STEMMER BEARING	1
19	62-020075	WASHER, 1" HARDENED SAE PLT	2
20	74-127-00650	MOUNT, SAW END OFFSET	1

CLEANING SECTION SIDE FRAME ASEMBLIES (74-181-00071) (74-181-00072)



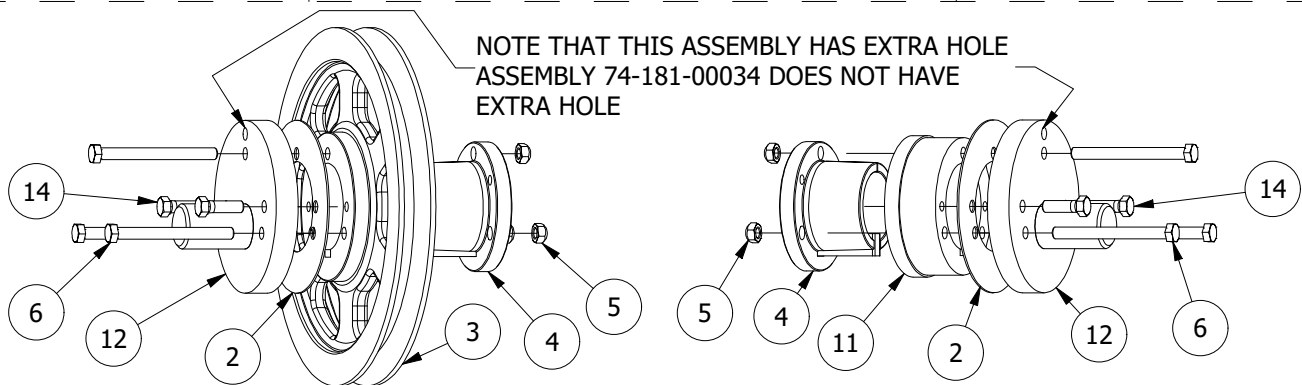
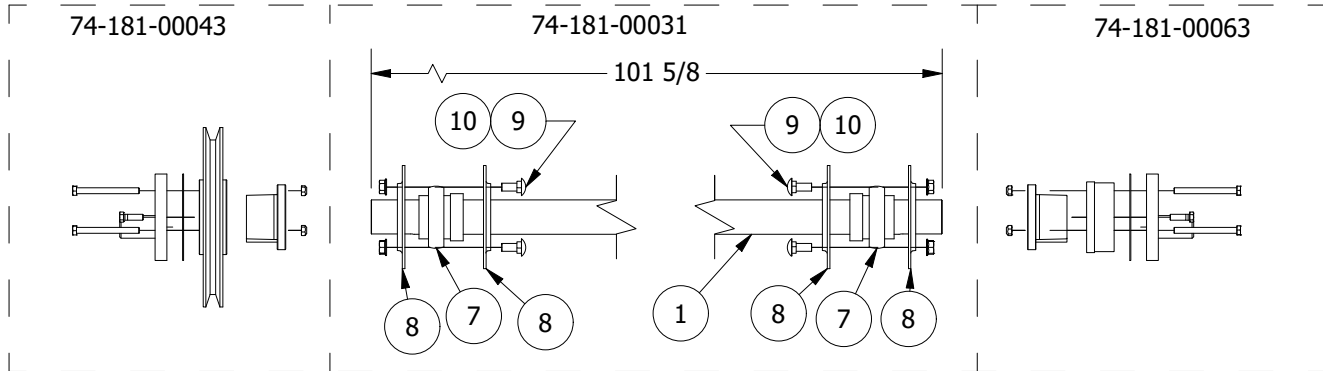
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00018	FRAME, CLEANING RT	1
2	74-180-00028	FRAME, CLEANING LT	1
3	74-127-00057	PLATE, CONNECTOR	2
4	74-180-00091	HINGE, REAR HOOD	2
5	04-050-111	BEARING, ROLLING SHIELD	4
6	52-050045	CARRIAGE BOLT, 3/8 X 1 1/2 NC G5 PLT	8
7	48-200032	CAPSCREW, 5/8 X 4 G8 PLT	6
8	72-023-051	CLAMP, HANGER	6
9	62-020040	FLATWASHER, 5/8 SAE PLT	18
10	66-010300	LOCKWASHER, 5/8 PLT	18
11	48-090910	CAPSCREW, 5/8 X 1-1/4 NC HX HD GD 5 PLT	12
12	62-010100	FLATWASHER, 3/8" STANDARD PLT	8
13	48-090150	CAPSCREW, 3/8 X 1 1/4 NC G5 PLT	8
14	48-090592	CAPSCREW, 1/2 X 1 1/4 NC G5 PLT	8
15	80-020150	1/2" WHIZ NUT	8
16	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	8
17	78-020300	3/8" WHIZ NUT	24

STEMMER BOTTOM ASSY (74-181-00073)



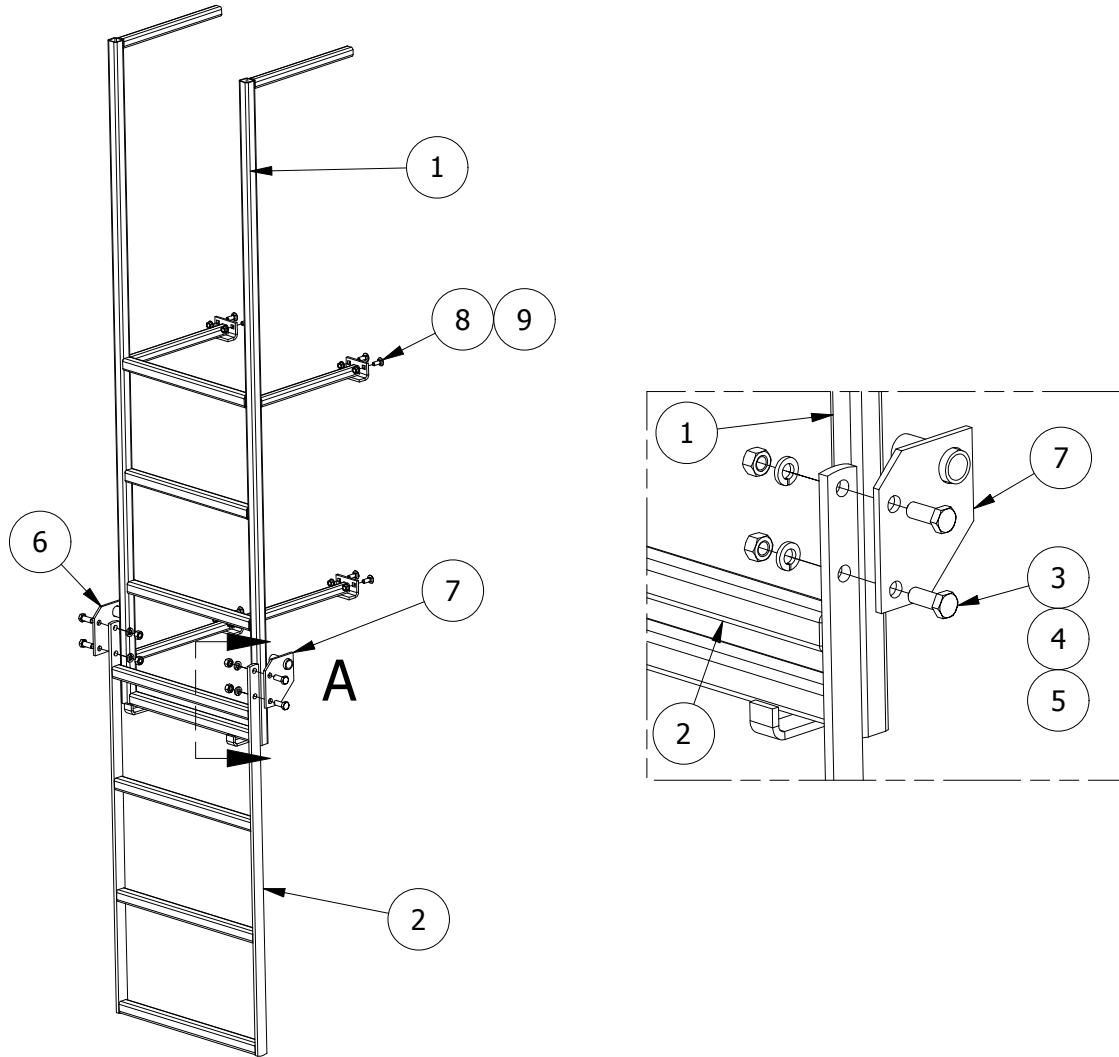
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00027	FRAME, STEMMER BOTTOM	1
2	72-027-193	PLATE, STEMMER SLAT	2
3	72-027-194	PLATE, STEMMER CENTER	1
4	72-027-195	SHEET, STEMMER BACK	1
5	78-020049	5/16" WHIZ NUT	24
6	52-050010	CARRIAGE BOLT, 5/16 X 1 NC G5 PLT	24
7	62-010050	FLATWASHER, 5/16" STD PLT	2
8	66-010100	LOCKWASHER, 5/16 PLT	2
9	48-090043	CAPSCREW, 5/16 X 3/4 NC G5 PLT	2
10	72-020050	LOCKNUT, 5/8 NC STOVER GD C PLT	4
11	48-091150	CAPSCREW, 5/8 X 5 1/2 NC GD 5 PLT	4
12	33-050-187	SEAL, STEMMER	2
13	64-050000	WASHER, 1/4" FENDER	20
14	72-010020	LOCKNUT, 1/4 STOVER GA PLT	20
15	48-090010	CAPSCREW, 1/4 X 3/4 NC G5 PLT	20

CLEANING CAM DRIVE ASSY (74-181-00042)



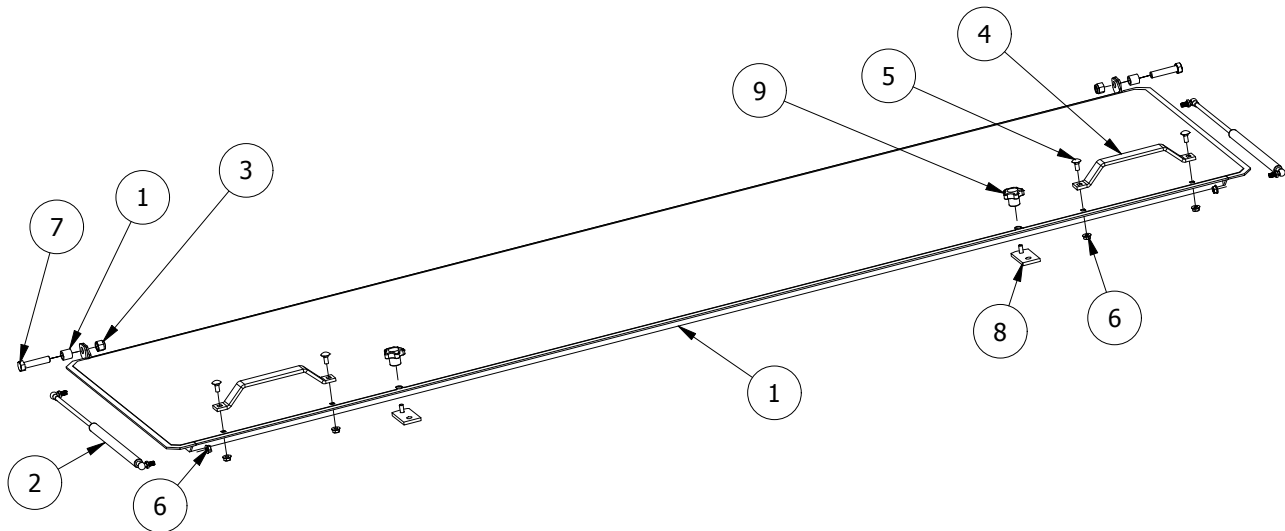
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-126-00014	SHAFT, CAM	1
2	74-127-00166	PLATE, CAM SPACER	2
3	74-153-00001	SHEAVE, 1C110Q1 CAM	1
4	33-053-152	BUSHING, Q1 2 3/16	2
5	72-020030	LOCKNUT, 3/8 STOVER GC PLT	6
6	48-090318	CAPSCREW, 3/8 X 4 NC G8 PLT	6
7	33-051-072	BEARING, 2 3/16 FLANGE	2
8	02-051-036	FLANGE, G100 MSB 4 HOLE	4
9	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	8
10	80-020150	1/2" WHIZ NUT	8
11	74-152-00061	HUB, CAM BUSHING Q1	1
12	74-180-00005	CAM, CLEANING	2
13	64-050-011	LOCTITE, 243 BLUE THREADLOCKER	2
14	48-200024	CAPSCREW, 3/8 X 1 1/4 NC G8 PLT	4

LADDER ASSY (74-181-00047)



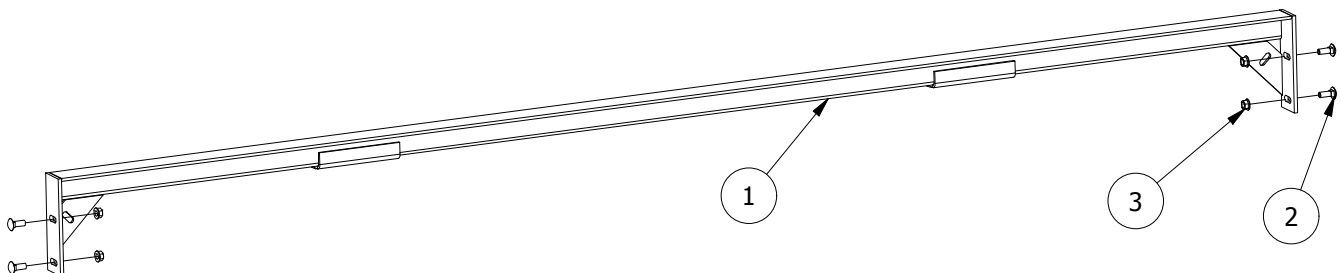
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00034	LADDER, UPPER	1
2	33-070-448	LADDER, LOWER 2012	1
3	48-090592	CAPSCREW, 1/2 X 1 1/4 NC G5 PLT	4
4	68-010250	HEXNUT, 1/2 PLT	4
5	66-010250	LOCKWASHER, 1/2" REGULAR PLT	4
6	33-070-468	LADDER, HINGE LT	1
7	33-070-469	LADDER, HINGE RT	1
8	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	8
9	78-020300	3/8" WHIZ NUT	8

FRONT CYL SHIELD ASSY (74-181-00048)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00062	SHIELD, FRONT CYL	1
2	74-150-00002	SPRING, 8.27 X 60LB GAS	2
3	72-010101	LOCKNUT, 1/2 NC NYLON	2
4	72-023-018	HANDLE, BOLT-ON	2
5	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	4
6	78-020049	5/16" WHIZ NUT	9
7	48-090623	CAPSCREW, 1/2 X 2 1/4 NC G5 PLT	2
8	74-180-00101	STOP, FRONT SHIELD	2
9	33-050-479	KNOB, 5/16-18 PLASTIC	2

DOGHOUSE SUPPORT ASSY (74-181-00056)

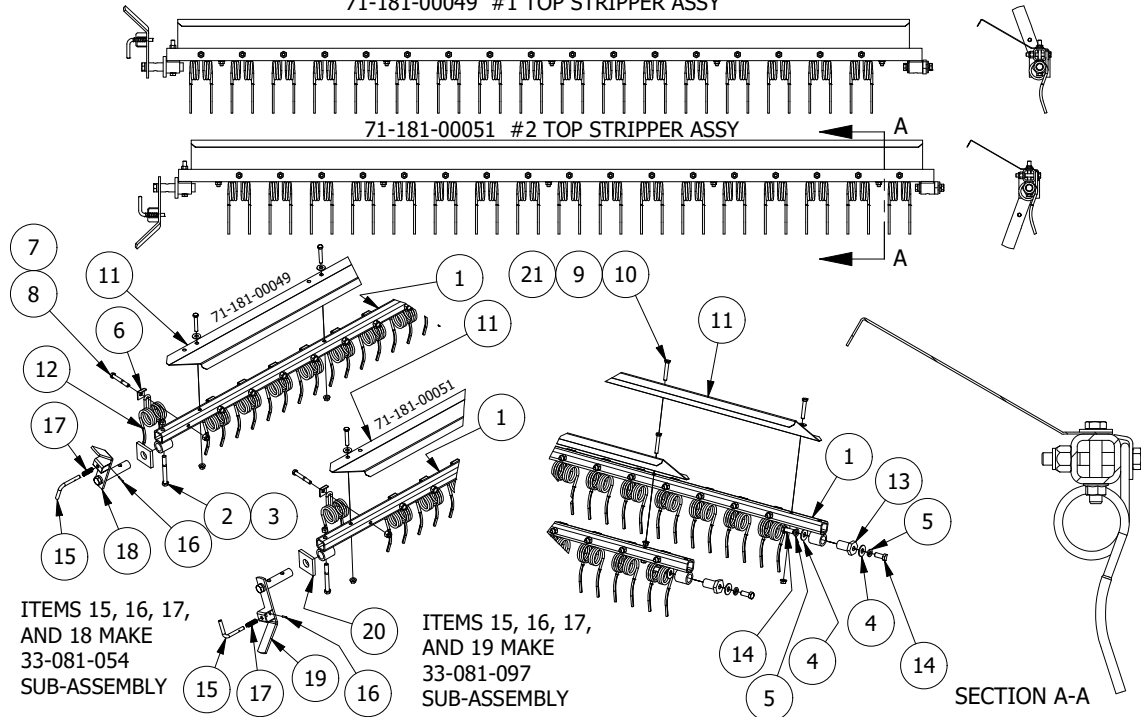


ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00098	BRACE, 6R REAR	1
2	52-050035	CARRIAGE BOLT, 3/8 X 1 NC G5 PLT	4
3	78-020300	3/8" WHIZ NUT	4

TOP STRIPPER ASSEMBLIES

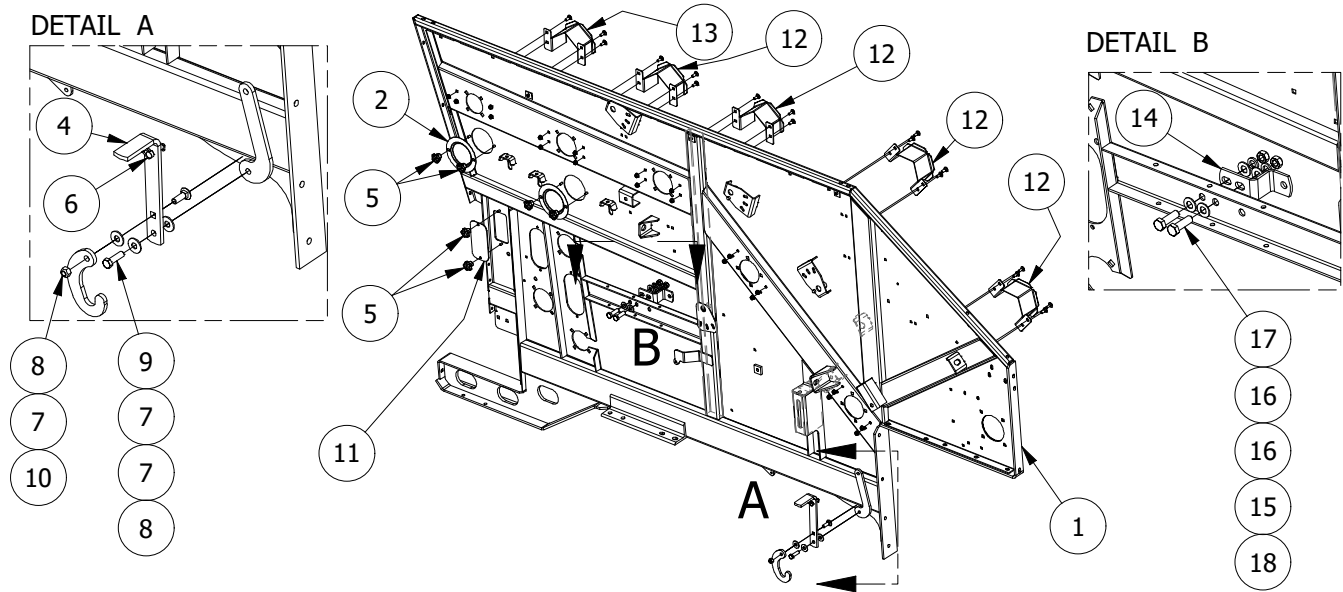
(74-181-00049) (74-181-00051)

71-181-00049 #1 TOP STRIPPER ASSY



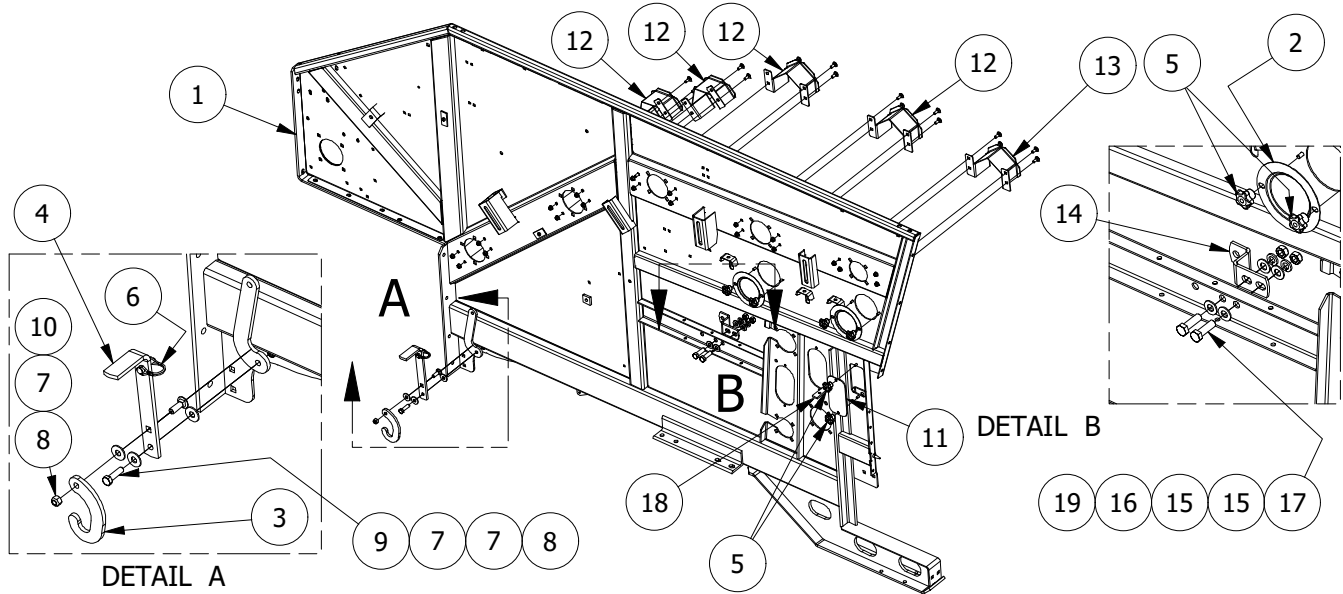
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00040	BAR, INSIDE STRIPPER	2
2	48-090555	CAPSCREW, 7/16 X 4 NC G5 PLT	2
3	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	2
4	62-010200	FLATWASHER, 1/2 STD PLT	4
5	66-010250	LOCKWASHER, 1/2" REGULAR PLT	4
6	33-027-078	STRIPPER SPRING RETAINER	34
7	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	34
8	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	34
9	78-020300	3/8" WHIZ NUT	10
10	48-090210	CAPSCREW, 3/8 X 2 1/4 NC G5 PLT	10
11	74-127-00277	BAFFLE, STRIPPER	2
12	74-150-00004	SPRING, ROUND STRIPPER	34
13	74-126-00019	STRIPPER BUSHING	2
14	48-090592	CAPSCREW, 1/2 X 1 1/4 NC G5 PLT	4
15	33-026-191	PIN, '91 STRIPPER	2
16	17-050-008	ROLL PIN, 1/8 X 3/4 PLT	2
17	33-050-064	SPRING, 1/2 X 1 1/2 COMPRESSION	2
18	33-080-219	HANDLE, STRIPPER	1
19	33-080-411	HANDLE, #8 STRIPPER	1
20	74-123-00093	SPACER, STRIPPER BAR SIDE	2
21	62-010100	FLATWAHSER, 3/8" STANDARD PLTD	10

RT SIDE FRAME ASSY (74-181-00060)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00053	FRAME, RT MAIN	1
2	33-027-342	INSPECTION COVER-G.B.	2
3	74-127-00088	HOOK, CONCAVE LOCK	1
4	74-123-00019	HANDLE, CONCAVE LOCK	1
5	33-050-479	KNOB, 5/16-18 PLASTIC	6
6	72-050-053	PIN, 3/8 X 1 1/8 SNAP PIN	1
7	62-010200	FLATWASHER, 1/2 STD PLT	3
8	72-010100	LOCKNUT, 1/2 NC STOVER GD B PLT	2
9	48-090596	CAPSCREW, 1/2 X 1 3/4 NC G5 PLT	1
10	52-050140	CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT	1
11	74-127-00297	COVER, CS ACCESS	1
12	74-181-00117	ASSY, 2-3/16 BRG SHIELD	4
13	74-181-00116	ASSY, 1-3/4 BRG SHIELD	1
14	72-023-051	CLAMP, HANGER	1
15	72-020050	LOCKNUT, 5/8 NC STOVER GD C PLT	2
16	62-020040	FLATWASHER, 5/8 SAE PLT	4
17	48-090950	CAPSCREW, 5/8 X 2 NC G5 PLT	2
18	66-010300	LOCKWASHER, 5/8 PLT	2

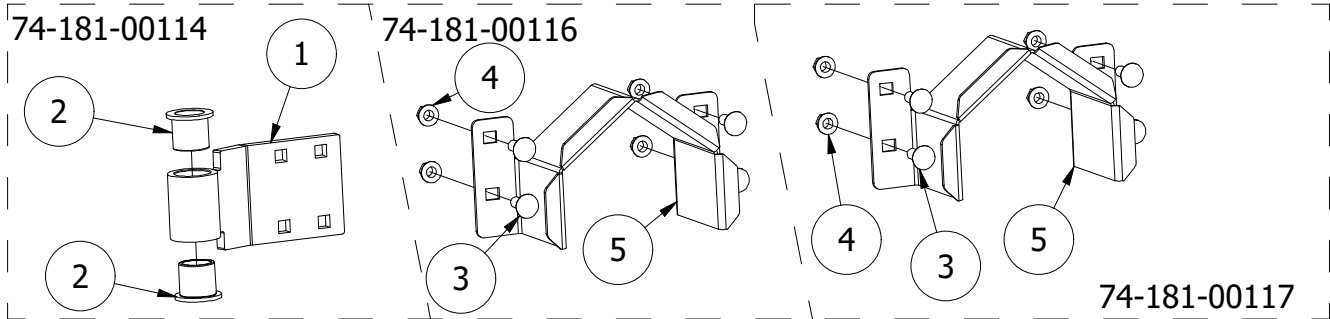
LT SIDE FRAME ASSY (74-181-00061)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00056	FRAME, LT MAIN	1
2	33-027-342	INSPECTION COVER-G.B.	2
3	74-127-00088	HOOK, CONCAVE LOCK	1
4	74-123-00019	HANDLE, CONCAVE LOCK	1
5	33-050-479	KNOB, 5/16-18 PLASTIC	6
6	72-050-053	PIN, 3/8 X 1 1/8 SNAP PIN	1
7	62-010200	FLATWASHER, 1/2 STD PLT	3
8	72-010100	LOCKNUT, 1/2 NC STOVER GD B PLT	2
9	48-090596	CAPSCREW, 1/2 X 1 3/4 NC G5 PLT	1
10	52-050140	CARRIAGE BOLT, 1/2 X 1 1/2 NC G5 PLT	1
11	74-127-00297	COVER, CS ACCESS	1
12	74-181-00117	ASSY, 2-3/16 BRG SHIELD	4
13	74-181-00116	ASSY, 1-3/4 BRG SHIELD	1
14	72-023-051	CLAMP, HANGER	1
15	62-020040	FLATWASHER, 5/8 SAE PLT	4
16	72-020050	LOCKNUT, 5/8 NC STOVER GD C PLT	2
17	48-090950	CAPSCREW, 5/8 X 2 NC G5 PLT	2
18	74-123-00065	MNT, HYD HOSE LONG	1
19	66-010300	LOCKWASHER, 5/8 PLT	2

SIDE FRAME SUB-ASSEMBLIES

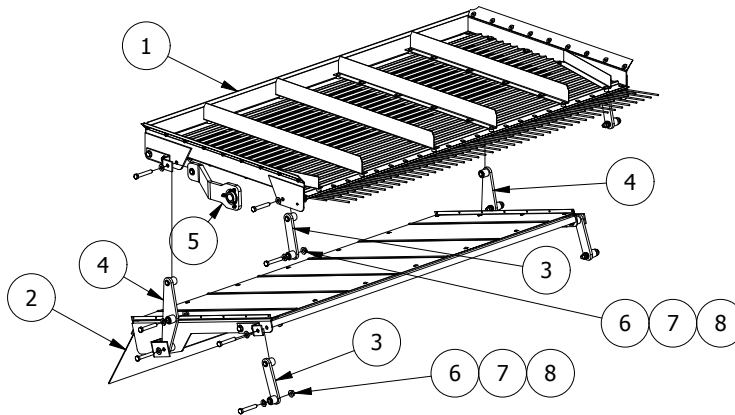
(74-181-00114) (74-181-00116) (74-181-00117)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00091	HINGE, REAR HOOD	1
2	04-050-111	BEARING, ROLLING SHIELD	2
3	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	8
4	78-020300	3/8" WHIZ NUT	8
5	74-127-00765	SHEILD, TENT BRG	2

FRONT CLEANING ASSY

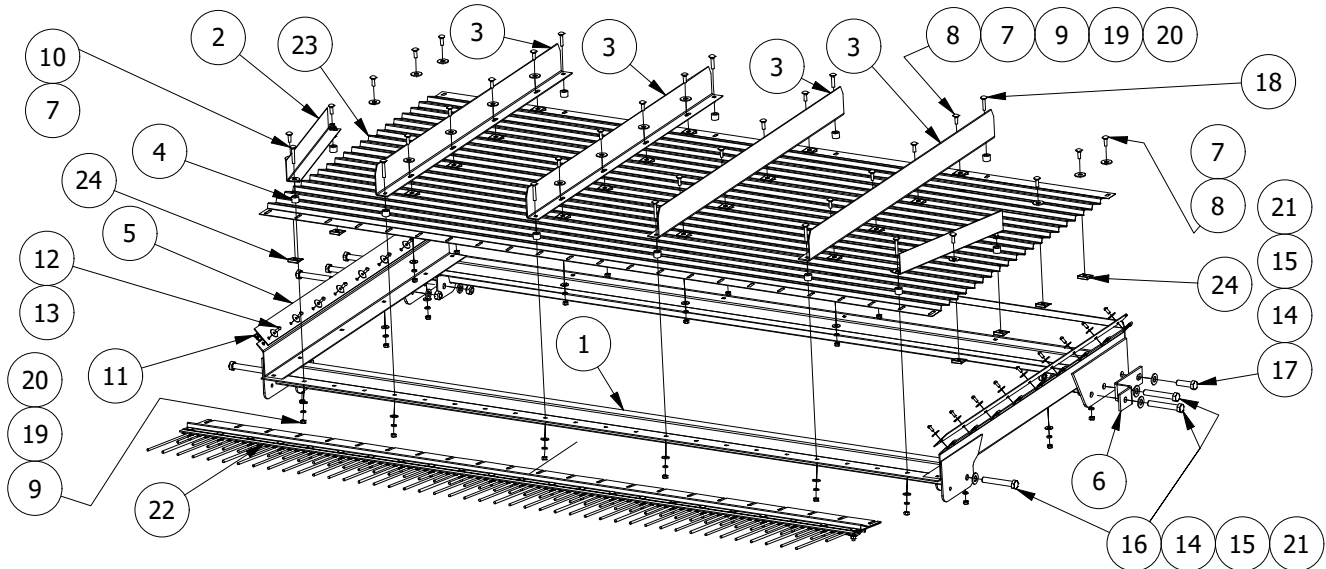
(74-181-00064)



SEE CLEANING SECTION ASSY
FOR PARTS BREAKDOWN
OF 72-081-021 AND
72-081-022

ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-181-00038	ASSY, SHAKER TOP	1
2	74-181-00039	ASSY, DIRT PAN	1
3	72-081-022	ARM ASSY, REAR ROCKER	4
4	72-081-021	ARM ASSY, ROCKER	2
5	74-181-00040	ASSY, SHAKER PUSH ARM	2
6	80-050000	NUT, 5/8 NC FLNG TECHLOCK GRD G PLT	6
7	62-020040	FLATWASHER, 5/8 SAE PLT	6
8	48-200032	CAPSCREW, 5/8 X 4 G8 PLT	6

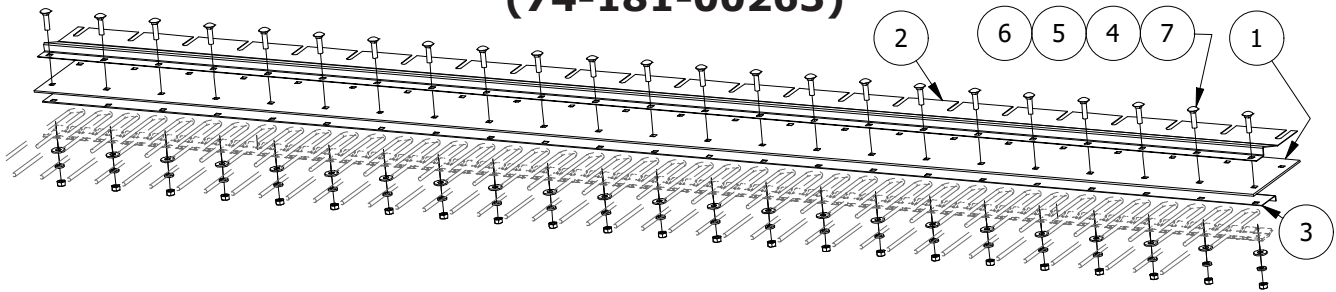
SHAKER TOP ASSY (74-181-00038)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00058	FRAME, SHAKER PAN	1
2	74-127-00152	PANEL, CORNER	2
3	74-127-00151	DIVIDER, PAN	4
4	33-024-513	SPACER, 0.5 I.D. X 0.625	12
5	74-150-00006	SEAL, PAN	2
6	74-123-00010	CLEVIS, PUSH ARM	2
7	62-010150	FLATWASHER, 7/16" STANDARD PLT	28
8	52-050010	CARRIAGE BOLT, 5/16 X 1 NC G5 PLT	24
9	68-010100	HEXNUT, 5/16 PLT	36
10	52-050025	CARRIAGE BOLT, 5/16X2 NC G5 PLT	6
11	33-050-029	"U"-NUT, 1/4"	18
12	58-020101	MACHINE SCREW, 1/4 X 5/8 RND HD	18
13	64-050000	WASHER, 1/4" FENDER	18
14	72-020050	LOCKNUT, 5/8 NC STOVER GD C PLT	8
15	62-020040	FLATWASHER, 5/8 SAE PLT	8
16	48-200032	CAPSCREW, 5/8 X 4 G8 PLT	6
17	48-090950	CAPSCREW, 5/8 X 2 NC G5 PLT	2
18	52-050020	CARRIAGE BOLT, 5/16 X 1 1/2 NC G5 PLT	6
19	66-010100	LOCKWASHER, 5/16 PLT	36
20	62-010050	FLATWASHER, 5/16" STD PLT	36
21	66-010300	LOCKWASHER, 5/8 PLT	8
22	74-181-00263	EXTENSION, SHAKER	1
23	74-127-00773	FLOOR, SHAKER PAN	1
24	64-010025	WASHER, 3/8" BEVEL TYPE A PLN	24

SHAKER EXTENSION

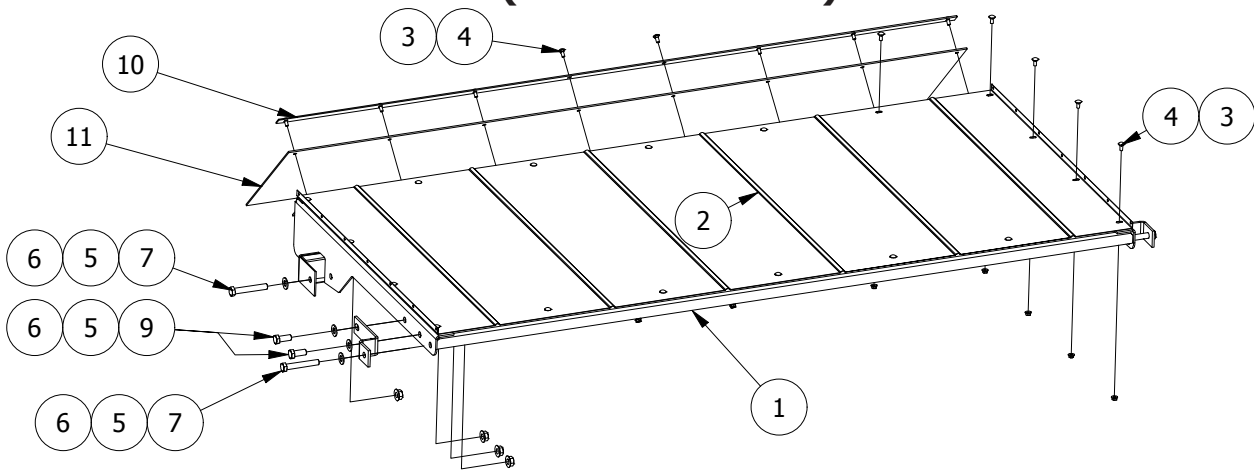
(74-181-00263)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00666	PLATE, SHAKER EXTENSION	1
2	74-127-00667	RIDGE, SHAKER EXTENSION	1
3	74-127-00668	STOP, EXTENSION FINGER	1
4	68-010100	HEXNUT, 5/16 PLT	23
5	66-010100	LOCKWASHER, 5/16 PLT	23
6	62-010050	FLATWASHER, 5/16" STD PLT	23
7	52-050019	CARRIAGE BOLT, 5/16 X 1 1/4 NC G5 PLT	23

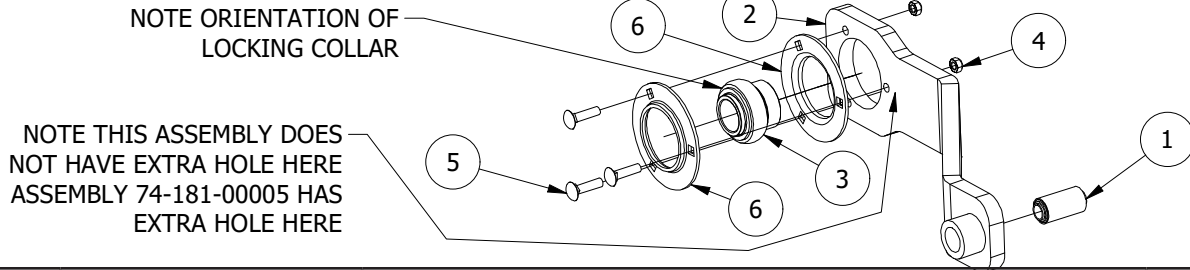
DIRT PAN ASSY

(74-181-00039)



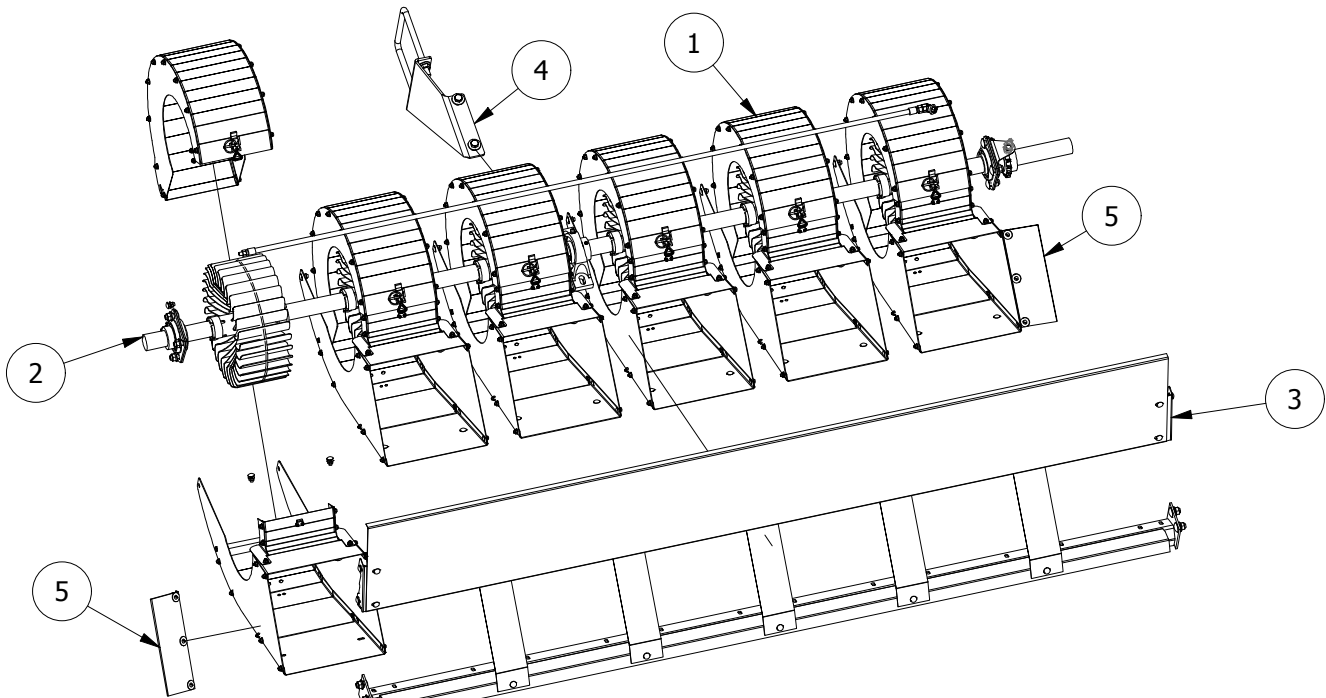
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00059	FRAME, DIRT PAN	1
2	74-127-00156	FLOOR, DIRT PAN	1
3	78-020049	5/16" WHIZ NUT	26
4	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	26
5	80-050000	NUT, 5/8 NC FLNG TECHLOCK GRD G PLT	8
6	62-020040	FLATWASHER, 5/8 SAE PLT	8
7	48-200032	CAPSCREW, 5/8 X 4 G8 PLT	4
8	74-123-00010	CLEVIS, PUSH ARM	2
9	48-090930	CAPSCREW, 5/8 X 1 1/2 NC G5 PLT	4
10	74-127-00301	SUPPORT, CURTAIN	1
11	74-127-00300	CURTAIN, DIRT PAN	1

SHAKER PUSH ARM ASSY (74-181-00040)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-050-103	BUSHING, RUBBER PIVOT	1
2	74-180-00060	ARM, SHAKER PUSH	1
3	33-051-001	1 7/16 BORE BEARING	1
4	72-010050	LOCKNUT, 3/8 STOVER GB PLT	3
5	52-050045	CARRIAGE BOLT, 3/8 X 1 1/2 NC G5 PLT	3
6	02-051-043	FLANGE, HEAVY DUTY 72 MS 3 HOLE	2

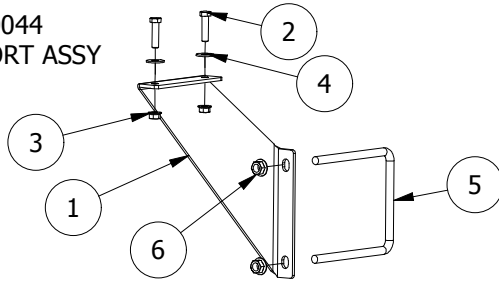
SEPARATOR FAN COMPLETE ASSY (74-181-00065)



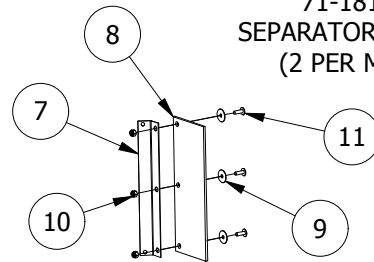
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-181-00030	ASSY, FAN HOUSING	6
2	74-181-00037	SEPARATOR FAN ASSY, 6R	1
3	74-181-00046	ASSY, SF SUPPORT/SHIELD	1
4	74-181-00044	ASSY, CENTER SUPPORT	1
5	74-181-00098	BAFFLE, SEPARATOR FAN	2

SEPARATOR FAN SUB-ASSBMLIES (74-181-00044) (74-181-00098)

71-181-00044
CENTER SUPPORT ASSY

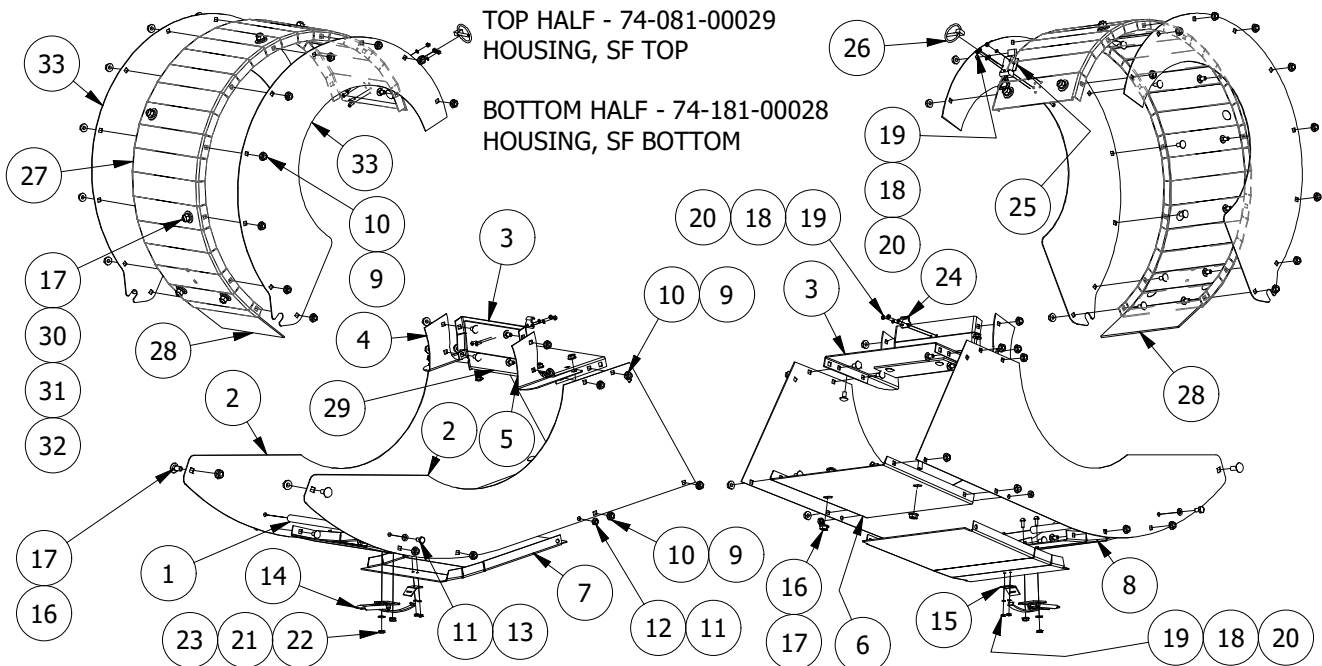


71-181-00098
SEPARATOR FAN BAFFLE
(2 PER MACHINE)



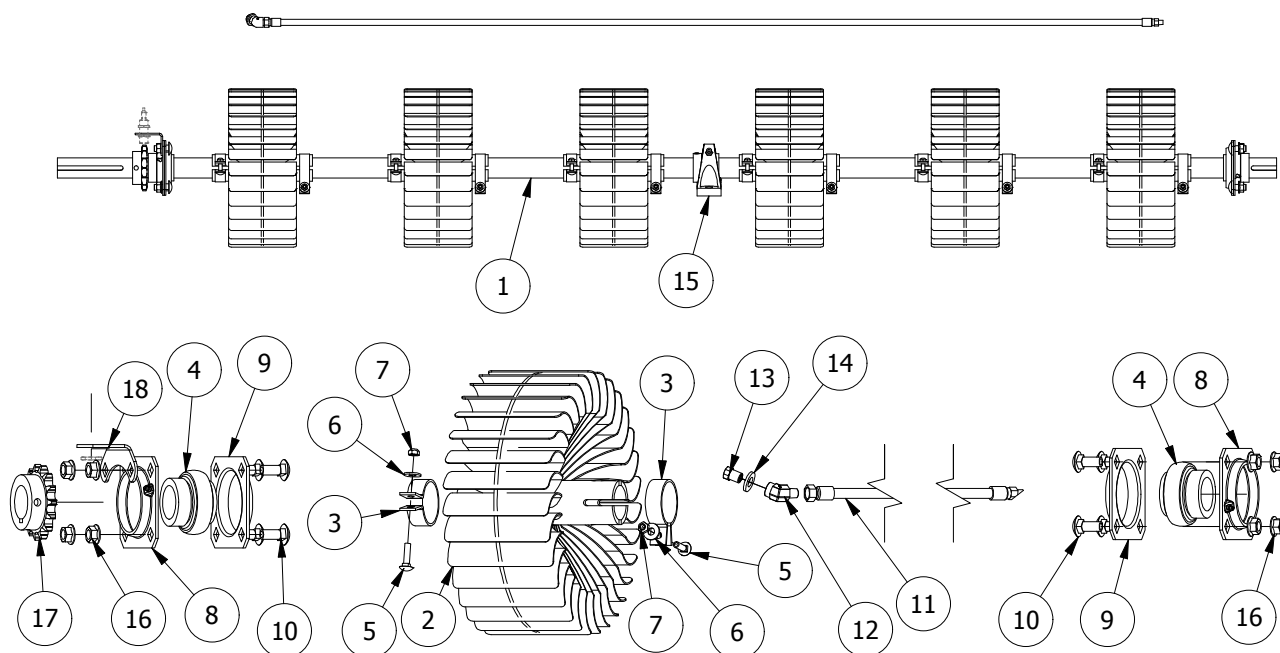
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00049	BRACE, FAN BRG	1
2	48-090600	CAPSCREW, 1/2 X 2 NC G5 PLT	2
3	80-020150	1/2" WHIZ NUT	2
4	62-010200	FLATWASHER, 1/2 STD PLT	2
5	04-050-119	U-BOLT, 5/8 X 7 X 7 G5 PLT	1
6	80-050000	NUT, 5/8 NC FLNG TECHLOCK GRD G PLT	2
7	74-127-00234	BRACKET, SF BAFFLE	1
8	74-127-00235	BAFFLE, SF RUBBER	1
9	64-050000	WASHER, 1/4" FENDER	3
10	72-010055	LOCKNUT, 1/4 NC NYLON	3
11	58-020102	MACHINE SCREW, 1/4 X 3/4 SLOT RD HD	3

FAN HOUSING ASSY (74-181-00030)



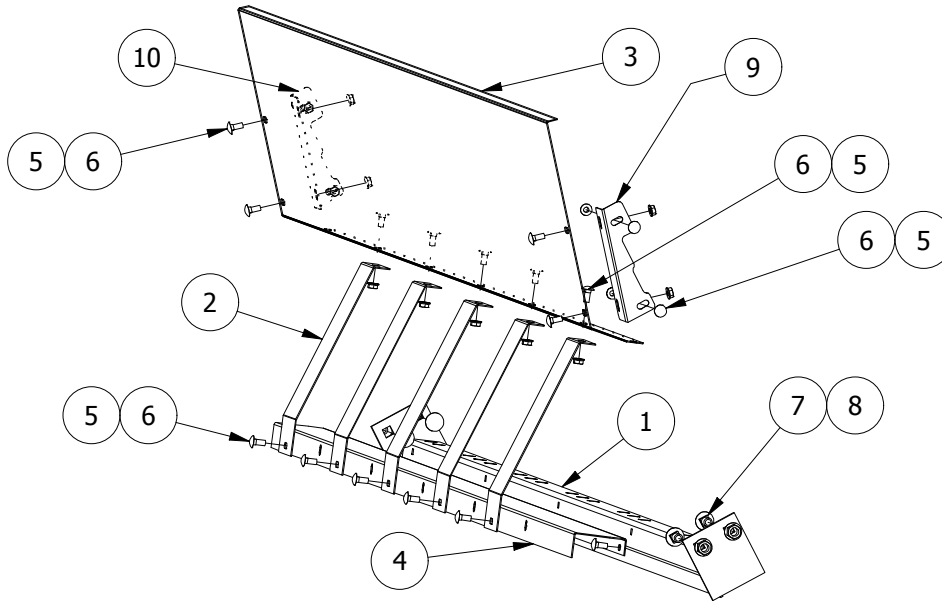
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-126-00004	STOP, TOP HOUSING	1
2	74-127-00037	SIDE, FAN BOTTOM	2
3	74-127-00038	PANEL, TOP FRONT	1
4	74-127-00041	MNT, TOP RT	1
5	74-127-00043	MNT, TOP LT	1
6	74-127-00044	PANEL, BOTTOM A	1
7	74-127-00045	PANEL, BOTTOM DOOR	1
8	74-127-00046	PANEL, BOTTOM B	1
9	52-030005	CARRIAGE BOLT, 1/4 X 1/2 NC GD 5 PLT	38
10	78-020040	1/4" WHIZ NUT	38
11	48-090000	CAPSCREW, 1/4 X 1/2 NC G5 PLT	4
12	72-010020	LOCKNUT, 1/4 STOVER GA PLT	2
13	66-010050	LOCKWASHER, 1/4 PLT	2
14	31-050-102	LATCH, HOPPER	1
15	33-050-059	LATCH STRIKE	1
16	78-020049	5/16" WHIZ NUT	4
17	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	12
18	66-010005	LOCKWASHER, #6 REGULAR PLT	7
19	68-010005	NUT, #6 NC HEX PLT	7
20	58-010044	SCREW, #6-32X3/8" PAN HEAD STAINLESS	7
21	58-020050	#10 X 1/2 ROUND HD MACHINE SCREW	2
22	68-010020	NUT, #10 NC HEX PLT	2
23	66-010025	LOCKWASHER, #10 PLT	2
24	74-150-00020	STRIKE, LATCH	1
25	74-150-00019	CATCH, LATCH	1
26	04-050-015	KLIK PIN, 3/16 X 1-1/4	1
27	74-127-00510	PANEL, TOP CURVED (L)	1
28	74-127-00511	LINER, TOP CURVED	1
29	74-127-00530	PLATE, FAN CUTOFF	1
30	68-010100	HEXNUT, 5/16 PLT	8
31	62-010050	FLATWASHER, 5/16" STD PLT	8
32	66-010100	LOCKWASHER, 5/16 PLT	8
33	74-127-00532	PANEL. TOP SIDE	2

6 ROW FAN ASSY (74-181-00037)



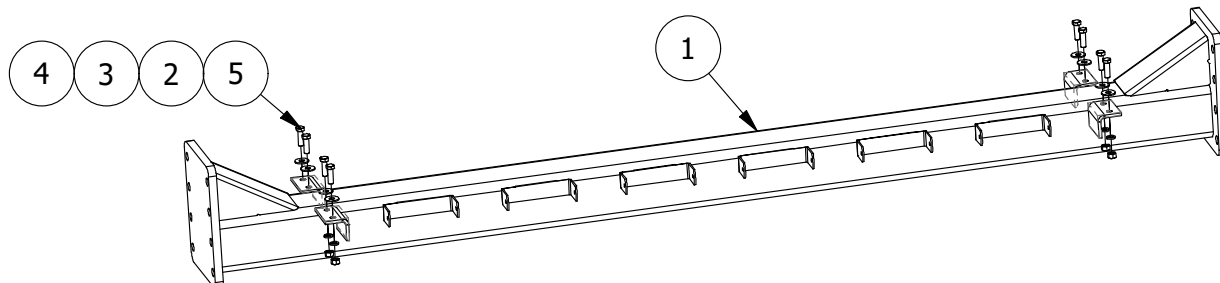
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-126-00011	SHAFT, SEP FAN DRIVE	1
2	33-050-148	ROTOR, WHOLE FAN	6
3	33-050-147	CLAMP, FAN ROTOR	12
4	33-051-068	BEARING, 1 3/4 BORE	2
5	52-050019	CARRIAGE BOLT, 5/16 X 1 1/4 NC G5 PLT	12
6	62-010050	FLATWASHER, 5/16" STD PLT	12
7	72-010025	LOCKNUT, 5/16 STOVER GB PLT	12
8	02-051-037	G-85 MSA-3 4-H FL W/FIT	2
9	02-051-038	FLANGE, G85 MSB BEARING	2
10	52-050125	CARRIAGE BOLT, 1/2 X 1 1/4 NC G5 PLT	8
11	33-059-121	HOSE, 4M3K-2MP-4FP-78	1
12	33-059-120	ADAPTER, 4MP-4FP-45	1
13	33-059-003	ADAPTER, 4MP-2FP	1
14	17-050-003	FLATWASHER, 1/2" HARDENED	1
15	33-051-098	BEARING, 1 3/4 PB R-SEAL LP	1
16	80-020150	1/2" WHIZ NUT	8
17	72-052-006	SPROCKET, 60B15F 1 3/4	1
18	74-127-00376	MNT, TACH SENSOR	1

SF SUPPORT/SHIELD ASSY (74-181-00046)



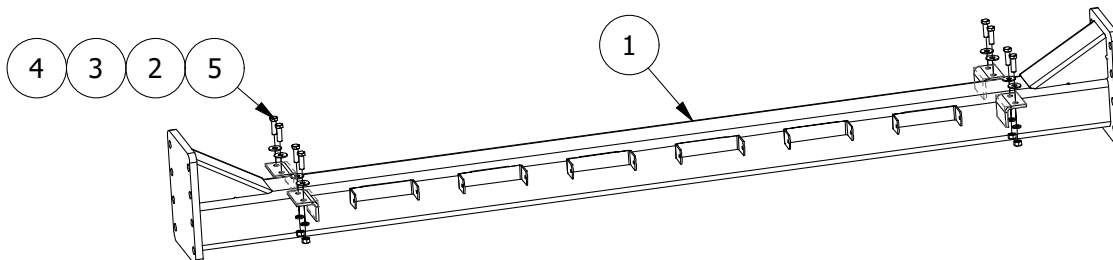
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00033	SUPPORT, SEP FAN REAR	1
2	74-127-00268	SHIELD, SF FAN CENTER	5
3	74-127-00273	SHIELD, TOP SF	1
4	74-127-00086	CHANNEL, SF LOWER	1
5	78-020049	5/16" WHIZ NUT	23
6	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	23
7	52-050123	CARRIAGE BOLT, 1/2 X 1 NC G5 PLT	4
8	80-020150	1/2" WHIZ NUT	4
9	74-127-00274	MNT, RT BAFFLE	1
10	74-127-00303	MNT, LT BAFFLE	1

6R AXLE ASSY (74-181-00074)



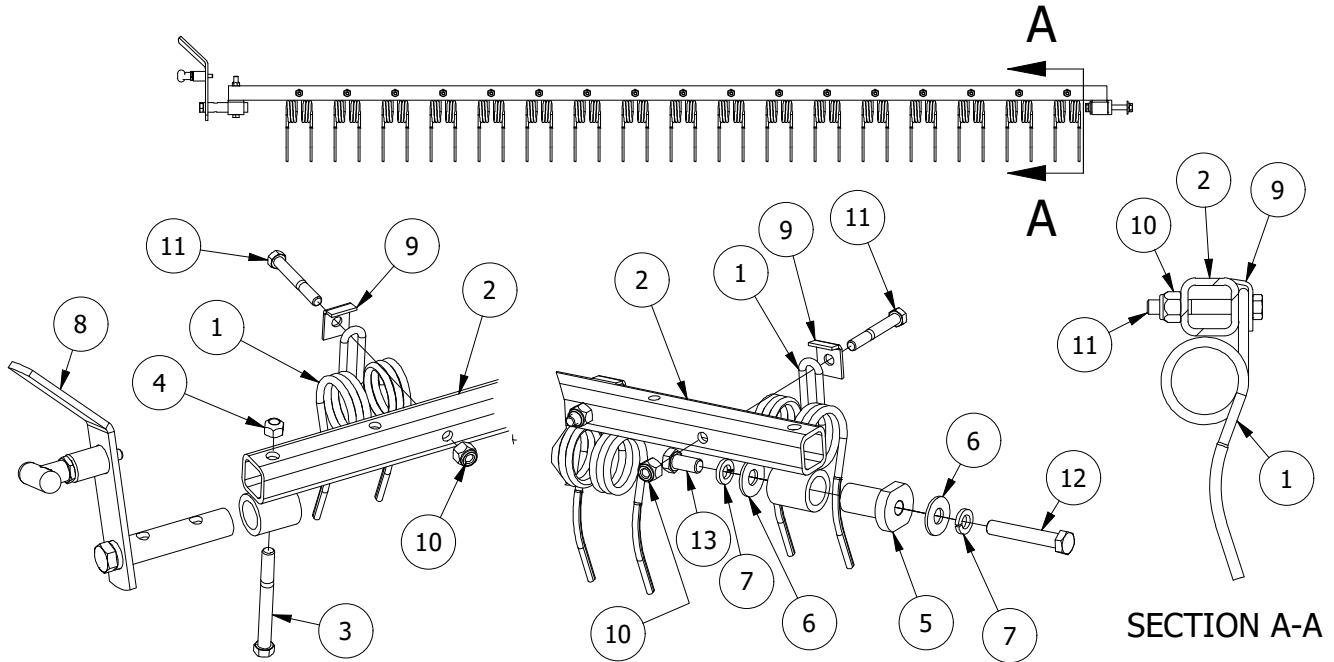
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00001	AXLE, 6R	1
2	66-010300	LOCKWASHER, 5/8 PLT	8
3	62-010250	FLATWASHER, 5/8 STD PLT	8
4	68-010300	HEXNUT, 5/8 PLT	8
5	48-090950	CAPSCREW, 5/8 X 2 NC G5 PLT	8

4R AXLE ASSY (74-181-00215)



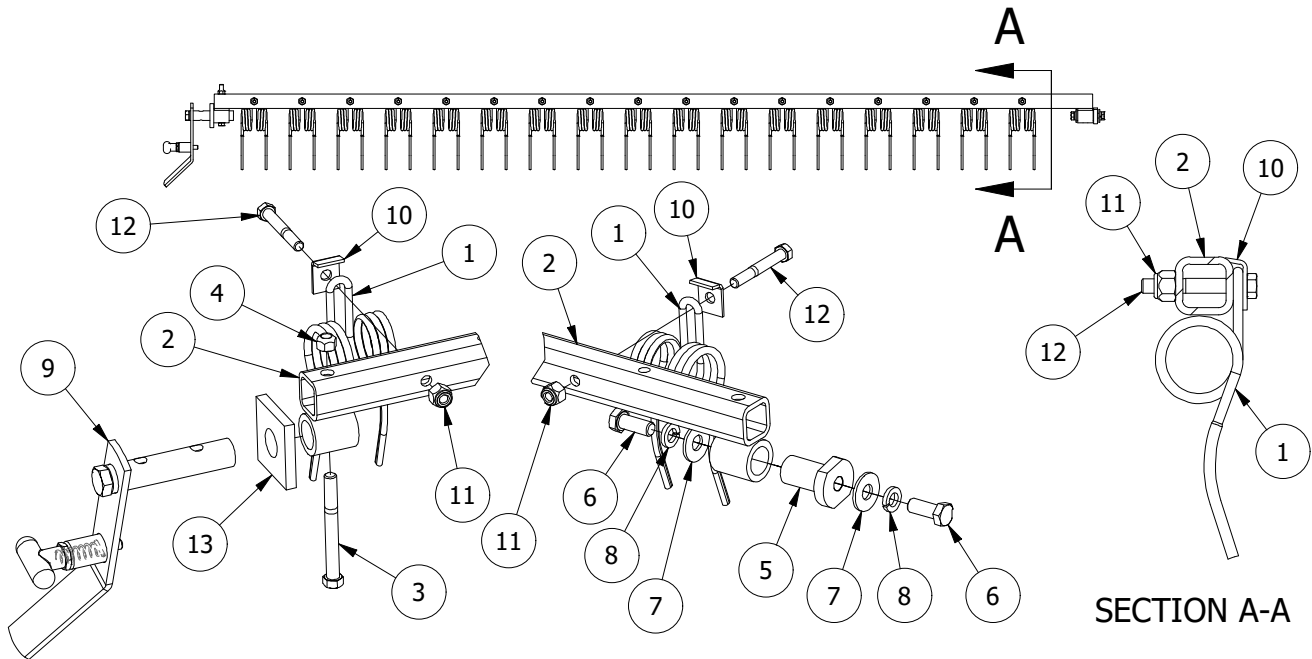
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00157	AXLE, 4R	1
2	66-010300	LOCKWASHER, 5/8 PLT	8
3	62-010250	FLATWASHER, 5/8 STD PLT	8
4	68-010300	HEXNUT, 5/8 PLT	8
5	48-090950	CAPSCREW, 5/8 X 2 NC G5 PLT	8

#2 STRIPPER ASSY (74-181-00083)



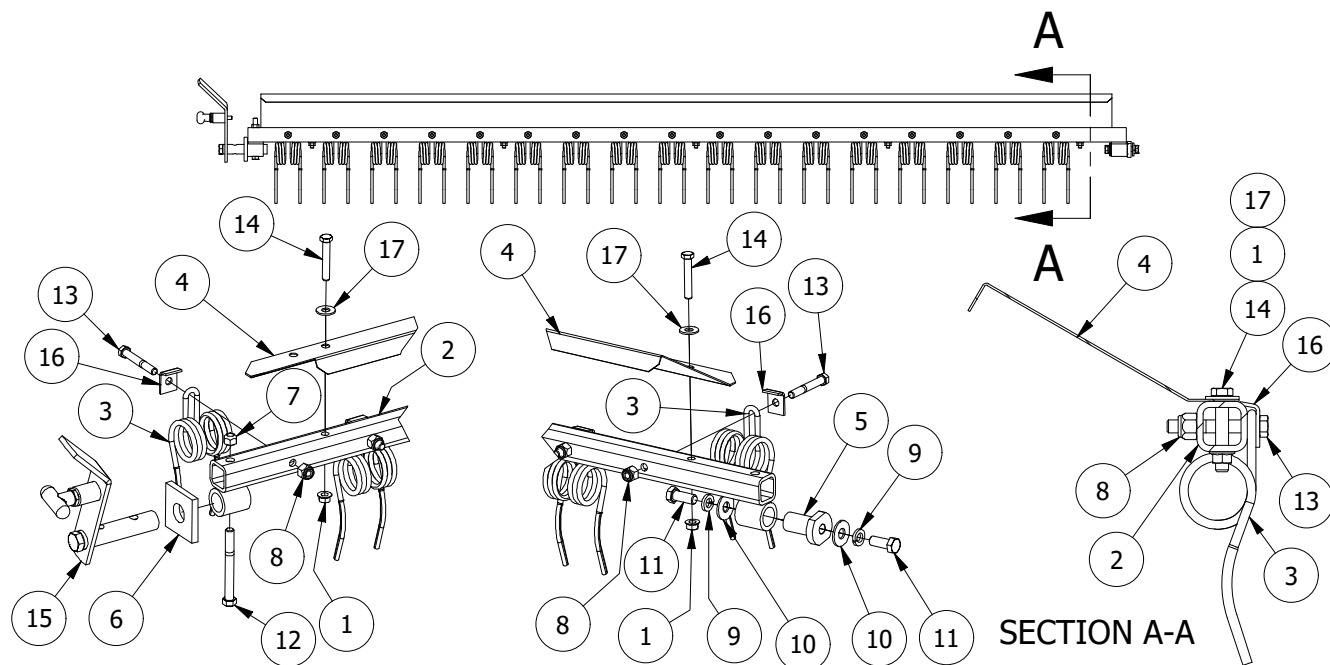
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-150-00004	SPRING, ROUND STRIPPER	17
2	74-180-00040	BAR, INSIDE STRIPPER	1
3	48-090555	CAPSCREW, 7/16 X 4 NC G5 PLT	1
4	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	1
5	74-126-00019	STRIPPER BUSHING	1
6	62-010200	FLATWASHER, 1/2 STD PLT	2
7	66-010250	LOCKWASHER, 1/2" REGULAR PLT	2
8	33-081-097	#8 STRIPPER HANDLE ASSY	1
9	33-027-078	STRIPPER SPRING RETAINER	17
10	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	17
11	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	17
12	48-090650	CAPSCREW, 1/2 X 3 NC G5 PLT	1
13	48-090590	CAPSCREW, 1/2 X 1 NC GD 5 PLT	1

#3 TOP STRIPPER ASSY (74-181-00115)



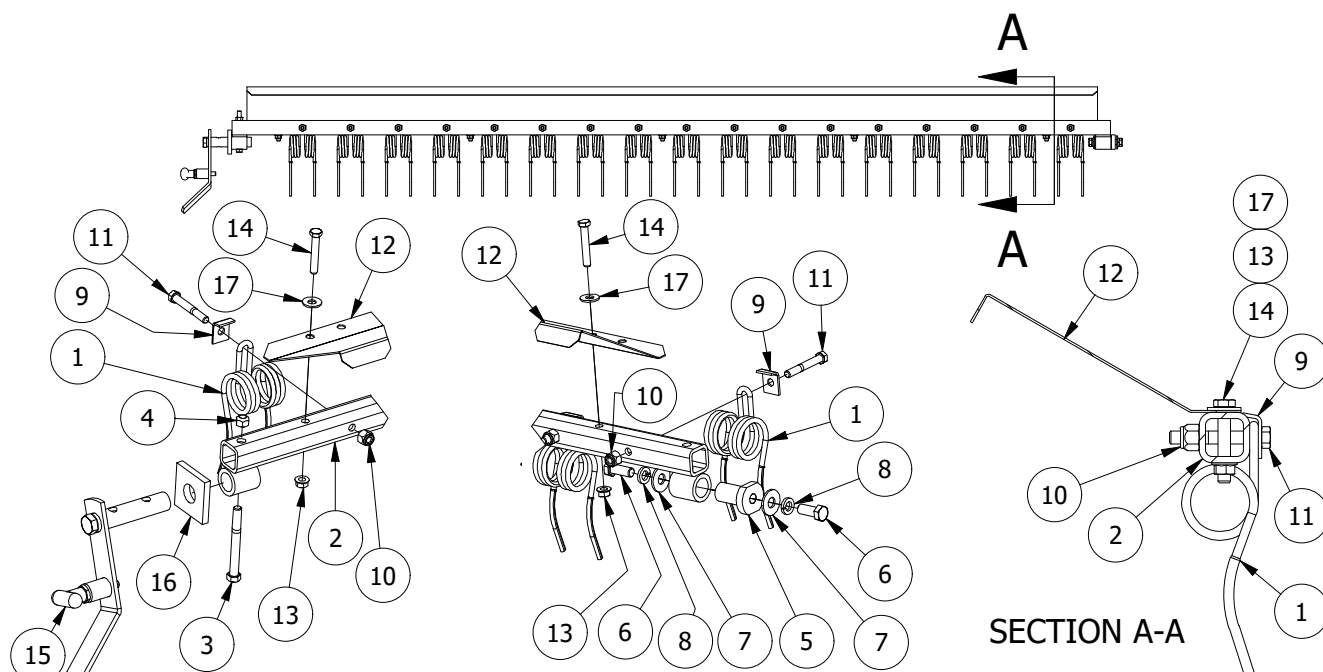
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-150-00004	SPRING, ROUND STRIPPER	17
2	74-180-00040	BAR, INSIDE STRIPPER	1
3	48-090555	CAPSCREW, 7/16 X 4 NC G5 PLT	1
4	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	1
5	74-126-00019	STRIPPER BUSHING	1
6	48-090592	CAPSCREW, 1/2 X 1 1/4 NC G5 PLT	2
7	62-010200	FLATWASHER, 1/2 STD PLT	2
8	66-010250	LOCKWASHER, 1/2" REGULAR PLT	2
9	33-081-054	HANDLE, '88 STRIPPER	1
10	33-027-078	STRIPPER SPRING RETAINER	17
11	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	17
12	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	17
13	74-123-00093	SPACER, STRIPPER BAR SIDE	1

#1 TOP STRIPPER ASSY (74-181-00049)



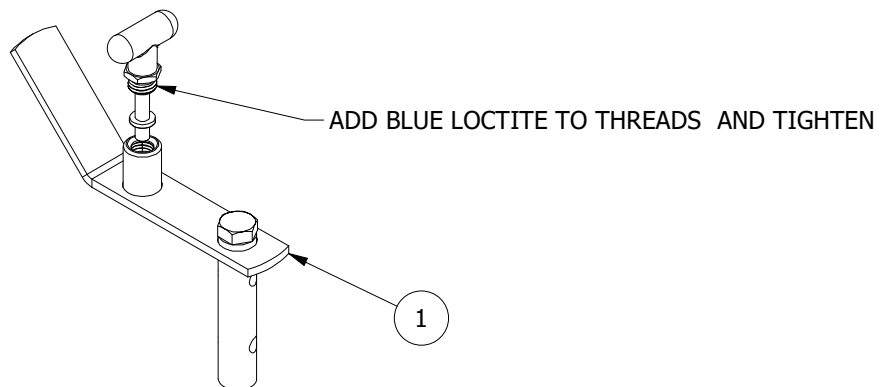
ITEM	PART NUMBER	DESCRIPTION	QTY
1	78-020300	3/8" WHIZ NUT	5
2	74-180-00040	BAR, INSIDE STRIPPER	1
3	74-150-00004	SPRING, ROUND STRIPPER	17
4	74-127-00277	BAFFLE, STRIPPER	1
5	74-126-00019	STRIPPER BUSHING	1
6	74-123-00093	SPACER, STRIPPER BAR SIDE	1
7	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	1
8	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	17
9	66-010250	LOCKWASHER, 1/2" REGULAR PLT	2
10	62-010200	FLATWASHER, 1/2 STD PLT	2
11	48-090592	CAPSCREW, 1/2 X 1 1/4 NC G5 PLT	2
12	48-090555	CAPSCREW, 7/16 X 4 NC G5 PLT	1
13	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	17
14	48-090210	CAPSCREW, 3/8 X 2 1/4 NC G5 PLT	5
15	33-081-054	HANDLE, '88 STRIPPER	1
16	33-027-078	STRIPPER SPRING RETAINER	17
17	62-010100	FLATWASHER, 3/8" STANDARD PLT	5

#2 TOP STRIPPER ASSY (74-181-00051)



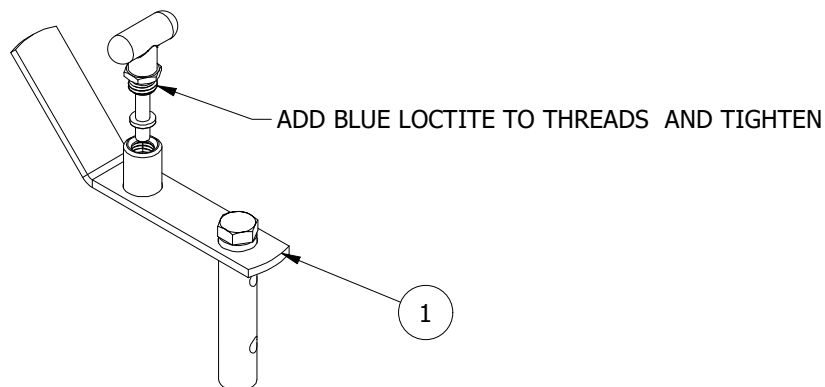
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-150-00004	SPRING, ROUND STRIPPER	17
2	74-180-00040	BAR, INSIDE STRIPPER	1
3	48-090555	CAPSCREW, 7/16 X 4 NC G5 PLT	1
4	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	1
5	74-126-00019	STRIPPER BUSHING	1
6	48-090592	CAPSCREW, 1/2 X 1 1/4 NC G5 PLT	2
7	62-010200	FLATWASHER, 1/2 STD PLT	2
8	66-010250	LOCKWASHER, 1/2" REGULAR PLT	2
9	33-027-078	STRIPPER SPRING RETAINER	17
10	72-010051	LOCKNUT, 3/8 NYLON INSERT HVY PLT	17
11	48-090240	CAPSCREW, 3/8 X 2 3/4 NC G5 PLT	17
12	74-127-00277	BAFFLE, STRIPPER	1
13	78-020300	3/8" WHIZ NUT	5
14	48-090210	CAPSCREW, 3/8 X 2 1/4 NC G5 PLT	5
15	33-081-097	#8 STRIPPER HANDLE ASSY	1
16	74-123-00093	SPACER, STRIPPER BAR SIDE	1
17	62-010100	FLATWASHER, 3/8" STANDARD PLT	5

#8 STRIPPER HANDLE ASSY (33-081-097)



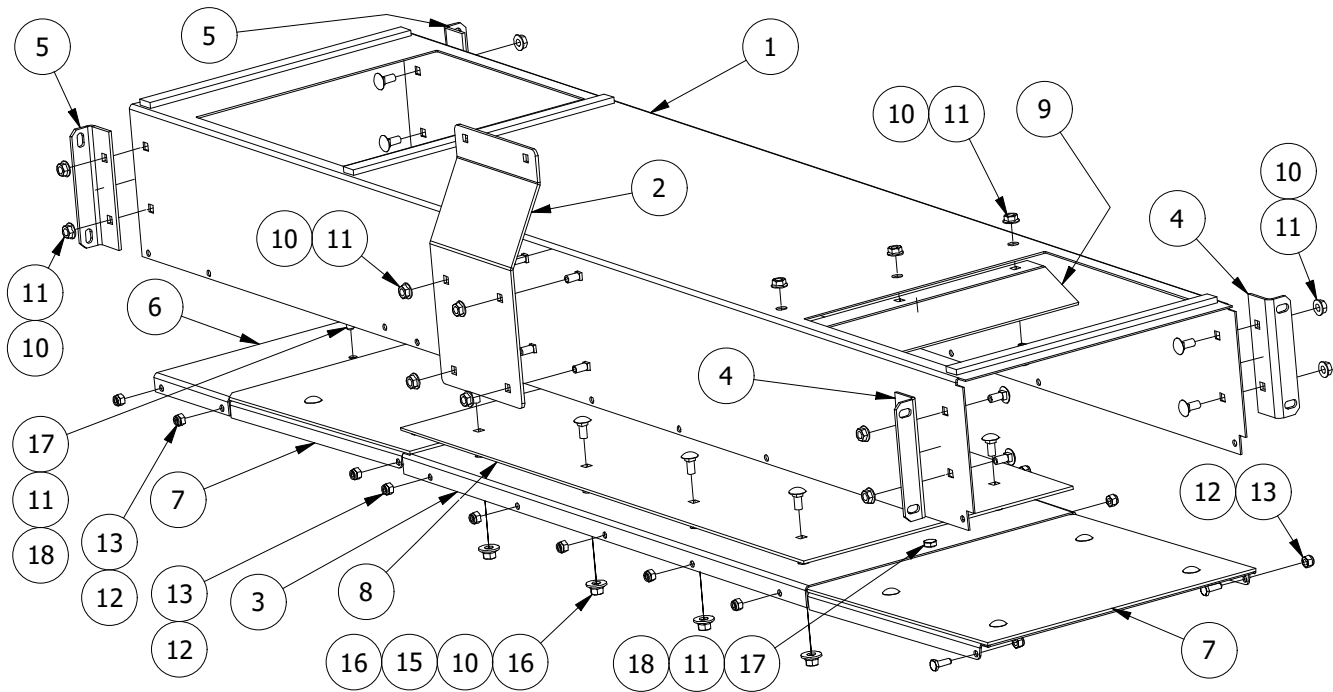
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-180-00017	HANDLE, STRIPPER B	1
2	64-050-011	LOCTITE, 243 BLUE THREADLOCKER	1

'88 STRIPPER HANDLE (33-081-054)



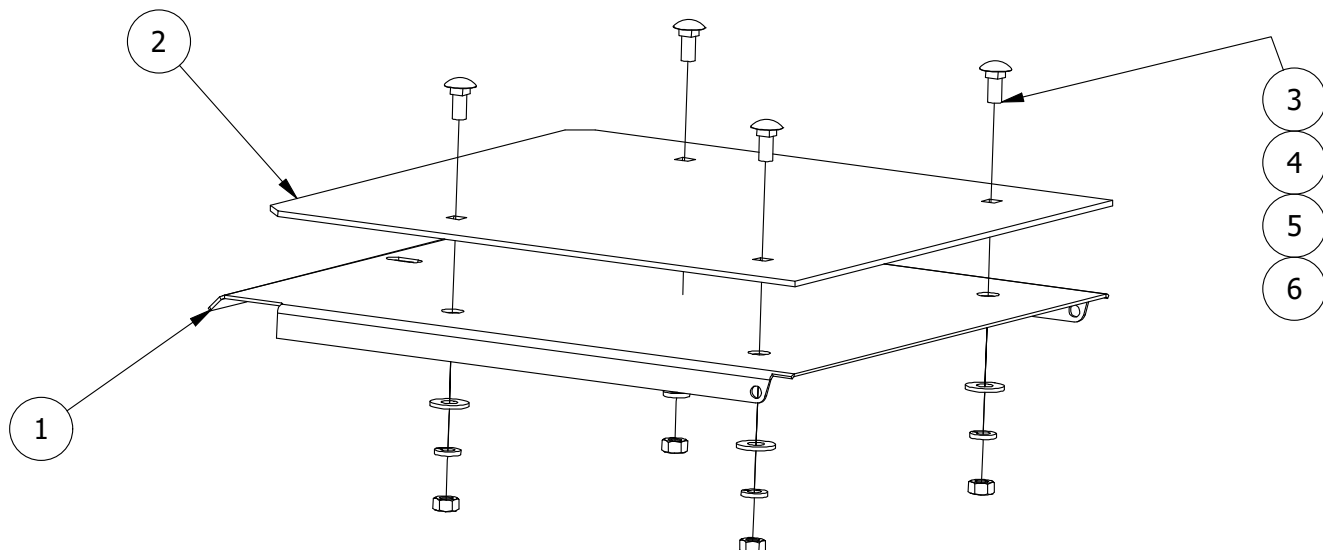
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-180-00013	HANDLE, STRIPPER A	1
2	64-050-011	LOCTITE, 243 BLUE THREADLOCKER	1

CROSSOVER DUCT ASSY 2021 (74-181-00208)



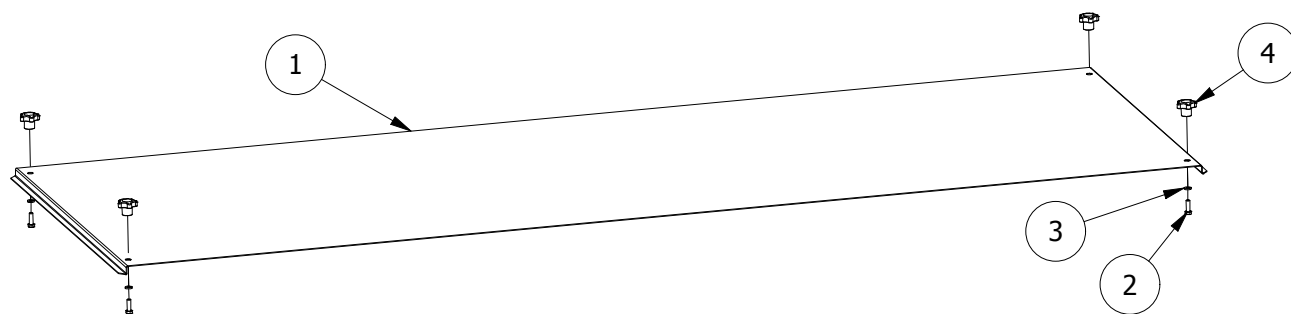
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00155	TOP, CROSSOVER	1
2	74-127-00514	BRKT, CROSSOVER MNT	1
3	74-127-00516	BOTTOM, CROSSOVER	1
4	74-127-00517	ANGLE, CROSSOVER LT	2
5	74-127-00518	ANGLE, CROSSOVER RT	2
6	74-127-00524	BOTTOM END, CROSSOVER	1
7	74-181-00209	DOOR ASSY, CROSSOVER	2
8	74-127-00522	LINER, CROSSOVER MID	1
9	33-028-236	BAFFLE, DROP	1
10	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	23
11	78-020049	5/16" WHIZ NUT	17
12	48-090010	CAPSCREW, 1/4 X 3/4 NC G5 PLT	18
13	72-010055	LOCKNUT, 1/4 NC NYLON	18
14	62-010050	FLATWASHER, 5/16" STD PLT	8
15	66-010100	LOCKWASHER, 5/16 PLT	8
16	68-010100	HEXNUT, 5/16 PLT	8
17	48-090043	CAPSCREW, 5/16 X 3/4 NC G5 PLT	2
18	70-010025	JAM NUT, 5/16 NC HEX PLT	2

CROSSOVER DOOR ASSY (74-181-00209)



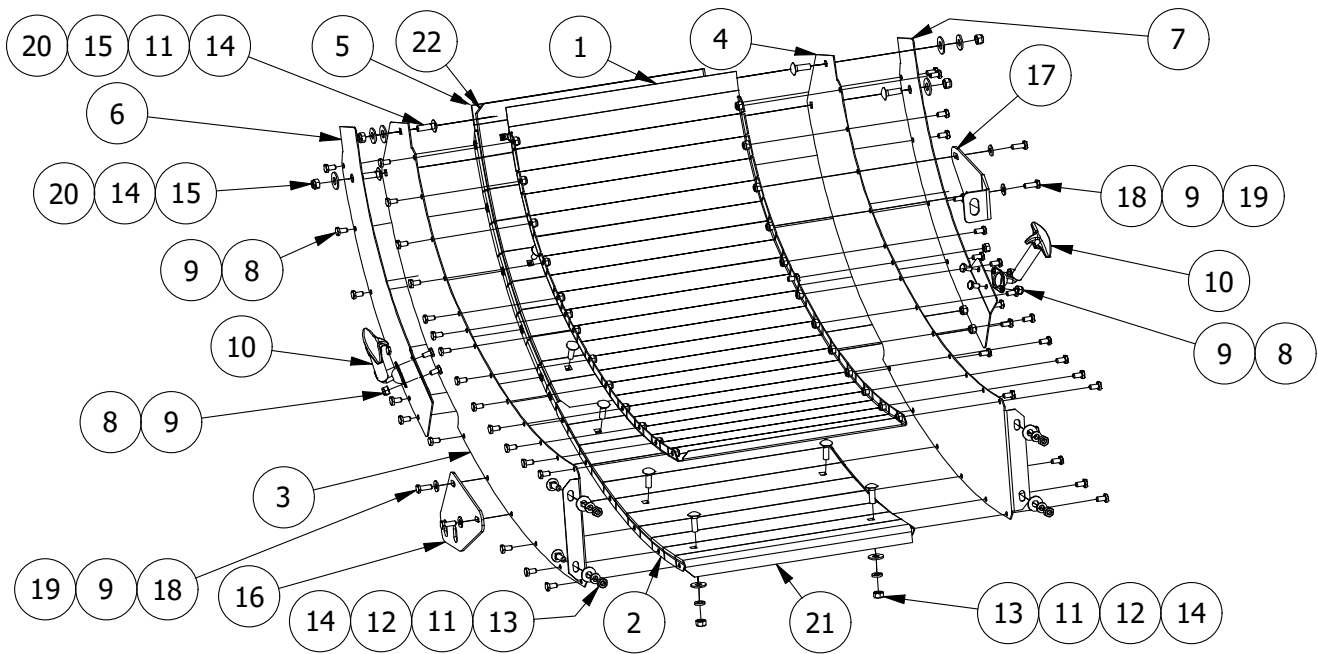
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00515	SHEET, CROSSOVER DOOR	1
2	74-127-00521	LINER, CROSSOVER DOOR	1
3	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	4
4	62-010050	FLATWASHER, 5/16" STD PLT	4
5	66-010100	LOCKWASHER, 5/16 PLT	4
6	68-010100	HEXNUT, 5/16 PLT	4

REAR CYLINDER SHIELD ASSY (74-181-00080)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00036	SHIELD, REAR CYL	1
2	48-090036	CAPSCREW, 5/16 X 1 NC G5 PLT	4
3	66-010100	LOCKWASHER, 5/16 PLT	4
4	33-050-479	KNOB, 5/16-18 PLASTIC	4

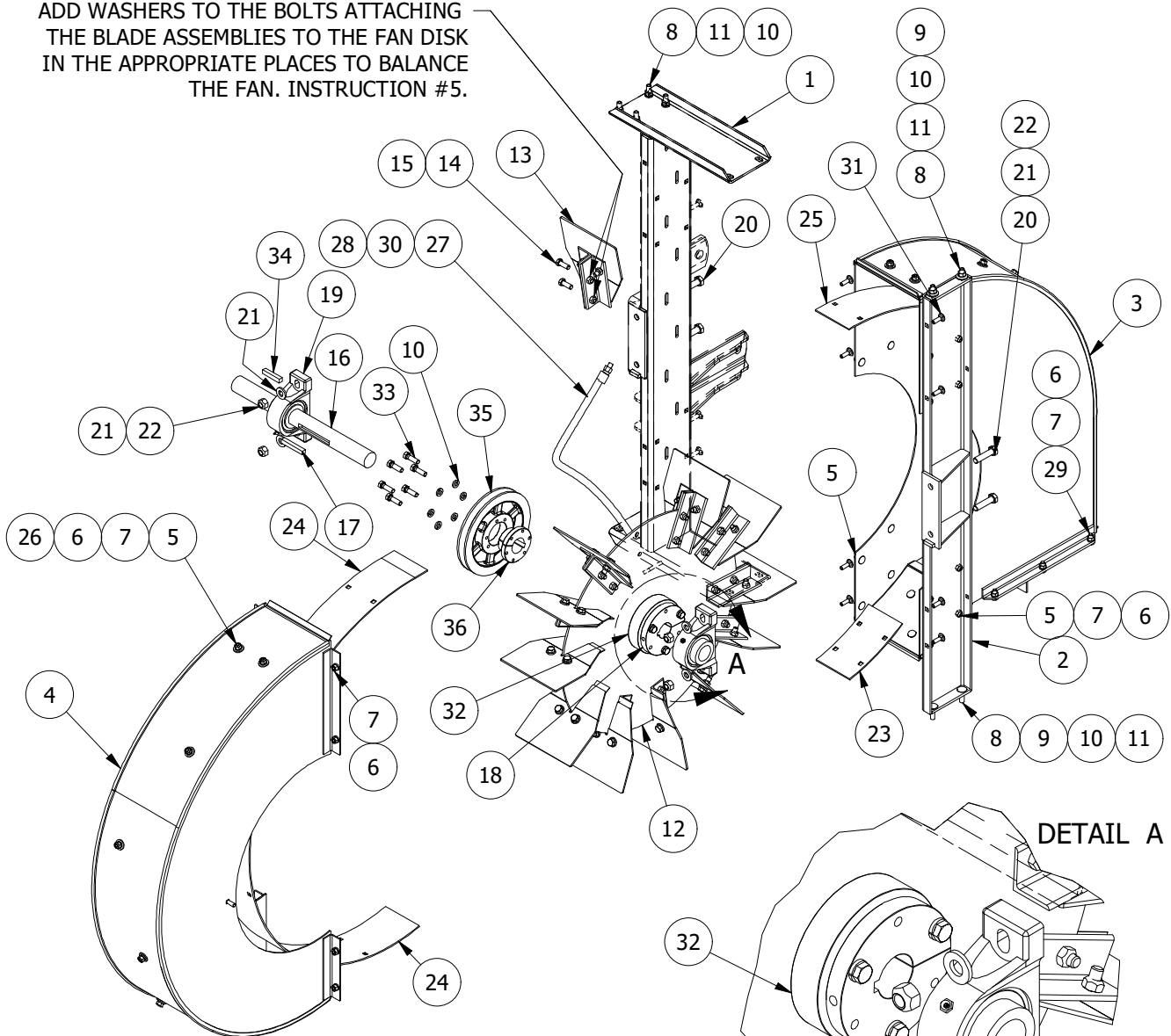
DUCT ELBOW ASSY (74-181-00090)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00179	PANEL, DUCT L TOP	1
2	74-127-00444	PANEL, DUCT L BOTTOM LINER	1
3	74-127-00181	PANEL, DUCT L REAR	1
4	74-127-00182	PANEL, DUCT L FRONT	1
5	74-127-00440	PANEL, ACCESS BOTTOM W/ LINER	1
6	74-127-00538	PANEL, ACCESS REAR 2022	1
7	74-127-00540	PANEL, ACCESS FRONT 2022	1
8	48-090000	CAPSCREW, 1/4 X 1/2 NC G5 PLT	50
9	72-010055	LOCKNUT, 1/4 NC NYLON	54
10	33-050-279	LATCH, TOP DOOR	2
11	62-010050	FLATWASHER, 5/16" STD PLT	18
12	66-010100	LOCKWASHER, 5/16 PLT	16
13	68-010100	HEXNUT, 5/16 PLT	16
14	52-050010	CARRIAGE BOLT, 5/16 X 1 NC G5 PLT	20
15	72-010060	LOCKNUT, 5/16 NC NYLON	4
16	74-127-00187	BRACE, LOWER L	1
17	74-127-00188	BRACE. TOP L	1
18	48-090010	CAPSCREW, 1/4 X 3/4 NC G5 PLT	4
19	62-010010	FLATWASHER, 1/4 STD PLT	4
20	62-010100	FLATWASHER, 3/8" STANDARD PLT	4
21	74-127-00445	LINER, ELBOW BOTTOM	1
22	74-127-00441	LINER, BOTTOM ELBOW	1

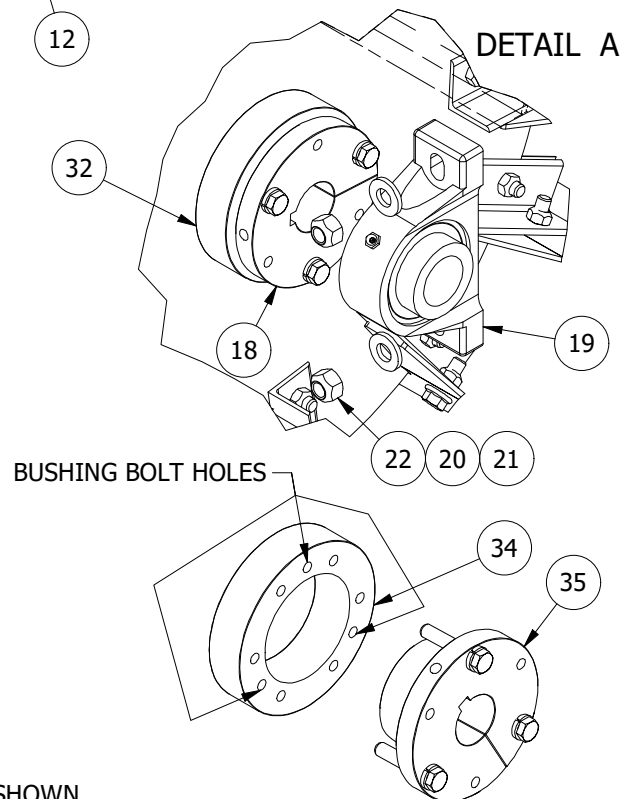
AIR LIFT FAN ASSY (74-181-00088)

ADD WASHERS TO THE BOLTS ATTACHING THE BLADE ASSEMBLIES TO THE FAN DISK IN THE APPROPRIATE PLACES TO BALANCE THE FAN. INSTRUCTION #5.



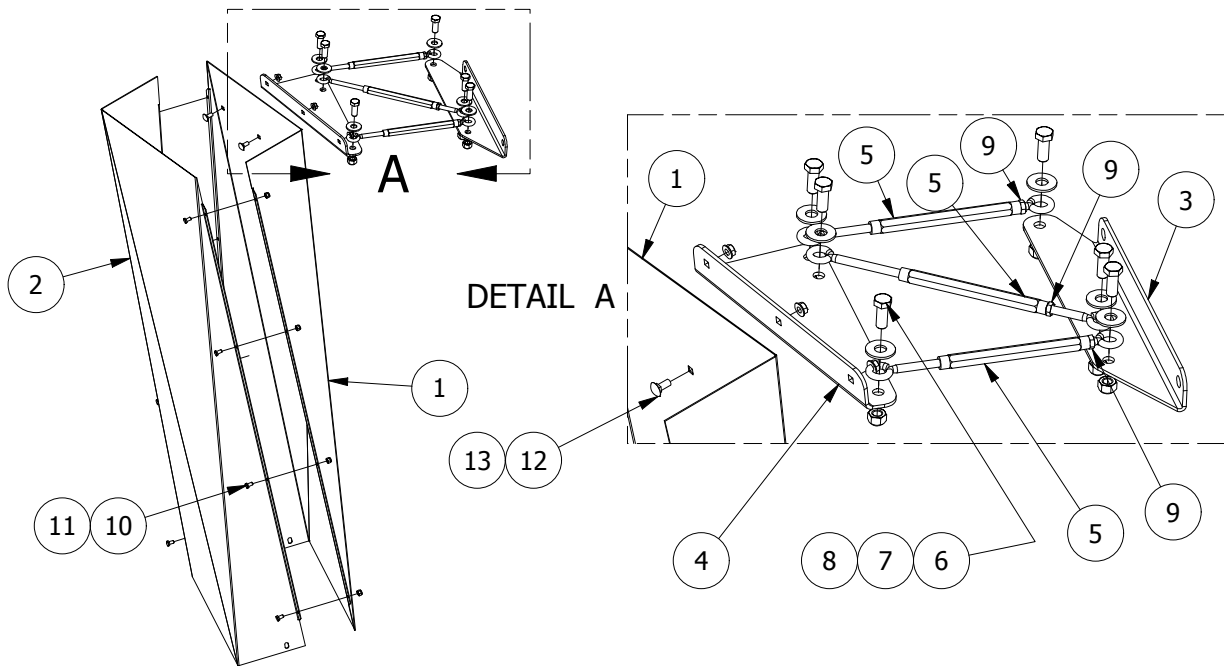
BALANCING INSTRUCTIONS:

1. TAKE ITEM #30, BLADES WITH ANGLES BOLTED ON, AND WEIGH EACH INDIVIDUALLY.
2. ASSEMBLIES WITH EQUAL WEIGHTS ARE BOLTED ON OPPOSITE SIDES OF THE FAN DISK, ITEM #33.
3. PLACE ON BALANCING FIXTURE AFTER BLADES ARE ASSEMBLED ON DISK.
4. IF ROTATION OCCURS THE FAN IS NOT BALANCED.
5. ADD WASHERS, 62-010100, ON THE APPROPRIATE BLADES UNTIL THE ROTATION STOPS.
6. ONCE THE FAN IS BALANCED IT CAN BE ASSEMBLED AS SHOWN.



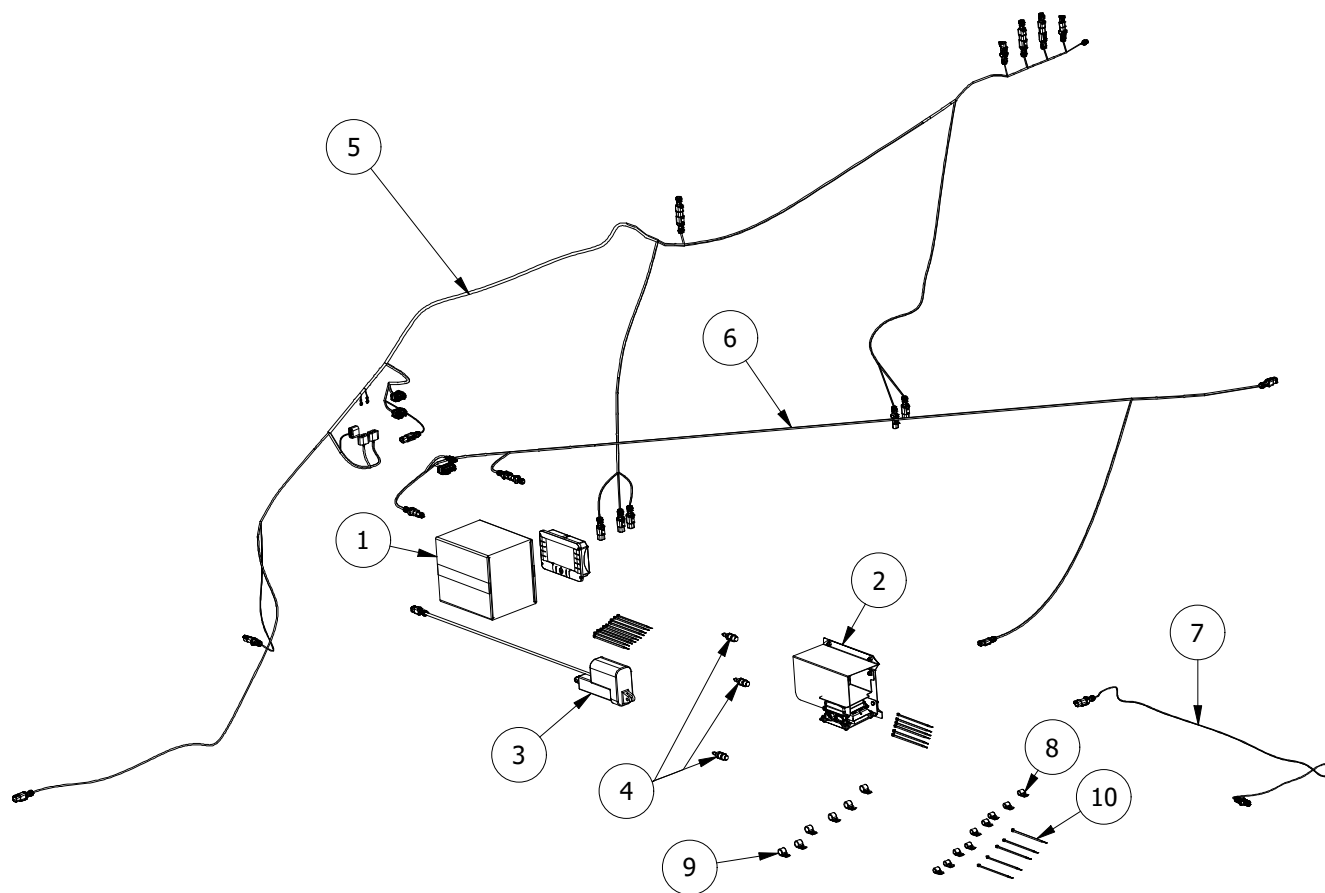
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00181	FRAME, A.L. FAN WELDT	1
2	33-070-356	MOUNT, A.L. FAN BRG.	1
3	33-070-357	HOUSING, A.L. FAN FRONT	1
4	33-070-358	HOUSING, A.L. FAN REAR	1
5	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	36
6	66-010100	LOCKWASHER, 5/16 PLT	50
7	68-010100	HEXNUT, 5/16 PLT	50
8	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT	12
9	62-010100	FLATWASHER, 3/8" STANDARD PLT	4
10	66-010150	LOCKWASHER, 3/8 PLT	18
11	68-010150	HEXNUT, 3/8 PLT	12
12	33-050-526	DISK, LOW DB FAN	1
13	33-081-394	BLADE AND MOUNTS, FAN '08	12
14	48-090100	CAPSCREW, 3/8 X 1 GD5	24
15	72-010050	LOCKNUT, 3/8 STOVER GB PLT	24
16	33-026-389	SHAFT, FAN DISK 1 7/16	1
17	33-026-087	KEY, 3/8" x 2-1/2"	1
18	33-053-034	BUSHING, SF-QD 1-7/16 BORE	1
19	33-051-085	BEARING, PILLOW BLOCK 1.4375	2
20	48-090600	CAPSCREW, 1/2 X 2 NC G5 PLT	4
21	17-050-003	FLATWASHER, 1/2" HARDENED	5
22	72-010100	LOCKNUT, 1/2 NC STOVER GD B PLT	4
23	33-028-974	LINER, A.L. FAN BOTTOM	1
24	33-028-976	LINER, A.L. FAN REAR	1
25	33-028-975	LINER, A.L. FAN FRONT	1
26	62-010050	FLATWASHER, 5/16" STD PLT	20
27	33-059-070	HOSE, 1/4 ID X 24" LONG	1
28	03-050-013	FITTING, 1/8-NPT GREASE	1
29	48-090043	CAPSCREW, 5/16 X 3/4 NC G5 PLT	6
30	33-059-003	ADAPTER, 4MP-2FP	1
31	52-050010	CARRIAGE BOLT, 5/16 X 1 NC G5 PLT	8
32	33-050-453	SF-A WELD ON HUB	1
33	48-090150	CAPSCREW, 3/8 X 1 1/4 NC G5 PLT	6
34	04-026-038	KEY, 3/8 X 2	1
35	74-153-00025	SHEAVE, 1B74SDS	
36	72-053-010	BUSHING, SDS 1 7/16	

TWISTED DUCT ASSY (74-181-00091)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00189	PANEL, TD INSIDE	1
2	74-127-00190	PANEL, TD OUTSIDE	1
3	74-127-00191	MNT, SF TURNBUCKLE	1
4	74-127-00192	MNT, TD TURNBUCKLE	1
5	33-050-494	TURNBUCKLE, 3/8 X 16"	3
6	48-090592	CAPSCREW, 1/2 X 1 1/4 NC G5 PLT	6
7	62-010200	FLATWASHER, 1/2 STD PLT	6
8	72-010100	LOCKNUT, 1/2 NC STOVER GD B PLT	6
9	70-010051	JAM NUT, 3/8 NC HX PLT	3
10	48-090000	CAPSCREW, 1/4 X 1/2 NC G5 PLT	8
11	72-010055	LOCKNUT, 1/4 NC NYLON	8
12	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	3
13	78-020049	5/16" WHIZ NUT	3

ELECTRONIC CONTROL KIT (74-181-00126)

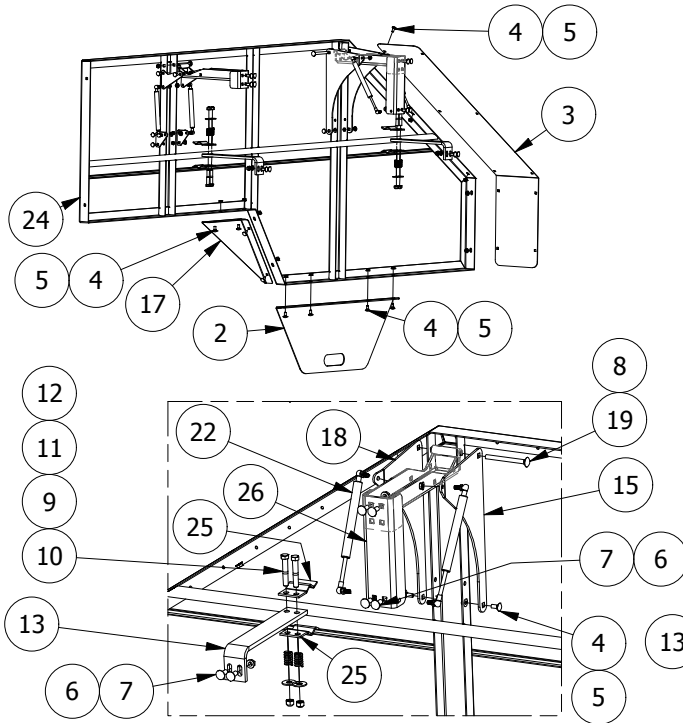


ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-181-00171	PACKAGE, SCREEN AND MOUNT	1
2	74-181-00153	PANEL ASSY, ELECTRONIC	1
3	74-162-00016	ACTUATOR, 4KN WITH DT PLUG	1
4	72-062-002	SENSOR, PROX TACH	3
5	74-162-00026	HARNESS, MAIN 2021	1
6	74-162-00012	HARNESS, CONTROL	1
7	74-162-00013	HARNESS, HEADER	1
8	03-050-446	CLAMP, 1/2" LOOP	9
9	74-150-00038	CLAMP, 3/4" LOOP	6
10	33-050-137	CABLE TIE, 8"	5

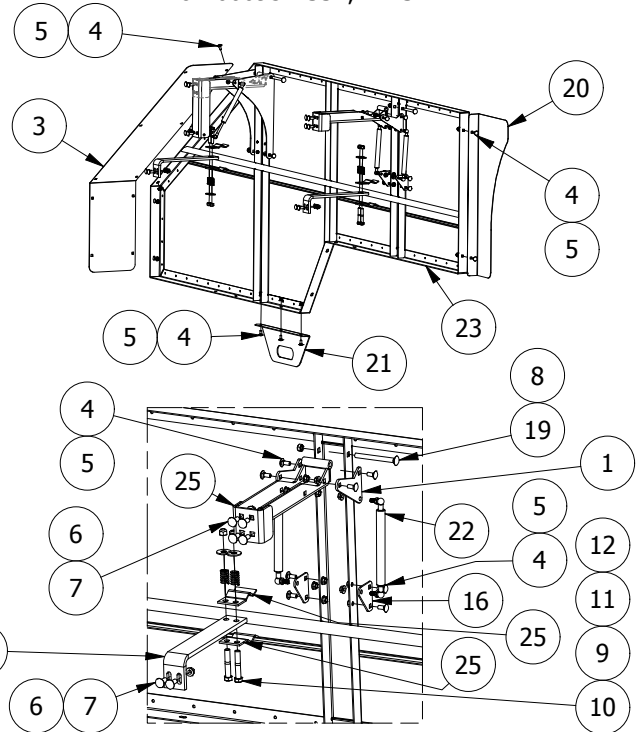
SHIELD ASSEMBLIES

(74-181-00094) (74-181-00093)

74-181-00094 ASSY, LT SHIELD



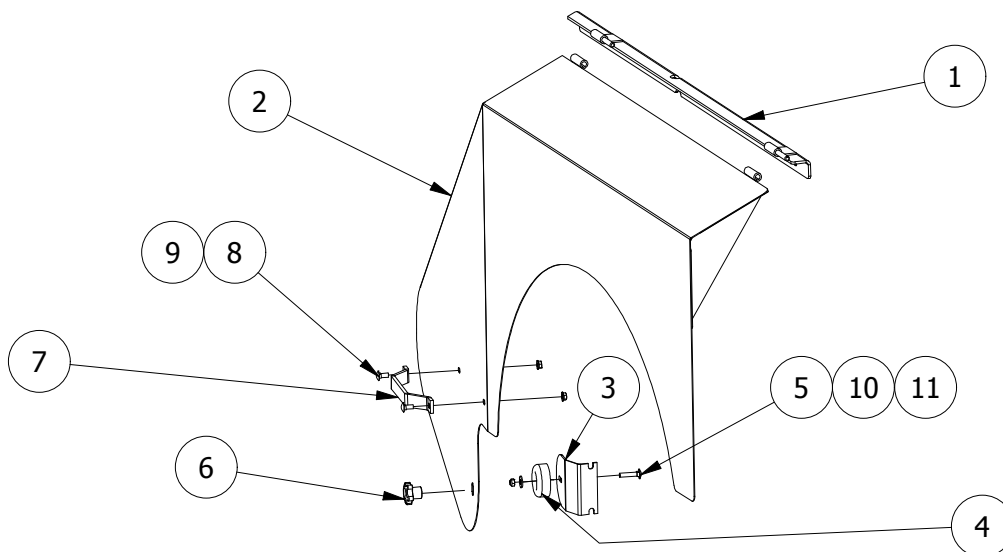
74-181-00093 ASSY, RT SHIELD



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00223	PLATE, SPRING BASE	4
2	74-127-00228	HANDLE, LT SHIELD	1
3	74-127-00227	PANEL, FRONT EXT	2
4	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	43
5	78-020049	5/16" WHIZ NUT	59
6	78-020300	3/8" WHIZ NUT	24
7	52-050035	CARRIAGE BOLT, 3/8 X 1 NC G5 PLT	24
8	72-010050	LOCKNUT, 3/8 STOVER GB PLT	4
9	44-050-001	SPRING, 0.725 X 1.25 COMPRESSION	8
10	48-090520	CAPSCREW, 7/16 X 2 1/2 NC G5 PLT	8
11	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	8
12	62-010150	FLATWASHER, 7/16" STANDARD PLT	8
13	74-123-00039	BASE, SHIELD LATCH	4
14	74-127-00236	PLATE, MNT BOLT EXT	2
15	74-127-00237	PLATE, DOOR LIFT	2
16	74-127-00304	PLATE, REAR SPRING	4
17	74-127-00388	SHIELD, CORNER	1
18	74-127-00391	PLATE, DOOR LIFT OPP	2
19	52-050104	SCREW, 3/8X4 NC CARR GD 5 PLT	4

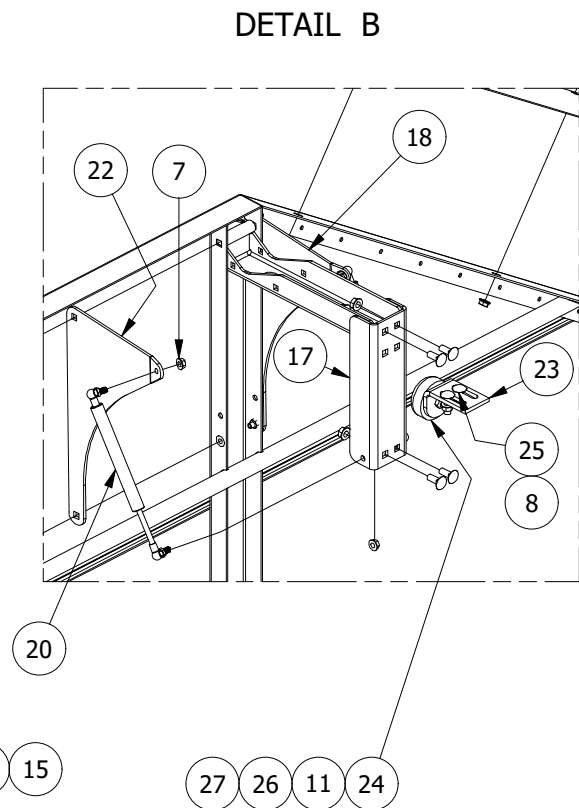
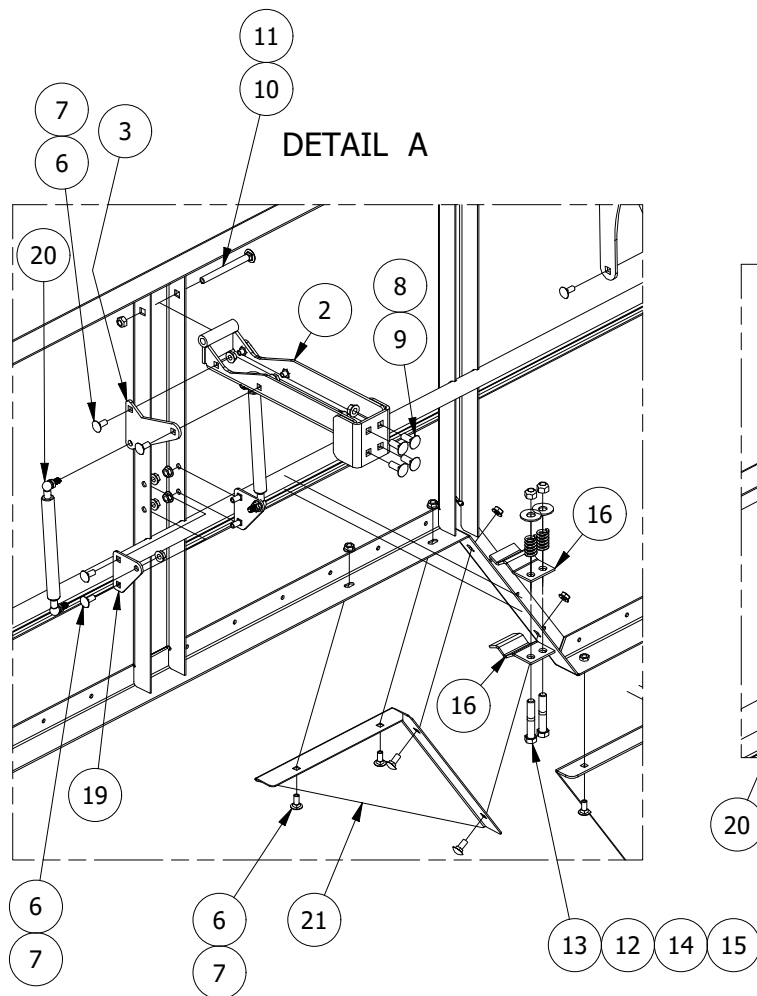
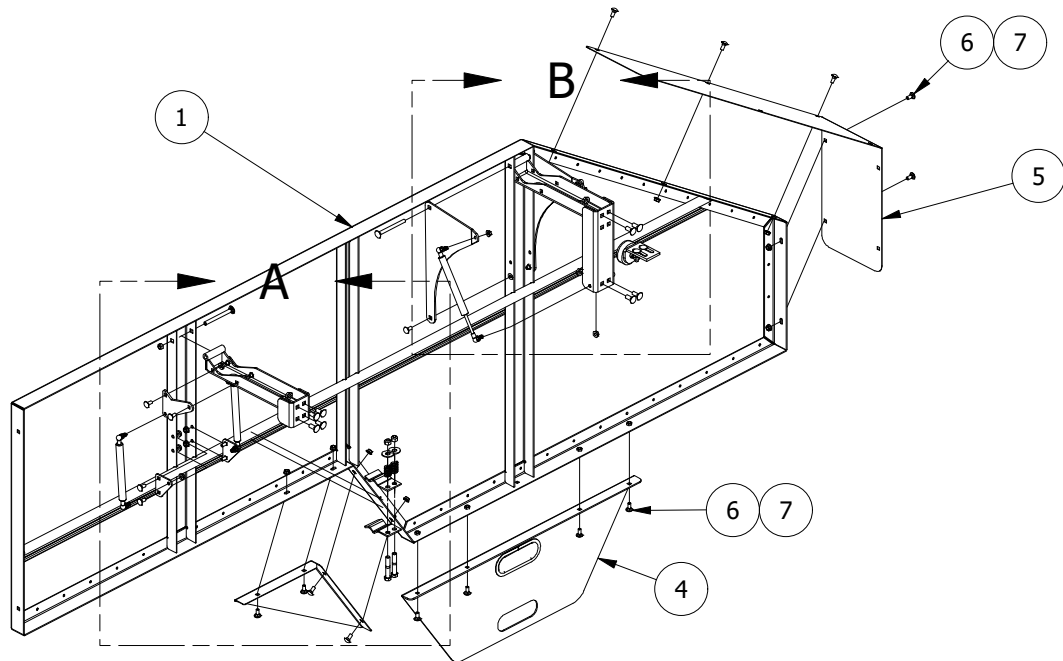
ITEM	PART NUMBER	DESCRIPTION	QTY
20	74-127-00214	PANEL, FAN EXT	1
21	74-127-00215	HANDLE, RT SHIELD	1
22	74-150-00023	SPRING, 4.92 X 120LB GAS	8
23	74-180-00076	SHIELD, RT MAIN	1
24	74-180-00078	SHIELD, LT MAIN	1
25	74-180-00077	MOUNT, SIDE SHIELD	2
26	74-180-00079	MOUNT, SIDE SHIELD EXT	2

STEMMER SHIELD ASSY (74-181-00101)



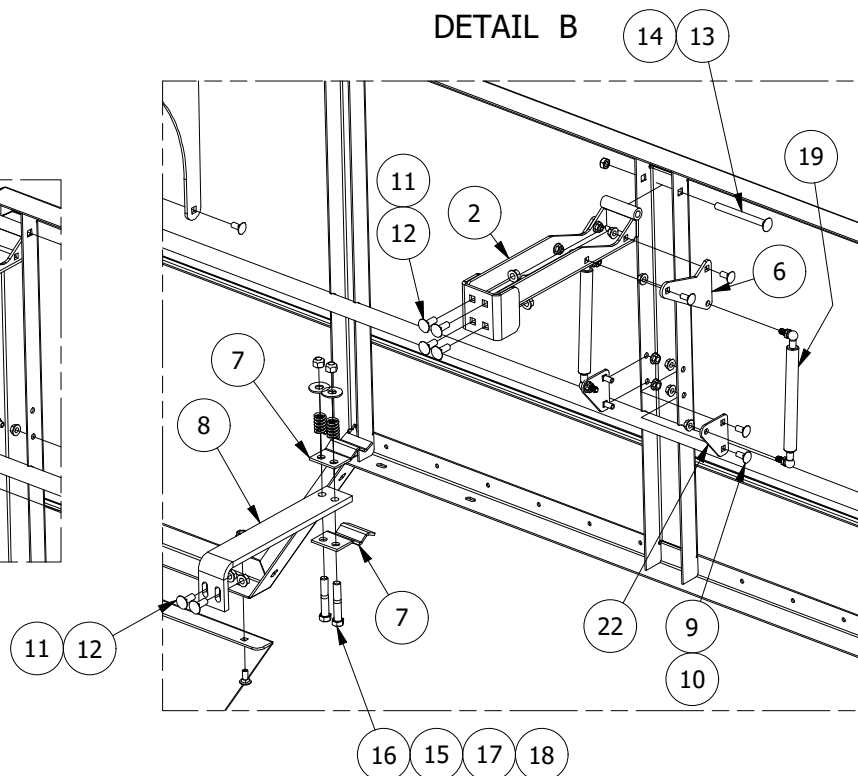
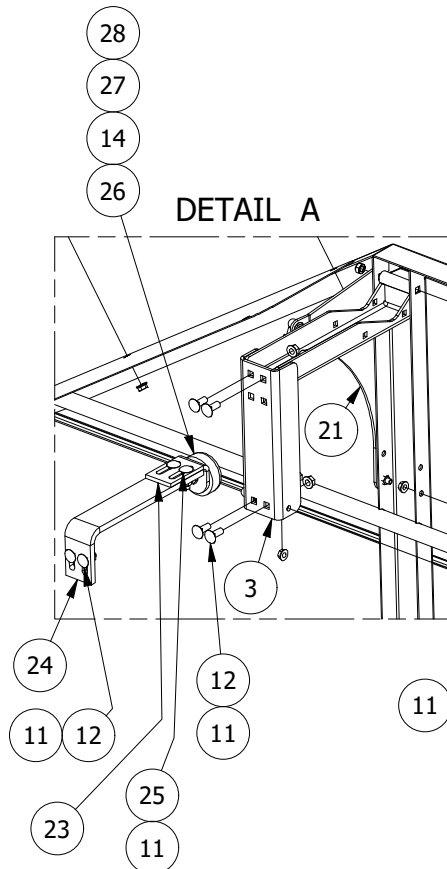
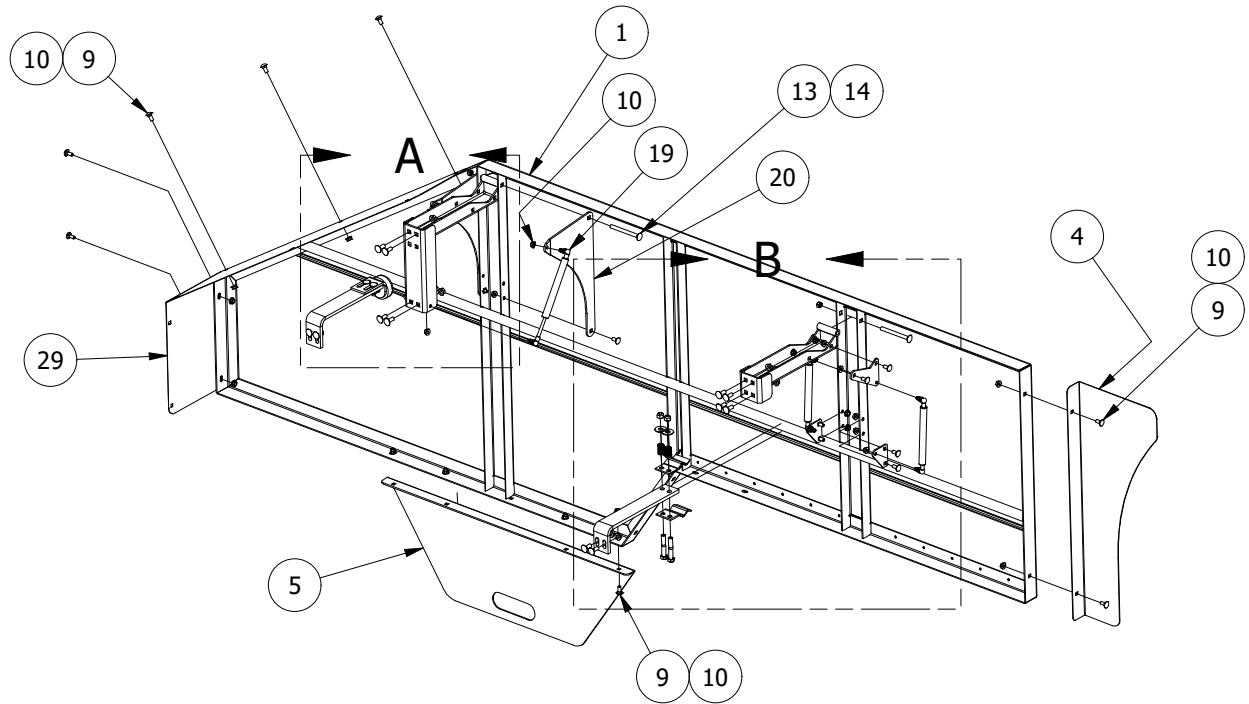
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00080	MNT, STEMMER SHIELD	1
2	74-180-00081	SHIELD, STEMMER	1
3	74-127-00248	STOP, STEMMER SHIELD	1
4	08-050-014	BUMPER, RECESS	1
5	52-050020	CARRIAGE BOLT, 5/16 X 1 1/2 NC G5 PLT	1
6	33-050-479	KNOB, 5/16-18 PLASTIC	1
7	72-023-018	HANDLE, BOLT-ON	1
8	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	2
9	78-020049	5/16" WHIZ NUT	2
10	72-010025	LOCKNUT, 5/16 STOVER GB PLT	1
11	62-010050	FLATWASHER, 5/16" STD PLT	1

4R LT SHIELD ASSEMBLY (74-181-00237)



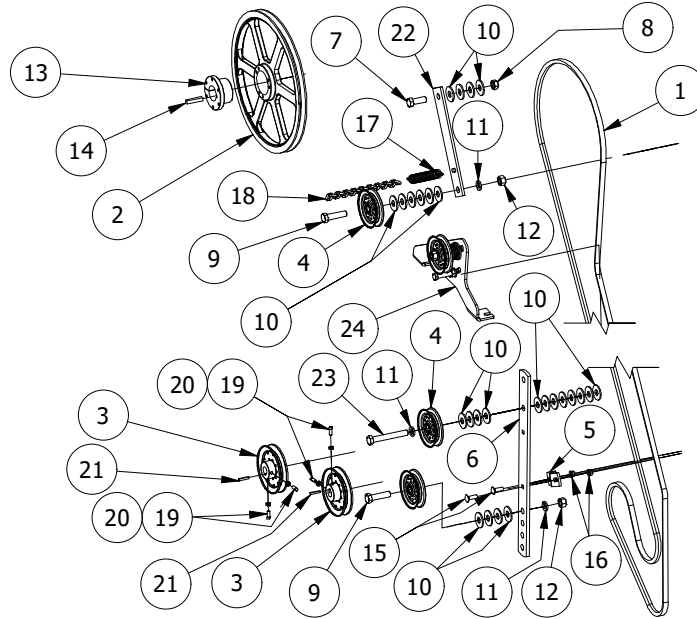
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00078	SHIELD, LT MAIN	1
2	74-180-00077	MOUNT, SIDE SHIELD	1
3	74-127-00223	PLATE, SPRING BASE	2
4	74-127-00228	HANDLE, LT SHIELD	1
5	74-127-00227	PANEL, FRONT EXT	1
6	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	23
7	78-020049	5/16" WHIZ NUT	31
8	78-020300	3/8" WHIZ NUT	10
9	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	8
10	52-050104	SCREW, 3/8X4 NC CARR GD 5 PLT	2
11	72-010050	LOCKNUT, 3/8 STOVER GB PLT	3
12	44-050-001	SPRING, 0.725 X 1.25 COMPRESSION	2
13	48-090520	CAPSCREW, 7/16 X 2 1/2 NC G5 PLT	2
14	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	2
15	62-010150	FLATWASHER, 7/16" STANDARD PLT	2
16	74-127-00226	PLATE, SHIELD LATCH	2
17	74-180-00079	MOUNT, SIDE SHIELD EXT	1
18	74-127-00237	PLATE, DOOR LIFT	1
19	74-127-00304	PLATE, REAR SPRING	2
20	74-150-00023	SPRING, 4.92 X 120LB GAS	4
21	74-127-00388	SHIELD, CORNER	1
22	74-127-00391	PLATE, DOOR LIFT OPP	1
23	74-127-00412	STOP, SHIELD	1
24	08-050-014	BUMPER, RECESS	1
25	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT	2
26	48-090170	CAPSCREW, 3/8 X 1 1/2 GD 5	1
27	62-010100	FLATWASHER, 3/8" STANDARD PLT	1
28	33-050-149_14	TRIM, RUBBER (RAW)	1

4R RT SHIELD ASSEMBLY **(74-181-00236)**



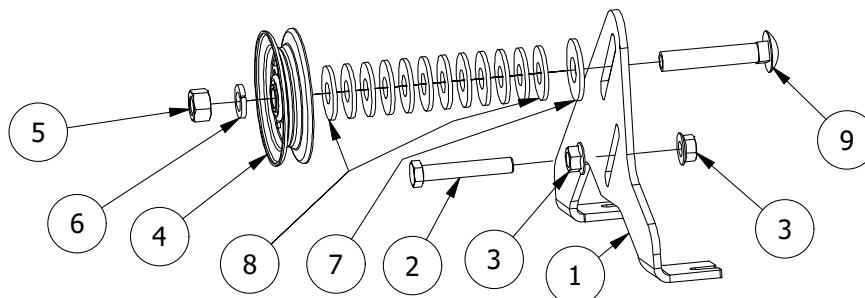
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00176	SHIELD, 4R RT MAIN	1
2	74-180-00077	MOUNT, SIDE SHIELD	1
3	74-180-00079	MOUNT, SIDE SHIELD EXT	1
4	74-127-00214	PANEL, FAN EXT	1
5	74-127-00228	HANDLE, LT SHIELD	1
6	74-127-00223	PLATE, SPRING BASE	2
7	74-127-00226	PLATE, SHIELD LATCH	2
8	74-123-00039	BASE, SHIELD LATCH	1
9	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	21
10	78-020049	5/16" WHIZ NUT	29
11	78-020300	3/8" WHIZ NUT	14
12	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	12
13	52-050104	SCREW, 3/8X4 NC CARR GD 5 PLT	2
14	72-020030	LOCKNUT, 3/8 STOVER GC PLT	3
15	44-050-001	SPRING, 0.725 X 1.25 COMPRESSION	2
16	48-090520	CAPSCREW, 7/16 X 2 1/2 NC G5 PLT	2
17	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	2
18	62-010150	FLATWASHER, 7/16" STANDARD PLT	2
19	74-150-00023	SPRING, 4.92 X 120LB GAS	4
20	74-127-00237	PLATE, DOOR LIFT	1
21	74-127-00391	PLATE, DOOR LIFT OPP	1
22	74-127-00304	PLATE, REAR SPRING	2
23	74-127-00412	STOP, SHIELD	1
24	74-123-00094	BASE, SHIELD STOP	1
25	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT	2
26	08-050-014	BUMPER, RECESS	1
27	48-090170	CAPSCREW, 3/8 X 1 1/2 GD 5	1
28	62-010100	FLATWASHER, 3/8" STANDARD PLT	1
29	74-127-00611	PANEL, 4R FRONT EXT	1

STEMMER DRIVE ASSY (74-181-00095)



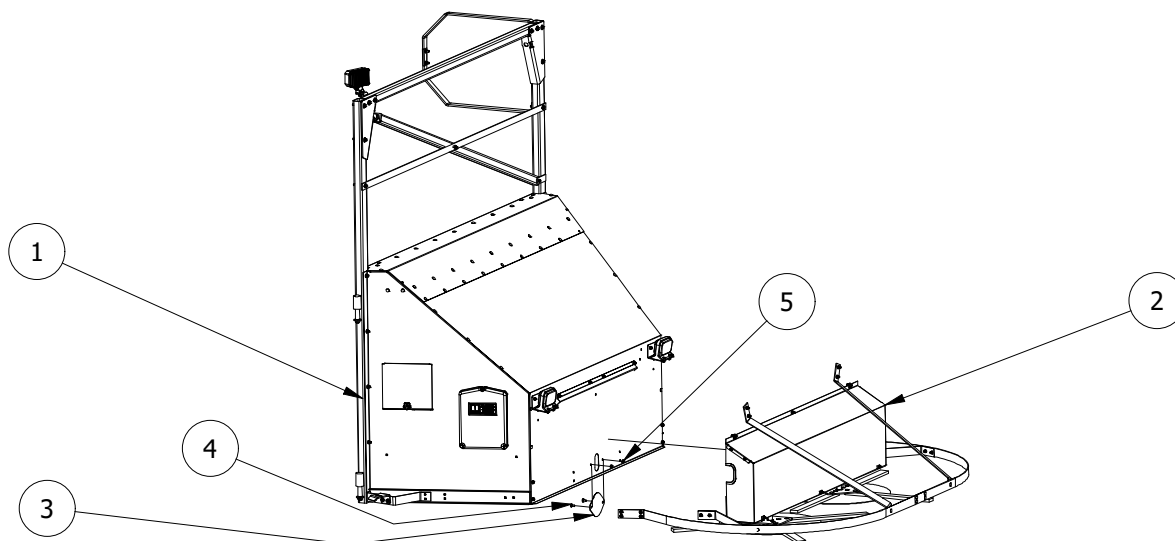
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-053-030	BELT, HBB-182.9	1
2	33-053-099	SHEAVE, 1B160 SK	1
3	33-053-043	SHEAVE, DRIVE (1B 5.5-.875)	2
4	33-053-002	IDLER, 4"OD X 5/8" BORE BELT	3
5	74-123-00042	BRACE, IDLER	1
6	74-123-00041	PLATE, IDLER MNT	1
7	48-090920	CAPSCREW, 5/8 X 1 3/4 NC G5 PLT	1
8	72-020050	LOCKNUT, 5/8 NC STOVER GD C PLT	1
9	48-090984	CAPSCREW, 5/8 X 2 1/2 NC G5 PLT	2
10	62-010250	FLATWASHER, 5/8 STD PLT	26
11	66-010300	LOCKWASHER, 5/8 PLT	3
12	68-010300	HEXNUT, 5/8 PLT	2
13	33-053-148	BUSHING, 1-3/4 SK-QD	1
14	04-026-038	KEY, 3/8 X 2	1
15	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT	2
16	78-020300	3/8" WHIZ NUT	2
17	15-050-002	SPRING, 1 X 7-1/4 EXTENSION	1
18	03-050-004	3/16 PROOF CHAIN - 18 LINKS	1
19	54-010020	5/16x3/4 NC SQ HD CUPPT STSCRW GD 5 PLN	4
20	70-010025	JAM NUT, 5/16 NC HEX PLT	4
21	33-026-280	KEY, 3/16 X 1 1/4	2
22	33-023-100	ARM, AUGER IDLER	1
23	48-091075	CAPSCREW, 5/8 X 4 1/2 NC G5 PLT	1
24	74-181-00251	ASSY, STEMMER TS IDLER	1

STEMMER TS IDLER ASSY (74-181-00251)



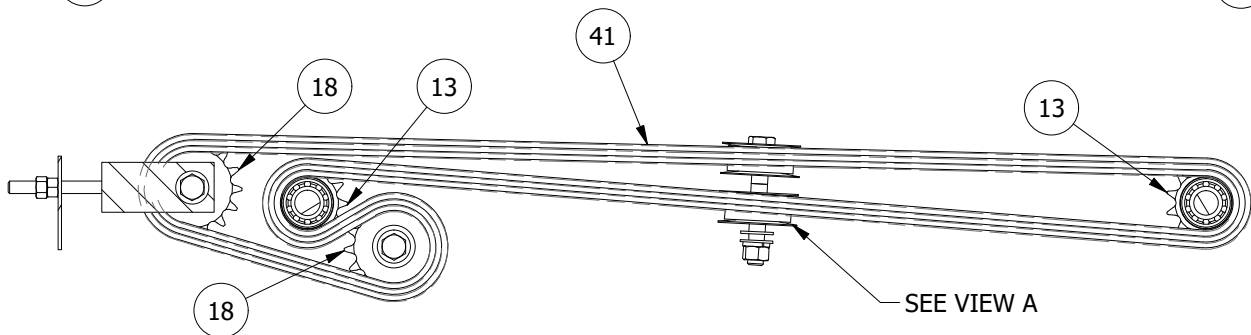
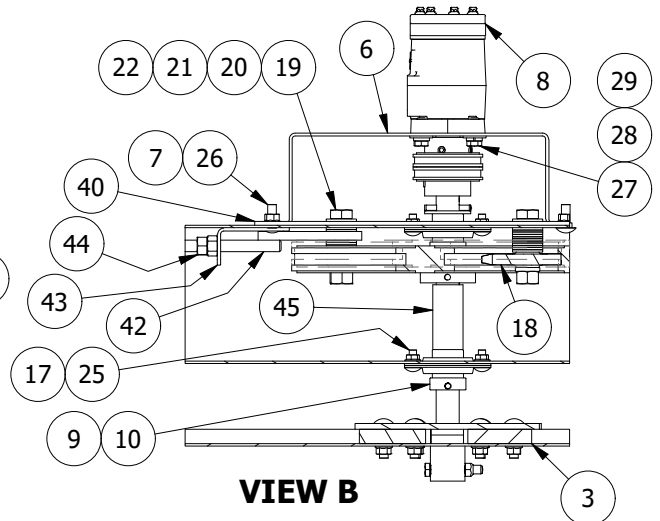
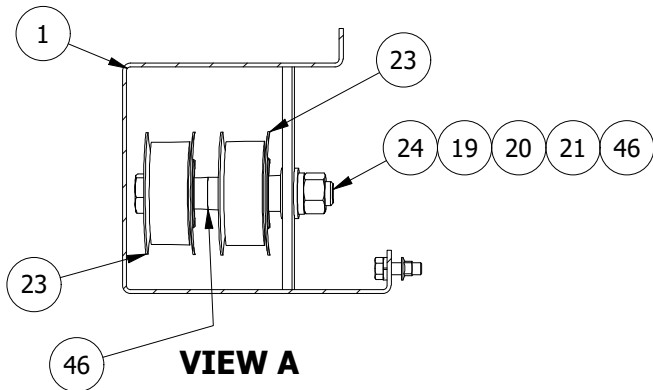
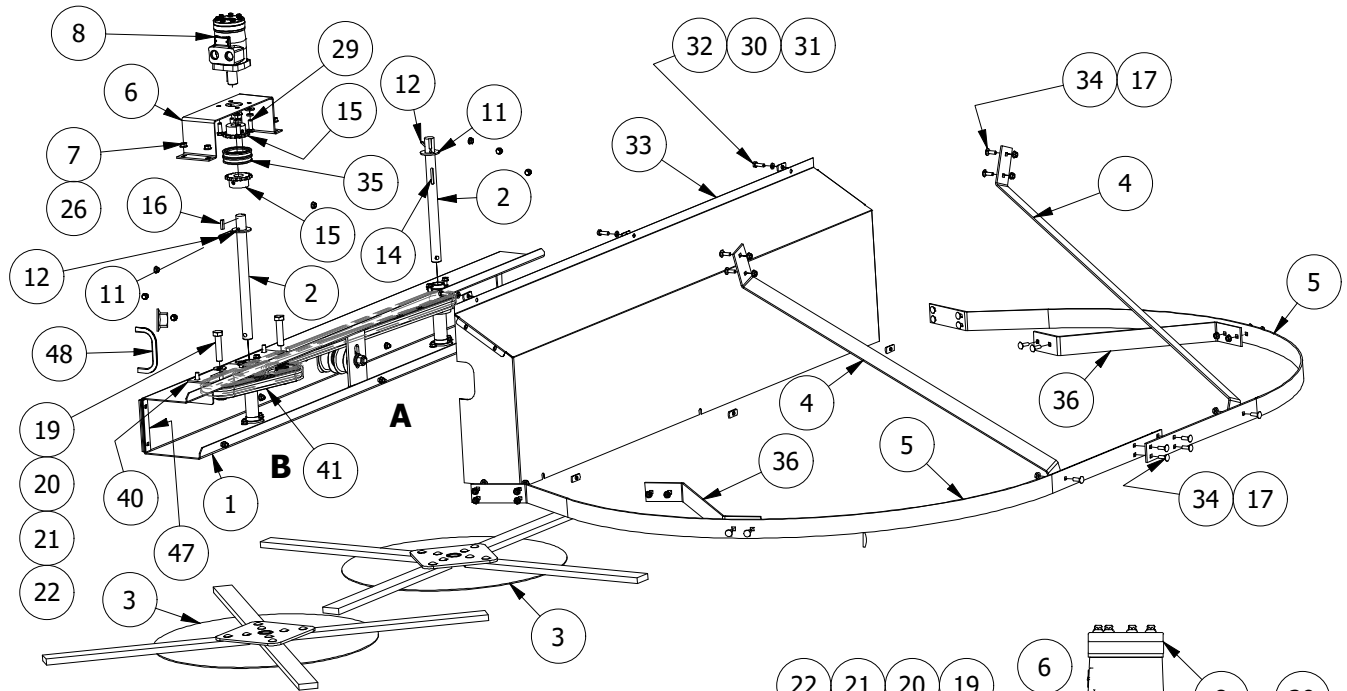
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00642	BRKT, STEMMER BS IDLER	1
2	48-090650	CAPSCREW, 1/2 X 3 NC G5 PLT	1
3	80-020150	1/2" WHIZ NUT	2
4	33-053-002	IDLER, 4"OD X 5/8" BORE BELT	1
5	68-010300	HEXNUT, 5/8 PLT	1
6	66-010300	LOCKWASHER, 5/8 PLT	1
7	62-010300	FLATWASHER, 3/4 STD PLT	1
8	62-010250	FLATWASHER, 5/8 STD PLT	12
9	52-050374	CARRIAGE BOLT, 5/8 X 3-1/2 NC G5 PLT	1

COMPLETE HOOD ASSY (74-181-00109)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-181-00108	ASSY, REAR HOOD	1
2	74-181-00081	ASSY, VINE SPREADER	1
3	74-127-00661	COVER, SPREADER ACCESS	1
4	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	2
5	78-020049	5/16" WHIZ NUT	2

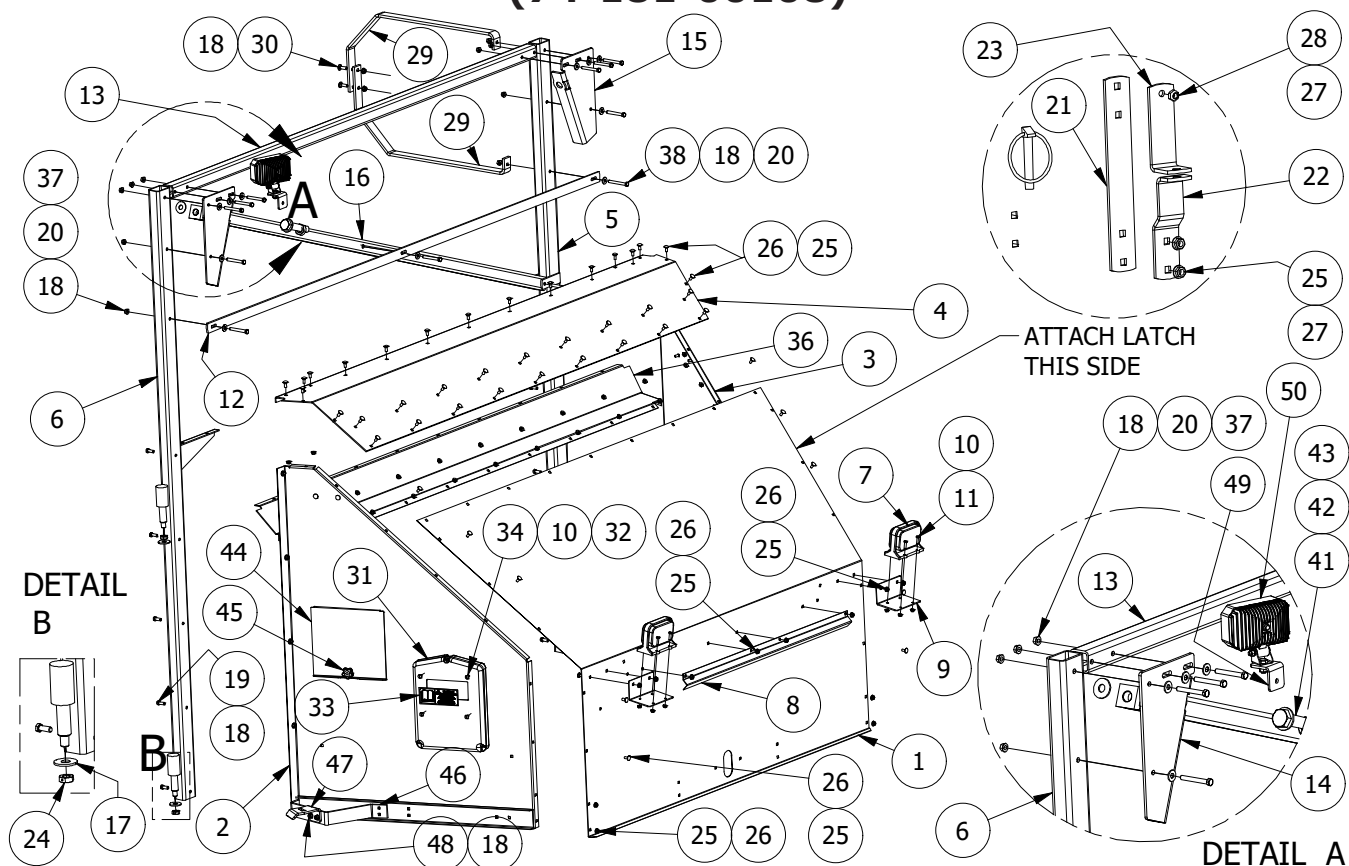
VINE SPREADER ASSY (74-181-00081)



SEE VIEW A

ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00065	MOUNT, SPREADER	1
2	74-126-00017	SHAFT, SPREADER	2
3	74-181-00107	DISC ASSY, SPREADER	2
4	74-123-00022	STRAP, GUARD SUPPORT	2
5	74-123-00021	GUARD, SPREADER	2
6	74-127-00096	MNT, SPREADER MTR	1
7	78-020300	3/8" WHIZ NUT	4
8	09-061-001	MOTOR, 5.9 HYDRAULIC	1
9	04-051-002	FLANGE, 52 MST	8
10	21-051-005	UNIT, 1" 205 TRI-PLY BEARING	4
11	62-020050	FLATWASHER, 1 SAE PLT	2
12	03-050-026	PIN, 1/4 X 2 HEAVY DUTY SPIROL PIN	2
13	03-052-079	SPROCKET, 60B12H-1 BORE	2
14	03-026-138	KEY, 1/4 X 1-1/4	2
15	74-152-00045	SPROCKET, 4016(1") COUPLER	2
16	03-026-406	KEY, 1/4 X 1"	1
17	78-020049	5/16" WHIZ NUT	44
18	33-052-015	IDLER, #60-15T SPROCKET	2
19	62-020040	FLATWASHER, 5/8 SAE PLT	28
20	66-010300	LOCKWASHER, 5/8 PLT	3
21	68-010300	HEXNUT, 5/8 PLT	3
22	48-090985	CAPSCREW, 5/8 X 2-3/4 NC G5 PLT	2
23	74-152-00054	IDLER, 1 X 2 3/4 RUBBER	2
24	48-091077	CAPSCREW, 5/8 X 4-3/4 NC GD 5	1
25	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	12
26	52-050035	CARRIAGE BOLT, 3/8 X 1 NC G5 PLT	4
27	62-010100	FLATWASHER, 3/8" STANDARD PLT	4
28	66-010150	LOCKWASHER, 3/8 PLT	4
29	48-090100	CAPSCREW, 3/8 X 1 GD5	4
30	33-050-493	NUT, 5/16" DOUBLE TAB WELD	6
31	66-010100	LOCKWASHER, 5/16 PLT	6
32	48-090036	CAPSCREW, 5/16 X 1 NC G5 PLT	6
33	74-127-00094	COVER, SPREADER	1
34	52-050010	CARRIAGE BOLT, 5/16 X 1 NC G5 PLT	26
35	74-152-00062	CHAIN, 4016 COUPLER	1
36	74-123-00047	BAR, SPREADER STIFFENER	2
37	62-010010	FLATWASHER, 1/4 STD PLT	4
38	78-020040	1/4" WHIZ NUT	4
39	48-090000	CAPSCREW, 1/4 X 1/2 NC G5 PLT	4
40	74-127-00425	PLATE, STIFFENER	1
41	74-152-00047	CHAIN, RC60H144	1
42	74-180-00143	TENSIONER, IDLER	1
43	74-127-00452	BRACKET, IDLER TENSION	1
44	68-010250	HEXNUT, 1/2 PLT	2
45	74-124-00049	DOGHOUSE SPRKT SPACER	2
46	04-024-001	BUSHING, 1 X 5/8 X 19/32	3
47	74-127-00663	STRAP, SPREADER	4
48	33-050-149_7in	TRIM, RUBBER (RAW)	0.58

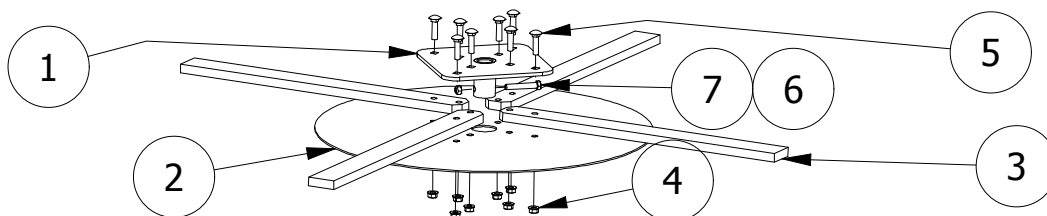
REAR HOOD ASSY (74-181-00108)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00091	PANEL, TOP REAR	1
2	74-180-00090	PANEL WELDMNT, LEFT	1
3	74-180-00092	PANEL WELDMNT, RIGHT	1
4	74-127-00167	PANEL, TOP	1
5	74-180-00093	TUBE WELDMNT, HOOD RIGHT	1
6	74-180-00089	TUBE WELDMNT, HOOD LEFT	1
7	33-062-120	LIGHT, SINGLE RED HOUSED	2
8	33-028-994	COVER, CENTER WIRING	1
9	74-127-00169	MNT, REAR LIGHT	2
10	78-020040	1/4" WHIZ NUT	12
11	48-090015	CAPSCREW, 1/4 X 1 NC G5 PLT	8
12	74-123-00051	BAR, MID RAIL	1
13	74-124-00018	TUBE, TOP RAIL	1
14	74-127-00286	BRACE, HOOD LEFT	1
15	74-127-00287	BRACE, HOOD RIGHT	1
16	74-180-00094	TUBE WELDMNT, TENSION	1
17	62-010250	FLATWASHER, 5/8 STD PLT	3
18	78-020300	3/8" WHIZ NUT	26
19	48-090100	CAPSCREW, 3/8 X 1 GD5	10
20	62-010100	FLATWASHER, 3/8" STANDARD PLT	11
21	74-123-00055	BAR, LATCH BACK	1
22	74-123-00056	CATCH, HOOD LATCH	1

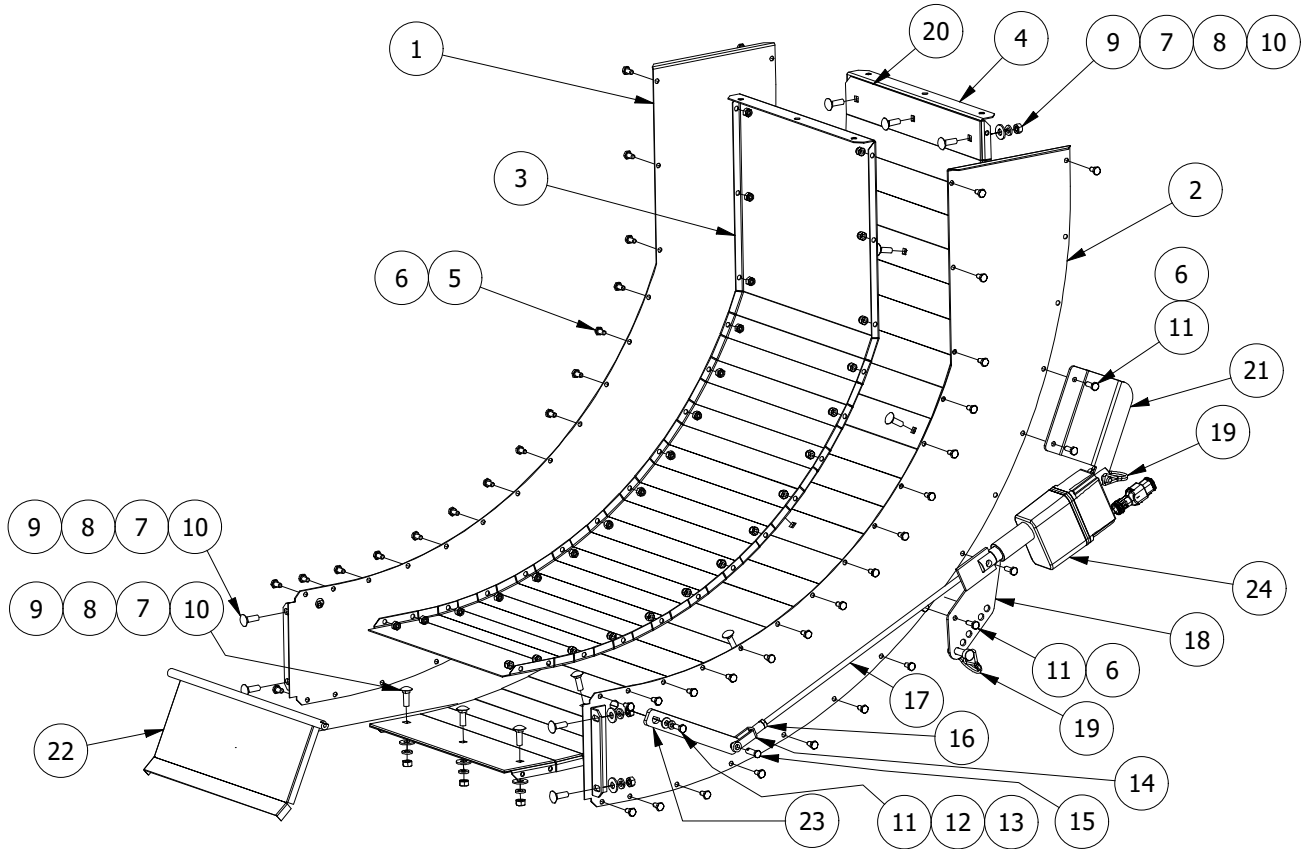
ITEM	PART NUMBER	DESCRIPTION	QTY
23	74-123-00057	PLATE, CATCH LOCK	1
24	72-040050	JAM LOCKNUT, 5/8 NC PLT	2
25	78-020049	5/16" WHIZ NUT	63
26	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	61
27	52-050010	CARRIAGE BOLT, 5/16 X 1 NC G5 PLT	3
28	72-010025	LOCKNUT, 5/16 STOVER GB PLT	1
29	74-123-00062	EXTENSION, RAIL	2
30	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT	2
31	61-050-035	BOX, DOCUMENT	1
32	64-050010	WASHER, 1/4" RUBBER	4
33	61-050-052	DECAL, READ INSTRUCT WARNING	1
34	58-020102	MACHINE SCREW, 1/4 X 3/4 SLOT RD HD	4
35	49-050-020	DESICCANT, 5 X 4 3/4 CLAY	1
36	74-127-00387	SHEET, TOP STIFFENER	1
37	48-090250	CAPSCREW, 3/8 X 3 NC G5 PLT	10
38	48-090275	CAPSCREW, 3/8X3-1/4 NC HX HD GD 5 PLT	2
39	74-127-00398	PLATE, HOLD DOWN	1
40	16-050-094	KLIK PIN, 7/16 X 2-3/4	1
41	48-200355	TAP BOLT, 1-8 X 5 G8 PLT	1
42	62-020050	FLATWASHER, 1 SAE PLT	1
43	70-010255	JAMNUT, 1" NC PLT	1
44	30-127-00177	PANEL, SQ INSPECT	1
45	33-050-479	KNOB, 5/16-18 PLASTIC	1
46	74-127-00471	BAR, LATCH	1
47	74-127-00472	PLATE, LATCH	1
48	52-050035	CARRAIGE BOLT, 3/8 X 1 NC G5 PLT	2
49	74-127-00674	BRACKET, TANK LIGHT	1
50	74-162-00033	LIGHT, LED WORK	1

SPREADER DISC ASSY (74-181-00107)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00086	ROTOR, VINE SPREADER	1
2	74-127-00099	DISC, SPREADER	1
3	74-150-00005	BLADE, VINE SPREADER	4
4	78-020300	3/8" WHIZ NUT	8
5	52-050045	CARRIAGE BOLT, 3/8 X 1 1/2 NC G5 PLT	8
6	72-020030	LOCKNUT, 3/8 STOVER GC PLT	1
7	48-090210	CAPSCREW, 3/8 X 2 1/4 NC G5 PLT	1

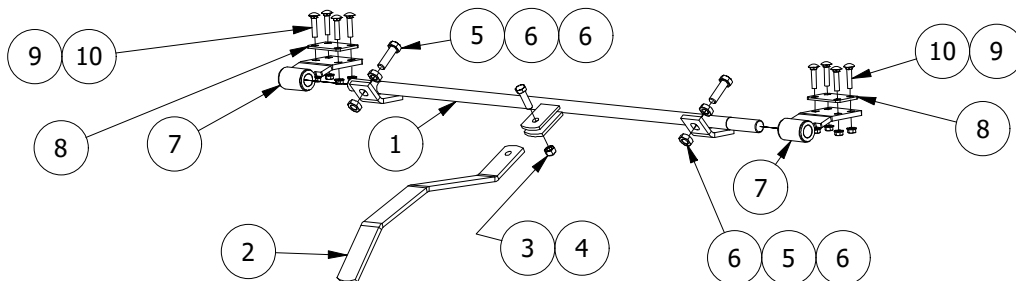
AF ELBOW ASSY (74-181-00113)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00095	PANEL, AF L FRONT	1
2	74-180-00096	PANEL, AF L REAR	1
3	74-127-00292	PANEL, AF L TOP	1
4	74-127-00291	PANEL, AF L BOTTOM	1
5	48-090000	CAPSCREW, 1/4 X 1/2 NC G5 PLT	58
6	72-010055	LOCKNUT, 1/4 NC NYLON	60
7	62-010050	FLATWASHER, 5/16" STD PLT	17
8	66-010100	LOCKWASHER, 5/16 PLT	17
9	68-010100	HEXNUT, 5/16 PLT	17
10	52-050010	CARRIAGE BOLT, 5/16 X 1 NC G5 PLT	17
11	48-090010	CAPSCREW, 1/4 X 3/4 NC G5 PLT	5
12	66-010050	LOCKWASHER, 1/4 PLT	1
13	62-010010	FLATWASHER, 1/4 STD PLT	1
14	33-050-218	YOKE, ADJUSTABLE	1
15	33-050-219	PIN, YOKE	1
16	70-010030	JAM NUT, 5/16 NF HEX PLT	1
17	74-180-00126	ROD, DAMPER ADJ	1

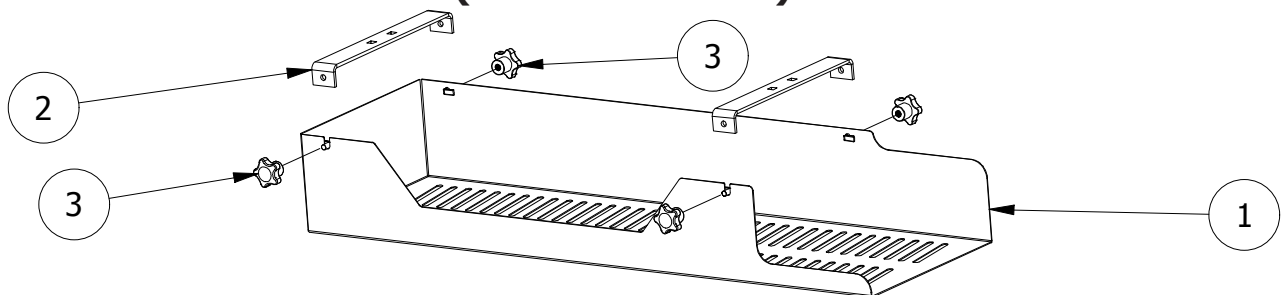
ITEM	PART NUMBER	DESCRIPTION	QTY
18	74-127-00293	PLATE, DAMPER CONTROL	1
19	72-050-053	PIN, 3/8 X 1 1/8 SNAP PIN	2
20	74-127-00527	LINER, AL FAN ELBOW	1
21	74-127-00659	MOUNT, ACTUATOR	1
22	74-180-00175	DAMPER, AIR	1
23	74-127-00598	ARM, DAMPER	1
24	74-162-00040	ACTUATOR, 1KN W/ DT PLUG	1

HOOD LATCH ASSY (74-181-00118)



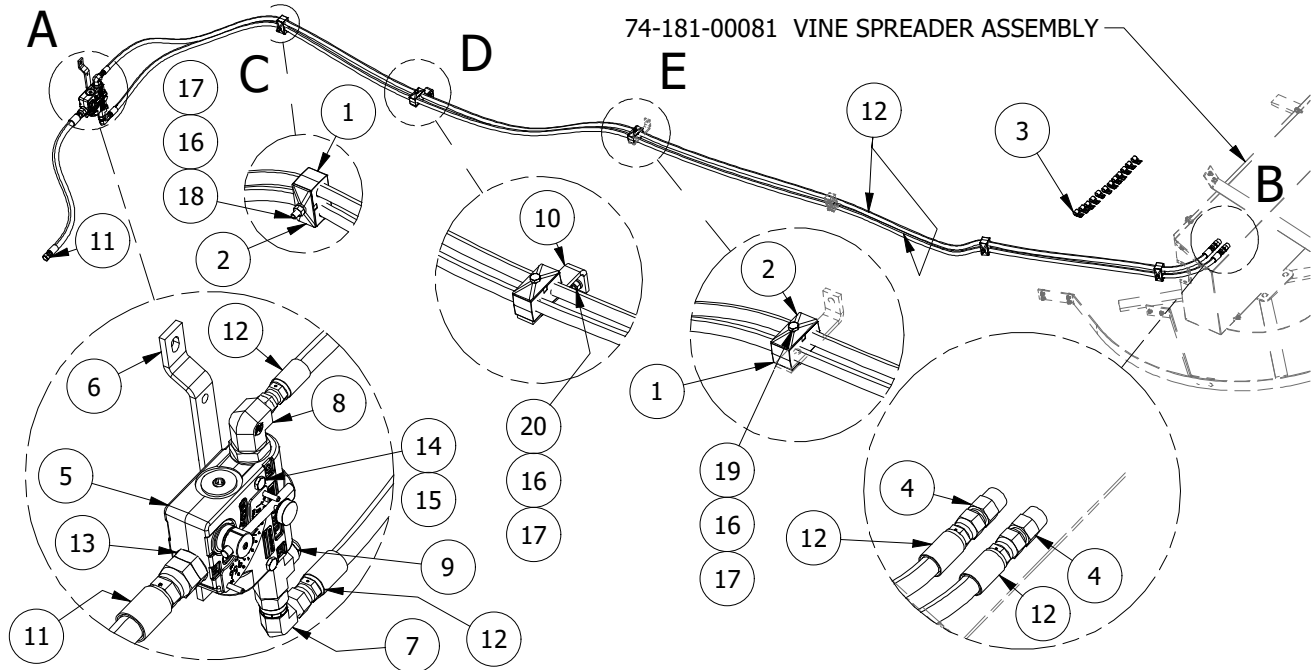
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-180-00097	LATCH, HOOD	1
2	74-123-00054	HANDLE, HOOD LATCH	1
3	72-010100	LOCKNUT, 1/2 NC STOVER GD B PLT	1
4	48-090596	CAPSCREW, 1/2 X 1 3/4 NC G5 PLT	1
5	48-090950	CAPSCREW, 5/8 X 2 NC G5 PLT	2
6	70-010140	JAMNUT, 5/8 NC PLT	4
7	74-181-00114	HINGE ASSY, REAR HOOD	2
8	74-127-00799	SHIM, DOOR LATCH	2
9	78-020300	3/8" WHIZ NUT	8
10	52-050048	CARRIAGE SCREW, 3/8 X 1 3/4 G5	8

REAR SHIELD ASSY (74-181-00119)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00233	SHIELD, REAR CHAIN	1
2	74-180-00099	MNT, REAR SHIELD	2
3	33-050-479	KNOB, 5/16-18 PLASTIC	4

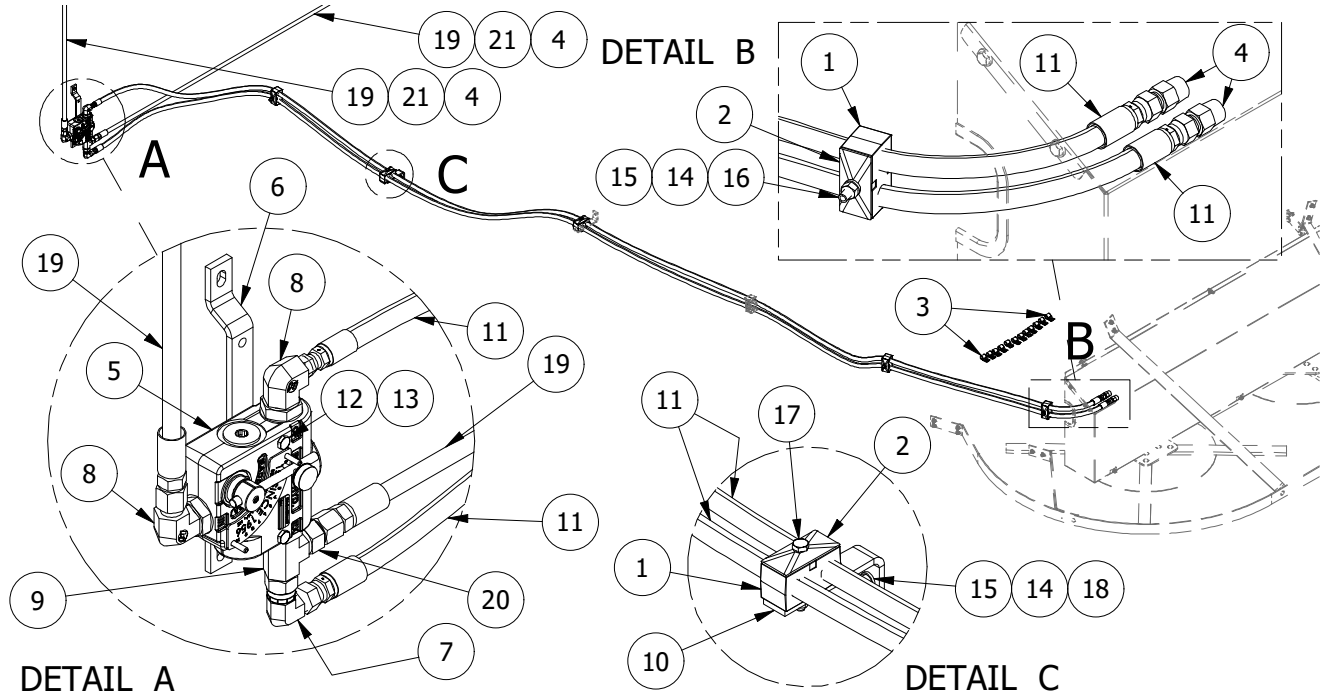
SPREADER HYDRAULIC ASSY (74-181-00099)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-050-158	CLAMP, HOSE	5
2	33-050-160	COVER PLATE	5
3	03-050-446	CLAMP, 1/2" LOOP	12
4	49-059-001	ADAPTER, 8MJ-8MP	2
5	74-161-00001	VALVE, FLOW CONTROL 8GPM	1
6	74-123-00066	MNT, FLOW CONTROL	1
7	74-159-00001	ADAPTER, 8MJ-10FJX-90	1
8	74-159-00014	ADAPTER, 8MJ-12MB-90°	1
9	74-159-00015	ADAPTER, 10MJ-12MB-10MJ RUN TEE	1
10	74-123-00065	MNT, HYD HOSE LONG	1
11	74-159-00011	HOSE, 10M3K-10FJX-12FJX-33	1
12	11-059-013	HOSE, 6M3K-8FJX-8FJX-240"	2
13	42-059-050	ADAPTER, 12MB -12MJ	1
14	48-090032	CAPSCREW, 1/4 X 2 1/2 GD5	2
15	78-020040	1/4" WHIZ NUT	2
16	68-010100	HEXNUT, 5/16 PLT	6
17	66-010100	LOCKWASHER, 5/16 PLT	6
18	52-050027	CARRIAGE BOLT, 5/16X2-1/2 NC G5 PLT	3
19	48-090050	CAPSCREW, 5/16 X 2 1/2 G5	2
20	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	1

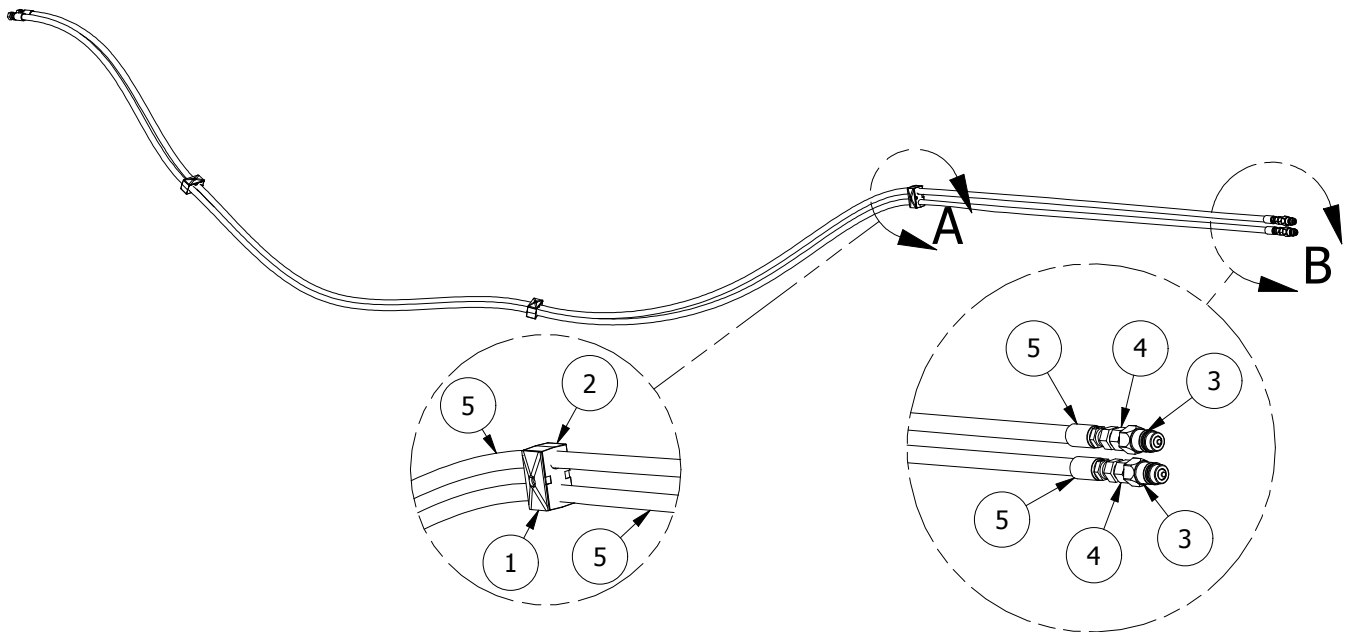
SPREADER HYDRAULIC ASSY 2023

(74-181-00259)



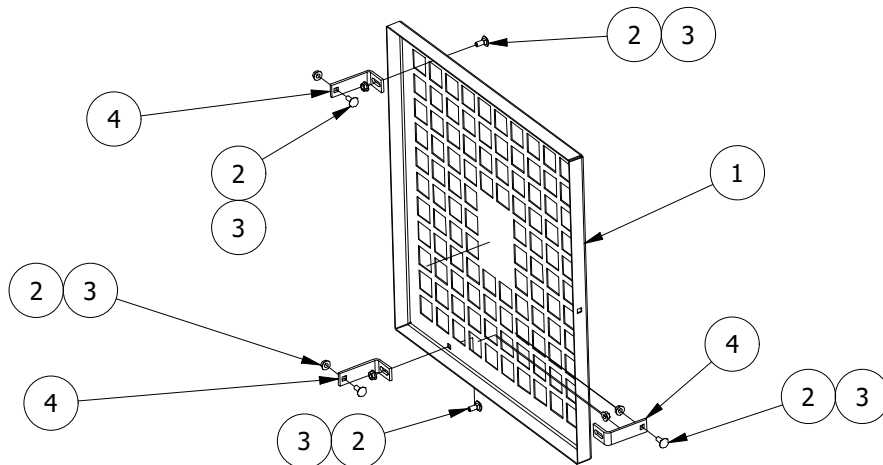
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-050-158	CLAMP, HOSE	8
2	33-050-160	COVER PLATE	5
3	03-050-446	CLAMP, 1/2" LOOP	12
4	49-059-001	ADAPTER, 8MJ-8MP	4
5	74-161-00001	VALVE, FLOW CONTROL 8GPM	1
6	74-123-00066	MNT, FLOW CONTROL	1
7	74-159-00001	ADAPTER, 8MJ-10FJX-90	1
8	74-159-00014	ADAPTER, 8MJ-12MB-90°	2
9	74-159-00015	ADAPTER, 10MJ-12MB-10MJ RUN TEE	1
10	74-123-00065	MNT, HYD HOSE LONG	1
11	11-059-013	HOSE, 6M3K-8FJX-8FJX-240"	2
12	48-090032	CAPSCREW, 1/4 X 2 1/2 GD5	2
13	78-020040	1/4" WHIZ NUT	2
14	68-010100	HEXNUT, 5/16 PLT	6
15	66-010100	LOCKWASHER, 5/16 PLT	6
16	52-050027	CARRIAGE BOLT, 5/16X2-1/2 NC G5 PLT	3
17	48-090050	CAPSCREW, 5/16 X 2 1/2 G5	2
18	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	1
19	70-059-002	HOSE, 6M3K-8FJX-8FJX-260	2
20	42-059-061	ADAPTER, 10FJ-8MJ	1
21	47-059-002	QUICK COUPLER, 1/2" NPTF MALE	2

TANK HOSE ASSY **(74-181-00155)**



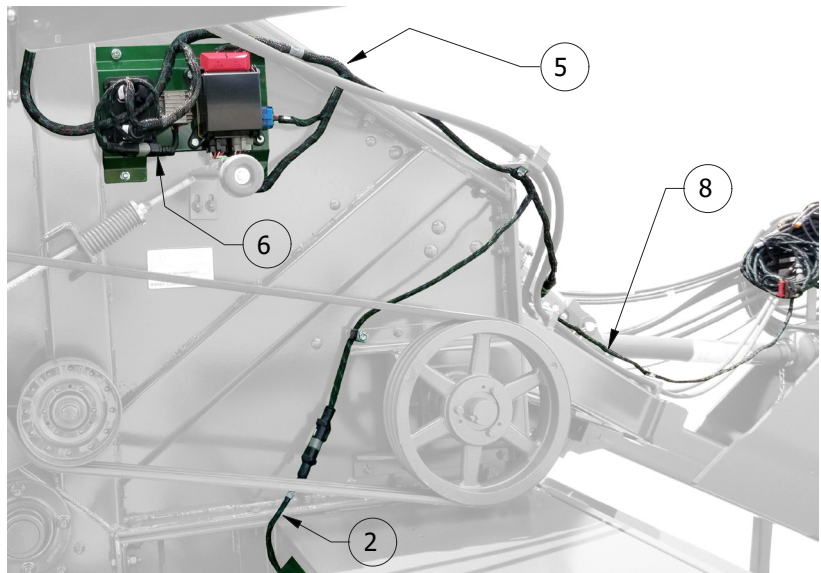
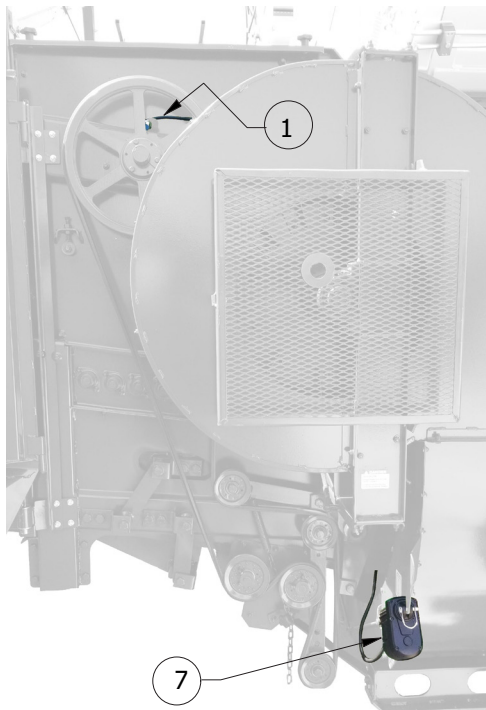
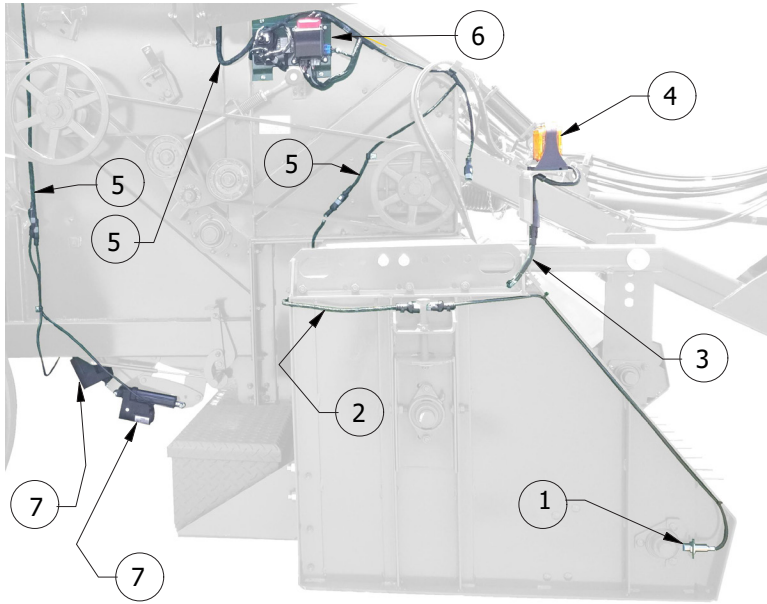
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-050-160	COVER PLATE	3
2	33-050-158	CLAMP, HOSE	3
3	47-059-002	QUICK COUPLER, 1/2" NPTF MALE	2
4	49-059-001	ADAPTER, 8MJ-8MP	2
5	11-059-013	HOSE, 6M3K-8FJX-8FJX-240"	2

AIR LIFT FAN SHIELD ASSY (74-181-00150)



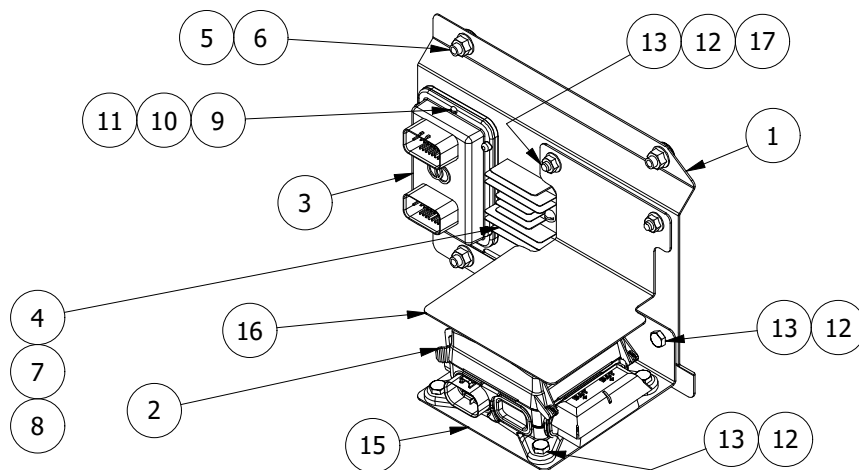
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00543	PANEL, AL FAN SHIELD	1
2	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	5
3	78-020049	5/16" WHIZ NUT	6
4	74-127-00552	BRACE, FAN SHIELD	3

ELECTRONIC WIRING



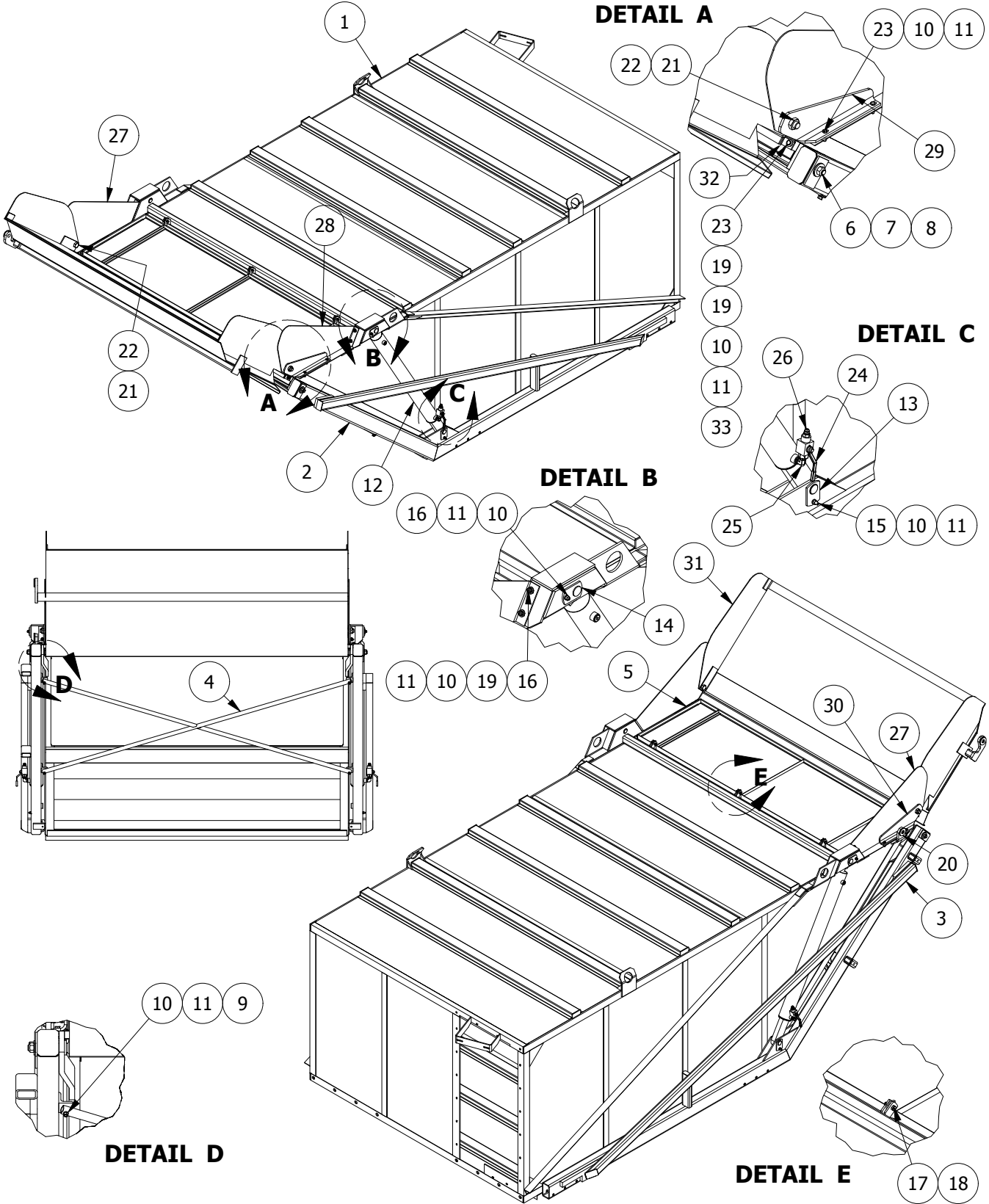
ITEM	PART NUMBER	DESCRIPTION	QTY
1	72-062-002	SENSOR, PROX TACH	3
2	74-162-00013	HARNESS, HEADER	1
3	33-062-125	HARNESS, HEADER 6R RT	1
4	33-062-121	LIGHT, SINGLE AMBER HOUSED	2
5	74-162-00010	HARNESS, MAIN	1
6	74-181-00153	PANEL ASSY, ELECTRONIC	1
7	74-162-00016	ACTUATOR, 4KN WITH DT PLUG	3
8	74-162--00012	HARNESS, CONTROL	1

ELECTRONIC PANEL ASSY (74-181-00153)



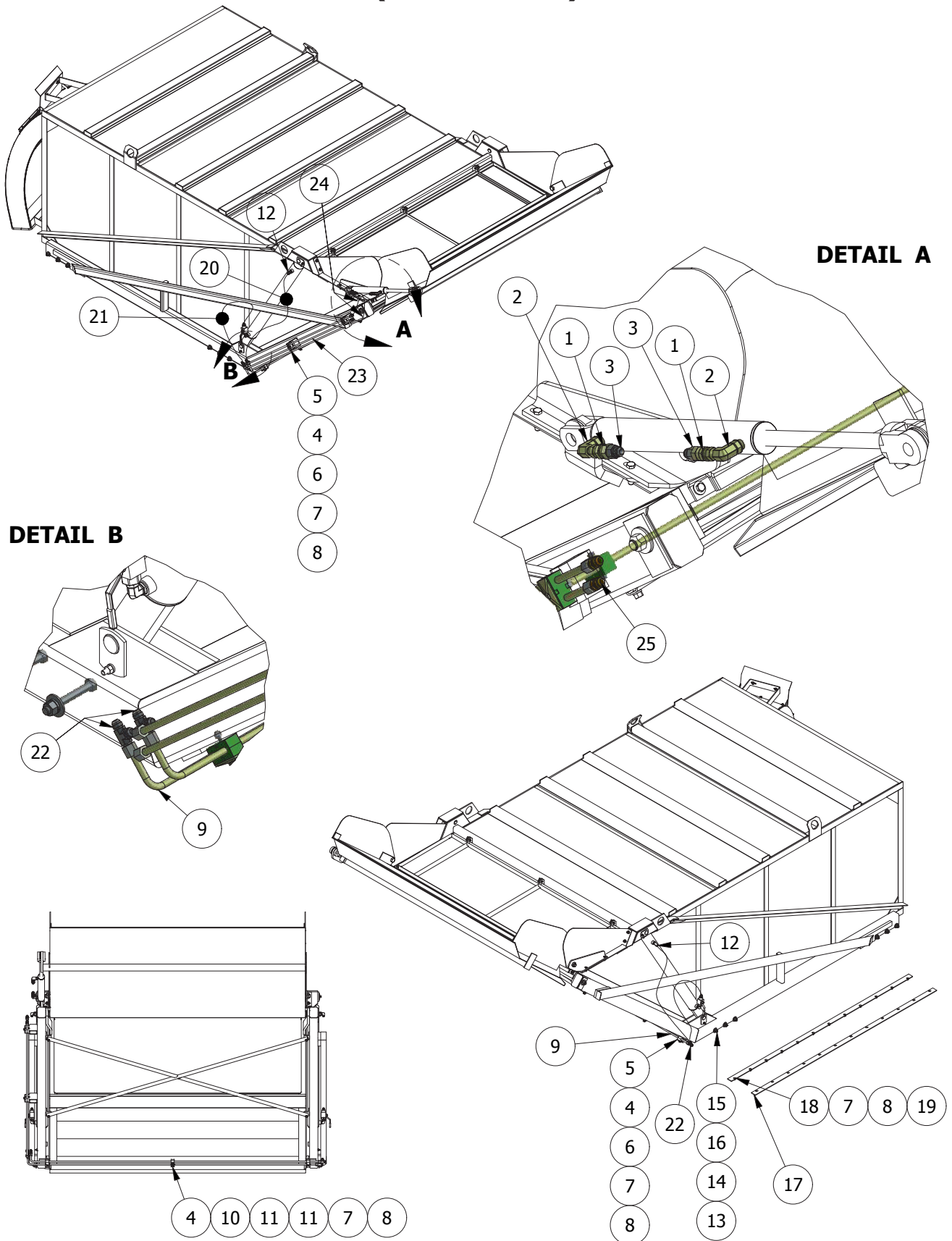
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00382	SHEET, ELECTRONIC MOUNT	1
2	74-162-00011	POWER DISTRIBUTION BOX	1
3	74-162-00005	CONTROLLER, I/O CORE	1
4	72-062-013	REGULATOR, 5V VOLTAGE	1
5	78-020300	3/8" WHIZ NUT	4
6	52-050033	CARRIAGE BOLT, 3/8 X 3/4 NC G5 PLT	4
7	78-020040	1/4" WHIZ NUT	2
8	58-020400	1/4x1/2 NC SLT PAN HD MACHINE SCREW	2
9	58-010045	SCREW, #6-32X5/8 ROUND HD MACH SCREW	2
10	66-010005	LOCKWASHER, #6 REGULAR PLT	2
11	68-010005	NUT, #6 NC HEX PLT	2
12	78-020049	5/16" WHIZ NUT	8
13	48-090043	CAPSCREW, 5/16 X 3/4 NC G5 PLT	8
14	33-050-137	CABLE TIE, 8"	6
15	74-127-00442	MOUNT, PDB	1
16	74-127-00443	COVER, PDB	1
17	70-010025	JAM NUT, 5/16 NC HEX PLT	2

6 ROW 3-3/4 TON TANK
(33-090-280)



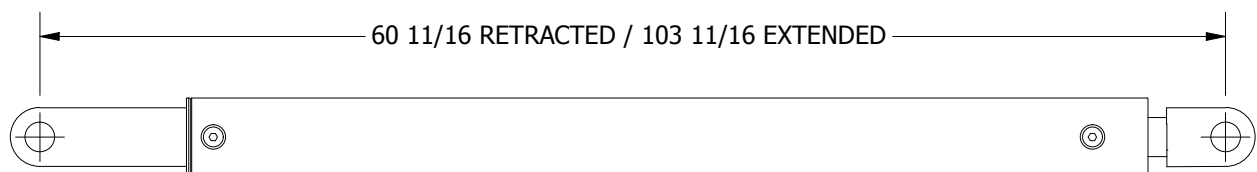
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-070-386	TANK, 3 3/4 TON	1
2	33-081-514	ARM, 6R FRONT TANK	1
	33-070-373	ARM, FRONT TANK MOUNT 3-3/4 TON	1
	48-050-005	BUSHING, ROLLER	2
3	33-081-515	ARM, 6R REAR TANK	1
	33-070-374	ARM, REAR TANK MOUNT 3-3/4 TON	1
	48-050-005	BUSHING, ROLLER	2
4	33-080-607	TUBE, CROSS	1
5	33-080-644	LID, 6R TANK	1
6	33-070-604	PIVOT PIN W/ FLAG, 6R TANK	2
7	62-010300	FLATWASHER, 3/4 STD PLT	2
8	72-010150	LOCKNUT, 3/4 STOVER GB PLT	2
9	48-090185	CAPSCREW, 3/8 X 1-3/4 GD 5	4
10	66-010150	LOCKWASHER, 3/8 PLT	23
11	68-010150	HEXNUT, 3/8 PLT	23
12	33-061-209	CYLINDER, 4 X 43 X 2	2
13	33-070-375	PIN, CYLINDER 3-3/4 TON	2
14	33-070-379	PIN, TOP CYLINDER 3-3/4 TON	2
15	52-050045	CARRIAGE BOLT, 3/8 X 1 1/2 NC G5 PLT	2
16	52-050040	CARRIAGE BOLT, 3/8 X 1 1/4 NC G5 PLT	6
17	48-090400	CAPSCREW, 7/16 X 1 1/2 NC G5 PLT	3
18	72-010075	LOCKNUT, 7/16 NC STOVER GD B PLT	3
19	62-010100	FLATWASHER, 3/8" STANDARD PLT	18
20	62-010370	FLATWASHER, 1" STD PLT	4
21	72-040100	LOCKNUT, 1 NC HEX JAM	2
22	48-100470	CAPSCREW, 1 X 2 1/4 NC G5 PLT	2
23	48-090170	CAPSCREW, 3/8 X 1 1/2 GD 5	11
24	33-061-149	BALL VALVE, TANK CYL	2
25	33-059-123	ADAPTER, 8MB-8MB-90	2
26	33-059-080	ADAPTER, 8MB-8MJ	2
27	33-029-099	REAR LIP, 2012	1
28	33-029-098	FRONT LIP, 2012	1
29	33-029-100	FRONT LIP SUPPORT	1
30	33-029-101	REAR LIP SUPPORT	1
31	33-070-461	INNER LIP W/ COLLECTOR	1
32	33-029-301	CHANNEL, TANK EXTENSION	1
33	64-010050	WASHER, 1/2 BEVEL TYPE A PLN	7

6 ROW 3-3/4 TON TANK HYDRAULICS (33-090-282)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	07-059-002	RESTRICTOR, 8MP-8FPX .052	2
2	42-059-022	ADAPTER, 8MB-8FPX-90	2
3	49-059-001	ADAPTER, 8MJ-8MP	2
4	33-050-256	CLAMP, HOSE	5
5	33-050-160	COVER PLATE	4
6	48-090050	CAPSCREW, 5/16 X 2 1/2 G5	4
7	66-010100	LOCKWASHER, 5/16 PLT	29
8	68-010100	HEXNUT, 5/16 PLT	29
9	33-024-376	PIPE, TANK	2
10	48-090035	CAPSCREW, 5/16 X 2 NC G5 PLT	1
11	62-010050	FLATWASHER, 5/16" STD PLT	2
12	33-059-020	ADAPTER, 8MB-8MJ-90	2
13	62-010250	FLATWASHER, 5/8 STD PLT	12
14	66-010300	LOCKWASHER, 5/8 PLT	12
15	48-091075	CAPSCREW, 5/8 X 4 1/2 NC G5 PLT	12
16	68-010300	HEXNUT, 5/8 PLT	12
17	33-050-421	SEAL, TANK	2
18	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	24
19	62-010100	FLATWASHER, 3/8" STANDARD PLT	24
20	49-059-005	HOSE, 6M3K-8FJX-8FJX-65	2
21	33-059-092	HOSE, 6M3K-8FJX-8FJX-30	2
22	33-059-091	ADAPTER, 8MJ-8MJ-8MJ	4
23	33-059-127	TUBE, 2012 3 3/4 TANK	2
24	11-059-011	HOSE, 6M3K-8FJX-8FJX-36	2
25	33-059-090	ADAPTER, 8MJ-8MJ	2

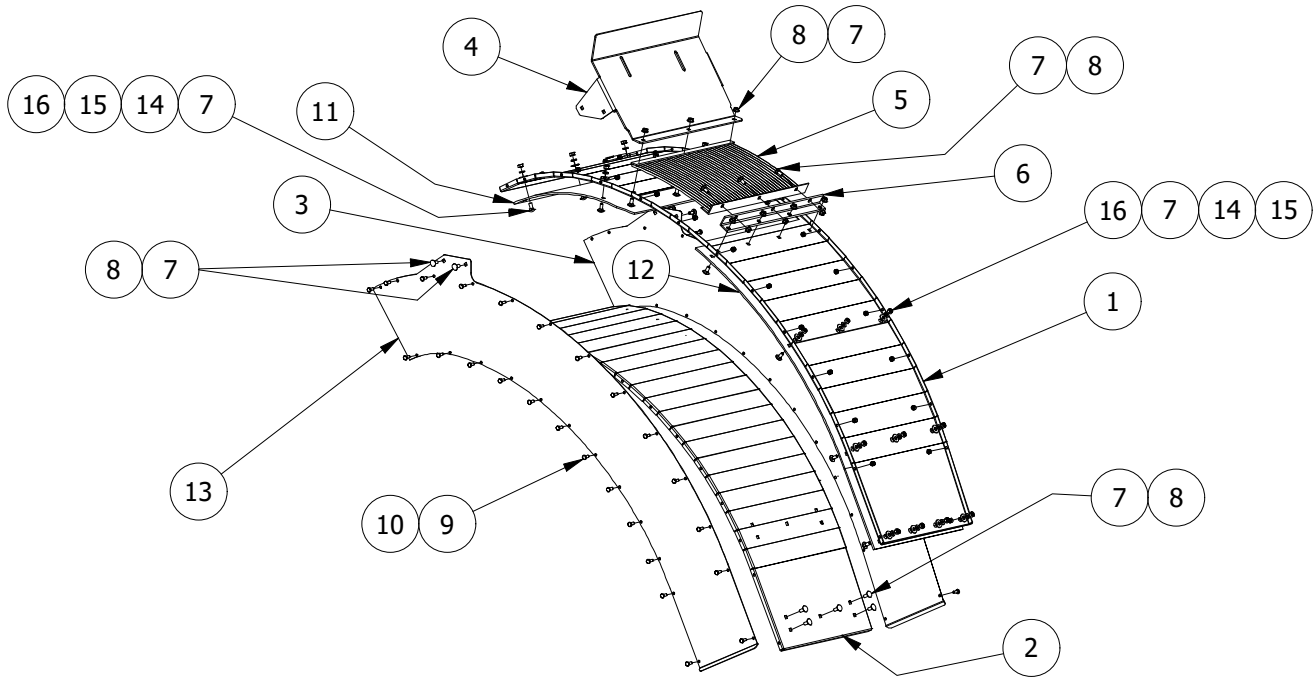
4 X 43 X 2 CYLINDER (33-061-209)



BORE: 3.5"
 STROKE: 43"
 ROD DIAMETER: 2"
 WORKING PRESSURE: 3000 PSI

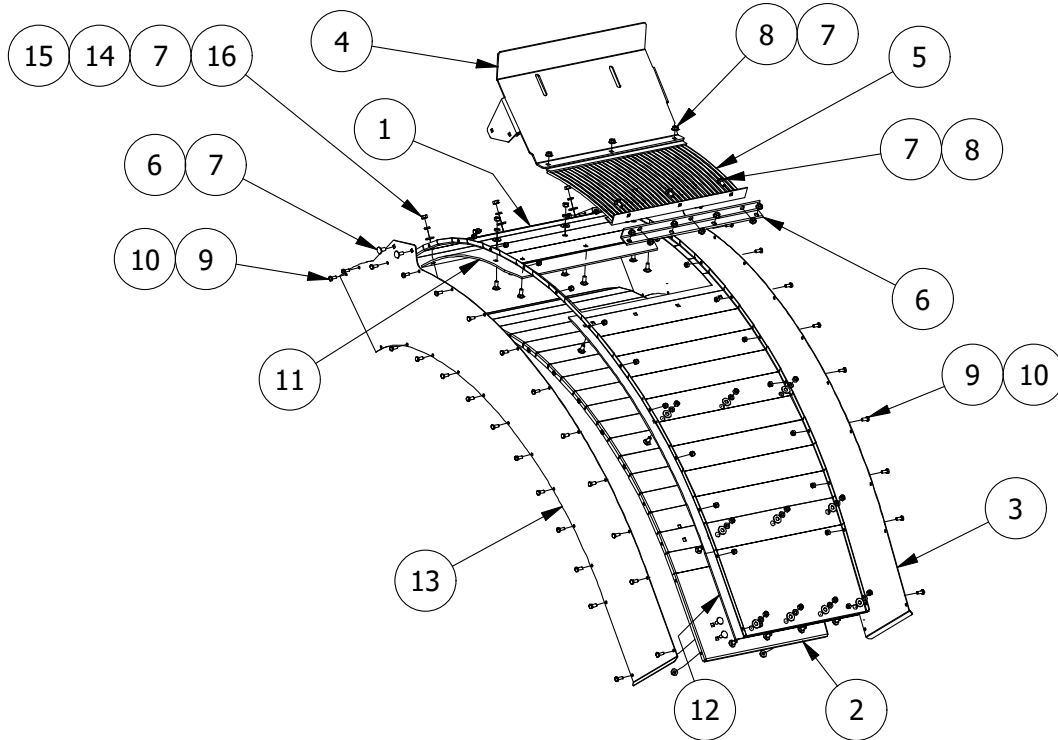
THE ONLY REPAIR PARTS AVAILABLE FOR THIS CYLINDER
 IS THE SEAL KIT #33-061-216

74 TALL TANK ELBOW (74-181-00123)



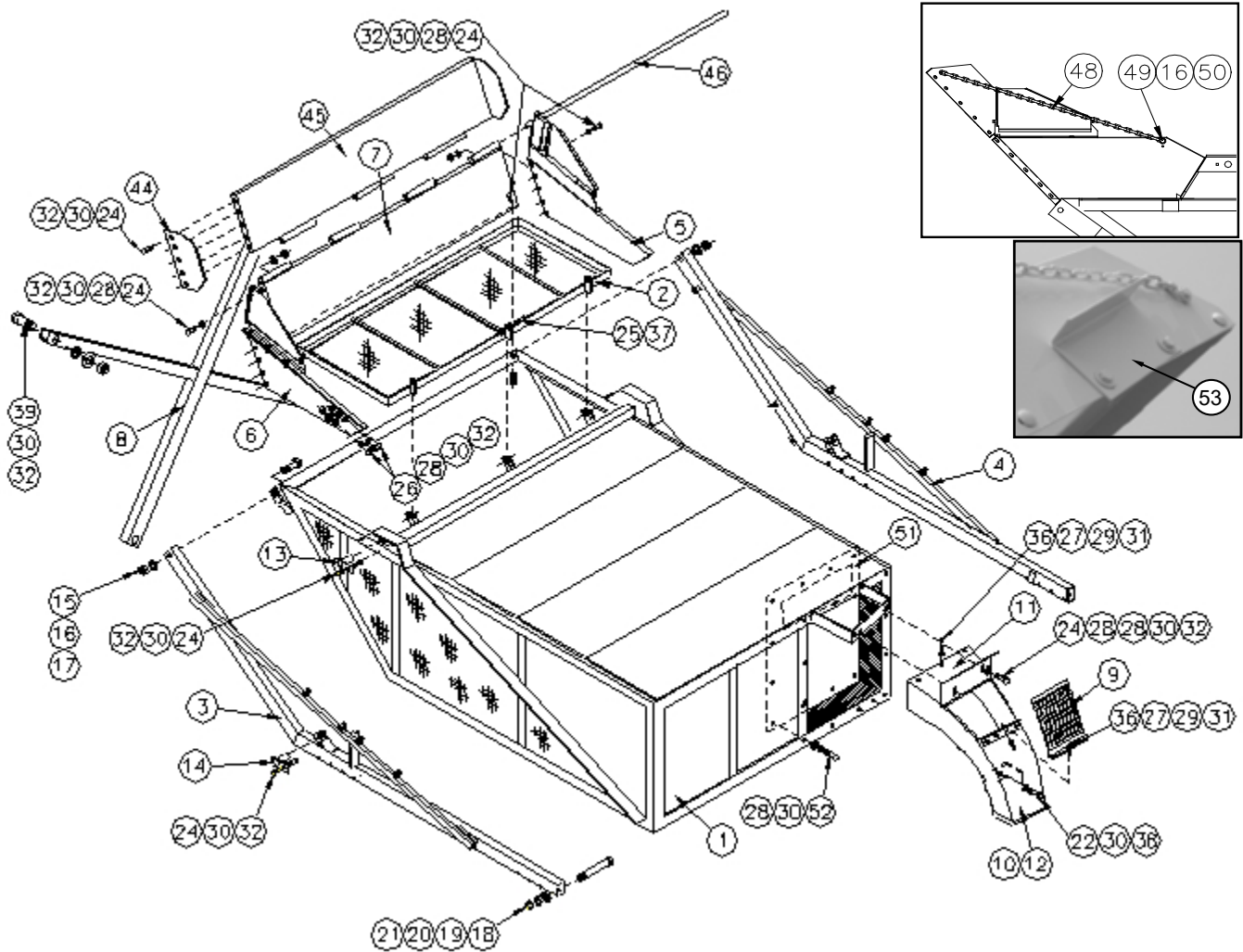
ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00313	PANEL, ELBOW OUTSIDE	1
2	74-127-00314	PANEL, ELBOW INSIDE	1
3	74-127-00315	PANEL, ELBOW REAR	1
4	74-127-00316	PANEL, ELBOW MNT	1
5	33-080-867	SCREEN, DIRT	1
6	74-125-00011	ANGLE, DUCT BASE	1
7	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	35
8	78-020049	5/16" WHIZ NUT	19
9	48-090005	CAPSCREW, 1/4 X 5/8 GD 5 PLT	50
10	72-010055	LOCKNUT, 1/4 NC NYLON	50
11	33-050-434	LINER, TOP DUCT BLK	1
12	74-150-00051	LINER, BOTTOM TALL DUCT BLK	1
13	74-127-00535	PANEL, ELBOW FRONT	1
14	66-010100	LOCKWASHER, 5/16 PLT	16
15	62-010050	FLATWASHER, 5/16" STD PLT	16
16	68-010100	HEXNUT, 5/16 PLT	16

74 4R TANK ELBOW (74-181-00221)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	74-127-00313	PANEL, ELBOW OUTSIDE	1
2	74-127-00314	PANEL, ELBOW INSIDE	1
3	74-127-00315	PANEL, ELBOW REAR	1
4	74-127-00316	PANEL, ELBOW MNT	1
5	33-080-867	SCREEN, DIRT	1
6	74-125-00011	ANGLE, DUCT BASE	1
7	52-050005	CARRIAGE BOLT, 5/16 X 3/4 NC GD 5 PLT	35
8	78-020049	5/16" WHIZ NUT	19
9	48-090005	CAPSCREW, 1/4 X 5/8 GD 5 PLT	50
10	72-010055	LOCKNUT, 1/4 NC NYLON	50
11	33-050-434	LINER, TOP DUCT BLK	1
12	74-150-00051	LINER, BOTTOM TALL DUCT BLK	1
13	74-127-00535	PANEL, ELBOW FRONT	1
14	66-010100	LOCKWASHER, 5/16 PLT	16
15	62-010050	FLATWASHER, 5/16" STD PLT	16
16	68-010100	HEXNUT, 5/16 PLT	16

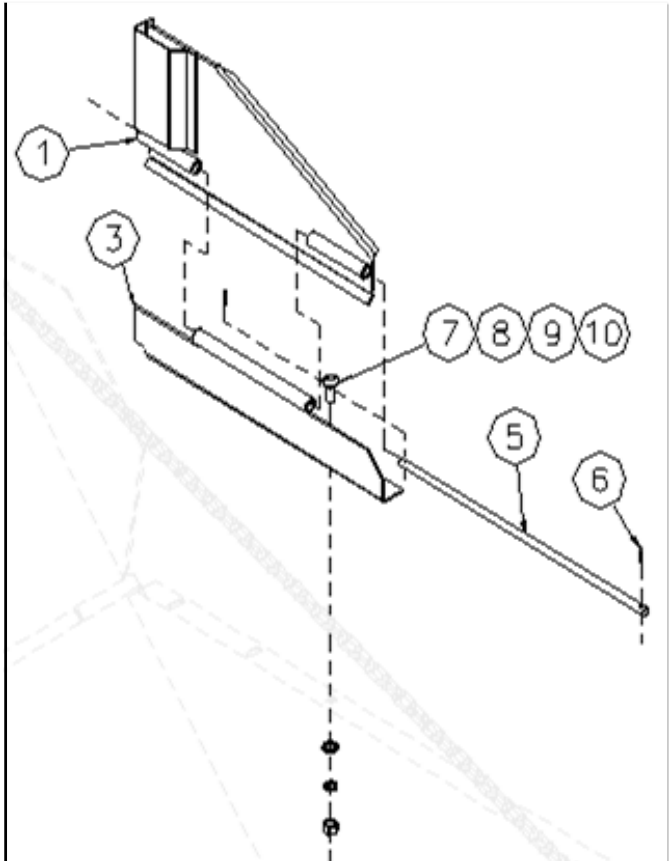
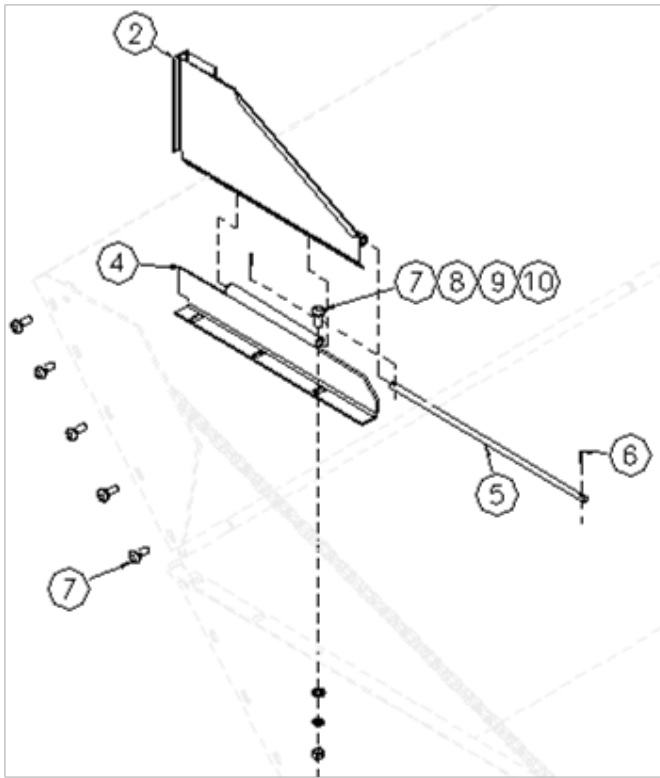
4 ROW WIDE BODY AND 6 ROW 3 TON TANK



ITEM	PART NUMBER	DESCRIPTION	4R	6R
1	33-080-874	TANK, 4RWB	1	-
	33-080-921	TANK, 6R	-	1
2	33-080-644	LID, 6R TANK	1	1
3	33-080-613	ARM, FRONT TANK MOUNT	1	1
4	33-080-614	ARM, REAR TANK MOUNT	1	1
5	33-028-277	SUPPORT, REAR LIP	1	-
	33-080-682	SUPPORT, LT LIP	-	1
6	33-028-276	SUPPORT, FRONT LIP	1	-
	33-080-683	SUPPORT, RT. LIP	-	1
7	33-080-855	LIP, STATIONARY TANK	1	-
	33-080-758	LIP, STATIONARY TANK	-	1
8	33-080-607	CROSS TUBE, TANK	1	1
9	33-080-867	SCREEN, DIRT	1	1
10	74-181-00221	ELBOW, 74 4R TANK	1	1

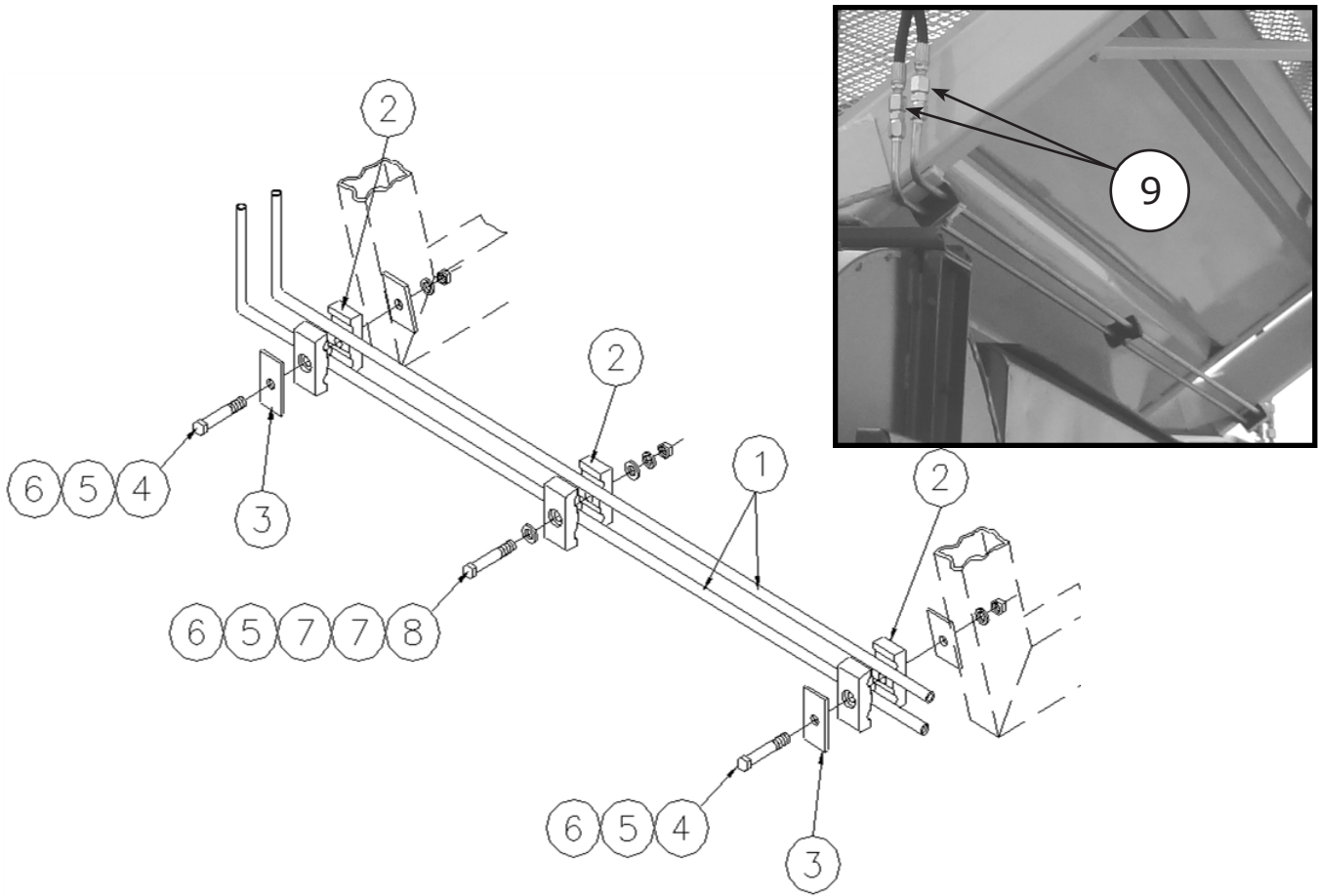
ITEM	PART NUMBER	DESCRIPTION	4R	6R
11	33-050-434	LINER, TANK DUCT TOP BLK	1	1
13	33-080-609	PIN, TOP CYLINDER	2	2
14	33-080-608	PIN, LOWER CYLINDER	2	2
15	48-102000	CAPSCREW, 1 1/4 X 6 NF G5 P	2	2
16	62-010500	FLATWASHER, 1 1/4 PLT	2	2
17	72-021000	LOCKNUT, 1 1/4 NF G"B" W/NYL	2	2
18	48-091075	CAPSCREW, 5/8 X 4 1/2 G5 PLT	12	12
19	62-010250	FLATWASHER, 5/8 PLT	12	12
20	66-010300	LOCKWASHER, 5/8 PLT	12	12
21	68-010300	HEX NUT, 5/8 PLT	12	12
22	48-090170	CAPSCREW, 3/8 X 1 1/2 G5 PLT	2	4
24	48-090100	CAPSCREW, 3/8 X 1 G5 PLT	19	29
25	48-090595	CAPSCREW, 1/2 X 1 1/2 G5 PLT	3	3
26	52-050035	CARRIAGE SCREW, 3/8 X 1 G5 P	10	14
27	62-010050	FLATWASHER, 5/16 PLT	20	24
28	62-010100	FLATWASHER, 3/8 PLT	43	49
29	66-010100	LOCKWASHER, 5/16 PLT	20	20
30	66-010150	LOCKWASHER, 3/8 PLT	51	67
31	68-010100	HEX NUT, 5/16 PLT	20	20
32	68-010150	HEX NUT, 3/8 PLT	33	49
36	52-050005	CARRIAGE SCREW, 5/16 X 3/4	20	20
37	72-010100	LOCKNUT, 1/2 HEX G"B' PLT	3	3
38	33-023-670	CLAMP, DUCT STAND-OFF	1	1
39	48-090185	CAPSCREW, 3/8 X 1 3/4 G5 PLT	4	4
44	33-028-423	END LIP (6X40/8X30)	-	2
45	33-080-967	LIP, PIVOT TANK (6X40/8X30)	-	1
46	33-026-254	PIN, LIP PIVOT	-	1
47	33-028-433	SPACER, DUCT	-	1
48	33-050-268	CHAIN, 56 LINKS	-	2
49	48-090037	CAPSCREW, 5/16 X 1 1/4 G5 PLT	-	4
50	72-010025	LOCKNUT, 5/16 G"B" PLT	-	4
51	33-070-047	PANEL, 4R TANK	1	-
	33-070-048	PANEL, 6R TANK	-	1
52	48-090100	CAPSCREW, 3/8 X 1 G5 PLT	16	16
53	33-028-432	STOP, LIP PIVOT	-	2
54	33-050-421		2	2

4 ROW TANK EXTENSION FLAP KIT (33-081-344)



ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-070-233	FRONT, EXT FLAP	1
2	33-070-235	REAR EXT FLAP	1
3	33-070-234	HINGE FRONT, EXT FLAP BASE	1
4	33-070-236	HINGE REAR, EXT FLAP BASE	1
5	33-026-363	HINGE PIN, EXT FLAP	2
6	76-010000	COTTER PIN, 7/64 X 3/4	4
7	52-050035	CARRIAGE SCREW, 3/8 X 1 G5 PLT	18
8	62-010100	FLATWASHER, 3/8 STD PLT	18
9	66-010150	LOCKWASHER, 3/8 PLT	18
10	68-010150	HEX NUT, 3/8 PLT	18

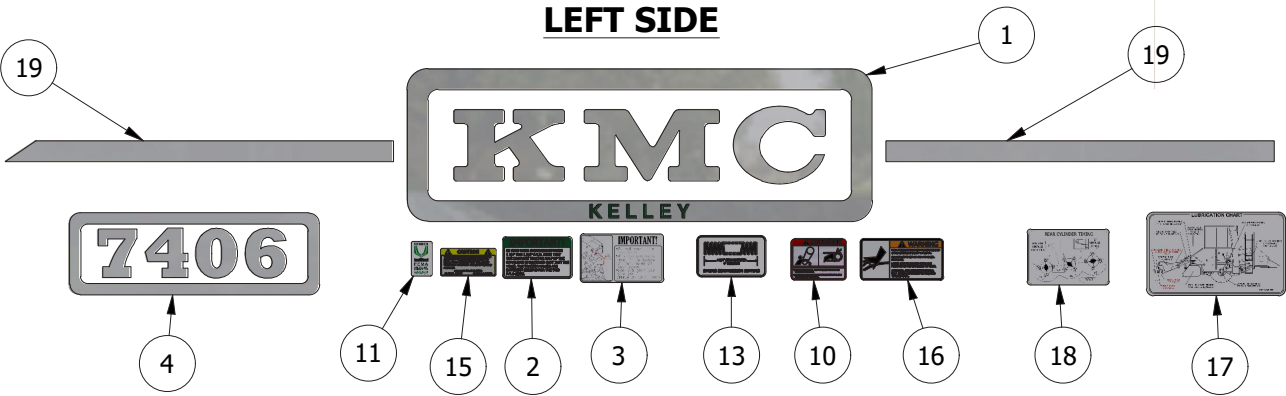
4 ROW TANK PIPE TUBE CLAMPS



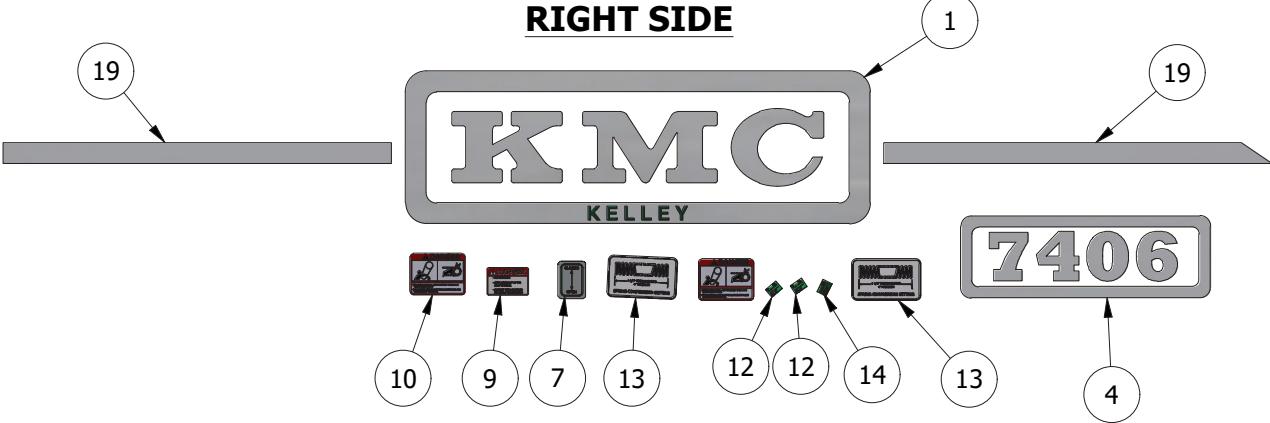
ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-024-376	PIPE, TANK	2
2	33-050-256	CLAMP, TUBE	3
3	33-050-160	COVER, PLATE	2
4	48-090050	CAPSCREW, 5/16 X 2 1/2	2
5	66-010100	LOCKWASHER, 5/16	3
6	68-010100	HEX NUT, 5/16	3
7	62-010050	FLATWASHER, 5/16	2
8	48-090035	CAPSCREW, 5/16 X 2	1
9	33-059-090	ADAPTER, 8MJ-8MJ	2

7406 DECAL ASSY **(74-181-00151)**

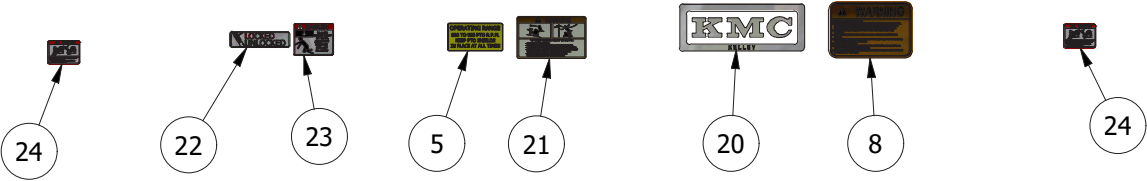
LEFT SIDE



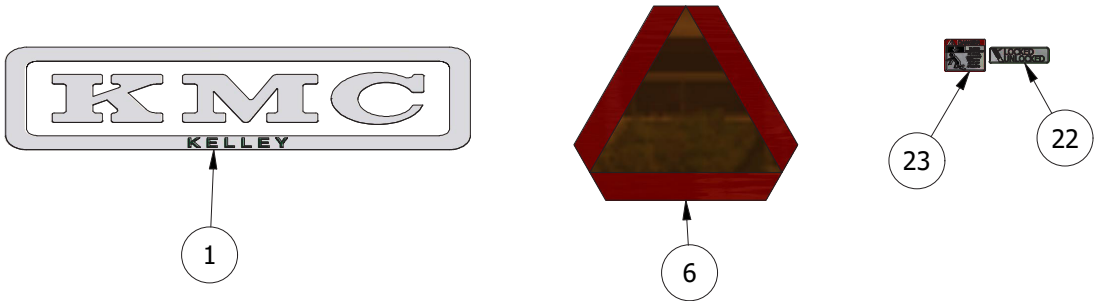
RIGHT SIDE



FRONT



REAR



ITEM	PART NUMBER	DESCRIPTION	QTY
1	33-050-040	DECAL, KMC COMBINE	3
2	33-050-415	DECAL, IMPORTANT TONGUE	1
3	33-050-420	DECAL, GEARBOX FILL	1
4	74-150-00030	DECAL, MODEL 7406	2
5	74-150-00031	DECAL, OPERATING RANGE 74	1
6	33-050-041	SMV EMBLEM	1
7	33-050-233	DECAL, AIR CONTROL	1
8	02-050-078	DECAL, SHIELD WARNING	1
9	33-050-036	DANGER, FAN DECAL	1
10	33-050-248	DECAL, BELT AND CHAIN DANGER	3
11	33-050-498	DECAL, FEMA MEMBER	1
12	33-050-208	DECAL, STRIPPER LEFT	3
13	33-050-374	DECAL, SPRING COMPRESSION	3
14	33-050-038	DECAL, STRIPPER HANDLE	1
15	33-050-034	DECAL, TOWING CAUTION	1
16	49-050-009	DECAL, FLUID HAZARD	1
17	74-150-00033	DECAL, LUBE CHART 74	1
18	74-150-00032	DECAL, REAR CYL 74	1
19	33-050-042	COMBINE, STRIPING	9.5
20	02-050-167	DECAL, KMC WHITE 3-3/8 X 9	1
21	33-050-146	DECAL, TANK	1
22	33-050-414	DECAL, SAFETY VALVE LOCK	2
23	33-050-413	DECAL, SAFETY VALVE	2
24	33-050-247	DECAL, AUGER DANGER	2



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